



**SD98-08-F**

**SD Department of Transportation  
Office of Research**



## **Truck Weights and the Bridge Formula**

**Study SD98-08  
Final Report**

**Prepared by  
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**September 1999**





























































**Task 4 Perform a structural analysis on a representative sample of bridges and non-standard truck configurations identified in Task Three, for strength capacity and fatigue (serviceability). Bridges to be samples will come from South Dakota’s bridge inventory.**

**4.1 Structural Analysis Approach**

When evaluating the strength of bridges, one can use three different values to describe the structural capacity of the bridge. The first value is the design load. This was the load used to design a bridge. It may be a truck configuration and magnitude such as “HS20” or “HS25”. After it is built, bridge engineers load rate the bridge at two different levels. In each case, a rating vehicle is used with a predefined axle configuration. The “inventory” rating is defined as the allowable gross weight of the rating vehicle that the rating vehicle can use the bridge without experiencing a reduction in bridge life due to use. At the “operating” rating, the gross weight of the rating vehicle is increased so the bridge is still considered “safe”, but if the bridge sees heavy truck traffic, the expected bridge life could be reduced due to use.

Originally, many bridge owners began posting bridges based on the inventory rating. However, the more traditional approach now is to post at the operating rating or somewhere between the inventory and operating rating. Throughout this study, the bridge capacity was based on the bridge operating rating.

As discussed earlier, the following information was extracted from the BARS database: number of spans, length of each span, continuity between spans, rating vehicle, operating rating value. Other data was retrieved to satisfy the requirements of PBRaT such as deck type, material, etc but was not considered in the analysis.

After finalizing the bridge and truck databases, the actual gross vehicle weight each truck could carry on each individual bridge was calculated. The approach used to accomplish this task for a single bridge follows: A structural analysis was performed on the bridge to calculate the moment influence lines at critical moment points. The original rating truck was moved in both directions across the bridge at increments equal to one tenth of the span length. The weight of the rating truck equaled the previously calculated operating rating capacity from the BARS database. The maximum positive and negative moments at critical points were stored. An allowable moment capacity envelope for the bridge at critical locations was calculated.

With the moment capacity envelope for the bridge known, the non-standard truck was also moved incrementally across the bridge at its allowable weight prescribed by the Bridge Gross Weight Formula. The moment envelope created by this loading was calculated and compared to the moment capacity envelope. A ratio of the two moment envelopes was used to determine the magnitude of overload or underload created by the non-standard truck. The allowable gross vehicle weight that the non-standard truck could carry, based on the operating rating, was calculated. This was done for all truck/bridge combinations in the database.

With the databases of 201 trucks and 1,178 bridges, there were 236,778 truck/bridge combinations considered in the study. To perform these calculations, a custom software package, PBRaT<sup>2</sup>, was used. The software calculates the allowable gross vehicle weights for each truck/bridge combination using the method described above.

Before performing the analysis, the program sorted through the bridge data looking for possible erroneous data that could skew the results. Examples of bad data include invalid structure types, material types, and the sum of the span lengths not equal to the total bridge length. After the invalid data was fixed, the influence lines for each bridge were calculated and stored in a data file. Next, the rating trucks were moved across the bridge to find the moment capacity envelope for each bridge. Finally, each non-standard truck was moved across the bridge, and the allowable gross vehicle weights (based on the bridge operating ratings) were calculated and written to a data file.

Because of this approach, other bridge properties such as dead and impact loads do not need to be considered in this analysis since they were already considered when calculating the original operating rating for the standard rating vehicle.

## **4.2 Structural Analysis Results**

With the extremely large number of data sets considered in this study, one came to several conclusions. It would be nearly impossible to select six to ten bridges to represent the entire South Dakota bridge system. For each truck configuration, a different allowable weight was calculated for every bridge in the system. There were no trends. Also, one truck configuration was not critical for all bridges. When one considers geography with the calculated data, it was obvious that the allowable load for each truck configuration is dependent upon the path taken by a particular truck configuration.

Based on these observations, the project team took an approach of looking at the entire bridge system as a single system. Thus, there are cases where a particular truck might significantly overload a particular bridge. While the degree of overload would be monitored, it would be unduly conservative to base the resulting studies considering the worst truck configuration would only travel over the worst bridge.

**Task 5 Determine the extent of usage of non-standard vehicles and the possibility of increased usage.**

A list of trucking firms located in South Dakota, or that use South Dakota highways, was provided by the Technical Panel to the project team. Each firm was contacted and asked to fill out a survey questionnaire. A follow up phone call was made to each firm to encourage response to the survey. The purpose of the survey was to determine the current usage and estimated future usage of non-standard trucks.

Two separate survey forms were sent to each company, a detailed form and a summary form. The detailed form was the preferred form, but the summary form was acceptable. Sample detailed and summary forms are included in the following pages.

Four firms responded to the survey. Two companies responded by providing the detailed form and two companies provided the summary form. The data from the survey has been compiled for presentation.

Thirty-two (32) trucks were described in the returned surveys. These trucks ranged from 74 feet to 97 feet in length. Length is defined as the center to center distance from the front axle to the rear most axle. The trucks had from 8 to 15 axles. The specifications for each truck are shown in Table 5-1.

<i>Number of Trucks In Group</i>	<i>Length (feet)</i>	<i>Number of Axles</i>	<i>Maximum Gross Weight</i>	<i>Total 1998 Mileage</i>	<i>Total Estimate 2003 Mileage</i>
2	74	8	106,000	114,400	120,000
12	76.3	9	117,000	1,089,400	1,198,000
1	94	11	135,000	19,600	50,000
10	94.3	13	148,000	1,228,500	1,351,000
2	91	13	141,000	143,100	145,000
2	95	14	151,000	130,600	135,000
3	97	15	159,000	197,600	205,000

**Table 5-1 Survey Results**

The survey forms also requested information on the mileage from 1998 and the estimated annual mileage by 2003. The increase in mileage for the five-year period ranged from 1.3 percent to 10.0 percent. Every response indicated an estimated increase in usage of non-standard trucks over the next five years.

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April 21, 1999

«Name»  
«Company»  
«Address»  
«City», «State» «Zip»

Dear Sir:

EnGraph is presently conducting a research project with the South Dakota Department of Transportation. As one of the tasks, we are required to estimate the present and future travel of commercial vehicles within the state of South Dakota. To accurately accomplish this goal, we solicit your assistance.

To make this questionnaire as convenient as possible, we are providing you with two options. If the data is readily available, the Detail Form is desired. However, if you would like to submit the Summary Form, that is acceptable. Please do **NOT** do both. To make it easier, you may combine your vehicles into groups. For purposes of our research project, a group of trucks would have similar lengths, number of axles, axle spacing and gross vehicle weight when loaded. For each single vehicle, or group, we request the following on the Summary Form: number of vehicles, length between the front and rear axles (or length between axles), gross vehicle weight, actual 1998 Interstate and “other” highway mileage and an estimated mileage in the year 2003. On the Detail Form similar information is requested with the following exception, we would like to know the spacing between each axle.

To make the questionnaire easier, we have prepared a drawing of three typical trucks. The data for each truck is included on the forms.

We would appreciate attachment of your name on the questionnaire for our control purposes. When we compile the results, they will be completely anonymous. In fact, we will not share the raw responses with the SDDOT unless we have your permission. If you have any questions, please do not hesitate to call.

Would you please submit this questionnaire by **MAY 3, 1999**. Thank you for your assistance in our research.

Very truly yours,

Carl E. Kurt  
President, EnGraph

Enclosure:



<b>Summary Form</b>				<b>South Dakota Truck Usage</b>					
	Group i *	Group ii *	Group iii *	Group 1	Group 2	Group 3	Group 4	Group 5	Group 6
Front/Rear Axle Length, ft	49.5	49	97.5						
Number of Axles	5	7	10						
Number of Vehicles in Group	4	5	1						
Maximum Gross Vehicle Weight, lbs	82,000	126,500	125,000						
Actual 1998 Interstate Mileage in South Dakota for Group	255,000	300,500	100,000						
Actual 1998 "Other Highway" Mileage in South Dakota for Group	100,000	155,600	5,000						
Estimated 2003 Total Mileage in South Dakota for Group	400,000	650,000	120,000						

\* See attached Sheet for Examples

Name	
Company	
Address	
City	
State	SD
ZIP	
Phone	

Return To: Carl E. Kurt  
 EnGraph  
 4840 W. 15th Street  
 Lawrence , KS 66049  
 (785) 865 - 1436

Please Submit by May 3, 1999

**Detail Form**

**South Dakota Truck Usage**

Axle ID	Distance Between Axles, feet									
	Group i*	Group ii*	Group iii*	Group 1	Group 2	Group 3	Group 4	Group 5	Group 6	Group 7
Axle 1	11.5	12	11.5							
Axle 2	4	4	4							
Axle 3	30	4	26							
Axle 4	4	4	4							
Axle 5		15	4							
Axle 6		10	10							
Axle 7			4							
Axle 8			28							
Axle 9			4							
Axle 10										
Axle 11										
Axle 12										
Axle 13										
Number of Vehicles in Group	4	5	1							
Maximum Gross Vehicle Weight, lbs	82,000	126,500	125,000							
Actual 1998 Interstate Mileage in South Dakota for Group	255,000	300,500	100,000							
Actual 1998 "Other Highway" Mileage in South Dakota for Group	100,000	155,600	5,000							
Estimated 2003 Total Mileage in South Dakota for Group	400,000	650,000	120,000							

Name	
Company	
Address	
City	
State	SD
ZIP	
Phone	

**\* See attached sheet for examples**

Return to: Carl E. Kurt  
 EnGraph  
 4840 W. 15th Street, Suite 1016  
 Lawrence, KS 66049  
 (785) 865 - 1436

Please Submit by **May 1, 1999**

## **Task 6 Determine limits on weight and axle configuration of vehicles that will better ensure bridges meet their design life**

### **6.1 Evaluation of Current Bridge Gross Weight Formula**

Before developing a new formula, the behavior of the current Bridge Gross Weight Formula in screening trucks and the resulting consequences were identified. This was accomplished by comparing the calculated allowable gross vehicle weight found in Task 4 to the estimated gross vehicle weight given by the current bridge formula.

As will be justified later, this formula allows too much weight on bridges for many trucks. The general problem is with the longer non-standard trucks. Shorter trucks with fewer axles, like those common at the time of the formula's development, are well served by the formula. They are loaded conservatively in most situations, which is good for extending the bridge life, but limits the service to the trucking industry. The longer non-standard trucks that have emerged since the development of the formula were found to overload many of the existing bridges. The data presented in this section illustrates the problems with the formula, and why a new, or modified formula, is needed to help preserve bridge service life.

There are certain terms used in the presentation of the data that need to be defined. The "average" conditions are based on all 231,552 truck/bridge combinations, while the "maximum" values are obtained from the worst or most critical truck/bridge combination. A bridge is "overloaded" when a truck loads the bridge beyond the specified operating rating. The level of overload is defined as the percent of the actual allowable load that the given truck was overweight. For example, a 110,000 pound truck that is only allowed to carry 100,000 pounds overloads the bridge by ten percent.

The allowable weight based on the Bridge Gross Weight Formula overloaded approximately twelve percent of the truck/bridge combinations in South Dakota. The ten worst trucks, based on the number of bridges overloaded are shown in Table 6-1. The ten worst trucks, based on the maximum level of overload are shown in Table 6-2. In either case, the worst trucks, are long (100.5 feet) with more than 13 or 14 axles.

<i>Truck ID</i>	<i>Length, ft</i>	<i>Number of Axles</i>	<i>Number of Bridges Overloaded, %</i>
99	100.5	14	28.6
98	100.5	13	26.6
108	100.5	15	26.5
107	100.5	14	25.2
54	96.5	13	24.2
126	100.5	16	24.0
63	96.5	14	23.9
53	96.5	12	22.7
97	100.5	12	22.7
125	100.5	15	22.4

**Table 6-1 Ten Worst Trucks with Current Bridge Formula Based on Number of Overloaded Bridges**

<i>Truck ID</i>	<i>Length, ft</i>	<i>Number of Axles</i>	<i>Maximum Level of Overload, %</i>
108	100.5	15	99.2
99	100.5	14	98.5
126	100.5	16	98.4
135	100.5	17	97.5
88	96.5	14	95.2
117	100.5	15	90.5
125	100.5	15	90.4
90	96.5	16	90.3
107	100.5	14	90.1
98	100.5	13	89.7

**Table 6-2 Ten Worst Trucks with Current Bridge Formula Based on Maximum Level of Overloaded**

The level of overloading for each truck is shown in Figure 6-1. The average level of overload was approximately fifteen percent. The maximum level of overload, caused by several long trucks with many axles, was ninety-seven percent. This means that the allowable gross vehicle weight using the Bridge Gross Weight Formula was nearly double the allowable gross vehicle weight permitted by the bridge.

The trucks in Figure 6-1 are sorted by increasing length and then by increasing number of axles. It is evident that the short trucks do not create a serious problem for bridges while the long trucks are overloading the bridges beyond an acceptable level. Also, the level of overloading increases as the truck length and number of axles increase.





































































































































































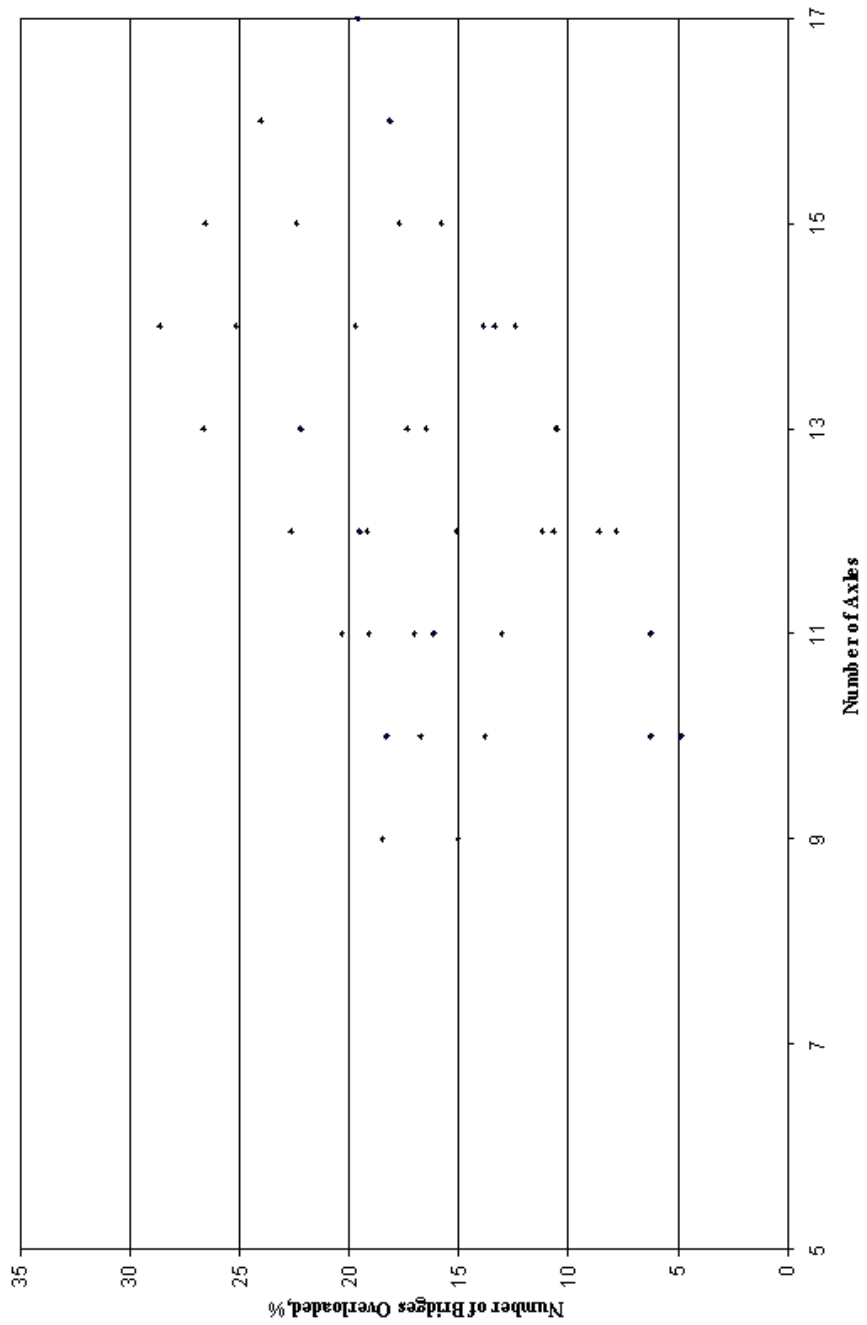


Figure C-3 Number of Bridges Overloaded By Increasing Number of Axles for 100.5 ft. Trucks Using the Bridge Gross Weight Formula

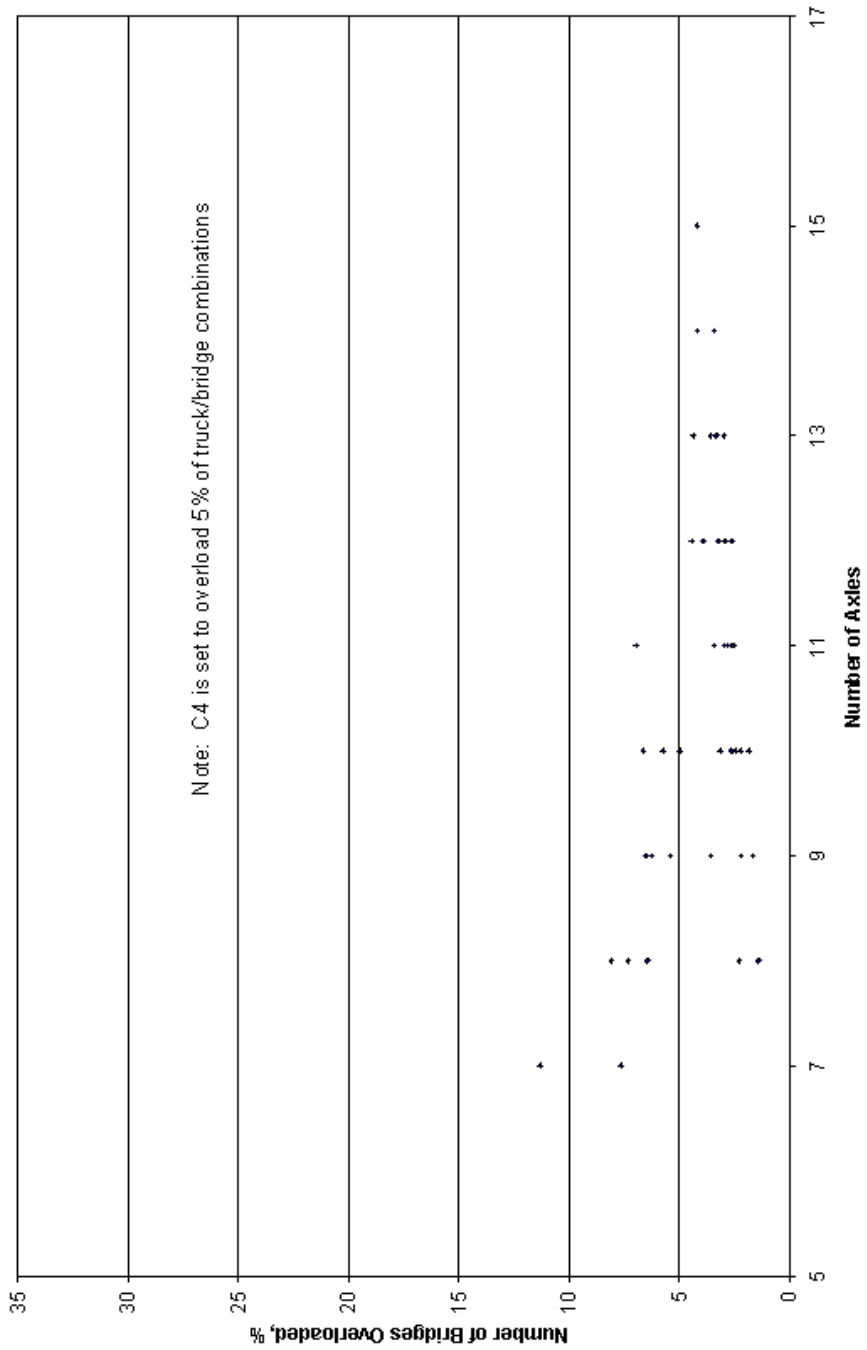


Figure C-4 Number of Bridges Overloaded for All 94 ft. Trucks Using the Modified Bridge Gross Formula

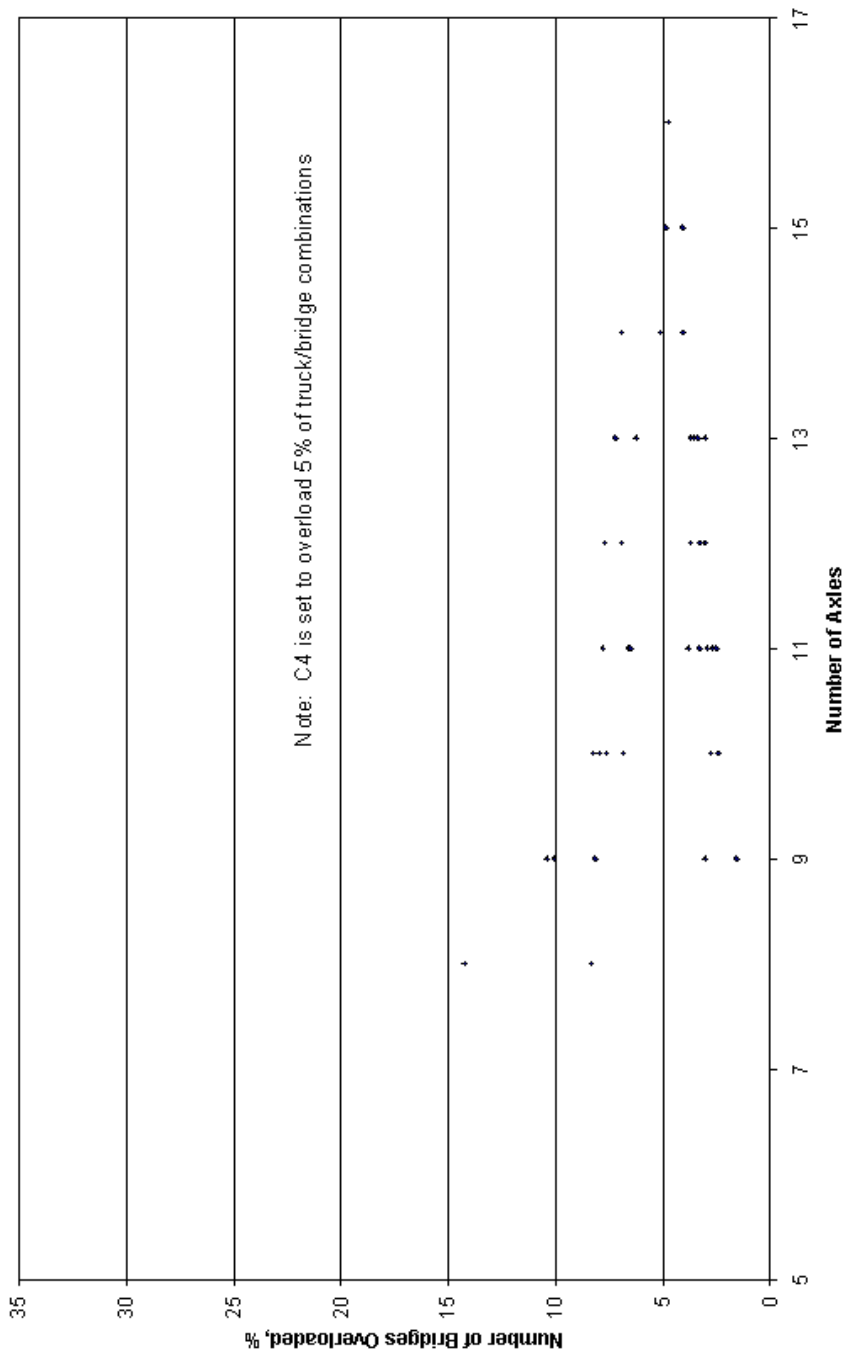


Figure C-5 Number of Bridges Overloaded for All 96.5 ft. Trucks Using the Modified Bridge Gross Formula



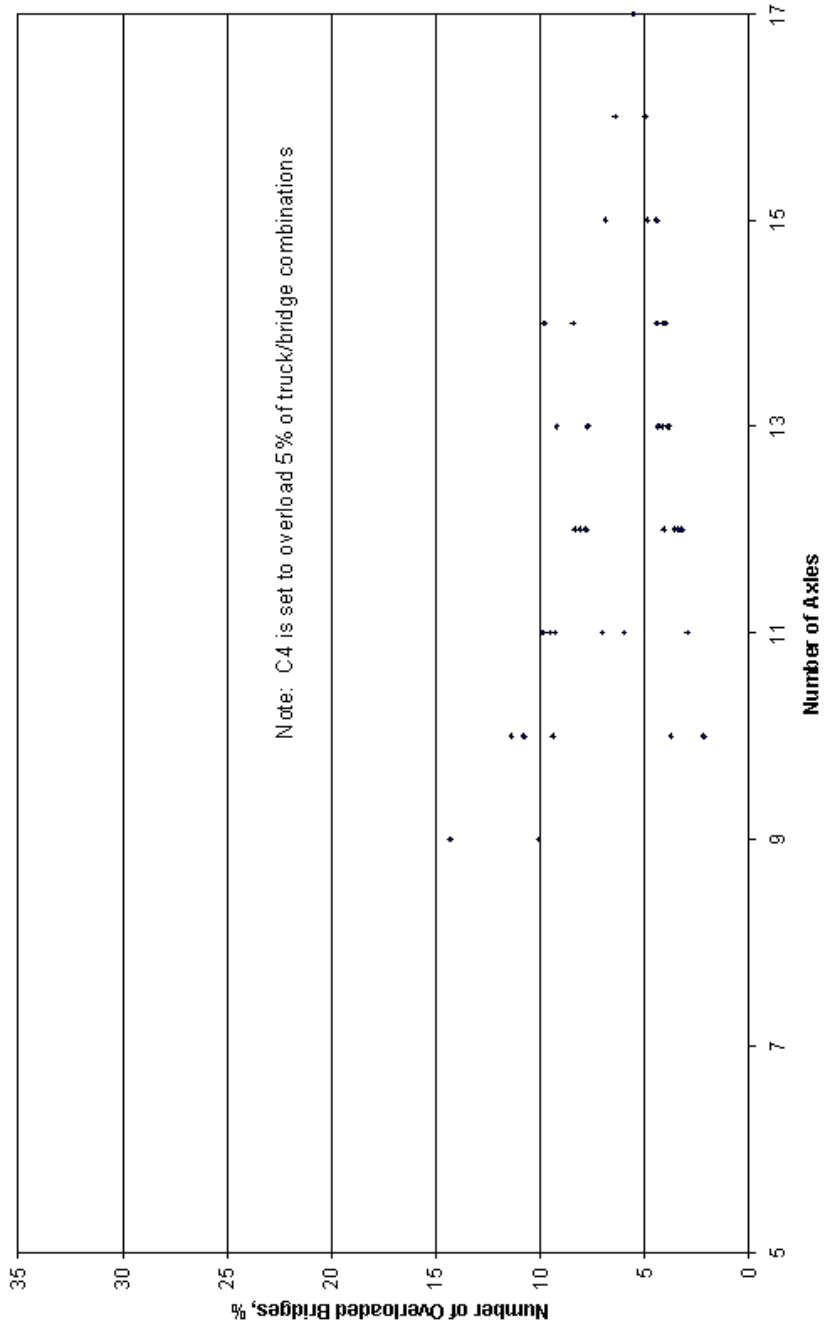


Figure C-6 Number of Bridges Overloaded for All 100.5 ft. Trucks Using the Modified Bridge Gross Formula

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## Appendix D

The graphs in Appendix D illustrate the varying amounts of overloaded bridges caused by all trucks at different values of  $C_4$ .

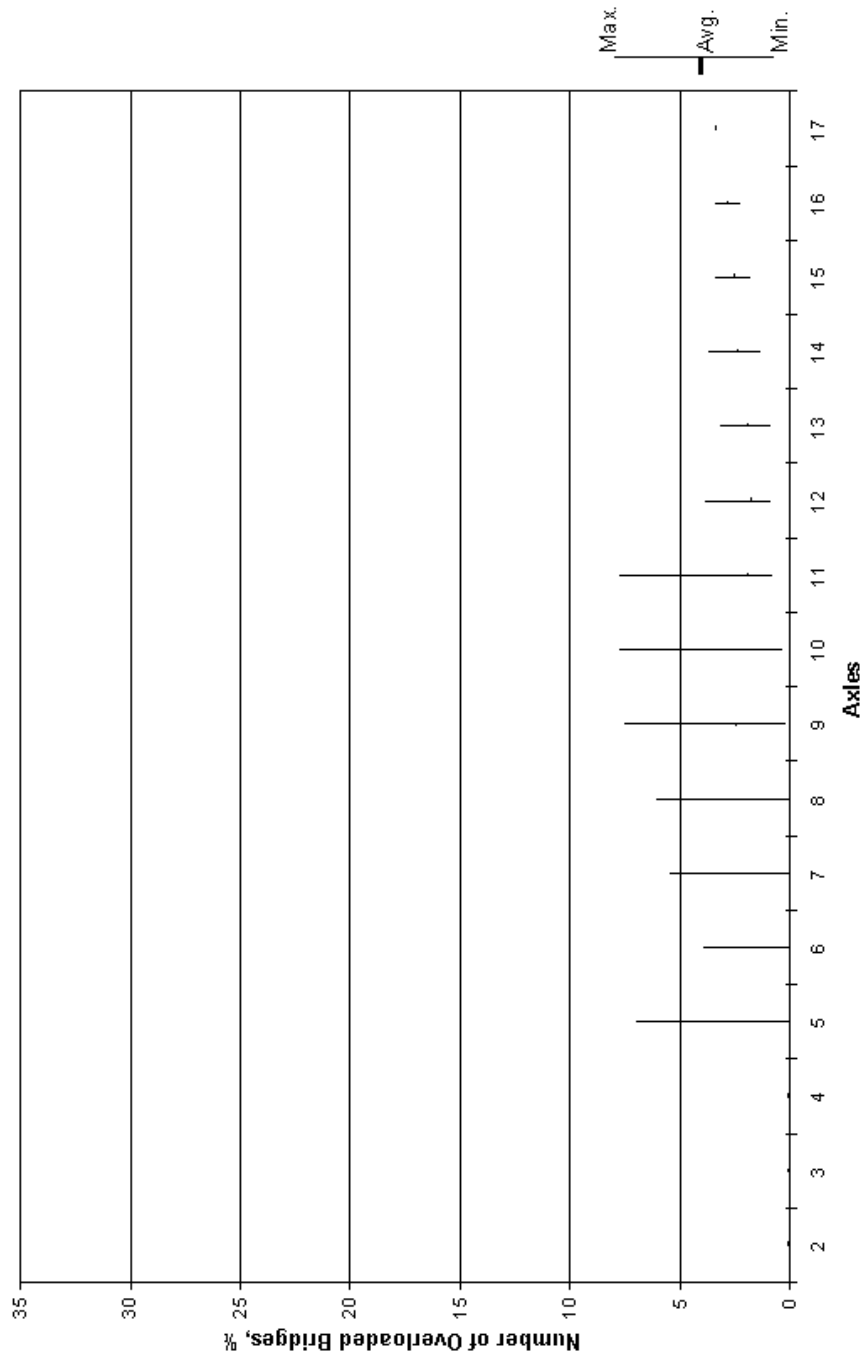


Figure D-1 The Number of Overloaded Bridges by All Trucks - C4 = 21 (2%)

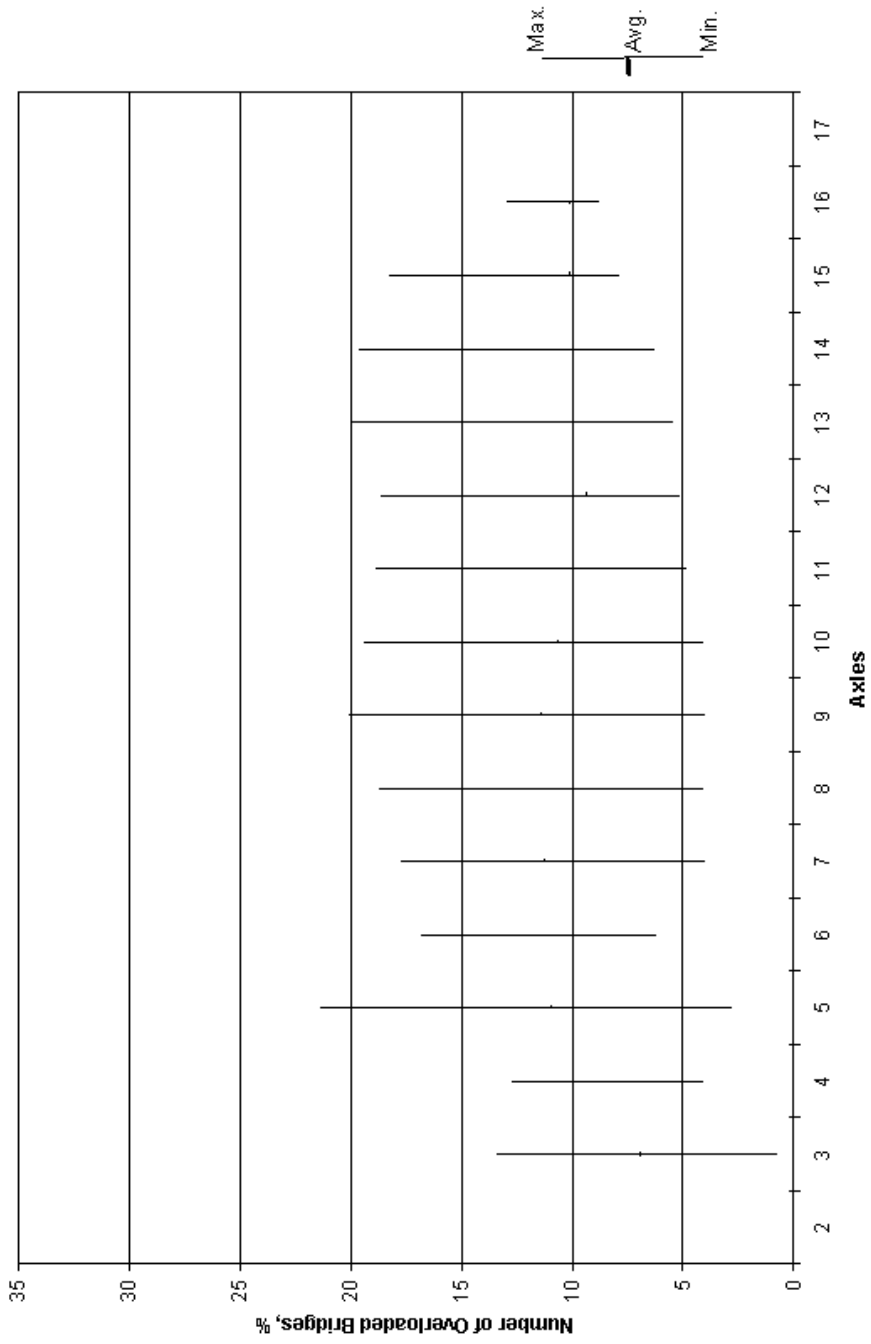


Figure D-2 The Number of Overloaded Bridges by All Trucks - C4 = 48 (10%)

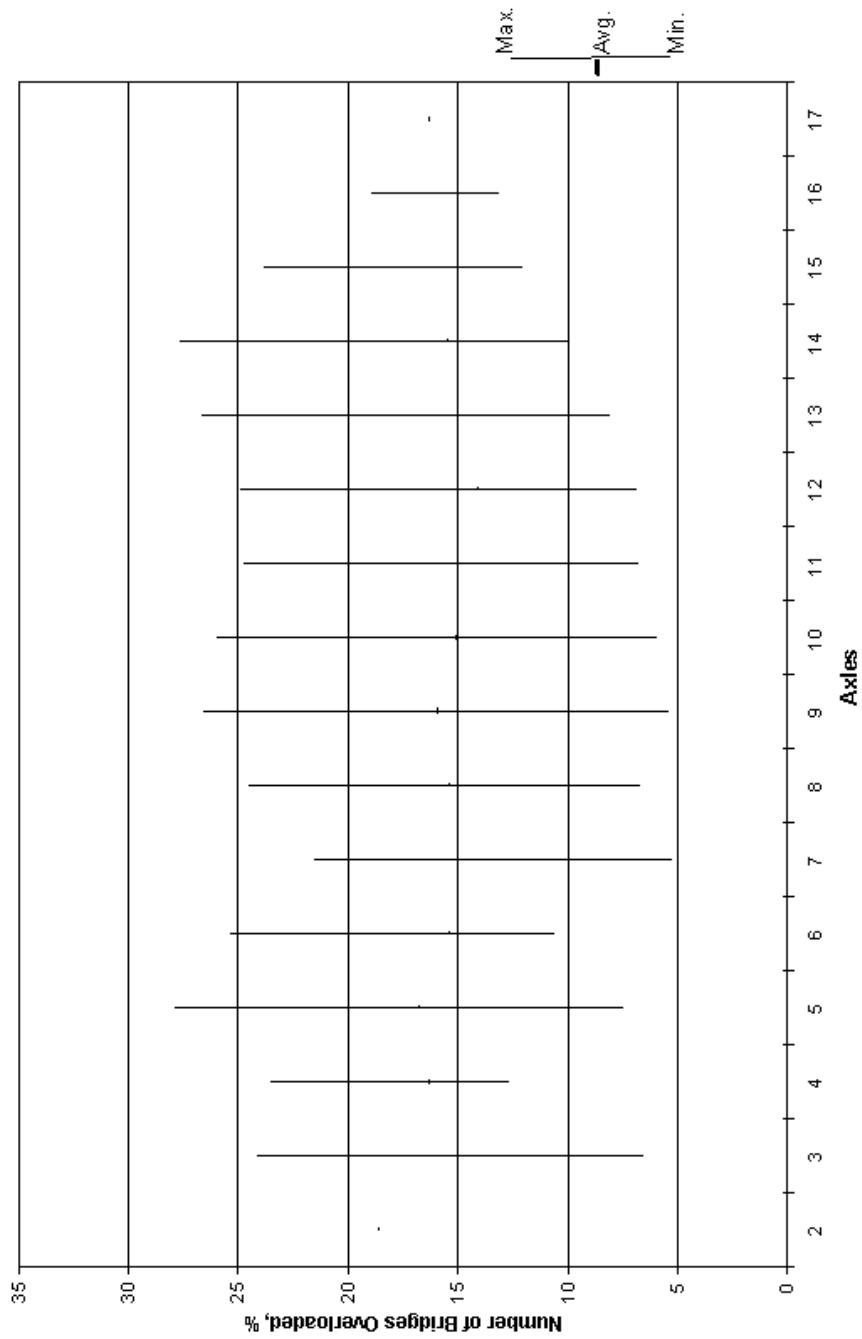


Figure D-3 The Number of Overloaded Bridges by All Trucks - C4 = 57 (15%)

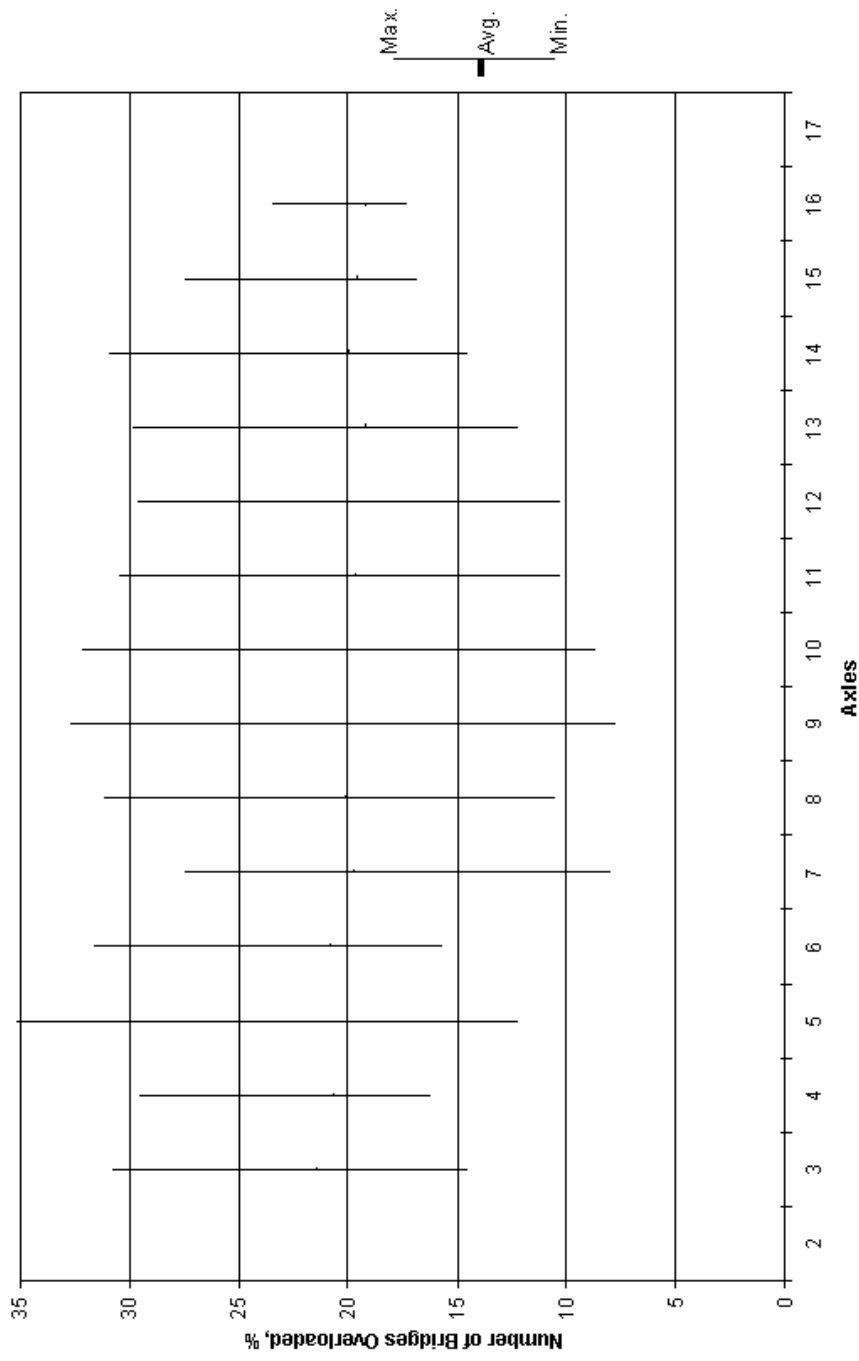


Figure D-4 The Number of Overloaded Bridges by All Trucks - C4 = 65 (20%)

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## Appendix E

Appendix E includes tables of the Modified Bridge Formula at different levels of  $C_4$ . Also included are tables showing the difference between the Bridge Gross Weight Formula and the Modified Bridge Formula at those levels of  $C_4$ . Positive values indicate an addition of weight from the Bridge Gross Weight Formula. Negative values indicate a reduction from the Bridge Gross Weight Formula.





Axle Spacing	c4 = 48 (10%)			Number of Axles			c4 = 48 (10%)			Number of Axles			Axle Spacing
	2	3	4	5	6	7	8	9	10	11	12	13	
9	1000	17500											65
10	0	16500	18000										66
11	0	16000	18000										67
12	0	15000	18000										68
13	0	14500	18000										69
14	0	13500	18000	15000									70
15	0	13000	18000	15000									71
16	0	12000	18000	15000									72
17	0	11500	18000	15000	12000								73
18	0	10500	18000	15000	12000								74
19	0	10000	18000	15000	12000								75
20	0	9000	18000	15000	12000	9000							76
21	0	8500	18000	15000	12000	9000							77
22	0	7500	18000	15000	12000	9000							78
23	0	7000	18000	15000	12000	9000							79
24	0	6000	18000	15000	12000	9000	6000						80
25	0	5500	18000	15000	12000	9000	6000						81
26	0	4500	18000	15000	12000	9000	6000						82
27	0	4000	18000	15000	12000	9000	6000	3000					83
28	0	3000	18000	15000	12000	9000	6000	3000					84
29	0	2500	18000	15000	12000	9000	6000	3000					85
30	0	1500	18000	15000	12000	9000	6000	3000	0				86
31	0	1000	17500	15000	12000	9000	6000	3000	0				87
32	0	0	16500	15000	12000	9000	6000	3000	0				88
33	0	0	16000	15000	12000	9000	6000	3000	0				89
34	0	0	15500	15000	12000	9000	6000	3000	0	-3000			90
35	0	0	14500	15000	12000	9000	6000	3000	0	-3000			91
36	0	0	14000	15000	12000	9000	6000	3000	0	-3000			92
37	0	0	13500	15000	12000	9000	6000	3000	0	-3000	-6000		93
38	0	0	12500	15000	12000	9000	6000	3000	0	-3000	-6000		94
39	0	0	11500	15000	12000	9000	6000	3000	0	-3000	-6000	-9000	95
40	0	0	10500	15000	12000	9000	6000	3000	0	-3000	-6000	-9000	96
41	0	0	10500	15000	12000	9000	6000	3000	0	-3000	-6000	-9000	97
42	0	0	10000	15000	12000	9000	6000	3000	0	-3000	-6000	-9000	98
43	0	0	9500	15000	12000	9000	6000	3000	0	-3000	-6000	-9000	99
44	0	0	8500	15000	12000	9000	6000	3000	0	-3000	-6000	-9000	100
45	0	0	8000	15000	12000	9000	6000	3000	0	-3000	-6000	-9000	101
46	0	0	7500	15000	12000	9000	6000	3000	0	-3000	-6000	-9000	102
47	0	0	6500	15000	12000	9000	6000	3000	0	-3000	-6000	-9000	103
48	0	0	6000	15000	12000	9000	6000	3000	0	-3000	-6000	-9000	104
49	0	0	5500	15000	12000	9000	6000	3000	0	-3000	-6000	-9000	105
50	0	0	4500	15000	12000	9000	6000	3000	0	-3000	-6000	-9000	106
51	0	0	4000	15000	12000	9000	6000	3000	0	-3000	-6000	-9000	107
52	0	0	3500	15000	12000	9000	6000	3000	0	-3000	-6000	-9000	108
53	0	0	2500	15000	12000	9000	6000	3000	0	-3000	-6000	-9000	109
54	0	0	2000	15000	12000	9000	6000	3000	0	-3000	-6000	-9000	110
55	0	0	1500	15000	12000	9000	6000	3000	0	-3000	-6000	-9000	
56	0	0	500	15000	12000	9000	6000	3000	0	-3000	-6000	-9000	
57	0	0	0	15000	12000	9000	6000	3000	0	-3000	-6000	-9000	
58	0	0	0	15000	12000	9000	6000	3000	0	-3000	-6000	-9000	
59	0	0	0	15000	12000	9000	6000	3000	0	-3000	-6000	-9000	
60	0	0	0	14500	12000	9000	6000	3000	0	-3000	-6000	-9000	
61	0	0	0	14000	12000	9000	6000	3000	0	-3000	-6000	-9000	
62	0	0	0	13500	12000	9000	6000	3000	0	-3000	-6000	-9000	
63	0	0	0	12500	12000	9000	6000	3000	0	-3000	-6000	-9000	
64	0	0	0	12000	12000	9000	6000	3000	0	-3000	-6000	-9000	

Table E-3 Difference Between Current BGWF and Modified Formula with C4 = 48

Axle Spacing	c4 = 48				(10%)				Number of Axles				Maximum Gross Weight - Pounds												
	2	3	4	5	6	7	8	9	10	11	12	13	2	3	4	5	6	7	8	9	10	11	12	13	
9	40000	60000	80000	100000																					
10	40000	60000	80000	100000																					
11	40000	60000	80000	100000																					
12	40000	60000	80000	100000																					
13	40000	60000	80000	100000																					
14	40000	60000	80000	100000																					
15	40000	60000	80000	100000																					
16	40000	60000	80000	100000																					
17	40000	60000	80000	100000																					
18	40000	60000	80000	100000																					
19	40000	60000	80000	100000																					
20	40000	60000	80000	100000																					
21	40000	60000	80000	100000																					
22	40000	60000	80000	100000																					
23	40000	60000	80000	100000																					
24	40000	60000	80000	100000																					
25	40000	60000	80000	100000																					
26	40000	60000	80000	100000																					
27	40000	60000	80000	100000																					
28	40000	60000	80000	100000																					
29	40000	60000	80000	100000																					
30	40000	60000	80000	100000																					
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59	40000	60000	80000	100000																					
60	40000	60000	80000	100000																					
61	40000	60000	80000	100000																					
62	40000	60000	80000	100000																					
63	40000	60000	80000	100000																					
64	40000	60000	80000	100000																					

Table E-4 Maximum Gross Weight using Modified Formula with C4 = 48





Axle Spacing	c4 = 21			c4 = 21			Number of Axles			Number of Axles			Difference Between Current BGWF and Proposed BGWF - Pounds			Difference Between Current BGWF and Proposed BGWF - Pounds		
	2	3	4	2	3	4	2	3	4	5	6	7	8	9	10	11	12	13
9	-3000	-6000	-9000															
10	-3000	-6000	-9000															
11	-2000	-6000	-9000															
12	-1000	-6000	-9000															
13	0	-6000	-9000															
14	0	-6000	-9000	-12000														
15	0	-6000	-9000	-12000														
16	0	-6000	-9000	-12000														
17	0	-6000	-9000	-12000	-15000													
18	0	-6000	-9000	-12000	-15000													
19	0	-6000	-9000	-12000	-15000	-18000												
20	0	-6000	-9000	-12000	-15000	-18000												
21	0	-6000	-9000	-12000	-15000	-18000												
22	0	-6000	-9000	-12000	-15000	-18000												
23	0	-6000	-9000	-12000	-15000	-18000												
24	0	-6000	-9000	-12000	-15000	-18000	-21000											
25	0	-6000	-9000	-12000	-15000	-18000	-21000											
26	0	-6000	-9000	-12000	-15000	-18000	-21000											
27	0	-6000	-9000	-12000	-15000	-18000	-21000	-24000										
28	0	-6000	-9000	-12000	-15000	-18000	-21000	-24000										
29	0	-6000	-9000	-12000	-15000	-18000	-21000	-24000										
30	0	-6000	-9000	-12000	-15000	-18000	-21000	-24000	-27000									
31	0	-6000	-9000	-12000	-15000	-18000	-21000	-24000	-27000									
32	0	-6000	-9000	-12000	-15000	-18000	-21000	-24000	-27000									
33	0	-5000	-9000	-12000	-15000	-18000	-21000	-24000	-27000									
34	0	-4500	-9000	-12000	-15000	-18000	-21000	-24000	-27000									
35	0	-4000	-9000	-12000	-15000	-18000	-21000	-24000	-27000	-30000								
36	0	-3000	-9000	-12000	-15000	-18000	-21000	-24000	-27000	-30000								
37	0	-2500	-9000	-12000	-15000	-18000	-21000	-24000	-27000	-30000	-33000							
38	0	-1500	-9000	-12000	-15000	-18000	-21000	-24000	-27000	-30000	-33000							
39	0	-1000	-9000	-12000	-15000	-18000	-21000	-24000	-27000	-30000	-33000							
40	0	0	-9000	-12000	-15000	-18000	-21000	-24000	-27000	-30000	-33000	-36000						
41	0	0	-9000	-12000	-15000	-18000	-21000	-24000	-27000	-30000	-33000	-36000						
42	0	0	-9000	-12000	-15000	-18000	-21000	-24000	-27000	-30000	-33000	-36000						
43	0	0	-9000	-12000	-15000	-18000	-21000	-24000	-27000	-30000	-33000	-36000						
44	0	0	-9000	-12000	-15000	-18000	-21000	-24000	-27000	-30000	-33000	-36000						
45	0	0	-9000	-12000	-15000	-18000	-21000	-24000	-27000	-30000	-33000	-36000						
46	0	0	-9000	-12000	-15000	-18000	-21000	-24000	-27000	-30000	-33000	-36000						
47	0	0	-9000	-12000	-15000	-18000	-21000	-24000	-27000	-30000	-33000	-36000						
48	0	0	-9000	-12000	-15000	-18000	-21000	-24000	-27000	-30000	-33000	-36000						
49	0	0	-9000	-12000	-15000	-18000	-21000	-24000	-27000	-30000	-33000	-36000						
50	0	0	-9000	-12000	-15000	-18000	-21000	-24000	-27000	-30000	-33000	-36000						
51	0	0	-9000	-12000	-15000	-18000	-21000	-24000	-27000	-30000	-33000	-36000						
52	0	0	-9000	-12000	-15000	-18000	-21000	-24000	-27000	-30000	-33000	-36000						
53	0	0	-9000	-12000	-15000	-18000	-21000	-24000	-27000	-30000	-33000	-36000						
54	0	0	-9000	-12000	-15000	-18000	-21000	-24000	-27000	-30000	-33000	-36000						
55	0	0	-9000	-12000	-15000	-18000	-21000	-24000	-27000	-30000	-33000	-36000						
56	0	0	-9000	-12000	-15000	-18000	-21000	-24000	-27000	-30000	-33000	-36000						
57	0	0	-9000	-12000	-15000	-18000	-21000	-24000	-27000	-30000	-33000	-36000						
58	0	0	-8500	-12000	-15000	-18000	-21000	-24000	-27000	-30000	-33000	-36000						
59	0	0	-7500	-12000	-15000	-18000	-21000	-24000	-27000	-30000	-33000	-36000						
60	0	0	-7000	-12000	-15000	-18000	-21000	-24000	-27000	-30000	-33000	-36000						
61	0	0	-6500	-12000	-15000	-18000	-21000	-24000	-27000	-30000	-33000	-36000						
62	0	0	-5500	-12000	-15000	-18000	-21000	-24000	-27000	-30000	-33000	-36000						
63	0	0	-5000	-12000	-15000	-18000	-21000	-24000	-27000	-30000	-33000	-36000						
64	0	0	-4500	-12000	-15000	-18000	-21000	-24000	-27000	-30000	-33000	-36000						

Table E-7 Difference Between Current BGWF and Modified Formula with C4 = 21



Axle Spacing	c4 = 21			(2%)			Number of Axles			Maximum Gross Weight - Pounds					
	2	3	4	2	3	4	5	6	7	8	9	10	11	12	13
9	36000	36500													
10	37000	37600	39600												
11	38000	38600	40500												
12	39000	39600	41000												
13	40000	39500	41500												
14	40000	40500	42500	44500											
15	40000	41000	43000	45500											
16	40000	42000	43500	46000	49000										
17	40000	43500	44500	46500	49000										
18	40000	43500	45000	47000	50000										
19	40000	44000	45500	48000	50500										
20	40000	45000	46500	48500	51000	53500									
21	40000	45500	47000	49000	51500	54000									
22	40000	46500	47500	49500	52000	55000									
23	40000	47000	48500	50500	53000	55500									
24	40000	48000	49000	51000	53500	56000	58500								
25	40000	48500	49500	51500	54000	56500	59500								
26	40000	49500	50500	52000	54500	57000	60000								
27	40000	50000	51000	53000	55000	57500	60500								
28	40000	51000	51500	53500	56000	58500	61000	63500							
29	40000	51500	52500	54000	56500	59000	61500	64500							
30	40000	52500	53000	54500	57000	59500	62000	65000	67500						
31	40000	53000	53500	55000	57500	60000	62500	65500	68000						
32	40000	54000	54500	56000	58000	60500	63500	66500	69000						
33	40000	54500	55000	56500	58500	61000	64000	67000	69500						
34	40000	55500	56000	57000	59500	62000	64500	67500	70000	72500					
35	40000	56000	56500	58000	60000	62500	65000	67500	70500	73000					
36	40000	57000	57500	58500	60500	63000	65500	68000	71000	74000					
37	40000	57500	58000	59000	61000	63500	66000	68500	71500	74500	77000				
38	40000	58500	59000	59500	61500	64000	66500	69000	72000	75000	77500				
39	40000	59000	59500	60000	62000	64500	67000	69500	72500	75500	78500				
40	40000	60000	59500	61000	63000	65500	68000	70500	73000	76000	79000	81500			
41	40000	60500	61500	63500	66000	68500	71000	74000	76500	79500	82000	85000			
42	40000	61000	62000	64000	66500	69000	71500	74500	77000	80000	83000	86000	89000		
43	40000	61500	63000	65000	67000	69500	72000	75000	77500	80500	83500	86500	89500		
44	40000	62500	63500	65500	67500	70000	72500	75500	78000	81000	84000	87000	90000		
45	40000	63000	64000	66000	68000	70500	73500	76500	79500	82500	85500	88500	91500		
46	40000	63500	64500	66500	68500	71000	74000	77000	80000	83000	86000	89000	92000		
47	40000	64000	65000	67000	69000	71500	74500	77500	80500	83500	86500	89500	92500		
48	40000	64500	65500	67500	69500	72000	75000	78000	81000	84000	87000	90000	93000		
49	40000	65000	66000	68000	70000	72500	75500	78500	81500	84500	87500	90500	93500		
50	40000	65500	66500	68500	70500	73000	76000	79000	82000	85000	88000	91000	94000		
51	40000	66000	67000	69000	71000	73500	76500	79500	82500	85500	88500	91500	94500		
52	40000	66500	67500	69500	71500	74000	77000	80000	83000	86000	89000	92000	95000		
53	40000	67000	68000	70000	72000	74500	77500	80500	83500	86500	89500	92500	95500		
54	40000	67500	68500	70500	72500	75000	78000	81000	84000	87000	90000	93000	96000		
55	40000	68000	69000	71000	73000	75500	78500	81500	84500	87500	90500	93500	96500		
56	40000	68500	69500	71500	73500	76000	79000	82000	85000	88000	91000	94000	97000		
57	40000	69000	70000	72000	74000	76500	79500	82500	85500	88500	91500	94500	97500		
58	40000	69500	70500	72500	74500	77000	80000	83000	86000	89000	92000	95000	98000		
59	40000	70000	71000	73000	75000	77500	80500	83500	86500	89500	92500	95500	98500		
60	40000	70500	71500	73500	75500	78000	81000	84000	87000	90000	93000	96000	99000		
61	40000	71000	72000	74000	76000	78500	81500	84500	87500	90500	93500	96500	99500		
62	40000	71500	72500	74500	76500	79000	82000	85000	88000	91000	94000	97000	100000		
63	40000	72000	73000	75000	77000	79500	82500	85500	88500	91500	94500	97500	100500		
64	40000	72500	73500	75500	77500	80000	83000	86000	89000	92000	95000	98000	101000		
65	40000	73000	74000	76000	78000	80500	83500	86500	89500	92500	95500	98500	101500		
66	40000	73500	74500	76500	78500	81000	84000	87000	90000	93000	96000	99000	102000		
67	40000	74000	75000	77000	79000	81500	84500	87500	90500	93500	96500	99500	102500		
68	40000	74500	75500	77500	79500	82000	85000	88000	91000	94000	97000	100000	103000		
69	40000	75000	76000	78000	80000	82500	85500	88500	91500	94500	97500	100500	103500		
70	40000	75500	76500	78500	80500	83000	86000	89000	92000	95000	98000	101000	104000		
71	40000	76000	77000	79000	81000	83500	86500	89500	92500	95500	98500	101500	104500		
72	40000	76500	77500	79500	81500	84000	87000	90000	93000	96000	99000	102000	105000		
73	40000	77000	78000	80000	82000	84500	87500	90500	93500	96500	99500	102500	105500		
74	40000	77500	78500	80500	82500	85000	88000	91000	94000	97000	100000	103000	106000		
75	40000	78000	79000	81000	83000	85500	88500	91500	94500	97500	100500	103500	106500		
76	40000	78500	79500	81500	83500	86000	89000	92000	95000	98000	101000	104000	107000		
77	40000	79000	80000	82000	84000	86500	89500	92500	95500	98500	101500	104500	107500		
78	40000	79500	80500	82500	84500	87000	90000	93000	96000	99000	102000	105000	108000		
79	40000	80000	81000	83000	85000	87500	90500	93500	96500	99500	102500	105500	108500		
80	40000	80500	81500	83500	85500	88000	91000	94000	97000	100000	103000	106000	109000		
81	40000	81000	82000	84000	86000	88500	91500	94500	97500	100500	103500	106500	109500		
82	40000	81500	82500	84500	86500	89000	92000	95000	98000	101000	104000	107000	110000		
83	40000	82000	83000	85000	87000	89500	92500	95500	98500	101500	104500	107500	110500		
84	40000	82500	83500	85500	87500	90000	93000	96000	99000	102000	105000	108000	111000		
85	40000	83000	84000	86000	88000	90500	93500	96500	99500	102500	105500	108500	111500		
86	40000	83500	84500	86500	88500	91000	94000	97000	100000	103000	106000	109000	112000		
87	40000	84000	85000	87000	89000	91500	94500	97500	100500	103500	106500	109500	112500		
88	40000	84500	85500	87500	89500	92000	95000	98000	101000	104000	107000	110000	113000		
89	40000	85000	86000	88000	90000	92500	95500	98500	101500	104500	107500	110500	113500		
90	40000	85500	86500	88500	90500	93000	96000	99000	102000	105000	108000	111000	114000		
91	40000	86000	87000	89000	91000	93500	96500	99500	102500	105500	108500	111500	114500		
92	40000	86500	87500	89500	91500	94000	97000	100000	103000	106000	109000	112000	115000		
93	40000	87000	88000	90000	92000	94500	97500	100500	103500	106500	109500	112500	115500		
94	40000	87500	88500	90500	92500	95000	98000	101000	104000	107000	110000	113000	116000		
95	40000	88000	89000	91000	93000	95500	98500	101500	104500	107500	110500	113500	116500		
96	40000	88500	89500	91500	93500	96000	99000	102000	105000	108000	111000	114000	117000		
9															