

Rept. by - 204A

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ADVISORY CIRCULAR

DEPARTMENT OF TRANSPORTATION FEDERAL AVIATION ADMINISTRATION

SUBJECT: AIRBORNE ATC TRANSPONDER SYSTEM MAINTENANCE

1. **PURPOSE.** This circular sets forth one means, but not the only means, of demonstrating compliance with the maintenance requirements, contained in FAR 91.177 and prescribed in FAR 43, Appendix F, governing the testing of ATC transponders.
2. **ACCEPTABLE MEANS OF COMPLIANCE.** An acceptable means of compliance with the maintenance requirements as they apply to airborne ATC transponders is as follows:
 - a. **Reply radio frequency.** Interrogate the transponder and verify, by use of a wavemeter having an accuracy of $\pm 0.5\text{MHz}$ at 1090 MHz that the reply frequency is $1090 \pm 3\text{MHz}$.
 - b. **Reply transmission characteristics, framing pulses.** With the transponder interrogated on Mode 3/A and replying on code 0000, monitor the transmitted output with a demodulator probe and oscilloscope. Verify that the time interval between the 0.5 amplitude points on the leading edges of the two framing pulses is within 20.3 ± 0.10 microseconds. The oscilloscope time base should have a sweep speed of 5 microseconds per centimeter and an accuracy of 0.5 percent.
 - c. **Reply Codes**
 - (1) **Identification.** With the transponder interrogated on Mode 3/A monitor the transmitted output with a demodulator probe and oscilloscope. Verify reply coding by changing the code number and assuring the presence of all pulses listed in Table 1.

Table 1

Pulse	Position (microseconds)
F ₁	0.00
C ₁	1.45
A ₁	2.90
C ₂	4.35
A ₂	5.80
C ₄	7.25
A ₄	8.70
B ₁	11.60
D ₁	13.05
B ₂	14.50
D ₂	15.95
B ₄	17.40
D ₄	18.85
F ₂	20.30
SPI.	24.65

(2) Pressure Altitude Transmissions

- (a) For aircraft which do not have an altitude digitizer installed or not connected to the transponder, verify transmitted response to Mode C interrogations consists of framing pulses F₁ and F₂ only, by monitoring the transmitted output with a demodulator probe and an oscilloscope.
- (b) For aircraft which have an altitude digitizer connected to the transponder, verify transmitted response to Mode C interrogations consists of framing pulses F₁ and F₂ only, by monitoring the transmitted output with a demodulator probe and an oscilloscope while the altitude switch is in the "off" position. Place the altitude switch in the "on" position and verify that the information pulses denote the pressure altitude (altimeter setting 29.92 in. hg.) at the time of the test. Information pulses should appear in accordance with the pulse positions listed in Tables 2 and 3.
- d. Reply pulse width. With the transponder interrogated on Mode 3/A and replying on code 0000, monitor the transmitted output with a demodulator probe and oscilloscope (sweep time and accuracy same as paragraph 2.b.). Verify the duration of the F₁ and F₂ pulses between the 0.5 amplitude point on the leading and trailing edge is 0.45 \pm 0.10 microseconds. Repeat the test with the transponder replying on code 7777.

TABLE 2 ALTITUDE INFORMATION PULSE POSITIONS

RANGE INCREMENTs (Feet)	PULSE POSITIONS (0 or 1 in a pulse position denotes absence or presence of a pulse, respectively)										
	D ₂	D ₄	A ₁	A ₂	A ₄	B ₁	B ₂	B ₄	C ₁	C ₂	C ₄
-1 000 to -950	0	0	0	0	0	0	0	0	0	1	0
-950 to -850	0	0	0	0	0	0	0	0	1	1	0
-850 to -750	0	0	0	0	0	0	0	0	1	0	0
-750 to -650	0	0	0	0	0	0	0	1	1	0	0
-650 to -550	0	0	0	0	0	0	0	1	1	1	0
-550 to -450	0	0	0	0	0	0	0	1	0	1	0
-450 to -350	0	0	0	0	0	0	0	1	0	1	1
-350 to -250	0	0	0	0	0	0	0	1	0	0	1
-250 to -150	0	0	0	0	0	0	1	1	0	0	1
-150 to -50	0	0	0	0	0	0	1	1	0	1	1
-50 to 50	0	0	0	0	0	0	1	1	0	1	0
50 to 150	0	0	0	0	0	0	1	1	1	1	0
150 to 250	0	0	0	0	0	0	1	1	1	0	0
250 to 350	0	0	0	0	0	0	1	0	1	0	0
350 to 450	0	0	0	0	0	0	1	0	1	1	0
450 to 550	0	0	0	0	0	0	1	0	0	1	0
550 to 650	0	0	0	0	0	0	1	0	0	1	1
650 to 750	0	0	0	0	0	0	1	0	0	0	1
750 to 850	0	0	0	0	0	1	1	0	0	0	1
850 to 950	0	0	0	0	0	1	1	0	0	1	1
950 to 1 050	0	0	0	0	0	1	1	0	0	1	0
1 050 to 1 150	0	0	0	0	0	1	1	0	1	1	0
1 150 to 1 250	0	0	0	0	0	1	1	0	1	0	0
1 250 to 1 350	0	0	0	0	0	1	1	1	1	0	0
1 350 to 1 450	0	0	0	0	0	1	1	1	1	1	0
1 450 to 1 550	0	0	0	0	0	1	1	1	0	1	0
1 550 to 1 650	0	0	0	0	0	1	1	1	0	1	1
1 650 to 1 750	0	0	0	0	0	1	1	1	0	0	1
1 750 to 1 850	0	0	0	0	0	1	0	1	0	0	1
1 850 to 1 950	0	0	0	0	0	1	0	1	0	1	1
1 950 to 2 050	0	0	0	0	0	1	0	1	0	0	1
2 050 to 2 150	0	0	0	0	0	1	0	1	1	1	0
2 150 to 2 250	0	0	0	0	0	1	0	1	1	0	0
2 250 to 2 350	0	0	0	0	0	1	0	0	1	0	0
2 350 to 2 450	0	0	0	0	0	1	0	0	1	1	0
2 450 to 2 550	0	0	0	0	0	1	0	0	0	1	0
2 550 to 2 650	0	0	0	0	0	1	0	0	0	1	1
2 650 to 2 750	0	0	0	0	0	1	0	0	0	0	1
2 750 to 2 850	0	0	0	0	1	1	0	0	0	0	1
2 850 to 2 950	0	0	0	0	1	1	0	0	0	1	1
2 950 to 3 050	0	0	0	0	1	1	0	0	0	1	0
3 050 to 3 150	0	0	0	0	1	1	0	0	1	1	0
3 150 to 3 250	0	0	0	0	1	1	0	0	1	0	0
3 250 to 3 350	0	0	0	0	1	1	0	1	1	0	0
3 350 to 3 450	0	0	0	0	1	1	0	1	1	1	0
3 450 to 3 550	0	0	0	0	1	1	0	1	0	1	0
3 550 to 3 650	0	0	0	0	1	1	0	1	0	1	1
3 650 to 3 750	0	0	0	0	1	1	0	1	0	0	1
3 750 to 3 850	0	0	0	0	1	1	1	1	0	0	1
3 850 to 3 950	0	0	0	0	1	1	1	1	0	1	1
3 950 to 4 050	0	0	0	0	1	1	1	1	1	1	0
4 050 to 4 150	0	0	0	0	1	1	1	1	1	1	0
4 150 to 4 250	0	0	0	0	1	1	1	1	1	0	0
4 250 to 4 350	0	0	0	0	1	1	1	0	1	0	0
4 350 to 4 450	0	0	0	0	1	1	1	0	1	1	0
4 450 to 4 550	0	0	0	0	1	1	1	0	0	1	0
4 550 to 4 650	0	0	0	0	1	1	1	0	0	1	1
4 650 to 4 750	0	0	0	0	1	1	1	0	0	0	1

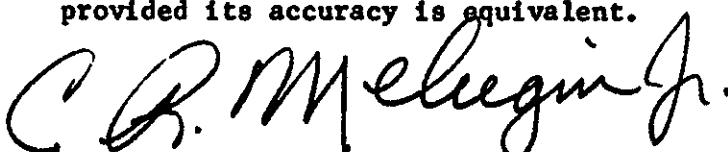
TABLE 3 ALTITUDE INFORMATION PULSE POSITIONS

RANGE	PULSE POSITIONS (0 or 1 in a pulse position denotes absence or presence of a pulse, respectively)										
	D ₂	D ₄	A ₁	A ₂	A ₄	B ₁	B ₂	B ₄	C ₁	C ₂	C ₄
4 750 to 4 850	0	0	0	0	1	0	1	0	0	0	1
4 850 to 4 950	0	0	0	0	1	0	1	0	0	1	1
4 950 to 5 050	0	0	0	0	1	0	1	0	0	1	0
5 050 to 5 150	0	0	0	0	1	0	1	0	1	1	0
5 150 to 5 250	0	0	0	0	1	0	1	0	1	0	0
5 250 to 5 350	0	0	0	0	1	0	1	1	1	0	0
5 350 to 5 450	0	0	0	0	1	0	1	1	1	1	0
5 450 to 5 550	0	0	0	0	1	0	1	1	0	1	1
5 550 to 5 650	0	0	0	0	1	0	1	1	0	1	1
5 650 to 5 750	0	0	0	0	1	0	1	1	0	0	1
5 750 to 5 850	0	0	0	0	1	0	0	1	0	0	1
5 850 to 5 950	0	0	0	0	1	0	0	1	0	1	1
5 950 to 6 050	0	0	0	0	1	0	0	1	0	1	0
6 050 to 6 150	0	0	0	0	1	0	0	1	1	1	0
6 150 to 6 250	0	0	0	0	1	0	0	1	1	0	0
6 250 to 6 350	0	0	0	0	1	0	0	0	1	0	0
6 350 to 6 450	0	0	0	0	1	0	0	0	1	1	0
6 450 to 6 550	0	0	0	0	1	0	0	0	0	1	0
6 550 to 6 650	0	0	0	0	1	0	0	0	0	1	1
6 650 to 6 750	0	0	0	0	1	0	0	0	0	0	1
6 750 to 6 850	0	0	0	1	1	0	0	0	0	0	1
6 850 to 6 950	0	0	0	1	1	0	0	0	0	1	1
6 950 to 7 050	0	0	0	1	1	0	0	0	0	1	0
7 050 to 7 150	0	0	0	1	1	0	0	0	1	1	0
7 150 to 7 250	0	0	0	1	1	0	0	0	1	0	0
7 250 to 7 350	0	0	0	1	1	0	0	1	1	0	0
7 350 to 7 450	0	0	0	1	1	0	0	1	1	1	0
7 450 to 7 550	0	0	0	1	1	0	0	1	0	1	0
7 550 to 7 650	0	0	0	1	1	0	0	1	0	1	1
7 650 to 7 750	0	0	0	1	1	0	0	1	0	0	1
7 750 to 7 850	0	0	0	1	1	0	1	1	0	0	1
7 850 to 7 950	0	0	0	1	1	0	1	1	0	1	1
7 950 to 8 050	0	0	0	1	1	0	1	1	0	1	0
8 050 to 8 150	0	0	0	1	1	0	1	1	1	1	0
8 150 to 8 250	0	0	0	1	1	0	1	1	1	0	0
8 250 to 8 350	0	0	0	1	1	0	1	0	1	0	0
8 350 to 8 450	0	0	0	1	1	0	1	0	1	1	0
8 450 to 8 550	0	0	0	1	1	0	1	0	0	1	0
8 550 to 8 650	0	0	0	1	1	0	1	0	0	1	1
8 650 to 8 750	0	0	0	1	1	0	1	0	0	0	1
8 750 to 8 850	0	0	0	1	1	1	1	0	0	0	1
8 850 to 8 950	0	0	0	1	1	1	1	0	0	1	1
8 950 to 9 050	0	0	0	1	1	1	1	0	0	1	0
9 050 to 9 150	0	0	0	1	1	1	1	1	1	1	0
9 150 to 9 250	0	0	0	1	1	1	1	1	0	1	0
9 250 to 9 350	0	0	0	1	1	1	1	1	1	0	0
9 350 to 9 450	0	0	0	1	1	1	1	1	1	1	0
9 450 to 9 550	0	0	0	1	1	1	1	1	0	1	0
9 550 to 9 650	0	0	0	1	1	1	1	1	0	1	1
9 650 to 9 750	0	0	0	1	1	1	1	1	0	0	1
9 750 to 9 850	0	0	0	1	1	1	0	1	0	0	1
9 850 to 9 950	0	0	0	1	1	1	0	1	0	1	1
9 950 to 10 050	0	0	0	1	1	1	1	0	1	0	1
10 050 to 10 150	0	0	0	1	1	1	1	0	1	1	0
10 150 to 10 250	0	0	0	1	1	1	1	0	1	0	0
10 250 to 10 350	0	0	0	1	1	1	0	0	1	0	0
10 350 to 10 450	0	0	0	1	1	1	0	0	1	1	0
10 450 to 10 550	0	0	0	1	1	1	0	0	0	1	0
10 550 to 10 650	0	0	0	1	1	1	0	0	0	1	1
10 650 to 10 750	0	0	0	1	1	1	0	0	0	0	1
10 750 to 10 850	0	0	0	1	0	1	0	0	0	0	1
10 850 to 10 950	0	0	0	1	0	1	0	0	0	1	1
10 950 to 11 050	0	0	0	1	0	1	0	0	0	1	0
11 050 to 11 150	0	0	0	1	0	1	0	0	0	1	1
11 150 to 11 250	0	0	0	1	0	1	0	0	1	0	0

- e. Suppression. Interrogate the transponder with a Mode 3/A interrogation signal at a repetition rate of 500 interrogations per second and at a signal level 3db above receiver minimum trigger level. Adjust P_2 pulse equal in amplitude to P_1 pulse and verify that reply rate is no greater than 5 replies per second. Adjust P_2 pulse amplitude 9db less than P_1 pulse and verify that the reply rate is at least 450 replies per second.
- f. Receiver Sensitivity. With the test set connected to the antenna end of the transmission line, interrogate the transponder with a Mode 3/A interrogation signal at a repetition rate of 500 interrogations per second. Adjust P_1 and P_3 equal in amplitude and apply a signal level known to be below receiver minimum trigger level. Increase the signal level until the transponder reply rate is 450 replies per second. This is the receiver minimum trigger level (MTL). Verify the MTL is between 69 and 77 db below 1 milliwatt. Test equipment attenuator accuracy should be within \pm 2db. As an alternative the test set may be connected to the antenna terminal of the transponder and the reading corrected for transmission line loss. Repeat the test using a Mode C interrogation signal and verify that the MTL is within 1db of the reading obtained on Mode 3/A.
- g. Transponder Power Output. Transponder power output may be determined with a dummy load and power meter which are suitable for use at 1090 MHz. The power meter accuracy should be within \pm 2 db. Connect the dummy load and power meter to the antenna end of the transmission line, interrogate the transponder with a Mode 3/A interrogation signal and verify that the peak pulse power is at least:
 - (1) +21 dBW (125W) and not more than +27 dBW (500W) for transponders intended for installation in aircraft which operate at altitudes above 15,000 feet.
 - (2) +18.5 dBW (70W) and not more than +27 dBW (500W) for transponders intended for installation in aircraft which operate at altitudes not exceeding 15,000 feet.

In each of the above cases antenna gain must be added to the power meter reading. As an alternative, the dummy load and power meter may be connected to the antenna terminal of the transponder and the power meter reading corrected for transmission line loss and antenna gain.

3. PORTABLE LINE TEST EQUIPMENT. Portable line test equipment may be substituted for any of the test equipment specified in paragraph 2, provided its accuracy is equivalent.



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