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DATE: 12 Jan 73



ADVISORY CIRCULAR

DEPARTMENT OF TRANSPORTATION FEDERAL AVIATION ADMINISTRATION

SUBJECT: AIRBORNE ATC TRANSPONDER SYSTEM MAINTENANCE

1. PURPOSE. This circular sets forth one means, but not the only means, of demonstrating compliance with the maintenance requirements, contained in FAR 91.177 and prescribed in FAR 43, Appendix F, governing the testing of ATC transponders.
2. ACCEPTABLE MEANS OF COMPLIANCE. An acceptable means of compliance with the maintenance requirements as they apply to airborne ATC transponders is as follows:
 - a. Reply radio frequency. Interrogate the transponder and verify, by use of a wavemeter having an accuracy of $\pm 0.5\text{MHz}$ at 1090MHz that the reply frequency is $1090 \pm 3\text{MHz}$.
 - b. Reply transmission characteristics, framing pulses. With the transponder interrogated on Mode 3/A and replying on code 0000, monitor the transmitted output with a demodulator probe and oscilloscope. Verify that the time interval between the 0.5 amplitude points on the leading edges of the two framing pulses is within 20.3 ± 0.10 microseconds. The oscilloscope time base should have a sweep speed of 5 microseconds per centimeter and an accuracy of 0.5 percent.
 - c. Reply Codes
 - (1) Identification. With the transponder interrogated on Mode 3/A monitor the transmitted output with a demodulator probe and oscilloscope. Verify reply coding by changing the code number and assuring the presence of all pulses listed in Table 1.

Table 1

Pulse	Position (microseconds)
F ₁	0.00
C ₁	1.45
A ₁	2.90
C ₂	4.35
A ₂	5.80
C ₄	7.25
A ₄	8.70
B ₁	11.60
D ₁	13.05
B ₂	14.50
D ₂	15.95
B ₄	17.40
D ₄	18.85
F ₂	20.30
SPI.	24.65

(2) Pressure Altitude Transmissions

- (a) For aircraft which do not have an altitude digitizer installed or not connected to the transponder, verify transmitted response to Mode C interrogations consists of framing pulses F₁ and F₂ only, by monitoring the transmitted output with a demodulator probe and an oscilloscope.
- (b) For aircraft which have an altitude digitizer connected to the transponder, verify transmitted response to Mode C interrogations consists of framing pulses F₁ and F₂ only, by monitoring the transmitted output with a demodulator probe and an oscilloscope while the altitude switch is in the "off" position. Place the altitude switch in the "on" position and verify that the information pulses denote the pressure altitude (altimeter setting 29.92 in. hg.) at the time of the test. Information pulses should appear in accordance with the pulse positions listed in Tables 2 and 3.
- d. Reply pulse width. With the transponder interrogated on Mode 3/A and replying on code 0000, monitor the transmitted output with a demodulator probe and oscilloscope (sweep time and accuracy same as paragraph 2.b.). Verify the duration of the F₁ and F₂ pulses between the 0.5 amplitude point on the leading and trailing edge is 0.45 ± 0.10 microseconds. Repeat the test with the transponder replying on code 7777.

TABLE 2 ALTITUDE INFORMATION PULSE POSITIONS

RANGE			PULSE POSITIONS (0 or 1 in a pulse position denotes absence or presence of a pulse, respectively)										
INCREMENTS (Feet)			D ₂	D ₄	A ₁	A ₂	A ₄	B ₁	B ₂	B ₄	C ₁	C ₂	C ₄
-1 000	to	-950	0	0	0	0	0	0	0	0	0	1	0
-950	to	-850	0	0	0	0	0	0	0	0	1	1	0
-850	to	-750	0	0	0	0	0	0	0	0	1	0	0
-750	to	-650	0	0	0	0	0	0	0	1	1	0	0
-650	to	-550	0	0	0	0	0	0	0	1	1	1	0
-550	to	-450	0	0	0	0	0	0	0	1	0	1	0
-450	to	-350	0	0	0	0	0	0	0	1	0	1	1
-350	to	-250	0	0	0	0	0	0	0	1	0	0	1
-250	to	-150	0	0	0	0	0	0	1	1	0	0	1
-150	to	-50	0	0	0	0	0	0	1	1	0	1	1
-50	to	50	0	0	0	0	0	0	1	1	0	1	0
50	to	150	0	0	0	0	0	0	1	1	1	1	0
150	to	250	0	0	0	0	0	0	1	1	1	0	0
250	to	350	0	0	0	0	0	0	1	0	1	0	0
350	to	450	0	0	0	0	0	0	1	0	1	1	0
450	to	550	0	0	0	0	0	0	1	0	0	1	0
550	to	650	0	0	0	0	0	0	1	0	0	1	1
650	to	750	0	0	0	0	0	0	1	0	0	0	1
750	to	850	0	0	0	0	0	1	1	0	0	0	1
850	to	950	0	0	0	0	0	1	1	0	0	1	1
950	to	1 050	0	0	0	0	0	1	1	0	0	1	0
1 050	to	1 150	0	0	0	0	0	1	1	0	1	1	0
1 150	to	1 250	0	0	0	0	0	1	1	0	1	0	0
1 250	to	1 350	0	0	0	0	0	1	1	1	1	0	0
1 350	to	1 450	0	0	0	0	0	1	1	1	1	1	0
1 450	to	1 550	0	0	0	0	0	1	1	1	0	1	0
1 550	to	1 650	0	0	0	0	0	1	1	1	0	1	1
1 650	to	1 750	0	0	0	0	0	1	1	1	0	0	1
1 750	to	1 850	0	0	0	0	0	1	0	1	0	0	1
1 850	to	1 950	0	0	0	0	0	1	0	1	0	1	1
1 950	to	2 050	0	0	0	0	0	1	0	1	0	1	0
2 050	to	2 150	0	0	0	0	0	1	0	1	1	1	0
2 150	to	2 250	0	0	0	0	0	1	0	1	1	0	0
2 250	to	2 350	0	0	0	0	0	1	0	0	1	0	0
2 350	to	2 450	0	0	0	0	0	1	0	0	1	1	0
2 450	to	2 550	0	0	0	0	0	1	0	0	0	1	0
2 550	to	2 650	0	0	0	0	0	1	0	0	0	1	1
2 650	to	2 750	0	0	0	0	0	1	0	0	0	0	1
2 750	to	2 850	0	0	0	0	1	1	0	0	0	0	1
2 850	to	2 950	0	0	0	0	1	1	0	0	0	1	1
2 950	to	3 050	0	0	0	0	1	1	0	0	0	1	0
3 050	to	3 150	0	0	0	0	1	1	0	0	1	1	0
3 150	to	3 250	0	0	0	0	1	1	0	0	1	0	0
3 250	to	3 350	0	0	0	0	1	1	0	1	1	0	0
3 350	to	3 450	0	0	0	0	1	1	0	1	1	1	0
3 450	to	3 550	0	0	0	0	1	1	0	1	0	1	0
3 550	to	3 650	0	0	0	0	1	1	0	1	0	1	1
3 650	to	3 750	0	0	0	0	1	1	0	1	0	0	1
3 750	to	3 850	0	0	0	0	1	1	1	1	0	0	1
3 850	to	3 950	0	0	0	0	1	1	1	1	0	1	1
3 950	to	4 050	0	0	0	0	1	1	1	1	0	1	0
4 050	to	4 150	0	0	0	0	1	1	1	1	1	1	0
4 150	to	4 250	0	0	0	0	1	1	1	1	1	0	0
4 250	to	4 350	0	0	0	0	1	1	1	0	1	0	0
4 350	to	4 450	0	0	0	0	1	1	1	0	1	1	0
4 450	to	4 550	0	0	0	0	1	1	1	0	0	1	0
4 550	to	4 650	0	0	0	0	1	1	1	0	0	1	1
4 650	to	4 750	0	0	0	0	1	1	1	0	0	0	1

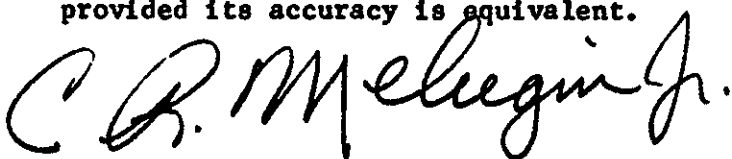
TABLE 3 ALTITUDE INFORMATION PULSE POSITIONS

RANGE	PULSE POSITIONS (0 or 1 in a pulse position denotes absence or presence of a pulse, respectively)											
	INCREMENTS (Feet)									C ₁	C ₂	C ₄
4750 to 4850	0	0	0	0	1	0	1	0	0	0	1	1
4850 to 4950	0	0	0	0	1	0	1	0	0	1	1	0
4950 to 5050	0	0	0	0	1	0	1	0	1	1	0	0
5050 to 5150	0	0	0	0	1	0	1	0	1	1	0	0
5150 to 5250	0	0	0	0	1	0	1	0	1	0	0	0
5250 to 5350	0	0	0	0	1	0	1	1	1	0	0	0
5350 to 5450	0	0	0	0	1	0	1	1	1	1	1	0
5450 to 5550	0	0	0	0	1	0	1	1	0	1	0	0
5550 to 5650	0	0	0	0	1	0	1	1	0	1	1	1
5650 to 5750	0	0	0	0	1	0	1	1	0	0	1	1
5750 to 5850	0	0	0	0	1	0	0	1	0	0	1	1
5850 to 5950	0	0	0	0	1	0	0	1	0	1	1	0
5950 to 6050	0	0	0	0	1	0	0	1	0	1	0	0
6050 to 6150	0	0	0	0	1	0	0	1	1	1	0	0
6150 to 6250	0	0	0	0	1	0	0	1	1	0	0	0
6250 to 6350	0	0	0	0	1	0	0	0	1	0	0	0
6350 to 6450	0	0	0	0	1	0	0	0	1	1	1	0
6450 to 6550	0	0	0	0	1	0	0	0	0	1	0	0
6550 to 6650	0	0	0	0	1	0	0	0	0	1	1	1
6650 to 6750	0	0	0	0	1	0	0	0	0	0	1	1
6750 to 6850	0	0	0	1	1	0	0	0	0	0	1	1
6850 to 6950	0	0	0	1	1	0	0	0	0	1	1	1
6950 to 7050	0	0	0	1	1	0	0	0	0	0	1	0
7050 to 7150	0	0	0	1	1	0	0	0	1	1	0	0
7150 to 7250	0	0	0	1	1	0	0	0	1	0	0	0
7250 to 7350	0	0	0	1	1	0	0	1	1	0	0	0
7350 to 7450	0	0	0	1	1	0	0	1	1	1	1	0
7450 to 7550	0	0	0	1	1	0	0	1	0	1	0	0
7550 to 7650	0	0	0	1	1	0	0	1	0	1	1	1
7650 to 7750	0	0	0	1	1	0	0	1	0	0	1	1
7750 to 7850	0	0	0	1	1	0	1	1	0	0	1	1
7850 to 7950	0	0	0	1	1	0	1	1	0	1	1	1
7950 to 8050	0	0	0	1	1	0	1	1	0	1	1	0
8050 to 8150	0	0	0	1	1	0	1	1	1	1	0	0
8150 to 8250	0	0	0	1	1	0	1	1	1	0	0	0
8250 to 8350	0	0	0	1	1	0	1	0	1	0	0	0
8350 to 8450	0	0	0	1	1	0	1	0	1	1	1	0
8450 to 8550	0	0	0	1	1	0	1	0	0	1	0	0
8550 to 8650	0	0	0	1	1	0	1	0	0	1	1	1
8650 to 8750	0	0	0	1	1	0	1	0	0	0	1	1
8750 to 8850	0	0	0	1	1	1	1	0	0	0	1	1
8850 to 8950	0	0	0	1	1	1	1	0	0	1	1	1
8950 to 9050	0	0	0	1	1	1	1	0	0	1	1	0
9050 to 9150	0	0	0	1	1	1	1	0	1	1	0	0
9150 to 9250	0	0	0	1	1	1	1	0	1	0	0	0
9250 to 9350	0	0	0	1	1	1	1	1	1	0	0	0
9350 to 9450	0	0	0	1	1	1	1	1	1	1	1	0
9450 to 9550	0	0	0	1	1	1	1	1	0	1	0	0
9550 to 9650	0	0	0	1	1	1	1	1	0	1	1	1
9650 to 9750	0	0	0	1	1	1	1	1	0	0	1	1
9750 to 9850	0	0	0	1	1	1	0	1	0	0	1	1
9850 to 9950	0	0	0	1	1	1	0	1	0	1	1	1
9950 to 10050	0	0	0	1	1	1	0	1	0	1	1	0
10050 to 10150	0	0	0	1	1	1	0	1	1	1	0	0
10150 to 10250	0	0	0	1	1	1	0	1	1	0	0	0
10250 to 10350	0	0	0	1	1	1	0	0	1	0	0	0
10350 to 10450	0	0	0	1	1	1	0	0	1	1	1	0
10450 to 10550	0	0	0	1	1	1	0	0	0	1	0	0
10550 to 10650	0	0	0	1	1	1	0	0	0	1	1	1
10650 to 10750	0	0	0	1	1	1	0	0	0	0	1	1
10750 to 10850	0	0	0	1	0	1	0	0	0	0	1	1
10850 to 10950	0	0	0	1	0	1	0	0	0	1	1	1
10950 to 11050	0	0	0	1	0	1	0	0	0	0	1	0
11050 to 11150	0	0	0	1	0	1	0	0	1	1	0	0
11150 to 11250	0	0	0	1	0	1	0	0	1	0	0	0

- e. Suppression. Interrogate the transponder with a Mode 3/A interrogation signal at a repetition rate of 500 interrogations per second and at a signal level 3db above receiver minimum trigger level. Adjust P₂ pulse equal in amplitude to P₁ pulse and verify that reply rate is no greater than 5 replies per second. Adjust P₂ pulse amplitude 9db less than P₁ pulse and verify that the reply rate is at least 450 replies per second.
- f. Receiver Sensitivity. With the test set connected to the antenna end of the transmission line, interrogate the transponder with a Mode 3/A interrogation signal at a repetition rate of 500 interrogations per second. Adjust P₁ and P₃ equal in amplitude and apply a signal level known to be below receiver minimum trigger level. Increase the signal level until the transponder reply rate is 450 replies per second. This is the receiver minimum trigger level (MTL). Verify the MTL is between 69 and 77 db below 1 milliwatt. Test equipment attenuator accuracy should be within ± 2 db. As an alternative the test set may be connected to the antenna terminal of the transponder and the reading corrected for transmission line loss. Repeat the test using a Mode C interrogation signal and verify that the MTL is within 1db of the reading obtained on Mode 3/A.
- g. Transponder Power Output. Transponder power output may be determined with a dummy load and power meter which are suitable for use at 1090 MHz. The power meter accuracy should be within ± 2 db. Connect the dummy load and power meter to the antenna end of the transmission line, interrogate the transponder with a Mode 3/A interrogation signal and verify that the peak pulse power is at least:
- (1) +21 dbW (125W) and not more than +27 dbW (500W) for transponders intended for installation in aircraft which operate at altitudes above 15,000 feet.
 - (2) +18.5 dbW (70W) and not more than +27 dbW (500W) for transponders intended for installation in aircraft which operate at altitudes not exceeding 15,000 feet.

In each of the above cases antenna gain must be added to the power meter reading. As an alternative, the dummy load and power meter may be connected to the antenna terminal of the transponder and the power meter reading corrected for transmission line loss and antenna gain.

3. PORTABLE LINE TEST EQUIPMENT. Portable line test equipment may be substituted for any of the test equipment specified in paragraph 2, provided its accuracy is equivalent.



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