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Finite Element Model of a Small Automobile Impacting a Rigid Pole



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## FOREWORD

This report describes the development of a finite element model of a small passenger car similar to the 820C test vehicle recommended in NCHRP Report 350. The finite element model was developed to provide a tool for performing finite element analyses of impacts with roadside safety hardware. This model was designed such that it can be easily integrated into finite element analyses of a variety of frontal narrow-object impact problems such as the design of luminaire and small sign supports. The report describes the development of the model and then compares the results with full-scale crash tests.

This report will be of interest to developers of roadside safety hardware since it describes a powerful analysis tool that can be integrated into the safety appurtenance development process. Researchers and policy makers will also be interested in the use of this type of finite element model for exploring policy options.

Jyle Daf

Lyle Saxton Director, Office of Safety and Traffic Operations Research and Development

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(Revised September 1993)

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## CHAPTER 1. INTRODUCTION

The past few decades have seen a major effort on the part of the Federal Highway Administration (FHWA), highway designers, and researchers to improve the crash performance of highway safety hardware. The design of roadside safety hardware has been based largely on empirical data, a limited number of full-scale crash tests, and, in some cases, analysis results based on crash simulation computer codes developed for a specific impact scenario. Full-scale crash tests provide only limited information on the specific test conducted, and can be very expensive, very elaborate, and time consuming, making it less attractive for parametric studies. Various special-purpose computer codes for analyzing the dynamics of a vehicle during impact have been developed in the past. BARRIER VII, developed for FHWA to evaluate automobile barrier systems, uses a two-dimensional mathematical model to simulate the behavior of an automobile striking a deformable barrier.<sup>(1)</sup> The vehicle was represented as a planar body surrounded by inelastic springs and the barrier was idealized as a collection of beams, cables, posts, springs, and dampers. GUARD, another program developed for FHWA for guardrail impact simulations, relied on a three-dimensional force-displacement mathematical representation of the barrier and vehicle.<sup>(2)</sup> Motions at node points were divided into two categories: primary nodal motions, which were independent, and secondary nodal motions, which were dependent on the motion at the primary nodes. This approach allowed for proper modeling of connection details. Because of the lack of large storage and high computing speed, most of these earlier computer codes relied on simplifying assumptions such as lumped mass parameters and the use of beams instead of plates in the code development. These simplifications tended to limit these programs to relatively simple cases. The availability of high-speed large-storage computers, coupled with the development of nonlinear dynamic three-dimensional finite element codes such as DYNA3D, have made it possible to capture these detailed nonlinear deformation modes and have resulted in an increased use of finite element models to analyze the behavior of vehicles during collisions into roadside structures.<sup>(3,4)</sup>

FHWA is funding research studies into the use of general-purpose finite element codes in predicting the behavior of vehicles during impacts with roadside safety hardware.<sup>(5)</sup> It is within this framework and those of other ongoing crash studies that this investigation was conducted. The primary focus of this research was to investigate the feasibility and reliability of using simplified finite element models that can be analyzed "overnight" on a workstation to study the behavior of vehicles during impacts into roadside structures. One indirect benefit of this study was that it helped in exploring the full capabilities and potential benefits of using the DYNA3D nonlinear finite element code.

A 1989 Ford Festiva was used as the basis for this finite element model; partly because it is representative of the 820C class of vehicles specified in NCHRP Report 350 and partly because full-scale test data on centerline impacts were available for three similar Ford Festivas for comparison and validation studies.<sup>(6)</sup> The development of the finite element model, the element and material types, the contact surface definitions, and the modeling strategies and techniques used are all described. Results from the nonlinear finite element analysis program DYNA3D are presented for three different rigid pole impact cases: (1) a centerline impact, (2) a left-of-centerline impact, and (3) a right-of-centerline impact. Comparisons between the finite element results and those from full-scale tests for the centerline impact are presented and discussed.<sup>(7)</sup> This model was tested for only frontal impacts.

## CHAPTER 2. FINITE ELEMENT MODEL

## **GEOMETRIC MODEL**

Since an accurate representation of the finite element model of the vehicle is a crucial part of a roadside safety hardware finite element analysis, careful considerations were given to the following three factors:

- 1. Structural and functional members Parts that were considered critical to structure were represented in greater detail in the model. This consisted of mainly structural (load-bearing) components in the front of the car. Nonstructural members (non-load-bearing) were excluded from the model or included in a coarse form to keep the model as simple as possible.
- 2. Contact surfaces The sequence of events that takes place during an impact, coupled with the complex geometry and nonlinear deformation and material behavior, make it important to identify and define all surfaces that will come in contact during the impact event. The proper identification of contacting surfaces is based on intuition, on viewing films of full-scale tests, and on observing the performance of the simulations.
- 3. Kinematic constraints Specified kinematic constraints, such as part connections and boundary constraints, matched the kind of kinematic constraint that existed in the actual structure. All nodes had six degrees of freedom.

The model was developed using the INGRID preprocessor to the DYNA3D analysis program, but was later converted to the TRUEGRID preprocessor, an updated commercial version of INGRID.<sup>(8,9)</sup> The coordinate system used for this model is the right-handed system. The vehicle model consists of 28 parts, 4295 nodes, 60 beams, 2898 shell elements, and 633 solid elements. The following assumptions were made in the development of this model:

- Only structural components of the vehicle considered to be part of the load path in a frontal collision were modeled.
- Dimensions and shapes used in this model were based on physical measurements taken on a 1989 Ford Festiva used at the Federal Outdoor Impact Laboratory (FOIL).
- The mass of the various parts of the model was distributed in a manner as to ensure that the center of mass of the model approximately agreed with the actual 1992 Ford Festiva measured at the FOIL. No effort was made to match the mass moments of inertia.
- Parts were generally joined by merging adjacent nodes. Tied contact surface definitions were used to merge parts with incompatible meshes.

- The suspension system was modeled using beams elements.
- Shell element aspect ratios were generally kept below four.

#### MODEL DESCRIPTION

The model (1989 Ford Festiva) was 3510 mm long, 1420 mm high, and 1500 mm wide. The major components of the finite element model together with the element and material types used to model them are shown in table 1.

The bumper and lower core supports were both constructed with shell elements and shaped into a box section. The bumper consisted of a front, back, top, and bottom plate, each with a thickness of 1.54 mm. The top of the bumper was located 520 mm above the ground. The lower core support also consisted of a front, back, top, and bottom plate, also with a thickness of 1.54 mm. The bottom of the lower core support was located 241 mm above the ground. The bumper and lower core support were supported by a left and right frame horn. The frame horns, also box-shaped sections, were constructed from shell elements and were merged to the bumper and lower core support at its front end. All parts, except for the lower core support, are shown in figure 1. The back of the frame horns were merged to the firewall. The left and right fenders were modeled with shell elements, each consisting of an inner and outer fender wall. The inner fender walls were attached to the outer walls of the frame horns with a tiednode contact surface as shown in figure 2.

The radiator was mounted on the lower core support. It was modeled using solid elements. The evaporator core, also modeled with solid elements, was merged to the back of the radiator. Figure 3 shows the radiator supported on the lower core support.

The engine block was modeled using solid elements. It consisted of two parts – the transmission and the engine. The total mass of the engine block was 170 kg. The engine block was supported by front, back, and right side engine mounts. The engine mounts were modeled with shell elements and merged to the engine. The other ends of the front and back engine mounts were supported on the engine cradle and the right side mount was attached to the frame horn. The engine cradle was modeled as shell elements and merged at the front to the lower core support and at the back to the firewall. Figure 4 shows the engine block with the engine mounts and the engine cradle.

The wheel system, comprising the tires and rims, were modeled as solid elements and merged to the front and back axles that were modeled as beam elements. The front wheels were connected to the engine block with tied rod beams. The wheels were attached to the main body using front and back shock absorbers modeled as beam elements. The lower crossbar was modeled as beam elements and located behind the lower core support. Figure 5 shows a view of the lower crossbar, the engine block, the front wheels, the axle, and the tied rods to the engine block. The front shock absorbers are not shown.

The hood and the main body were modeled with shell elements as shown in figure 6. The hood was merged to the main body at only three nodes - two back nodes and a front node that represented the latch. Figure 7 is a view of the underside of the model showing the engine cradle and its attachment point to the lower core support and firewall, the tires, the rims, and the floor pan.

Components	Element type	Material type
Bumper	Shell	Elastic-plastic
Lower core support	Shell	Elastic-plastic
Frame horns	Shell	Elastic-plastic
Fenders	Shell	Elastic-plastic
Radiator and evaporator core	Solid	Elastic-plastic
Engine block	Solid	Elastic
Engine mounts	Shell	Elastic-plastic
Engine cradle	Shell	Elastic-plastic
Firewall	Shell	Elastic-plastic
Tires and rims	Solid	Elastic
Main body	Shell	Elastic
Windscreen/windows	Shell	Elastic
Hood and front strip	Shell	Elastic-plastic
Front and back axles	Beam	Elastic-plastic
Lower crossbar	Beam	Elastic-plastic
Shock absorbers	Beam	Elastic
Floor pan brackets	Beam	Elastic

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Table 1. Major components of finite element model.

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Figure 1. Bumper, lower core support, and frame horn.



Figure 2. Fender, frame horn, and firewall.



Figure 3. Radiator and evaporator core.



Figure 4. Engine block with engine mounts.



Figure 5. Wheels, lower crossbar, and axle attachment.



Figure 6. Full view of vehicle.



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Figure 7. View from below the vehicle.

Property		Measure	ement	
· · · ·	Model	91F049	92F032	92F033
Total mass (kg) Mass of engine block (kg)	820 170	817	817	817
Dimensions (mm) Wheelbase Track width Overall length Overall width Height of bumper above ground	2300 1350 3510 1500 381	2300 1350 3510 1500 381	2261	2261
Center of mass (mm) Aft of front axle (x-direction) Above ground (z-direction)	850 560	831 577	831 564	856 533

The 2. Summary of geometric properties for 1909 1 ord restry	Table 2.	Summary	of	geometric	properties	for	1989	Ford	Festiva
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The center of gravity of the vehicle model was located in space inside the occupant compartment and did not coincide with any physical part of the model. To gather acceleration, velocity, and displacement data from the location on the finite

element model corresponding to the full-scale test, a solid box representing the accelerometer mounting bracket was rigidly merged to the floor near the center of gravity.

To allow for easy modification and changes to the finite element model, most of the dimensions and properties were defined in terms of parameters. The TRUEGRID input data for the finite element model is included in appendix A. All thicknesses of the sheet metals were based on actual measurements taken on the Ford Festiva. A summary of mass and geometric properties of the vehicle is shown in table 2.

### MATERIAL PROPERTIES DESCRIPTION

All materials in front of the firewall, except the engine block, tires rims, and shock absorbers, were defined as elastic-plastic material (material type 3) to allow for inelastic deformation.<sup>(3)</sup> Yield stresses and mechanical properties were obtained from published data. All parts behind the firewall, including the tires, axles, rims, and shock absorbers, were modeled as linear elastic materials (type 1) since no inelastic deformations were expected.

The engine block had the mechanical properties of steel, the tires had the mechanical properties of rubber, and the radiator had the mechanical properties of aluminum. All shell elements, with the exception of the windshield and windows, had the mechanical properties of sheet steel. The thickness of most of the sheet metal body parts was 1.54 mm. The windows and windshield had the mechanical properties of glass. All beams used had the mechanical properties of steel.<sup>(10)</sup> Table 3 shows the material type and the materials used for the various parts of the model. Since the major load-bearing and energy-dissipating components were made of steel, only the mechanical properties of the sheet steel, as published in the American Iron and Steel Institute (AISI) Automobile Steel Design Manual and used in the finite element model, are shown in table 4.<sup>(11)</sup>

Part Name	Material	Material type
Bumper, frame horn, cradle, fender, hood, lower core support, engine mount	Sheet metal (steel)	
Radiator	Aluminum	3
Lower crossbar	Steel rod	
Firewall, back body	Sheet metal (steel)	
Windscreen & windows	Glass	1
Tires	Rubber	
Rims, axles, shock absorbers, engine block	Steel	

Table 3. Part name and material description.

Modulus of elasticity	= 200 GPa	Poisson's ratio	= 0.30
Tangent modulus	= 200 MPa	Density	= 7.9 kN $\cdot$ s/m <sup>4</sup>
Yield stress	= 207 MPa	Hardening type	kinematic
	= 207  MFa	Hardening type	KIIIeillatic

Table 4. Mechanical properties of steel.

## **CONTACT SURFACE DEFINITIONS**

Contacting surfaces were identified by defining sets of nodes on one or more master and slave surfaces.<sup>(8,9)</sup> The position of nodes on the slave surface are checked against the positions of the nodes on the master surface at each time step during the analysis. A total of 26 different contact surfaces consisting of slideline type 3 (slidingwith-void), slideline type 4 (self-contacting), and slideline type 6 (tied-nodes) were used. The bumper contact with the rigid pole is an example of a sliding-with-voids (type 3) contact. Self-contacting surfaces were used when the surfaces on the same part were expected to collapse upon themselves due to local buckling or folding deformations. Crushing the bumper so the inside of the front flange touches the inside of the back flange is an example of this type of contact. Tied-node contact surfaces were particularly useful in tying together surfaces with incompatible meshes that would be difficult to join by merging nodes. The frame horn and the inner fender were examples of parts joined using a tied-node contact surface. To keep computational time for the contact surface algorithm at a minimum, only nodes on the surface of parts expected to make contact were placed on the contact surface. For example, only the middle half of the front surface of the bumper was placed on the contact surface with the rigid pole for a centerline impact. The tires were placed on a horizontal contact surface with friction to provide frictional effects with the ground. Table 5 is a summary of the contact surface definitions used in the model.

### MODELING TECHNIQUES AND GUIDELINES

Due to the complex geometric shape of the vehicle, the fact that many parts were eliminated, coupled with the fact that DYNA3D does not generate any detailed error messages, the following special techniques and strategies were used to locate and distribute part masses, merge parts, and check the soundness of the model:

• Engine Compartment: The proper location of parts, particularly those in the engine compartment, influences the overall impact response of the model during a frontal impact. The engine block accounts for about one-fifth of the total mass of the vehicle and thus one-fifth of the initial kinetic energy of the vehicle. The engine, therefore, has to be accurately placed and correctly supported to produce the correct force-time or force-displacement response. Ford Festivas have three engine mounts that are made of thin-walled metal brackets attached to the engine. Because of the complexity and importance of the engine mounts, a number of modeling approaches have been tried.

Contact surface	Туре	Slave	Master
1	3	bumper, fender, engine cradle, lower core support	rigid pole
2	3	radiator, fender	bumper
3	3	engine, front engine mount	radiator, evaporator core
4	3	engine, back engine mount	firewall
5	3	radiator, engine	hood
6, 8	3	left frame horn, left fender	engine, radiator
7, 9	3	right frame horn, right fender	engine, radiator
10	.3 .	engine	engine cradle
11	4	bumper	
12	4	lower core support	
13	4	left frame horn	
14	4	right frame horn	
15	6	left frame horn	left fender
16	6	right frame horn	right fender
17	6	accelerometer box	floor
18	3	left frame horn	front left tire
19	3	right frame horn	front right tire
20	4	hood	
21	3	tires	ground
22	4	engine cradle	
23	3	left fender	front tire
24	3	right fender	front tire
25	4	left fender	
26	4	right fender	
27	4	front engine mount	
28	4	back engine mount	· · · · · · · · · · · · · · · · · · ·

Table 5. Contact surface definitions

Beams, truss, and shell elements were all considered during the preliminary stages. Each of these had its own unique difficulties. Beams tended to introduce high local stresses at the point where the mounts were attached to the engine cradle. Beams were generally difficult to define on contact surfaces, so modeling the interactions between the cradle, the engine block, the inner fender, and the three mounts was difficult. Beams tended to make the response too stiff, resulting in too little deformation. Truss elements, in addition to allowing large rotational motion of the engine block, also imposed high localized stresses at the point where they were attached to the cradle and the fender. Shell elements were found to be most reliable and were used in the final model. Contact surfaces were easily defined using shell elements. Although shell elements of steel produced acceptable response results, the proper modeling of the engine mounts is an area that deserves additional efforts in the future.

• Vehicle Mass: The proper mass distribution of the model (or location of the overall center of gravity) was obtained using two approaches: (1) the true total mass was assigned using the "tmm" command or (2) the density that resulted in the correct mass was assigned to a particular material. To account for the rear and front seats (not modeled), the mass of the floor was increased by increasing its thickness. It must, however, be pointed out that when assigning part masses, one must keep in mind that the overall center of gravity of the model must reasonably match that of the actual vehicle being modeled. No effort was made in matching the mass moments of inertia of the model to that of the actual vehicle:

• Merging of Parts: An appropriate tolerance must be defined to ensure the correct merging of parts. Nodes that were within this tolerance were combined as one node. Adjacent parts thus share nodes ensuring the continuity of the connection between the parts. Each group of parts was carefully examined to ensure that the correct nodes merged. A tolerance of 2 mm was used throughout the model.

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### **CHAPTER 3. FINITE ELEMENT ANALYSIS**

### SIMULATION

The finite element model of the 820C vehicle was designed to simulate an impact into a 218-mm-diameter rigid pole at a zero-degree impact angle, and a 8940-mm/s (32km/h) impact velocity. Three rigid pole impact scenarios were simulated: a centerline impact, a 254-mm offset to the right of the centerline (weak spot) impact, and a 457-mm offset to the left of the centerline (strong spot) impact. The finite element analysis results were compared with full-scale test results for the centerline impact only. The finite element analysis results for the two off-center impacts were not compared with test data since no test data were available at the time of the test report.

The total impact simulation time for all three test was 120 ms. This allowed the vehicle to strike the pole, reach its maximum deformation, rebound from the pole, and then lose contact. Plot states were collected at 2-ms intervals and the time history data were collected at 0.5-ms intervals.

#### **RIGID POLE FORCES**

The rigid pole was modeled as a hollow semicircle of solid elements. Because reaction forces cannot be directly calculated during the DYNA3D analysis, two indirect approaches were used to obtain reaction forces on the rigid pole.

In the first approach, the pole is given a relatively large mass compared to that of the vehicle and is restrained from displacement in all but the longitudinal direction (of impact). If the relative displacement of the pole in the direction of motion is very small compared to the total deformation of the vehicle (i.e., below 1 mm), the pole may still be considered "rigid" (i.e., not deforming). In this case, the acceleration of the pole multiplied by the mass of the pole can be assumed to be approximately equal to the impact force acting on the rigid pole. Thus, the force acting on the pole,  $F_x$ , shown in figure 8, can be found directly from Newton's second law:

$$\mathbf{F}_{\mathbf{x}} = \mathbf{m}\mathbf{a}_{\mathbf{x}} \tag{1}$$

where m is the total mass of the pole and  $a_x$  is the acceleration of the pole in the longitudinal direction.

The second approach relies on the interface force features of DYNA3D. Interface forces can be written to a file during an analysis and then examined with the TAURUS post-processor.<sup>(12)</sup> From equilibrium considerations, the sum of interface forces on the vertical face of the pole equals the reaction force on the pole. Clearly, the sum of the interface forces should equal the pole impact force calculated in the earlier approach.

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Figure 8. Free-body diagram of forces on rigid pole.

### **CENTERLINE IMPACT**

Figures 9 through 11 show plots of the deformed shape at various times during the event. In order to get a good view of the engine compartment, the hood was removed from the plots although the hood is present in the simulations. Figure 9 is a top view of the deformed shape of the vehicle between 0.0 and 120.0 ms. At 1.0 ms into the impact, the vehicle bumper first makes contact with the rigid pole. At this point, the only part of the vehicle resisting the impact is the bumper. At about 20.0 ms into the impact, the rigid pole first makes contact with the lower core support and the bumper contacts the radiator. At 40.0 ms, the engine cradle starts to buckle and the back face of the evaporator core makes contact with the front face of the engine block, crushing the front engine mount between the radiator face and the engine block. The acceleration continues to increase until 70.0 ms, when the back engine mount yields and the engine block makes contact with the firewall. During this time, the evaporator core, radiator, bumper, lower core support, and pole are all in contact with the engine block and all components in the engine compartment, including the firewall, are involved in the impact. Kinetic energy of impact has been transferred to plastic strain energy and subsequently into heat energy through the buckling and local deformation of the engine cradle, engine mounts, frame horns, bumper, radiator, and fenders. At 90.0 ms, most of the kinetic energy in the system has been expended and the vehicle begins to rebound from the rigid pole due to residual elastic strain energy "stored" in the deformed parts. Figure 10 is a view from below the vehicle, showing the deformed states of the engine cradle during the impact. The cradle first makes contact with the bottom of the engine block, then later buckles, causing the front engine mount to deform downward, resulting in pitching of the vehicle. Figure 11 is a deformation plot from a side view of the vehicle with the hood included between 0.0 ms and 120.0 ms.

The centerline impact simulation results were compared with actual full-scale crash-test results. Crash-test accelerations were collected, and velocities and displacements were calculated at the center of gravity (CG) of the vehicle. During the test, impact forces were also collected at the rigid pole. Since the CG may not necessarily coincide with a specific node, the average results of several nodes on a box around the vicinity of the CG of the model were gathered for time-history plots of the simulated vehicle. The test data used for the comparisons were obtained from tests performed at the FOIL between 1992 and 1993.

Figure 12 is the plot of the acceleration in g's (gravity) versus time for full-scale crash tests 91F049, 92F032, 92F033, and the simulation. All three tests were performed with identical vehicles and impact conditions.<sup>(6)</sup> The simulation results generally corresponded reasonably well with the three tests. The initial stages of the impact were very noisy as evidenced by the fluctuations in the accelerations in the three tests. Figure 13 is a plot of the average accelerations from the three tests and the CG acceleration from the simulation. The peak acceleration from the simulation (35 g's) was within 5 percent of the average peak acceleration reported in the three tests. Averaging the three test accelerations dampens the noise in the earlier part of the event and removes the variability between tests. The shape of the simulation curve agrees reasonably well with that of the average acceleration. The first peak on figure 13, at 20.0 ms, corresponds to the time when the bumper, radiator, and lower core support first compress together in contact with the rigid pole (see figure 10 for the deformed shape). At this point during the impact, very little deformation takes place in the engine compartment. The second peak occurs at around 40.0 ms into the event, when the evaporator core first makes contact with the engine block. The next peak, at about 70.0 ms, corresponds to the time when contact is first made between the engine and the firewall, as shown in figure 9. At this time, the vehicle starts to reverse direction and begins to move away from the pole.

The whole impact can be divided into three stages. The first stage was from the beginning of the impact to the time when the bumper contacted the radiator and lower core support. This part was referred to as the "external impact stage" because very little deformation took place in the engine compartment. The component most deformed in the impact at this point (the bumper) was external to the vehicle. The second stage was referred to as the "internal impact stage" because most of the components involved in the impact at this point were internal to the vehicle (located in the engine compartment) as shown in figure 9. The third and final stage, termed the "rebound stage," described the event from the end of the internal stage, when the vehicle began to recoil to the time when the vehicle came to a rest.

Figure 14 is a plot of the displacement versus time for both the simulation and the three test cases. The displacement curves of the test and simulation agree very well until the rebound occurs. The maximum displacement of the event is within 8 percent of those recorded in the test. From the displacement plot, one observes that the displacement curve is linear during the initial stages of impact. Figure 15 is the combined plot of the average test and simulated acceleration and displacement at the CG of the vehicle versus time. The maximum displacement occurs at approximately the same time as the peak acceleration was reached. The vehicle begins to recoil around the time it reaches its peak acceleration as is evident in figure 15.

Figure 16 is a plot of the velocity versus time for the three tests cases and the finite element simulation. Again, there is reasonable agreement between the simulation and test results. The variations in the curves toward the end of the event may be due to a number of possible factors, e.g., in the actual test, the weight of the vehicle and the attendant friction between the tires and the ground provides resistance to the motion of the vehicle during the rebound. Whereas for the simulation, gravity is not applied, which

results in no resisting force on the finite element model during its rebounding phase. During the initial stages of the impact, the variation between the curves (test data versus simulation) are again noticeable. The reason for this variation is not well understood and needs further investigation.

Figure 17 is a plot of the resultant force on the rigid pole versus time for the simulation and tests. The area under the curve is the total impulse of the event. The test results are from load cell readings. The force on the rigid pole for the simulation was obtained by multiplying the acceleration of the rigid pole by the mass of the pole. The maximum simulated pole force is about 220 kN, which is about 15 percent higher than that obtained from the test. The reason for this variation has been fully explained earlier.

The first sharp peak force in figure 17 (at approximately 20 ms) is coincident with initial contact with the edge of the hood. This impact causes an increase in the forces applied to the pole, but stabilizes within a short time. The second sharp peak (at approximately 40 ms) is coincident with the impact with the front face of the engine. From the plot, one observes that the pole force builds up very quickly, remains at or near the peak over a period of time, then decreases, first rapidly and then gradually, towards the end of the event.

Figure 18 shows the plot of the rigid pole force against the velocity. The pole force reaches a maximum when approximately 33 percent of the initial energy in the vehicle has been expended (velocity decreases to 7.5 m/s) and maintains a constant force until 66 percent of the energy of the vehicle is dissipated (velocity decreases to 4.8 m/s). This constant force may be attributed mainly to the resistance provided by the engine mounts and the engine cradle and the deformation of the fenders and frame horns. Figure 19 is a plot of the rigid pole force versus displacements. The area under this curve represents the total work done in the longitudinal direction.

Figure 20 shows the plot of the total energy, the kinetic energy, and the work done on the vehicle due to the impact in the longitudinal direction. There is reasonable agreement between the test results and the simulated results until the end of the impact event, i.e., when rebound of the vehicle initiates at approximately 70 ms. The simulated vehicle does not rebound as much as the actual test vehicles. Also, during the initial stages of the impact, until approximately 15 ms, the simulated results deviated markedly from the test results. During this period of the impact, the kinetic energy actually "goes" positive, indicating a velocity increase in the simulated vehicle.

The deviation at the end of the event may be due to the reasons explained earlier, e.g., the strain hardening modulus of the simulated materials (after yield) may be less than the modulus of the materials in the actual vehicles. The cause for this deviation will be investigated. The increase in kinetic energy of the simulated vehicle during the initial stages of the event may be due to the initial pitching motion of the vehicle. The vertical location of the accelerometers in the test vehicles is not accurately known and, thus, the vertical location in the simulated vehicle is the best approximation possible. It is reasonable to suspect that the accelerometer location in the simulated vehicle may have been slightly higher than the actual test vehicle. Also, because the simulated curve "goes" positive, the location chosen may have been above the center of gravity of the simulated vehicle. If all of this is true, the longitudinal component of the rotary (pitch) acceleration artificially increased and distorted the longitudinal acceleration of the simulated vehicle versus the test vehicles.

One interesting observation from this curve is that the maximum longitudinal work done on both the test and simulated vehicles is approximately 96 percent of the initial kinetic energy at impact. This tends to indicate that little yawing took place in the vehicle and that the overall simulation and test results are reasonable.

The longitudinal changes in velocities, kinetic energy, impulse transferred, and the longitudinal work done on the vehicle at rebound and at the end of impact is shown in table 6. These changes agreed well up until the rebound (70 ms). The changes in velocities, kinetic energy, impulse transferred, and work done was lower for the finite element simulation than for the tests. This may be due to some of the reasons stated earlier.



Figure 9. Top view of engine compartment for centerline impact: 0 to 120 ms.



Figure 9. Top view of engine compartment for centerline impact: 0 to 120 ms (continued).



$$t = 20 \text{ ms}$$



















Figure 11. Side view of vehicle for centerline impact: 0 to 120 ms.



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Figure 11. Side view of vehicle for centerline impact: 0 to 120 ms (continued).



Figure 12. Accelerations at CG of vehicle for centerline impact.



Figure 13. Average accelerations at CG of vehicle for centerline impact.



Figure 14. Displacements at CG of vehicle for centerline impact.


Figure 15. Combined accelerations and displacements at CG of vehicle for centerline impact.



Figure 16. Velocities at CG of vehicle for centerline impact.



Figure 17. Rigid pole force versus time for centerline impact.



Figure 18. Rigid pole force versus velocity at CG of vehicle for centerline impact.



Figure 19. Rigid pole force versus displacement at CG of vehicle for centerline impact.



Figure 20. Energy curve versus time at CG of vehicle for centerline impact.

	longitudinal change in velocity _(m/s)	longitudinal change in kinetic energy (kJ) time = 70 ms	longitudinal work done (kJ)	longitudinal impulse transferred (kN s)	
Simulation	8.9	32.65	32.50	6.33	
Test 91F049 Test 92F032 Test 92F033	9.0 8.9 8.9	32.65 32.65 32.65	33.10 32.36 32.36	6.53 6.45 7.0	
Percentage difference	0.4 %	0.0 %	0.4 %	5.0 %	
	time = $100 \text{ ms}$				
Simulation	9.6	32.65	32.50	8.07	
Test 91F049 Test 92F032 Test 92F033	12.5 12.3 12.3	27.40 27.70 27.70	30.0 30.0 29.0	10.17 9.97 9.99	
Percentage difference	22.4 %	18.3 %	9.5 %	19.7 %	

Table 6. Summary of centerline impact results.

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## **LEFT-OF-CENTERLINE IMPACT**

Figures 21 through 23 show the plots of top view, side view, and bottom view of the deformed state of the vehicle at time intervals between 0.0 ms and 120.0 ms. There was extensive deformation on the left frame horn (impact point) as seen in figure 21, but the damage was restricted to the left half of the vehicle. The vehicle yawed to the left due to the resultant force on the vehicle at the CG, tending to cause the whole vehicle to rotate about the impact point. For this impact scenario, most of the resistance to impact was provided by the left frame horn and fender, as evidenced in figure 21. Most of the energy in the system is dissipated very early in the event. There was very little tilting of the engine block relative to the engine compartment. Penetration of the pole into the engine compartment was restricted to areas around the left frame horn. The engine block never made contact with the firewall because very little damage was done to the engine mounts. Figure 22 shows a view of the bottom of the engine compartment and the deformed state of the cradle during the impact. Very little damage was done to the engine cradle compared to the centerline impact. The event time was also very short. Figure 23 shows a side view of the vehicle with the hood attached, illustrating the deformation and buckling of the left side of the hood.

Even though no full-scale tests were available for comparison study, results of accelerations, displacements, velocities, and rigid pole forces were shown to:

- Demonstrate the reliability of the model in simulating another impact scenario.
- Serve as a guide for designing the full-scale test.
- Provide simulated data for comparison studies should the full-scale test become available.

Acceleration, velocity, and displacement plots were collected at the CG of the vehicle. Rigid pole forces were also collected on the rigid pole material. Figure 24 shows a plot of the acceleration (in g's) versus time. The first peak of about 32 g's occurred very early in the impact and corresponded to the resistance provide by the front face of the frame horn and the bumper when the pole first made contact. The next peak of 35 g's corresponded to contact with the face of the fender - the deformation and buckling of the left frame horn and the fender. Most of the kinetic energy in the vehicle was expended during this stage through the deformation and buckling of these components. Even though the total simulation time was 120.0 ms, a significant portion of the event was completed by 50.0 ms into the event. Also shown in figure 24 were the accelerations in the Y-direction (transverse direction Y). A gradual buildup in acceleration caused by the yawing of the vehicle is apparent, but eventually dies down toward the end of the event. Figures 25 and 26 show plots of the horizontal (X-direction) and transverse (Ydirection) displacements and velocities at the CG of the vehicle. Figure 25 indicates the extent of the vawing. The maximum penetration of the pole into the vehicle was about 165 mm. Also, figure 25 indicates that the vehicle had less than one-tenth of its initial kinetic energy left 40 ms into the event. Figure 27 shows a plot of the rigid pole force. The maximum rigid pole force was about 210 kN and occurred much earlier in the event. The rigid pole force rapidly decayed to zero after the peak value was reached. Figure 28 shows the plot of rigid pole forces versus displacements at the CG.





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t = 120 ms

Figure 21. Top view of engine compartment for left-of-centerline impact: 0 to 120 ms (continued).



t = 0 ms

t = 20 ms

t = 40 ms

Figure 22. View from below engine compartment for left-of-centerline impact: 0 to 120 ms.









Figure 23. Side view of vehicle for left-of-centerline impact: 0 to 120 ms (continued).







Figure 25. Displacements at CG of vehicle for left-of-centerline impact.



Figure 26. Velocities at CG of vehicle for left-of-centerline impact.



Figure 27. Rigid pole force versus time for left-of-centerline impact.



Figure 28. Rigid pole force versus displacement at CG of vehicle for left-of-centerline impact.

## **RIGHT-OF-CENTERLINE IMPACT**

Figures 29 through 31 show the plots of the top view, side view, and bottom view of the deformed states of the vehicle between 0.0 ms and 120.0 ms. Figure 29 shows the damage to the front of the vehicle. Since the impact occurred at the point of least resistance, there was much deeper penetration into the engine compartment during the early stages of impact, when only the bumper, hood, and lower core support resisted the impacting force. Unlike the centerline impact, resistance to the impacting force was provided by the engine mounts only after contact was made with the engine block. The left frame horn and fender also provided more resistance to the motion in this impact than was noticed in the centerline impact (excessive deformation of the frame horn). The back engine mount remained partially intact throughout the impact. As a result, full contact was not made with the firewall by the back of the engine block. The engine block tilted to the right, but there was very little vawing of the vehicle. Pitching of the vehicle also occurred. Figure 30 shows plots of the deformed shape from underneath the engine compartment, illustrating the deformed state of the engine cradle during the event. The deformation was not as extensive as was noticed in the centerline impact. Figure 31 shows a side view of the vehicle with the hood attached. The damage was severe to one side of the vehicle and the local buckling of the right half of the hood is apparent.



t = 0 ms

t = 40 ms



Figure 29. Top view of engine compartment for right-of-centerline impact: 0 to 120 ms.



Figure 29. Top view of engine compartment for right-of-centerline impact: 0 to 120 ms (continued).

t = 60 ms

t = 80 ms

t = 120 ms



t = 0 ms

t = 20 ms

t = 40 ms

Figure 30. View from below engine compartment for right-of-centerline impact: 0 to 120 ms.



Figure 30. View from below engine compartment for right-of-centerline impact: 0 to 120 ms (continued).







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Acceleration, velocity, and displacement plots were collected at the center of gravity of the vehicle. Rigid pole forces were also collected on the rigid pole material. Figure 32 shows a plot of the acceleration (in g's) versus time. Note that the peak acceleration was maintained at a constant value over a much longer period compared to the centerline or left-of-centerline impact. This is due to the sustained resistance to the motion provided by the engine mounts, the frame horn, the fender, and the tilting of the engine block over a long period of time. Also, as was stated earlier, the engine never made contact with the firewall. Figures 33 and 34 show the plots of the displacements and velocities. The peak displacement was 360 mm and occurred at about 60.0 ms, after which the vehicle began to rebound from the pole. Figure 35 shows the rigid pole force versus time. The pole force gradually builds up to a peak of 170 kN and remains relatively constant over a long period of time before decreasing to zero. This indicates that there was no sudden failure of components, but rather a gradual yielding of parts. The peak value was less than that obtained from the centerline impact. Figure 36 shows the plot of rigid pole forces versus displacements at the CG of the vehicle.

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Figure 32. Accelerations at CG of vehicle for right-of-centerline impact.



Figure 33. Displacements at CG of vehicle for right-of-centerline impact.



Figure 34. Velocities at CG of vehicle for right-of-centerline impact.

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Figure 35. Rigid pole force versus time for right-of-centerline impact.



Figure 36. Rigid pole forces versus displacement at CG of vehicle for right-of-centerline impact.



Figure 37. Acceleration at CG of vehicle for all three simulations.



Figure 38. Rigid pole force versus time for all three simulations.

## SUMMARY OF RESULTS

Figures 36 and 37 show plots of the acceleration, displacement, and rigid pole force for all three simulated impact cases. The peak accelerations and rigid pole forces were highest in the left-of-centerline (strong side) impact and smallest in the right-ofcenterline (weak side) impact. The forces build up and decrease rapidly in both the centerline and left-of-centerline impacts, but tend to maintain a constant value over a much longer period of time in the right-of-centerline impact. The displacements were, however, highest in the centerline impact and smallest in the left-of-centerline impact.

Table 7 is a summary of the simulation and test results. The peak acceleration in all three impact cases, together with the time when these peaks occurred, are shown in the table. Also shown in this table are the maximum displacements at the CG of the vehicle and peak rigid pole forces. Simulation performance of the three impact cases on the Risc 6000/370 are shown in table 8.

	Acceleration	Displacement	Time of peak	Max. pole
Centerline impact				
DYNA3D Test 91F049 Test 92F032 Test 92F033	35.0 33.5 33.0 31.5	450.0 455.0 440.0 430.0	70.0 70.0 70.0 69.0	210.0 170.0 170.0
Left-of-centerline impact	36.0	165.0	26.0	210.0
Right-of- centerline impact	23.0	370.0	50.0	170.0

Table 7. Summary of results.

Table 8. Simulation performance.

Number of elemen	<u>ts</u>	Hardware:	Risc 6000/370
Beams	60	Simulated time:	120 ms
Shells	2898		
Solids	633	l	
Contact surfaces		Type of impact	<u>cpu time</u>
Vehicle-Pole	1	Centerline impact	12.2 h
Vehicle-Vehicle	27	Left-of-centerline impact	12.2 h
		Right-of-centerline impact	10.2 h
## **CHAPTER 4. CONCLUSIONS**

A simple finite element model of a small automobile (820C) impacting a rigid pole has been presented. The purpose of this study was to investigate and validate the reliability of using very simple finite element models in predicting the behavior of vehicles crashing into roadside safety hardware. This simplified model was found to be computationally efficient, reliable, and suitable for the rigid pole impact test. Peak values and shapes of the accelerations, displacements, and force curves agreed well with test data. Peak values were found to corresponded to unique events in the impact that would be clearly identifiable. This model can be used in designing and providing better insight into the behavior and response of vehicles during frontal impacts into roadside hardware.

The location of the engine block, the modeling of the engine mounts, and the way the engine block was supported by the engine mounts were found to play a crucial role in the response of the vehicle. The use of shell elements for the modeling of the engine mounts was found to be most reliable. Beam and truss elements were tried and discarded because they produced unsatisfactory results. Proper modeling of the engine mounts is a topic that deserves much more thought and effort.

The simulated deformation of the hood does not accurately model the actual crash of the test vehicle after impact. This is another area that deserves improvement for cosmetic (not load-producing) purposes only.

One of the setbacks of this model was that no attempts were made at properly matching the mass moments of inertia with that of the actual vehicle. These inertia properties tend to be significant in impact scenarios with large amounts of rolling, pitching, and yawing (e.g., barrier-type impacts), and thus must be corrected for.

During the rebound of the vehicle away from the rigid pole, it is felt that the velocity curves (test data versus simulation) can be better correlated during the rebound phase of the curve if the effect of gravity is included (refer to figure 17). This should be confirmed.

During the initial stages of impact, the velocity curves (test data versus simulation) diverge somewhat (refer to figure 17). This may be related to the fact that the center of gravity changes location during the impact due to deformation of the vehicle. This was not accounted for in the simulation. However, the reason for this deviation is not properly understood.

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## APPENDIX A

c MODEL OF AN NCHRP REPORT 350 820C VEHICLE				
c By: Emmanuel Cofie, Source: 1992 Ford Festiva, Started: 9-1-93, last touched: 6-22-94				
c ****************************				
c car model				
c *****	C **********************			
c Total mass of model ~ 0.826 Mg				
c Leng	c Length of car = $3761 \text{ mm}$			
c Tracl	c Track width = $1290 \text{ mm}$			
c Width of car = $1500 \text{ mm}$				
c Wheel Base = $2300 \text{ mm}$				
c Total number of materials: 28				
c no of beam materials 6				
c no of shell materials 13				
c no of solid materials 11				
c Total number of parts: 31				
c. Total number of slide, surfaces: 28				
		<u>`</u>		
c Mat	Part	Descriptio	ND	
	10	fireunli	10	
C 1	10	firewall fromt body		
c 2	10	Ironi body		
C S	10	Dack Dody I	naterial	
c 4	10	windshield		
c S	10	window .	100	
c 6	10	area around	CG	
c 7	11	hood		
c 8	12	engine block	k i i i i i i i i i i i i i i i i i i i	
c 9	13,14,15	rubber tire		
c 10	13,14,15	tire rim		
c 11	16	bumper ma	terial	
c 12	17	lower core	support	
c 13	18	radiator ma	iterial	
c 14	19	cradle mate	erial	
c 15	20,21,22,23,24,25	frame ho	m and a second se	
c 16	26	fun materia	1 · · · · ·	
c 17	27	front strip		
c 18	1, 3,7	front axle, b	back axle, rods to engine	
c 19	2	rod behind l	lower core	
c 20	5	front shocks	<b>b</b>	
c 21	6	back shocks		
c 22	28,29,30	engine mor	unt(1)	
c 23	4	attachment	to floor pan	
c 24	8.9	bolts, ribs fo	or hood	
c 25	31	box at CG		
c 26	32	rigid note		
c PARAMETER DEFINITION				
nara c narameter				
c overall vehicle dimension				
body width 1500 c maximum width of body				
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in fndr 535 c y location of inner fender front of body 0 c front of body frnt overhang 600 c distance from edge of vehicle to front axle back of body -3510 c back of body body roof z 1420 c roof of car hood back z 914 c height of hood above ground f wall x -940 c x distance from front of body to firewall f wall z 742 c height of top of firewall c tire and wheel position what 267 wrad 267 what 1 320 c center of wheel, out and inner radius tire diameter 320 c tire diameter rim\_diameter c rim diameter 165 150 tire width c tire width front axel x -600 rear axel x -2900 trac 1400 c track distance wloc [%body width/2+%tire width] c location of inner edge of tire wroc [%body width/2-%tire width] c location of inner edge of tire efx -270 c front of engine block x ebx -790 c back of engine block x ecx [(% efx + % ebx)/2]c center of engine x ely -290 c left location of engine y ery 350 c right location of engine y flv1 304 c floor of car ucar 254 c under of car etz 720 c top of engine ebz [%flv1+25] С ebz2 [%ebz+100] c bottom of engine suey1 -25 suey2 125 С lebp -847 -535 С bmly2 -457.2 bmry1 457.2 С rebp 847 bb1x1 102 с bb1x2 5 с bbm1 381 tbm1 520 c location of bumper c location of lower core bbm2 241 tbm2 304 bb2x1 -12 rdx1 -32. rdx2 -80 lrdy1 -253.6 ¢ rrdy2 333.66 lrdy1 -253.6 c radiator location xfun -110 c fun cofx2 [%f wall x+70] cofx [%rdx2-70] c location of engine support lcgx -1475 lcgz 500 lcgy 0 c location of accelerometer CG lcgx1 [%lcgx+50] lcgx2 [%lcgx-50] c nodes around CG rig1 109 rig2 60 c radius of rigid pole lcel1 280 lcel2 840 pcen 213 c location of load cells egx ttk1 1.54 c thickness of body ttk2 3.0 c thickness of firewall ttk3 1.54 c thickness of bumper (from measurements) ttk4 1.54 c thickness of bumper support ttk5 2.5 c thickness of engine cradle ttk6 8.0 c thickness of box at CG c thickness of floor ttk7 3.0 ttk8 5.0 c thickness of windshield c thickness of inner fender ttk9 1.54 wse1 200.0e3 wse2 0.33 wse3 207 wse4 200 c wse5 7.92e-9 c material properties for steel

wge1 80.0e3 wge2 0.33 wge5 2.2e-9 c material properties for glass wre1 30.0e3 wre2 0.33 wre3 20. wre4 30. radwse5 1.3e-9 c material properties for radiator wfe1 20.0e3 wfe3 20. wfe4 20. funwse5 0.3e-9 c material properties for fun (thermoplastic) tmeng 0.17 egwse5 1.518e-9 c mass of engine block - changed to match test (festiva) tmbdy1 0.436 bdwse5 1.812e-8 c mass of part of body - changed to match test (festiva) tmbdy2 0.014 flwse5 4.8e-8 c mass of floor around CG tmbdy3 0.014 bxwse5 1.04e-8 c mass of box at CG tmtir1 0.015 tiwse5 2.990e-10 c mass of tire tmtir2 0.025 rimwse5 8.78e-10 c mass of rim tmrigp 500. rigwse5 4.05e-5 c 1.5505e-5 mass of rigid pole bmwse5 7.92e-9 bkwse5 7.92e-9 c bswse5 7.92e-9 brub1 2.5e-9 c bst1 7.0e-8 с fden1 1.70e-8 с egx1 -1436.5 egx2 -1684.7 с apx1 -140 apx2 [% frnt overhang + 100] apx3 [% f wall x + 100] f wall z1 900 apx4 [%rear axel x+76whgt1+10] apx5 [%rear axel x-76whgt1-10] apz1 520.7 apz2 670 apz3 720 Islide 28 c last slideline number used lmat 27; c last material number used c +----c Surface definitions c wheel shape sd 1 cy %frnt overhang -%body width %whgt 0. 1. 0. %whgt1 sd 2 cy %rear axel x -%body width/2 %whgt 0. 1. 0. %whgt1 c c the windshield plane sd 3 plan %ecar -%body width/2 %hood back z -21. 0. 7 sd 4 plan %f wall x -%body\_width/2 %hood\_back\_z 21. 0. 18 c wheel sd 5 cy %frnt overhang -%body width/2 %whgt 0. 1. 0. %wrad sd 6 cy % frnt overhang -% body width/2 % whgt 0. 1. 0. % rim diameter sd 7 cy %frnt overhang [%body width/2-%tire width+10] %whgt 0. 1. 0. %wrad sd 8 cy %frnt\_overhang [%body\_width/2-%tire\_width+10] %whgt 0. 1. 0. %rim\_diameter sd 9 cy %rear axel x -%body width/2 %whgt 0. 1. 0. %wrad sd 10 cy %rear axel x -%body\_width/2 %whgt 0. 1. 0. %rim\_diameter c +----c + SLIDELINE DEFINITION c +----sid 1 sv pen kfric 0.25 fric 0.25; c pole[m] to bumper-lower core-front-cradle-radiator[s] sid 2 sv pen; c bumper[m] to radiator-front[s] sid 3 sv pen; c radiator[s] to engine[m] sid 4 sv pen; c engine[s] to firewall[m] sid 5 sv pen; c top radiator-engine[s] to hood back z[m] sid 6 sv pen ; c engine-radiator[s] to left frame[m] sid 7 sv pen ; c engine-radiator[s] to right frame[m] sid 8 sv pen ; c engine[s] to left fender[m] sid 9 sv pen ; c engine[s] to right fender[m] sid 10 sv pen ; c bottom of engine[s] to cradle[m] sid 11 single pen; c bumper self-contacting sid 12 single pen; c lower core support self-contacting sid 13 single pen; c left frame horn self-contacting sid 14 single pen; c right frame horn self-contacting sid 15 dnt ; c left fender[m] to frame[s] ; c right fender[m] to frame[s] sid 16 dnt

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sid 17 dnt
              ; c mtm accelerometer box[m] to floor[s]
sid 18 sv pen
              ; c left fender[m] to wheel[s]
sid 19 sv pen
              ; c right fender[m] to wheel[s]
             ; c bood back z self-contacting
sid 20 single
sid 21 sv pen kfric 0.10 fric 0.15; c ground surface[m] to wheel[s]
sid 22 single pen; c cradle self-contacting
sid 23 sv pen ; c left fender[m] to wheel[s]
sid 24 sv pen ; c right fender[m] to wheel[s]
sid 25 single pen; c left fender self-contacting
sid 26 single pen; c right fender self-contacting
sid 27 single pen; c engine mount self-contacting
sid 28 single pen; c
c +-----
velocity 8940. 0. 0.
c --- VEHICLE PARTS -----
              AXLE RODS
c (1) FRONT
beam
c axle nodes
rt %frnt overhang
                        [%wloc-10]
                                      %whgt
                                              ; c node 1
rt %frnt overhang
                        [-%in fndr]
                                      %whgt
                                              ; c node 2
rt %frnt_overhang
                        %in fndr
                                      %whgt ; c node 3 intermediate node
rt %frnt overhang
                        [\% wroc + 10]
                                       %whgt ; c node 4
rt [%frnt overhang+200]
                        0
                                     %whgt ; c node 5 reference node
                          [%wloc-10]
                                        %whgt ; c node 6
rt [%frnt overhang+50]
                                       %whgt ; c node 7
rt [%frnt overhang-50]
                         [%wloc-10]
rt %frnt overhang
                     [%wloc-10]
                                   [%whgt-50] ; c node 8
                                   [%whgt+50] ; c node 9
rt %frnt overhang
                     [%wloc-10]
                          [%wroc+10]
                                         %whgt ; c node 10
rt [%frnt overhang+50]
rt [%frnt overhang-50]
                         [%wroc+10]
                                        %whgt ; c node 11
                                    [%whgt-50] ; c node 12
                    [%wroc + 10]
rt %frnt overhang
rt %frnt overhang
                    [\%wroc + 10]
                                    [%whgt+50] ; c node 13
rt %ecx
           %ely
                   %ebz
                                ; c node 14
rt %ecx
           %егу
                    %ebz
                                 ; c node 15
c axle
bm 1 2 1 18 18 5; bm 2 3 1 18 18 5; bm 3 4 1 18 18 5;
bm 6 2 1 18 18 5; bm 7 2 1 18 18 5; bm 8 2 1 18 18 5;
bm 9 2 1 18 18 5; bm 10 3 1 18 18 5; bm 11 3 1 18 18 5;
bm 12 3 1 18 18 5; bm 13 3 1 18 18 5; bm 2 14 1 26 26 5;
bm 15 3 1 26 26 5;
endpart
c (2) Front attachment rod behind lower core
beam
rt %frnt overhang [-%in fndr] %whgt ; c node 1
                                     ; c node 2
           %bmly2
                     %bbm2
rt %rdx2
rt %rdx2
           %lrdy1
                     %bbm2
                                    : c node 3
rt %rdx2
           %suey1
                     %bbm2
                                    ; c node 4
rt %rdx2
           %rrdy2
                     %bbm2
                                    ; c node 5
                                     ; c node 6
rt %rdx2
           %bmry1
                      %bbm2
rt %frnt overhang %in fndr %whgt ; c node 7
rt % frnt overhang 0
                          %bbm2 ; c node 8 reference node
rt [(%rdx2+%frnt_overhang)/2] 0 %whgt ; c node 9 reference node
c axle
bm 1 2 2 19 19 9; bm 2 3 2 19 19 8; bm 3 4 3 19 19 8;
bm 4 5 3 19 19 8; bm 5 6 2 19 19 8; bm 6 7 2 19 19 9;
```

```
endpart
c (3) BACK AXLE
beam
c rear axle nodes
                  [%wloc-10]
rt %rear axel x
                                %whgt
                                             : c node 1
rt %rear axel x
                  [-%in fndr]
                                %whgt
                                             ; c node 2
rt %rear axel x
                      %bmly2
                               %whgt
                                             ; c node 3
                 [%suey1+50]
rt %rear axel x
                                %whgt
                                              ; c node 4
rt %rear axel x
                      %bmry1
                               %whgt
                                             ; c node 5
rt %rear axel x
                      %in fndr
                                %whgt
                                             ; c node 6
rt %rear axel x
                 [%wroc+10]
                               %whgt
                                              ; c node 7
                    [\%suey1 + 50]
rt %rear axel x
                                   %flv1
                                             ; c node 8
rt [%rear axel x+200]
                        0
                              %whgt
                                            ; c node 9 reference node
rt [%rear axel x + 200]
                        0 [(\%whgt + \%flv1)/2]; c node 10 reference node
rt (% rear axel x + 50)
                       [%wloc-10]
                                     %whgt ; c node 11
rt [%rear axel x-50]
                      [%wloc-10]
                                            ; c node 12
                                    %whgt
rt [%rear axel x+50]
                       [\% wroc + 10]
                                       %whgt ; c node 13
rt [%rear axel x-50]
                      [%wroc+10]
                                      %whgt
                                              ; c node 14
rt %rear axel x
                  [%wroc+10]
                                 [%whgt-50]
                                              ; c node 15
rt %rear axel x
                  [\% wroc + 10]
                                 [%whgt+50] ; c node 16
rt %rear axel x
                  [%wloc-10]
                                [%whgt-50]
                                            ; c node 17
rt %rear axel x
                  [%wloc-10]
                                [%whgt+50] ; c node 18
c axle
bm 1 2 1 18 18 9; bm 2 3 1 18 18 9; bm 3 4 1 18 18 9;
bm 4 5 1 18 18 9; bm 5 6 1 18 18 9; bm 6 7 1 18 18 9;
bm 4 8 1 18 18 10; bm 11 2 1 18 18 9; bm 12 2 1 18 18 9;
bm 13 6 1 18 18 9; bm 14 6 1 18 18 9; bm 15 6 1 18 18 9;
bm 16 6 1 18 18 9; bm 17 2 1 18 18 9; bm 18 2 1 18 18 9;
endpart
c (4) ATTACHMENT TO FLOOR PAN
beam
c rear axle nodes
rt %rear axel x [-%in fndr]
                               %whgt
                                              ; c node 1
rt [(\%rear axel x + \%apx4)/2]
                               %bmly2
                                          %flv1 ; c node 3 intermediate node
                                              ; c node 2 intermediate node
rt %rear axel x %in fndr
                           %whgt
rt [(\%rear axel x+\%apx4)/2] %bmry1 %flv1
                                                 ; c node 4 intermediate node
rt [(%rear axel x + \%whgt/2)] [(%wloc + %wroc)/2] [%flv1 + 200] ; c node 5 reference node
c front nodes
rt %frnt overhang [-%in fndr]
                                  %whgt
                                               ; c node 6
rt [%f wall x+22] [-%in fndr]
                               [%flv1-2]
                                              ; c node 7 intermediate node
rt %frnt overhang %in fndr
                                              ; c node 8 intermediate node
                               %whgt
rt [%f wall x+22] %in fndr
                             [%flv1-2]
                                              ; c node 9 intermediate node
rt [(%frnt overhang+%whgt/2)] [(%wloc+%wroc)/2] [%flv1+200]; c node 10 reference node
c rear attachment
bm 1 2 1 23 23 5; bm 3 4 1 23 23 5;
c front attachment
c bm 6 7 1 23 23 10; c bm 8 9 1 23 23 10;
endpart
c (5) SHOCKS [spring]
beam
rt %frnt overhang [-%in fndr] %whgt
                                          ; c node 1
rt %frnt overhang %wloc [%whgt+%whgt1]
                                              ; c node 2
```

rt %frnt overhang %in fndr %whgt ; c node 3 rt %frnt overhang %wroc [%whgt+%whgt1] ; c node 4 rt %frnt overhang 0 [(%whgt+%apz2)/2] ; c node 5 reference node c rear axle nodes ; c node 6 rt % rear axel x [-% in fndr] %whgt [%whgt+%whgt1]; c node 7 intermediate node rt %rear axel x ‰wloc %whgt rt %rear axel x %in fndr ; c node 8 [%whgt+%whgt1]; c node 9 intermediate node rt %rear axel x ‰wтос 0 [(% flv1 + % whgt)/2]; c node 10 reference node rt %rear axel x c front springs bm 1 2 1 20 20 5; bm 3 4 1 20 20 5; c back springs bm 6 7 1 21 21 10; bm 8 9 1 21 21 10; endpart c (6) front beam block -1;1 6 10 16 19; 1 3; %rdx1 [-%in fndr+2.5] %lrdy1 %suey1 %rrdy2 [%in fndr-2.5] %apz2 %f wall z pb111151x0 pa 1 1 1 y [-%in fndr] pa 1 5 1 y %in\_fndr pa 1 3 2 z [%f\_wall z-4] thic 1.54 mate 17 orpt + %pcen 0 %f wall z sii -1 ; ; ; 1 s orpt - %pcen 0 %f wall z sii -1 ;2 4 ; ; 2 m orpt - %pcen 0 %f wall z sii -1;;;5 s orpt off endpart c (7) bolts and brackets beam c rt %rdx1 %lrdy1 %f wall z; c node 1 rt %rdx1 %lrdy1 [%f wall z-4]; c node 2 rt %rdx1 %rrdy2 %f wall z; с node 3 rt %rdx1 %rrdy2 [%f wall z-4]; c node 4 rt %rdx1 %suey1 %f wall z; c node 5 rt %rdx1 %suey1 [%f wall z-4]; c node 6 rt 0 %wloc [(%tbm1+(%bbm1+%tbm2)/2)/2]; c node 7 rt 5 %wloc [%bbm1+(%tbm1-%bbm1)/3] ; c node 8 rt 0 %wloc %tbm1 ; c node 9 rt 5 %wloc %tbm1 ; c node 10 rt 0  $[(-\%body_width/2+\%wloc)/2]$  [(%tbm1+(%bbm1+%tbm2)/2)/2]; c node 11 ; c node 12 rt 5 [(-%body width/2+%wloc)/2] [%bbm1+(%tbm1-%bbm1)/3] rt 0 [(-%body width/2+%wloc)/2] %tbm1 ; c node 13 rt 5 [(-%body width/2+%wloc)/2] %tbm1 ; c node 14 rt 0 %wroc [(%tbm1+(%bbm1+%tbm2)/2)/2]; c node 15

rt 5 %wroc [%bbm1+(%tbm1-%bbm1)/3] ; c node 16 rt 0 %wroc %tbm1 ; c node 17 rt 5 %wroc %tbm1 ; c node 18 rt 0 [(%body width/2+%wroc)/2] [(%tbm1+(%bbm1+%tbm2)/2)/2] : c node 19 rt 5 [(%body width/2+%wroc)/2] [%bbm1+(%tbm1-%bbm1)/3] ; c node 20 rt 0  $\left[\frac{\%body width}{2 + \%wroc}\right]$  %tbm1 : c node 21 rt 5 [(%body width/2+%wroc)/2] %tbm1 ; c node 22 rt 2.5 [-%body width/2] %flv1; c node 23 rt 2.5 %body width/2 %flv1; c node 24 rt %rdx1 %lrdy1 [%f wall z-4-(%f wall z-4-(%ebz2+5))/4]; c node 25 %lrdv1 %apz2; rt 0 c node 26 rt %rdx1 %rrdy2 [%f wall z-4-(%f wall z-4-(%ebz2+5))/4]; c node 27 rt 0 %rrdv2 %apz2; c node 28 с c tied rods bm 1 2 1 26 26 23; bm 25 26 1 26 26 23; bm 3 4 1 26 26 23; bm 27 28 1 26 26 23; bm 5 6 1 26 26 23; bm 7 8 1 24 24 23; bm 9 10 1 24 24 23; bm 11 12 1 24 24 23; bm 13 14 1 24 24 23; bm 15 16 1 24 24 24; bm 17 18 1 24 24 24; bm 19 20 1 24 24 24; bm 21 22 1 24 24 24; endpart c --- VEHICLE PARTS ----c (8) BODY block -1 2 -4 57-8 10 12 13 -20 22 -24 25 -26; -1 3 -4 5 9 10 11 13 14 15 18 -19 20 -22; 1 -2 3 -5 7 -9 -13 ; 0 %apx1 %apx2 %frnt overhang %apx3 %f wall x [(%f wall x+%lcgx)/2] %lcgx1 %lcgx2 %apx4 %rear axel x %apx5 [(%ecar+%apx5)/2] %back of body [-%body width/2] %wloc [-%in fndr] %bmly2 [%suey1-50] %suey1 [%suey1+50] %suey2 [%suey2+50] [%suey2+100] %bmry1 %in fndr %wroc %body width/2 %whgt %flv1 [(%bbm1+%tbm2)/2] %tbm1 %apz2 %hood back z %body roof z c create front shape of car dei 16; ; -7; dei 16;-1-3-12-14 ;6 7; dei 3 5;-3 -12 ; 1 2; c remove floor for engine placement dei 15; 4 11 ; 3 5; dei 16; 312; -2; c inside of car dei 7 13; 4 11 ; 3 6; dei 10 13;-3 -12; 4 7; dei 6 14;-3 -12; 6 7; dei 6 14; 1 14; -6; dei 6 10 0 12 13;-3 -12; 1 6; dei -3 -10 -12;3 12; ; dei -3 -10 -12;1 3 0 12 14; 4 7; dei 1 3 0 6 10 0 12 13;1 3 0 12 14; -4; dei ; 3 12; -4; dei 3 6 0 10 12 ; 1 3 0 12 14; -2; dei 1 3 ; 1 3 0 12 14; -2; c create engine compartment dei -1; 3 12 ;1 6;

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```
;6 7:
 dei -1;
c create shape of bood back z
 sfi 1 6;1 14 ; -6; plan %f_wall_x 0 %hood back z 0.189 0. 1.
 dei 1 5; 3 12 ; -6;
c create the wheel wells
      3 6; -1 3 0 12 -14; 1 4;
 dei
 dei 10 12; -1 3 0 12 -14; 1 4;
 sfi -3 -6; -1 3 0 12 -14; 1 -4; sd 1
 sfi -10 -12; -1 3 0 12 -14; 1 -4; sd 2
  mb 7 6 2 10 7 2 z 100
  mb136536 y2.5
  mb 1 12 6 5 12 6 y -2.5
c project hatchback
  sfi -14;
               ;67;sd3
c project windshield
 sfi -6;1 14 ; 6 7; sd 4
c create inner and outer shape of body
sii 6 14;-1;1 6;cy \% lcgx [-\%body width/2+2500] [(\%whgt1+\%hood back z)/2] 1 0 0 2500
sli 6 14;-14;1 6;cy %lcgx [%body_width/2-2500] [(%whgt1+%hood_back_z)/2] 1 0 0 2500
sfi 6 14;1 14;-7 ;cy %lcgx 0 [%body_roff z-8000] 1 0 0 8000
 mb 6 1 7 14 1 7 y 50 c move to y -675
 mb 6 14 7 14 14 7 y -50 c move to y 675
c windshield and back body materials
                                                 . . .
  thi -6 -14;2 13; 6 7; %ttk8
  mti -6 -14;2 13; 6 7; 4
c floor of car
 thi 6 13; ; -2; %ttk7
c firewall
 thi -6; ; 16; %ttk2
 mti -6; ;16;1
cpl 6 1 7 14 14 7 i
cpl 6 1 7 14 14 7 j
cpl 6 1 6 14 1 6
cpl 6 14 6 14 14 6
c front of car
mt 1 1 1 5 14 7 2 c
mti 8 9;4 11 ; -2; 6 c isolate floor for accelerometer
c side window - glass
mti 6 13; -1 -14 ; 6 7; 5
                             С
thic %ttk1
mate 3
c contact surfaces
orpt + 213. 0. 440 c [rigid pole barrier to face of car]
sii -1;1 3 0 12 14; 1 6 ; 1 s
orpt + 50 0. [(%bbm1+%tbm1)/2] c bumper to fender
sii -1;1 3 0 12 14 ;1 4 ; 2 s
orpt + \left[\left(\frac{\%}{t} \text{ wall } x + \frac{\%}{t} \frac{bx}{2}\right)/2\right] 0. \left[\left(\frac{\%}{t} \frac{tz}{t} + \frac{\%}{t} \frac{bx}{2}\right)/2\right] c firewall to engine
sii -6; 3 12; 2 6; 4 m
orpt + %ecx %ely [(%etz+%flv1)/2] c right fender to engine
sii 1 5;-3 ; 2 5; 8 m
orpt + %ecx %ery [(%etz+%flv1)/2] c right fender to engine
sii 1 5;-12 ; 2 5; 9 m
orpt + %ecx 0. [(%etz+%flv1)/2] c left fender to frame tied node
```

```
sii 1 5;-3 ; 1 4; 15 m
orpt + %ecx 0. [(%etz+%flv1)/2] c right fender to frame tied node
sii 1 5;-12 ; 1 4; 16 m
orpt + %lcgx 0 %lcgz c l fender to wheel
sü 89;67;-2;17 m
orpt - % frnt_overhang 0 [(% whgt + % flv1)/2] c left fender to wheel
sii 1 5;-3 ; 1 5; 18 m
orpt - %frnt_overhang 0 [(%whgt+%flv1)/2] c right fender to wheel
sü 1 5;-12
            ; 1 5; 19 m
orpt + % frnt overhang [(-%body width/2+%wloc)/2] % what c left fender to wheel
sii 36;13 ;-4; 23 m
orpt + %frnt overhang [(-%body width/2+%wioc)/2] %what c left fender to wheel
sii -3 -6; 1 3 ; 2 4; 23 m
orpt + %frnt overhang [(%body width/2+%wroc)/2] %whgt c right fender to wheel
sii 3 6; 12 14 ; -4; 24 m
orpt + %frnt overhang [(%body width/2+%wroc)/2] %whgt c right fender to wheel
sii -3 -6; 12 14 ; 2 4; 24 m
orpt + \%frnt overhang [(-\%body width/2+\%wloc)/2] [(\%whgt+\%hood back z)/2] c left fender self-
contacting
sii 3 6; -1 -3 ; ; 25 s
orpt + %frnt_overhang [(-%body_width/2+%wloc)/2] [(%whgt+%hood_back_z)/2] c left fender self-
contacting
sii 36; 13;-4; 25 s
orpt + %frnt overhang [(%body width/2+%wroc)/2] [(%whgt+%hood back z)/2] c right fender self-
contacting
sii 3 6; -12 -14 ; ; 26 s
orpt + %frnt overhang [(%body width/2+%wroc)/2] [(%whgt+%hood_back_z)/2] c right fender self-
contacting
sii 3 6; 12 14 ; -4; 26 s
orpt off
endpart
c Hood back z PART (9)
block
1 3 11 13;1 2 8 15 16; -1;
0-100 [%f wall x+100] %f wall x [-%in fndr] %bmly2 %suey1 %bmry1 in fndr %hood back z
sfi ; ; -1; plan %f wall x 0 %hood back z 0.189 0. 1.
dei 3 4 ; ;-1 ;
mb 2 3 1 3 3 1 z 10
thic 1.65
           с
mate 7
c contact surfaces
orpt + %ecx 0. %hcar c post
sii ; ; -1; 1 s
orpt + %ecx 0. [(%etz+%ebz)/2] c top of engine to fender
sii ; ; -1; 5 m
orpt + %ecx 0. [(%etz+%ebz)/2] c self-contacting
sii ; ; -1; 20 s
orpt off
endpart
c (10) ENGINE
block
13457;15678912;1348;
```

%ebx [%ecx-50] %ecx [(%ecx+%efx)/2] %efx %ely %suey1 [%suey1+50] [%suey1+100] %suey2 [%suey2+50] %ery c %ebz %ebz2 %tbm1 %etz dei ; 67;34; dei 4 5; 6 7 ; 1 3; mti 1 4; 6 7; 1 3; 27 mate 8 c contact surfaces orpt + %pcen 0. [(%etz+%ebz)/2] c to pole sii -5; ; ; 1 s orpt + %pcen 0. [(%etz + %ebz)/2] c to pole sii -4;67; ;1s ۰, . orpt + %apx1 = 0. [(%etz + %ebz)/2] c to radiator sii -5; ; ; 3 m orpt + %apx1 0. [(%etz+%ebz)/2] c to radiator sii -4;67;;3m orpt + %f wall x 0. [(%etz+%ebz)/2] c to firewall sii -1; ; ; 4 s orpt + %ecx 0. %hood back z c to hood back z sii ; ; -4;5s orpt - %ecx 0 [(%etz + %ebz)/2] c left frame horn sü ; -1; ;6s orpt - %ecx 0 [(%etz+%ebz)/2] c right frame horn sii ; -7; ; 7 s orpt - %ecx 0 [(%etz + %ebz)/2] c left fender sii ;-1; ;8s orpt - %ecx 0 [(%etz + %ebz)/2] c right fender sii ;-7; ;9s orpt + %ecx [(%suey1 + %suey2)/2] 0 c engine to cradle sii ; ; -1; 10 s orpt off endpart c (11) FRONT WHEELS block 1 2 3 4 5 6 7; 1 3; 1 2 3 4 5 6 7; [(%frnt overhang-127)] [(%frnt overhang-127)] [(%frnt overhang-50)] %frnt overhang [(%frnt\_overhang+50)] [(%frnt\_overhang+127)] [(%frnt\_overhang+127)] [-%body width/2] [-%body width/2+%tire width-10] 127 127 [%whgt-50] %whgt [%whgt+50] 381 381 dei 1 2 0 6 7; ; 1 2 0 6 7; sfi -1 -7; ; ; ; ; ; ; ; ; ; ; ; ; 5 sfi ; ;-1 -7 ;sd 5 sfi -2 -6; ; 2 6 ;sd 6 sfi 26; ;-2-6;sd 6 c swi ; ; -1; 1 mti 2 6;1 2 ;2 6; 10 mate 9 c contact surfaces orpt + %frnt overhang %ely [(%whgt+%flv1)/2] c inner wall of fender sii ;-2; ; 18 s orpt - %lcgx 0 %hood back z sü ;;-1 ; 21 s orpt - %frnt overhang [(-%body width/2+%wloc)/2] %whgt c right fender to wheel

.

```
sii ; ; -7 ; 23 s
orpt - % frnt overhang [(-%body width/2+%wloc)/2] % what c right fender to wheel
sii -1 -7;; ; 23 s
orpt off
c let 1 rxz;
c lrep 0 1;
endpart
c (12) FRONT WHEELS
block
1 2 3 4 5 6 7; 1 3; 1 2 3 4 5 6 7;
[(%frnt overhang-127)] [(%frnt overhang-127)] [(%frnt overhang-50)] %frnt overhang
[(%frnt overhang+50)] [(%frnt overhang+127)] [(%frnt overhang+127)]
[%body width/2-%tire width+10] %body width/2
127 127 [%whgt-50] %whgt [%whgt+50] 381 381
dei 1 2 0 6 7; ; 1 2 0 6 7;
sfi -1 -7; ;
            ;sd 7
sfi ; ;-1 -7 ;sd 7
sfi -2 -6; ; 2 6 ;sd 8
sfi 26; ;-2-6;sd 8
c swi ; ; -1; 1
mti 2 6;1 2 ;2 6; 10
mate 9
c contact surfaces
orpt + % frnt overhang % ery [(% whgt + % flv1)/2] c inner wall of fender
sii ;-1; ; 19 s
orpt - %lcgx 0 %hood back z
sii ; :-1 ; 21 s
orpt - % frnt overhang [(%body width/2+%wroc)/2] % what c right fender to wheel
sü ; ; -7 ; 24 s
orpt - %frnt overhang [(%body_width/2+%wroc)/2] %whgt c right fender to wheel
sii -1 -7; ;; 24 s
orpt off
endpart
c (13) REAR WHEELS
block
1 234567; 13; 1234567;
[(%rear axel x-127)] [(%rear axel x-127)] [(%rear axel x-50)] %rear axel x [(%rear axel x+50)]
[(\%rear axel x+127)] [(\%rear axel x+127)]
[-%body_width/2] [-%body_width/2+%tire_width-10]
127 127 [%whgt-50] %whgt [%whgt+50] 381 381
dei 1 2 0 6 7; ; 1 2 0 6 7;
sfi -1 -7; ;
             ;sd 9
sfi ; ;-1 -7 ;sd 9
sfi -2 -6; ; 2 6 ;sd 10
sfi 26; ;-2-6;sd 10
c swi ;;-1; 1
orpt - %lcgx 0 %hood_back_z
sü ;;-1 ; 21 s
c orpt - %rear axel x 0 %whgt c to inner wall
c sii ;;-7 ; 21 s
c mti 2 6;1 2 ;2 6; 10
mate 9
```

```
lct 1 mz;
lrep 0 1;
endpart
c (14) BUMPER
block
-1 -3; -1 2 4 5 7 23 25 26 28 -29; -1 -4;
5. 102. %lebp [-%body width/2] %wloc [-%in fndr] %bmly2 %bmry1 %in fndr %wroc [%body width/2]
%rebp
%bbm1 %tbm1
mb 2 1 1 2 1 2 xy -30 45 c curved shape at end
mb 2 10 1 2 10 2 xy -30 -45 c
thic %ttk3
mate 11
c contact surfaces
orpt + 213. 0. [(\%bbm1 + \%tbm1)/2]
sii -2;29 ; ;1 s c to post
orpt - 50.0.[(\%bbm1 + \%tbm1)/2]
sii ;29 ;-1-2 ;1 s c to post
orpt - 110. 0. [(%bbm1+%tbm1)/2]
sii -1; 29; ; 2 m
                    c to radiator
orpt - 50. 0. [(\%bbm1 + \%tbm1)/2]
sii 1 2 ; 2 9 ;-1 -2; 2 m c to radiator
orpt + 50. 0. [(\%bbm1 + \%tbm1)/2]
sü ; ;-1 -2; 11 s
                         c self-contacting
c added front and back self-contact
orpt + 50. 0. [(\%bbm1 + \%tbm1)/2]
sü -1 -2; ; ; ; 11 s c self-contacting
orpt off
endpart
c (15) LOWER CORE SUPPORT
block
-1 -3; -1 3 6 9 10 11 12 16 18 -20; -1 -3;
%rdx2 %rdx1 [-%in fndr] %bmly2 %lrdy1 %suey1 [%suey1+50] [%suey2-50] %suey2 %rrdy2
%bmry1 %in fndr %bbm2 %tbm2
thic %ttk3
mate 12
c contact surfaces
orpt + %pcen 0. %whgt
sii -2; ; ; 1 s c to post
orpt - [(\%rdx2 + \%rdx1)/2] 0. [(\%bbm2 + \%tbm2)/2]
sü
     ;;-1 -2;1s
                    c to post
orpt + [(\%rdx^2 + \%rdx^1)/2] = 0. [(\%bbm^2 + \%tbm^2)/2]
sü
      ;29;-1 -2;12 s c self-contacting
orpt + [(\%rdx2 + \%rdx1)/2] 0. [(\%bbm2 + \%tbm2)/2]
sii -1 -2 ;2 9 ; ;12 s c self-contacting
orpt off
endpart
c (16) RADIATOR
block
12; 1469; 126;
%rdx2 %rdx1 %lrdy1 %suey1 %suey2 %rrdy2 %flv1 [%ebz2+5] [%f_wall_z-4]
```

```
orpt + 213 0. [(\%bbm1+\%tbm1)/2] c post
sü -2;;
           ; 1 s
orpt + 213 0. [(\%bbm1 + \%tbm1)/2] c bumper
sü -2; ;
           ; 2 s
orpt + %apx1 0. [(%etz+%flv1)/2] c engine
sü -1; ;1 2;3 s
orpt + [(\%rdx^2 + \%rdx^1)/2] 0. %hood back z
sü ; ; -3 ; 5 s
orpt - \Re \exp \left[ (\Re \ln dy 1 + \Re \ln dy 2)/2 \right] \left[ (\Re etz + \Re \ln y)/2 \right] c left frame horn
sii ;-1 ;
             ; 6 s
orpt - \Re \exp \left[ (\Re r dy_1 + \Re r r dy_2)/2 \right] \left[ (\Re etz + \Re f lv_1)/2 \right] c right frame horn
sii ;-4 ;
             ; 7 s
orpt off
endpart
c (17) evaporator core
block
12; 1469; 15;
%xfun %rdx2 %lrdy1 %suey1 %suey2 %rrdy2 [%ebz2+5] [%f wall z-4]
mb111141x20
mate 16
c contact surfaces
orpt + \%efx 0 [(\%etz + \%flv1)/2] c engine
sü -1; ; ; 3 s
orpt + [(\%rdx^2 + \%xfun)/2] 0 \%hood back z c to hood back z
sii ; ; -2 ; 5 s
orpt off
endpart
c (18) ENGINE CRADLE
block
1 3 5 8 10 11 12 14 17 20 22 23; -1 2 3 -4; -1 2 ;
% wall x % cofx2 % ebx [(\%ebx + \%ecx)/2] [% ecx-50] % ecx [% ecx + 50]
[(%efx+%ecx)/2] %efx %cofx %rdx2 [(%rdx2+%rdx1)/2] %suey1 [%suey1+50] [%suey2-50] %suey2
%whgt %flv1
mb 1 1 1 9 4 2 y 50
pb 10 1 1 12 1 1 z [(%bbm2+%tbm2)/2]
pb 10 4 1 12 4 1 z [(%bbm2+%tbm2)/2]
dei 57;23;-1;
thic %ttk5
mate 14
c contact surfaces
orpt + %ecx [%suey1+30] 0.
sii 1 12; ; -1; 1 s
orpt + %ecx [(%suey1+%suey2)/2] %ebz c engine to cradle
sü ; ; -1; 10 m
orpt + %ecx [(%suey1+%suey2)/2] %ebz2 c engine to cradle
sü ;-1 -4 ; ; 10 m
orpt + \%ecx [(\%suey1+\%suey2)/2] [(\%whgt+\%flv1)/2] c cradle
      ; -1; 22 s
sii ;
orpt + %ecx [(%suey1+%suey2)/2] [(%whgt+%flv1)/2] c cradle
sii ;-1 -4 ; ; 22 s
orpt off
endpart
```

c (19) HORN TO BUMPER (L) c left frame horn block 1 3 5 8;-1 -3;-1 -3; 102. 5. -150. -400. [-%in\_fndr] %bmly2 %bbm1 %tbm1 pb 4 1 1 4 2 1 z [(% bbm1 + % tbm2)/2]thic %ttk4 mate 15 c contact surfaces  $c orpt + \% pcen [(-\% in_fndr + \% bmly2)/2] [(\% bbm1 + \% tbm1)/2] c to pole$ c sü -1 ;; ; 1 s orpt + %ecx %ely [(%bbm1+%tbm1)/2] c left side of engine sü ;-2; ;6 m orpt - %ecx 0. [(%bbm1+%tbm1)/2] c tied to left fender sii ;-1; ; 15 s orpt + %ecx [(-%in fndr + %bmly2)/2] [(%bbm1 + %tbm1)/2] c self-contacting sii ;-1 -2; ; 13 s orpt off endpart c (20) HORN TO BUMPER (R) right frame horn block 1 3 5 8;-1 -3;-1 -3; 102 5. -150. -400. %in fndr %bmry1 %bbm1 %tbm1 pb 4 1 1 4 2 1 z {(%bbm1+%tbm2)/2] thic %ttk4 mate 15 c contact surfaces c orpt + %pcen [(%bmry1+%in fndr)/2] [(%bbm1+%tbm1)/2] c to pole c sii -1 ;; ; 1 s orpt + %ecx %ery [(%bbm1+%tbm1)/2] c left side of engine sü ;-2; ; 7 m orpt - % ecx 0. [(%bbm1+%tbm1)/2] c tied to right fender sü ;-1; ; 16 s orpt +  $\Re ecx [(\%bmry1 + \%in fndr)/2] [(\%bbm1 + \%tbm1)/2] c self-contacting$ sü ;-1 -2; ; 14 s orpt off endpart c (21) HORN TO LOWER CORE SUPPORT (L) block 1248;-1-3;-1-3; %rdx1 %rdx2 -150. -400. [- %in\_fndr] %bmly2 %bbm2 %tbm2 pb 4 1 2 4 2 2 z [(%bbm1+%tbm2)/2] mb 4 1 1 4 2 1 z [(%bbm1-%tbm2)/2] thic %ttk4 mate 15 c contact surfaces c orpt + %pcen [(-%in fndr + %bmly2)/2] [(%bbm2+%tbm2)/2] c to pole c sii -1 ;; ; 1 s orpt + %ecx %ely [(%bbm2+%tbm2)/2] c left side of engine ;-2; ; 6 m sü orpt - %ecx 0. [(%bbm2+%tbm2)/2] c tied to left fender sü ;-1; ; 15 s orpt + %ecx [(-%in\_fndr + %bmly2)/2] [(%bbm1 + %tbm1)/2] c self-contacting

sii ;-1 -2; ; 13 s orpt off endpart c (22) HORN TO LOWER CORE SUPPORT (R) block 1 2 4 8; -1 -3; -1 -3; %rdx1 %rdx2 -150. -400. %in fndr %bmry1 %bbm2 %tbm2 pb 4 1 2 4 2 2 z [(%bbm1+%tbm2)/2] mb 4 1 1 4 2 1 z [(%bbm1-%tbm2)/2] thic %ttk4 mate 15 c contact surfaces c orpt + %pcen [(%bmry1+%in fndr)/2] [(%bbm2+%tbm2)/2] c to pole c sii -1 ;; ; 1 s orpt + %ecx %ery [(%bbm2+%tbm2)/2] c left side of engine sii ;-2; ; 7 m orpt - %ecx 0. [(%bbm2+%tbm2)/2] c left fender sii ;-1; ;16 s orpt +  $\Re cx \left[ (\% n fndr + \% bmry1)/2 \right] \left[ (\% bbm1 + \% tbm1)/2 \right]$  c self-contacting sii ;-1 -2; ; 14 s orpt off endpart c (23) HORN TO FIREWALL (L) block 1 4 5 6 7; -1 -3; -1 3 -4; %f wall x %frnt overhang %apx2 -450 -400 [-%in fndr] %bmly2 %tbm1 [%tbm1-2\*(%tbm1-(%bbm1+%tbm2)/2)/3] [(%bbm1+%tbm2)/2] mb 5 1 3 5 2 3 z [-((%bbm1+%tbm2)/2-%bbm2-(%bbm1-%tbm2)/2)] pb 5 1 2 5 2 2 z [(%bbm1+%tbm2)/2] thic %ttk4 mate 15 c contact surfaces orpt + %ecx %ely [(%tbm2+%bbm1)/2] c left side to engine sii ;-2; ;6 m orpt - %ecx 0. [(%tbm2+%bbm1)/2] c left fender sii ;-1; ; 15 s orpt +  $\Re ecx [(\% + \% bmly2)/2] [(\% bbm1 + \% tbm1)/2]$  c self-contacting sü ;-1 -2; ; 13 s orpt off endpart c (24) HORN TO FIREWALL (R) block 1 4 5 6 7; -1 -3; -1 3 -4; %f wall x %frnt overhang %apx2 -450 -400 %in fndr %bmry1 %tbm1 [%tbm1-2\*(%tbm1-(%bbm1+%tbm2)/2)/3] [(%bbm1+%tbm2)/2] mb 5 1 3 5 2 3 z [-((%bbm1+%tbm2)/2-%bbm2-(%bbm1-%tbm2)/2)] pb 5 1 2 5 2 2 z [(%bbm1 + %tbm2)/2]thic %ttk4 mate 15 c contact surfaces orpt + %ecx %ery [(%tbm2+%bbm1)/2] c left side to engine

```
sii ;-2; ; 7 m
orpt - %ecx 0. [(%tbm2+%bbm1)/2] c left fender
sii ;-1; ; 16 s
orpt + %ecx [(%in fndr + %bmry1)/2] [(%bbm1 + %tbm1)/2] c self-contacting
sü ;-1 -2; ; 14 s
orpt off
endpart
c (25) LEFT SIDE ENGINE MOUNT
block
-1 -4; -1 -4; -1 -4;
%apx2 %frnt overhang [-%in fndr]
                                      %ely %tbm1 %apz2
pa 1 2 1 xyz %ecx %ely %tbm1
pa 2 2 1 xyz [%ecx-50] %ely %tbm1
pb 1 2 2 2 2 2 y %bmly2
thic 2.0
          С
mate 22
endpart
c (26) FRONT ENGINE MOUNT
block
-1 -3 ; -1 -2; -1 3 -4;
%rdx2 %cofx [%suey1+50] [%suey2-50] %whgt [%ebz2-125/3] %ebz2
mb 1 1 3 1 2 3 x -5
mb 2 1 2 2 2 2 x [2*(%efx-%cofx)/3]
pb 2 1 3 2 2 3 x %efx
thic 2.0
mate 22
orpt + %pcen [(%suey1+%suey2)/2] [(%apz2+%f_wall_z)/2] c to radiator
sii -1; ;; 3 m
orpt + [(\%cofx + \%efx)/2] [(\%suey1 + \%suey2)/2] [(\%apz2 + \%f_wall_z)/2] c to radiator
sii ; ; -3; 3 m
orpt - %pcen [(%suey1+%suey2)/2] [(%apz2+%f_wall_z)/2] c to radiator
sii -2; ;1 2 ; 3 s
orpt + [(\% rdx^2 + \% xfun)/2] [(\% suey1 + \% suey2)/2] [(\% flv1 + \% ebz2)/2] c self-contacting
sii -1 -2 ; ;; 27 s
orpt + [(%rdx2+%xfun)/2] [(%suey1+%suey2)/2] [(%flv1+%ebz2)/2] c self-contacting
sii ; ; -1 -3 ; 27 s
endpart
c (27) BACK ENGINE MOUNT
block
-1 -3 ; -1 -2; -1 3 -4;
%f wall x %coft2 [%suey1+100] %suey2 %whgt [%ebz2-125/3] %ebz2
mb113123 x 5
mb 2 1 2 2 2 2 x [2*(\%ebx-\%cobx2)/3]
pb 2 1 3 2 2 3 x %ebx
orpt + \%f_wall x [(\%suey1+\%suey2)/2] [(\%apz2+\%f_wall_z)/2] c to firewall
sii -1; ; ; 4 s
orpt + [(\% cof (2 + \% ebx)/2] [(\% suey1 + \% suey2)/2] [(\% apz2 + \% f_wall_z)/2] c to firewall
sii ; ; -3; 4 s
orpt - %f wall x [(%suey1+%suey2)/2] [(%apz2+%f wall_z)/2] c to firewall
sii -2; ;1 2; 4 m
orpt + [(\% cof 2 + \% f_wall_x)/2] [(\% suey1 + \% suey2)/2] [(\% flv1 + \% ebz2)/2] c self-contacting
```

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sii -1 -2 ; ;; 28 s orpt + [(% cofx2 + % f wall x)/2] [(% suey1 + % suey2)/2] [(% flv1 + % ebz2)/2] c self-contantingsii ; ; -1 -3 ; 28 s thic 2.0 mate 22 endpart c (28) box AT CG block 1 3; 1 3 ;1 2; %lcgx1 %lcgx2 %suey1 [%suey1+50] [%flv1+100] %lcgz mate 25 orpt - %lcgx 0 %lcgz sii ; ;-1 ; 17 s orpt off npb 1 1 2 2 2 2 npb 1 1 1 2 2 1 endpart c MATERIALS ----c firewall tmm 3 %tmbdy1 tmm 6 %tmbdy2 tmm 8 [0.6\*%tmeng] tmm 9 %tmtir1 tmm 10 %tmtir2 tmm 13 0.009 tmm 16 0.004 tmm 25 %tmbdy3 tmm 27 [0.4\*%tmeng] tmm [%lmat+1] %tmrigp c material 1 - firewall dynamats 1 3 shell e %wse1 pr 0.33 sigy %wse3 etan %wse4 beta 0. rho %wse5 tsti 3 ; c material 2 - front body dynamats 2 3 shell e %wse1 pr %wse2 sigy %wse3 etan %wse4 beta 0. rho %wse5 tsti 3; c material 3 - back body material dynamats 3 1 shell e %wse1 pr %wse2 rho %bdwse5 tsti 3 ; c material 4 - windshield dynamats 4 1 shell e %wge1 pr %wge2 rho %wge5 tsti 3; c material 5 - windshield dynamats 5 1 shell e %wge1 pr %wge2 rho %wge5 tsti 3; c material 6 - floor around CG dynamats 6 1 shell e %wse1 pr %wse2 rho %flwse5 tsti 3 ; c material 7 hood back z material dynamats 7 3 shell e %wse1 pr %wse2 sigy %wse3 etan %wse4 beta 0. rho %wse5 tsti 3; c material 8 - rigid engine mass dynamats 8 1 e %wse1 pr %wse2 rho %egwse5; c material 9 - wheel tire material dynamats 9 1 e 2.46e3 pr 0.35 rho %tiwse5 ; c 2461 c material 10 - rim dynamats 10 1 e %wse1 pr %wse2 rho %rimwse5; c material 11 - bumper material dynamats 11 3 shell e %wse1 pr %wse2 sigy %wse3 etan %wse4 beta 0. rho %wse5 tsti 3; c material 12 - lower core support dynamats 12.3 shell e %wse1 pr %wse2 sigy %wse3 etan %wse4 beta 0. rho %wse5 tsti 3; c material 13 - radiator material dynamats 13 3 e %wre1 pr %wre2 sigy %wre3 etan %wre4 beta 0. rho %radwse5 tsti 3 ; c material 14 - support under engine material dynamats 14 3 shell e %wse1 pr %wse2 sigy %wse3 etan %wse4 beta 0. rho %wse5 tsti 3; c material 15 - support for bumper and lower core material dynamats 15 3 shell e %wse1 pr %wse2 sigy %wse3 etan %wse4 beta 0. rho %wse5 tsti 3; c material 16 - evaporator core

dynamats 16 3 e %wfe1 pr 0.33 sigy %wfe3 etan %wfe4 beta 0. rho %funwse5 tsti 3; c material 17 - front strip dynamats 17 3 shell e %wse1 pr %wse2 sigy %wse3 etan %wse4 beta 0. rho %wse5 tsti 3: c material 18 - front axle dynamats 18 3 beam e %wse1 pr %wse2 rho %bmwse5 sigy %wse3 etan %wse4 beta 0. bmcross 1 elfom hl sthi 25 tthi 2 quad 3 sloc 0 tloc 0; c material 19 - rods behind lower core dynamats 19 1 beam e %wse1 pr %wse2 c sigy %wse3 rho %bmwse5 bmcross 1 elfom hl sthi 15 tthi 0 quad 3 sloc 0 tloc 0; c material 20 - front shocks-springs modeled as axial elements dynamats 20 3 beam e %wse1 pr %wse2 rho %bswse5 sigv %wse3 etan %wse4 beta 0. bmcross 1 elfom hl sthi 75 tthi 2 guad 3 sloc 0 tloc 0; c material 21 - rear shocks dynamats 21 1 beam e %wse1 pr %wse2 rho %bswse5 bmcross 1 elfom hl sthi 75 tthi 2 sloc 0 tloc 0 quad 3; c material 22 - engine mounts dynamats 22 3 shell e %wse1 pr %wse2 rho %bmwse5 tsti 3 sigy %wse3 etan %wse4 beta 0; c material 23 - back axle dynamats 23 3 beam e %wse1 pr %wse2 sigy %wse3 etan %wse4 beta 0. rho %bmwse5 bmcross 0 elfom hl sthi 30 tthi 10 quad 3 sloc 0 tloc 0; c material 24 - bolts dynamats 24 3 beam e %wse1 pr %wse2 sigy [0.8\*%wse3] etan [%wse4/2] beta 0. rho %bst1 bmcross 1 elfom truss carea 30 sloc 0 tloc 0; c material 25 - solid at CG dynamats 25 1 e %wse1 pr %wse2 rho %bxwse5 tsti 3; c material 26 - tied rods dynamats 26 3 beam e %wse1 pr %wse2 sigy %wse3 etan %wse4 beta 0. rho %bst1 bmcross 1 elfom truss carea 200 sloc 0 tloc 0; material 27 - rigid engine mass dynamats 27 1 e %wse1 pr %wse2 rho %egwse5; dynamats [%lmat+1] 1 e %wse1 pr %wse2 rho %rigwse5 tsti 3; c rigid pole dynamats [%lmat+2] 20 e %wse1 pr %wse2 rho %rigwse5 tsti 3; c ground

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