



October 1970

Public Roads

A JOURNAL OF HIGHWAY RESEARCH



U.S. DEPARTMENT OF TRANSPORTATION FEDERAL HIGHWAY ADMINISTRATION

Public Roads

Published Bimonthly

Harry C. Secrest, Managing Editor • Fran Faulkner, Editor

October 1970/Vol. 36, No. 4

CONTENTS

Articles

| Photologging-An Aid to Highway | |
|--------------------------------------|----|
| Engineering, | |
| by William T. Baker and | |
| James C. Williams | 69 |
| Soil-Portland Cement Thickness | |
| Design—Summary of Current | |
| Practices, | |
| by Donald G. Fohs and | |
| Earl B. Kinter | 75 |
| Photogrammetry for Highway Planning, | |
| Location and Design—Review of | |
| Current Methods, | |
| by Jesse R. Chaves | 83 |
| The Third Base for the Federal | |
| Highway Administration's Contract | |
| Price Index, | |
| by Edwin L. Stern | 88 |
| | |

Publications

| New Publications | 9 | 0 |
|------------------|---|---|
|------------------|---|---|

| Federal | Highway | Administration | publications | Inside |
|---------|---------|----------------|--------------|--------|
| | | | back | cover |

Status Report

| Appalachian | Development | Highway | |
|-------------|-------------|---------|----|
| System | | | 99 |



COVER

A suburban setting and median landscaping provide a wonderland garden to motorists on the Alvernon Way, Tucson, Ariz. (Photo courtesy of City of Tucson.)



U.S. DEPARTMENT OF TRANSPORTATION JOHN A. VOLPE, Secretary

FEDERAL HIGHWAY ADMINISTRATION F. C. TURNER, Administrator

FEDERAL HIGHWAY ADMINISTRATION U.S. DEPARTMENT OF TRANSPORTATION Washington, D.C. 20591

| Washington, D.C. 20591 |
|---|
| FHWA REGIONAL OFFICES |
| lo. 1. 4 Normanskill Blvd., Delmar, N.Y. 12054. |
| Connecticut, Maine, Massachusetts, New |
| Hampshire, New Jersey, New York, Rhode |
| Island, Vermont, and Puerto. Rico. |
| lo. 2. 1633 Federal Building, 31 Hopkins |
| Place, Baltimore, Md. 21201. |
| Delaware, District of Columbia, Maryland, |
| Unio, Pennsylvania, Virginia, and West Vir- |
| ginia. |
| 30300 S. 1720 Feachtree Rd., N.W., Atlanta, Ga. |
| Alabama Florida Georgia Mississioni North |
| Carolina, South Carolina, and Tennessee |
| lo. 4. 18209 Dixie Highway, Homewood, III. |
| 60430. |
| Illinois, Indiana, Kentucky, Michigan, and Wis- |
| consin. |
| lo. 5 6301 Rockhill Road, Kansas City, Mo. |
| 64131 |
| Iowa, Kansas, Minnesota, Missouri, Nebraska, |
| North Dakota, and South Dakota. |
| Arkanssa Louisiana Oklahama (T. |
| Arkansas, Louisiana, Okianoma and Texas. |
| Francisco Calif 94102 |
| Arizona, California, Hawaii, and Nevada |
| lo. 8. 412 Mohawk Bldg., 222 SW. Morrison |
| St., Portland, Oreg. 97204. |
| Alaska, Idaho, Montana, Oregon, and |
| Washington. |
| o. 9. Denver Federal Center, Bldg. 40. Den- |
| ver, Colo. 80225. |
| Colorado, New Mexico, Utah, and Wyoming. |
| o. 15. 1000 N. Glebe Rd., Arlington, Va. |
| 22201. |
| Eastern Federal Highway Projects |
| o. 19. Apartado Q, San Jose, Costa Rica. |

Inter-American Highway: Costa Rica, Guatemala, Nicaragua, and Panama.

Public Roads, A Journal of Highway Research, is sold by the Superintendent of Documents, Government Printing Office, Washington, D.C. 20402, at \$2.00 per year (50 cents additional for foreign mailing) or 40 cents per single copy. Subscriptions are available for 1-, 2-, or 3-year periods. Free distribution is limited to public officials actually engaged in planning or constructing highways and to instructors of highway engineering. There are no vacancies in the free list at present.

Use of funds for printing this publication has been approved by the Director of the Bureau of the Budget, March 16, 1966.

Contents of this publication may be reprinted. Mention of source is requested.

Photologging— An Aid to Highway Engineering

Reported by ¹ WILLIAM T. BAKER and JAMES C. WILLIAMS, Highway Engineers Programs Division

Photologging, a photographic process that can be used to acquire visual data on the highway and roadside (a photolog) has captured the interest of highway officials and engineers in many State highway departments. Because of this interest the study reported in this article was conducted to evaluate this rather new technique and to determine what types of equipment are suitable for the purpose, as well as what problems are likely to be encountered by those intending to produce photologs.

To distinguish between the different types of cameras and other equipment used in the study, equipment names and model numbers are given. The mentioning of any product is not to be construed as an endorsement of that product, as comparisons of the different makes of equipment were not intended.

Introduction

A relatively new data-gathering method has been developed during the last several years to help highway engineers acquire visual information about the highway and its environment. The technique, known as photologging, is a photographic process in which pictures of the highway are taken at equal increments of distance from a moving vehicle to produce a static pictorial record, or *photolog*, of the highway cross section.

A photolog is not a motion picture of the highway. Motion pictures are produced by exposing a certain number of film frames in a given increment of time—24 frames per second for normal motion. Photolog pictures are usually based on distance traveled, rather than on time. If a series of pictures taken at intervals of 1/100 of a mile is desired, the frame rate would be 1 per second when the

¹Also published in the July 1970 issue of Traffic Engineering.

BY THE OFFICE OF TRAFFIC OPERATIONS

camera is traveling at about 36 miles per hour. So that the vehicle carrying the camera does not have to maintain a fixed speed, a device that actuates the camera at the proper increment of distance traveled can be attached to the vehicle odometer.

Because of requests for photologging information from State highway departments interested in filming their highways, a study was conducted by the Federal Highway Administration to evaluate this new technique. The objectives of the study were (1) to show application of this technique to the Interstate Highway System by producing a photographic record of I-495, the 65-mile Capitol Beltway





Figure 1.-Camera installed on floor mount.

around the metropolitan area of Washington, D.C., and (2) to provide knowledge about the equipment and the methods required to film the highway and its environment from a moving vehicle, thus enabling the Federal Highway Administration to offer assistance to the States. Technical support was given by the equipment manufacturers whose products were used in the study.

At present, highway organizations in about 20 States are considering a photolog of their highway systems. In at least four of these States, equipment has been purchased and work soon will be underway. Although the technique was first used in Iowa in 1959, Oregon was the first State to film its highway system completely and to use the photolog in day-to-day operations.

Procedure

The scope of the study included searching out cameras and viewing equipment that would be suitable for producing a photolog; for taking pictures from different mounting heights and angles so that overall views of highway cross sections could be evaluated; and for determining, through actual filming, the problems likely to be encountered by those who contemplate producing a photolog of a highway system. It was beyond the scope of the study to perfect camera mounts, to design a vehicle exclusively for photologging, or to perfect instrumentation for the secondary optical sy tem to provide data on each film frame. Accordingly, camera-vehicle configurations were of a temporary nature, and the design of permanent photologging schemes was left to those who plan to film on a regular operational basis.

During the project approximately 800 feet of 35mm. film was used to photograph the Capitol Beltway, I-495, that encircles the Washington, D.C. metropolitan area. An additional 900 feet of 35mm. test film was used to evaluate different camera positions, travel speeds, and lighting conditions.

A photolog consisting of short segments of film was also produced to illustrate the following components of the highway system:

• Rural railroad grade crossings (Fairfax County, Va.).

• Arterial streets (U.S. 1 and U.S. 236, Alexandria, Va.).

• Typical parkway (George Washington Memorial Parkway, Va.).

• Urban streets (Wisconsin and Pennsyl vania Avenues, Washington, D.C.).

• Two-lane State highway filmed with the camera facing opposite to the direction o travel (Route 123, Fairfax County, Va.).

• Complex interchange with old design standards (I-95, U.S. 350, through the *Mixin*; *Bowl*, Arlington County, Va.).

• Two interchanges (I-95 and I-495, Va. I-495 and I-270S, Md.).

Photographic equipment

Both the 16mm. and the 35mm. film forma are suitable for photologging; however, th 35mm. film format was used in the study re ported here because of its superior picture. The frame area of most 35mm. film is ap proximately $2\frac{1}{2}$ times as large as that of th 16mm. film, providing better resolution and definition.

The following photographic equipment wa used:

Camera systems

• Robot Motor-Recorder 24 ME Camera

• Automax G-2 Cine/Pulse Camera.

• Flight Research Model 207 Multidat Camera.

Portable video tape system

Sony Portable Videocorder Kit DVK-240 Videocorder Duplicator CV-2200

Video Monitor CVM-2200

The Robot Camera had a 100-foot day light-loading film magazine, a shutter speed of 1/250 of a second, a 35mm.-wide angle lens and a secondary optical system capable of photographing an external data display.

The Automax Camera was an older Mode G-2 with a 100-foot film magazine, a shutte speed of 1/500 of a second, and a 28mm.-wid angle lens. Unlike the other two cameras



Figure 2.—Camera installed on driver's-eye mount.



Figure 3.—Camera installed on roof mount.

his particular camera was equipped with an ntervalometer (time actuating mechanism) ind could not be actuated by any other means. The Automax had a data box, containing a ounter and a clock, attached to the camera pody, and used a secondary optical system o record data on each picture frame.

The Flight Research Camera had a 400oot film magazine, a shutter speed of 1/500 if a second, a 28mm.-wide angle lens, autonatic exposure control, pin registration, and data box containing a counter and recording late. Pin registration is an internal mechansm that accurately positions each frame in the ame location on the film pressure plate. Although pin registration is not necessary for hotologging, it may be a desirable feature if the camera is used for other purposes.

The Sony video unit had a 20-minute tape ecorder, automatic exposure control, and a 6-64mm. zoom lens.

The instrumentation recorded by the econdary optical systems of the cameras vas not perfected, as it was sufficient to know hat each camera could record identification ata and accurately position it on each frame.

amera position

Three camera positions were evaluated: oor mount at the headlight height (fig. 1), ripod mount at the driver's eye height (fig. 2), nd roof mount (fig. 3).

The floor-mounted position was used to etermine whether sufficient information to erform pavement life studies could be obained; the driver's eye height to determine thether the driver's eye view of the highway vas significant, and whether features of the ighway environment, not otherwise observed t the lower mounting height, could be seen; nd the roof mount to learn whether more hysical features of the highway and its enironment, than were available from lower ositions, could be seen. The same section of highway was photographed from all three positions for each test run so that comparisons could be made. The test runs also provided information as to which camera features were necessary for photologging. After the test runs were completed and the results reviewed, a single camera and a single viewing position were selected to film the Capitol Beltway.

Film

The film used was Eastman Kodak Color Negative Film, Type 5254, which has an ASA rating of 100 for 3,200 K (indoor) lighting. For use outdoors, a No. 85 or 85B Wratten filter was required for proper color balance. The filtration lowers the ASA rating to 64.

Vehicle

A 1963 Ford Econoline Van (fig. 3) was used as the test vehicle. A speedometer impulse unit was connected to the regular odometer in the vehicle to provide an electrical impulse to actuate the camera at 1/100mile intervals. The vehicle was equipped with a roof-mounted portable generator that provided 115-volt alternating current for camera operation.

Speeds of 30, 40, and 50 miles per hour were maintained for each test run to determine the combined effect of vehicle speed and camera shutter speeds on picture clarity. Camera alinement was changed for the different test runs as follows:

- Straight ahead and level.
- Straight ahead and 5° down.
- 10° to the right and 5° down.
- 10° to the right and level.

As a result of the test runs, it was determined that a camera mounted on the roof of the vehicle, positioned 10° to the right and 5° down, provided the best coverage of all highway features. A driving speed of 40 m.p.h. was selected for filming the Beltway.

Viewers

There are two principal types of film viewers and three basic 35mm. film formatsfull-frame, square, and half-frame. The popular full-frame format-the one used most for color slides-has a picture size of 24mm. by 36mm. The picture size of the square format is 24mm. by 24mm., and that of the half-frame format is 18mm. by 24mm. The one type of viewer, primarily used to read microfilm, simply advances film either manually or mechanically past an optical system and accepts any of the three film formats. The other type of viewer, more properly classified a projector, usually incorporates a shutter and controls that advance the film to produce the effect of motion. This type accepts the half-frame film format only.

Film produced in the study was evaluated on the Kodak Recordak Motormatic Reader, Model MPG, and the Vanguard Motion Analyzer, Model M-35C. These two viewers respectively represent the two principal types mentioned above. Although the Kodak viewer is primarily designed for microfilm use, it works as well with normal 35mm. or 16mm. transparency film. The distinguishing features of the two viewers are:

Kodak viewer

• 16mm. or 35mm. roll film, either reel or magazine.

• Automatic threading.

• Variable speed film advance—forward or reverse.

• Wall projection (by removing the rear projection screen).

Vanguard Motion Analyzer

Single-frame pull-down for each picture.
Variable speed film advance—forward or reverse.

• Operation with or without a shutter at various speeds (shutter operation produces motion).

• Frame counter synchronization with milepost data on film.

• Wall projection (by placing head on projection base).

• Availability of variety of accessories.

Results

Cameras

Each of the three camera systems took excellent pictures. Figures 4, 5, and 6 respectively show how much of the roadway can be seen in the half-frame format when 38mm., 25mm., and 20mm. lenses are used. The data provided by a secondary optical system are omitted from these photographs, as the portion of the frame devoted to identification data varies according to the camera system and the particular requirements of the user.

Although no comparison of the different camera systems was attempted, the Flight Research Camera was selected to film the Capitol Beltway, primarily because of two important features: automatic exposure control and large capacity film magazine. The other two cameras can be purchased with these features, but the models obtained for this project did not have them.

A larger film capacity requires less filmhandling time and shorter periods of vehicle downtime. When taking a picture every $\frac{1}{100}$ of a mile at an average running speed of 50 miles per hour, a 1,000-foot magazine in the half-frame format provides approximately 160 miles of filming in $\frac{3}{2}$ hours.

As shown in figure 7 the Beltway film had identification data at the right of each frame. This is probably the least desirable location for the data, as the view of the environment to the right is the most critical. When the data appear across the top or bottom of the frame (upper left hand corner on one of the cameras), the picture is approximately 20 percent wider.

Black and white portable video recording on the type of equipment tested does not seem practical for photologging for several reasons. The image quality does not permit signs to be read until the photolog vehicle is very close to them; the video operates tape continuously as the vehicle proceeds down the highway and records more data than is necessary for photologging; and the playback equipment cannot be stopped to extract data on a frame-byframe basis without a significant loss of picture quality. Moreover, the recorder does not have the reel capacity to record pictorial data that normal photographic-film cameras do; consequently, vehicle downtime for tape changing is considerably greater.

Camera position

Like other aspects of photologging, the best camera position depends on what the primary use of the film is to be. If the photolog is to be used basically to provide a static record of the highway geometry and environment, the camera position should be about roof height. According to the test films, this height gave the best overall coverage of the Capitol Beltway; usually, all guardrail and sign bases in the median and side ditches were clearly visible.

On the other hand, if the photolog is to depict the highway from a driver's eye viewpoint, then it would be necessary to photograph from this height. Pictures taken from the roof position present the viewer with a different perspective from that of a lower camera position. For example, if film taken at roof level were used to evaluate ramp merging areas, the camera, because of its increased height above the ground, would see a merging situation before the driver would.

The floor mount seemed least desirable of the three positions. Pictures of the pavement taken from this position were no better than those taken from the driver's eye height or roof height. The overall coverage of the highway was minimal and the total perspective of the highway environment was not in balance.

Film

Color negative film is recommended for photologging because of its high quality reproduction capabilities and its economic advantages. This film is readily accessible and can be processed routinely by most film



Figure 4.—Half frame format, 38mm. lens.



Figure 5.—Half frame format, 25mm. lens.



Figure 6.—Half frame format, 20mm. lens.



Figure 7.—Segments from photolog of Capitol Beltway.

laboratories using standard processing techniques. It is suitable for limited or extensive production of prints, and it provides an ideal film speed index range for photologging— ASA 64 in daylight with filtration.

So that each quantity of film submitted to the processing laboratory provides reasonably accurate color rendition and exposure, one or two photographs of an 18-percent standard gray card, which is available from most camera stores, should be taken before each film run.

Vehicle

Because better accuracy is obtained when the camera is actuated by means of a distance measuring device, rather than a time actuating mechanism, or intervalometer, the photolog vehicle should have sufficient power to travel at varying speeds. The speed traveled should be governed only by the prevailing traffic conditions. Other features necessary for the photolog vehicle are air conditioning for film preservation and for the comfort of the operators; a darkroom or a light-tight area in which film can be loaded and unloaded; safety warning devices, flashing yellow light, flags, etc.; and portable electrical power supply for camera operation.

On the Capitol Beltway, to obtain a photolog of a clear roadway ahead, it was necessary to drive 10 to 15 miles per hour less than the average traffic speed. At faster speeds the photolog vehicle was forced to pass other vehicles, and some details of the physical highway features were lost. Driving at the average traffic speed often positioned the photolog vehicle behind a truck.

Viewers

Like the camera equipment, the choice of viewers depends on the principal use of the film. A unique feature of the Kodak viewer used in the study reported here is that either 16mm. or 35mm. film can be loaded into magazines for automatic film pickup and threading. These magazines are easily labeled for filing. However, if motion is desired a projector like the Vanguard Motion Analyzer must be used. The Vanguard single frame mechanism, which is operated by a pushbutton, quickly pulls down each frame into view and facilitates viewing when data is to be extracted one frame at a time. A grid for extracting measurements can be overlayed on the viewing screen of either of the two viewers tested.

In Oregon, the only State in which photologging is a standard operating procedure, a Kodak viewer that handles 16mm. film only has been used successfully. In Oregon, a photolog is used primarily for inventorying and accident location work, in which effect of motion when viewing a stretch of highway is not important.

Costs

If color negative film is used and several thousand miles of highway are photographed at 1/100-mile intervals, it is estimated that a 35mm. half-frame photolog can be produced for approximately \$3.00 per one-way mile of the highway. This cost, which includes the cost of the original color negative and one print, comprises the costs of the following items:

| icoms. | | |
|-------------|------------------|---------------------|
| Item | Cost per mile | Basis |
| Vehicle | \$0.15 | Estimated for a sma |
| | | truck, on the basis |
| | | of Cost of Operat- |
| | | ing an Automobile. |
| | | February 1970. |
| | | Bureau of Public |
| | | Boads |
| Labor | 25 | 2 men @ \$9.000 ner |
| Labor | . 20 | 2 men @ \$3,000 per |
| Subsistones | 00 | 2 mon @ \$10 non |
| Subsistence | . 08 | 2 men @ \$10 per |
| Dentler | 1.5 | |
| Deaaneaarng | , 15 | 30% of the above 3 |
| C | 0.0 | items |
| Camera | . 20 | \$10,000 camera |
| equipment | | system, 50,000 |
| | | mile amortiza- |
| | | tion |
| Film and | 1.90 | 1 original, 1 print |
| processing | | |
| Administra- | . 27 | 10% of all items |
| tive over- | | above |
| head | | |
| | | |
| Total | 2 00 | |

Each additional print costs 59 cents per mile.

Film and processing is the most costly single item. For an original and four prints, film and processing constitute about 80 percent of the total per mile cost.

No special discounts were obtained for processing negatives and making work prints. However, the buying and processing of large quantities of film on a competitive basis undoubtedly would result in more economical prices.

The cost of film, negative processing, and one print amounted to a little less than 2 cents per picture. Each print thereafter costs approximately one-half cent per picture.

Other Uses of Equipment

Only recently has ground-based photography been used to any extent as a datagathering tool in the highway field. Although the photographic equipment in the project reported here was tested only for its application to photologging, it can also be used for other highway functions. The cameras can be used whenever there is a need to take many pictures, reliably, by remote actuation. One application might be the filming of vehicle lateral placement by mounting the camera in a static position and actuating it by road tubes or an intervalometer. Two of the three cameras tested could also be operated in the cine mode to film motion pictures.

Another application could be the gathering of traffic data that usually requires use of mechanical traffic counters and field surveys. The cameras, again, could be mounted in a static position and remotely actuated to record pictorially from a single location traffic volume, vehicle speed, passenger occupancy, license numbers, and vehicle classification. From inexpensive black and white film, processed to negative only, keypunch operator could extract the dat from the screen of the viewing equipmen previously described, advancing each fram by a foot pedal.

Conclusions

As a result of giving formal photologgin presentations to Federal, State, and loca highway agencies, as well as to others associ ated with highway-information requirements many written comments and suggested use were received. These uses, together wit those of photologs in Oregon and in th Federal Highway Administration's Washing ton office, are reflected in the following list c activities in which photologging can be a aid:

• Studying highway accident locations.

• Inventorying and evaluating traffic cortrol devices.

• Answering inquiries from the public.

• Conducting certain special researce studies.

• Providing historical records.

• Utilizing historical records as a basis i estimating damage to highways due t natural disasters.

• Determining effectiveness of junkyar screening.

· Locating scenic overlooks.

• Determining compliance of billboard sig regulations.

• Aiding highway administrators in publi hearings.

• Determining sight distances.

• Obtaining sufficiency ratings.

• Studying the effectiveness of variou landscape designs.

• Public relations' efforts—driver and public education.

• Locating snow fencing.

• Evaluating the adequacy of roadsic lighting.

• Studying use and occupancy permits foutilities.

The film and viewing equipment has bee used by personnel of the Office of Traff. Operations, Federal Highway Administration to support research on diagrammetric signin and in discussions on signing principles an techniques. In addition to the uses liste above, it is believed that photolog film wi have a large potential for use in advance planning and programing for project prioritie Because decisions must be made years i advance to develop work programs, the visus representation of sections of highway unde study can be an important aid in any decision making process.

Although much of the study concerned the application of photologging to the Interstate Highway System, the following important findings resulted from evaluation of shorts segments of urban film:

• Camera should be aligned at least 20° t the right so that smaller signs in urban are can be observed.

• Manual actuation of the camera may k more practical than the distance impulsir

(Continued on p. 91)

Soil-Portland Cement Thickness Design— Summary of Current Practices

Highway Research Board Committee 12 J04, Soil-Portland Cement Stabilization, sponsored a conference session on soilcement thickness design at the January 1970 annual meeting. In an effort to bring together the latest information, the authors conducted a survey and compiled a summary on current practices for thickness design of soil-cement or cement-stabilized materials. This summary was presented and discussed at the conference session.

In this article the content of the questionnaire used in the survey is presented, and the authors review the current practices of agencies concerned with thickness design and construction of cement-stabilized layers for pavements.

Introduction

THE procedures for thickness design of cement-stabilized layers for pavements currently in use in the United States are summarized in this article. The summary is based on information obtained from a survey in which 75 copies of a questionnaire were distributed by the Highway Research Board to agencies concerned with highway design and construction, including all State highway departments, 16 county highway departments, four Federal agencies, and two consultants. The counties to which the questionnaire was sent were selected to provide good geographical coverage of the country.

Although thickness design was the primary concern, it was realized that few agencies actually have a specific thickness-design procedure or method. Consequently, the scope of the questionnaire was broadened to include the different factors that affect design and construction of pavements featuring cementstabilized layers. Considered, for example, were (1) the ability of construction equipment to mix and compact soil-cement in-place, which was assumed to affect designed thickness, and (2) methods for measuring strength properties and incorporating them into a pavement design procedure, as these are likely to be required by organizations that have no specific thickness design procedures. Also, the questionnaire was intended to dentify any distinct preferences for particular ypes of cement treatment, and the locations of the cement-treated layers in pavement structures.

BY THE OFFICE OF RESEARCH

3 d. DOUBLE - MAT, SEAL COAT, WEARING SURFACE 6- IN. SOIL- CEMENT, AT LEAST 500 p.s.i. UNCONFINED COMPRESSIVE STRENGTH SUBGRADE

TYPE OF ROAD: COUNTY OR STATE SECONDARY TRAFFIC VOLUME: ABOUT 400 ADT PROCEDURE USED FOR THICKNESS DESIGN: (CBR OR AASHO INTERIM GUIDE, ETC.)



TYPE OF ROAD: PRIMARY OR INTERSTATE TRAFFIC VOLUME: OVER 5000 ADT PROCEDURE USED FOR THICKNESS DESIGN: "R" VALUE

SUBGRADE

Figure 1.—Questionnaire example sheet, question 3, current practices of soil-portland cement thickness design.

Reported by ¹ DONALD G. FOHS and EARL B. KINTER, Highway Research Engineers, Materials Division

| | Usage in 1,000 square yards | | | | | | | | |
|---|--------------------------------|----------|---------------------------|-----------------------------|----------|----------------|------------------------------|----------|--|
| State 1 | | 1966 | | 1967 | | | 1968 | | |
| | S-C | CMS | CTA | S-C | CMS | CTA | S-C | CMS | CTA |
| Alabama. Arizona Arkansas California Colorado Georgia Hawaii Idalo Itlinois Iowa Iowa Iowa | 40 400 1,668 386 2 | | 312 45 6,750 100 | 160 400 3, 537 127 | 126 | 400 576 | 156 250 4, 164 | | 505 1, 384 8, 860 2 154 543 10 |
| Kentucky Louisiana Maryland Mississippi Missouri | 264 17, 653 400 | 69 | 2,500 | 5, 292 45 6, 008 | 628 | 550 | 3,194 70 4,650 140 | | 550 |
| Montana | 339 13 | | 200 29 2, 940 | 285 15 | | 50 | 379 277 | | (2) 59 895 |
| New York North Carolina Ohio Oklahoma. Oregon | 100 23 408 | 59 | 133 | 24 413 | | 61 | 85 12 381 | 10 | 64 561 140 |
| Pennsylvania. Rhode Island South Dakota. Texas. Utah. | 356 | 3 8, 400 | 220 111 | 27 | 3 5, 600 | 184 | 403 | 3 6, 800 | 229 190 |
| Virginia. Washington 4 West Virginia. Wisconsin. Wyoming. | 3, 500 | | 267 | 4,000 | | 300 126 | 3,750 | | 246 22 |

¹ Eight States—Alaska, Connecticut, Indiana, Kansas, Michigan, Minnesota, New Jersey, and Puerto Rico-returned questionnaires but indicated no cement-treated materials used. Six others—Delaware, Maine, South Carolina, Tennessee, Vermont, and the District of One State-Massachusetts-indicated that a soil-cement project is to be constructed in 1970. ² Subbase.

^a Represents total square yards of all three types of cement-treated materials.
⁴ Return indicated that CTA was used as a subbase for 0.75-foot PCC pavement and as a base for 0.25-0.60-foot AC pavement.

Columbia—did not return questionnaires. Two States—Florida and North Dakota—reported that soil-cement was used but indicated no amounts.

| | Flexible | pavement | Rigid pavement |
|--|--|------------------------------------|---|
| State | Base | Subbase | Subbase |
| Alabama Arizona Arkansas California Colorado | S-C S-C CTA | CTA | CTA CTA S-C CTA CTA |
| Florida Georgia Hawaii Idaho Illinois | S-C CTA CTA S-C | S-C | $\begin{array}{c} \text{S-C} \\ \text{S-C} \\ \text{CTA} \\ \text{CTA} \end{array}$ |
| Iowa Kentucky Louisiana Maryland Mississippi | S-C, CTA S-C S-C, CTA S-C, CMS, CTA | S-C S-C, CTA S-C CMS, CTA | S-C S-C S-C, CMS, CTA |
| Missouri Montana Nebraska Nevada New Hampshire | S-C CTA S-C S-C S-C | | CTA CTA S-C S-C |
| New Mexico New York | CTA S-C | S-C, CTA | CTA |
| North Carolina Ohio Oklahoma | S-C, CTA S-C | CMS | $\begin{array}{c} {\rm CTA} \\ {\rm CTA} \\ {\rm S-C} \end{array}$ |
| Oregon Pennsylvania Rhode Island South Dakota Texas | CTA S-C S-C CTA S-C, CTA | S-C S-C | СТА СТА S-C, СТА |
| Utah Virginia Washington West Virginia Wisconsin Wyconing | S-C CTA | S-C, CTA | CTA S-C, CTA CTA S-C |
| | 0.0,011 | UIA | |

Table 2.-Location and type of cement-treated layer in pavement structure

.

Table 3.-Pavement structures and design information for secondary roads

| | | | | Cement-treated-layer | Pavement design | Traffic volume | |
|--|-----------|--|---------|---|--|---|-------------------|
| State | Surfacing | Base course | Subbase | design procedure | procedure | ADT | 18K equivalent |
| Alabama Arizona Arizona Arixansas California Georgia Illinois Iowa Louisiana Mississispi Missouri New Hampshire New York North Carolina Oklahoma Oregon Rhode Island ⁵ South Dakota Texas Virginia | DBST | $\begin{array}{l} 6\text{-in. S-C, } q_u \!>\! 650 \text{ p.s.i.} \\ 4\text{-6-in. aggregate} \\ -6\text{-in. S-C} \\ () \\ -6\text{-in. S-C} \\ () \\ -6\text{-in. S-C} \\ -6\text{-7.in. S-C, } 6\text{-8-in. CTA} \\ -6\text{-7.in. S-C, } 6\text{-8-in. CTA} \\ -8\frac{1}{2}\text{-in. S-C} \\ -8\frac{1}{2}\text{-in. S-C} \\ -8\frac{1}{2}\text{-in. S-C} \\ -8\frac{1}{2}\text{-in. S-C} \\ -6\text{-7.in. S-C} \\ -6\text{-7.in. S-C} \\ -6\text{-7.in. S-C} \\ -6\text{-7.in. S-C} \\ -6\text{-in. S-C} \\ -6\text{-in. S-C} \\ -8\text{-in. S-C} \\ -8$ | None | Experience California method California method Equipment capa- bilities. (4) | AASHO guide do California method Illinois method AASHO guide do do AASHO guide Experience do Oklahoma method. Experience AASHO guide (?) Virginia method | Number 400 (3) 301-800 200-1,000 1,000 1,000 1,000-5,000 | (3) |

¹ CTA thickness determined by California pavement design procedure.

² Variable aggregate thickness.

³ All ranges.

4 Experience and equipment capabilities.

⁶ Experimental project designed to determine effectiveness of cement-treated material to prevent detrimental effects of frost action.

Aggregate select borrow or lime treated subgrade.

7 Texas triaxial class.

Table 4.-Pavement structures and design information for primary roads

| State or other | Surfacing | Base course | Subbase | Cement-treated-layer | Pavement design | Traffic v | olume |
|--|--|--|--|--|---|------------------------------------|-------------------|
| organization | | | | design procedure | procedure | ADT | 18K equivalent |
| Alabama Arkansas California Florida | 4-in. AC+DBST 8-in. PCC 1 AC variable PPCC PCC | 6-in. CTA, qu>350 p.s.i 6-in. CTA CTA variable | 4-12-in. select borrow 6-in. select borrow Aggregate variable 0.5-foot aggregate | Experience. California method do Experience. | AASHO guide do. California method ² . do. Experience. A SSHO guide. | Number 3, 000 | |
| Iowa Kentucky | 3-in. AC | AC variable. (11-in, CTA (2.5% by weight). (5-in, dense graded aggregate. | 6-in. S-C (10% by vol.) | CBR CBR | do CBR CBR | 2,000 1,500 | |
| Louisiana Maryland | {5-13-in. AC {8-in. PCC 4½-in. AC | 6-8½-in, S-C 6-in, S-C 6-in, S-C, qu>450 p.s.i (4-in, CTA (dense graded) | None 0-6-in, select borrow 12-in, sand capping 6-in, dense graded aggre- gate+6-in, CMS, | Experiencedododo | AASHO guidedo Maryland method ³ do | 15,000 4,000 | |
| Mississippi Missouri Nebraska | (4-in. AC. 8-in. PCC 4. 8-in. PCC 1. 6-10-in. PCC . 8-9-in. PCC 6. | 8-in, S-C 6-in, S-C 6-in, S-C 4-6-in, CTA 3-in, CTA 3-in, CTA | 8-in, granular material 6-in, granular material | do do do do do | AASHO guide | 3,000-4,000 (5) (6) 5,000 | |
| New Mexico North Carolina Ohio Oklahoma | AC variable | Treated or untreated s-in, CTA | 6-in. CMS | Experiencedo | R-value AASHO guidedo Oklahoma method ³ . | 1, 500 7, 000 1, 200-7, 200 | |
| Oregon Pennsylvania | 4-in. AC | 10-in. CTA | 6-in. lime treated sub- grade. 6-in. select borrow | R-value Experience | R-value AASHO guide | 5, 650 | |
| Texas Utah Virginia Washington County of San Diego | 1/2-2-10. AC 8-in. PCC 1. 9-in. PCC 4. (4/2-7/2-in. AC | 6-in. CTA, q. >220 p.S.1 4-8-in. CTA or S-C 4-in. CTA. 4-6-in. aggregate | 4-in, select borrow. 6-in, S-C (mixed in place). (7) | Experience AASHO guide Experiencedo. Washington method. | dodo | | 20-400 400 |
| ment | (3½-in. AC (4-in. AC | 6½-in.CTA (6½% cement). 6-in.CTA, qu>400 p.s.i | 11½-in. select borrow | R-value(8) | R-value | 1, 600 6, 000 | |

¹ Continuously reinforced.
 ² Hveem stabilometer is basic test.

⁸ CBR is basic test.

4 Plain.

⁵ Variable.

⁶ Reinforced.

7 When required for working platform.

8 Standard section.

| | | | | Cement-treated-layer | Pavement design | Traffic volume | |
|--|---|---|---|--|--|--|---------------------|
| State ¹ | Surfacing | Base course | Subbase | design procedure | procedure | ADT | 18K equiv- alent |
| Alabama Arizona Georgia Hawaii Nevada New Hampshire New Mexico North Carolina Oklahoma Oregon | {9-10-in. PCC ² 8-in. PCC ³ | 6-in. CTA, $q_u > 350$ p.s.i 6-in. CTA, $q_u > 350$ p.s.i 6-in. CTA, $q_u > 350$ p.s.i 6-in. aggregate untreated 4-6-in. CTA 6-in. S-C. 8-in. CTA. 8-in. CTA. 8-in. S-C. 9-in. S | 12-in. improved subgrade . 12-in. improved subgrade . 9-15-in. select borrow 4 4-6-in. select borrow Select borrow variable 10-in. select borrow 6-24-in. (Class B) 12-in. gravel 6 Select borrow variable 7 5-in. crushed aggregate 5-in. crushed aggregate 5-in. crushed aggregate | Georgia method ⁵ do R-value PCA AASHO guide R-value Experience | AASHO guide do AASHO guide and PCA Georgia method do R-value PCA PCA ASAHO guide PCA AASHO guide R-value AASHO guide AASHO guide do do do do AASHO guide AASHO guide AASHO guide AASHO guide AASHO guide AASHO guide AASHO guide do do Oklahoma method ⁹ PCA | Number 5,000 5,000 44,200 44,200 44,200 19,116 10,000 15,000 23,000 | 1,760 |
| Wyoming | 4-in. AC | 6-in. S-C | Aggregate variable | | AASHO guide | | |

¹ Arkansas, California, Iowa, Louisiana, Nebraska, Texas, and Utah use same structures and designs as described for primary roads. (See table 4.) ² Plain.

⁵ Quick triaxial compression is basic test.

⁶ An additional subbase of 24 inches of sand is placed on subgrade.

⁷ An additional subbase of 6 inches of soil-cement is placed on subgrade.

⁸ Continuously reinforced. ⁹ CBR is basic test.

⁴ An additional subbase of 4-6-in. CTA is placed on subgrade.

³ Reinforced.

Abbreviations

W-D-Wet-dry

Table 6.—Procedures for thickness design of cement-treated layers

| The following abbreviations are used in the | State or other organization | Procedure |
|---|--------------------------------------|--|
| bular material, tables 1–10, in which the | | |
| estionnaire responses are summarized: | Alabama | Experience. |
| ASHO—American Association of State | Arizona Arkansas | Experience; equipment capabilities. |
| Highway Officials | California | Rigid—experience; flexible—R-value. |
| C—Asphaltic concrete | Colorado | K-value. |
| DT Average daily traffic | Florida | Experience; equipment capabilities. |
| STM Amoniaan Society for Testing and | Georgia Hawaii | Quick triaxial design procedure. |
| Maturial | Idaho | R-value. |
| Materials | Illinois | Relative strength coefficient. |
| BRCalifornia bearing ratio | Iowa | Equipment capabilities. |
| MS—Cement-modified soil | Louisiana. | Experience: equipment capabilities. |
| TA—Cement-treated aggregate | Maryland | Experience; equipment capabilities. |
| TB—Cement-treated base | MISSISSIPpi | Experience; AASHO guide. |
| BST—Double bituminous surface treatment | Missouri | Experience. |
| GA-Dense graded aggregate | Nebraska | Experience. |
| T-Freeze-thaw | Nevada | CBR; AASHO guide. |
| CA—Portland Cement Association | New Hampshile | AADITO guide. |
| CC—Portland cement concrete | New Mexico | AASHO guide. Experience: frost: soil type: drainage |
| | North Carolina | Experience. |
| PST Single bituminaus surface treatment | Ohio. Oklahoma | PCA for rigid pavement; none used for flexible pavemen Substitution in CBR design procedure |
| O Seil servent | | |
| C—Son-cement | Oregon Pennsylvanja | Flexible—R-value; rigid—CBR. |
| BS1—Iriple bituminous surface treatment | Rhode Island | Equipment capabilities. |
| CS—Unconfined compressive strength test | Texas | AASHO guide. Experience: equipment capabilities. |
| -D-Wet-dry | Tītoh | Relative attempth anothering to CD R |
| | Virginia | Equipment capabilities. |
| ontent of Questionnaire Used in | Washington | Gravel equivalencies. |
| ontent of vicestonnaire Useu in | Wisconsin | Experience. |
| Survey | Wyoming | Relative strength coefficient; experience. |
| | Federal Aviation Administration | Gravel equivalencies. ¹ |
| The questionnaire used in the survey was | U.S. Navy U.S. Corps of Engineers | Gravel equivalencies; experience. |
| signed to gather information required for | Caddo Parish, La | Experience of PCA agent. |
| e summary. To eliminate problems that | San Diego County, Calif | Gravel equivalencies. |
| | | |

¹ Equivalencies: 1 in. of S-C=1 in. of gravel-1 in. of CTA=1.5 in. of gravel.

Cement-modified soil.—A mixture of soil and cement containing sufficient cement to reduce plasticity and modify the gradation to meet applicable soil specifications, but insufficient to produce a material meeting the PCA or other acceptable criteria for soil-cement.

Cement-treated aggregate.—A mixture of granular soil material and cement containing sufficient cement to reduce plasticity and modify

the gradation to meet applicable specification for base course for flexible pavements or sul base course for rigid pavements.

The following questions made up the ques tionnaire (space was included to permit answer to be written in):

Question 1a.-Does your organization us any of the above materials in the constructio of rigid or flexible pavements _____ yes ____ n(

| tabular material, tables 1–10, in which the |
|---|
| questionnaire responses are summarized: |
| AASHO-American Association of State |
| Highway Officials |
| AC—Asphaltic concrete |
| ADT—Average daily traffic |
| ASTM-American Society for Testing and |
| Materials |
| CBR—California bearing ratio |
| CMS—Cement-modified soil |
| CTA—Cement-treated aggregate |
| CTB—Cement-treated base |
| DBST—Double bituminous surface treatment |
| DGA—Dense graded aggregate |
| F-T-Freeze-thaw |
| PCA—Portland Cement Association |
| PCC—Portland cement concrete |
| q _u —Unconfined compressive strength, p.s.i. |
| SBST—Single bituminous surface treatment |
| S-C-Soil-cement |
| TBST—Triple bituminous surface treatment |
| UCS—Unconfined compressive strength test |

The questionnaire used in the survey wa designed to gather information required for the summary. To eliminate problems that could have arisen from differences in nomenclature, the agencies were asked to observe the following definitions of terms in completing the questionnaire:

Soil-cement.-A mixture of pulverized soil, portland cement, and water, which upon compaction at optimum moisture content to standard density (as determined by AASHO T 134 or ASTM D 558, or equivalent) forms a hard, durable structural material meeting PCA brushing-loss and strength criteria or other acceptable criteria.

3c, etc.).

thickness to be?

Soil-cement_____ Cement-modified

soil

Cement-treated

aggregate_____

materials? (Test method)

Type

| | | Cement-modified soil Cement-treated | | | | | | ted aggregate | d aggregate | | | |
|--|-------------|-------------------------------------|--------------------------------------|---------------|---------|-----------|--------------|---------------|-------------|-------------|---------------|-------------|
| State or other organization | Act | tual Practical Actua | | ual | Prac | tical | Act | ual | Practical | | | |
| | Maximum | Minimum | Maximum | Minimum | Maximum | Minimum | Maximum | Minimum | Maximum | Minimum | Maximum | Minimum |
| Alabama | Inches 8 | Inches 4 | Inches 8 | Inches 4 | Inches | Inches | Inches | Inches | Inches 8 | Inches 4 | Inches 8 | Inches 4 |
| Arizona Arkansas California | 8 | 6 | 8, | 6 | 7 | | | | 6 10-8 | 4 | 7 | 3 |
| Colorado | 12 | 6 | 12 | 6 | | | | | 12 | 4 | 8 | 4 |
| Georgia Hawaii | 10 | 6 | 10 | | | | | | | 4 | 6 | 4 |
| Illinois | 8 | 6 | 8 | 6 | | | 7. 12 | 6 | 6 | 4 | 12 | 6 |
| Iowa Kentucky Louisiana | | | 8 6 10 | 4 j 6 6 | | 6 | 8 | 6 | 8 8 | 6 5 | 8 | 4 5 |
| Maryland Mississippi | 6 8 | 6 5 | $\begin{array}{c} 6\\ 10\end{array}$ | 6 4 | 6 | 6 | 6 | 6 | 4 | 3 | 4 | 3 |
| Missouri Montana Nebraska | 7 | 6 | 8 | 6 | | | 8 | 4 | 6 4.8 | $4 \\ 4.2$ | $\frac{6}{6}$ | 4 3 |
| Nevada New Hampshire | 10 | 6 | 8 | 6 | | | | | | 3 | ****** | 6 |
| New Mexico New York | 6 6 | 6 6 | 6 10 | 6 6 | | | | | 6 | 4 | 6 | 4 |
| Ohio Oklahoma | 8 | 6 | 8 | 6 | 8 | 0 | 8 | 0 | 8 6 | 4 4 | 8 | 4 4 |
| Oregon Pennsylvania | 8 | 6 | 8 | 6 | , | | | | 8 | 4 | | 4 |
| Rhode Island South Dakota Texas | 8 | 6 | | 4 | | | | | 6 8 | 4 | 8 | 4 |
| Utah Virginia | 6 | | 6 6 0 | | | | | | 4 | 4 | 4 | 4 |
| Washington West Virginia Wisconsin | 6 | 4 | 6 | 4 6 | | | | | 8 8 | 6 4 | 8 8 | 5 4 |
| Wyoming | | 6 | | 6 | | 6 | | 6 | | 4 | | 4 |
| U.S. Navy | 12 | 6 4 | | 6 | 12 | 4 | | | 8 | 6 | | |
| Caddo Parish, La San Diego, Calif | 8 12, 5 | 5, 3 | 12.5 | 4.8 | 12.5 | 4 5. 3 | 12.5 | 4.8 | 12.5 | 4 5, 3 | 12.5 | 4,8 |

by using a pavement design procedure, what

factors determined the thicknesses selected

for construction? (e.g., experience, equipment

capabilities, etc.). NOTE-When applicable

please identify your replies with the example

numbers you have used in 3 (e.g., 3a, 3b, or

Question 5.—What are the maximum and minimum thicknesses (inches) actually used

for the three types of cement-stabilized

layers and, given current construction equipment and technology, what do you consider

the practical maximum and minimum

Max-

imum

Actual

Question 6a.—How are strength properties

Question 6b.—How are the strength prop-

measured for the compacted cement-stabilized

erties of the compacted cement-stabilized

materials incorporated into the design of the

pavement structure? (For example-gravel

Min-

imum

Practical

Min-

imum

Max

imum

If no, please sign and date questionnaire and eturn to Donald G. Fohs.

Question 1b.—If yes, approximately how nuch of each material was used during the ast 3 years?

| | 1966 | 1967 | 1968 |
|----------------------|-----------|-----------|--------------------|
| | (sq. yd.) | (sq. yd.) | (<i>sq. yd.</i>) |
| Soil-cement | | | |
| Cement-modified soil | | | |
| Cement-treated | | | |
| aggregate | · | | <u> </u> |

Question 2.—Where in the pavement structure is the cement-stabilized layer located?

| Flexible pavement page- ment | |
|---------------------------------|-----|
| Base Subbase Subbas | 8 C |
| oil-cement | _ |
| Cement-modified soil | |
| Jement-treated | |
| aggregate | |

Question 3.—Briefly describe the typical pavement structures featuring cement-stabilized materials and supply the indicated information for each type of structure. Use extra sheets if necessary and please identify the descriptions as 3a, 3b, etc. (See example sheet, fig. 1.)

Question 4.—If the thickness of any of the cement-stabilized layers was not arrived at

PUBLIC ROADS . Vol. 36, No. 4

Question 7.—What correlations or equivalencies have you established for cementstabilized materials? (For example—one State considers 1 inch of CTB to be equal to 1.75inches of gravel; another assigns a structural coefficient of 0.15 to a soil-cement base having an unconfined compressive strength greater than 300 p.s.i.)

Question 8.—Do you have any current research with the objective of developing a thickness design for cement-stablized materials, and what is the anticipated nature of the design procedures?

Question 9.—Please include any further comments concerning soil-cement thickness design,

Questionnaire Responses

Responses to individual questions are discussed in the succeeding paragraphs, although not in the same order as the questions appeared in the questionnaire.

General use of cement stabilization (question la)

According to the ratio of questionnaires returned to those distributed—57 returned out of 75 distributed—there is considerable interest in cement stabilization, as well as in thickness design. From the 44 questionnaires

Table 7.—Thickness limits of cement-treated layers

Table 8.—Strength test methods and procedures for incorporating strength properties into pavement design

| | F | |
|---|--|--|
| State or other organization | Test method | Procedures for incorporation |
| Alabama | UCS | Relative strength coefficient. Do. |
| California Colorado | UCS; stabilometer Plate bearing | Flexible—gravel equivalent; rigid—K-value. K-value. |
| Florida Georgia Hawaii | UCS Triaxial compression | Relative strength coefficient. Gravel equivalencies. |
| Idaho Illinois | | Relative strength coefficient. |
| Kentucky Louisiana Maryland | Density UCS W-D: UCS | Dense-graded aggregate equivalencies. Relative strength coefficient. Gravel equivalencies. |
| Mississippi Missouri | | Relative strength coefficient. |
| Montana Nebraska Nevada Now Hampshire | UCS. UCS. UCS. UCS. | Gravel equivalencies. Not considered structurally. Relative strength coefficient. |
| New Mexico | UCS_UCS | Relative strength coefficient. Experience. |
| North Carolina Ohio Oklahoma | UCS Not measured UCS | Relative strength coefficient. K-values according to PCA. Gravel equivalencies. |
| Oregon Pennsylvania Rhode Island | UCS 1 UCS UCS | Gravel equivalencies; K-value—PCA. Relative strength coefficient. Do. |
| South Dakota Texas | UCS. UCS; cohesiometer | Do. Minimum strength. |
| Utan Virginia_ Washington West Virginia | UCS UCS UCS; stabilometer; cohesiometer | Canfornia bearing ratio. Relative strength coefficient. Gravel equivalencies. |
| Wisconsin Wyoming | UCS. UCS; stabilometer (CTA) | Relative strength coefficient. |
| U.S. NavyU.S. Corps of Engineers Caddo Parish, La. | UCS_ W-D; F-T; UCS Density | None. Minimum strength required. California bearing ratio. |
| San Diego County, Calif | UCS; stabilometer | Gravel equivalencies. |

returned by State highway departments, i was determined that 36 States either hav used cement-stabilized material on past proj ects, are using it at present, or plan to use i on future projects.

Two counties and three Federal agencie indicated that they now use cement-stabilize material or have used it in the past. Becaus of the limited use of cement-treated material by the counties and the specialized use b the Federal agencies, the replies of thes organizations are discussed later, after th discussions of the responses to the questions

Trends in usage (question 1b)

The amounts of cement-treated material used during the last 3 years are listed i table 1. It is shown by the data in the tabl that the amounts of cement-stabilized ma terial used in 1966 and 1967 were almost identical-about 50 million square yards. Th amount used in 1968 decreased about 2 percent from the amounts used in the previous years. It is difficult to assess th significance of this information because fiv of the 36 States using cement-treated material account for most of the reported use, and an change in policy by any one of the five woul markedly influence the reported totals. On State-by-State basis, the data indicate that use of cement-stabilized material in the las 3 years has significantly decreased in Louis ana, Mississippi, and New Mexico. It is als indicated that soil-cement is used mor prevalently in the Southeast, and cement

¹ After 12-cycle wet-dry or freeze-thaw.

Table 9.—Correlations or equivalencies established for cement-treated materials

| State or other organization | Coefficient or equivalency |
|---|--|
| Alabama. | $q_u > 650, a_2=0.23; 400 < q_u < 650, a_2=0.20; q_u < 400, a_2=0.15.$ |
| Arizona. | $CTA, a_2=0.25; 1-in. CTA=2-in. granular base.$ |
| Arkansas. | $S-C, a_2=0.20.$ |
| California. | $q_u = 750, 1-in. CTB=1.7-in. gravel; R=80, 1-in. CTB=1.2-in. gravel.$ |
| Colorado. | None. |
| Florida. | None. |
| Georgia | S-C, $a_2=0.30$. |
| Hawaii | $q_0 > 400$, 1-in. CTA=1.5-in. gravel. |
| Idaho | Traffic index>7.0, 1.5 in.=1 in.; 6.3>TI>5.5, 1.75 in.=1 in. TI<5.4, 1 in.=2.00 in. |
| Illinois | $300 < q_u < 650$, $0.15 < a_2 < 0.23$. |
| Iowa | CTA: $q_u > 300$, $a_2 = 0.20$; S-C: $q_u > 300$, $a_2 = 0.15$; CMS: $q_u > 100$ $a_3 = 0.10$. |
| Kentucky | 1-in. S-C = 1-in. DGA; 1-in. CTA = 1-in. crushed DGA. |
| Louisjana. | $q_u > 300$ p.s.i., $a_2 = 0.15$. |
| Maryland. | 1-in. S-C or cement-treated DGA = 2-in. untreated DGA. |
| Mississippi | $q_u > 500$, $a_2 = 0.20$. |
| Missouri. | 1-in. $CTA = 1/2$ -in. DGA ; 1-in. $S-C = 1/4$ -in. DGA . |
| Montana | $a_2 = 0.15$. |
| Nebraska | None. |
| Nevada | $400 < q_u < 750, a_2 = 0.20; q_u > 750, a_2 = 0.23$. |
| Neva Hampshire. | 1-in. $CTA = 2$ -in. gravel. |
| New Mexico. | CTA: Class A, $a_2=0.23$; Class B, $q_u>300$, $a_2=0.17$; Class C, $a_2=0.12$. |
| New York | None. |
| North Carolina. | 6-in. S-C=8-in. crushed stone; CTA, $a_2=0.20$; S-C $0.15; CMS, 0.10.$ |
| Ohio. | None. |
| Oklahoma. | 1-in. S-C=: 1-in. soil asphalt; 1-in. DGA; 1-in. fine aggregate black base; 2-in. select borrow; 3/-in. aggregate black base. |
| Oregon Pennsylvania Rhođe Island South Dakota Texas | $\begin{array}{l} q_u > 1,000 \ p.s.i., 1-in. \ CTA = 1.8-in. \ crushed \ stone. \\ CTA, a_2 = 0.30; \ S-C, \ a_2 = 0.20. \\ None. \\ q_u < 400, \ a_2 = 0.15; \ 400 < q_u < 650, \ a_2 = 0.20; \ q_u > 650, \ a_2 = 0.23. \\ 1-in. \ S-C = 1-in. \ gravel. \end{array}$ |
| Utah. Virginia. Washington. West Virginia. Wisconsin. Wyoming. | $\begin{array}{l} 300 < q_u < 600, \ a_0 = 0.14; \ q_u > 600, \ a_2 = 0.17. \\ {\rm CTA} = 1 \times {\rm AC}; \ {\rm CTA} \ {\rm on} \ {\rm subgrade} = 0.6 \times {\rm AC}; \ {\rm S-C} = 0.4 \times {\rm AC}, \\ q_u > 850, \ {\rm 1-in}, \ {\rm CTA} = 1.74 : {\rm n}, \ {\rm gravel}, \\ {\rm I-in}, \ {\rm CTA} = 1.65 : {\rm n}, \ {\rm gravel}, \\ {\rm None}, \\ {\rm Depending \ on} \ q_u, 0.15 < {\rm a}_2 < 0.25. \end{array}$ |
| Federal Aviation Administration | 1-in. macadam=1-in. S-C; 1-in. S-C=1.5-in. crushed stone, caliche. |
| U.S. Navy. | 1-in. S-C=2-in. gravel (rigid); 1-in. S-C=1.3-in. gravel (flexible). |
| U.S. Corps of Engineers. | S-C yields CBR 50-80. |
| Caddo Parish, La | None. |
| San Diego County, Calif. | 1-in. Class A CTA=1.7-in. gravel; 1-in. Class B=1.5-in. gravel; 1-in. Class C=1.2-in. gravel. |



Figure 2.—Relationship between compressive strength and coefficient of relative strength, Illinois Division of Highways (from final report NCHRP Project No. 1-11).

treated aggregate more widely in the Southwest.

Type and location of treated material (question 2)

The amounts of cement-treated materials, their locations in the pavement structure, and descriptions of the pavement structures involved are given in tables 1–5. As shown in table 2, treated material is divided almost equally between soil-cement and cementtreated aggregate. Use of cement-modified soil was reported in only two States. According to tables 1–5, soil-cement is used largely as a base course in secondary roads, whereas cement-treated 'aggregate serves more frequently as a base for flexible pavements on primary and Interstate highways and as a subbase for rigid pavements.

Procedures for thickness design (question 4)

Thickness design procedures are listed in table 6. Of the 33 States responding to the question concerning thickness design, 15 indicated that layer thickness was dictated by experience or equipment capabilities, and 18 stated that an analytical procedure was used. The majority of the States using an analytical procedure for thickness design indicated that they used the AASHO Interim Guide for the Design of Flexible Pavement Structures, in which coefficients of relative strength are used to determine required layer thickness. The States using the AASHO procedure derive the coefficients from values of unconfined compressive strength.

In four States the R-value procedure rather than the AASHO guide is used. Other design procedures, based on California bearing ratio, triaxial strength, or modulus of subgrade support, were also mentioned as being used, but to a lesser extent.

Thickness limits (question 5)

Question 5 requested information on the range of thicknesses actually constructed and the maximum and minimum thicknesses considered practical in the various States. This question was included because past experience would be expected to influence future thickness design. As indicated in table 7, the majority of agencies regard 8 inches and 6 inches as the practical maximum and minimum thicknesses for soil-cement and 8 inches and 4 inches for cement-treated aggregate. Although, as is well known, use of a 6-inch thickness is virtually universal, it is shown in table 7 that 8-inch layers are also common. In two States the maximum layer thickness is 12 inches, in one State 10 inches, and in another 9 inches.

Strength measurements for pavement design (question 6)

In nearly all the States, it was indicated that strength properties of cement-treated materials are evaluated. In the 32 States where strength is measured, 30 highway departments use an unconfined compressive strength test, one uses a triaxial test, and another a plate-bearing test.

In the AASHO interim guide the coefficients of relative strength have been correlated with unconfined compressive strength. Highway departments in 16 States indicate that they assign a coefficient of relative strength to incorporate strength properties into their pavement design procedures. Equivalent gravel factors, rather than coefficients of



Figure 3.—Relationship between compressive strength and coefficient of relative strength, Texas Highway Department (from final report NCHRP Project No. 1-11).

relative strength, are used in 10 other States. A method in which unconfined compressive strength properties are used to arrive at the structural coefficient of cement-treated base has been developed in Arizona, but such factors as gradation, plasticity index, method of mixing (central plant or in-place), and thickness of asphaltic concrete cover are also used to develop the coefficient.

Correlations and equivalencies (question 7)

The relative strength coefficients or equivalent gravel factors used in the different States are listed in table 9. Some highway departments have adopted the unconfined compressive strength criterion developed from the AASHO road test—that is, for cementtreated material (not soil-cement), a coefficient of 0.23 is used when the unconfined compressive strength is more than 650 p.s.i., 0.20 when the strength is between 650 and 400 p.s.i., and 0.15 when the strength is less than 400 p.s.i.

A modified form of the AASHO criterion is used in other States. For example, in Illinois and Texas.² the variation in structural coefficient for cement-treated materials as a function of 7-day unconfined compressive strength has been established. This relationship for Illinois is shown in figure 2. The upper point of the curve represents the cementtreated sand-gravel base used in the AASHO road test; the lower point, the same sand and gravel material without cement; and the intermediate point, a material with the minimum compressive strength required for durable soil-cement base. In Texas (fig. 3) it has been demonstrated that for a given unconfined compressive strength, a range of coefficients, rather than a single value, may be assigned.

Initially, the Arizona State Highway Department adopted the structural coefficient values established by the AASHO road test and used them as a guide to establish values for their own construction materials. However, after the new values were used to evaluate the pavement structure of several projects, it was decided that the coefficients should be revised. Although lower coefficients were established for most materials, after a considerable amount of study and research, the coefficients for cement-treated base were higher. The method used in Arizona to develop the structural coefficient for cement-treated base is summarized in table 10.

Pavement structures (question 3)

In question 3, descriptions of typical pavement structures featuring cement-stabilized materials were requested. The information supplied in the responses is given in tables 3, 4, and 5 for secondary, primary, and Interstate highways, respectively. The typical pavement structure most frequently described for secondary highways (table 3) consists of a 6-inch soil-cement or cement-treated aggregate base course placed directly on the subgrade and surfaced with 3 inches of asphaltic concrete or with a double bituminous surface treatment. However, it was indicated in several States, that the structure includes select borrow or aggregate subbase.

In table 4, it is shown that thicker asphaltic concrete surfaces are provided for primary roads. Compared to secondary highways, primary structures more frequently include subbases. A comparison of tables 3 and 4 indicates that cement-treated aggregate more frequently serves as a base course for primary roads, whereas soil-cement is more frequently used as a base for secondary roads.

According to tables 4 and 5, similar flexible pavement structures usually are used for primary and Interstate highways—about 4 inches of asphaltic concrete surface, 6 incheof cement-treated aggregate base, and 8 incheof granular subbase placed directly on untreated subgrade. On Interstate highways a thicker subbase is often used, the subgrade is stabilized, or an additional subbase is provided.

County highway departments

Cement-treated materials are used in only two of the 10 counties responding to the questionnaire—Caddo Parish, La., and San Diege County, Calif. One project using cement treated materials has been constructed in Caddo Parish; it consists of a 7-mile section o roadway with an 8-inch soil-cement base and a triple bituminous surface treatment Respondents in San Diego County indicated that they have used cement-treated aggregatand soil-cement for base course, and California Department of Highways procedures (R value) for thickness design.

Federal agencies

Three of the four Federal agencies solicitedthe Federal Aviation Administration, Nava Facilities Engineering Command, and Army Corps of Engineers—responded to the ques tionnaire and indicated that they used cement stabilized materials for pavement construction A response was not received from the Depart ment of Housing and Urban Development. (Continued on p. 91)

Table 10.—Method for arriving at coefficient of relative strength for cement-treated bas [Arizona State Highway Department—from final report NCHRP Project No. 1-11]

| Condition | Amount to be added to base coefficient 0.12 ¹ |
|---|--|
| Mixing: Central plant. Road mix Passing No. 8 sieve-30:65. Passing No. 4 sieve-45-75. percent. Strength: yercent. More than 500 p.s.i. percent. 200-500 p.s.i. Less than 300 p.s.i. Plasticity indexonplastic Thickness of asphaltic concrete over CTB: 4 inches. 6 inches. | $\begin{array}{c} 0.\ 05\\ 0.\ 00\\ 0.\ 01\\ 0.\ 02\\ \end{array}\\ \begin{array}{c} 0.\ 07\\ 0.\ 05\\ 0.\ 00\\ 0.\ 01\\ \end{array}\\ \begin{array}{c} 0.\ 01\\ 0.\ 02\\ \end{array}$ |

¹ The coefficient used for design is arrived at by adding to 0.12 (the base coefficient for CTB) the values in column 2 as an propriate for a given condition. Example—structural coefficient for cement-treated base that is to be plant-mixed, is nonplatic and is to have 6 inches of asphaltic concrete cover is—0.12+0.05+0.01+0.02=0.20.

² Evaluation of AASHO Interim Guides for Design of Pavement Structures by B. F. McCullough, C. J. Van Til, B. A. Vallerga, and R. G. Hicks, Final Report NCHRP Project 1-11 (in review stage, December 1969).

BY THE OFFICE OF DEVELOPMENT



Photogrammetry for Highway Planning, Location and Design— Review of Current Methods

Reported by ¹ JESSE R. CHAVES Highway Engineer Engineering Services Division

Introduction

WITHIN the last 15 years aerial photogrammetric engineering has become an established discipline in many highway organizations. Not only has photogrammetry helped improve the overall efficiency of highway planning, location, and design, but, in the last 5 years, the application of computational photogrammetry has increased the accuracy of photogrammetric surveys for highways and has helped reduce survey costs. The development of the Stereo Image Alternator system has enabled the use of color photographs in double projection instruments for mapping. Some of the ways in which aerial photogrammetry is used for highways and some of the problems associated with large scale map compilation are discussed in this summary of photogrammetric practices. The author reviews procedures for route selection and topographic mapping, and discusses the more recent technique of strip analytical aerial triangulation using wide angle photography in terms of highway engineering needs.

In this summary, established photogrammetric practices are outlined, as are particular problems associated with photogrammetry in highway applications. New techniques that have excellent potential and areas that need further development are included in the discussion. Currently, in research and development, at least four areas are being emphasized in connection with photogrammetry: Development of efficient terrain data acquisition systems for highway design; production of large scale orthophotographs for use in highway planning and location studies, and in right-of-way acquisition; development of computer graphics systems for automating map compilation; and development of integrated computer systems for optimizing photogrammetric computations.

¹ Presented at the Tenth Annual Photogrammetry Short Course, University of Illinois, Urbana, Ill., June 1–12, 1970.

Route Selection and Topographic Mapping

Selecting highway corridors

In the selection of highway corridors, which is the preliminary reconnaissance phase of highway location, available photo indexes, aerial photographs, topographic quadrangle maps, and other maps are used. Stereoscopic vertical aerial photographs at scales of 1:20,000–1:60,000 and quadrangle maps at scales of 1:24,000, 1:62,500, or 1:250,000 for the area of interest between given terminal points are examined. Rarely would special topographic mapping be required at this stage, as possible corridors through which highways can be located may be 2–20 miles wide.

The principal basis for corridor selection is the study of aerial photographs and maps and the use of available planning information, such as census surveys and origin and destination surveys. Because the area covered is usually extensive, only general information would be considered-major land use, topographic features, and river crossings; adverse soil and ground conditions, such as swamps or landslides; potential areas of scenic interest or potential recreation sites; existing transportation system, such as highways, railroads, and airports; and major potential sources of construction materials. When compared with recent photographs, old aerial photographs will reveal past land use and show major trends in land use.

Selecting route alternatives

In the next phase of reconnaissance each route corridor is examined to determine which route or routes within it are the most practical.

Photographs and maps used in the previous phase are usually adequate for this purpose, but they are studied and analyzed in somewhat greater detail. Particular attention is paid to fitting the alinements to the topography within curvature and grade constraints; avoiding excessive rise and fall, bedrock excavation, and high-cost or productive farmland; minimizing property severance and disturbance to trees or other natural features; number and size of grade separation structures and bridges; and needed transportation service to communities with minimum disruption to residences, public buildings, public utilities, etc. Individual route alternatives are delineated on the aerial photographs and on the maps.

Selecting optimal route

After the route alternatives have been delineated, they must be compared to determine the optimal route. For this comparison, the third phase of reconnaissance, larger scale photography and mapping may be required for critical segments of selected routes or for the entire length of the more feasible routes. The larger scale photographs and maps, also permit earthwork volumes and construction costs to be estimated, and construction and maintenance problems to be considered. Reconnaissance route topographic maps may range in scale from 1 inch: 1,000 feet to 1 inch: 200 feet with contour intervals from 20 feet to 5 feet. The scale and contour interval selected depends on the ruggedness of topography and the intensity of land use. Usually these maps are compiled at a scale of 400 or 200 feet: 1 inch with a 10-foot or 5-foot contour interval respectively. Corresponding photography scales are 1:24,000 and 1:12,000, assuming a 5-diameter enlargement from photograph to map.

Preliminary survey

As a result of the comparative analysis, the optimal route is selected and recommended. After public hearings have been held and the proposed route has been approved, a preliminary survey is initiated. Large scale route topographic maps with scales of 200 feet: 1 inch to 40 feet: 1 inch and contour intervals of 5 feet to 1 foot are compiled for detailed location and design. The map scale and contour interval selected depend on the nature of the topography, the intensity of land use, and the accuracy required.

Procedures Leading to Map Compilation

Mapping in the preliminary survey stage

In the preliminary survey for detailed location and design, the following steps apply to large scale topographic mapping:

• Assemble and verify all available horizontal and vertical ground control data along the approved route. These data are available from the U.S. Coast and Geodetic Survey, from the U.S. Geological Survey, and from other sources for some routes.

• Plan and indicate on appropriate maps photographic flight lines along the route, considering for each model the relief-height to flight-height ratio imposed by the limitations of certain photogrammetric plotters.

• Plan horizontal and vertical ground control distribution along the route. This includes the basic control traverse, which should originate and close on first or second order station markers that are part of the National survey network established by the U.S. Coast and Geodetic Survey. In control planning, the method of providing supplemental control by ground methods or by analytical or analog aerial triangulation—should be considered.

• Place photographic targets on all basic horizontal and vertical control points and on a reasonable number of supplemental control points to assure reliable and accurate mapping and subsequent engineering measurements.

• Photograph the route to be mapped according to the flight plan using a precision aerial camera and high performance lens.

• Perform a basic control survey using an electronic distance measuring instrument and precision theodolite and leveling instruments. Accurately adjust horizontal and vertical traverses.

• Perform a supplemental ground control survey required for mapping or alternatively perform analytical or analog aerial triangulation to provide positions and elevations of supplemental control points.

• Compile topographic maps, and field edit or complete as necessary.

The steps involved in map compilation are discussed in the following paragraphs.

Assembling control data

In addition to published information-triangulation diagrams, control leveling index maps, and description lists of control points of the Coast and Geodetic Survey and Geological Survey-the U.S. Army Topographic Command in Washington, D.C., maintains a ground-control-data bank. The Topographic Command has informal cooperative agreements to exchange horizontal-control data with Federal, county, and municipal agencies and with State highway and private organizations. The data bank is maintained on magnetic tape and updated periodically. Annually or upon request a tape containing all the available control data for a given area is forwarded on loan to the cooperating organiza tion. In turn, the organization sends a tape containing all existing control data or new data to the Topographic Command to update the central-data bank. Vertical-control data is not included in the data bank and the quality of horizontal-control data is not indicated.

The Coast and Geodetic Survey $(1)^2$ has also initiated a geodetic data bank on mag netic tape for newly surveyed horizonta control that will be available to interested users, although the data will not includdescriptive information concerning the geo detic points.

Planning photographic flight

Flight lines should be planned to adequately cover the mapping band and to allow sufficient tolerances for flight-line position and aircraft altitude. Displacement of images on large scale photographs of rugged topography may be sufficient to cause gaps in coverage unless endlap is increased. The normal requirement for the average endlap is between 57 and 6 percent. If one or more negatives in a fligh strip exceeds a minimum of 55 percent or maximum of 68 percent, the photographs match be rejected. In rugged-relief areas the 68-percent limit can be relaxed to insure complet stereoscopic coverage (2).

When Kelsh-type plotters are used fc large-scale mapping, the relation betwee map scale and relief-height to flight-heigh (h/H) ratio must be considered for eac model of a flight strip because of the limits tion in measuring range of these plotter Sometimes the h/H may control the largest feasible map scale. For a Kelsh instrumer using 6-inch focal length photography and 5:1 projection ratio the h/H must not excee 1/4. For example, topographic maps at a scal of 50 feet to 1 inch are desired; but becaus the plotter projection ratio is 5:1, aeria photographs must be taken at a scale of 25 feet to 1 inch (1:3,000). From the relationshi S=f/H, the required flight height for a 6-inc camera can be computed:

0.51 $\frac{1}{3,000} = \frac{0.5}{H}$ H = 1,500 feet

² Italic numbers in parentheses identify the referent listed on p. 87.

Therefore, the maximum relief that can be measured in any model is 1,500/4 o h=375 cet, where H is taken from the low point in the model.

Image motion, or image smear during xposure, is another problem associated with ow-flight photography. The naked eye can ften discern the results of image motion on rige-scale photographs by the apparent idening of photographic target legs oriented erpendicular to the flight line. Brandenberger 3) has stated that for precision photogramtery the image motion during exposure on he film negative should be less than 25 nicrometers; accordingly, the following prmula is given for computing the allowable taximum exposure time (Tmax) in seconds:

 $\mathrm{Tmax}{=}\frac{0.00009.H}{f.v}$

H =flight height, meters

f =focal length of camera, meters

v = aircraft ground speed, kilometers per hour

xample—compute Tmax for the following conditions:

iven:

Vhere,

Photograph scale=1:3,000Camera focal length=6 inches

Flight height=1,500 feet

Aircraft ground speed = 150 m.p.h. H = (1,500 ft.) (0.3048) = 457.2 meters

f = (6 in.) (.0254) = 0.152 meter

v = (150 m.p.h.) (1.6093) = 241.4 Km. per

hour

 $\text{Tmax} = \frac{(0.00009) (457.2)}{(0.152) (241.4)} = .00112 \text{ second}$

his formula can also be rearranged to comite the minimum allowable flight height for given minimum exposure time.

lanning control distribution

The basic control points are planned lengthise along the route at intervals of 1,200– 000 feet, and permanent station markers are sed on them. If supplemental control is to a obtained by field surveys, control distriition should provide at least three horizontal and five vertical control points in each model b). Preferably four of the supplemental conol points are located near each corner of the odel and the fifth near the center. Semisrmanent station markers are used on these applemental control points.

There are no hard and fast rules regarding te density and distribution of ground control r photogrammetric bridging. Many factors fluence the accuracy of bridged supplemental ntrol—how completely systematic errors e removed, accuracy of primary control, ght height, extent of photographic targetg, topography, and quality of orienting and casuring each bridged model. Accuracy retirements and a knowledge of the attainable idging quality determine the density of ound surveyed points. Typical analog bridgg of large-scale photographs is as follows: Two horizontal and four vertical control points in the first model of each flight strip; thereafter, one horizontal and two vertical control points in every fourth model and in the last model of the strip. For analytical aerial triangulation, the control in the first model of the flight strip can be reduced to one horizontal and two vertical control points, as absolute orientation of the first model is not necessary.

Photographic targets

The design of photographic targets and their placement on survey control markers have undergone considerable experimentation. It is recognized that control premarking is essential in accurate large-scale mapping for location and design. Many State highway organizations base target designs on mapping experience to develop targets that best suit their particular conditions. There are several target designs (2) that are recommended for large-scale mapping. The following criteria are incorporated in all suitable target designs: symmetrical shape; adequate size for specific scale of photography; and sufficient contrast between design components or between the target and its background to be sharply recorded on the aerial negative. Designs with white target centers are usually avoided because of elevation-exaggeration effects in the stereoscopic model.

Aerial photography

Prescribed flight lines, endlap, and flight altitude all should be maintained while the route is being photographed. The aerial camera should be equipped with a high-resolution, low-distortion lens; detailed specifications for the aerial camera and film are given in the Reference Guide Outline (2). Dimensionally stable film bases must be used, as an unstable film base is the most frequent cause of model deformation.

Basic control

Second- and third-order control surveys can be readily performed with modern electronic distance-measuring equipment, precision theodolites, and levels. Usually, second order or better horizontal surveys and third order or better vertical surveys are preformed. The importance of accuracy becomes apparent when it is realized that the basic control survey is the basis for all subsequent engineering measurements, including design and construction staking of the highway facility. Conventional computer programs are available that adequately perform traverse adjustments, as well as a weighted least squares traverse adjustment program that takes into account the accuracy of the measured distances and angles (4).

Supplemental control

In some State highway organizations, supplemental control for mapping is obtained by ground surveys. Because the cost of a ground survey constitutes 40–70 percent of the total cost of a photogrammetric survey, analog and analytic aerial triangulation have been used more extensively in recent years.

Since 1964 a number of computer programs for analytical strip aerial triangulation have

been published by the U.S. Coast and Geodetic Survey (5, 6) and by the National Research Council (N.R.C.) of Canada (7, 8). More recently, Karara and Marks (9) and Wong (10) have published modified versions of the Coast and Geodetic Survey programs. The programs of Karara and Marks (9) have provisions for linking the strip coordinate computation with the strip adjustment so that ground coordinates can be computed in a single pass. The modified programs also permit the use of spike fiducials (open centers) in the corners of the photograph. Wong's programs (10) also include subroutines to perform semianalytical aerotriangulation by the independent model method. Strogis and Chaves $(11)^3$ have modified the N.R.C. strip triangulation program (7) to include an image coordinate refinement program (12) primarily for small computer applications. Another computer program, recently developed (13), reduces stereocomparator measured data for photographs with side fiducials. The output of this program is designed for input to the N.R.C. triangulation program (7).

Accuracy of results obtained by strip aerial triangulation for large-scale mapping varies according to type of measuring equipment; scale of photographs and number of fiducials; and accuracy, density, and distribution of ground control. For example, in an experiment in construction staking, the California Division of Highways used both analog and analytical methods to bridge five models at a scale of 1:6,000. Five horizontal and 10 vertical control points were used to adjust the strip and to compute the position and elevation of 312 targeted construction-control points. Photographs were taken with a 6-inch aerial camera and bridged with both a stereocomparator and a first order analog instrument. The standard errors of the test points for the analytically computed horizontal and vertical coordinates were ± 0.24 and ± 0.28 ft. respectively. Standard errors from analog bridging were ± 0.7 and ± 0.5 for the horizontal and vertical coordinates respectively.

The Reference Guide Outline (2) contains specifications and accuracy requirements for analog and analytical aerial triangulation.

Map compilation

The accuracy of topographic maps compiled by photogrammetric methods may be affected by many factors, some of which are as follows:

• Errors in the ground control survey.

• Errors in photographic identification of ground control.

• Image motion during exposure.

• Poor calibration of the aerial camera or plotting instrument.

• Film distortion caused by film development and drying.

• Camera malfunction, such as vacuum failure, at the instant of exposure, causing deformation of the negative.

³ A subsequent revision has added the N.R.C. strip adjustment program so that ground coordinates can be computed in a single pass (unpublished TIES Computer Program R-0300).

PROCESSES

FILES



Photogrammetric control subsystem.

• Poor distribution of ground control in a model.

• Operator's inability to measure stereoscopic model with precision.

• Incomplete lens distortion compensation in the stereoscopic model.

According to specifications (2) governing topographic map accuracy, 90 percent of the elevations determined from solid line contours should be within $\frac{1}{2}$ contour interval or better, and the remaining 10 within one contour interval. In determining compliance, contour shift tolerance has the effect of lowering the vertical accuracy and is not permitted. On steeper slopes where intermediate contours may be omitted, vertical accurancy is based on the index contours. Similarly 90 percent of all planimetric features tested should be within $\frac{1}{40}$ of an inch of their true positions and none should be misplaced by more than $\frac{1}{20}$ of an inch. As in the manufacturing industry, qualit control procedures in map production prever a defective product and give the highway eng neer confidence in the maps he uses. Becaus organizations may lack sufficient field survey personnel to conduct field surveys for testing maps, map checking can be dor in a two phase procedure. First, selecte models in a flight strip are reviewe and analyzed photogrammetrically by reseting the models in a plotter using the sam ground control data. Models that are borderine or fail to meet specifications are further hecked by field profiles and traverses. This wo step procedure enables organizations to heck maps for completeness as well as for iccuracy and usually to ascertain the causes or errors or deficiencies. The California Division of Highways developed the procedure n the mid-1950's to test a large volume of napping that was performed under contract 14). Details and specifications are available 2) for testing maps by field surveys and photogrammetric methods.

Photogrammetric Cross Sections

Measuring terrain cross sections by photorammetric methods to compute highway arthwork quantities is now a well established procedure in many State highway organizaions. In some States, however, organizations till obtain cross-section data by ground urveys. Photogrammetric plotting instrunents for measuring cross sections are usually quipped with scalers or digitizers to measure nd automatically record elevations and offset listances perpendicular to the highway centerine. Earthwork quantity computations are letermined by combining original terrain ross-section data either with design template ross sections or with the as built roadway and errain. Cross sections are usually measured t intervals of 50 feet, 100 feet, or at other ntermediate points along the centerline, as equired. Cross sections can be measured lirectly in a stereoscopic model or stripped rom topographic maps.

The accuracy required depends on the ntended use of the cross sections. For example, o compare highway route alternatives, reliminary quantities can be computed and he terrain data obtained from reconnaisance topographic maps, because high accuacy is not required for route comparisons. Iowever, cross sections obtained for deteraining earthwork quantities in designing orizontal alinement, grades, and slopes, nust be accurate, as highway projects re advertised on the basis of design quantities. ayment to the construction contractor is ometimes based on design quantities. Paynent also may be based on as built quantities, which are computed from post construction inal cross sections and which must be accuate to insure equitable payment to the ontractor.

Vertical systematic error in the model or nap is one of the most serious sources of rror in determining earthwork quantities y photogrammetric methods, and specifiations (2) for photogrammetrically measured ross sections include the algebraic mean of hese errors at randomly measured spot levations, test profiles, and cross sections. he influence on measured cross sections of ystematic vertical error in a model can be emoved by indexing on field elevations along he centerline at each cross section. This djustment is applied to all points on a given ross section and requires that the position f the centerline be known before photographs re taken. Large-scale topographic maps free of systematic vertical errors provide for greater flexibility and enable the design engineer to position the designed alinement and obtain earthwork quantities without delay.

Photogrammetric and Integrated Computer Systems

A recent trend to develop integrated computer and photogrammetric systems has occurred both outside and within the highway engineering field to procure the data more efficiently and optimize the computations required in engineering work.

Under the sponsorship of the Federal Highway Administration, the Texas Highway Department is developing an integrated Design Subsystem that is part of a larger comprehensive Total Integrated Engineering System (TIES). A generalized flow chart of a portion of the Roadway Segment of the Design Subsystem, called Photogrammetric Control, is included in the accompanying illustration, which shows individual computer processes (subroutines) and data flow between individual processes and the computer storage file. The computed output from this subsystem is used primarily to compile large-scale topographic, planimetric, and right-of-way maps, and a computer file of primary traverse points remains available for input to other programs in the Design Subsystem.

The Nistri Analytical Plotter (AP/C) is an example (15) of another type of system in which photogrammetric instruments are integrated on-line with digital computers. Konecny (16) has extended this concept by interfacing an Analytical Plotter with an IBM 360/50 system. Eventually, such a system will automatically produce orthophotographs while simultaneously digitizing a model. The model, strip, or ground coordinates can be stored directly on a magnetic tape or any peripheral device for use by other programs in an integrated system. Alternatively some digital recording device, such as a magnetic tape unit, could be linked to the photogrammetric instrument for directly storing the coordinates of terrain points without a direct link to a large computer.

O'Connell (17) has reported on another system in which a Stereomat is linked to an IBM 1,800 computer to produce large-scale orthophotographs and simultaneously to digitize stereoscopic models for use in highway route location studies. The terrain coordinates were used as inputs to other programs for computing and plotting preliminary data for route location analysis.

Summary and Conclusion

During the last 6 years great strides have been made in the use of wide angle photography for strip analytical aerial triangulation in highway mapping. Superwide photography seems to have great potential for photogrammetric bridging, and its application needs to be fully evaluated. Semianalytical and block aerial triangulation also should be tested in terms of highway engineering needs. The

application of photogrammetry in cadastral surveys for highway right-of-way acquisition has yet to be fully exploited, and the development of an efficient semiautomated system for producing orthophotographs and acquiring terrain data for engineering use has but begun. Computer graphics systems are needed to improve the efficiency of maps used in highway engineering. There is also need to develop and evaluate close range photogrammetric systems for making engineering measurements. Two areas in which some work has been done are the measurement of retaining wall movements and deflections and the measurement of microprofiles of highway pavement surfaces for characterizing resistance to skidding.

REFERENCES

(1) Requirements for a Geodetic Graphic Data Bank, by R. O. Williamson, Proceedings of the 1970 Symposium on Computational Photogrammetry, The American Society of Photogrammetry, January 1970, p. 229.

(2) Reference Guide Outline—Specifications for Aerial Surveys and Mapping by Photogrammetric Methods for Highways, prepared by the Photogrammetry for Highways Committee of the American Society of Photogrammetry, U.S. Department of Transportation, Federal Highway Administration, 1968.

(3) Analysis and Evaluation of Aerial Triangulation Procedures and Instrumentation, by A. J. Brandenberger, Final Report, Phase 3, The Ohio State University Research Foundation, July 1963.

(4) Traverse Adjustment by Weighted Least Squares, by R. L. Kenngott, C. H. Sells, Inc., Civil Engineers and Surveyors, Pleasantville, N.Y., 1967.

(5) Three-Photo Aerotriangulation, by M. Keller, and G. C. Tewinkel, Technical Bulletin No. 29, Coast and Geodetic Survey, U.S. Department of Commerce, February 1966.

(6) Aerotriangulation Strip Adjustment, by M. Keller and G. C. Tewinkel, Technical Bulletin No. 23, Coast and Geodetic Survey, U.S. Department of Commerce, August 1964.

(7) An Introduction to Analytical Strip Triangulation With a Fortran Program, by G. H. Schut, AP-PR 34, National Research Council of Canada, December 1966.

(8) A Fortran Program for the Adjustment of Strips and of Blocks by Polynomial Transformations, by G. H. Schut, AP-PR 33, National Research Council of Canada, February 1968.

(9) Analytic Aerial Triangulation for Highway Location and Design, by H. M. Karara, and G. W. Marks, Photogrammetry Series No. 22, University of Illinois, July 1969.

(10) Three Computer Programs for Strip Aerotriangulation, by K. W. Wong, Photogrammetry Series No. 20, University of Illinois, August 1969.

(11) Electronic Computer Program for Analytical Strip Triangulation, by G. Strogis, and J. R. Chaves (TIES Computer Program R-0200) U.S. Department of Transportation, Federal Highway Administration, 1970.

(Continued on p. 91)

The Third Base for the Federal Highway Administration's Contract Price Index

BY THE OFFICE OF HIGHWAY OPERATIONS

Reported by EDWIN L. STERN Supervisory Highway Engineer Construction and Maintenance Division

CHANGES in contract prices for highway construction in the United States, on a national basis, have been measured and published as a price index since 1933, and available data extends back to 1922.

The index, known officially as *Price Trends* for *Federal-Aid Highway Construction*, was originally based on the 5-year period from 1925 to 1929, and was described in detail in the July 1933 issue of PUBLIC ROADS, A JOURNAL OF HIGHWAY RESEARCH, vol. 14, No. 5.

As indicated by the title of this index, the trends are based on data from Federal-aid contract awards. Investigations have indicated, however, that prices on non-Federalaid highway construction are substantially the same as those on Federal-aid work. The trends, therefore, are considered to reflect prices for all highway construction.

In 1961, under the leadership of the Bureau of the Budget, the Federal Government endeavored to establish all indexes published by Federal agencies on a uniform 1957–59 base period, beginning January 1, 1962. Accordingly, the Public Roads highway construction price index on the new base period was described in the October 1961 issue of PUBLIC ROADS, A JOURNAL OF HIGHWAY RESEARCH, vol. 31, No. 10, and in the November 1961 issue of the American Road Builder.

By Bureau of the Budget Memorandum of March 31, 1970, to the Heads of Executive Departments and Establishments, the year 1967 was established as the standard reference base period for general-purpose index numbers prepared by Federal agencies until further notice. The Bureau of the Budget ruled that the new base period should be instituted as soon as practicable but generally no later than the date of issuance of January 1971 indexes. The highway construction contract price index, based on 1967 quantities and prices, will begin with the third quarter 1970 issue.

The design of the 1967 base index will remain essentially the same as that of the 1957– 59 base index. The weightings of highway construction major items or operations have changed somewhat during the past 10 years but not nearly as much as the changes that occurred during the previous 30 years. In the 1920's and early 1930's roads still conformed largely to natural terrain. There were steep grades, comparatively short bridges over waterways, and few tunnels. Compared to quantities for grading and structures, quantities for base and surfacing work were therefore high. Highway geometrics for the last several years have changed this relationship. A comparison of the percentages or weights based on costs of the indicator items in the index during the different periods are shown in table 1.

A comparison of quantities and costs based on one-third of the 1957–59 (3-year period) quantities at 1957–59 unit prices and total 1967 quantities at 1967 unit prices are shown in table 2. Figure 1 is a graphical representation of the trends on the 1967 base. As shown, trends for the later years, plotted quarterly, are more definable than on previous representations because three-quarter moving averages are being used.

Annual figures from 1950 through 1967 and quarterly figures from 1968 to present are shown in table 3. Quarterly figures from 1962 through 1967, both actual and three-quarter averages, are available from the Federal Highway Administration on request.

| Item | 1925–29 quantities at 1925–29 prices | 1925–29 quantities at 1957–59 prices | 1957–59 quantities at 1957–59 prices | 1957–59 quantities at 1967 prices | 1967 quantities at 1967 prices |
|---|---|---|---|--|---|
| Excavation | Percent 36 | Percent 24 | Percent 34 | Percent 37 | Percent 39 |
| Surfacing: Portland cement concrete Bituminous concrete | 48 | 54 | $\frac{15}{16}$ | 13 14 | 15 14 |
| Total surfacing | 48 | 54 | 31 | 27 | 29 |
| Structures: Reinforcing steel Structural steel Structural concrete | 5 2 9 | 7 3 12 | $\begin{array}{c} 6\\11\\18\end{array}$ | 5 12 19 | 6 9 17 |
| Total structures | 16 | 22 | 35 | 36 | 32 |
| Total highway | 100 | 100 | 100 | 100 | 100 |

Table 1.-Percentage comparison of indicator items

| | 1 | .957–59 ba: | se | | 1967 base | Increase | | | | | | |
|---|--------------------------------|--|--------------------------------|--------------------------------|------------------------------|--|----------------------|----------------------|--|--|--|--|
| Item | 1/3 quantity | Unit price | Cost | Quantity | Unit price | Cost | Quantity | Cost | | | | |
| Excavationcu. yds_ | Thousands 1, 213, 962 | \$0.420 | <i>Thousands</i> \$509, 864 | Thousands 1, 656, 655 | \$0. 541 | <i>Thousands</i> \$896, 250 | Percent 36. 5 | Percent 75.8 | | | | |
| Surfacing: Portland cement concrete sq. yds Bituminous concretetons Total surfacing | 51, 651 37, 172 | 4.377 6.658 | 226,076 247,491 473,567 | 79, 942 51, 230 | $4.428 \\ 6.466$ | 353, 983 331, 254 685, 237 | 54.8 37.8 46.3 | 56.6 33.8 44.7 | | | | |
| Structures: Reinforcing steellbs Structural steeldo Structural concretecu, yds | $735, 626 \\860, 487 \\4, 861$ | $\begin{array}{c} 0.1292 \\ 0.1946 \\ 54.18 \end{array}$ | 95,043 167,451 263,369 | 981, 587 885, 235 5, 572 | 0. 1308 0. 2467 70. 30 | $\begin{array}{c} 128,392 \\ 218,387 \\ 391,682 \end{array}$ | 33.4 2.9 14.6 | 35.1 30.4 48.7 | | | | |
| Total structures Total highway | | ····· | 525, 863 1, 509, 294 | | | 738, 461 2, 319, 948 | 14.4 32.2 | 40. 4 53. 7 | | | | |

October 1970 • PUBLIC ROAD

| Table 3.—Price trends fo | r Federal-aid highw | ay construction |
|--------------------------|---------------------|-----------------|
|--------------------------|---------------------|-----------------|

[1967 base] 1

| Surfacing | | | | | | | | | Structures | | | | | |
|--|--|--|--|--|---|---|--|---|---|--|--|---|--|--|
| Commor | 1 excava- on | Portland | l cement crete | Bitun conc | ninous crete | | Reinfo ste | oreing eel | Struc | etural eel | Struc | etural erete | į | 1 |
| Average contract price per cubic yard | Index | Average contract price per square yard | Index | Average contract price per ton | Index | Surfac- ing index | Average contract price per pound | Index | Average contract price per pound | Index [| Average contract price per cubic yard | Index | Struc- tures index | Com- posite index |
| | $59.1 \\ 75.1 \\ 79.9 \\ 75.1 \\ 71.4 \\ 65.6 \\ 74.9 \\ 78.6 \\ 80.3 \\ 74.7 \\ 73.2 \\ 75.5 \\ 82.9 \\ $ | $ \begin{array}{c} \$3.\ 62\\ 3.\ 92\\ 4.\ 19\\ 4.\ 07\\ 3.\ 98\\ 3.\ 96\\ 4.\ 26\\ 4.\ 34\\ 4.\ 41\\ 4.\ 40\\ 4.\ 33\\ 4.\ 20\\ 4.\ 28\\ \end{array} $ | $\begin{array}{c} 79.9\\ 86.5\\ 92.5\\ 89.8\\ 87.9\\ 87.4\\ 94.0\\ 95.8\\ 97.4\\ 97.1\\ 95.6\\ 92.7\\ 94.4 \end{array}$ | 5.89 7.33 6.98 6.53 5.97 6.07 6.58 6.75 6.67 6.58 6.37 6.35 6.28 | $\begin{array}{c} 91.8\\114.2\\108.8\\101.8\\93.0\\94.6\\102.6\\105.2\\104.0\\102.6\\99.3\\98.9\\97.9\end{array}$ | $\begin{array}{c} 85.9\\ 100.5\\ 100.7\\ 95.9\\ 90.5\\ 91.0\\ 98.3\\ 100.6\\ 100.7\\ 99.9\\ 97.5\\ 95.9\\ 96.2 \end{array}$ | | $\begin{array}{c} 75. \ 9\\ 91. \ 6\\ 92. \ 0\\ 93. \ 4\\ 86. \ 3\\ 84. \ 8\\ 97. \ 5\\ 103. \ 5\\ 99. \ 5\\ 96. \ 8\\ 91. \ 7\\ 88. \ 5\\ 86. \ 7\end{array}$ | | $\begin{array}{c} 52.3\\71.5\\72.3\\70.1\\64.5\\64.0\\86.1\\92.6\\75.7\\68.6\\67.7\\67.1\\67.7\end{array}$ | \$42.62 50.72 52.24 52.82 50.15 50.01 53.74 55.98 54.10 53.00 51.72 53.38 54.62 | $\begin{array}{c} 60.\ 7\\ 72.\ 2\\ 74.\ 4\\ 75.\ 2\\ 71.\ 4\\ 71.\ 2\\ 76.\ 5\\ 79.\ 7\\ 77.\ 0\\ 75.\ 4\\ 73.\ 6\\ 76.\ 0\\ 77.\ 7\end{array}$ | $\begin{array}{c} 60,2\\74,8\\76,3\\76,2\\71,3\\70,8\\82,7\\87,4\\79,9\\76,4\\74,3\\74,9\\75,8\end{array}$ | $\begin{array}{c} 66.\ 6\\ 81.\ 8\\ 84.\ 1\\ 81.\ 0\\ 76.\ 4\\ 74.\ 3\\ 84.\ 0\\ 87.\ 7\\ 85.\ 6\\ 82.\ 0\\ 80.\ 7\\ 83.\ 8\end{array}$ |
| $\begin{array}{c} 0.\ 45\\ 0.\ 45\\ 0.\ 46\\ 0.\ 47\\ 0.\ 52\\ 0.\ 54 \end{array}$ | $\begin{array}{c} 82.\ 6\\ 82.\ 6\\ 84.\ 8\\ 97.\ 4\\ 96.\ 5\\ 100.\ 0\end{array}$ | $\begin{array}{c} 4.17\\ 4.24\\ 4.16\\ 4.34\\ 4.50\\ 4.43\end{array}$ | $\begin{array}{c} 94.\ 2\\ 95.\ 7\\ 93.\ 9\\ 97.\ 9\\ 101.\ 7\\ 100.\ 0 \end{array}$ | $\begin{array}{c} 6.\ 32\\ 6.\ 48\\ 6.\ 26\\ 6.\ 50\\ 6.\ 44\\ 6.\ 47\end{array}$ | $\begin{array}{c} 95. \ 9\\ 100. \ 1\\ 96. \ 8\\ 100. \ 5\\ 99. \ 6\\ 100. \ 0\end{array}$ | $\begin{array}{c} 97.\ 2\\ 97.\ 9\\ 95.\ 3\\ 99.\ 2\\ 100.\ 7\\ 100.\ 0 \end{array}$ | $\begin{array}{c} 0.\ 113\\ 0.\ 114\\ 0.\ 112\\ 0.\ 124\\ 0.\ 127\\ 0.\ 131 \end{array}$ | $\begin{array}{c} 86.\ 2\\ 87.\ 1\\ 85.\ 7\\ 94.\ 5\\ 97.\ 2\\ 100,\ 0 \end{array}$ | $\begin{array}{c} 0,167\\ 0,182\\ 0,193\\ 0,200\\ 0,224\\ 0,247\\ \end{array}$ | $\begin{array}{c} 67.\ 6\\ 73.\ 8\\ 78.\ 1\\ 81.\ 1\\ 90.\ 7\\ 100.\ 0 \end{array}$ | $53.88 \\ 57.31 \\ 57.71 \\ 59.63 \\ 63.22 \\ 70.30$ | 76.681.582.184.889.9100.0 | 75. 680. 281. 585. 491. 4100. 0 | $\begin{array}{c} 84.3\\ 86.4\\ 86.9\\ 90.3\\ 96.1\\ 100.0\\ \end{array}$ |
| $\begin{array}{c} 0.54\\ 0.57\\ 0.52\\ 0.67\\ 0.56 \end{array}$ | $\begin{array}{c} 98.\ 9\\ 105.\ 0\\ 96.\ 9\\ 123.\ 1\\ 102.\ 6\end{array}$ | 4. 70 4. 78 4. 73 5. 07 4. 79 | $106. 1 \\ 107. 8 \\ 106. 8 \\ 114. 6 \\ 108. 1$ | $\begin{array}{c} 6.\ 71 \\ 6.\ 82 \\ 6.\ 76 \\ 6.\ 82 \\ 6.\ 77 \end{array}$ | $103.8 \\ 105.5 \\ 104.6 \\ 105.5 \\ 104.7 $ | 105. 0106. 7105. 7110. 2106. 4 | $\begin{array}{c} 0,133\\ 0,131\\ 0,129\\ 0,133\\ 0,131 \end{array}$ | $101.8 \\ 100.3 \\ 98.7 \\ 102.0 \\ 100.5$ | $\begin{array}{c} 0,252\\ 0,233\\ 0,260\\ 0,250\\ 0,249 \end{array}$ | $101. 9 \\ 94. 5 \\ 105. 2 \\ 101. 2 \\ 100. 8$ | $\begin{array}{c} 72.14\\ 69.75\\ 72.51\\ 74.15\\ 71.81\end{array}$ | 102. 699. 2103. 1105. 5102. 1 | $102.3 \\98.0 \\103.0 \\103.6 \\101.5$ | 101, 8103, 3101, 4113, 1103, 4 |
| $\begin{array}{c} 0.\ 57\\ 0.\ 61\\ 0.\ 59\\ 0.\ 57\\ 0.\ 59\end{array}$ | $\begin{array}{c} 105.\ 7\\ 112.\ 8\\ 108.\ 3\\ 105.\ 4\\ 108.\ 5 \end{array}$ | $\begin{array}{r} 4.\ 38\\ 4.\ 59\\ 5.\ 35\\ 5.\ 48\\ 4.\ 87\end{array}$ | 98.9103.7120.9123.7110.0 | $\begin{array}{c} 6.83 \\ 7.13 \\ 6.76 \\ 7.51 \\ 7.01 \end{array}$ | 105. 6110. 3104. 5116. 2108. 4 | $102. 1 \\ 106. 9 \\ 113. 0 \\ 120. 1 \\ 109. 3$ | $\begin{array}{c} 0.\ 135\\ 0.\ 136\\ 0.\ 148\\ 0.\ 158\\ 0.\ 143 \end{array}$ | 103. 4103. 8113. 2121. 2109. 6 | $\begin{array}{c} 0.\ 268\\ 0.\ 277\\ 0.\ 373\\ 0.\ 323\\ 0.\ 316 \end{array}$ | $\begin{array}{c} 108.\ 7\\ 112,\ 2\\ 151.\ 0\\ 131.\ 0\\ 128,\ 1 \end{array}$ | $\begin{array}{c} 75,35\\79,91\\80,90\\89,04\\81,34\end{array}$ | 107, 2113, 7115, 1126, 7115, 7 | 107, 0 111, 5 125, 4 127, 0 118, 3 | $105.1 \\ 110.6 \\ 115.1 \\ 116.6 \\ 111.8$ |
| 0. 63 | 115. 7 | 4.83 | 109.0 | 7. 51 | 116. 1 | 112. 4 | 0. 150 | 114.9 | 0. 295 | 119. 5 | 86.77 | 123. 4 | 120.8 | 116.4 |
| | | | | | Previou | s quarter b | ase ² | | | | | | | |
| | 85. 9 106. 6 96. 1 97. 3 109. 8 | | 86.3 104.8 116.6 102.3 88.1 | | 100, 1 104, 4 94, 8 111, 2 99, 9 | 92, 7 104, 6 105, 7 106, 3 93, 6 | | 101. 4 100. 4 109. 1 107. 0 94. 8 | | $ \begin{array}{c} 107.4 \\ 103.3 \\ 134.6 \\ 86.8 \\ 91.2 \end{array} $ | | 101. 6 106. 1 101. 2 110. 1 97. 5 | 103. 3 104. 3 112. 4 101. 3 95. 1 | 92. 9 105. 3 104. 1 101. 3 99. 8 |
| Three-quarter moving average | | | | | | | | | | | | | | |
| $\begin{array}{c} 0, 54 \\ 0, 54 \\ 0, 56 \\ 0, 56 \\ 0, 61 \\ 0, 59 \\ 0, 59 \\ 0, 59 \\ 0, 59 \\ \end{array}$ | 100, 2 100, 4 104, 1 103, 9 112, 2 109, 6 109, 2 109, 4 | 4. 67 4. 74 4. 80 4. 65 4. 59 4. 73 5. 01 5. 18 | 105. 4 106. 9 108. 5 105. 0 103. 7 106. 8 113. 2 117. 0 | 6. 72 6. 76 6. 80 6. 80 6. 98 6. 92 7. 06 7. 17 | 103. 9 104. 6 105. 2 105. 2 108. 0 107. 0 109. 2 110. 9 | 104. 7 105. 8 106. 9 105. 1 105. 8 106. 9 111. 3 114. 0 | 0, 134 0, 131 0, 131 0, 132 0, 135 0, 140 0, 145 0, 152 | 102.5 100.2 100.1 100.9 103.3 106.7 110.9 116.0 | 0, 242 0, 249 0, 248 0, 259 0, 268 0, 313 0, 324 0, 336 | 98. 2 100, 7 100, 5 104, 9 108, 6 127, 0 131, 2 136, 0 | 72, 54 71, 36 71, 70 73, 76 77, 32 79, 20 82, 65 85, 27 | 103. 2 101. 5 102. 0 104. 9 110. 0 112. 7 117. 6 121. 3 | 101. 6 101. 0 101. 2 104. 2 108. 4 115. 9 120. 5 124. 7 | 102. 0 102. 2 104. 0 104. 3 109. 1 110. 8 113. 4 115. 6 |
| | Commor tid Average contract price per cubic yard \$0, 32 0, 40 0, 43 0, 40 0, 38 0, 40 0, 43 0, 40 0, 38 0, 40 0, 43 0, 40 0, 43 0, 40 0, 43 0, 40 0, 43 0, 40 0, 45 0, 44 0, 45 0, 45 0, 45 0, 45 0, 57 0, 52 0, 57 0, 59 0, 67 0, 59 0, 50 0, 5 | Common excava- tion Average contract price per eubic Index \$0.32 59.1 0.40 75.1 0.43 79.9 0.40 75.1 0.35 65.6 0.40 74.7 0.35 65.6 0.40 74.7 0.39 73.2 0.41 75.5 0.45 82.6 0.45 82.6 0.45 82.6 0.45 82.6 0.45 82.6 0.45 82.6 0.45 82.6 0.45 82.6 0.45 82.6 0.45 82.6 0.45 82.6 0.45 82.6 0.45 82.6 0.45 82.6 0.46 84.8 0.57 105.0 0.52 96.9 0.57 105.7 0.58 102.6 0.57 105.4 | Common excavation Portlane contract price per vard Average contract price per vard Index Average contract price per yard \$0, 32 59.1 \$3.62 0, 40 75.1 \$3.92 0, 43 79.9 4.19 0, 43 79.9 4.19 0, 43 79.9 4.19 0, 43 79.9 4.19 0, 43 78.6 3.92 0, 43 78.6 4.34 0, 43 80.3 4.41 0, 42 78.6 4.24 0, 43 80.3 4.41 0, 40 74.7 4.40 0, 39 73.2 4.33 0, 45 82.6 4.24 0, 45 82.6 4.24 0, 54 100.0 4.43 0, 55 96.5 4.50 0, 54 100.0 4.43 0, 57 105.7 4.38 0, 57 105.7 4.38 0, 57 105.4 5.48 </td <td>$\begin{array}{ c c c c c c c c c c c c c c c c c c c$</td> <td>$\begin{array}{ c c c c c c c c c c c c c c c c c c c$</td> <td>$\begin{array}{ c c c c c c c c c c c c c c c c c c c$</td> <td>$\begin{array}{ c c c c c c c c c c c c c c c c c c c$</td> <td>Surfacing Common excava- ionerete Surfacing Average contract price per cubic yard Index Surface price per square Average contract price per square Mark Average contract price per square Average contract Average contract Average price per square Average contract Average contract Average price per square Average contract Average contract Average price per square Average contract Average contract Average contract Average contract Average contract Average contract Average contract Average contract Average price Average contract Average price 0.43 79.9 4.407 \$9.8 \$6.53 101.8 95.9 0.110 0.42 78.6 4.41 97.4 6.67 104.0 100.7 0.129 0.43 \$9.3 4.41 97.4 6.637 99.3 97.5 0.119 0.445 \$8.2.6 4.24 95.7 6.48 100.1 77.9 0.113 0.45 \$8.2.6 4.24 97.9 6.59</td> <td>Surfacing Common exceava- tion Surfacing Average contract yard Average contract yard Biturninous concrete Surfacing 4. verage contract yard Index Average contract yard Index Index</td> <td>Surfacing Surfacing Portland concrete Biturninous concrete Surface concrete Reinforcing steel Strface steel Average colling price per guid Index surface Average price per surface Average contract Reinforcing price per pound Reinforcing steel Strface 0.32 70.1 32.62 70.9 55.80 91.5 50.0 0.109 91.0 0.109 91.0 0.109 91.0 0.109 91.0 0.112 86.3 0.112 86.3 0.121 86.3 0.121 86.4 0.172 0.43 70.9 0.122 91.5 0.122 91.5 0.122 91.5 0.122 91.5 0.122 91.5 0.122 91.5 0.122 91.5 0.122 91.5 0.122 91.5 0.122 91.5 0.122 91.5 0.133 191.7 0.122 91.5 0.135 91.7 0.124 91.5 0.135 91.7 0.125 91.5 0.135 91.7 0.124 91.5</td> <td>Surfacing Structures Common seaves Structures Average contract price per synad Index contract price per synad Verage contract price per synad Average contract price per synad Structures 0.32 0.43 0.43 0.43 0.43 0.43 0.43 0.43 0.43</td> <td>Common excession contraction Surfacing Structures Structures Avenue contraction Avenue contraction Avenue contraction Surface contraction Result contraction Surface free browner Keinforcing steal Structures Structures 0.322 0.323 50.1 0.40 53.22 0.33 79.9 0.40 55.8 0.40 73.9 0.40 73.9 0.41 74.9 0.42 74.9 0.42 74.9 0.42 74.9</td> <td>Surfacing Structure Common etcaspe Portlaad coments Bitaminuus concrete Bitaminuus concrete Reinforcing stell Structurel stell Structurel concrete Average Symu Index Structurel Average price per Symu Index Structurel Average Price per Structurel Index Structurel Average Price per Structurel Index Structurel Average Structurel Index Structurel Average Price per Structurel</td> <td>Surfacing Structures Structures Common secure Portland express Billumbous concreto Structures Structures Structures Structures Average synd Index Average press per synd Index Average synd Index Average press per synd Index Average press per synd</td> | $\begin{array}{ c c c c c c c c c c c c c c c c c c c$ | $\begin{array}{ c c c c c c c c c c c c c c c c c c c$ | $\begin{array}{ c c c c c c c c c c c c c c c c c c c$ | $ \begin{array}{ c c c c c c c c c c c c c c c c c c c$ | Surfacing Common excava- ionerete Surfacing Average contract price per cubic yard Index Surface price per square Average contract price per square Mark Average contract price per square Average contract Average contract Average price per square Average contract Average contract Average price per square Average contract Average contract Average price per square Average contract Average contract Average contract Average contract Average contract Average contract Average contract Average contract Average price Average contract Average price 0.43 79.9 4.407 \$9.8 \$6.53 101.8 95.9 0.110 0.42 78.6 4.41 97.4 6.67 104.0 100.7 0.129 0.43 \$9.3 4.41 97.4 6.637 99.3 97.5 0.119 0.445 \$8.2.6 4.24 95.7 6.48 100.1 77.9 0.113 0.45 \$8.2.6 4.24 97.9 6.59 | Surfacing Common exceava- tion Surfacing Average contract yard Average contract yard Biturninous concrete Surfacing 4. verage contract yard Index Average contract yard Index Index | Surfacing Surfacing Portland concrete Biturninous concrete Surface concrete Reinforcing steel Strface steel Average colling price per guid Index surface Average price per surface Average contract Reinforcing price per pound Reinforcing steel Strface 0.32 70.1 32.62 70.9 55.80 91.5 50.0 0.109 91.0 0.109 91.0 0.109 91.0 0.109 91.0 0.112 86.3 0.112 86.3 0.121 86.3 0.121 86.4 0.172 0.43 70.9 0.122 91.5 0.122 91.5 0.122 91.5 0.122 91.5 0.122 91.5 0.122 91.5 0.122 91.5 0.122 91.5 0.122 91.5 0.122 91.5 0.122 91.5 0.133 191.7 0.122 91.5 0.135 91.7 0.124 91.5 0.135 91.7 0.125 91.5 0.135 91.7 0.124 91.5 | Surfacing Structures Common seaves Structures Average contract price per synad Index contract price per synad Verage contract price per synad Average contract price per synad Structures 0.32 0.43 0.43 0.43 0.43 0.43 0.43 0.43 0.43 | Common excession contraction Surfacing Structures Structures Avenue contraction Avenue contraction Avenue contraction Surface contraction Result contraction Surface free browner Keinforcing steal Structures Structures 0.322 0.323 50.1 0.40 53.22 0.33 79.9 0.40 55.8 0.40 73.9 0.40 73.9 0.41 74.9 0.42 74.9 0.42 74.9 0.42 74.9 | Surfacing Structure Common etcaspe Portlaad coments Bitaminuus concrete Bitaminuus concrete Reinforcing stell Structurel stell Structurel concrete Average Symu Index Structurel Average price per Symu Index Structurel Average Price per Structurel Index Structurel Average Price per Structurel Index Structurel Average Structurel Index Structurel Average Price per Structurel | Surfacing Structures Structures Common secure Portland express Billumbous concreto Structures Structures Structures Structures Average synd Index Average press per synd Index Average synd Index Average press per synd Index Average press per synd |

¹ Base for composite index, 1967, involves 1,656,655,000 cubic yards of roadway excavation, 79,942,000 square yards of portland cement concrete surfacing with an average thickness of 8.7 nches, 51,230,000 tons of bituminous concrete surfacing, 981,587,000 pounds of reinforcing steel or structures, 885,235,000 pounds of structural steel and 5,572,000 cubic yards of structural concrete. Index figures for 1950 through 1962 are simple mathematical conversions from the 1957-59 base to the 1967 base. They were derived from the previously computed figures, using 1957-59

base quantities and prices, dividing the figures for each year by the figures for the year 1967, and multiplying by 100. Revisions for 1962 and figures subsequent thereto are computed from 1967 base quantities and prices. Prices for portland cement concrete surfacing reflect adjustments to base period thickness in each State and do not include costs for reinforcing steel and joints. ² Index for each quarter as compared with 100.0 for each preceding quarter.



Figure 1.—Price trends for Federal-aid highway construction.

The Federal Highway Administration has recently published three documents. These publications may be purchased from the Superintendent of Documents, U.S. Government Printing Office, Washington, D.C. 20402, prepaid. The following paragraphs give a brief description of each publication and its purchase price.

Quality Assurance in Highway Construction

Quality Assurance in Highway Construction (50 cents a copy) contains a reprint of an article published in six parts in the February– December 1969 issues of PUBLIC ROADS,

New Publications

A JOURNAL OF HIGHWAY RESEARCH, vol. 35, Nos. 6–11. These parts, together, form a comprehensive report of the results of research on highway quality assurance in the last 6 years; they have been combined in a single report to facilitate use of the information by those in the highway field who are concerned with controlling the quality of highway construction.

The material in this report is a significant contribution to the *literature* on current highway construction and the ability to measure it. Highway builders and inspectors should find it a valuable stepping stone to similar examination of their construction. State highway personnel who participated in the research have gained valuable experience on construction quality and have used it to evaluat their sampling and testing methods and procedures.

The report illustrates the importance or random samples in the measurement proces and the benefits of control charts in the daily routine of projects inspection.

Bridge Inspector's Training Manual

Bridge Inspector's Training Manual, 1976 (\$2.50 a copy) provides guidelines for the training of bridge inspectors. It is not intended to provide a complete treatment of bridge

(Continued on p. 91)

90

Photologging

(Continued from p. 74)

ystem because of the increased number of signs and other traffic control devices.

Following a presentation of the Capitol Beltway film, representatives of one major city estimated that traffic control devices could be nventoried from a photolog more quickly han by the ususal field-crew-survey method and would result in substantial savings. Their ast inventory in 1965 required 10 men working vear to obtain data by Polaroid cameras it a cost of 25 cents per picture. It was stimated that a photolog could produce such lata for less than 5 cents per picture, and could e accomplished by two men in a relatively hort period of time. The 35mm. negatives, processed in roll form, are more amenable o data reduction than Polaroid prints, as negatives can be projected on a viewing screen.

A photolog will not replace actual on-site nspections for obtaining detailed analyses of roadway geometrics or terrain. However, it has been found in Oregon that routine jobs, such as answering inquiries from the public and pinpointing accident locations from accident eports, can be performed in the office and educe travel costs and nonproductive travel ime.

Soil-Portland Cement Thickness Design

(Continued from p. 82)

In the Federal Aviation Administration, a i-inch soil-cement base course is used for asic-utility-type airports that serve aircraft veighing less than 8,000 pounds. A 6-inch ement-treated aggregate base course has also been used for facilities that serve aircraft with ritical weights of 110,000 pounds on a dual anding gear. Several equivalencies for soilement and cement-treated aggregate have been established by the agency. For example, i given thickness of soil-cement is considered quivalent to the same thickness of aggregate r macadam subbase when used for pavements erving aircraft with gross weights of more han 30,000 pounds. The same equivalencies upply to bases used for pavements that serve urcraft with gross weights of less than 30,000 ounds. In base courses, 1 inch of cementreated aggregate is considered equal to $1\frac{1}{2}$ nches of crushed aggregate, caliche, lime-rock, hell, penetration macadam, or emulsifiedsphalt aggregate base course. The Federal Aviation Administration also indicated that in ome embankment sections, subgrade soil is nodified with cement to depths of 12 inches r more, in layers.

The Naval Facilities Engineering Command stimated that, in the last 3 years, 1½ million quare yards of soil-cement and 600,000 quare yards of cement-treated aggregate have been used in construction. This agency has estimated that for rigid pavement base, inch of cement-treated aggregate is equivalent to 2 inches of gravel, and that for flexible pavement base, 1 inch of cement-treated aggregate is equivalent to 1.33 inches of gravel. These estimates are based on experience.

The Corps of Engineers has used cementstabilized materials extensively, having constructed total thicknesses of as much as 24 inches, in 6-inch layers. Equivalent CBR values have been used to incorporate strength properties into their design procedure. For example, material defined as stabilized subgrade is assigned a CBR value of 50, soilcement subbase a CBR value of 50–80, and soil-cement base a CBR value of 80 or more. When the cement content is less than that required to meet their criteria for durable soil-cement, the measured CBR values are used in the design procedure.

Conclusions

The following conclusions are based on an overall analysis of questionnaire responses:

• Soil-cement is used more frequently as a base course in secondary roads, and cement-treated aggregate more frequently as a base for flexible pavements of primary and Interstate highways and as a subbase for rigid pavements.

• In the majority of organizations, experience and equipment capabilities dictate the thickness of cement-stabilized layers.

• The practical maximum layer thickness for cement-stabilized material is regarded by most organizations to be 8 inches.

• Nearly all the agencies use an unconfined compressive strength test to evaluate the strength properties of cement-stabilized mixtures.

• For thickness design, most highway departments use the correlations between unconfined compressive strength and coefficients of relative strength determined in the AASHO road test. These coefficients are used directly in the AASHO Interim Guide for the Design of Flexible Pavement Structures, or are converted to equivalent gravel factors for use in CBR or other pavement-design methods.

Photogrammetry

(Continued from p. 87)

(12) Aerotriangulation: Image Coordinate Refinement, by M. Keller and G. C. Tewinkel, Technical Bulletin No. 25, Coast and Geodetic Survey, U.S. Department of Commerce, March 1965.

(13) Electronic Computer Program for Stereocomparator Coordinate Reduction, by J. R. Chaves (TIES Computer Program R-0100) U.S. Department of Transportation, Federal Highway Administration, March 1970.

(14) Photogrammetric Map Checking, by
G. P. Katibah, Photogrammetry and Aerial
Surveys, Developments and Applications—
1961, Highway Research Board Bulletin 312.

(15) Proceedings of the Second International Photogrammetric Conference in Ottawa on the Analytical Plotter, National Research Council of Canada and Canadian Institute of Surveying, April 1963.

(16) The Analytical Plotter AP-2C and Its Interfacing With an IBM 360-50 System, by G. Konecny, presented at the 1969 Symposium on Computational Photogrammetry, State University of Forestry, Syracuse, N.Y.

(17) Applying Stereomat Orthophotographs to Highway Route Location, by R. O'Connell, Consulting Engineer, November 1969, pp. 118-122.

New Publcations

(Continued from p. 90)

inspection. This manual is a guide both for instruction and for the conduct of bridge inspections.

Chapter I of this manual outlines, in general terms, the primary duties of the bridge inspector, the essential requirements for the training of bridge inspectors, and the prerequisite qualifications for individuals selected for such training. Chapter II provides a simplified classification of bridge types and a rudimentary explanation of simple mechanics. Chapter III explains the planning of a bridge inspection operation and the use of an inspection field book. Chapter IV describes the methodology and the procedural sequence to be followed in conducting a bridge inspection. Chapter V instructs, informs, and guides the bridge inspector so as to enable him to recognize the various kinds of bridge deterioration, to pinpoint their location, and to categorize and describe their severity. Chapter VI contains a brief discussion of methods for reporting inspection results and making recommendations.

Hydraulics of Bridge Waterways-Second Edition

Hydraulics of Bridge Waterways, Bulletin No. 1 in the Hydraulic Design Series, 1970 (\$1.25 a copy), is a 111-page revised edition of the 1960 publication. It presents simplified methods for computing backwater caused by bridges. These methods were developed from extensive model tests and actual measurements of flow on streams with wide flood plains. New material includes information on partially inundated superstructures, the proportioning of spur dikes at bridge abutments, and supercritical flow under a bridge together with examples.

The nature of the new bulletin is indicated by the chapter titles: Computation of backwater; difference in water level across approach embankments; configuration of backwater; dual bridges; abnormal stage-discharge condition; effect of scour on backwater; superstructure partially inundated; spur dikes; flow passes through critical depth; preliminary field and design procedures; illustrative examples; and discussion of procedures and limitations of method.

This publication is intended to provide, within the limitations described, a means of computing the effect of a given bridge upon the flow of the stream it is proposed to span.



APPALACHIAN DEVELOPMENT

INTERSTATE HIGHWAY

PUBLICATIONS of the Federal Highway Administration

A list of articles in past issues of PUBLIC ROADS and title sheets for volumes 24-35 are available upon request from the Federal Highway Administration, U.S. Department of Transportation. Washington, D.C. 20591.

The following publications are sold by the Superintendent of Documents, Government Printing Office, Washington, D.C. 20402. Orders should be sent direct to the Superintendent of Documents. Prepayment is required.

- Accidents on Main Rural Highways-Related to Speed, Driver, and Vehicle (1964). 35 cents.
- Aggregate Gradation for Highways: Simplification, Standardization, and Uniform Application, and A New Graphical Evaluation Chart (1962). 25 cents.

America's Lifelines—Federal Aid for Highways (1969). 35 cents.

- Analysis and Modeling of Relationships between Accidents and the Geometric and Traffic Characteristics of the Interstate System (1969). \$1.00.
- A Book About Space (1968). 75 cents.

Bridge Inspector's Training Manual (1970). \$2.50.

The Bridge to Your Success (1969), 45 cents.

- Lalibrating & Testing a Gravity Model for Any Size Urban Area (1968). \$1.00.
- Japacity Analysis Techniques for Design of Signalized Intersections (Reprint of August and October 1967 issues of PUBLIC ROADS, a Journal of Highway Research). 45 cents.
- Construction Safety Requirements, Federal Highway Projects (1967). 50 cents.

orrugated Metal Pipe (1970). 35 cents.

Treating, Organizing, & Reporting Highway Needs Studies (Highway Planning Technical Report No. 1) (1963). 15 cents. Patal and Injury Accident Rates on Federal-Aid and Other Highway Systems, 1968. 45 cents.

ederal-Aid Highway Map (42x65 inches) (1970). \$1.50.

- ederal Laws, Regulations, and Other Material Relating to Highways (1970). \$2.50.
- 'ederal Role in Highway Safety, House Document No. 93, 86th Cong., 1st sess. (1959). 60 cents.
- he Freeway in the City (1968). \$3.00.
- 'reeways to Urban Development, A new concept for joint development (1966). 15 cents.

luidelines for Trip Generation Analysis (1967). 65 cents.

Iandbook on Highway Safety Design and Operating Practices. (1968), 40 cents.

Supplement No. 1 (Nov. 1968). 35 cents.

Supplement No. 2 (Nov. 1969). 40 cents.

lighway Beautification Program. Senate Document No. 6, 90th Cong., 1st sess. (1967). 25 cents.

- lighway Condemnation Law and Litigation in the United States (1968):
- Vol. 1-A Survey and Critique. 70 cents.

Vol. 2-State by State Statistical Summary of Reported Highway Condemnation Cases from 1946 through 1961. \$1.75.

- lighway Cost Allocation Study: Supplementary Report, House Document No. 124, 89th Cong., 1st sess. (1965). \$1.00.
- lighway Finance 1921-62 (a statistical review by the Office of Planning, Highway Statistics Division) (1964). 15 cents. lighway Planning Map Manual (1963). \$1.00.
- lighway Research and Development Studies Using Federal-Aid Research and Planning Funds (1969). \$1.50.

lighway Statistics (published annually since 1945) :

1966, \$1.25; 1967, \$1.75; 1968, \$1.75.

(Other years out of print.)

- lighway Statistics, Summary to 1965 (1967). \$1.25.
- lighway Transportation Criteria in Zoning Law and Police Power and Planning Controls for Arterial Streets (1960). 35 cents.

- Highways and Human Values (Annual Report for Bureau of Public Roads) (1966). 75 cents.
- Supplement (1966). 25 cents. Highways to Beauty (1966). 20 cents.

Highways and Economic and Social Changes (1964). \$1.25.

Hydraulic Engineering Circulars :

- No. 5-Hydraulic Charts for the Selection of Highway Culverts (1965). 55 cents.
- No. 10-Capacity Charts for the Hydraulic Design of Highway Culverts (1965). 65 cents.
- No. 11-Use of Riprap for Bank Protection (1967). 40 cents. No. 12-Drainage of Highway Pavements (1969). \$1.00.

Hydraulic Design Series :

- No. 1-Hydraulics of Bridge Waterways, 2d ed. (1970). \$1.25. No. 2-Peak Rates of Runoff From Small Watersheds (1961). 30 cents.
- No. 3—Design Charts for Open-Channel Flow (1961), \$1.50. No. 4-Design of Roadside Drainage Channels (1965). 65 cents.
- Identification of Rock Types (1960). 20 cents.
- Increasing the Traffic-Carrying Capability of Urban Arterial Streets: The Wisconsin Avenue Study (1962). Out of print-(Request from Federal Highway Administration).
- The 1965 Interstate System Cost Estimate, House Document No. 42, 89th Cong., 1st sess. (1965). 20 cents.

Interstate System Route and Log Finder List (1963). 10 cents. Joint Development and Multiple Use (1970). \$1.50.

- Labor Compliance Manual for Direct Federal and Federal-Aid Construction, 3d ed. (1970). \$3.75.
- Landslide Investigations (1961). 30 cents.

Manual for Highway Severance Damage Studies (1961). \$1.00.

- Manual on Uniform Traffic Control Devices for Streets and High-
- ways (1961). \$2.00. Part V only of above-Traffic Controls for Highway Construction and Maintenance Operations (1962). 25 cents.
- Maximum Desirable Dimensions and Weights of Vehicles Operated on the Federal-Aid Systems, House Document No. 354, 88th Cong. 2d sess. (1964). 45 cents.

Maximum Safe Speed for Motor Vehicles (1969). \$1.00.

- Modal Split-Documentation of Nine Methods for Estimating Transit Usage (1966). 70 cents.
- Motor Carrier Safety Regulations (1968). 45 cents.
- National Driver Register. A State Driver Records Exchange Service (1967). 25 cents.
- National Highway Needs Report, H. Comm. Print 90-22 90th Cong. 2d sess. (1968). 25 cents. Supplement 10 cents.
- The National System of Interstate and Defense Highways (1969). 15 cents.
- Overtaking and Passing on Two-Lane Rural Highways-a Literature Review (1967). 20 cents.
- Presplitting. A Controlled Blasting Technique for Rock Cuts (1966). 30 cents.
- Proposed Program for Scenic Roads & Parkways (prepared for the President's Council on Recreation and Natural Beauty), 1966. \$2.75.
- Quality Assurance in Highway Construction. (Reprinted from PUBLIC ROADS, A JOURNAL OF HIGHWAY RESEARCH, VOl. 35, Nos. 6-11, 1969). 50 cents.
- Reinforced Concrete Bridge Members-Ultimate Design (1969). 45 cents.
- Reinforced Concrete Pipe Culverts-Criteria for Structural Design and Installation (1963). 30 cents.
- Road-User and Personal Property Taxes on Selected Motor Vehicles (1970). 65 cents.

(Continued on reverse side)

UNITED STATES GOVERNMENT PRINTING OFFICE DIVISION OF PUBLIC DOCUMENTS

WASHINGTON, D.C. 20402

OFFICIAL BUSINESS



PENALTY FOR PRIVATE USE TO AVO PAYMENT OF POSTAGE, \$300 U.S. GOVERNMENT PRINTING OFFICE POSTAGE AND FEES PAID

If you do not desire to continue to receive this publication, please CHECK HERE : tear off this label and return it to the above address. Your name will then be removed promptly from the appropriate mailing list.

Publications of the Federal Highway Administration-Continued

- Role of Economic Studies in Urban Transportation Planning (1965). 65 cents.
- The Role of Third Structure Taxes in the Highway User Tax Family (1968), \$2.25.
- Second Annual Highway Beauty Awards Competition (1969). 50 cents.
- Specifications for Aerial Surveys and Mapping by Photogrammetrical Methods for Highways (1968). \$1.25.
- Standard Alphabets for Highway Signs (1966). 30 cents.
- Standard Land Use Coding Manual (1965). 50 cents.

Standard Plans for Highway Bridges :

- Vol. I-Concrete Superstructures (1968), \$1.25.
- Vol. II-Structural Steel Superstructures (1968), \$1.00.
- Vol. III—Timber Bridges (1969). 75 cents.
- Vol. IV-Typical Continuous Bridges (1969). \$1.50.
- Vol. V—Typical Pedestrian Bridges (1962). \$1.75.

- Standard Specifications for Construction of Roads and Bridges on Federal Highway Projects (1969), \$3.50.
- Standard Traffic Control Signs Chart (as defined in the Manual on Uniform Traffic Control Devices for Streets and Highways). 22 x 34, 20 cents—100 for \$15.00. 11 x 17, 10 cents—100 for \$5.00.
- Study of Airspace Utilization (1968). 75 cents.
- Traffic Safety Services, Directory of National Organizations (1963). 15 cents.
- Transition Curves for Highways (1940). \$2.50.
- Ultrasonic Testing Inspection for Butt Welds in Highway and Railway Bridges (1968). 40 cents.



