



UNIVERSITY TRANSPORTATION CENTER
FOR UNDERGROUND TRANSPORTATION INFRASTRUCTURE

**THE APPLICATIONS OF DATA SCIENCE AND BIG DATA ANALYTICS
IN UNDERGROUND TRANSPORTATION INFRASTRUCTURE**

FINAL PROJECT REPORT

by

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16. Abstract This research project focuses on the applications of data science, machine learning, and big data analytics in the construction, maintenance and performance of the underground transportation infrastructure. The first objective is to develop advanced data mining and novel machine learning based methods for predicting or detecting ground conditions using the data collected before and during the TBM operations. The second objective is to design and develop data-driven predictive models that can predict the TBM state and status in real-time as well as adverse events and anomalies. The project includes 3 main phases: (I) large-scale UTI data collection, exploration, and pre-processing; (II) feature and knowledge extraction, and dimensionality reduction, (III) data analytics, and predictive analytics model using machine learning/deep learning methods and data visualizations.			
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List of Abbreviations

TBM: Tunnel Boring Machine

ML: Machine Learning

DL: Deep Learning

AI: Artificial Intelligence

ANN: Artificial Neural Networks

RNN: Recurrent Neural Network

LSTM: Long Short Term Memory

CHAPTER 1 – INTRODUCTION

1.1. Overview

Shield-driven tunneling using Tunnel Boring Machines (TBM) has become a popular underground construction technique in various geological conditions with minimal surface disruptions. The advantage of using such technology is that while excavating, the TBM is placing a tunnel liner of sequential rings composed of precast segments (Figure 1). The advancement of machine is powered by thrust cylinders while an erector places the interlocking segments. Thrust load depends on type of soil and other factors such as groundwater pressure. However, the typical thrust load for excavating in soft soil conditions is 10 to 20 percent of the total TBM thrust (Galvan et al. 2017). Another important component of the TBM is the cutterhead which is located at the frontal contact area of the machine during excavation process. Configuration of the cutterhead and its performance depends on many factors including cutter type, spacing of the cutters, cutterhead shape and balance of the head (Rostami and Chang, 2017). Cutter rotation speed and cutterhead speed are two of the notable TBM performance parameters that are collected continuously during the excavation. The later parameters as well as the other machine operational information such as advancement speed, thrust force and articulation force are recorded and stored for each tunneling project. However, only a portion of this data are utilized by the TBM operators mostly during the excavation to advance the machine along the designated alignment. Real-time sequential estimation of such information can significantly improve the operational performance and avoid any unpredicted encounters.

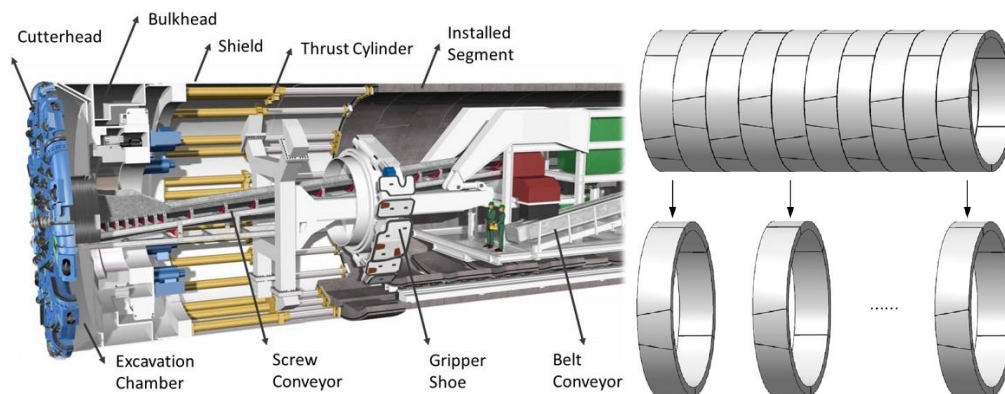


Figure 1 – a) Structure and Components of a Tunnel Boring Machine (www.railsystem.net), b) Hierarchical structure of the tunnel rings composed of precast segments (Yi et al. 2019)

Although a TBM is capable of excavating under different subsurface conditions, the complexity and uncertainty of geological conditions ahead of the machine can infer substantial construction delays as well as unforeseen damages to the cutter head and other TBM components. The geological profile and geotechnical conditions along the tunneling alignment are highly uncertain due to the limited sampling rates during site investigation, e.g., borehole spacings of 50-200 m. With pressure balance shield TBMs, project personnel are unable to see the encountered ground conditions while tunneling; there is no access to the face. The inability to identify and characterize the as-encountered ground makes it difficult to optimize the tunneling process. Further, differing site condition claims and disputes are common on tunnel projects; however, with no clear understanding of the actual ground conditions encountered, such claims and disputes become problematic to resolve. To this end, there is significant incentive to develop methodologies that can characterize the ground using the TBM data.

The first objective is to develop advanced data mining and novel machine learning based methods for predicting or detecting ground conditions using the data collected before and during the TBM operations. The second objective is to design and develop data-driven predictive models that can predict the TBM state and status in real-time as well as adverse events and anomalies. The system keeps updating the predictive model as new information are introduced to the model. A recurrent neural networks (RNN), which is a modified version of artificial neural network (ANN) was developed.

1.2. Prediction of TBM Performance and State

A number of studies in the literature were focused on predicting the operational parameters of TBM as well as information relevant to geological environment along the tunneling alignment (Mooney et al. 2012). Some of these efforts were limited to a specific ground conditions and environmental factors while some others showed limited ability to estimate the as-encountered TBM operational parameters. TBM performance prediction models are generally classified in three groups: theoretical models based on laboratory tests, empirical models based on field performance of TBM (Hasanpour et al. 2016) and data-driven models based on as-encountered operation parameters during excavation. Although there are several studies in the literature focused on developing and updating the first two types of models, only few studies were dedicated to develop data-driven algorithms with minimal dependency on empirical parameters.

Toth et al. (2013) analyzed TBM performance in various conditions to understand environmental impact on TBM performance. They focused on addressing the inability of models to predict penetration rate in mixed ground conditions by analyzing performance in homogeneous conditions. Prediction of penetration rate have been popular in recent TBM predictive analysis techniques, as the feature is an important part of understanding excavation performance. However, due to the limitation of prediction model to a specific geological composition, a lot more data is needed to generalize the model to be applicable to a variety of underground conditions. They found direct correlations between penetration rate and geological parameters but claim that additional research will be required to find out if the penetration rate was solely affected by the geological features or it relies on the experience of machine operators.

Avunduk et al. (2018) developed a process to predict the excavation performance based only on soil properties. They showed accuracy in predicting cutterhead performance and thrust force based on single-variate and multi-variate analysis of soil and clay composition with a simple regression model. Bilgin et al. (2012) analyzed TBM performance based on rock and soil composition in fractured rock formations. They developed a model using a stochastic estimator and a Monte Carlo simulation for predicting performance in clay-heavy ground. However, they found that the applicability of the model in other geological conditions is limited. The developed model, although accurate in predicting the penetration rate, fails to estimate cutterhead torque and thrust with similar accuracy. These features are important to understand TBM performance as they reflect the machine ability to excavate.

Farrokh et al. (2012) reviewed the accuracy of models in predicting TBM performance with neural networks using basic mechanical data and found that the model does not propose reasonable predictions compared to traditional methodologies. They also concluded that most existing predictive models, both traditional and computer-aided, cannot offer accurate estimates of TBM performance on new excavations without significant re-training. They suggest that this is due to a lack of inclusion of important parameters, and that an accurate record of operational parameters from a variety of test sites could help in improving the reliability of prediction models.

Salimi et al. (2015) employed a number of artificial intelligence techniques to predict the advancement rate and other performance parameters of the TBM using the data extracted from two hard rock tunneling sites. Those techniques include principle component analysis (PCA) as a pre-processing approach and artificial neural networks (ANN), adaptive neuro-fuzzy inference system (ANFIS) and support vector regression (SVR) to develop the prediction models. They evaluated the performance of prediction models using root mean square error (RMSE), variance account for (VAF), and mean absolute percentage error (MAPE). Their study found that although all prediction models showed acceptable performance, the SVM method outperformed the other two models. However, only one parameter known as field penetration index (FPI) was predicted under limited ground conditions.

One of the main objectives of this project was to evaluate the possibility of implementing a recurrent neural network (RNN), a machine learning technique, to predict some of the operational parameters of TBM, using earlier operating data during the excavation process. We extracted TBM data from a tunneling project in North America that involved construction of a double parallel set of tunnels. Our study also evaluates the possibility of applying training data from one tunnel to another with both minimal and nonexistent re-training.

1.3. Prediction of Geological Composition

Due to the uncertainties involved with tunneling and unknown properties of earth layers that could delay the tunnel construction process and impose extra cost in terms of cutterhead replacement or repairs, TBM monitoring has been the focus of several studies over the past few decades. Several studies have focused on developing in-situ geophysical and imaging techniques to estimate the unanticipated geological conditions along the tunneling path. As one of the early stages of such attempts, Kneib et al. (2000) developed a methodology for automatic seismic prediction ahead of the tunnel boring machine. Both sources and receivers were mounted on the cutterhead for optimal

spatial coverage. The sonic soft-ground probing (SSP) system excites a high frequency P-wave that is recorded by mounted accelerometers. The setup yields a three-dimensional reflection image of the ground condition ahead of cutting wheel. However, at the time of that study, several challenges such as the need for real time signal processing, limited computational power and relatively high noise levels due to construction process hindered the implementation of such system. Kaus and Boening (2008) introduced a non-intrusive electrical induced polarization technique that predicts the ground conditions while TBM is operating. The Bore-Tunneling Electrical Ahead Monitoring (BEAM) allows for prediction of earth layers about three times the diameter ahead of TBM cutter head. It is capable of early detection and warning of geological and geotechnical ground conditions as well as real-time visualization of earth layer classifications. The system minimizes the need for geotechnical baseline report borehole data to estimate and reconstruct the geological layer combinations. However, the additional components of the data acquisition system should be mounted on the cutter head as well as the TBM operating center to visualize the process.

Mooney et al. (2012) reviewed the state of the art in real-time TBM monitoring. They include a comprehensive list of different methods and approaches that are mostly focused on in-situ and geophysical techniques implemented at the tunnel face. Those methods include passive monitoring of TBM interaction with tunnel face, acoustic reflection, electrical resistivity, cutterhead monitoring, backfill grout monitoring, and muck monitoring. The emphasis on look-ahead techniques with seismic, acoustic and electrical methods is highlighted in that review. Schaeffer and Mooney (2016) performed an experimental and computational investigation of electrical resistivity imaging for prediction ahead of TBM. That study presented real-time and continuous imaging solution to extract more information along the tunneling direction. Such tools can help detecting the unpredicted changes in earth layer properties ahead of cutterhead that could impose construction delays and excessive costs of maintenance and repairs. The study was focused on laboratory scale experiments and showed the potential of detecting most changes ahead of TBM even in high electrical noise.

Although experimental and geophysical prediction of earth conditions ahead of TBM cutterhead have been investigated in several studies in the literature, the use of data-driven approaches is relatively more recent. A few of those studies are employing traditional statistical methods while the most recent ones are employing advanced prediction models such as machine learning and deep neural networks. Zhao et al. (2019) proposed a data-driven framework for tunnel geological-type prediction based on TBM operating data. They proposed a real-time process that first converts the discontinuous operating information to continuous displacement data and then augments TBM features using first and second order difference method. The developed artificial neural network predicts multiple geological layer properties using physical and mechanical indices. Those indices include natural severity, internal friction angle, deformation modulus, Poisson's ratio, coefficient of lateral pressure, permeability coefficient, and cohesive strength between rock mass and anchors. The authors show that the developed algorithm outperforms conventional statistical prediction models such as random forest, support vector regression and K-nearest neighbors. The main source of geological data exploration in this study was from boreholes along the tunnel length and use the ring sections corresponding to the location of drilling for training the algorithm. The authors later conclude that use of more advanced outlier detection methods as well as using other training algorithms could help improve the accuracy of the prediction model.

Maher (2013) presented a machine learning approach to predict penetration rate in earth pressure balance (EPB) tunnel boring machines. Two methods used for feature selection were Guided Regularized Random Forests (GRRFs) and Stepwise Forward Feature Selection (SFFS). However, a combination of multiple linear regression and support vector regression was employed to perform the predictions using the features selected with SFFS and GRRF. The application of these methods showed that some of the selected features based on data-driven approach were not previously considered as identified by lab experiments in the literature.

Shi et al. (2018) compared the statistical learning methods with deep neural networks (DNN) to predict the geological conditions based on TBM operating data. They applied a DNN model to a set of TBM data with 53 attributes that were measured continuously at a 1 Hz frequency. The developed model was then employed to predict 7 geological layers along the tunneling direction. The reported accuracy of the developed technique was optimal for some layers and relatively poor for the other geological layers. However, the performance of the model was superior compared to conventional statistical methods such as random forest, k-nearest neighbor and linear regression. The authors employed a combination of algorithms to avoid over-fitting, minimizing the loss function and fixing the unbalanced data layers.

The state of practice in tunnel boring process is to estimate subsurface geological and geotechnical layer information by drilling several boreholes along the estimated tunnel path. The data extracted from boreholes reflect precise information about the soil type at different depths and the location of transition layers as documented in the geotechnical data report (GDR). However, the profile of earth layers between borehole locations is still unknown. Therefore, the geological profile produced and typically provided in the geotechnical baseline report (GBR) carries significant uncertainty. Several geospatial analysis methods have been developed in the literature for three-dimensional visualization of subsurface geological layers. However, all of the aforementioned models are associated with some level of uncertainty that impacts the risk involved with underground tunneling. An example of interpolating geological data at borehole locations is using kriging algorithm (Oliver and Webster, 1990). Figure 2 shows an example of interpolating borehole data and three-dimensional visualization of tunnel alignment through geological layers estimated from borehole data.

Several studies in the literature have focused on geospatial analysis of geological earth layers from drilled borehole data. Kavoura et al. (2016) studied three-dimensional geological modelling from borehole data using geographic information system (GIS) and remote sensing. A digital surface model was developed to represent the geological layer properties between borehole locations. Xiong et al. (2017) proposed a three-dimensional multi-scale geology modelling methodology for risk assessment of tunneling. They used the hermit radial basis function and Monte Carlo simulation for dynamic risk evaluation during tunneling operations. Their model includes several scales including regional sub-model for preliminary evaluation and outcrop scale for dynamic evaluation. Although their model showed significant success in risk management of a tunneling case study, they recommend that there is a need for advanced geological data prediction.

Among methods that are mostly implemented for geospatial correlation of georeferenced data (i.e. borehole drilling location) kriging is an efficient and accurate geostatistical algorithm. It generates an estimated surface from scatter data points. This interpolation method weights the neighboring measurements to predict an unmeasured location as follows:

$$\hat{Z}(s_0) = \sum_{i=1}^n \lambda_i Z(s_i) \quad (1)$$

where $Z(s_i)$ is the measured values at location i , s_0 is the prediction location, n is the number of measured locations, and λ_i is the unknown weight for the measured value at location i . The accuracy of the predicted values is measured with semivariance defined as the squared difference between the values of paired locations.

One of the main objectives of this project was to develop a real-time prediction algorithm that can predict the geological and geotechnical properties of earth layers ahead of TBM cutter-head during a tunneling operation using information from boreholes and operational TBM data. The process of data extraction, pre and post-processing, model development and testing of the developed model is presented in the following sections.

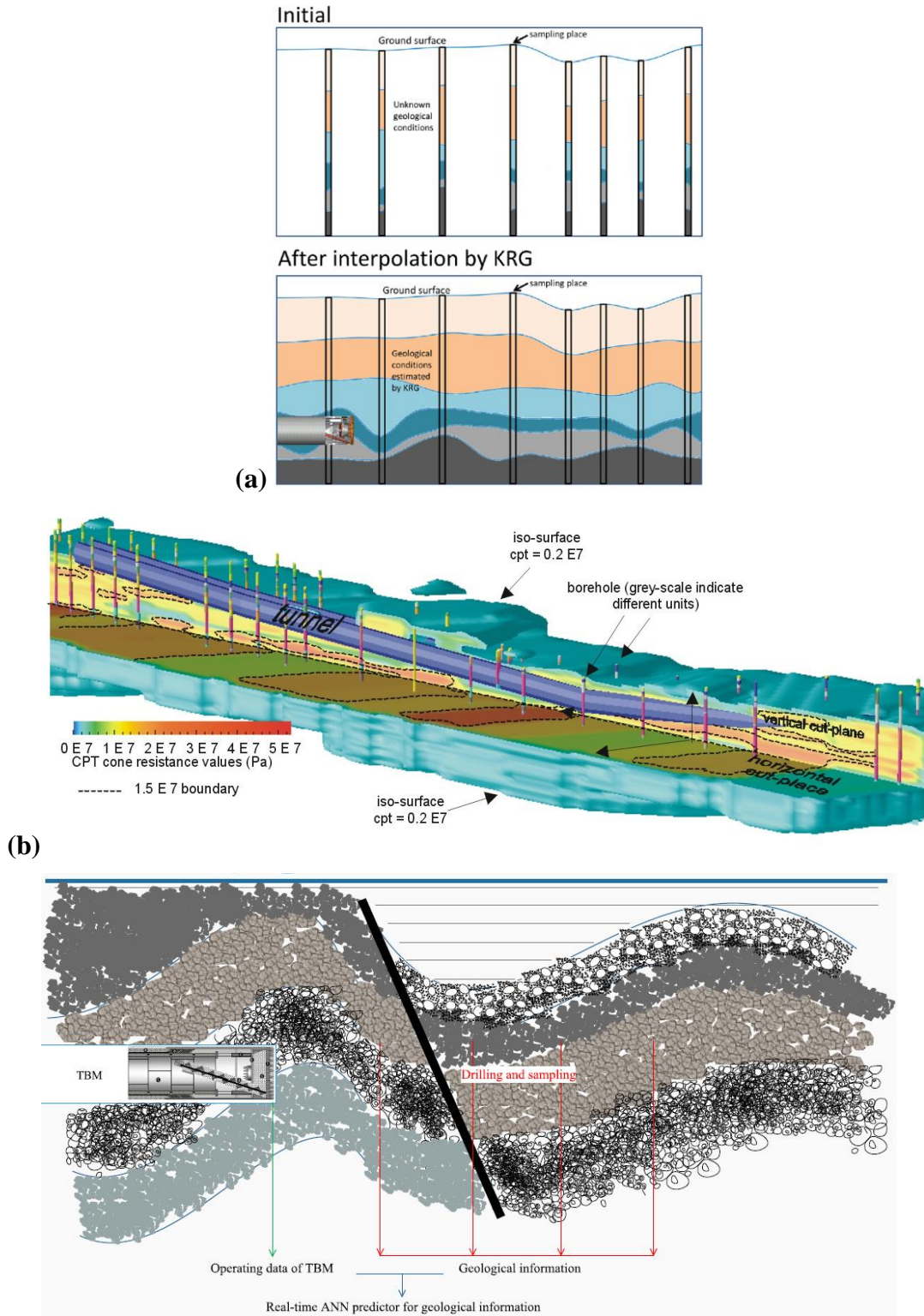


Figure 2 – (a) Interpolation of geological data to generate tunneling operation data (after Sun et al. 2018), (b) 3D visualization of tunnel alignment with borehole geotechnical data (after Ozmutlu and Hack, 2003), (c) Integration of data-driven model for prediction of geological information (after Zhao et al. 2019)

CHAPTER 2 – DATA PROCESSING

7.1. Datasets

The data used in this project was extracted from the Seattle Northgate Link Extension tunneling project in North America. The dataset includes 30 GB of data samples collected from a Hitachi Zosen TBM during the boring process. The Northgate Link Extension will extend service north from the University of Washington to the University District, Roosevelt, and Northgate neighborhoods by 2021, and is expected to cost approximately \$2.1 Billion. Most of this 6.9 km extension will be underground and includes the construction of 5.6 km of twin Earth pressure balance (EPB) tunnels. Also included are the excavations of the Maple Leaf Portal (MLP) where the light rail will transition from tunnels to elevated guide-way and two large underground station boxes, one for the University District Station (UDS) and one for the Roosevelt Station (RVS). The N125 tunnels are excavated through glacial and non-glacial sediments of the Puget Trough deposited during the Quaternary and Holocene periods. The Quaternary sediments are generally overconsolidated due to several glaciations, while the recent Holocene sediments are normally consolidated. The Engineering Soil Units (ESU) defined for this study are Engineering and Non-Engineered Fill (ENF), Recent Granular Deposits (RGD), Recent Clays and Silts (RCS), Till and Till-Like Deposits (TLD), Cohesionless Sand and Gravel (CSG), Cohesionless Silt and Fine Sand (CSF), and Cohesive Clay and Silt (CCS). ENF, RGD, and RCS are recent, normally consolidated sediments, whereas TLD, CSG, CSF, and CCS are glacial, overconsolidated sediments (Northlink Tunnel Partners, 2009). Figure 3 shows the geological profile of the project.

The prediction targets (output labels) for this dataset are the percentage of each soil component within the TBM tunnel envelope during excavation. The total composition includes the following four geomaterial types: Cohesive Clay and Silt (CCS), Cohesionless Silt and Fine Sand (CSF), Cohesionless Sand and Gravel (CSG), and Till-Like Deposits (TLD). The sum of CCS, CSF, CSG and TLD layer percentages at all times is assumed to be 100 percent. Since the construction sequence is evaluated by each tunnel ring, one set of labels is generated per tunnel ring. Only a few tunnel rings intersect with the location of drilled boreholes where the geological composition is accurately measured. Those rings were used for training the model. The following sections explains the process of selecting features and extracting the required data from the TBM dataset.

7.2. Feature Extraction and Selection for Geological Composition

The TBM dataset includes both operational parameters and sensor measurements. In total, about 1000 data elements are recorded in 5-second time intervals. We extracted and selected a set of features from the raw data to be used in the predictive model. The selected features include, cutterhead torque normalized by average excavation chamber pressure, total thrust force normalized by average chamber pressure, screw conveyor torque normalized by average screw conveyor pressure, foam injection volume, additive injection volume, cutterhead revolution speed, screw conveyor revolution speed, TBM advance rate, average chamber pressure, apparent muck unit weight, screw conveyor pressure, average shield pressure, and front body rolling rate

normalized by shield pressure. The data samples collected during excavation of each ring can be aggregated and represented by a new set of statistical features. In this approach, the statistical changes in sensor measurements will be reflected as new features while allowing for the interval to change from a time-based interval to ring-based interval. The statistically derived features are kurtosis, skewness, maximum, minimum, mean, median, standard deviation, quartiles, and pairwise approximation aggregate.

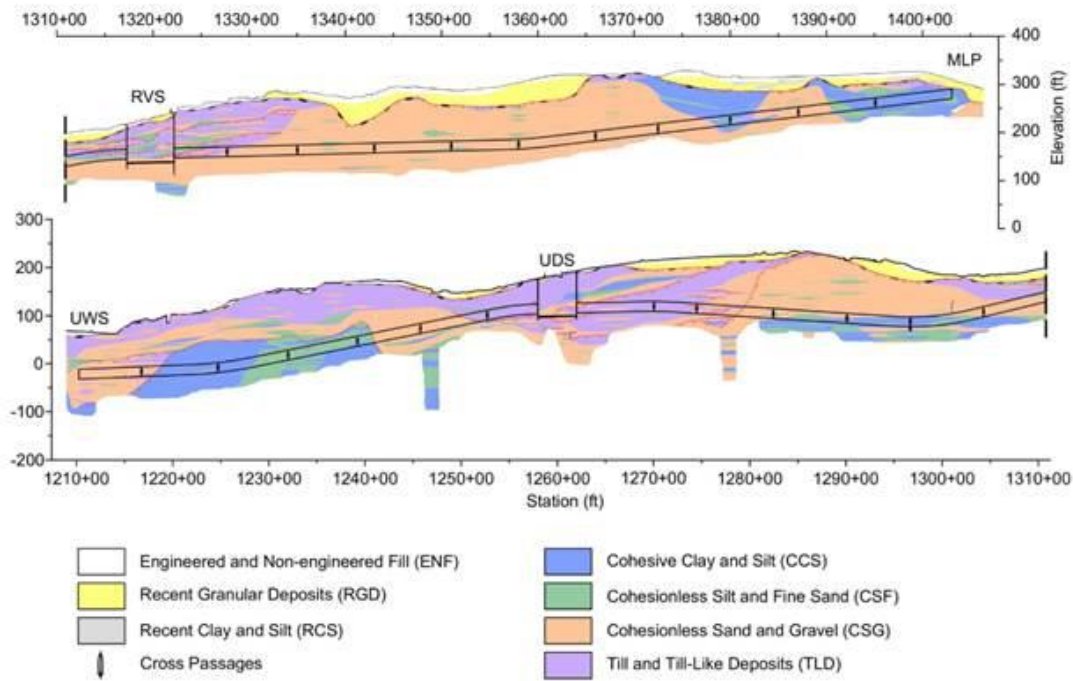


Figure 3. Geological profile of the tunneling project

The drilled boreholes contain the actual geological composition. Chainage was used to match rings with boreholes, so that the TBM features could be associated with the accurate geological borehole sampling at the appropriate ring location. To keep the sampling as relevant as possible to the tunnel, only boreholes within 200 feet of the tunnel were selected. Ordering those borehole-associated rings allowed the construction of a continuous series of rings as a training set. The rings not associated with boreholes were then used as an evaluation dataset. The following section include the steps taken for preprocessing of the input feature before training the model.

Principal Component Analysis (PCA) algorithm is widely used in machine learning processes to reduce the dimensions of the large datasets. PCA uses an orthogonal transformation to convert a set of possibly correlated variables into a set of linearly uncorrelated values called principal components (Ding and He, 2004). The feature matrix (X_{train}) is first normalized using min-max scaling with the range (R) from -1 to 1. The transformation used to scale (X_{train}) is then applied to (X_{test}) matrix. PCA is used to further reduce the dimensionality of the scaled (X_{train}), and the transformation is then applied on the scaled matrix (X_{test}).

$$X_{std} = \frac{X - X_{min}}{X_{max} - X_{min}} \quad (2)$$

$$X_{scaled} = X_{std} * (R_{max} - R_{min}) + R_{min} \quad (3)$$

where X_{std} = standard deviation of the feature, X_{max} = maximum value for the feature, X_{min} = minimum value for the feature, and X_{scaled} = scaled feature.

The transformation derived and applied to the training matrix is also applied to the testing matrix. The input shape passed into the model is:

$$S \times T \times F \quad (4)$$

where S represents the number of samples, T is the number of time steps of model, and F is the number of features (the details are provided in the following section). The features matrices X_{train} and X_{test} only have $S \times F$ dimensionality and must be further modified by adding the time dimension. This is accomplished by using the features from previous samples as the time steps. However, the labels (y) are not part of the feature space (see Table 1).

Table 1 – Sequence of time steps and labels

Time Step	Label
$F_{t-2} F_{t-1}, F_t$	y_t
$F_{t-1} F_t, F_{t+1}$	y_{t+1}
$F_t F_{t+1}, F_{t+2}$	y_{t+2}
\vdots	\vdots
$F_{n-2} F_{n-1}, F_n$	y_n

7.3. Feature Extraction and Selection for TBM Performance and State

To prevent tautological bias, a correlation heatmap was created to identify features which were directly mapped to one another. Certain features which were being derived directly from other sources were removed to prevent any overlap or bias between features and labels. Some TBM sensors collected data per ring rather than collecting continuous operation data similar to other TBM sensors, which generated an irregularity in sampling rate. To address this issue, several statically derived features were calculated based on the collected data within each ring to aggregate and compress their information and append it to the ring they were associated with. The statistical

features derived from the intra-ring samples were mean, median, range, max, min, kurtosis, skewness, standard deviation, and quartiles.

Addition of each of these features per TBM sensor compensated for the loss of high-definition that had been provided by the intra-ring samples, while matching the sampling rate to that of the lower-rate sensors. The feature data is then normalized to avoid any scaling concerns (1).

The TBM operation data processed through a Recurrent Neural Network (RNN) to predict performance parameters. The key characteristic of the RNN is its ability to take samples in previous timesteps and utilize that data to predict the samples in the future. In order to do this, the data is reshaped into a three dimensional matrix, with dimensions: features, samples, and time steps. Figure 4 shows the schematic of data format.

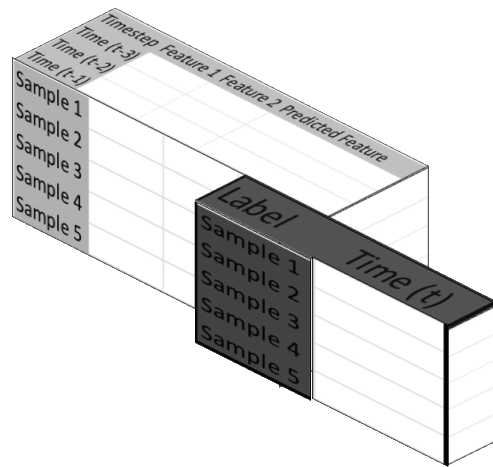


Figure 4. Input Data format for RNN model

The prediction for time t is made only based on previous timesteps $t-3$, $t-2$, and $t-1$. This approach enables the model to predict features denoted by labels ahead of the machine at the future timestep t . In this study, we utilized 3 previous timesteps, since passed that threshold, noise will be added to the data. This approach was applied to both datasets. The availability of two datasets for the adjacent tunnels can be used to verify the results of trained model. By utilizing the same neural network structure on both tunnels, and verifying the same levels of accuracy, we were able to determine if the model could be applicable to a different excavation environment.

Another application is the ability of the network to derive generalized inferences which can be applied to other tunnels with minimal, or even zero, training. If the model can train on one tunnel and apply the training to the other tunnel without even having been exposed to the other tunnel conditions, it would have derived intra-sensor relations in a manner such that it is entirely environment independent. Such a result would imply that this model can be used to improve and predict TBM performance on new tunnels with near zero prior data collection from the new UTC-UTI

worksite. The model could predict accurately having only trained on prior excavations, without being re-trained on the new environment. Eliminating the need for prior analysis, or at least reducing it, greatly advances current construction techniques.

To evaluate these scenarios, the model undergoes 4 experiments. First, it is trained and tested only on a data split of the first tunnel. Second, it is trained and tested on a split of the second tunnel to verify the adaptability of the model structure. Third, it is trained on the first tunnel and tested on the second tunnel without ever having trained on any data from the second tunnel. Finally, the model utilizes all the data from the first tunnel and a minimal amount of data from the second tunnel (<15%) to attempt to achieve results comparable to having been trained only on that tunnel.

CHAPTER 3 – PREDICTIVE MODEL

8.1. Predictive Model for TBM Performance and State Prediction

The data is used to train an Artificial Neural Network (ANN). An ANN is generally used to model complex relationships between variables, using a multilayer system with weighted connections. The model is trained on the provided data to adjust both the layers as well as the weights between layers. Standard ANNs are incapable of handling temporal connections. Thus, in this study we use Recurrent Neural Networks (RNN), a subcategory of ANN, for their ability to model time-based connections using a memory system. In this case, the temporal connection is between the past samples and the current one, as they are directly related to one another. Figure 5 shows the structure of an RNN.

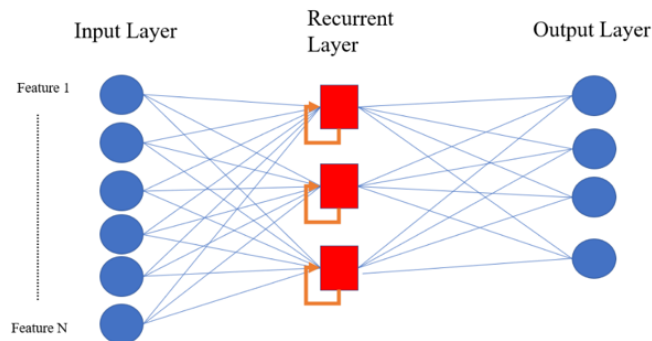


Figure 5. Structure of a recurrent neural network (RNN)

Each of the recurrent neurons within the recurrent layer can be structured differently depending on the type of RNN. In this case, a Gated Recurrent Unit (GRU) is used. GRU is a relatively simple recurrent neuron, and one of the more recent developments in this subcategory. It acts as a set of memory cells, each with an input gate and a “forget” gate. The cell remembers information to train the network. The input gate filters the information to be added to the cell while the forget gate chooses information to drop. This allows the cell to derive long-term relations between values while avoiding overly specific short-term relations. This is especially critical in our application (tunneling data), where simple performance relations may be present in a certain subset of geological environment, but not present in the overall pattern. To avoid allowing the predictive system to fall into these sub-relations, rather than finding an overall pattern, the forget system is important to the model.

Another model that was employed was the Long Short-Term Memory Network (LSTM). LSTM adds an additional “output” gate to the GRU cell, to filter the information outflow.

However, the additional complexity of the LSTM necessitates a larger amount of training data. The GRU handles the reduced quantity of data better, as it is a simple system with less mechanisms to train. Figure 6 visualizes the difference between an LSTM and GRU unit.

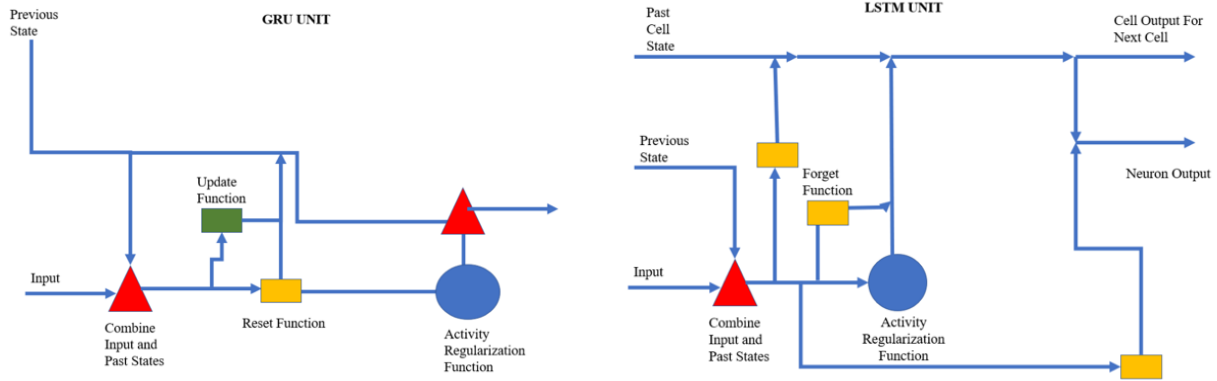


Figure 6. A comparison of GRU and LSTM recurrent neurons.

To assess the model’s performance, we split the data into training and validation sets. This separation is defined prior to the reshaping to prevent any overlap or relationship between the two sets, ensuring the model is only predicting between features, rather than connecting the training data directly to testing. Separating prior to reshaping prevents any of the past timesteps in the early samples of the validation data overlapping with the late samples in the training set. Therefore, some of the early samples in the validation set must simply be dropped as they do not have enough past samples from their own validation set to be reshaped. To avoid a lack of testing data, the separation point must be adjusted to favor the validation set more than the standard split.

A search through various optimizers and models showed that the ideal optimizer and error loss for this particular system was the Adam optimizer with an MAE error loss. To handle the relative lack of data, a Gaussian noise filter is introduced during the training stage. The validation set, however, only uses the actual values from the machine. The predictions are then evaluated using Root Mean Squared Error (RMSE).

8.2. Predictive Model for Geological Composition Prediction

The sequential estimation of geological composition are performed using an Artificial Neural Network (ANN). ANNs are able to model complex non-linear relationships between several input features and output labels using a set of pseudo variables in middle hidden layers. In this study, the output labels are percentages of each soil type in the tunneling profile. In a basic feedforward ANN, the layers are connected using weighted links. During the training phase, the network updates the weights to find the best fit with the training data.

Since our dataset contains both spatial and temporal correlations, a regular feedforward ANN cannot properly trained to perform predictions. To address this concern, the TBM data was treated as a time series dataset. Then, a modified type of ANN, known as Recurrent Neural Networks (RNN) that is ideal for learning and predicting patterns in time series data, was developed. RNNs are a type of ANN that hold an internal state. The weights are not updated past the training phase but the states change with every prediction and then both are used to make the next prediction. This allows RNNs to make predictions on sequential data with greater accuracy than traditional neural networks.

To accommodate for sequential nature of the tunneling data, a specific type of RNNs known as Long Short-Term Memory (LSTM) was employed in this study. LSTMs are able to hold onto much longer temporal relationships due to the ability to forget irrelevant information and use parts of its internal state to make predictions. By discarding irrelevant information, the RNN-LSTM is able to use more important parts of the internal state to make predictions without additional noise from patterns existing in other temporal segments that do not apply over the long term. RNN-LSTM use mechanisms that help decide what information is relevant to store and to use in making future predictions. The information that is not important does not alter the internal state as much as it would in a normal RNN. However, the relevant parts of the state are used to make the prediction, similar to a normal RNN. Figure 7 illustrates a schematic structures of a regular feedforward ANN compared to RNN.

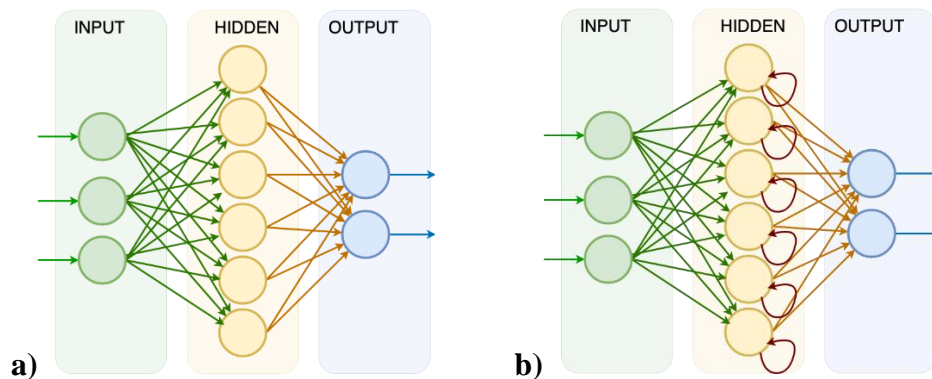


Figure 7. General topographical difference between a) ANN, b) RNN

Walk-forward validation is used to assess the performance of the model for the testing dataset. It takes a part of dataset to optimize the system and then use another part to validate. As noted in the previous section, the predicted labels (y) will not be included in the feature space. Instead we will depend on the stateful nature of an LSTM and use previous states to help make future predictions. The state of the LSTM is built up using the training data as a starting point and is maintained between predictions to make future predictions. The training tunnel rings are located within various chainage from each other but are treated sequentially for model training purposes. However, treating all of the training rings as continuous adjacent samples introduces variance to the model. This means that the training data is noisier than the testing data.

A portion of the testing data is used for validation and adjusting the neural network parameters. Selection of validation data better reflects how the model will perform on the testing data. We used Grid Search algorithm, also known as hyperparameter optimization or tuning, on a set of preliminary models to select the best optimizer and loss function for the RNN as well as other hyperparameters (Claesen and Moor, 2015). A hyperparameter is a value used for controlling the learning process only. Based on initial evaluations, the Adam Optimizer algorithm (Kingma and Ba, 2014), which is used to update network weights in training process, was selected for the optimization process and Mean Squared Error (MSE) was selected as the loss function. In every subsequent model we trained, the Adam optimizer is used during the backpropagation process. MSE is defined as follows:

$$MSE = \frac{1}{n} \sum_{i=1}^n (y - \hat{y})^2 \quad (5)$$

where y is the actual value of the label and \hat{y} is the predicted value. Root Mean Squared Error (RMSE) is used to check the performance of the neural network defined as follows:

$$RMSE = \sqrt{MSE} \quad (6)$$

The noise introduced to the model during the training phase is present during the predictions on the testing data. To evaluate the results on testing data, Moving Average (MA) was employed as a low pass filter to accommodate for the noise that is expressed in the raw predictions. MA of ring n and ring $n+l$ are defined as follows:

$$\bar{R}_n = \frac{R_{n-1} + R_{n-2} + R_{n-3} + \dots + R_{n-l}}{l} = \frac{1}{l} \sum_{i=0}^l R_{n-i} \quad (7)$$

$$\bar{R}_{n+1} = \bar{R}_n + \frac{R_{n+1}}{l} - \frac{R_{n-l}}{l} \quad (8)$$

where l is the moving average size, and R_n is the n^{th} ring. The normalized predications are then converted back to the original scale. For prediction n :

$$\frac{CSS_n}{CSS_n + CSF_n + CSG_n + TLD_n} \times 100 = CSS_n \quad (9)$$

$$\frac{CSF_n}{CSS_n + CSF_n + CSG_n + TLD_n} \times 100 = CSF_n \quad (10)$$

$$\frac{CSG_n}{CSS_n + CSF_n + CSG_n + TLD_n} \times 100 = CSG_n \quad (11)$$

$$\frac{TLD_n}{CSS_n + CSF_n + CSG_n + TLD_n} \times 100 = TLD_n \quad (12)$$

where $CSS_n + CSF_n + CSG_n + TLD_n$ is equal to 100.

CHAPTER 4 – RESULTS AND DISCUSSION

9.1. Prediction Results for TBM Performance and State

The model underwent four scenarios. Training and testing on the first tunnel, training and testing on the second tunnel, training only on the first tunnel data and then testing on the second tunnel, and finally training on the first tunnel and a small (<15%) portion of the second tunnel data and then testing on the remainder of the second tunnel dataset.

The results of the model performance in predicting key features of the first tunnel are displayed in Figure 8, compared against the actual machine outputs. The RMSE values for each of the variables are displayed in Table 2, along with the normalized RMSE (RMSE divided by the mean of the parameter). This is necessary since the machine outputs are measured at different scales and need a scale independent metric.

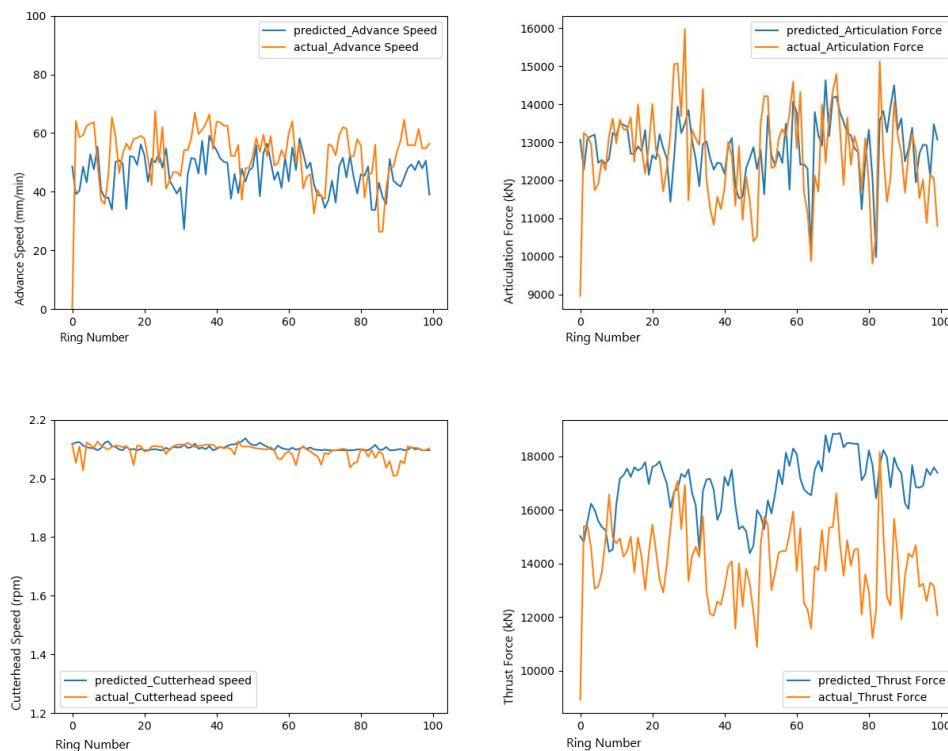


Figure 8. Comparisons of predictions against actual sensor outputs at future rings. The predictive model is trained and tested on separate datasets from the first tunnel.

Table 2 – Results of the model trained and tested on the first tunnel alone

Predicted Feature	RMSE	NRMSE
Advance Speed (mm/min)	10.78	0.159
Articulation Force (kN)	1201.99	0.171
Cutterhead Speed (rpm)	0.026	0.226
Cutter Rotation Speed (rpm)	0.472	0.22
Thrust Force (kN)	3385.84	0.366

Prediction of critical features such as advance speed, thrust force, and articulation force showed noticeable results. Estimation of these features could be used to inform and improve the operation of the TBM. Since each of these predictors is running on the same dataset consisting of the past inputs, with no change being made per label, these predictions can all be run simultaneously to the same degree of accuracy, meaning that the predictor can provide an entire view of all the parameters as they will appear at the next ring. The model shows exceptional abilities in terms of predicting sensor features, particularly considering that it is doing so without the knowledge of the other sensor data at the same ring. The model holds its performance quite consistently throughout several runs.

The same tests were performed on the model being trained and tested only on the second tunnel. Figure 9 and Table 3 provide the results, which are quite similar in scope and accuracy to the results of the first scenario.

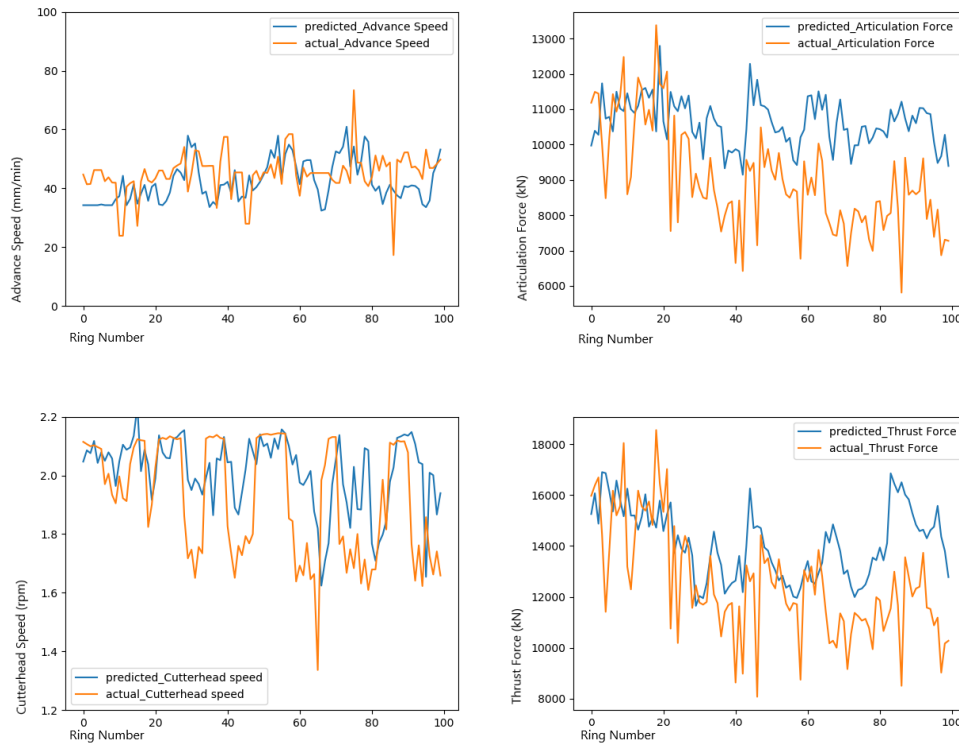


Figure 9. Predictions versus actual values. The predictive model is trained and tested on separate datasets from the second tunnel.

Table 3 – Results of training and testing only on the second tunnel

Predicted Feature	RMSE	NRMSE
Advance Speed (mm/min)	9.34	0.166
Articulation Force (kN)	2144.4	0.283
Cutterhead Speed (rpm)	0.209	0.259
Cutter Rotation Speed (rpm)	0.457	0.212
Thrust Force (kN)	2606.23	0.248

In the third experiment, the model was trained on the entirety of the first tunnel and approximately 150 rings of the second tunnel, leaving about 900 rings for validation. In order to give a balanced comparison to the model evaluated in the second scenario, this model is not tested on all 900 rings, but only on the last 100 rings, the same ones that second would have evaluated upon. Figure 10 and Table 4 shows the prediction results and accuracy.

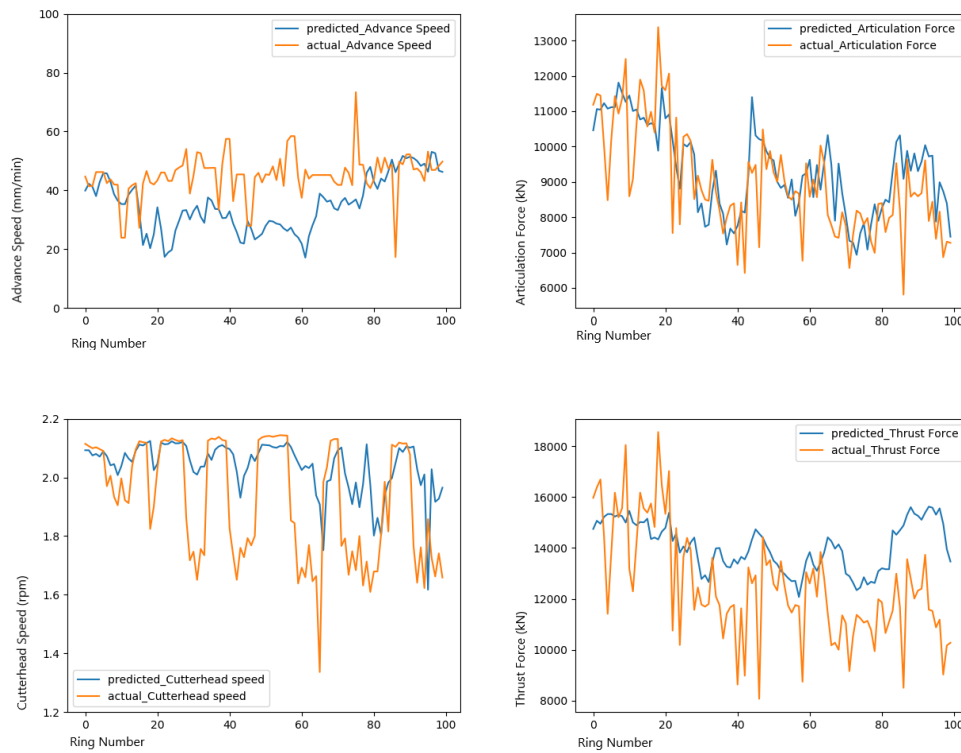


Figure 10. Predictions of the model having been trained on the first tunnel plus less than 15% of the second tunnel.

Table 4 – Results of training on the whole of the first tunnel and less than 15% of the second tunnel, predictions on the portion of the second tunnel used in past tests.

Predicted Feature	RMSE	NRMSE
Advance Speed (mm/min)	11.63	0.207
Articulation Force (kN)	1180.16	0.155
Cutterhead Speed (rpm)	0.205	0.2536
Cutter Rotation Speed (rpm)	0.478	0.221
Thrust Force (kN)	2483.43	0.236

Finally, the model was trained only on the first tunnel data and tested on the second tunnel dataset. In order to give a balanced comparison to the model evaluated in test 2 and 3, this model is tested on the last 100 rings, the same ones that scenario 2 and 3 would have evaluated upon. Figure 11 provides the results of several key features, and Table 5 provides key metrics on these results.

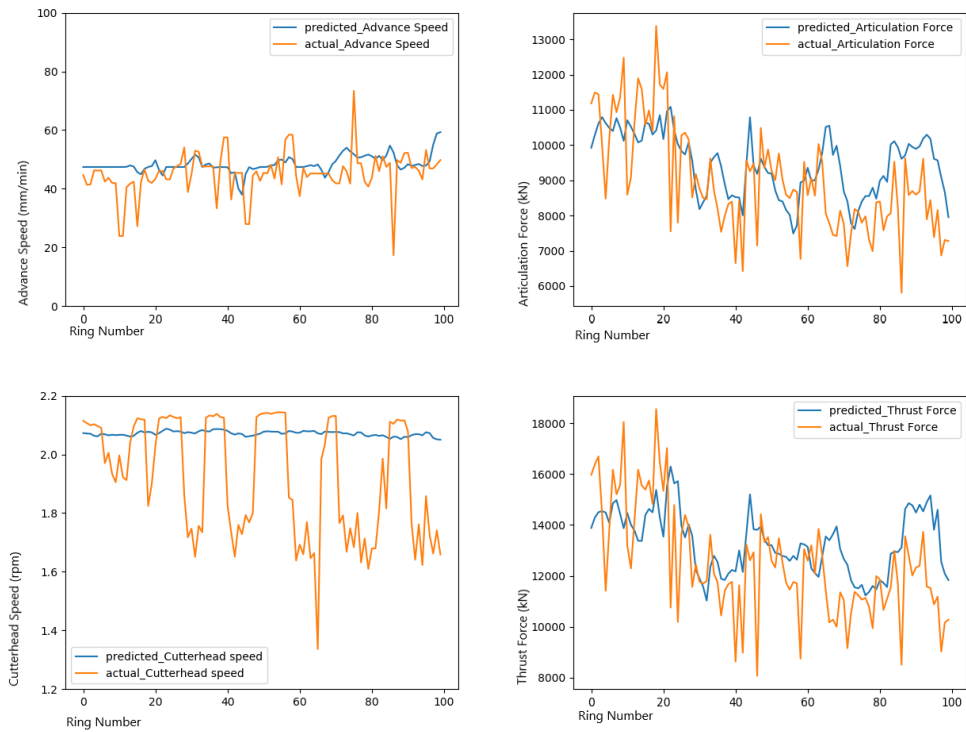


Figure 11. Predictions based on model training only on the first tunnel and testing only on the selected portion of the second tunnel used in Figure 8.

Table 5 – Results of training on the first tunnel and testing on the second.

Predicted Feature	RMSE	NRMSE
Advance Speed (mm/min)	8.10	0.144
Articulation Force (kN)	1366.66	0.180
Cutterhead Speed (rpm)	0.248	0.308
Cutter Rotation Speed (rpm)	0.56	0.263
Thrust Force (kN)	2073.474	0.197

9.2. Prediction Results for Geological and Soil Composition

Figure 12a shows the prediction results for soil composition using the proposed model with a trained RNN-LSTM containing three hidden layers. It is important and interesting to notice that the proposed method (RNN-LSTM method) does not use the bore-hole data as input information to make prediction for the soil composition. It only uses the Shield Tunnel Boring Machine Data as input features. However, the predictions are comparable to the Kriging interpolation values, which are derived based on bore-hole samples (Figure 12b). In other word, the machine learning model has discovered a correlation between TBM data and soil composition, and learned to use it to predict the soil composition a head of TBM, even without any prior information about the geological composition (i.e. without using prior borehole data). Figure 13 shows the RNN-LSTM prediction results during the boring process for each soil composition (i.e., CCS, CSF, CSG, TLD). In Figures 12 and 13, the vertical axis shows the percent of the soil composition, and the horizontal axis shows the ring number. It is very important to notice that this figure compares the RNN-LSTM prediction method versus the Kriging interpolation. However, none of them are the ground truth (in this case, the actual ground truth soil conditions are unknown).

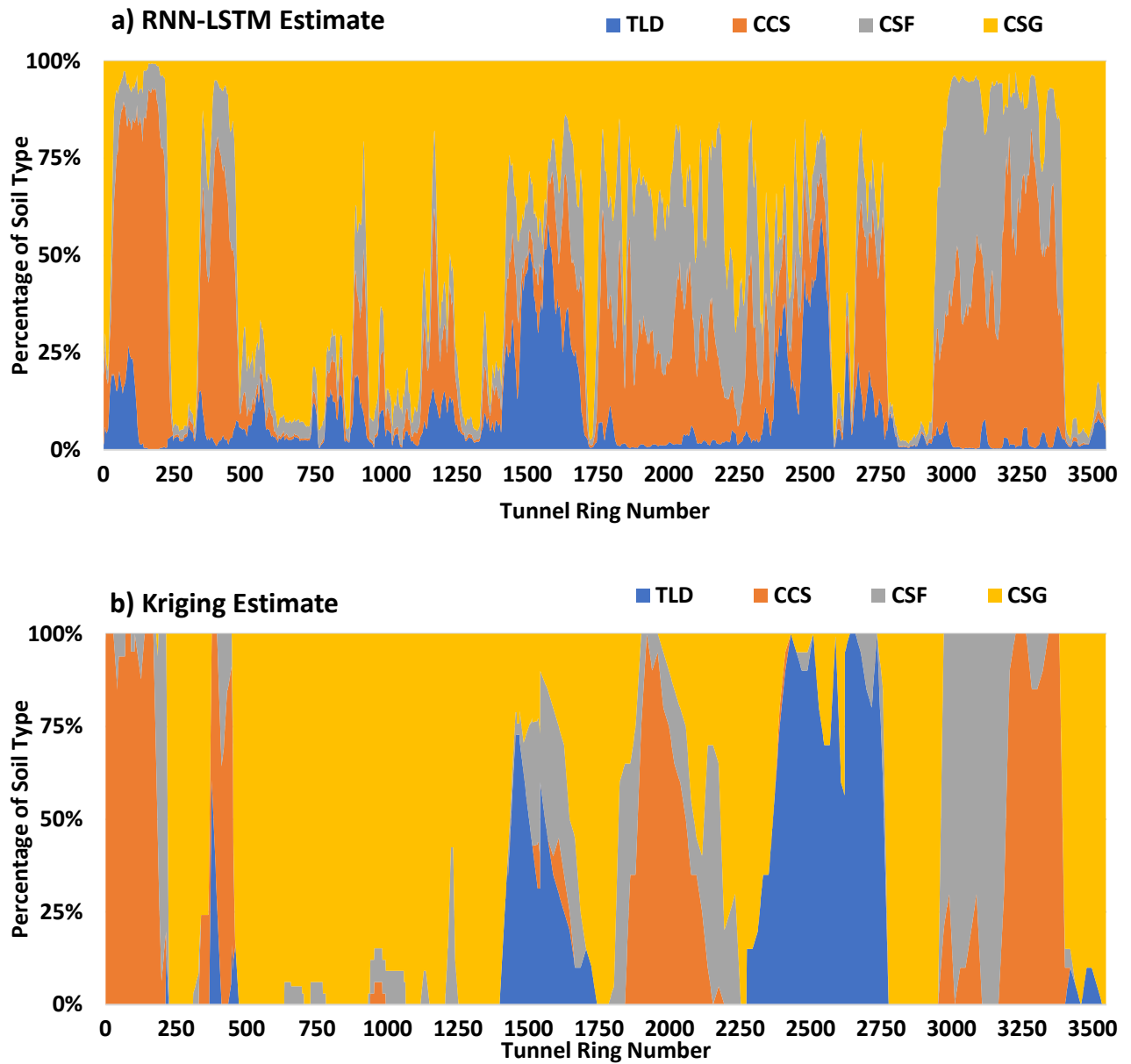


Figure 12. Stack plot of component predictions from a) the proposed RNN-LSTM, and b) Kriging interpolation from borehole data.

The ability of the RNN-LSTM to make predictions on individual components is notable (Figure 13). Even when the magnitude of the changes is different the model captures the pattern changes very well.

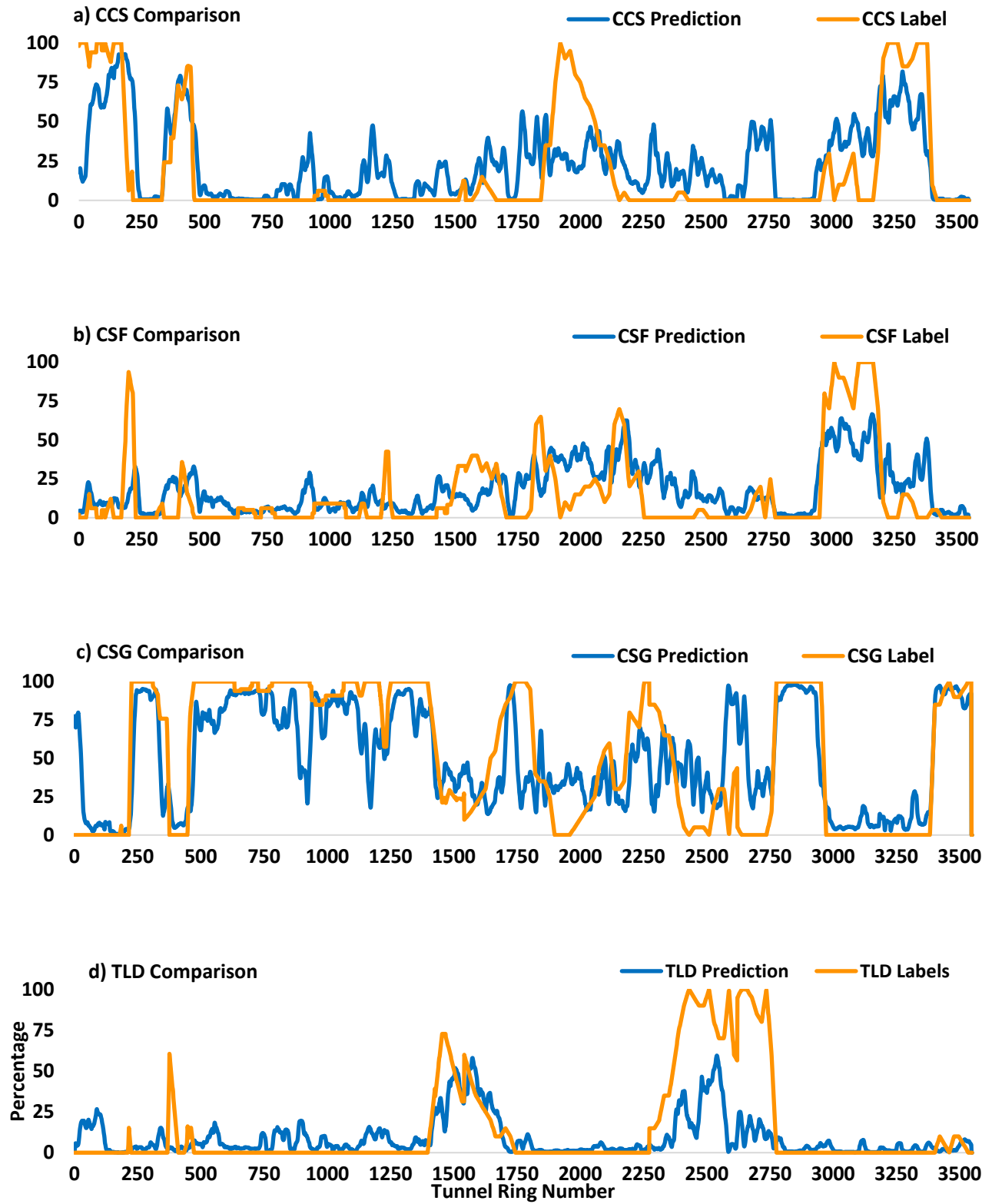


Figure 13. Individual earth layer estimations from RNN-LSTM model compared to labeled data from Kriging interpolation of borehole data.

CHAPTER 5 – SUMMARY AND CONCLUSION

This research project focuses on the applications of data science, machine learning, and big data analytics in the construction, maintenance and performance of the underground transportation infrastructure. The first objective of this project is to develop advanced data mining and novel machine learning based methods for predicting or detecting ground conditions and geological composition using the data collected before and during the TBM operations. The second objective was to design and develop data-driven predictive models that can predict the TBM state, performance, and status in real-time.

The inability to identify and characterize the as-encountered ground for excavations using Pressure balance shield tunnel boring machines (TBM) makes it difficult to optimize the tunneling process. There is significant incentive to develop methodologies that can characterize the ground using the large volume of data collected during TBM operation. With the recent advancements in artificial intelligence and machine learning for solving complex problems, there is a potential for applications in tunneling using TBM data. The first objective of this study was to develop an advanced machine learning algorithm that is capable of sequentially estimating the geological composition of earth layers encountered by the TBM during tunneling. The data used in this project was extracted from the Seattle Northgate Link Extension tunneling project in North America. The prediction targets for this dataset were the percentage of each soil component within the TBM tunnel envelope during excavation. The prediction model was developed using an Artificial Neural Network (ANN). Due to the sequential nature of the TBM operation, the collected data was treated as a time series. Therefore, a specific type of ANN known as Recurrent Neural Network (RNN), Long Short-Term Memory (LSTM), was employed in this study.

It is important to notice that the proposed RNN-LSTM method only uses the TBM data as input features to make prediction for the soil composition (it does not directly use bore-hole data as input information). However, the comparison of model-estimated as-encountered geological composition of the earth layers with interpolated data from actual borehole samples shows an agreement on the soil composition and pattern. In other words, the proposed RNN-LSTM model has discovered a correlation between TBM data and soil composition, and learned to use it to predict the soil composition, even without any prior information about the geological composition (i.e. without using prior borehole data). The performance of the model in terms of mean squared error was comparable with interpolated data. Since the common practice is only relying on interpolated borehole data during TBM operation, it cannot provide the unpredicted ground conditions between borehole locations that can infer additional cost due to project delays and equipment maintenance. Comparing the model estimations for each individual soil type with provided labels show even a higher accuracy in most cases. The prediction performance of the model can be further improved by providing more training data with higher level of details regarding the geological and geotechnical parameters of the tunneling alignment.

The second objective of this project was to design and develop data-driven predictive models that can predict the TBM state, performance, and status in real-time. The results of this project suggest that utilizing recurrent neural networks would allow for prediction of critical excavation performance evaluation features at future states. The structure of the model appears to be applicable to different tunneling zones, as verified by the application of the model to two different

tunnels. In addition, the model proved to be accurate in applying learning from one tunnel to another despite the two having different soil composition. Providing light re-training even allowed it to outperform the model fully trained on the tunnel from where the testing data came. Prediction of critical features such as advance speed, thrust force, and articulation force showed noticeable results. The model shows exceptional abilities in terms of predicting sensor features, particularly considering that it is doing so without the knowledge of the other sensor data at the same ring. The model holds its performance quite consistently throughout several runs. The success of the model implies a transferability of training of the RNN predictive model. Such generalization is a feature that will be very useful in optimizing the TBM operation.

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APPENDIX A – TECHNOLOGY TRANSFER ACTIVITIES

1 Accomplishments

- Developed novel prediction techniques based on advanced machine learning for predicting or detecting ground conditions and soil composition using the data collected before and during the TBM operations.
- Designed and developed data-driven predictive models that can predict the TBM state and performance in real-time (during the boring process) as well as adverse events in UTI such as structural defects, and anomalies.
- We published a journal paper in The Journal of the Transportation Research Board 2020
- One UTC-UTI student Presented his research in TRB conference 2020
- One UTC-UTI student Presented her research in Women in Data Science Conference 2020
- Two UTC-UTI students Presented her research in Cal State LA DIRECT STEM workshop
- We have been reaching out to LA Metro Rail, collected new big datasets for training modeling, and validating the developed algorithms, and also discussed potential collaborations, discussed potential project detail.
- Mohammad Pourhomayoun received new grants from NASA for projects focusing on various applications of AI in Urban Sustainability.
- Mohammad Pourhomayoun received new grants from Sikand Foundation focusing on various applications of AI in Urban Sustainability.

1.1 What was done? What was learned?

In this project, we have developed and applied Data Science, Artificial Intelligence, and big data analytics techniques for construction and maintenance of the underground transportation infrastructure. The first objective of this project was to develop data mining and machine learning methods for predicting or detecting ground conditions. The second objective was to design and develop data-driven predictive models and Artificial Intelligence (AI) techniques to predict the TBM state and status in real-time. The third objective was to design and develop predictive models and AI techniques to predict future adverse events in UTI such as structural defects and anomalies, and defect progression and consequences over time. We learned that data science and AI can be beneficial tools and techniques to improve the performance, quality, and efficiency of construction and maintenance of the underground transportation infrastructure. They can let us predict important parameters and states, and also predict unexpected adverse events during the construction or afterwards.

1.2 How have the results been disseminated?

- We published a journal paper in The Journal of the Transportation Research Board 2020

- One UTC-UTI student Presented his research in TRB conference 2020
- One UTC-UTI student Presented her research in Women in Data Science Conference 2020
- Two UTC-UTI students Presented her research in Cal State LA DIRECT STEM workshop

2 Participants and Collaborating Organizations

Name: LA Metro

Location: Los Angeles, CA

Contribution: Collaborations with LA Metro Rail, collected new big datasets for training modeling, and validating the developed algorithms, and also discussed potential collaborations, discussed potential project detail.

3 Outputs

Journal publications

K. Nagrecha, L. Fisher, M. Mooney, E. Alavi, T. Rodriguez-Nikl, M. Mazari, M. Pourhomayoun, "As-Encountered Prediction of Tunnel Boring Machine Performance Parameters Using Recurrent Neural Networks," The Journal of the Transportation Research Board, July 2020.

(<https://doi.org/10.1177/0361198120934796>)

Presentations

K. Nagrecha, L. Fisher, M. Mooney, E. Alavi, T. Rodriguez-Nikl, M. Mazari, M. Pourhomayoun, "As-Encountered Prediction of Tunnel Boring Machine Performance Parameters Using Recurrent Neural Networks," Transportation Research Board Annual Conference (TRB 2020), July 2020.

Workshops

L. Fisher, K. Nagrecha, T. Rodriguez-Nikl, M. Mazari, M. Pourhomayoun, "Real-Time Prediction of Geological Composition using Recurrent Neural Networks and Shield Tunnel Boring Machine Data," Cal State LA DIRECT STEM workshop 2020.

E. Estrada Medina, K. Nagrecha, T. Rodriguez-Nikl, M. Mazari, M. Pourhomayoun, "Prediction of Soil Composition using Artificial Neural Networks," Women in Data Science workshop 2020.

4 Outcomes

We have developed novel prediction techniques for predicting or detecting ground conditions and soil composition using the data collected before and during the TBM operations. We have also designed and developed data-driven predictive models that can predict the TBM state and performance in real-time (during the boring process) as well as adverse events in UTI such as structural defects, and anomalies. They can let us predict important parameters and states, and also predict unexpected adverse events during the construction or afterwards.

5 Impacts

The developed systems and methods are significantly effective in improving the performance, quality, and efficiency of construction and maintenance of the underground transportation infrastructure.

APPENDIX B - DATA FROM THE PROJECT

Table1: Sample sensor data used to develop and train machine learning models

Location	sensor1	sensor2	sensor3	sensor4	sensor5	sensor6	sensor7
1	2	12.2	2.065	2.55333333	0.24	11454	11
2	2	16.6925	2.1625	5.56	0.51	9984	19
3	2	20.5125	1.545	4.76	0.345	8852	28
4	2	28.315	1.4425	4.56	0.235	10436	33
5	2	39.0175	1.2475	4.9	0.185	11503	42
6	2	18.125	1.9225	4.45333333	0.355	9240	23
7	2	18.295	1.73	3.76666667	0.285	9574	22
8	2	16.89	1.5575	3.64666667	0.295	8729	23
9	2	14.0275	2.1975	2.32666667	0.175	8703	18
10	2	19.645	1.5625	3.37333333	0.225	10196	23
11	2	22.125	1.585	4.65333333	0.31	10480	25
12	2	19.55	0.9675	5.18	0.4	11314	20
13	2	22.3175	1.85	4.79333333	0.32	11319	23
14	2	27.28	1.175	5.18666667	0.29	11786	28
15	2	27.6075	1.35	5.33333333	0.295	11971	28
16	2	24.9775	2.5	5.78666667	0.36	11321	26
17	2	16.88	0.625	3.05333333	0.23	11207	17
18	2	25.625	1.75	6.33333333	0.39	10189	31
19	2	26.3675	1.125	5.67333333	0.33	11080	29
20	2	30.335	0.61	5	0.245	11265	33
21	3	40.575	0.625	5.80666667	0.22	11138	46
22	3	26.8825	0.2875	4.82	0.265	9307	36
23	3	26.915	0.585	5.56666667	0.32	8224	41
24	3	29.045	0.625	5.22666667	0.275	8698	42
25	3	29.305	0.265	4.44	0.22	10915	33
26	3	36.4775	0.4125	5.29333333	0.22	9958	46
27	3	34.1325	0.3275	4.94	0.215	10963	39
28	3	34.3325	0.5925	5.72	0.26	10169	42
29	3	32.9275	0.6225	5.14	0.235	9020	46
30	3	28.0875	0.45	4.85333333	0.255	9784	35
31	3	29.8825	0.39	5.3	0.27	10376	35
32	3	32.1475	0.4525	6.26	0.305	9763	41
33	3	27.9075	0.1975	4.30666667	0.22	8363	41

Location	sensor1	sensor2	sensor3	sensor4	sensor5	sensor6	sensor7
34	3	32.32	0.26	5.29333333	0.25	8927	45
35	3	38.815	0.5675	6.36	0.26	9645	51
36	2	28.675	0.625	6.3	0.345	8374	43
37	2	23.625	0.61	6.03333333	0.4	7984	36
38	2	21.26	0.8375	4.68	0.325	7685	34
39	2	30.7325	0.525	5.20666667	0.255	9527	40
40	2	30.485	0.515	5.52	0.28	10368	36
41	2	29.07	0.47	5.21333333	0.27	9968	36
42	2	31.3075	0.345	4.74666667	0.225	10441	37
43	2	30.9525	0.595	5.64	0.28	9900	39
44	2	34.03	0.5725	5.36	0.24	10386	41
45	2	34.7125	0.54	5.19333333	0.225	10758	40
46	2	36.4525	0.7	6.40666667	0.28	10700	42
47	2	29.0575	1.5375	5.22666667	0.275	9125	39
48	2	26.2625	0.7825	6.4	0.385	8188	40
49	2	26.2975	0.8175	6.16666667	0.37	8365	39
50	2	19.74	1.295	5.18	0.395	8626	28
51	2	20.1075	0.81	5.82	0.45	9058	27
52	2	19.1875	0.7825	5.77333333	0.465	9092	25
53	2	16.4125	0.66	4.62666667	0.415	9728	19
54	2	16.215	0.79	4.38	0.39	10803	17
55	1	14.4825	0.8825	3.88666667	0.375	12152	13
56	1	17.265	0.9	5.34	0.47	12745	15
57	1	16.925	0.99	5.6	0.51	12180	16
58	1	12.0275	0.8025	2.56666667	0.245	11154	11
59	1	15.565	0.765	4.72	0.45	10674	16
60	1	16.17	0.77	5.96	0.575	9493	20
62	1	15.785	0.89	5.98666667	0.59	8896	21
63	1	17.1625	1.33	6.30666667	0.58	8993	22
64	1	16.005	1.405	5.86666667	0.57	8854	21
65	1	14.4	1.5625	5.77333333	0.62	8825	19
66	1	12.7175	1.575	5.02666667	0.595	9149	16
67	1	12.905	0.845	6.1	0.74	9537	15
68	1	12.6175	1.06	6.12666667	0.76	9638	14
69	1	13.09	1.39	6.08	0.73	9883	15
70	1	14.2025	1.3475	6.04666667	0.665	10310	15
71	1	15.4375	1.0075	6.24	0.635	10736	16

Location	sensor1	sensor2	sensor3	sensor4	sensor5	sensor6	sensor7
72	1	15.75	1.0875	6.2	0.62	11204	16
73	1	15.49	1.065	5.68666667	0.565	11758	15
74	1	14.2025	0.58	4.52666667	0.465	12685	12
75	1	13.1075	1.06	5.14	0.59	13133	10
76	1	15.03	1.155	5.60666667	0.575	12577	13
77	1	15.385	1.0625	5.84	0.59	11428	15
78	1	16.19	1.395	6.20666667	0.605	12482	14
79	1	16.3375	1.5425	6.32666667	0.61	13161	14
80	1	15.6775	1.625	6.21333333	0.625	12939	13
81	1	15.925	2.09	6.34	0.63	12967	13
82	1	14.3075	2.3475	5.82	0.63	11869	13
83	1	17.1525	2.0175	6.14	0.56	11398	17
84	1	18.775	2.205	6.42	0.54	12317	17
85	1	16.3	1.3725	5.48	0.515	11643	16
86	2	15.5525	0.82	4.98	0.48	12435	14
87	2	16.5125	0.72	4.66666667	0.415	13201	14
88	2	17.6	0.8325	5.08	0.435	13075	15
89	2	18.3775	0.355	3.34666667	0.24	13377	15
90	2	20.995	0.8725	4.79333333	0.34	12637	19
91	2	27.8475	0.9475	6.5	0.37	11173	30
92	2	25.875	0.68	6.36	0.39	10093	31
93	2	27.36	0.7175	6.39333333	0.37	10268	33
94	2	25.0825	0.5825	6.31333333	0.395	9866	31
95	2	24.15	0.82	6.30666667	0.41	9237	32
96	2	29.955	0.73	6.55333333	0.345	9005	41
97	2	34.3125	0.535	6.11333333	0.28	9993	43
98	2	33.2275	0.63	6.2	0.295	10549	39
99	2	32.8725	0.9625	5.94666667	0.28	9400	44
100	2	33.265	0.58	6.43333333	0.305	8761	48
101	2	28.1025	0.3475	4.56666667	0.24	8808	40
102	2	39.84	0.5075	5.77333333	0.225	10399	48
103	2	37.7375	0.265	4.96	0.195	10029	47
104	2	36.9875	0.305	5.95333333	0.25	9705	48
105	2	27.6775	0.185	2.88	0.125	8416	41
106	2	34.2675	0.1875	4.23333333	0.175	9418	46
107	2	31.0325	0.36	5.19333333	0.255	10097	38
108	2	18.825	0.545	3.59333333	0.26	7256	32

Location	sensor1	sensor2	sensor3	sensor4	sensor5	sensor6	sensor7
109	2	23.155	0.88	6.30666667	0.43	8221	35
110	2	22.705	0.6725	6.28	0.435	8480	33
111	2	24.11	0.59	6.00666667	0.39	8667	34
112	2	29.415	0.7175	6.12666667	0.325	9391	39
113	2	25.92	0.445	3.64666667	0.19	8911	36
114	2	29.1575	0.485	4.76666667	0.24	9915	36
115	3	30.76	0.6475	6.14666667	0.315	9032	42
116	3	29.38	0.615	6.24	0.335	8688	42
117	3	27.65	0.6425	6.14	0.35	8817	39
118	3	22.6675	0.8	4.05333333	0.255	9490	29
119	3	29.0775	0.5525	6.11333333	0.33	9709	37
120	3	32.1525	0.4925	6.30666667	0.31	9600	42
121	3	28.935	0.46	5.56666667	0.295	9252	39
122	3	27.4425	1.7	5.80666667	0.33	7980	43
123	3	35.985	1.1375	5.98	0.26	9687	47
124	3	34.4875	0.49	5.89333333	0.265	10133	42
125	3	32.4625	0.34	6.31333333	0.305	9884	41
126	3	27.76	0.21	5.76666667	0.32	11804	28
127	3	26.2025	-0.0125	4.51333333	0.25	12712	24
128	3	32.855	0.61	5.10666667	0.235	11454	35
129	3	29.97	0.3925	5.48	0.28	10720	34
130	2	20.1725	0.59	4.62	0.335	9273	26
131	2	22.51	0.8225	5.45333333	0.37	9133	30
132	2	22.1775	0.69	6.13333333	0.435	9278	29
133	2	24.3525	0.9275	6.52	0.425	8376	36
134	2	25.2775	0.895	6.16666667	0.385	9985	31
135	2	20.8075	1.125	6.04	0.455	11133	22
136	2	20.01	1.27	6.65333333	0.53	9943	24
137	2	19.7025	1.1175	5.99333333	0.475	9904	24
138	2	16.645	1	4.46666667	0.39	10833	17
139	2	19.1375	1.02	6.30666667	0.52	11026	20
140	2	21.5375	1.2175	6.30666667	0.46	10721	24
141	2	22.1675	0.89	6.02666667	0.425	11816	22
142	2	24.965	0.875	4.36666667	0.255	11752	25
143	2	25.475	1.05	6.52	0.405	10652	29
144	2	23.875	0.99	6.5	0.43	9244	31
145	2	21.68	1.1	6.31333333	0.46	8232	32

Location	sensor1	sensor2	sensor3	sensor4	sensor5	sensor6	sensor7
146	2	21.2475	1.19	6.46666667	0.48	7984	32
147	2	21.965	1.1775	6.42666667	0.465	8096	33
148	2	16.165	1.4525	5.19333333	0.485	8427	23
149	2	20.455	1.8575	5.78666667	0.44	9676	25
150	2	30.8575	1.6575	6.16	0.315	11137	34
151	2	37.1925	1.1625	6.04	0.255	12543	37
152	2	22.4575	1.0175	5.6	0.385	10242	26
153	2	20.1075	1.86	6.16666667	0.48	9022	27
154	2	19.27	1.8475	6.19333333	0.505	9598	24
170	2	12.62	1.2025	5.92666667	0.73	8362	17
171	2	17.215	1.2725	6.4	0.59	8753	23
172	2	19.4375	1.0425	6.15333333	0.495	8951	26
173	2	18.9425	0.9925	5.88666667	0.485	9332	24
174	2	17.365	1.03	6.04666667	0.545	9003	23
175	2	16.0175	1.6275	5.40666667	0.515	8756	21
176	2	17.0675	1.3025	6.2	0.57	9709	20
177	2	16.97	1.0725	5.89333333	0.54	10388	19
178	2	15.4975	1.085	6.20666667	0.63	11069	16
179	2	15.5825	1.0875	6.25333333	0.63	11280	15
180	2	17.265	1.3225	6.47333333	0.595	10865	18
181	2	17.87	1.17	6.35333333	0.56	10516	20
182	2	17.435	1.255	6.42666667	0.585	9806	21
183	2	17.3375	1.075	5.79333333	0.52	10135	20
184	2	17.45	1.26	6.6	0.6	11036	18
185	2	15.99	1.2725	5.92666667	0.58	10591	17
186	2	17.4575	1.3125	6.29333333	0.57	10117	20
187	2	17.69	1.385	6.26666667	0.56	11551	17
188	2	16.7725	1.4475	6.18666667	0.58	10739	18
189	2	11.23	1.225	3.78666667	0.465	8063	16
190	2	12.3625	1.5025	3.94	0.445	7218	20
191	2	21.0125	3.1525	6.46666667	0.49	8111	32
192	2	15.9275	1.39	5.87333333	0.575	7126	27
193	2	14.0325	1.61	5.57333333	0.61	7133	23
194	1	17.1725	2.965	5.49333333	0.49	8937	23
195	1	17.95	2.765	5.33333333	0.455	8064	27
196	1	20.8825	3.03	6.61333333	0.505	7515	34
197	1	22.6475	3.9525	6.18	0.43	7517	37

Location	sensor1	sensor2	sensor3	sensor4	sensor5	sensor6	sensor7
198	1	16.9825	1.5	6.07333333	0.56	6618	31
200	1	16.9625	2.51	4.34666667	0.37	7982	25
201	1	29.2025	1.5075	5.68	0.3	8884	41
202	1	28.0975	1.765	5.88	0.325	9571	36
203	1	16.965	1.7475	5.38666667	0.485	8857	23
204	1	26.1825	4.645	5.78666667	0.345	9168	35
205	1	25.415	4.415	5.94	0.365	8669	36
206	1	20.8825	2.9225	4.13333333	0.28	8001	32
207	1	22.8275	3.075	4.56	0.29	7973	35
208	1	15.7825	1.955	5.05333333	0.48	6845	28
209	1	10.7925	1.3825	4.90666667	0.68	7042	17
210	1	9.355	1.98	3.78	0.56	6934	15
211	1	12.3525	4.135	4.71333333	0.565	6479	22
212	1	20.995	3.43	4.82666667	0.34	7846	33
213	1	29.9725	2.61	6.36666667	0.335	9057	41
214	1	37.32	1.395	6.08666667	0.255	9596	49
215	1	33.6325	1.01	6.09333333	0.285	9313	45
216	1	32.99	1.095	5.96666667	0.28	9475	43
217	1	18.65	1.72	5.07333333	0.41	8055	28
218	1	16.535	1.23	6.28	0.6	8558	23
219	1	17.3075	1.195	6.05333333	0.55	9987	20
220	1	14.55	1.1875	5.55333333	0.585	9888	17
221	1	13.3975	1.09	5.39333333	0.615	9024	17
222	1	12.0875	0.975	5.04666667	0.63	8628	16
223	1	11.4125	1.25	4.00666667	0.495	9487	13
224	1	12.195	1.2575	5.85333333	0.745	10101	13
225	1	11.8525	1.4575	6.26	0.83	9682	13
226	1	11.0375	1.705	5.59333333	0.78	9769	12
227	1	10.3225	1.2425	5.18666667	0.76	9442	12
228	1	10.9025	1.2675	5.59333333	0.79	10301	11
229	2	10.8275	1.545	5.99333333	0.865	9678	12
230	2	12.8025	2.12	6.38	0.79	9452	15
231	2	12.03	1.8125	5.28666667	0.67	8267	16
232	2	13.32	1.4675	4.57333333	0.505	8769	17
233	2	13.21	1.4175	4.76666667	0.535	8255	18
234	2	12.1775	1.215	4.58	0.55	8736	16
235	2	13.9875	1.375	5.35333333	0.585	9524	17

Location	sensor1	sensor2	sensor3	sensor4	sensor5	sensor6	sensor7
236	2	13.5	2.03	4.48	0.485	9485	16
237	2	15.5825	1.805	6	0.6	9872	18
238	2	15.0375	1.6725	5.19333333	0.52	8841	20
239	2	16.3125	1.72	5.78	0.55	8305	23
240	2	15.2675	1.45	5.47333333	0.55	8174	22
241	2	16.57	1.67	6.12	0.58	8245	24
242	2	16.0525	1.56	5.74666667	0.555	7975	24
243	2	17.015	1.4925	6.34	0.59	8918	22
244	2	18.725	2.0875	5.77333333	0.48	9246	24
245	2	20.2575	1.3025	6.46	0.505	8778	28
246	2	21.3825	1.2	6.34	0.47	8138	32
247	2	21.7625	1.1425	6.22666667	0.45	8077	33
248	2	25.0225	1.1125	6.02666667	0.375	9045	34
249	2	28.0975	1.01	6.36	0.36	9483	37
250	2	26.16	0.9575	6.11333333	0.365	9634	33
251	2	22.1675	0.7975	6.23333333	0.445	9759	27
252	2	23.4225	0.595	5.36666667	0.35	10265	27
253	2	18.28	0.645	3.94	0.3	10287	21
254	2	25.25	0.92	5.94666667	0.365	12231	25
255	2	24.3725	0.8125	5.96	0.38	12098	24
256	2	20.91	0.5075	4.52666667	0.315	11593	21
257	2	22.7675	0.585	4.72666667	0.305	10991	25
258	2	21.2875	0.845	5.90666667	0.43	10892	23
259	2	15.8875	1.5825	5.18666667	0.495	9590	19
260	2	14.4625	1.2925	5.96666667	0.645	9435	17
261	2	14.2325	1.34	5.83333333	0.635	9483	17
262	2	15.1025	1.385	6.16	0.64	8797	20
263	2	18.965	1.2475	6.23333333	0.52	9579	23
264	2	19.2225	1.655	5.56	0.445	9369	24
265	2	18.6175	1.285	6.14	0.52	9736	22
266	2	15.82	1.2725	5.58	0.545	10014	18
267	2	17.0525	1.215	5.82	0.53	10291	19
268	2	15.51	1.185	5.55333333	0.55	11191	15
269	2	15.1825	1.0925	5.12666667	0.51	11393	15
270	2	15.2575	1.18	5.06666667	0.5	12173	14
271	1	13.87	2.72	5.5	0.61	11844	13
272	1	18.09	1.505	6.27333333	0.545	11299	18

Location	sensor1	sensor2	sensor3	sensor4	sensor5	sensor6	sensor7
273	1	16.4625	1.4125	6.16666667	0.59	10414	18
274	1	17.2625	1.525	6.22666667	0.57	10660	19
275	1	15.49	1.455	5.94666667	0.6	10530	17
276	1	13.9825	1.35	5.55333333	0.61	10845	14
277	1	14.6575	1.4175	5.96666667	0.635	11327	14
278	1	12.53	1.3475	5.74	0.71	11509	12
279	1	11.0375	1.4525	3.48666667	0.42	11752	10
280	1	13.9875	1.7425	5.40666667	0.59	11648	13
281	1	11.6275	2.1825	4.04666667	0.49	9844	13
282	1	13.4675	2.35	5.82666667	0.67	9815	15
283	1	11.4475	1.9025	5.10666667	0.675	9511	13
284	1	11.9775	2.0525	5.08	0.64	9212	14
285	1	14.86	3.7425	5.02	0.505	9016	19
286	1	15.2975	2.0875	5.74	0.58	9695	18
287	1	15.4475	2.0325	6.22666667	0.635	10212	17
288	1	11.51	1.695	4.31333333	0.54	9148	14
289	1	10.415	1.795	3.76	0.495	8137	14
290	1	11.4625	2.4325	5.11333333	0.675	7820	17
291	1	13.6925	1.935	5.59333333	0.63	8280	19
292	1	12.375	1.8975	5.14666667	0.63	8867	16
293	1	13.2375	2.4775	6.22	0.74	8472	18
294	1	13.4	2.5425	6.42666667	0.76	8118	19
295	1	12.7525	2.5025	6.04666667	0.74	7958	18
296	1	12.2925	3.4275	3.28666667	0.35	8113	17
297	1	16.6125	3.4175	5.84666667	0.545	8769	22
298	1	18.2925	2.3075	6.48666667	0.56	9738	22
299	2	19.4725	1.3825	6.08	0.49	10943	21
300	2	22.38	0.94	5.5	0.375	13141	20
301	2	15.16	0.265	2.98666667	0.245	13551	12
302	3	23.9625	0.3225	4.41333333	0.265	14407	19
303	3	24.875	0.24	5.02666667	0.305	14449	20
304	3	21.7825	0.0925	3.06	0.175	14349	17
305	3	34.6975	0.3625	6.19333333	0.28	14774	28
306	3	27.8	0.065	5.02	0.27	14811	22
307	3	31.3525	0.285	5.88666667	0.29	13885	27
308	3	30.8675	0.76	5.38	0.265	10581	36
309	3	27.465	0.405	6.03333333	0.345	11134	30

Location	sensor1	sensor2	sensor3	sensor4	sensor5	sensor6	sensor7
310	3	27.225	0.5	6.22	0.36	12064	27
324	1	24.6225	0.6375	6.1	0.39	13930	21
325	1	22.55	1.705	5.94666667	0.41	11800	22
326	1	24.35	0.8475	6.2	0.4	10958	27
327	1	23.8275	1.015	6.47333333	0.43	9238	31
328	1	21.415	1.14	6.37333333	0.47	11385	22
329	1	21.9075	0.9525	6.56666667	0.475	13466	19
330	1	19.6725	1.0075	6.46	0.52	13582	16
331	1	21.2775	1.1125	6.30666667	0.465	12980	19
332	1	23.035	1.28	5.68666667	0.38	12747	21
333	1	20.935	1.235	6.27333333	0.47	12342	20
334	1	23.3025	1.1925	6.21333333	0.42	13110	21
335	1	22.9225	0.9525	5.76666667	0.39	13922	19
336	1	23.76	0.555	4.38666667	0.265	15075	18
337	1	27.5	0.5225	5.05333333	0.275	14930	22
338	1	23.2175	0.6925	4.04666667	0.245	13663	20
339	1	20.74	1.36	5.61333333	0.415	13339	18
340	1	17.91	1.6425	6.51333333	0.575	12695	16
341	1	18.8375	1.76	6.58666667	0.555	11423	19
342	1	19.725	1.605	6.66666667	0.54	10886	21
363	1	20.8875	2.1725	6.15333333	0.465	8680	29
364	1	21.28	2.28	6.6	0.495	8932	29
365	1	20.5325	2.195	6.15333333	0.47	9094	27
366	1	19.4775	2.1525	6.07333333	0.49	9088	26
367	1	20.565	2.7125	6.42666667	0.495	9348	26
368	1	19.9075	2.05	6.14	0.485	8880	27
369	1	21.0325	2.2325	6.34666667	0.475	8624	30
370	1	21.18	1.9575	6.34666667	0.475	9205	28
371	1	20.63	1.5075	5.92666667	0.45	9341	26
372	1	20.22	1.4425	5.79333333	0.445	9141	26
373	1	19.6775	1.495	6.14	0.49	9077	26
374	1	18.8675	1.4425	6.24666667	0.52	9289	24
375	1	21.4975	1.365	6.07333333	0.445	10998	23
376	1	21.195	1.195	6.10666667	0.45	10356	24
377	1	21.515	0.825	5.87333333	0.425	10275	25
378	1	21.4225	0.895	5.36666667	0.38	10461	24
379	1	21.1175	1.18	4.72	0.33	10805	23

Location	sensor1	sensor2	sensor3	sensor4	sensor5	sensor6	sensor7
380	1	22.2725	1.225	5.74666667	0.4	9981	27
381	1	19.27	2.5025	4.63333333	0.355	10628	21
382	1	28.0225	2.1725	6.32	0.355	10624	32
383	1	23.13	1.2475	5.97333333	0.405	9747	29
394	1	20.5275	1.0425	6.54	0.505	9240	27
395	1	20.635	1.09	6.58666667	0.51	9558	26
396	1	20.5675	1.14	6.51333333	0.505	10033	24
397	1	22.2475	3.06	5.16	0.35	10338	26
398	1	20.96	1.835	5.96666667	0.445	10229	24
399	1	20.895	1.5325	6.11333333	0.46	9216	27
400	1	20.8275	1.56	6.39333333	0.485	9748	25
401	1	20.195	1.74	5.62666667	0.43	10007	24
402	1	26.37	1.6175	6.08666667	0.36	10368	31
403	1	26.7	2.2675	5.48	0.315	10252	32
404	1	22.5025	1.2525	6.45333333	0.455	10138	27
405	1	18.955	2.0625	5.12	0.405	10070	22
406	1	23.3175	1.39	6.38	0.435	10699	26
407	1	22.0625	1.04	6.19333333	0.44	10779	24
408	1	20.3825	1.065	6.32666667	0.49	11049	22
409	1	20.585	1.1825	6.06	0.46	11107	22
410	1	17.595	1.7025	5.84666667	0.515	11664	17
433	1	33.3225	0.7975	4.78	0.215	11235	37
434	1	28.0025	0.6275	5.67333333	0.315	10766	32
435	1	25.6725	0.6775	6.08666667	0.37	11133	28
436	1	23.3775	0.8275	6.36	0.43	11229	25
437	1	16.5925	1.1975	4.20666667	0.36	10580	18
438	1	22.78	1.3575	6.24666667	0.43	10714	25
439	1	21	1.2475	6.21333333	0.465	10102	25
440	1	20.0225	1.58	6.04666667	0.475	10631	22
441	1	21.75	1.6075	6.18	0.445	10241	25
442	1	23.4	1.3875	6.18	0.415	10266	27
443	1	25.0975	1.2825	6.26666667	0.395	11130	27
465	3	35.755	1.2575	6.10666667	0.27	13734	32
466	3	30.675	0.92	5.29333333	0.26	12349	30
467	3	32.32	0.825	6.22666667	0.305	12093	33
468	3	32.2575	0.9625	6.13333333	0.3	11776	34
469	3	31.715	0.96	6.35333333	0.315	12922	30

Location	sensor1	sensor2	sensor3	sensor4	sensor5	sensor6	sensor7
470	3	32.7875	1.0725	6.66666667	0.325	13036	31
471	3	29.2025	0.79	5.22	0.27	12796	27
472	3	31.3775	1.0175	5.95333333	0.295	12843	30
473	3	28.82	0.78	5.9	0.32	12485	28
474	3	26.8725	0.6825	5.76	0.33	13084	24
475	3	29.2975	0.6625	6.04666667	0.325	12638	28
482	3	23.9125	0.5775	5.70666667	0.37	14045	20
483	3	16.7375	0.2875	3.73333333	0.305	12587	15
484	3	21.4375	0.4275	4.84	0.335	10862	23
485	3	25.585	0.6375	5.72	0.345	12847	24
486	3	24.535	0.66	5.95333333	0.38	14034	20
487	3	22.76	0.5725	5.29333333	0.355	14369	18
488	3	19.57	0.465	4.18	0.305	13441	16
489	3	18.1925	0.23	3.62666667	0.27	13011	16
490	3	18.905	0.4575	4.54666667	0.35	12537	17
491	3	17.2975	0.4125	4.68666667	0.4	13226	14
492	3	13.3625	0.295	2.62	0.225	13317	10
494	3	17.3275	1.01	4.62	0.39	12274	16
495	3	19.4075	1.6075	5.82	0.465	14381	15
496	3	19.04	2.1275	6.20666667	0.515	13130	16
513	3	35.8825	0.7325	6.08666667	0.265	11737	38
514	3	33.215	0.8175	6.31333333	0.3	13635	29
515	3	28.3475	0.6175	6.22666667	0.345	13339	25
516	3	24.9825	0.7125	6.02	0.375	14061	21
517	3	26.16	1	5.1	0.295	13956	22
518	3	33.4775	1.2225	5.68666667	0.26	12913	32
519	3	36.3275	0.52	5.34666667	0.225	11468	39
520	3	29.1475	0.5325	4.52	0.225	11354	31
521	3	30.785	0.61	6.28666667	0.32	11361	33
571	1	15.135	2.505	5.61333333	0.57	8100	22
572	1	14.65	3.0275	5.46	0.57	8188	21
573	1	15.065	3.1625	5.79333333	0.595	8498	21
574	1	14.945	3.3575	5.86666667	0.61	7783	23
575	1	13.71	2.47	6.28	0.72	7389	22
576	1	16.5675	2.435	6.38666667	0.61	7500	26
578	1	11.8475	2.675	2.56666667	0.25	6587	21
579	1	24.135	1.845	5.14666667	0.32	7456	40

Location	sensor1	sensor2	sensor3	sensor4	sensor5	sensor6	sensor7
580	1	10.9025	3.535	5.08666667	0.705	5537	23
581	1	11.0875	2.975	5.56666667	0.775	5977	22
582	1	11.2225	2.7425	5.53333333	0.76	6313	21
583	1	11.53	3.1875	5.74	0.77	6531	21
584	1	10.7975	2.6425	4.70666667	0.645	7176	17
596	3	26.02	1.315	6.00666667	0.36	9557	33
597	3	25.625	1.4025	5.37333333	0.32	8071	39
598	3	24.165	1.3525	5.06666667	0.315	8799	34
599	3	26.1625	1.5875	5.85333333	0.35	8659	37
600	3	24.9875	1.3375	5.98	0.375	8858	35
601	3	23.1175	1.6475	6.3	0.43	8311	34
602	3	21.995	1.6325	6.26	0.45	8549	31
603	3	21.38	2.0925	5.10666667	0.36	7444	35
604	3	24.2775	1.8625	5.94666667	0.38	8559	35
605	3	18.48	0.71	3.59333333	0.265	11956	18
606	3	26.6375	1.41	6.01333333	0.355	10370	31
607	3	28.355	1.285	5.64666667	0.305	10541	33
625	3	16.3025	2.195	5.26	0.49	9065	21
629	3	21.3075	1.7775	6.07333333	0.445	11670	21
630	3	21.5625	1.195	5.88666667	0.425	11945	21
631	3	24.3	1.575	6.01333333	0.385	12334	23
632	3	26.775	1.3625	6.06	0.355	11694	28
633	3	21.87	1.165	5.46666667	0.385	11098	23
634	3	27.3425	1.835	5.53333333	0.31	10805	31
635	3	30.3425	1.5525	6.14666667	0.32	11393	33
636	3	28.1325	1.075	4.63333333	0.24	12892	26
637	3	32.125	1.48	6.04	0.295	12477	31
638	3	32.415	1.41	5.9	0.285	11283	35
639	3	30.37	1.3725	5.28666667	0.265	10033	37
640	3	33.03	1.48	5.97333333	0.28	9099	45
641	3	33.165	1.4225	5.91333333	0.28	9375	44
642	3	35.0275	1.4725	5.92	0.265	10364	42
643	3	35.3425	1.4175	5.46	0.235	12835	34
644	3	23.8425	0.405	3.06	0.16	13271	21
671	3	24.97	1.42	5.88	0.365	10850	28
672	3	23.585	1.5125	6.29333333	0.42	10613	27
673	3	23.69	1.505	6.28	0.42	10742	26

Location	sensor1	sensor2	sensor3	sensor4	sensor5	sensor6	sensor7
674	3	22.81	1.3025	6.24666667	0.43	11617	23
675	3	25.44	1.2175	6.02666667	0.37	11542	26
676	3	25.9	1.0875	5.80666667	0.35	11368	27
677	3	29.24	0.74	4.79333333	0.245	13092	27
678	3	33.08	1.0175	6.37333333	0.305	12499	32
679	3	30.7	0.7175	5.81333333	0.295	12954	29
680	3	29.2275	0.515	5.94666667	0.315	13472	26
681	3	18.305	2.065	5.12	0.42	10327	21
682	3	24.36	1.105	6.19333333	0.4	9728	30
683	3	28.66	1.095	6.22	0.34	11669	30
684	3	26.5	1.0475	5.83333333	0.34	12483	25
685	3	21.9675	1.9175	5.41333333	0.375	10799	24
686	3	25.3625	1.46	6.32666667	0.395	9709	32
687	3	24.8275	1.1975	5.97333333	0.375	11079	27
688	3	24.1075	1.205	5.97333333	0.385	12273	23
689	1	22.165	1.095	6.03333333	0.425	13028	20
690	1	20.5875	0.9875	5.72	0.43	11642	21
691	1	18.59	1.08	5.89333333	0.495	11570	18
692	1	20.1025	1.26	6.15333333	0.48	12588	18
693	1	15.7775	0.9725	3.12	0.25	12238	14
694	1	20.495	1.355	5.31333333	0.395	12538	19
695	1	19.595	1.5675	5.70666667	0.45	11747	19
696	1	19.9725	1.79	5.85333333	0.455	11274	21
697	1	19.9425	1.99	6.03333333	0.475	11111	21
698	1	19.4475	1.7275	5.72	0.455	11209	20
699	1	17.895	1.6275	5.82	0.505	10448	20
700	1	16.525	1.59	5.45333333	0.505	10256	18
701	1	16.355	1.9875	5.87333333	0.56	10278	18
702	1	12.08	2.3325	3.15333333	0.335	8344	16
703	1	14.0475	2.6725	5.18666667	0.56	8865	18
704	1	12.6525	2.3475	5.32	0.64	8170	18
705	1	13.07	2.8475	5.38	0.63	9071	16
706	1	11.0275	2.005	4.06666667	0.52	7909	16
707	1	10.8175	2.3725	3.91333333	0.505	7591	16
708	1	11.735	4.045	5.10666667	0.655	7530	18
709	1	12.18	3.6475	5.31333333	0.665	7559	18
710	1	13.925	3.2575	5.48666667	0.605	7886	21

Location	sensor1	sensor2	sensor3	sensor4	sensor5	sensor6	sensor7
711	1	12.89	3.2025	3.55333333	0.37	7728	19
712	1	14.5725	2.8875	5.32666667	0.555	8886	19
713	1	15.57	2.5525	5.9	0.59	9194	20
714	1	16.6525	2.0275	5.34	0.49	9295	21
715	1	16.98	1.6925	5.10666667	0.455	10044	20
716	1	17.6425	1.74	5.76666667	0.505	10204	20
717	1	18.1975	1.405	5.69333333	0.485	10804	19
740	3	18.0775	1.2375	6.16	0.535	14246	14
741	3	17.415	1.3475	4.46	0.37	13087	15
742	3	22.9375	1.185	6.1	0.415	13014	21
743	3	23.0825	0.9675	5.73333333	0.385	12930	21
744	3	21.095	0.6225	5.30666667	0.385	14367	17
745	3	18.645	0.29	4.84	0.385	15116	13
746	3	17.19	0.42	3.24666667	0.245	14804	12
747	3	21.2825	0.185	4.29333333	0.29	14843	16
748	3	21.4375	0.2725	4.2	0.28	14732	16
749	3	16.745	-0.0525	3.14666667	0.24	15037	12
750	3	19.5175	0.1425	2.98	0.19	14047	16
751	3	22.61	-0.01	3.82	0.235	14166	18
752	3	20.9025	-0.0425	3.97333333	0.265	15053	16
753	3	19	0.3325	3.05333333	0.205	14418	15
754	3	26.01	0.5675	5.8	0.345	14471	21
755	3	25.475	0.5425	5.4	0.325	14307	21
756	3	24.5975	0.41	5.22666667	0.32	14858	19
757	3	21.4625	0.2225	4.33333333	0.29	15111	16
758	3	19.7275	0.0275	3.24	0.215	15259	14
759	3	27.0625	0.3275	6	0.345	15664	20
760	3	20.8125	0.005	3.58666667	0.235	15050	15
761	3	27.335	0.39	6.31333333	0.365	15375	21
762	3	19.655	0.835	4.62	0.345	13264	17
763	3	24.5625	0.405	5.52	0.345	12858	22
764	3	24.925	0.3775	5.54666667	0.34	12742	23
765	3	28.93	0.61	6.39333333	0.35	12074	29
766	3	30.67	0.6025	6.16	0.315	13425	27
767	3	27.96	0.8025	5.01333333	0.27	12506	27
768	3	27.455	0.58	5.84	0.33	8736	39
769	3	22.8325	0.425	5.56	0.375	9148	30

Location	sensor1	sensor2	sensor3	sensor4	sensor5	sensor6	sensor7
770	3	24.47	0.85	6.14666667	0.395	10529	28
771	3	22.3625	0.9175	6.03333333	0.42	12586	21
772	3	21.005	1.0775	6.11333333	0.455	13403	18
773	3	21.3275	1.0275	4.8	0.335	11605	22
774	3	23.2875	0.9025	5.86666667	0.39	10723	26
775	3	24.445	0.5325	5.87333333	0.375	11390	26
776	3	26.8075	0.6475	6.24	0.365	13919	23
777	3	25.235	0.7175	4.8	0.28	13733	22
778	3	28.53	0.5675	5.78	0.315	11892	29
779	3	28.0275	0.4425	5.76666667	0.32	11870	28
780	3	29.8225	0.6625	6.22	0.33	13653	26
781	3	25.3675	0.7675	4.82666667	0.285	12912	23
782	3	27.0975	0.445	5.8	0.33	11944	27
783	3	24.765	0.32	5.6	0.35	10122	30
784	3	25.765	0.7975	5.59333333	0.335	11363	27
785	3	25.2075	0.2975	5.78	0.355	10772	28
786	3	25.04	0.4225	5.75333333	0.355	11715	25
787	3	28.0075	0.52	6.17333333	0.345	13039	26
788	3	24.2	0.43	3.84	0.22	13387	21
789	3	26.295	0.36	5.46	0.32	13483	23
790	3	25.0125	0.49	5.22666667	0.315	12283	24
791	3	28.29	0.685	5.67333333	0.31	13465	25
792	3	26.585	0.72	5.42	0.31	12718	25
793	3	25.22	1.2175	5.38	0.325	11123	27
794	3	27.6325	0.785	5.73333333	0.32	11420	29
795	3	26.8675	0.685	5.54666667	0.315	12842	25
796	3	26.825	0.4425	5.37333333	0.305	15071	21
797	3	18.95	0.05	3.06666667	0.205	13966	15
798	3	26.0025	0.6925	4.62666667	0.26	13565	23
799	3	30.055	0.605	5.46666667	0.28	13053	28
800	3	26.355	0.2975	5.15333333	0.295	14078	22
801	3	27.435	0.38	5.11333333	0.28	14739	22
802	3	23.8425	0.2125	4.46666667	0.27	14764	19
803	3	23.9925	0.5475	4.32666667	0.26	14668	19
804	3	29.9075	0.3275	5.97333333	0.31	11798	31
805	3	27.765	0.2	4.94	0.265	13130	25
806	3	25.6325	0.3275	4.6	0.265	13768	22

Location	sensor1	sensor2	sensor3	sensor4	sensor5	sensor6	sensor7
808	3	29.7775	0.2675	5.40666667	0.275	9662	38
809	3	28.065	0.525	5.91333333	0.33	10541	33
810	3	26.965	0.555	5.72	0.33	9031	37
811	3	30.5125	0.4525	5.26	0.26	11136	34
812	3	26.615	0.33	4	0.21	13601	23
813	3	33.83	0.34	5.5	0.25	14416	28
814	3	35.4625	0.4025	5.7	0.25	12635	34
815	3	39.19	0.375	6.00666667	0.24	10785	45
816	3	36.3125	0.265	4.49333333	0.18	11324	40
817	3	34.105	0.0975	4.21333333	0.175	13829	30
818	3	34.33	0.02	4.86	0.21	11958	35
819	3	28.355	-0.0775	3.14	0.14	8856	40
820	3	27.8525	-0.2075	2.98666667	0.135	8972	38
821	3	24.22	0.09	2.78	0.14	8804	34
822	3	27.5875	0.5725	4.57333333	0.245	10213	33
823	3	29.2275	0.4725	4.42	0.22	10651	34
824	3	30.27	0.3025	4.33333333	0.205	10650	35
825	3	25.36	0.0775	3.16	0.16	9552	32
826	3	30.92	0.1425	4.92666667	0.24	10781	35
827	3	28.8075	0.3875	4.61333333	0.235	8057	45
828	3	27.5925	0.2025	3.94666667	0.2	7849	44
829	3	31.0075	0.2525	4.95333333	0.24	8371	46
830	3	32.6875	0.2125	4.74	0.215	9607	42
831	3	35.04	0.705	4.50666667	0.185	9115	48
832	3	38.875	0.5425	5.58	0.22	9010	55
833	3	31.37	-0.015	3.21333333	0.13	11243	34
834	3	32.63	0.1875	2.89333333	0.11	11611	34
835	3	34.9125	0.2375	3.9	0.155	9130	48
836	3	34.2	0.1525	4.14	0.17	9525	45
837	3	29.04	0.255	3.75333333	0.18	10899	33
838	3	35.3075	0.52	5.10666667	0.22	10082	44
839	3	34.975	0.575	5.72666667	0.255	8811	50
840	3	32.2225	0.76	5.58	0.265	9476	42
841	3	34.1525	0.8675	5.24666667	0.235	10161	42
842	3	31.9575	0.57	4.55333333	0.21	10212	39
843	3	32.265	0.4975	4.58666667	0.21	9727	41
844	3	31.685	0.5475	5.00666667	0.235	10070	39

Location	sensor1	sensor2	sensor3	sensor4	sensor5	sensor6	sensor7
845	3	26.5375	0.33	3.64666667	0.185	11162	29
846	3	28.4875	0.415	4.77333333	0.25	12900	26
847	3	29.005	0.175	3.95333333	0.19	13785	25
848	3	33.625	0.5975	4.06666667	0.17	9458	44
849	3	34.85	0.5075	5.42666667	0.24	10311	42
850	3	32.995	0.69	5.38	0.25	10107	41
851	3	31.4675	0.6225	4.28666667	0.195	11881	32
852	3	32.345	0.51	4.06	0.175	13536	29
853	3	30.4875	0.345	3.98666667	0.185	11906	31
854	3	34.6575	0.35	4.95333333	0.215	11130	39
855	3	29.9975	0.185	4.5	0.22	11507	32
856	3	23.115	-0.0775	3.62	0.215	13884	19
857	3	23.3125	0.165	3.12666667	0.17	13504	20
858	3	34.71	0.4925	5.15333333	0.225	10804	40
859	3	30.805	0.265	4.66666667	0.225	11657	32
860	3	21.985	-0.1475	3.14	0.18	14446	17
861	3	26.7575	0.2225	3.24	0.155	13656	23
862	3	34.8375	0.545	5.44666667	0.24	10861	40
863	3	31.7325	0.525	5.48	0.265	12514	31
864	3	22.9775	0.06	3.67333333	0.22	14686	18
865	3	23.425	0.0975	3.92	0.235	15100	18
866	3	29.7925	0.4975	4.98666667	0.25	13767	26
867	3	25.745	0.3325	4.05333333	0.22	13987	22
868	3	19.1275	-0.075	2.72	0.17	12094	18
869	3	23.465	0.1825	4.39333333	0.27	12000	23
870	3	22.0575	0.065	3.64666667	0.225	12875	20
871	3	23.3925	0.2475	4.34	0.27	13288	20
872	3	20.6075	0.1825	3.80666667	0.255	13569	17
873	3	18.9275	0.01	3.60666667	0.26	13654	15
874	3	19.765	0.3275	4.04666667	0.29	14205	16
875	3	29.6825	1.375	6.18	0.325	10576	34
876	3	32.585	0.95	6.2	0.3	10591	38
877	3	20.84	0.0575	3.7	0.245	12763	19
878	3	21.1625	0.3875	3.59333333	0.23	14001	17
879	3	30.0825	0.835	6.19333333	0.325	12686	29
880	3	27.91	0.79	5.98	0.335	11115	30
881	3	23.7075	0.6075	4.94	0.31	11654	24

Location	sensor1	sensor2	sensor3	sensor4	sensor5	sensor6	sensor7
882	3	23.195	0.6025	5.68666667	0.38	13000	21
883	3	25.73	1.035	5.88	0.355	12876	24
884	3	21.92	1.115	5.44666667	0.38	12191	21
885	3	24.7525	1.665	5.34666667	0.33	12019	24
886	3	24.375	1.49	6.06	0.39	12085	24
887	3	22.2225	1.57	6.34	0.45	11939	22
888	3	23.155	1.7	6.44	0.44	12260	22
889	1	24.35	2.035	6.18	0.4	12515	23
890	1	20.3725	1.75	6.27333333	0.485	11189	21
891	1	21.375	1.9875	5.71333333	0.415	11660	21
892	1	22.85	2.1975	6.29333333	0.435	11482	24
893	1	22.1125	2.0925	5.79333333	0.405	10634	25
894	1	24.645	2.1875	5.86	0.37	11141	26
895	1	17.2075	2.1825	3.55333333	0.28	9859	20
896	1	27.14	1.905	6.29333333	0.365	10572	31
897	1	30.1475	1.825	5.98666667	0.31	11750	31
898	1	31.8	1.5825	5.90666667	0.29	12297	31
899	1	31.93	1.34	5.96666667	0.29	12776	30
900	1	34.55	1.1725	5.48666667	0.245	13543	31
901	1	28.775	1.3275	5.89333333	0.32	13076	26
902	1	17.55	1.59	2.90666667	0.205	11244	18
903	1	28.415	1.45	6.08666667	0.335	10962	32
904	1	34.625	1.11	5.86	0.265	11599	37
905	1	33.6575	1.0725	5.80666667	0.27	11678	35
906	1	28.675	1.07	5.98	0.325	10886	32
907	1	29.5225	1.0675	6.08666667	0.325	12041	30
908	1	30.3975	0.935	6.01333333	0.31	12358	30
909	1	14.5075	-0.0075	2.36	0.175	12871	12
910	1	19.1075	0.235	3.62666667	0.26	13744	16
911	1	26.8925	0.6475	5.52	0.315	13060	24
943	1	12.99	0.5775	2.58	0.23	11848	12
944	1	20.1875	1.8825	5.12	0.385	12432	19
945	1	23.8925	1.5975	5.92	0.385	12705	22
946	1	20.5475	1.365	5.62	0.42	12622	19
947	1	23.7225	1.46	5.90666667	0.39	13229	21
948	1	23.0175	1.28	6.00666667	0.41	13473	20
949	1	19.91	2.235	4.29333333	0.31	13004	17

Location	sensor1	sensor2	sensor3	sensor4	sensor5	sensor6	sensor7
950	1	22.0275	1.535	6.10666667	0.435	13715	18
951	1	21.9375	1.0875	5.66666667	0.4	13892	18
952	1	23.62	1.085	6.04	0.4	15011	18
953	1	23.5875	0.9275	5.57333333	0.365	15724	17
954	1	23.46	0.875	5.77333333	0.38	15644	17
955	1	16.2325	0.325	2.68	0.195	13895	13
956	1	19.5325	0.2125	4.44	0.33	15341	14
957	3	22.805	0.885	5.74	0.39	13897	19
958	3	25.1075	0.75	5.68	0.35	13089	23
959	3	24.9725	1.13	5.04666667	0.305	13135	22
960	3	24.6225	0.7925	5.29333333	0.325	14088	20
961	3	20.6125	0.27	3.5	0.225	13621	17
962	3	28.585	0.5525	5.43333333	0.29	13920	24
963	3	26.0825	0.84	3.78	0.2	14113	22
964	3	32.8075	0.37	4.95333333	0.225	12683	31
965	3	30.4175	0.3225	3.89333333	0.18	13694	27
966	3	26.695	-0.07	2.88	0.13	14029	22
967	3	27.46	0.33	3.15333333	0.145	11579	29
968	3	28.27	0.3725	4.32	0.22	9226	38
969	3	29.185	0.395	4.03333333	0.195	10599	34
970	3	30.94	0.4175	4.49333333	0.21	11597	33
971	3	28.9375	0.62	3.66	0.17	9710	37
972	3	31.325	0.5725	4.63333333	0.22	9080	43
973	3	33.2975	0.535	5.52	0.255	9459	44
974	3	33.88	0.5575	4.68666667	0.205	9439	45
975	3	33.54	0.4475	4.54	0.2	9962	42
976	3	32.49	1.025	4.94666667	0.23	8957	45
977	3	33.665	0.8075	5.28666667	0.24	8817	48
978	3	34.1025	0.5625	4.6	0.2	9395	45
979	3	33.8125	0.585	5.67333333	0.26	10005	42
980	3	28.8525	0.415	4.32	0.215	12336	28
981	3	26.7525	1.0125	4.26666667	0.23	10820	30
982	3	29.09	0.825	5.28	0.275	8315	44
983	3	30.46	1	6.01333333	0.31	9925	38
984	3	30.665	1.045	6.20666667	0.32	11182	34
985	3	29.1275	0.86	6.16666667	0.335	10935	33
986	3	32.4625	0.5325	5.77333333	0.275	13682	29

Location	sensor1	sensor2	sensor3	sensor4	sensor5	sensor6	sensor7
987	3	28.085	0.475	4.04	0.205	13181	25
988	3	33.05	0.41	5.18666667	0.235	12007	34
989	3	33.63	0.4525	5.28	0.24	12263	34
990	3	35.1275	0.44	5.26666667	0.23	12053	36
991	3	34.8025	0.49	5.50666667	0.245	11471	37
992	3	30.7075	0.69	4.09333333	0.19	10894	35
993	3	32.495	0.6675	5.71333333	0.27	10435	39
994	3	31.8	0.8375	6.20666667	0.305	11177	35
995	3	30.5625	0.81	6.06666667	0.31	12442	30
996	3	31.7675	0.685	5.55333333	0.27	12917	30
997	3	29.98	0.92	6.26666667	0.33	11681	31
998	3	20.98	1.59	3.91333333	0.26	10010	25
999	3	33.055	0.6525	5.44666667	0.25	10316	40
1000	3	33.735	0.3475	5.22666667	0.235	10197	41
1001	3	32.1625	0.2775	5.22	0.245	10030	40
1002	3	30.69	0.5525	5.35333333	0.265	9678	39
1003	3	33.2675	0.9	5.05333333	0.23	8844	47
1004	3	33.5775	0.92	6.18666667	0.29	9494	44
1005	3	33.7825	0.7375	5.65333333	0.26	9013	47
1006	3	33.355	0.56	5.16666667	0.235	8613	49
1007	3	31.4475	0.675	5.55333333	0.27	7573	52
1008	3	32.22	0.8725	5.32	0.25	7718	53