



# Unbound Recycled Materials Database for MnPAVE-Flexible

**Derek Tompkins, Principal Investigator**  
American Engineering Testing, Inc.

**MAY 2021**

Research Project  
Final Report 2021-11

To request this document in an alternative format, such as braille or large print, call [651-366-4718](tel:651-366-4718) or [1-800-657-3774](tel:1-800-657-3774) (Greater Minnesota) or email your request to [ADArequest.dot@state.mn.us](mailto:ADArequest.dot@state.mn.us). Please request at least one week in advance.

## Technical Report Documentation Page

1. Report No. <b>MN 2021-11</b>	2.	3. Recipients Accession No.	
4. Title and Subtitle <b>Unbound Recycled Materials Database for MnPAVE-Flexible</b>		5. Report Date <b>May 2021</b>	6.
7. Author(s) <b>M. Zammarchi, D. Tompkins</b>		8. Performing Organization Report No.	
9. Performing Organization Name and Address <b>American Engineering Testing, Inc. 550 Cleveland Ave N Saint Paul, MN 55114</b>		10. Project/Task/Work Unit No.	
		11. Contract (C) or Grant (G) No. <b>(C) 1029807</b>	
12. Sponsoring Organization Name and Address <b>Minnesota Department of Transportation Office of Research &amp; Innovation 395 John Ireland Boulevard, MS 330 St. Paul, Minnesota 55155-1899</b>		13. Type of Report and Period Covered <b>Final Report</b>	
		14. Sponsoring Agency Code	
15. Supplementary Notes <a href="https://www.mndot.gov/research/reports/2021/202111.pdf">https://www.mndot.gov/research/reports/2021/202111.pdf</a>			
16. Abstract (Limit: 250 words) <p>This report documents the development of an electronic dataset describing field and laboratory performance of unbound bases from 106 road sections containing recycled materials in Minnesota. This dataset provides a compact view of backcalculated layer properties (from falling-weight deflection data) per road section. This view includes summary statistics on backcalculated layer properties, estimates of possible errant data in raw deflection basins, associated laboratory resilient modulus (MR) values, and other brief but insightful measures that allow MnDOT research engineers to consider which road sections to include and exclude in determining a basis for MnPAVE Flexible material inputs.</p>			
17. Document Analysis/Descriptors <b>Flexible pavements, Mechanistic-empirical pavement design, Full-depth reclamation, Recycled materials</b>		18. Availability Statement <b>No restrictions. Document available from: National Technical Information Services, Alexandria, Virginia 22312</b>	
19. Security Class (this report) <b>Unclassified</b>	20. Security Class (this page) <b>Unclassified</b>	21. No. of Pages <b>88</b>	22. Price

# **UNBOUND RECYCLED MATERIALS DATABASE FOR MNPAVE-FLEXIBLE**

## **FINAL REPORT**

*Prepared by:*

Mattia Zammarchi  
Derek Tompkins

American Engineering Testing, Inc.

**May 2021**

*Published by:*

Minnesota Department of Transportation  
Office of Research & Innovation  
395 John Ireland Boulevard, MS 330  
St. Paul, Minnesota 55155-1899

This report represents the results of research conducted by the authors and does not necessarily represent the views or policies of the Minnesota Department of Transportation or American Engineering Testing. This report does not contain a standard or specified technique.

The authors, the Minnesota Department of Transportation, and American Engineering Testing do not endorse products or manufacturers. Trade or manufacturers' names appear herein solely because they are considered essential to this report.

## **ACKNOWLEDGMENTS**

The authors gratefully acknowledge the support of the Minnesota Department of Transportation. The authors also thank members of the Technical Advisory Panel for their review and comments on the project work. The contributions of the project technical liaison, Mr. David Van Deusen of the Minnesota Department of Transportation (MnDOT) Metro District Office, were particularly appreciated.

## TABLE OF CONTENTS

<b>CHAPTER 1: Introduction .....</b>	<b>1</b>
1.1 Project objectives .....	1
1.2 Report structure .....	2
<b>CHAPTER 2: Minnesota Roads with Relevant Data and Other Resources .....</b>	<b>3</b>
2.1 Preliminary resources consulted.....	3
2.2 Data sources and review.....	4
<b>CHAPTER 3: Selected Roads and Associated Test Data .....</b>	<b>10</b>
3.1 Selected road and test cell locations.....	10
3.2 Assessing road designs and materials .....	11
3.3 Falling-weight deflectometer data preparation.....	11
3.4 Interpretation of laboratory resilient modulus data .....	12
<b>CHAPTER 4: Backcalculation Analysis.....</b>	<b>13</b>
4.1 Methods (ELMOD and TONN2010) .....	13
4.2 Original analysis and discussion .....	14
4.3 Additional seasonal analysis and discussion .....	16
4.4 Results .....	17
<b>CHAPTER 5: Final Dataset for MnPAVE Flexible Developer Review.....</b>	<b>19</b>
5.1 Road sections in the dataset .....	19
5.2 Dataset column descriptions .....	20
5.3 Summary of base performance by type .....	20
5.4 Special notes on road structure estimates .....	20
<b>CHAPTER 6: Conclusions .....</b>	<b>30</b>

<b>REFERENCES.....</b>	<b>31</b>
<b>APPENDIX A Selected Road Section Locations .....</b>	<b>1</b>
<b>APPENDIX B MnDOT Laboratory Resilient Modulus Data .....</b>	<b>2</b>
<b>APPENDIX C Raw FWD Data.....</b>	<b>3</b>
<b>APPENDIX D ELMOD Backcalculation Results .....</b>	<b>4</b>
<b>APPENDIX E TONN2010 Backcalculation Results.....</b>	<b>5</b>
<b>APPENDIX F Survey to MnDOT Engineers .....</b>	<b>6</b>

## LIST OF FIGURES

Figure 1. Minnesota aggregate resource (ASIS) locations .....	6
Figure 2. Pre-processing and analysis process for provided data files.....	14
Figure 3. Red cell highlighting in post-processing of backcalculation results.....	15
Figure 4. Histogram of average base stiffness for 62 road sections using FDR bases .....	18

## LIST OF TABLES

Table 1. Results of forensic DCP and LWD testing of unbound recycled base layers in MnROAD Cells 16-18 (Ahn et al 2017) .....	5
Table 2. Summary of Class 7 materials referenced in worksheet from 2012 MnDOT study (Xiao and Tutumluer 2012) .....	7
Table 3. District 2 CIR summary .....	8
Table 4. District 2 FDR summary .....	8
Table 5. District 8 summary .....	9
Table 6. Materials references in OMRR resilient modulus spreadsheets.....	9
Table 7 Road Sections: Locations, geometry and base material description. ....	22
Table 8. Description of columns and data in project final dataset .....	25

## LIST OF ABBREVIATIONS

AC	Asphalt concrete
CIR	Cold In-place recycling
FWD	Falling-weight deflectometer
HMA	Hot-mix asphalt
MDLP	Mid-lane driving lane
MDLP	Mid-lane passing lane
MnDOT	Minnesota Department of Transportation
MnROAD	Minnesota Road Research Facility
MR	Resilient modulus
OMRR	Office of Materials and Road Research
OWPD	Outer wheel driving lane
OWPP	Outer wheel passing lane
RAP	Recycled asphalt pavement
SFDR	Stabilized full-depth reclamation

## EXECUTIVE SUMMARY

MnDOT's mechanistic-empirical flexible pavement design procedure, MnPAVE Flexible, recognizes the use of unbound recycled materials (e.g., Cold In-place Recycling, Rubblized Concrete) in its software. Currently, the relevant mechanistic properties assumed for recycled materials within MnPAVE Flexible are estimates developed by MnDOT during the software development stages. That is, they are not values supported by dedicated studies of Minnesota recycled materials, including findings from the various MnDOT research studies on recycled materials.

The developers of MnPAVE Flexible at MnDOT recognized the need to revise and incorporate unbound recycled base material properties into the MnPAVE-Flexible design procedure using available MnDOT resources. After reviewing previously performed research studies, MnDOT determined that MnDOT laboratory and field test data were potential untapped resources for information to improve MnPAVE Flexible's estimate of the structural performance of unbound bases containing recycled materials. MnDOT focused on the potential for existing pavement data — and analysis thereof — to provide information on pavement layer input properties in the MnPAVE Flexible design procedure.

Therefore, this research develops a dataset that describes the field and laboratory performance of unbound bases from 106 road sections containing recycled materials in Minnesota. This dataset provides a compact view of backcalculated layer properties (from falling-weight deflection data) per road section. This view includes summary statistics on backcalculated layer properties, estimates of possible errant data in raw deflection basins, associated laboratory resilient modulus (MR) values, and other brief but insightful measures that allow MnDOT research engineers to consider which road sections to include and exclude in determining a basis for MnPAVE Flexible material inputs.

In addition to the final dataset, the project report concisely documents the effort that resulted in the MnPAVE Flexible unbound recycled base dataset. This effort, while straightforward, is extensive given the volume of data reviewed and analyzed and the condition of that data prior to analysis (i.e., much of the data was not supported with documentation and/or required cleaning/validation).

The final dataset from the project will assist the MnDOT developers of MnPAVE Flexible to better predict pavement performance and improve design. If successfully implemented, improvements to MnPAVE-Flexible will ensure the service life of road infrastructure in Minnesota and lower road maintenance costs. Improvements to the representation of unbound recycled materials in design procedures could also lead to their increased use in pavements, which can potentially lower construction costs.

# CHAPTER 1: INTRODUCTION

The Minnesota Department of Transportation (MnDOT) has an established history of using recycled materials in the sublayers of its pavements. This history includes sponsored research to characterize strength or stiffness of base layers that include recycled materials. MnDOT's asphalt pavement design procedure, MnPAVE Flexible, includes a set of recycled materials (e.g., Cold In-Place Recycled, Full Depth Reclamation, Stabilized Full Depth Reclamation) to account for the use of recycled materials in base layers.

However, the default properties for these materials do not properly reflect the varying ratio of recycled material to virgin aggregates typically used in pavement reconstructions and do not fully apply the findings of previous sponsored research studies. Thus, MnDOT has recognized two primary needs relating to this issue:

1. There is a need to (A) characterize typical Minnesota recycled base materials given the results of previous sponsored research and the MnROAD database and (B) verify that values represent field conditions.
2. In addition, the new values must be implemented in MnPAVE, and the underlying MnPAVE design procedure must be calibrated (or modified) to account for performance of Minnesota pavements with recycled material base layers.

This study focused on the first of those two needs, the development of a reliable database for information relating to recycled base materials.

## 1.1 PROJECT OBJECTIVES

The objectives guiding the project work were as follows:

- A. Identify sources of data for the project, which includes the creation of a survey distributed to district engineers to locate additional data
- B. Develop a database summarizing lab and field resilient modulus values for recycled material bases from previous MnDOT studies
- C. Analyze collected data to possibly uncover relationships between base resilient modulus, FWD basins, and/or base material properties

The primary research product from this project was a dataset describing all road sections featuring recycled bases that were selected for analysis. This research product is referred to as the MnPAVE Flexible recycled base dataset, or, more simply, the “final dataset.” A secondary research product is this final report summarizing the project work effort.

## **1.2 REPORT STRUCTURE**

The chapters beyond this introductory charter document the project effort. While the chapters contain summary descriptions of work effort and summary tables of data, the appendices provide full data from project analysis.

- Chapter 2 describes the road section resources that the project team reviewed with the technical liaison (TL) and technical advisory panel (TAP) and selected for analysis with TL and TAP approval. This effort included a survey of district engineers to locate road sections with bases containing recycled materials.
- Chapter 3 discusses the selected road sections, data associated with these sections, and preparations of the data for analysis.
- Chapter 4 describes analysis of field data. Summary results are briefly discussed.
- Chapter 5 describes the final dataset describing analysis of Minnesota road sections with recycled base materials. The project team provided the dataset itself – an electronic Microsoft Excel spreadsheet –to the MnPAVE Flexible developers for possible incorporation into MnPAVE Flexible.
- Chapter 6 provides discussion and conclusions for the project work.

The report is composed and structured on the understanding that its primary audience is MnDOT research engineers who are investigating the final dataset from this project.

## CHAPTER 2: MINNESOTA ROADS WITH RELEVANT DATA AND OTHER RESOURCES

The following sections briefly document project efforts to obtain data characterizing Minnesota road bases containing recycled materials, both in terms of material composition and field performance.

### 2.1 PRELIMINARY RESOURCES CONSULTED

The original work scope for project effort was focused on analysis of readily available data. Therefore, the original work scope did not indicate a literature review. However, because of the initial lack of response from MnDOT research and District engineers to requests for field data, the TAP recommended a brief literature review to ensure that the project team was aware of previous work in this area. The relevance of the literature to this project was determined based on its relevance to the following queries (sorted by priority):

- *Does the resource detail MnDOT research on unbound recycled base materials?*
- *Does the resource detail testing and test results of unbound recycled base materials?*
- *Does the resource detail testing and test results of general base materials?*
- *Does the resource provide insight in the use of base material data in mechanistic-empirical design procedures?*

These criteria were used to select resources that were consulted but not reviewed in detail, as the project objectives were to build a dataset to possibly modify MnPAVE Flexible inputs, not develop research insights into FDR base performance. Compiled literature in response to the above questions are provided in the bibliography. This literature was reviewed by the project team and discussed with the technical advisory panel. The main consequences of these discussions for project activities were as follows:

- The literature review found that literature on the resilient modulus (MR) of recycled materials – when used in a pavement foundation – was highly dependent on: (A) the type recycled material used (RAP, RCA, brick, etc.), (B) the ratio of recycled material to virgin aggregate, and (C) temperature and moisture variation by material type.
- The technical advisory panel indicated that the final dataset should, to the best of its ability, indicate the composition of base material in response to Items A and B above. Due to the difficulty of estimating in-situ moisture at any given time (particularly when poorly documented field test data is involved), moisture effects were to be ignored, although the project team recognizes their significance.

In addition to the literature review, the project team and technical liaison distributed a brief survey to MnDOT engineers to obtain useful field data describing performance of road bases containing recycled materials. The draft of this survey, which was copied into e-mail communications, is provided in Appendix F. The intent of the survey was to obtain FWD, resilient moduli, and historical construction data.

## 2.2 DATA SOURCES AND REVIEW

As noted in Section 2.1, a survey of MnDOT engineers was performed in the initial stages of the project work to acquire field data to analyze and assemble in a dataset for MnPAVE Flexible. The response to this survey did not provide much data, nor did it represent the range of road base applications in Minnesota flexible pavements that were known to the technical advisory panel. Therefore, the project team shifted its activities into actively gathering data for analysis, as a passive mode through the survey was not productive.

Through online meetings, emails, and phone conversations with the technical advisory panel, representatives of MnDOT districts, and other contacts from past MnDOT research projects, the project team and technical liaison located and evaluated electronic data sources relating to field and laboratory performance of recycled base materials. The data collection effort resulted in data sources that included the items described in the remainder of this section.

The 2017 MnDOT study, “MnROAD Cells 16-23 (Phase II),” evaluates the performance of MnROAD test sections utilizing unbound recycled base layers. The study includes falling weight deflectometer (FWD) testing and forensic trenching to facilitate the collection of lightweight deflectometer (LWD), and dynamic cone penetrometer (DCP), gradation, and moisture data for the in-situ base layers. The three test cells in the study relevant to this project were Cells 16 through 18, which had base layers containing 100% RCA; 50% RCA and 50% MnDOT Class 5 aggregate; and 100% RAP respectively. Some results from this study are summarized in Table 1.

The 2012 MnDOT study, “Best value granular material for road foundations,” which characterizes some base materials using proportions of conventional aggregate and recycled materials (RAP/RCA) Based on discussions with the TAP, we understand that this data was provided to that project by OMRR (see note on “MnDOT OMRR worksheets” below). The data is summarized in Table 2. The data provided to the study is extensive and is not reproduced in the appendices – rather the reader is encouraged to seek out these MnDOT resources separately.

The 2021 MnDOT study, “Modulus and Dynamic Cone Penetrometer Data Collection for Full-Depth Reclamation Projects,” is a project whose efforts unintentionally coincided with many aspects of this study to characterize base properties for MnPAVE Flexible. The dynamic cone penetrometer (DCP) testing of field full-depth reclaimed (FDR) bases was supported by falling-weight deflectometer (FWD) testing. Data from that DCP study was made available to this project for possible incorporation and analysis.

Various MnDOT District and other MnDOT documents and resources were consulted.

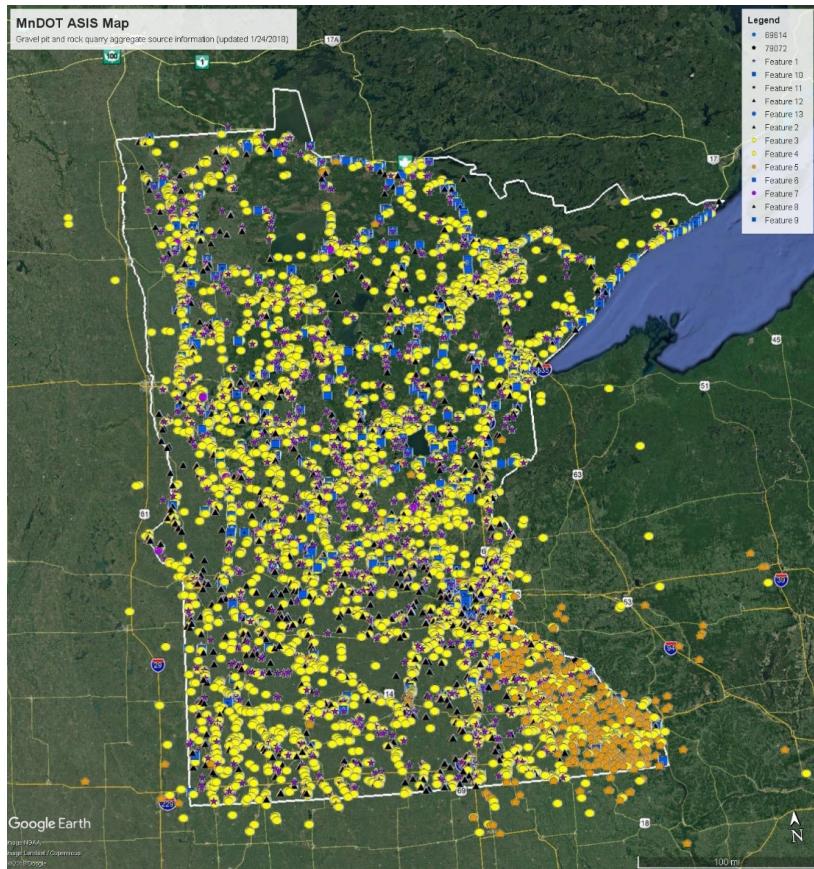
- District 2 resources indicating field sections that incorporate CIR and FDR base layers (Table 3 and Table 4, respectively).
- District 5 (Metro) e-mail indicating possible field sections of interest to the study (details to be determined).

- District 8 e-mail indicating 4 sections along TH-23 using reclaimed (CIR) base layers (Table 5). The e-mail also indicated that while FWD testing had not been performed on these sections, it could be performed upon request.
- Aggregate Source Information System (ASIS) map data describing aggregate sources (Figure 1).

Finally, the MnDOT Office of Materials and Road Research (OMRR) provided worksheets describing laboratory resilient modulus tests performed on a variety of base materials, including Class 7 materials, according to the NCHRP 1-28A procedure. This resource (“MnDOT lab MR database”) OMRR involved multiple files and complicated internal material designations, which the project team reviewed closely with OMRR. After review, the project team determined that the MnDOT lab MR database contained lab test records for 921 materials, 191 of which were entries for materials sorted under “Class 7B/C,” “RAP,” or “FDR” (i.e. designations associated with recycled materials). Because the lab MR database had not been consulted or actively curated in many years, the results were adopted as-is. Its contents are summarized in Table 6 and the MnDOT MR database is reproduced in full in Appendix B.

**Table 1. Results of forensic DCP and LWD testing of unbound recycled base layers in MnROAD Cells 16-18 (Ahn et al 2017)**

Cell	Grading Number	Moisture Content (%)	Dynamic Penetration Index (mm/blow)		Deflection under LWD (mm)		Notes
			Measured	Max Allowed	Measured	Max Allowed	
16	3.6	10.3	5.3	19	0.21	0.68	100% RCA
17	4.2	7.7	5.0	17	0.21	0.61	50% RCA + 50% CL5
18	4.1	3.6	5.7	13	0.20	0.46	100% RAP
19	4.6	6.0	7.3	19	0.29	0.68	100% CL5



**Figure 1. Minnesota aggregate resource (ASIS) locations**

**Table 2. Summary of Class 7 materials referenced in worksheet from 2012 MnDOT study (Xiao and Tutumluer 2012)**

ID	XLS_FILE	MATERIAL_TYPE	MNDOT_SPEC	ID	XLS_FILE	MATERIAL_TYPE	MNDOT_SPEC	ID	XLS_FILE	MATERIAL_TYPE	MNDOT_SPEC
54	C1314R2	RECLAIMED CONCRETE	CLASS 7C	201	NDSU_SF2	75 PCT RECLAIMED 25PCT CLASS 5	CLASS 7B	226	TH23_X_3_5_2_APR1	IN-SITU RAP WITH GRAVEL	FDR
58	C3328R2	RECLAIMED CONCRETE	CLASS 7C	202	NDSU_SN1	75 PCT RECLAIMED 25PCT CLASS 5	CLASS 7B	227	TH23_X_5_4_1_MAR30	IN-SITU RAP WITH GRAVEL	FDR
170	CR3_S_5_1_1_FEB7	IN-SITU RAP WITH GRAVEL	FDR	203	NDSU_SN2	75 PCT RECLAIMED 25PCT CLASS 5	CLASS 7B	228	TH23_X_5_4_2_APR2	IN-SITU RAP WITH GRAVEL	FDR
171	CR3_S_5_1_2_FEB11	IN-SITU RAP WITH GRAVEL	FDR	204	NDSU_TF1	50 PCT RECLAIMED 50PCT CLASS 5	CLASS 7B	243	UM_SAT_PCC100_1	100 PCT PCC	OTHER
172	CR3_S_7_8_1_DEC31	IN-SITU RAP WITH GRAVEL	FDR	205	NDSU_TF2	50 PCT RECLAIMED 50PCT CLASS 5	CLASS 7B	244	UM_SAT_PCC100_2	100 PCT PCC	OTHER
173	CR3_S_7_8_2_MAR26	IN-SITU RAP WITH GRAVEL	FDR	206	NDSU_TN1	50 PCT RECLAIMED 50PCT CLASS 5	CLASS 7B	245	UM_SAT_PCC25_1	25 PCT PCC	OTHER
178	CR3_U_5_7_1_FEB14	75 PCT AGGREGATE 25 PCT RAP	OTHER	207	NDSU_TN2	50 PCT RECLAIMED 50PCT CLASS 5	CLASS 7B	246	UM_SAT_PCC50_1	50 PCT PCC	OTHER
179	CR3_U_5_7_2_FEB19	75 PCT AGGREGATE 25 PCT RAP	OTHER	208	NDSU_UF1	RECLAIMED BITUMINOUS	CLASS 7B	247	UM_SAT_PCC50_2	50 PCT PCC	OTHER
180	CR3_U_8_7_1_FEB15	75 PCT AGGREGATE 25 PCT RAP	OTHER	209	NDSU_UF2	RECLAIMED BITUMINOUS	CLASS 7B	248	UM_SAT_PCC75_1	75 PCT PCC	OTHER
181	CR3_U_8_7_2_FEB21	75 PCT AGGREGATE 25 PCT RAP	OTHER	210	NDSU_UN1	RECLAIMED BITUMINOUS	CLASS 7B	249	UM_SAT_PCC75_2	75 PCT PCC	OTHER
182	CR3_V_5_2_1_MAR15	50 PCT AGGREGATE 50 PCT RAP	FDR	211	NDSU_UN2	RECLAIMED BITUMINOUS	CLASS 7B	250	UM_SAT_RAP100_1	100 PCT RAP	OTHER
183	CR3_V_5_2_2_MAR19	50 PCT AGGREGATE 50 PCT RAP	FDR	212	NDSU_VF1	RECLAIMED BITUMINOUS	CLASS 7B	251	UM_SAT_RAP100_2	100 PCT RAP	OTHER
184	CR3_V_8_1_MAR16	50 PCT AGGREGATE 50 PCT RAP	FDR	213	NDSU_VF2	RECLAIMED BITUMINOUS	CLASS 7B	252	UM_SAT_RAP50_1	50 PCT RAP	OTHER
185	CR3_V_8_2_MAR23	50 PCT AGGREGATE 50 PCT RAP	FDR	214	NDSU_VN1	RECLAIMED BITUMINOUS	CLASS 7B	253	UM_SAT_RAP50_2	50 PCT RAP	OTHER
186	CR3_W_4_7_1_MAR2	25 PCT AGGREGATE 75 PCT RAP	OTHER	215	NDSU_VN2	RECLAIMED BITUMINOUS	CLASS 7B	254	UM_SAT_RAP75_1	75 PCT RAP	OTHER
187	CR3_W_4_7_2_MAR8	25 PCT AGGREGATE 75 PCT RAP	OTHER	216	NDSU_WF1	RECLAIMED BITUMINOUS	CLASS 7B	255	UM_SAT_RAP75_2	75 PCT RAP	OTHER
188	CR3_W_7_2_1_MAR7	25 PCT AGGREGATE 75 PCT RAP	OTHER	217	NDSU_WF2	RECLAIMED BITUMINOUS	CLASS 7B	260	UM_UNSAT_PCC25_1	25 PCT PCC	OTHER
189	CR3_W_7_2_2_MAR9	25 PCT AGGREGATE 75 PCT RAP	OTHER	218	NDSU_WN1	RECLAIMED BITUMINOUS	CLASS 7B	261	UM_UNSAT_PCC50_1	50 PCT PCC	OTHER
196	NDSU_RF1	100 PCT RAP	OTHER	219	NDSU_WN2	RECLAIMED BITUMINOUS	CLASS 7B	262	UM_UNSAT_PCC75_1	75 PCT PCC	OTHER
197	NDSU_RF2	100 PCT RAP	OTHER	221	TH200_Y_3_7_1_MAY9	IN-SITU RAP WITH GRAVEL	FDR	263	UM_UNSAT_RAP100_1	100 PCT RAP	OTHER
198	NDSU_RN1	100 PCT RAP	OTHER	222	TH200_Y_3_7_2_JUN3	IN-SITU RAP WITH GRAVEL	FDR	264	UM_UNSAT_RAP25_1	25 PCT RAP	OTHER
199	NDSU_RN2	100 PCT RAP	OTHER	223	TH200_Y_5_7_1_MAY10	IN-SITU RAP WITH GRAVEL	FDR	265	UM_UNSAT_RAP50_1	50 PCT RAP	OTHER
200	NDSU_SF1	75 PCT RECLAIMED 25PCT CLASS 5	CLASS 7B	224	TH200_Y_5_7_2_JUN4	IN-SITU RAP WITH GRAVEL	FDR	266	UM_UNSAT_RAP75_1	75 PCT RAP	OTHER
200	NDSU_SF1	75 PCT RECLAIMED 25PCT CLASS 5	CLASS 7B	225	TH23_X_3_5_1_MAR29	IN-SITU RAP WITH GRAVEL	FDR				

**Table 3. District 2 CIR summary**

TH	DESCRIPTION	HISTORY
34	BECKER-HUBBARD CTY LINE TO THE W LIMITS OF PARK RAPIDS (WESTERN AVE)	1999 - CIR
59	FROM W JCT TH 1 TO NEWFOLDEN	1999 – CIR; 2005- 1.5" OL; 2014- Microsurfacing
64	FROM THE E JCT TH 64 TO THE JCT TH 200	1999 – CIR; 2006 - 1.5" OL; 2015- Microsurface
71	FROM .8 M N OF JCT TH 34 IN PARK RAPIDS TO .3 M S OF W JCT TH 200	1999 CIR; 2008- Microsurface
71	FROM E JCT TH 200 (KABEKONA) TO THE JCT HUBBARD CSAH 9	2005 CIR; 2013- Microsurface
72	FROM RP 62 TO THE E JCT TH 11	1999 - CIR; 2005 - Chip Seal; 2011 - 1" Mill and 2" OL
89	FROM .5 MI N BELTRAMI CSAH 26 TO THE S RED LAKE RESERVATION LINE	1999 – CIR; 2009- 1.5" OL
172	FROM THE JCT TH 11 AT BAUDETTE TO WHEELERS PT.	2002 – CIR; 2013- Chipseal

**Table 4. District 2 FDR summary**

TH	DESCRIPTION	Reclaim Depth	Geogrid	COMMENTS
1	7TH ST E IN WARREN TO JCT MARSHALL CSAH 2	10"	No	2009 Reclaim
1	FROM MARSHALL CSAH 2 TO THE JCT TH 59 IN TRF	8"	No	2009 Reclaim
2	.4 Mi E of Fosston to 3.4 Mi E of Fosston	11"	No	2015- Reclaim
6	Big Fork River to N. Jct T.H. 1	12"; 9.5"	Yes	2004 - Reclaim
9	Ada to Norman/Polk CO line	9"	No	2013- Reclaim
9	FROM THE NORMAN POLK- CTY LINE TO CROOKSTON	10"	No	2011 - Reclaim
11	JCT TH 32 to the JCT Roseau CSAH 15	8"	No	2012- Reclaim
11	2.3 Mi. W of Roseau to JCT TH 89in Roseau	12"	Yes	2015- Reclaim
11	Frontier to Indus	12"	Yes	2010 - Reclaim
32	FROM THE N JCT TH 200 TO THE JCT TH 102 JUST N OF FERTILE	8"	No	2009 - Reclaim
32	TH 32 .3 Mi N of 14th St to .1 Mi N of Co Rd 6	12"	No	2015- Reclaim
34	FROM .1 M E JCT HUBBARD CSAH 4 TO E JCT TH 64	6"	No	2011 - Reclaim
71	FROM MENAHLGA TO THE WADENA/HUBBARD CTY LINE	8"	No	2009 - Reclaim
71	FROM THE WADENA-HUBBARD CTY LINE TO .8 M N OF JCT TH 34 IN PARK RAPIDS	8"	No	2009 - Reclaim
71	Lake George to Itasca State Park	8"	No	2017- Reclaim
71	FROM JCT HUBBARD CSAH 9 TO JCT TH 2 (BEMIDJI BYPASS	7"	No	2010, 11 - Reclaim
71	Northome to Gemmel	10"	No	2011 - Reclaim
71	Gummel to Margie	10"	No	2011 - Reclaim
71	Margie to Big Falls	8"	No	2005 - Reclaim
72	FROM TAMARAC RIVER BR AT WASKISH TO 2.9 MI S OF BELTRAMI-LOW CTY LINE	10"	Yes	2011 - Reclaim
72	FROM 2.9 MI S OF BELTRAMI-LOW CTY LINE TO RP 62	9"	Yes	2005 – Reclaim
89	FROM T-321 X-ING TO W GRYGLA LIMITS	6"	No	2001 – Reclaim
113	ON 113 FROM TH 32 TO WAUBUN	9"	No	2006 - Reclaim
200	FROM THE JCT TH 32 TO TH 59 MAHNOMEN	6"	No	2003 - Reclaim

**Table 5. District 8 summary**

TH	SP	START	END	HISTORY
23	5901-24	19.2	29.7	1999 - CIR
23	5902-21	30.5	45.6	2002 – Reclaim
23	5902-20	45.6	52.8	2002 – CIR
23	4206-20	52.8	61.2	2000 – CIR

**Table 6. Materials references in OMRR resilient modulus spreadsheets**

UM_SAT_PCC100_1	UM_UNSAT_FS15_1	C7C042HPRC090	C7T061INRC236
UM_SAT_PCC100_2	UM_UNSAT_FS5_1	C7C042HPRC093	C7T200ENRC219
UM_SAT_PCC25_1	UM_UNSAT_PCC100_1	C7M072GORC326	C7T200FNRC223
UM_SAT_PCC25_2	UM_UNSAT_PCC25_1	C7M072GORC330	C7T200FNRC224
UM_SAT_PCC50_1	UM_UNSAT_PCC50_1	C7M072GPRC331	C7T200FORC076
UM_SAT_PCC50_2	UM_UNSAT_PCC75_1	C7M072GPRC335	C7T200FPRC077
UM_SAT_PCC75_1	UM_UNSAT_RAP100_1	C7M072HORC327	C7T200GNRC057
UM_SAT_PCC75_2	UM_UNSAT_RAP25_1	C7M072HORC328	C7T200GNRC058
UM_SAT_RAP100_1	UM_UNSAT_RAP50_1	C7M072HORC329	C7T200GNRC068
UM_SAT_RAP100_2	UM_UNSAT_RAP75_1	C7M072HPRC334	C7T200GNRC079
UM_SAT_RAP25_F_1	C7C042EORC203	C7M072HPRC357	C7T200GORC059
UM_SAT_RAP25_F_2	C7C042EPRC199	C7T061ENRC228	C7T200GORC061
UM_SAT_RAP50_1	C7C042FORC081	C7T061ENRC229	C7T200GORC071
UM_SAT_RAP50_2	C7C042FORC082	C7T061EORC231	C7T200GPRC065
UM_SAT_RAP75_1	C7C042FORC083	C7T061FORC234	C7T200GPRC066
UM_SAT_RAP75_2	C7C042FPRC091	C7T061GORC233	C7T200GPRC074
UM_UNSAT_AGG100_1	C7C042FPRC092	C7T061GORC235	C7T200GPRC211
UM_UNSAT_FA15_AG10_RAP75_1	C7C042FPRC198	C7T061HNRC189	C7T200HNRC062
UM_UNSAT_FA15_AG35_RAP50_1	C7C042GORC084	C7T061HNRC190	C7T200HNRC063
UM_UNSAT_FA15_AG60_RAP25_1	C7C042GORC089	C7T061HNRC192	C7T200HORC064
UM_UNSAT_FA5_AG20_RAP75_1	C7C042GPRC085	C7T061HNRC193	C7T200HORC070
UM_UNSAT_FA5_AG45_RAP50_1	C7C042GPRC086	C7T061HORC188	C7T200HORC078
UM_UNSAT_FA5_AG70_RAP25_1	C7C042GPRC088	C7T061HORC232	C7T200HORC080
UM_UNSAT_FS10_1	C7C042HPRC087	C7T061INRC191	

## CHAPTER 3: SELECTED ROADS AND ASSOCIATED TEST DATA

After discussing the assembled laboratory and field data, the technical advisory panel elected to focus the study on using falling-weight deflectometer (FWD) data from Minnesota roads using full-depth reclaimed (FDR) or recycled material bases, performing backcalculation analysis of these data, and associating backcalculated layer stiffnesses with observed laboratory MR values from the MnDOT OMRR database of MR performance, if and when the field base was known to resemble properties.

Due to this decision, the project team focused its efforts on closely evaluating datasets and locations associated with FWD data. In some respects, this aided the project efforts, as it filtered out road sections without FWD data. However, there remained many sets of data (often undocumented Microsoft Excel worksheets or raw FWD files) for locations throughout Minnesota that required review prior to analysis.

This chapter identifies the selected testing locations – including the road name, its termini, cross-section information, and material composition of the pavement structure – and preliminary treatment of selected location data, including obtaining supporting data to improve analysis.

### 3.1 SELECTED ROAD AND TEST CELL LOCATIONS

The project team, in collaboration with the technical liaison, selected field data from a total of 22 trunk highways located in Districts 1, 2, 3, 4, 7, and 8, and four test cells from the Minnesota Road Research facility (MnROAD).

- A table listing all the road sections, geometry, and material description is reported in Appendix A.
- The complete list of data files associated with all selected location is provided in Appendix C. These data files were provided to the project team through the Minnesota File Transfer resource online.

In discussing these sections with MnDOT engineers, the project team understood these to be flexible pavements whose base materials could be described as one of the following.

- Full-depth Reclaimed (FDR). A base material produced through technique where the entire existing pavement layer is pulverized together with a portion of base course material.
- Cold In-place Recycled (CIR). is a recycling technique that removes, mills, treats (with a recycling agent), and replaces an existing asphalt immediately without the application of heat.
- FDR with Geogrid. A combination of FDR plus the application of the geogrid to stabilize the recycled base material to improve layer stability and stiffness.
- Class 5 Modified: A recycled concrete aggregate (RCA) base material meeting Class 5 gradation requirements, but with the additional capability of draining water more quickly, making the base material more resistant to the freeze and thaw cycles. The bases in this study were composed 100% of RCA.

- Class 6: A base material meeting the MnDOT Class 6 gradation requirements. In this study, Class 6 bases contained exclusively RAP at a fraction of 60-75% and were otherwise composed of natural aggregates.

The primary base type for the selected road sections is FDR.

### **3.2 ASSESSING ROAD DESIGNS AND MATERIALS**

The major challenge in the pre-analysis phase of this study was to estimate the composition of the pavement structure (including layer thicknesses) of the selected roads. Investigation of design plans or as-built records started using the online database eDigis, a service provided by MnDOT that collects construction design plans of all state projects in Minnesota. The use of historical records consumed project resources – while finding records associated with projects is relatively straightforward, the review of those records is involved as they consist of large plans that can be hundred of pages in length. While eDigis provided useful information including construction details and design plans, for many road sections, these data were not up to date.

To obtain updated design plans, the team contacted engineers at MnDOT OMRR and, most importantly, the MnDOT District engineers to obtain improved estimates of the thickness and the material composition of each road section's structural cross-section, as well as an approximate year of construction. This search for improved cross-section data was a constant need throughout the analysis stages of the project work, to an extent that the final project effort (described in Section 5.4) involved iterating and refining analysis based on input from MnDOT engineers. This iterative process was time consuming, as it involved re-creating section files for renewed backcalculation analysis. However, for many sections with uncertain layer thicknesses and composition, this iterative process steered uncertain and nonsensical results into reasonable layer properties that resembled those of an engineered pavement structure.

In addition to a continual search for improved project records, the project team assessment of the data also included review of TONN2010 calculations that had been performed by MnDOT District personnel in storing FWD data in TONN2010 worksheets. In those cases, the TONN2010 worksheets represented the only record of the deflection basins (i.e. the original deflection files were not provided or unavailable). In these cases, the project team needed to separate the deflection basins for the road section from the calculated results. The calculations were saved and reserved for later verification. MnROAD data for the low-volume test Cells 16, 17, 18, and, 19 were provided in their original FWD files, however the data was extensive and required categorization according to test date and lane before initiating backcalculation analysis. More information on deflection basin file pre-processing is provided in Section 3.3.

### **3.3 FALLING-WEIGHT DEFLECTOMETER DATA PREPARATION**

During the review process of the design plans, the project team built the final version of the input files for each of the test sections that were to be coupled with the raw deflection basin files prior to

backcalculation analysis. Existing input data were extracted from the TONN2010 analysis sheet tables provided in MnDOT District files for corresponding road sections. These data were organized in a new database that was validated during TAP meetings.

Other information related to testing (including the mean temperature from the day prior to the test date) were collected as inputs for backcalculation. The team obtained these temperatures from online weather station databases. The temperature used in the analyses are reported in Appendix A.

In addition, all FWD deflection basins (including basins provided only in TONN2010 worksheets) were screened prior to this project's backcalculation analysis to identify presence of outlier basins, inconsistencies in stationing, and otherwise unusual drops (e.g. disordered loading, null readings under deflectometers). Any file containing irregular entries was flagged for review so that outliers and possibly errant drops could be removed. No deflection data was "corrected" in this process – the project team elected to remove questionable data rather than develop and defend a technique to adjust data.

Finally, the project team understood that the deflection basins to be used for backcalculation analysis were collected by MnDOT staff according to the procedure described in ASTM D4694, "Standard Test Method for Deflections with a Falling-Weight-Type Impulse Load Device" using a calibrated FWD test device.

### 3.4 INTERPRETATION OF LABORATORY RESILIENT MODULUS DATA

The project objectives indicate that one objective of the study was to, where possible, propose a relationship between a backcalculated elastic moduli (in-situ modulus) and a similar material previously tested in the laboratory by MnDOT OMRR. As noted in Chapter 2, the OMRR MR database provided to the study was voluminous: it describes the tests of 921 materials in disorganized sheets that were not well documented. Verifying and accounting for these results in a satisfactory manner was beyond the scope of this project.

- The project team did not create the OMRR MR database and could not easily verify its contents nor its classifications of materials.
- Furthermore, as noted above, in many cases the project team did not have accurate details on field base material composition. For instance, FDR bases were estimated to contain either 50% or between 60 and 75% RAP in nearly all cases.
- Estimates of the composition of either laboratory or field material taken individually might be useful for a rough understanding of base performance. However, taken together they may lead to unreliable results.

As a result, the project team relied on assistance from the technical advisory panel in characterizing base layers in selected field sections so that they could be correlated with items from the OMRR MR database. Correlations between field elastic modulus (from backcalculation) and laboratory resilient modulus (from NCHRP 1-28A testing) are provided to MnDOT research engineers in the final dataset for information only. These correlations cannot be substantiated rigorously.

## CHAPTER 4: BACKCALCULATION ANALYSIS

Backcalculation is the mathematical algorithm used to obtain the resilient modulus of a specific layer given a set of deflection basins. There are multiple methods of backcalculation proposed in literature and several software programs that implement these methods. This chapter focuses on the discussion of two different methods of backcalculation adopted by the team for this study, and the steps taken to perform the analyses successfully.

While the final dataset summarizes the backcalculation results of over 12,000 unique deflection basins distributed over 106 road sections, the project team performed backcalculation analysis of many more additional deflection basins to refine the analysis and improve the quality of the final dataset. Where applicable, this summary included results independently calculated by MnDOT in the provided files and verified by the project team.

### 4.1 METHODS (ELMOD AND TONN2010)

For this study, the project team selected ELMOD6 and TONN2010 for backcalculation analysis of all deflection basin files for the selected road sections.

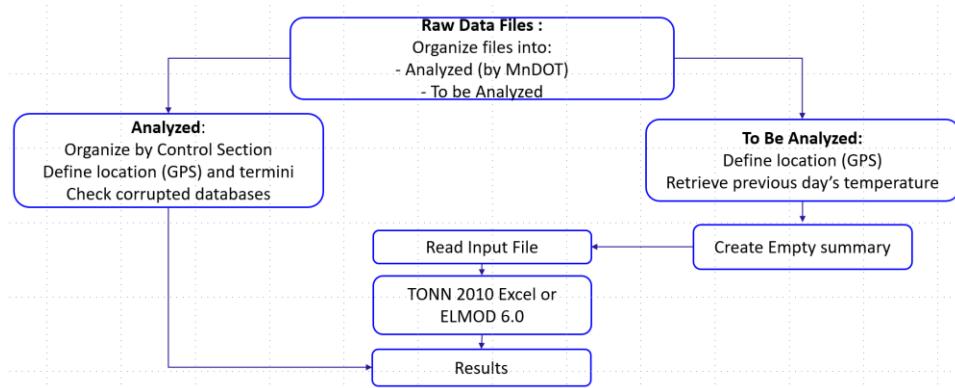
- ELMOD: ELMOD version 6.1.89 (or “ELMOD6”) is a well-known backcalculation procedure for FWD data analyses developed and maintained by Dynatest in support of their other FWD test services. The history of this procedure is left to the reader to investigate. ELMOD6 allows a user to define a pavement structure with up to five layers, including a subgrade, where each layer can be seeded with target modulus values. ELMOD6 uses the Bells model for asphalt modulus temperature correction. ELMOD6 accounts for load traffic effects and structural capacity ratings by providing a tool that allows to convert traffic data into ESALs.

The project team proposed ELMOD6 for the study given indications on the MnDOT OMRR website that ELMOD was a MnDOT-preferred analysis tool. However, after discussing the initial round of backcalculation results with the technical advisory panel, the project team learned that the MnDOT engineers knew of no such preference. None of the engineers on the technical advisory panel reported being familiar with ELMOD6.

- TONN2010: The project also utilized TONN2010, MnDOT’s procedure to estimate the elastic modulus and structural capacity of a three-layer (pavement, base, subgrade) system. This procedure was developed at the University of Minnesota and later adapted into a Microsoft Excel implementation by Mankato State University (Bly et al 2010; Wilde 2014).

While the Excel worksheet implementation was used for some cases, the majority of the project use of TONN2010 utilized the original TONN2010 program, which allowed for road section files to be processed more quickly, which in turn allowed the team to investigate road sections with uncertain layer compositions using a factorial of possible scenarios.

Regardless of the backcalculation procedure used, the work flow for a deflection basin file from a road section followed the process described in Figure 2. Note that this work flow represents an early stage of the project work – in later stages, deflection basins previously analyzed in MnDOT-provided worksheets were re-run using ELMOD6 and TONN2010 by the project team for verification.



**Figure 2. Pre-processing and analysis process for provided data files**

## 4.2 ORIGINAL ANALYSIS AND DISCUSSION

The original set of data delivered to the project team by MnDOT consisted of a set of raw deflection basins to be analyzed and a set of sheets of TONN2010 reporting backcalculated results. The project team followed these steps prior to the analysis process:

1. Identify raw data and backcalculated results from the sheets of TONN2010
2. Identify the testing locations of the raw data files and the backcalculated results
3. Research design plans associated with each of the sections of this study
4. Create inputs for backcalculation
5. Backcalculate
6. Summarize results

The following subsections briefly summarize some (but not all) of the challenges encountered over the course of the project effort. This section, like the remainder of the report, is not comprehensive to avoid unnecessary length. Both the final dataset and this report were developed on the understanding that MnDOT research engineers – not the general public – represent the only audience. The project team expects that research engineers are aware of the iterative nature of data collection, pre-processing (cleaning), analysis, post-processing, etc.

### 4.2.1 Investigating road cross-sections

As explained previously, it was difficult for the project team to define the geometry and material composition of most of the sections because of the lack of relevant (i.e. current) information. Even after several meetings with the technical advisory panel, there remained many road sections whose critical details for backcalculation analysis were still unknown. Figure 3 illustrates the results of filtering

processes applied to preliminary analysis in ELMOD6 and/or TONN2010 – the process illustrated identifies possibly inaccurate layer thickness inputs in provided MnDOT records.

As noted in Chapter 3, due to this uncertainty on the composition of the pavement structures, in many cases the team implemented subcases representing a small factorial of assumed layer thicknesses and/or stiffness bounds. These factorials and results were later refined through additional meetings with MnDOT engineers.

District	Borough	Control	elmod									TONN2010-SPREADSHEET MZ									TONN2010-SPREADSHEET MNDOT								
			HMA [Mpa]			Base [Mpa]			Subgrade [Mpa]			HMA			Base			Subgrade			HMA			Base			Subgrade		
			Avrg	St.Dev	St.Dev	Avrg	St.Dev	St.Dev	Avrg	St.Dev	St.Dev	Avrg	St.Dev	St.Dev	Avrg	St.Dev	St.Dev	Avrg	St.Dev	St.Dev	Avrg	St.Dev	St.Dev	Avrg	St.Dev	St.Dev	Avrg	St.Dev	St.Dev
D1	USTR15	6-31T	7	7	7	3246.3	1801.6	1801.6	70.12	51.67	51.67	2354.7	1302.3	1302.3	2237.3	107.6	107.6	2354.7	1302.3	1302.3	2237.3	107.6	107.6	2354.7	1302.3	1302.3	2237.3	107.6	107.6
D1	USTR53	6-31T	7	7	7	4757.4	2354.1	2026.3	1502.0	2237.3	107.6	4757.4	2354.1	2026.3	1502.0	2237.3	107.6	4757.4	2354.1	2026.3	1502.0	2237.3	107.6	4757.4	2354.1	2026.3	1502.0	2237.3	107.6
D2	THI	4502	5	12	3211.2	593.86	600.61	122.63	123.71	29.357	3211.2	593.86	600.61	122.63	123.71	29.357	3211.2	593.86	600.61	122.63	123.71	29.357	3211.2	593.86	600.61	122.63	123.71	29.357	
D2	THI	5701	5	8	3252.8	585.27	1085.2	465.78	128.05	30.552	3252.8	585.27	1085.2	465.78	128.05	30.552	3252.8	585.27	1085.2	465.78	128.05	30.552	3252.8	585.27	1085.2	465.78	128.05	30.552	
D2	THI	5701B	6	8	3154.2	664.84	1026.5	200.75	153.23	28.302	3154.2	664.84	1026.5	200.75	153.23	28.302	3154.2	664.84	1026.5	200.75	153.23	28.302	3154.2	664.84	1026.5	200.75	153.23	28.302	
D2	THI	5702	6	12	2368.8	196.03	453.58	104.32	85.71	30.772	2368.8	196.03	453.58	104.32	85.71	30.772	2368.8	196.03	453.58	104.32	85.71	30.772	2368.8	196.03	453.58	104.32	85.71	30.772	
D2	THI	5707A	4.5	12	2067.3	453.35	954.27	146.23	93.692	22.541	2067.3	453.35	954.27	146.23	93.692	22.541	2067.3	453.35	954.27	146.23	93.692	22.541	2067.3	453.35	954.27	146.23	93.692	22.541	
D2	THI	5707B	4.5	12	448429	153062	32719	8636.3	7708.2	1532.3	448429	153062	32719	8636.3	7708.2	1532.3	448429	153062	32719	8636.3	7708.2	1532.3	448429	153062	32719	8636.3	7708.2	1532.3	
D2	THI	5707B	4.5	12	408666	77226	33034	8205	7943.4	13711	408666	77226	33034	8205	7943.4	13711	408666	77226	33034	8205	7943.4	13711	408666	77226	33034	8205	7943.4	13711	
D2	THI	5408	5	9	1406.4	339.53	397.94	462.63	93.692	22.541	1406.4	339.53	397.94	462.63	93.692	22.541	1406.4	339.53	397.94	462.63	93.692	22.541	1406.4	339.53	397.94	462.63	93.692	22.541	
D2	THI	6101A	4.5	10	40916	805.77	802.15	259.26	153.7	36.608	40916	805.77	802.15	259.26	153.7	36.608	40916	805.77	802.15	259.26	153.7	36.608	40916	805.77	802.15	259.26	153.7	36.608	
D2	THI	6101C	4.5	10	3320.6	592.07	450.31	547.75	70.348	13.538	3320.6	592.07	450.31	547.75	70.348	13.538	3320.6	592.07	450.31	547.75	70.348	13.538	3320.6	592.07	450.31	547.75	70.348	13.538	
D2	THI	6101D	4.5	10	2840.8	2207.9	513.35	405.73	70.503	13.538	2840.8	2207.9	513.35	405.73	70.503	13.538	2840.8	2207.9	513.35	405.73	70.503	13.538	2840.8	2207.9	513.35	405.73	70.503	13.538	
D2	THI	3604A	6	12	1518.3	344.78	338.28	86.638	63.016	22.946	1518.3	344.78	338.28	86.638	63.016	22.946	1518.3	344.78	338.28	86.638	63.016	22.946	1518.3	344.78	338.28	86.638	63.016	22.946	
D2	THI	3604B	4.5	12	2226.3	340.43	715.13	152.54	128.58	37.076	2226.3	340.43	715.13	152.54	128.58	37.076	2226.3	340.43	715.13	152.54	128.58	37.076	2226.3	340.43	715.13	152.54	128.58	37.076	
D2	THI	6102A	4.5	12	2154.3	595.85	555.11	152.35	144.35	56.55	2154.3	595.85	555.11	152.35	144.35	56.55	2154.3	595.85	555.11	152.35	144.35	56.55	2154.3	595.85	555.11	152.35	144.35	56.55	
D2	THI	6102B	4.5	12	2226.3	340.43	715.13	152.54	128.58	37.076	2226.3	340.43	715.13	152.54	128.58	37.076	2226.3	340.43	715.13	152.54	128.58	37.076	2226.3	340.43	715.13	152.54	128.58	37.076	
D2	THI	4503	4.5	12	2753.9	423.82	591.45	132.84	100.74	32.87	2753.9	423.82	591.45	132.84	100.74	32.87	2753.9	423.82	591.45	132.84	100.74	32.87	2753.9	423.82	591.45	132.84	100.74	32.87	
D2	THI	4503A	4.5	12	1507.4	423.82	591.45	132.84	100.74	32.87	1507.4	423.82	591.45	132.84	100.74	32.87	1507.4	423.82	591.45	132.84	100.74	32.87	1507.4	423.82	591.45	132.84	100.74	32.87	
D2	THI	4503B	4.5	12	2473.7	702.25	912.17	582.23	130.21	28.718	2473.7	702.25	912.17	582.23	130.21	28.718	2473.7	702.25	912.17	582.23	130.21	28.718	2473.7	702.25	912.17	582.23	130.21	28.718	
D2	THI	6006B	4.5	8	2714.9	712.68	803.48	123.41	160.71	23.311	2714.9	712.68	803.48	123.41	160.71	23.311	2714.9	712.68	803.48	123.41	160.71	23.311	2714.9	712.68	803.48	123.41	160.71	23.311	
D2	THI	2902A	5.5	8	1917.8	266.82	7216.8	115.53	190.03	23.078	1917.8	266.82	7216.8	115.53	190.03	23.078	1917.8	266.82	7216.8	115.53	190.03	23.078	1917.8	266.82	7216.8	115.53	190.03	23.078	
D2	THI	2902B	5.5	8	2017.9	524.76	758.43	300.5	184.63	37.406	2017.9	524.76	758.43	300.5	184.63	37.406	2017.9	524.76	758.43	300.5	184.63	37.406	2017.9	524.76	758.43	300.5	184.63	37.406	
D2	THI	4503C	4.5	12	2040.8	446.09	700.06	174.82	164.6	38.05	2040.8	446.09	700.06	174.82	164.6	38.05	2040.8	446.09	700.06	174.82	164.6	38.05	2040.8	446.09	700.06	174.82	164.6	38.05	
D2	THI	0403B	6.5	7	2183.1	212.24	868.13	265.17	165.1	37.41	2183.1	212.24	868.13	265.17	165.1	37.41	2183.1	212.24	868.13	265.17	165.1	37.41	2183.1	212.24	868.13	265.17	165.1	37.41	
D2	THI	2307C	6	8	2333.4	409.25	390.23	236.1	128.04	28.962	2333.4	409.25	390.23	236.1	128.04	28.962	2333.4	409.25	390.23	236.1	128.04	28.962	2333.4	409.25	390.23	236.1	128.04	28.962	
D2	THI	2307E	6	8	2026.7	305.72	349.02	210.11	56.104	15.11	2026.7	305.72	349.02	210.11	56.104	15.11	2026.7	305.72	349.02	210.11	56.104	15.11	2026.7	305.72	349.02	210.11	56.104	15.11	
D2	THI	2304A	6	8	1638.6	287.17	115.5	30.7	151.85	30.73	1638.6	287.17	115.5	30.7	151.85	30.73	1638.6	287.17	115.5	30.7	151.85	30.73	1638.6	287.17	115.5	30.7	151.85	30.73	
D2	THI	2304B	6	8	2026.7	287.17	115.5	30.7	151.85	30.73	2026.7	287.17	115.5	30.7	151.85	30.73	2026.7	287.17	115.5	30.7	151.85	30.73	2026.7	287.17	115.5	30.7	151.85	30.73	
D2	THI	2304C	6	8	1548.1	265.31	115.5	64.68	171.04	24.087	1548.1	265.31	115.5	64.68	171.04	24.087	1548.1	265.31	115.5	64.68	171.04	24.087	1548.1	265.31	115.5	64.68	171.04	24.087	
D2	THI	2304D	6	8	2180.2	636.82	1036.3	190.6	144.12	12.105	2180.2	636.82	1036.3	190.6	144.12	12.105	2180.2	636.82	1036.3	190.6	144.12	12.105	2180.2	636.82	1036.3	190.6	144.12	12.105	
D2	THI	2305	6	8	2450.9	427.11	654.65	611.28	105.25	33.434	2450.9	427.11	654.65	611.28	105.25	33.434	2450.9	427.11	654.65	611.28	105.25	33.434	2450.9	427.11	654.65	611.28	105.25	33.434	

Figure 3. Red cell highlighting in post-processing of backcalculation results

#### 4.2.2 ELMOD6 limitations

As noted previously, the ELMOD6 procedure was selected by the project team to satisfy what was understood to be a MnDOT preference for the method/software. Early in the application of ELMOD6 to road section def

same files. Because the project team was unable to validate the underlying solution of the layered elastic elastic problem for ELMOD6, after consultation with the technical advisory team, ELMOD6 results were not reported in the final dataset. (However, ELMOD6 was used to backcalculate layer properties of all deflection basins in the study.)

#### **4.2.3 Expanding TONN2010 for section investigations**

---

As noted in Section 4.2.1, the project team used iterative backcalculation analysis to explore different structures for sections whose as-built properties were in question. In order to perform many backcalculations and process backcalculated results efficiently – and, more importantly, within available project resources – the team developed an analysis method that relied on its pre-existing knowledge of the original TONN2010. A Fortran-compiled Windows executable of TONN2010 – which was provided with the original final report to MnDOT – allows the user to develop and run thousands of backcalculations in minutes given prepared input files. The input files were built by the project team through a Visual Basic macro that extracted the input data from the road section information database, which was verified and refined with the help of the technical advisory panel. Additional iterations of this process using TONN2010 and the supplementary tools developed by the project team allowed for the development of final road section backcalculation information that appears in the final dataset.

### **4.3 ADDITIONAL SEASONAL ANALYSIS AND DISCUSSION**

As noted in Chapter 2, while moisture and seasonal effects had been set aside by the technical advisory panel in identifying key parameters for the dataset, the project team is aware that these factors play an important role in layer stiffness. The behavior of materials and structures can be influenced by seasonal variations (combinations of temperature and moisture). These effects are particularly worth investigating in wet-freeze climates such as that of Minnesota, where low-temperatures (“cold snaps”) and freeze-thaw cycling are the primary source of flexible pavement damage.

As project resources had been adequately conserved throughout the study, in the later analysis stages, the project team suggested that the study venture slightly into an investigative research to include seasonal analysis of the backcalculated data. The technical advisory panel agreed to this suggestion on the understanding that the investigation would be performed within the existing contract – i.e., there would be no additional cost associated with the investigation.

For seasonal effects to be visible as trends in the base and/or subgrade resilient modulus, the analysis requires that (1) each section is tested many times in the same location and (2) those many tests include testing throughout the late spring, summer, and fall. Deflection data across seasons allows the analysis to possibly reflect changing base and subgrade conditions that accord with the seasons. In short, the more deflection basins that are recorded, the easier it is to identify the seasonal pattern.

Unfortunately, while the final dataset accounts for over 12,000 deflection basins, a very small number of those tests were informative for a study of seasonal effects. The team hypothesizes that this is a function, in part, of engineering habits. Data collected once in location was considered sufficient – i.e.

“No need to test there again, we already got it last summer/fall!” Naturally, this tendency limits the ability of the final dataset to comment on seasonal effect.

Where FWD testing had been performed in more than one season, such as in the MnROAD test cells, the backcalculation results did not indicate statistically significant correlation with seasonal (i.e. test date). However, the project team acknowledges that with more resources, the analysis may have considered other factors and been expanded to better understand performance by test date. This aspect of the project work is one that could be expanded by MnDOT in future studies.

#### 4.4 RESULTS

Results were summarized in a final datasheet table that was delivered to the technical advisory panel for full review on three separate occasions. The final dataset is described in Chapter 5. A compact version of the final dataset – which focuses on backcalculated base stiffness – is available in Appendix C. The table, which represents the results for unbound recycled base stiffness, reports the following details for each tested section.

- Statistical values: average and standard deviation of the backcalculated elastic moduli of the top, base, and subgrade layer.
- Layer thicknesses and material composition.
- Base construction types (FDR, CIR, FDR + Geogrid, MnDOT Class 5 Modified (RCA), MnDOT Class 6 (RAP). The definitions of base composition and the assigned base type by road section were provided to the project team by MnDOT engineers.

Figure 4 illustrates a histogram for the average backcalculated base stiffness for the road sections using unbound FDR bases (62 sections). Similar statistical analysis can be produced using the final dataset.

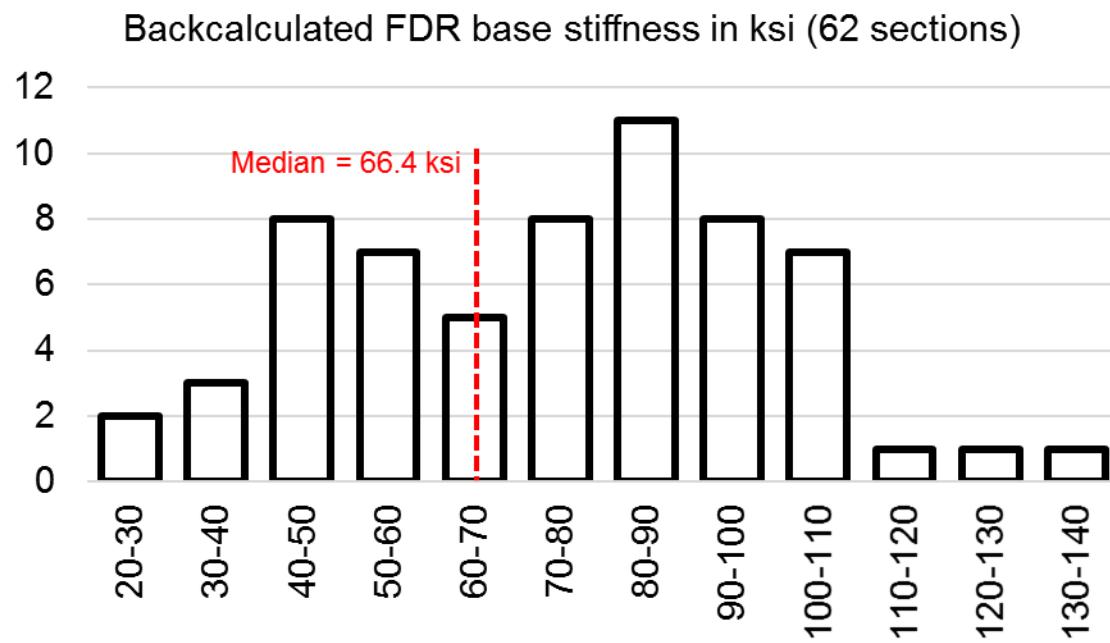


Figure 4. Histogram of average base stiffness for 62 road sections using FDR bases

## CHAPTER 5: FINAL DATASET FOR MNPAVE FLEXIBLE DEVELOPER REVIEW

As noted previously, the MnPAVE Flexible software performs mechanistic-empirical modeling of asphalt pavements to predict performance (in fatigue cracking and rutting) and optimize pavement thickness design. To adequately capture in-situ behavior, MnPAVE Flexible relies on an up-to-date library of pavement construction materials. While each material can be described through characteristics such as gradation, moisture, composition, etc., MnPAVE Flexible – like many other mechanistic-empirical methods – prioritizes the elastic (resilient) modulus.

Chapters 2 through 4 above summarize the process by which the project team (with the assistance of MnDOT district and research engineers) selected road sections, verified and corrected supplemental road section data, validated procedures, performed analysis using two backcalculation procedures, and performed post-processing to confirm or re-run backcalculation analysis as required. These efforts led to the compilation of the final dataset, which is described in this chapter using basic summary tables.

Note: While the report uses summary tables to describe the organization of the dataset, this report assumes the reader has full access to the final dataset.

Finally, as noted in Section 3.4, an additional project objective was to correlate field base materials (and their associated elastic moduli) with one of 921 pavement construction materials described in the MnDOT OMRR MR laboratory database. The team explored possible relationships between field and lab materials with the technical advisory panel – where possible correlations were identified and reported in the final dataset for information purposes only.

### 5.1 ROAD SECTIONS IN THE DATASET

Table 7 summarizes the road sections that are described in the final dataset. The table provides a quick reference of each road, location (district and county) and termini.

- The pavement structure is reported listing the thickness of the bituminous layer, base and subgrade (if available) and the base material type.
- The base material types were estimated with the help of the district engineers and were summarized into 5 categories: CIR, FDR, FDR+Geogrid, Class 5 Mod, Class 6. These categories were discussed in Chapter 3.
- Blank cell entries for road base materials exist for instances where the project team and technical advisory panel were unable to obtain a base material description.
- Falling-weight deflectometer (FWD) tests were performed along each of the road sections at 0.1-mile intervals. The average number of the FWD drops per test for all tests conducted on a road section are reported in this table.

## **5.2 DATASET COLUMN DESCRIPTIONS**

The team delivered to MnDOT the final dataset reporting the backcalculated results. Because of the size of the database, the team introduced simplified and abbreviated column headers. Table 8 provides a detailed description of each of the column headers of the database.

## **5.3 SUMMARY OF BASE PERFORMANCE BY TYPE**

The team provided a summary of the tested sections classifying them by base type. Table 9 lists the tested road sections and the statistical values of the backcalculated resilient moduli of the base layer. Base type and composition were estimated with the help of the MnDOT districts engineers. Cells of the dataset were left blank in the case of incomplete information. District engineers provided important details regarding the base material composition which was expressed as a probabilistic range. Overall, the dataset lists base materials composed by recycled asphalt pavement (RAP), Portland cement concrete (PCC), recycled concrete aggregate (RCA), and Class 5 aggregate. As noted above, the performance summary includes information-only attempts to associated backcalculated elastic modulus (“in situ”) and resilient modulus obtained through triaxial testing (“laboratory”).

## **5.4 SPECIAL NOTES ON ROAD STRUCTURE ESTIMATES**

As discussed in Section 3.2, a project challenge was characterizing the pavement structure for a given road location and its FWD data. One of the main issues was identifying and verifying the base type composition and as-built thickness, particularly when design plans were not updated or unavailable.

All assumed cross-sections and materials sections and results in the final dataset were reviewed with MnDOT engineers, either MnDOT district engineers or MnDOT research engineers from OMRR. This included termini of each of the roads.

MnDOT engineers were able to identify some of roads and were able to confirm or redefine the base construction type for most of them. The estimate of the material composition of the base was more challenging, but the project team was able to collect for most of the roads an estimate of the material in terms of percentage. Additionally, MnDOT engineers assisted the project team in distinguishing roads whose layers included cold-in place recycled (CIR) layers from roads using full depth reclamation (FDR).

In some cases, where backcalculation results were clearly questionable yet design or as-built information was not available, the project team performed multiple sets of analyses. In these cases, a factorial of layer thicknesses for surface asphalt or base material were assumed and investigated using many backcalculation analyses. These varied results were discussed with MnDOT engineers, and when the structure remained uncertain, a cross-section corresponding with behavior judged to be reasonable by MnDOT engineers was selected for inclusion in the final dataset.

Finally, for road sections lacking important details, such as state project number, base construction year, base type, and material composition, the team left the corresponding values blank in the final dataset. The project team still performed and reported backcalculation analysis to provide an estimate of

performance for the final dataset on the understanding that these sections could be excluded by MnDOT when characterizing inputs for MnPAVE Flexible.

**Table 7. Road Sections: Locations, geometry and base material description.**

Road	District	County	Begin RP	End RP	HMA [in]	Base [in]	SG [in]	Base Type	Avg_Drops
TH011	D1	Koochiching	0.1	3.1	6.0	12.0	--	FDR	31
TH053	D1	St Louis	34.0	31.0	7.0	7.0	--	Mod. Class 5	31
TH053	D1	St Louis	29.0	27.0	7.0	7.0	--	Mod. Class 5	21
TH071	D1	Koochiching	0.1	3.2	4.5	8.0	--	FDR	28
TH001	D2	Marshall	0.1	3.1	5.0	9.0	--	FDR	30
TH001	D2	Marshall	17.6	31.0	5.0	12.0	--	FDR	135
TH001	D2	Pennington	31.1	37.8	5.0	8.0	--	FDR	68
TH001	D2	Pennington	37.9	44.4	5.0	8.0	--	FDR	66
TH002	D2	Polk	71.6	74.3	6.0	11.0	--	FDR	28
TH006	D2	Itasca	109.3	119.6	4.5	12.0	--	?	104
TH006	D2	Itasca	119.4	130.1	4.5	12.0	--	?	104
TH006	D2	Itasca	119.4	128.3	4.5	12.0	--	?	85
TH009	D2	Polk	210.3	210.6	4.5	10.0	--	FDR	13
TH009	D2	Polk	207.5	210.2	4.5	10.0	--	FDR	28
TH009	D2	Norman	0.1	3.1	4.5	10.0	--	FDR	29
TH009	D2	Polk	210.7	214.5	4.5	10.0	--	FDR	39
TH009	D2	Polk	214.6	225.7	4.5	10.0	--	FDR	114
TH009	D2	Norman	193.6	207.4	5.0	9.0	--	FDR	139
TH011	D2	Koochiching	148.3	158.0	6.0	12.0	--	FDR+Geogrid	98
TH011	D2	Koochiching	158.1	166.7	6.0	12.0	--	FDR+Geogrid	87
TH011	D2	Roseau	67.8	70.7	4.5	12.0	--	FDR	30
TH011	D2	Roseau	48.3	57.9	4.5	8.0	--	FDR	97
TH011	D2	Roseau	58.0	67.7	4.5	8.0	--	FDR	98
TH032	D2	Marshall	108.1	116.3	4.5	12.0	--	FDR	332
TH032	D2	Marshall	121.0	127.0	4.5	12.0	--	FDR	61
TH032	D2	Polk	0.0	3.1	4.5	8.0	--	FDR	31
TH032	D2	Polk	60.8	62.4	4.5	8.0	--	FDR	17
TH032	D2	Polk	59.0	60.7	4.5	8.0	--	FDR	19
TH032	D2	Pennington	105.2	108.0	4.5	12.0	--	FDR	29
TH032	D2	Marshall	116.4	120.9	4.5	12.0	--	FDR	46
TH032	D2	Norman	48.2	58.9	4.5	8.0	--	FDR	118
TH034	D2	Hubbard	77.3	80.1	5.5	8.0	--	FDR	116
TH034	D2	Hubbard	80.2	93.3	5.5	8.0	--	FDR	132

Road	District	County	Begin RP	End RP	HMA [in]	Base [in]	SG [in]	Base Type	Avg_Drops
TH059	D2	Marshall	363.3	377.0	7.9	12.0	--	CIR	138
TH064	D2	Hubbard	260.8	266.6	7.5	10.0	--	CIR	84
TH064	D2	Hubbard	267.2	301.0	7.5	10.0	--	CIR	455
TH064	D2	Hubbard	301.5	324.7	7.5	10.0	--	CIR	315
TH064	D2	Hubbard	325.2	342.1	7.5	10.0	--	CIR	33
TH071	D2	Koochiching	384.5	384.6	5.0	10.0	--	FDR	2
TH071	D2	Koochiching	375.2	384.4	5.0	10.0	--	?	93
TH071	D2	Koochiching	384.7	385.0	5.0	10.0	--	FDR	4
TH071	D2	Hubbard	280.2	287.6	4.5	22.0	--	?	75
TH071	D2	Hubbard	255.7	255.8	6.0	8.0	--	FDR	2
TH071	D2	Hubbard	255.9	258.7	6.0	8.0	--	FDR	29
TH071	D2	Hubbard	258.8	259.2	6.0	8.0	--	FDR	5
TH071	D2	Hubbard	259.3	260.6	6.0	8.0	--	CIR	56
TH071	D2	Beltrami	306.9	308.2	6.5	7.0	--	Class 6	14
TH071	D2	Beltrami	308.2	306.9	6.5	7.0	--	Class 6	14
TH071	D2	Hubbard	303.8	306.8	6.0	8.0	--	FDR	31
TH071	D2	Hubbard	306.8	306.4	6.0	8.0	--	FDR	5
TH071	D2	Hubbard	251.4	255.6	6.0	8.0	--	FDR	172
TH071	D2	Koochiching	354.3	365.0	5.0	10.0	--	FDR	108
TH071	D2	Koochiching	365.1	375.2	5.0	10.0	--	FDR	102
TH071	D2	Koochiching	375.2	384.4	4.5	8.0	--	FDR	93
TH071	D2	Hubbard	294.3	303.8	9.6	12.0	--	CIR	92
TH072	D2	Lake of the Woods	50.9	62.0	4.5	9.0	--	?	672
TH072	D2	Lake of the Woods	71.1	74.6	6.0	10.0	--	?	36
TH072	D2	Beltrami	48.0	50.8	5.0	10.0	--	FDR	174
TH072	D2	Beltrami	36.7	42.4	5.0	10.0	--	FDR	58
TH072	D2	Beltrami	42.5	42.7	5.0	10.0	--	FDR	12
TH072	D2	Beltrami	42.7	42.9	5.0	10.0	--	FDR	13
TH072	D2	Beltrami	43.0	43.2	5.0	10.0	--	FDR	12
TH072	D2	Beltrami	43.2	43.4	5.0	10.0	--	FDR	13
TH072	D2	Beltrami	43.5	46.0	5.0	10.0	--	FDR	51
TH072	D2	Beltrami	46.5	47.0	5.0	10.0	--	FDR	20
TH072	D2	Beltrami	46.0	46.5	5.0	10.0	--	FDR	20
TH072	D2	Beltrami	47.0	48.0	5.0	10.0	--	FDR	39

Road	District	County	Begin RP	End RP	HMA [in]	Base [in]	SG [in]	Base Type	Avg_Drops
TH072	D2	Lake of the Woods	62.0	71.0	6.0	10.0	--	--	91
TH089	D2	Marshall	86.9	103.3	5.0	8.0	--	FDR	165
TH089	D2	Beltrami	74.0	79.6	5.0	8.0	--	FDR	46
TH089	D2	Beltrami	79.7	81.3	5.0	8.0	--	FDR	9
TH089	D2	Beltrami	75.1	79.6	5.0	8.0	--	--	46
TH089	D2	Beltrami	79.7	80.5	5.0	8.0	--	--	9
TH113	D2	Norman	5.1	9.0	5.0	9.0	--	Mill Overlay	40
TH113	D2	Norman	0.0	5.0	5.0	9.0	--	FDR	51
TH113	D2	Mahnomen	9.1	14.8	5.0	9.0	--	FDR	57
TH172	D2	Lake of the Woods	0.1	11.5	8.6	10.0	--	CIR	684
TH200	D2	Norman	32.0	41.4	6.0	8.0	--	FDR	99
TH200	D2	Mahnomen	41.5	46.3	6.0	8.0	--	FDR	48
TH238	D3	Stearns	0.1	4.0	4.0	8.0	--	FDR	39
TH055	D4	Pope	0.0	6.4	5.0	5.0	--	FDR	62
TH059	D4	Nobles	0.1	3.5	7.0	10.0	--	FDR	32
TH062	D7	Cottonwood	0.0	3.3	4.0	10.0	--	FDR	32
TH083	D7	Waseca	0.0	3.2	5.0	15.5	--	FDR	33
TH109	D7	Faribault	0.0	3.6	5.0	18.0	--	FDR	37
TH023	D8	Lincoln	48.0	52.0	12.0	18.0	--	CIR	41
TH023	D8	Lyon	55.0	56.0	12.0	12.0	--	CIR	16
TH023	D8	Lyon	59.0	61.0	12	12.0	--	CIR	64
TH023	D8	Pipestone	34.0	36.0	8	12.0	--	FDR	21
TH023	D8	Pipestone	40.0	43.0	8	12.0	--	FDR	31
16	MNROAD	Wright	2.0	10.0	5	24.0	7" Grain + Clay	C5_RCA	18
16	MNROAD	Wright	2.0	10.0	5	24.0	7" Grain + Clay	C5_RCA	18
16	MNROAD	Wright	2.0	10.0	5	24.0	7" Grain + Clay	C5_RCA	16
16	MNROAD	Wright	2.0	10.0	5	24.0	7" Grain + Clay	C5_RCA	17
17	MNROAD	Wright	2.0	10.0	5	24.0	7" Grain + Clay	C5_RCA	18
17	MNROAD	Wright	2.0	10.0	5	24.0	7" Grain + Clay	C5_RCA	17
17	MNROAD	Wright	2.0	10.0	5	24.0	7" Grain + Clay	C5_RCA	17
17	MNROAD	Wright	2.0	10.0	5	24.0	7" Grain + Clay	C5_RCA	17
18	MNROAD	Wright	2.0	10.0	5.25	24.0	7" Grain + Clay	C5_RAP	16
18	MNROAD	Wright	2.0	10.0	5.25	24.0	7" Grain + Clay	C5_RAP	17
18	MNROAD	Wright	2.0	10.0	5.25	24.0	7" Grain + Clay	C5_RAP	15

Road	District	County	Begin RP	End RP	HMA [in]	Base [in]	SG [in]	Base Type	Avg_Drops
18	MNROAD	Wright	2.0	10.0	5.25	24.0	7" Grain + Clay	C5_RAP	16
19	MNROAD	Wright	2.0	10.0	5.25	24.0	7" Grain + Clay	C5_AGG	18
19	MNROAD	Wright	2.0	10.0	5.25	24.0	7" Grain + Clay	C5_AGG	17
19	MNROAD	Wright	2.0	10.0	5.25	24.0	7" Grain + Clay	C5_AGG	17
19	MNROAD	Wright	2.0	10.0	5.25	24.0	7" Grain + Clay	C5_AGG	16

**Table 8. Description of columns and data in project final dataset**

Column	Description
<b>District</b>	District number or MnROAD
<b>Road / Cell</b>	Name of the road or MnROAD test cell
<b>Section / Lane</b>	Control Section Number or MnROAD cell FWD test location
<b>Begin RP (District)</b>	Section beginning MnDOT Reference Point (RP)
<b>End RP (District)</b>	Section end MnDOT Reference Point (RP)
<b>Base Type</b>	Approximate characterization of base type, FDR (Blend of Reclaimed Asphalt and Base Aggregate) OR C5/6 (Gradation) of Recycled Asphalt (RAP), Recycled PCC (RCA), or Virgin Aggregate (AGG)
<b>Low-High Probability</b>	Approximate estimate % of recycled materials (RAP or PCC) in base material
<b>Base Const Yr</b>	Year that base containing reclaimed materials was constructed
<b>First Test (MnROAD)</b>	Date of first FWD test performed on test cell whose basin is included in this dataset
<b>Last Test (MnROAD)</b>	Date of last FWD test performed on test cell whose basin is included in this dataset
<b>Num_Tests</b>	Number of FWD test events
<b>Test Date</b>	Day in which FWD was performed (for MnROAD cells this is not relevant as many test events per MnROAD cell and location)
<b>Avg_Drops</b>	Average number of drops per event
<b>COV D0 @ 9 kip (District)</b>	Coefficient of variation in deflections directly under a 9 kip load (+/- 500 lb)
<b>Avg Temp [°F]</b>	Previous day's temperature
<b>Backcalc</b>	Method for FWD backcalculation (T=Tonn2010, TF - Tonn2010 Fortran Batch)
<b>HMA_Thick</b>	Thickness in inches of HMA for backcalc (assumed from design plans)
<b>HMA_Avg</b>	Average of HMA modulus (ksi)

Column	Description
HMA_St.Dev	Standard Deviation of HMA modulus (ksi)
Base_Thick	Thickness in inches of base layer using recycled materials or FDR for backcalc (assumed from design plans)
Base_Avg	Average of Base modulus (ksi)
Base_St.Dev	Standard Deviation of Base modulus (ksi)
SB_Avg	Average of Subgrade modulus (ksi)
SB_St.Dev	Standard Deviation of Subgrade modulus (ksi)
Lab (TriAx) [psi] E_lab	Modulus computed in lab using triaxial test (1-28A) from MnDOT records (psi)
Ratio E_field/E_lab	Ratio of backcalculated in-situ modulus to lab triaxial resilient modulus
Notes	Additional details

Table 9. Summary of final dataset for MnPAVE Flexible analysis

Road	District	Base [in]	Base Type	Low-High Probability	Base Const Yr	Base_Avg [ksi]	Base_St.Dev [ksi]	Lab (TriAx) [ksi] E_lab
TH011	D1	12.0	FDR	50%RAP-70%RAP	2010	32.9	8.1	37.6
TH053	D1	7.0	Mod. Class 5	100% PCC	2018	202.2	39.8	54.5
TH053	D1	7.0	Mod. Class 5	100% PCC	2018	305.3	141.1	54.5
TH071	D1	8.0	FDR	50%RAP-70%RAP	2011	34.5	8.7	37.6
TH001	D2	9.0	FDR	60%RAP-75%RAP	?	61.7	18.9	23.1
TH001	D2	12.0	FDR	60%RAP-75%RAP	2009	65.9	16.3	23.1
TH001	D2	8.0	FDR	60%RAP-75%RAP	?	91.6	27.4	23.1
TH001	D2	8.0	FDR	60%RAP-75%RAP	?	74.4	22.1	23.1
TH002	D2	11.0	FDR	60%RAP-75%RAP	2015	43.1	11.3	37.6
TH006	D2	12.0	?	?-?	2004	64.0	39.5	--
TH006	D2	12.0	?	?-?	2004	32.7	8.7	--
TH006	D2	12.0	?	?-?	2004	33.0	8.2	--
TH009	D2	10.0	FDR	60%RAP-75%RAP	?	98.1	34.5	23.1
TH009	D2	10.0	FDR	60%RAP-75%RAP	?	99.2	27.5	23.1
TH009	D2	10.0	FDR	60%RAP-75%RAP	?	64.2	17.4	23.1
TH009	D2	10.0	FDR	60%RAP-75%RAP	?	53.7	13.4	23.1
TH009	D2	10.0	FDR	60%RAP-75%RAP	?	53.7	14.6	23.1

Road	District	Base [in]	Base Type	Low-High Probability	Base Const Yr	Base_Avg [ksi]	Base_St.Dev [ksi]	Lab (TriAx) [ksi] E_lab
TH009	D2	9.0	FDR	60%RAP-75%RAP	2013	83.2	27.7	23.1
TH011	D2	12.0	FDR+Geogrid	60%RAP-75%RAP	?	29.1	7.7	23.1
TH011	D2	12.0	FDR+Geogrid	60%RAP-75%RAP	?	28.1	10.9	23.1
TH011	D2	12.0	FDR	60%RAP-75%RAP	2012	66.4	14.4	23.1
TH011	D2	8.0	FDR	60%RAP-75%RAP	?	81.8	24.9	23.1
TH011	D2	8.0	FDR	60%RAP-75%RAP	2012	72.7	18.1	23.1
TH032	D2	12.0	FDR	60%RAP-75%RAP	2015	66.0	14.6	23.1
TH032	D2	12.0	FDR	60%RAP-75%RAP	?	87.1	22.5	23.1
TH032	D2	8.0	FDR	60%RAP-75%RAP	?	47.1	11.5	23.1
TH032	D2	8.0	FDR	60%RAP-75%RAP	?	58.0	14.9	23.1
TH032	D2	8.0	FDR	60%RAP-75%RAP	?	39.4	8.2	23.1
TH032	D2	12.0	FDR	60%RAP-75%RAP	?	77.1	14.6	23.1
TH032	D2	12.0	FDR	60%RAP-75%RAP	?	76.2	13.7	23.1
TH032	D2	8.0	FDR	60%RAP-75%RAP	2009	48.0	10.8	23.1
TH034	D2	8.0	FDR	60%RAP-75%RAP	?	69.6	25.7	23.1
TH034	D2	8.0	FDR	60%RAP-75%RAP	?	42.9	10.9	23.1
TH059	D2	12.0	CIR	?-?	2005	50.4	18.2	--
TH064	D2	10.0	CIR	?-?	2006	148.4	64.1	--
TH064	D2	10.0	CIR	?-?	2006	130.0	45.5	--
TH064	D2	10.0	CIR	?-?	2006	91.5	41.4	--
TH064	D2	10.0	CIR	?-?	2006	93.6	39.7	--
TH071	D2	10.0	FDR	60%RAP-75%RAP	?	27.5	2.7	23.1
TH071	D2	10.0	?	?-?	?	41.9	9.1	--
TH071	D2	10.0	FDR	60%RAP-75%RAP	?	30.5	3.9	23.1
TH071	D2	22.0	?	?-?	2017	48.3	8.7	--
TH071	D2	8.0	FDR	60%RAP-75%RAP	?	108.0	27.2	23.1
TH071	D2	8.0	FDR	60%RAP-75%RAP	?	123.6	32.0	23.1
TH071	D2	8.0	FDR	60%RAP-75%RAP	?	97.0	10.3	23.1
TH071	D2	8.0	CIR	?-?	1999	38.3	14.7	37.6
TH071	D2	7.0	Class 6	60%RAP-75%RAP	?	43.8	15.9	17.4
TH071	D2	7.0	Class 6	60%RAP-75%RAP	?	63.5	19.0	17.4
TH071	D2	8.0	FDR	60%RAP-75%RAP	?	59.1	12.9	23.1
TH071	D2	8.0	FDR	60%RAP-75%RAP	?	93.0	46.8	23.1

Road	District	Base [in]	Base Type	Low-High Probability	Base Const Yr	Base_Avg [ksi]	Base_St.Dev [ksi]	Lab (TriAx) [ksi] E_lab
TH071	D2	8.0	FDR	60%RAP-75%RAP	?	94.6	39.0	23.1
TH071	D2	10.0	FDR	60%RAP-75%RAP	?	66.3	27.4	23.1
TH071	D2	10.0	FDR	60%RAP-75%RAP	?	72.1	21.0	23.1
TH071	D2	8.0	FDR	60%RAP-75%RAP	?	49.5	12.2	23.1
TH071	D2	12.0	CIR	?-?	2005	37.5	11.0	--
TH072	D2	9.0	?	?-?	2006?2011?	82.8	20.6	--
TH072	D2	10.0	?	?-?	2006?2011?	125.8	32.6	--
TH072	D2	10.0	FDR	60%RAP-75%RAP	2011	92.9	17.8	23.1
TH072	D2	10.0	FDR	60%RAP-75%RAP	?	89.2	18.1	23.1
TH072	D2	10.0	FDR	60%RAP-75%RAP	?	79.1	4.5	23.1
TH072	D2	10.0	FDR	60%RAP-75%RAP	?	76.7	7.2	23.1
TH072	D2	10.0	FDR	60%RAP-75%RAP	?	86.5	6.4	23.1
TH072	D2	10.0	FDR	60%RAP-75%RAP	?	82.8	16.5	23.1
TH072	D2	10.0	FDR	60%RAP-75%RAP	?	81.3	16.3	23.1
TH072	D2	10.0	FDR	60%RAP-75%RAP	?	70.4	9.0	23.1
TH072	D2	10.0	FDR	60%RAP-75%RAP	?	78.5	13.2	23.1
TH072	D2	10.0	FDR	60%RAP-75%RAP	?	82.7	13.3	23.1
TH072	D2	10.0	?	?-?	2006?2011?	86.4	32.1	--
TH089	D2	8.0	FDR	60%RAP-75%RAP	?	29.2	22.2	23.1
TH089	D2	8.0	FDR	60%RAP-75%RAP	2001	34.5	20.2	23.1
TH089	D2	8.0	FDR	60%RAP-75%RAP	?	24.1	14.7	23.1
TH089	D2	8.0	?	?-?	?	60.1	29.3	--
TH089	D2	8.0	?	?-?	?	30.5	7.8	--
TH113	D2	9.0	Mill Overlay	?-?	?	42.3	11.5	--
TH113	D2	9.0	FDR	60%RAP-75%RAP	2006	35.4	11.8	23.1
TH113	D2	9.0	FDR	60%RAP-75%RAP	?	70.9	26.5	23.1
TH172	D2	10.0	CIR	60%RAP-75%RAP	2002	28.7	18.5	--
TH200	D2	8.0	FDR	60%RAP-75%RAP	?	48.0	21.2	23.1
TH200	D2	8.0	FDR	60%RAP-75%RAP	2003	54.8	19.2	23.1
TH238	D3	8.0	FDR	60%RAP-75%RAP	2017	72.1	27.4	23.1
TH055	D4	5.0	FDR	?-?	?	117.0	34.7	--
TH059	D4	10.0	FDR	60%RAP-75%RAP	2016	61.2	33.0	23.1
TH062	D7	10.0	FDR	50/50	2014	42.1	12.9	37.6

Road	District	Base [in]	Base Type	Low-High Probability	Base Const Yr	Base_Avg [ksi]	Base_St.Dev [ksi]	Lab (TriAx) [ksi] E_lab
TH083	D7	15.5	FDR	?-?	?	34.1	13.2	--
TH109	D7	18.0	FDR	50/50	?	32.5	10.7	37.6
TH023	D8	18.0	CIR	?-?	2002	4.3	0.9	--
TH023	D8	12.0	CIR	?-?	2000	9.1	2.9	--
TH023	D8	12.0	CIR	?-?	2000	23.0	6.6	--
TH023	D8	12.0	FDR	50/50	2002	16.7	6.7	37.6
TH023	D8	12.0	FDR	50/50	2002	18.9	6.1	37.6
16	MNROAD	24.0		C5_RCA	2008	41.5	6.9	37.6
16	MNROAD	24.0		C5_RCA	2008	45.4	6.3	37.6
16	MNROAD	24.0		C5_RCA	2008	32.8	6.0	37.6
16	MNROAD	24.0		C5_RCA	2008	35.9	5.7	37.6
17	MNROAD	24.0		C5_RCA	2008	35.7	4.2	37.6
17	MNROAD	24.0		C5_RCA	2008	35.7	6.8	37.6
17	MNROAD	24.0		C5_RCA	2008	30.6	4.9	37.6
17	MNROAD	24.0		C5_RCA	2008	33.5	6.3	37.6
18	MNROAD	24.0		C5_RAP	2008	30.6	3.9	32.4
18	MNROAD	24.0		C5_RAP	2008	33.5	5.1	32.4
18	MNROAD	24.0		C5_RAP	2008	29.6	4.3	32.4
18	MNROAD	24.0		C5_RAP	2008	31.6	4.1	32.4
19	MNROAD	24.0		C5_AGG	2008	22.1	2.0	14.1
19	MNROAD	24.0		C5_AGG	2008	22.4	2.0	14.1
19	MNROAD	24.0		C5_AGG	2008	19.8	2.1	14.1
19	MNROAD	24.0		C5_AGG	2008	19.9	1.9	14.1

## CHAPTER 6: CONCLUSIONS

MnDOT's mechanistic-empirical flexible pavement design procedure, MnPAVE Flexible, recognizes the use of unbound recycled materials (e.g., Cold In-place Recycling, Rubblized Concrete) in its software. Currently, the relevant mechanistic properties assumed for recycled materials within MnPAVE Flexible are estimates developed by MnDOT during the software development stages. That is, they are not values supported by dedicated studies of Minnesota recycled materials, including findings from the various MnDOT research studies on recycled materials.

The developers of MnPAVE Flexible at MnDOT recognized the need to revise and incorporate unbound recycled base material properties into the MnPAVE-Flexible design procedure using available MnDOT resources. After reviewing previously performed research studies, MnDOT determined that MnDOT laboratory and field test data were potential untapped resources for information to improve MnPAVE Flexible's estimate of the structural performance of unbound bases containing recycled materials. MnDOT focused on the potential for existing pavement data — and analysis thereof — to provide information on pavement layer input properties in the MnPAVE Flexible design procedure.

Therefore, the research performed in this study develops a dataset that describes the field and laboratory performance of unbound bases from 106 road sections containing recycled materials in Minnesota. This dataset provides a compact view of backcalculated layer properties (from falling-weight deflection data) per road section. This view includes summary statistics on backcalculated layer properties, estimates of possible errant data in raw deflection basins, associated laboratory resilient modulus (MR) values, and other brief but insightful measures that allow MnDOT research engineers to consider which road sections to include and exclude in determining a basis for MnPAVE Flexible material inputs.

In addition to the final dataset, the project report concisely documents the effort that resulted in the MnPAVE Flexible unbound recycled base dataset. This effort, while straightforward, is extensive given the volume of data reviewed and analyzed and the condition of that data prior to analysis (i.e., much of the data was not supported with documentation and/or required cleaning/validation).

The final dataset from the project will assist the MnDOT developers of MnPAVE Flexible to better predict pavement performance and improve design. If successfully implemented, improvements to MnPAVE-Flexible will ensure the service life of road infrastructure in Minnesota and lower road maintenance costs. Improvements to the representation of unbound recycled materials in design procedures could also lead to their increased use in pavements, which can potentially lower construction costs.

## REFERENCES

- Ahn, H.J., Hanson, C., Van Deusen, D., and B. Worel (2017). *MnROAD Cells 16-23 (Phase II): Forensic Investigation into Recycled Unbound Base and Asphalt Surface Materials* (Report MN/RC 2017-15). Research Services and Library, Minnesota Department of Transportation, Saint Paul, MN.
- ASTM Standard D4694 (2015). Standard Test Method for Deflections with a Falling-Weight-Type Impulse Load Device. ASTM International, West Conshohocken, PA
- Baladi, G., Thottempudi, A., and T. Dawson (2011). *Backcalculation of Unbound Granular Layer Moduli* (Report RC-1548). Construction and Technology Division, Michigan Department of Transportation, Lansing, MI.
- Chai, L., Monismith, C.L., and J. Harvey (2009). *Re-Cementation of Crushed Material in Pavement Bases* (Report UCPRC-TM-2009-04). Office of Roadway Research, California Department of Transportation, Sacramento, CA.
- Coleri, E. (2007). *Relationship Between Resilient Modulus and Soil Index Properties of Unbound Materials* (Thesis). Department of Civil Engineering, Middle East Technical University, Ankara, Turkey.
- Edil, T., Tinjum, J.M, and C.H. Benson (2012). *Recycled Unbound Materials* (Report MN/RC 2012-35). Research Services and Library, Minnesota Department of Transportation, Saint Paul, MN.
- Gupta, S., Kang, D.H., and A. Ranaivoson (2009). *Hydraulic and Mechanical Properties of Recycled Materials* (Report MN/RC 2009-32). Research Services and Library, Minnesota Department of Transportation, Saint Paul, MN.
- Gupta, S., Singh, A., and A. Ranaivoson (2005). *Moisture Retention Characteristics of Base and Subbase Materials* (Report MN/RC 2005-06). Research Services and Library, Minnesota Department of Transportation, Saint Paul, MN.
- Hiltunen, D.R., Roque, R., and A. Ayithi (2011). *Base Course Resilient Modulus for the Mechanistic-Empirical Pavement Design Guide* (Final Report, Contract No. BDK-75-977-10). Florida Department of Transportation, Tallahassee, FL.
- Kim, W., and J.F. Labuz (2007). *Resilient Modulus and Strength of Base Course with Recycled Bituminous Material* (Report MN/RC 2007-05). Research Services and Library, Minnesota Department of Transportation, Saint Paul, MN.
- Minnesota Department of Transportation (2019). *MnPAVE Flexible 6.405*. Software. Minnesota Department of Transportation, Saint Paul, MN. Retrieved from <https://www.dot.state.mn.us/app/mnpave/>
- Minnesota Department of Transportation (2010). *Allowable Axle Loads on Pavements*. Minnesota Department of Transportation, Saint Paul, MN. Retrieved from <http://cts-d8resmod-prd.oit.umn.edu:8080/pdf/mn-dot-2011-02.pdf>

- Puppala, A.J. (2008). *Estimating Stiffness of Subgrade and Unbound Materials for Pavement Design* (Synthesis 382). National Cooperative Highway Research Program, Transportation Research Board, Washington D.C.
- Tutumluer, T., Xiao, Y., and W.J. Wilde (2015). *Cost-Effective Base Type and Thickness for Long-Life Concrete Pavements* (Report MN/RC 2015-42). Research Services and Library, Minnesota Department of Transportation, Saint Paul, MN.
- Westover, T.M., Labuz, J.F., and B.B. Guzina (2007). *Resilient Modulus Development of Aggregate Base and Subbase Containing Recycled Bituminous and Concrete for MnPAVE Pavement Design* (Report MN/RC 2007-25). Research Services and Library, Minnesota Department of Transportation, Saint Paul, MN.
- White, D., Thompson, M., and P. Vennapusa (2007). *Field Validation of Intelligent Compaction Monitoring Technology for Unbound Materials* (Report MN/RC 2007-10). Research Services and Library, Minnesota Department of Transportation, Saint Paul, MN.
- Xiao, Y., and E. Tutumluer (2012). *Best Value Granular Material for Road Foundations* (Report MN/RC 2012-01). Research Services and Library, Minnesota Department of Transportation, Saint Paul, MN.

## **APPENDIX A**

### **SELECTED ROAD SECTION LOCATIONS**

**Table 1 – Road section locations**

District	Road	Section	Begin RP	End RP	HMA [in]	Base [in]	Base Type	Base Const Yr	Low-High Probability
D1	TH011	3604-26	0.1	3.1	6	12	FDR	2010	50%RAP-70%RAP
D1	TH053	6917	34	31	7	7	Mod. Class 5	2018	100% PCC
D1	TH053	6917	29	27	7	7	Mod. Class 5	2018	100% PCC
D1	TH071	3611-15,3611-23	0.1	3.2	4.5	8	FDR	2011	50%RAP-70%RAP
D2	TH001	SP4502-05,SP6901-07	0.1	3.1	5	9	FDR	--	60%RAP-75%RAP
D2	TH001	4502	17.6	31	5	12	FDR	2009	60%RAP-75%RAP
D2	TH001	5701	31.1	37.8	5	8	FDR	--	60%RAP-75%RAP
D2	TH001	5701B	37.9	44.4	5	8	FDR	--	60%RAP-75%RAP
D2	TH002	6005	71.6	74.3	6	11	FDR	2015	60%RAP-75%RAP
D2	TH006	3107A	109.3	119.6	4.5	12	--	2004	--
D2	TH006	3107B	119.4	130.1	4.5	12	--	2004	--
D2	TH006	3107B-1	119.4	128.3	4.5	12	--	2004	--
D2	TH009	6010B	210.3	210.6	4.5	10	FDR	--	60%RAP-75%RAP
D2	TH009	6010A	207.5	210.2	4.5	10	FDR	--	60%RAP-75%RAP
D2	TH009	5408-11,6010-12	0.1	3.1	4.5	10	FDR	--	60%RAP-75%RAP
D2	TH009	6010C	210.7	214.5	4.5	10	FDR	--	60%RAP-75%RAP
D2	TH009	6010D	214.6	225.7	4.5	10	FDR	--	60%RAP-75%RAP
D2	TH009	5408	193.6	207.4	5	9	FDR	2013	60%RAP-75%RAP
D2	TH011	3604A	148.3	158	6	12	FDR+Geogrid	--	60%RAP-75%RAP
D2	TH011	3604B	158.1	166.7	6	12	FDR+Geogrid	--	60%RAP-75%RAP
D2	TH011	6802	67.8	70.7	4.5	12	FDR	2012	60%RAP-75%RAP

District	Road	Section	Begin RP	End RP	HMA [in]	Base [in]	Base Type	Base Const Yr	Low-High Probability
D2	TH011	6802A	48.3	57.9	4.5	8	FDR	--	60%RAP-75%RAP
D2	TH011	6802	58	67.7	4.5	8	FDR	2012	60%RAP-75%RAP
D2	TH032	4503	108.1	116.3	4.5	12	FDR	2015	60%RAP-75%RAP
D2	TH032	4504	121	127	4.5	12	FDR	--	60%RAP-75%RAP
D2	TH032	6006-13	0	3.1	4.5	8	FDR	--	60%RAP-75%RAP
D2	TH032	6006B	60.8	62.4	4.5	8	FDR	--	60%RAP-75%RAP
D2	TH032	6006A	59	60.7	4.5	8	FDR	--	60%RAP-75%RAP
D2	TH032	5704	105.2	108	4.5	12	FDR	--	60%RAP-75%RAP
D2	TH032	4503A	116.4	120.9	4.5	12	FDR	--	60%RAP-75%RAP
D2	TH032	5405	48.2	58.9	4.5	8	FDR	2009	60%RAP-75%RAP
D2	TH034	2902A	77.3	80.1	5.5	8	FDR	--	60%RAP-75%RAP
D2	TH034	2902B	80.2	93.3	5.5	8	FDR	--	60%RAP-75%RAP
D2	TH059	4505	363.3	377	7.9	12	CIR	2005	--
D2	TH064	2913	260.8	266.6	7.5	10	CIR	2006	--
D2	TH064	2913	267.2	301	7.5	10	CIR	2006	--
D2	TH064	2913	301.5	324.7	7.5	10	CIR	2006	--
D2	TH064	2913	325.2	342.1	7.5	10	CIR	2006	--
D2	TH071	3611B	384.5	384.6	5	10	FDR	--	60%RAP-75%RAP
D2	TH071	?	375.2	384.4	5	10	--	--	--
D2	TH071	3611C	384.7	385	5	10	FDR	--	60%RAP-75%RAP
D2	TH071	2906	280.2	287.6	4.5	22	--	2017	--
D2	TH071	2904B	255.7	255.8	6	8	FDR	--	60%RAP-75%RAP
D2	TH071	2904C	255.9	258.7	6	8	FDR	--	60%RAP-75%RAP
D2	TH071	2904D	258.8	259.2	6	8	FDR	--	60%RAP-75%RAP
D2	TH071	2905	259.3	260.6	6	8	CIR	1999	--

District	Road	Section	Begin RP	End RP	HMA [in]	Base [in]	Base Type	Base Const Yr	Low-High Probability
D2	TH071	0409N	306.9	308.2	6.5	7	Class 6	--	60%RAP-75%RAP
D2	TH071	0409S	308.2	306.9	6.5	7	Class 6	--	60%RAP-75%RAP
D2	TH071	2907N	303.8	306.8	6	8	FDR	--	60%RAP-75%RAP
D2	TH071	2907S	306.8	306.4	6	8	FDR	--	60%RAP-75%RAP
D2	TH071	2904A	251.4	255.6	6	8	FDR	--	60%RAP-75%RAP
D2	TH071	3611A	354.3	365	5	10	FDR	--	60%RAP-75%RAP
D2	TH071	3611B	365.1	375.2	5	10	FDR	--	60%RAP-75%RAP
D2	TH071	3611A	375.2	384.4	4.5	8	FDR	--	60%RAP-75%RAP
D2	TH071	2907	294.3	303.8	9.6	12	CIR	2005	--
D2	TH072	3903	50.9	62	4.5	9	--	2006?2011?	--
D2	TH072	3903-24	71.1	74.6	6	10	--	2006?2011?	--
D2	TH072	413	48	50.8	5	10	FDR	2011	60%RAP-75%RAP
D2	TH072	0413A	36.7	42.4	5	10	FDR	--	60%RAP-75%RAP
D2	TH072	0413RS1	42.5	42.7	5	10	FDR	--	60%RAP-75%RAP
D2	TH072	0413RS2	42.7	42.9	5	10	FDR	--	60%RAP-75%RAP
D2	TH072	0413RS3	43	43.2	5	10	FDR	--	60%RAP-75%RAP
D2	TH072	0413RS4	43.2	43.4	5	10	FDR	--	60%RAP-75%RAP
D2	TH072	0413RS5	43.5	46	5	10	FDR	--	60%RAP-75%RAP
D2	TH072	0413RS7	46.5	47	5	10	FDR	--	60%RAP-75%RAP
D2	TH072	0413RS6	46	46.5	5	10	FDR	--	60%RAP-75%RAP
D2	TH072	0413RS8	47	48	5	10	FDR	--	60%RAP-75%RAP
D2	TH072	3903-24	62	71	6	10	--	2006?2011?	--
D2	TH089	4508B	86.9	103.3	5	8	FDR	--	60%RAP-75%RAP
D2	TH089	415	74	79.6	5	8	FDR	2001	60%RAP-75%RAP
D2	TH089	4508A	79.7	81.3	5	8	FDR	--	60%RAP-75%RAP

District	Road	Section	Begin RP	End RP	HMA [in]	Base [in]	Base Type	Base Const Yr	Low-High Probability
D2	TH089	?	75.1	79.6	5	8	--	--	--
D2	TH089	?	79.7	80.5	5	8	--	--	--
D2	TH113	5413B	5.1	9	5	9	Mill Overlay	--	--
D2	TH113	5413	0	5	5	9	FDR	2006	60%RAP-75%RAP
D2	TH113	4407	9.1	14.8	5	9	FDR	--	60%RAP-75%RAP
D2	TH172	3904	0.1	11.5	8.6	10	CIR	2002	60%RAP-75%RAP
D2	TH200	5403	32	41.4	6	8	FDR	--	60%RAP-75%RAP
D2	TH200	4401	41.5	46.3	6	8	FDR	2003	60%RAP-75%RAP
D3	TH238	?	0.1	4	4	8	FDR	2017	60%RAP-75%RAP
D4	TH055	6107-03 ? 8607?	0	6.4	5	5	FDR	--	--
D4	TH059	5309-10	0.1	3.5	7	10	FDR	2016	60%RAP-75%RAP
D7	TH062	1704-27	0	3.3	4	10	FDR	2014	50/50
D7	TH083	8107- 10,0711-16	0	3.2	5	15.5	FDR	--	--
D7	TH109	2212-11	0	3.6	5	18	FDR	--	50/50
D8	TH023	4105-08	48	52	12	18	CIR	2002	--
D8	TH023	4206-20	55	56	12	12	CIR	2000	--
D8	TH023	4206-20	59	61	12	12	CIR	2000	--
D8	TH023	5902-21	34	36	8	12	FDR	2002	50/50
D8	TH023	5902-21	40	43	8	12	FDR	2002	50/50
MNROAD	16	--	2	10	5	24	--	9/20/2008	C5_RCA
MNROAD	17	--	2	10	5	24	--	9/20/2008	C5_RCA
MNROAD	18	--	2	10	5.25	24	--	9/20/2008	C5_RAP
MNROAD	19	--	2	10	5.25	24	--	9/20/2008	C5_AGG

**APPENDIX B**

**MNDOT LABORATORY RESILIENT MODULUS DATA**

FILE_NAME	K1	K2	K3	K123	R	S	MIN	BULI	MAX	BULI	MIN	OCT	/MAX	OCT	K4	K5	K6	K456	R	S	MIN	CONI	MAX	CON	MIN	DEVI	MAX	DEV	N_TESTS
C5ECR3	1.34606	0.325311	0.634722	97.161	11.7388	95.8881	1.2914	16.9129	2.764835	0.206258	0.286853	96.379	2.9927	20.0078	2.7396	35.8777	15												
C5ECR4	2.100756	0.600612	-0.35409	98.305	11.8097	95.9142	1.3217	16.9005	4.243585	0.445218	0.054385	98.945	2.991	20.0209	2.8038	35.8515	15												
C5EJR1	3.129691	0.609287	-0.50559	95.335	12.1064	95.8613	1.3264	16.9061	6.017527	0.467758	0.003478	97.039	3.0275	20.0101	2.8137	35.8633	15												
C5EJR2	2.12052	0.163756	0.6054	94.089	14.5472	95.938	2.5598	16.9069	3.414184	0.095288	0.262143	94.031	3.039	20.0245	5.4301	35.8651	13												
C5EJR3	2.605188	0.563059	-0.34007	98.225	16.8625	95.9073	2.1642	16.9184	4.992876	0.393612	0.059747	98.209	2.9816	20.0258	4.5909	35.8894	13												
C5EKR1	2.935302	0.749043	-0.68829	98.792	14.4179	95.9068	2.1702	16.8755	6.27294	0.526803	0.009841	99.469	3.0076	20.0362	4.6036	35.7983	14												
C5EKR2	2.273904	0.71673	-0.40233	99.41	11.5598	95.9404	1.334	16.9207	5.264866	0.500663	0.085837	99.061	2.91	20.0296	2.8299	35.8943	14												
C5ELR1	1.832741	0.792479	-0.2487	99.336	11.7915	95.8214	1.2971	16.913	5.001708	0.53342	0.195893	98.602	3.0053	19.9812	2.7515	35.878	15												
C5FBR2	3.058767	0.593803	-0.79872	97.341	14.4796	95.9617	2.1472	16.9322	5.122843	0.443394	-0.11738	99.563	2.981	20.0166	4.5549	35.9186	14												
C5FCR1	2.254399	0.767365	-0.62218	99.455	11.8846	95.8988	1.3213	16.9254	5.12233	0.543904	0.035397	98.996	3.0149	20.0071	2.8029	35.9043	15												
C5FCR2	2.099552	0.698777	-0.50136	99.111	11.9741	95.8992	1.3211	16.9475	4.518232	0.494107	0.066921	99.544	3.0463	20.02	2.8026	35.9512	15												
C5FCR3	3.331322	0.444727	-0.3535	91.28	12.0639	96.1288	1.3512	16.9124	5.390044	0.327979	0.080877	92.68	3.065	20.0991	2.8664	35.8766	15												
C5FIR2	1.657391	0.568681	-0.25044	98.886	11.8181	95.904	1.3065	16.9225	3.317968	0.397494	0.10564	98.545	3.0032	20.0314	2.7715	35.8981	15												
C5FIR3	1.08483	0.211204	0.779144	86.417	11.739	95.9709	1.2783	16.8962	1.987879	0.089927	0.355421	93.029	2.9825	20.043	2.7117	35.8422	15												
C5FIR4	1.090612	0.181829	0.29187	95.877	11.6997	95.9712	1.2731	16.9095	1.922852	-0.00459	0.36163	88.07	2.9933	20.0358	2.7007	35.8706	15												
C5FJR1	1.75759	0.493191	-0.20561	98.261	11.7715	96.0635	1.3087	16.9124	3.238209	0.361114	0.075889	98.776	2.9543	20.0623	2.7762	35.8766	15												
C5FJR2	1.331649	0.280559	0.709099	96.539	11.4929	95.9122	1.2923	16.9382	2.628180	0.142288	0.33063	98.928	2.8467	20.0435	2.7414	35.9314	15												
C5FKR1	2.328477	0.452796	-0.12742	97.759	11.8714	95.9106	1.3394	16.931	4.178078	0.323065	0.095162	97.743	2.9961	20.0301	2.8413	35.9161	15												
C5FKR3	3.016709	0.479052	-0.36114	96.657	14.47076	96.1256	2.1084	16.9502	5.085319	0.334395	0.036358	95.429	3.0419	20.0563	4.4725	35.9567	14												
C5FLR1	2.36731	0.454865	-0.24638	98.154	11.7458	95.9801	1.3218	16.9138	4.066061	0.33801	0.049137	98.891	2.9557	20.0335	2.8041	35.8795	15												
C5FLR2	1.942102	0.455425	0.051854	99.406	11.7896	95.9193	1.3058	16.922	3.763637	0.315825	0.153523	99.336	3.0016	20.0075	2.7701	35.8969	15												
C5FOR1	4.801539	0.699346	-0.87351	97.596	14.5294	95.6115	2.1648	16.9195	8.877107	0.469674	-0.0953	98.485	3.0149	19.9479	4.5923	35.8917	14												
C5GAR1	1.994581	0.634964	-0.45196	98.957	11.8384	95.9155	1.3052	16.9196	4.051385	0.467849	0.045265	99.503	2.9502	20.0324	2.7688	35.8982	15												
C5GBR1	2.076604	0.420776	-0.0671	96.111	11.7054	95.7281	1.2858	16.9165	3.673886	0.315633	0.08573	96.634	2.9905	20.0169	2.7275	35.8853	15												
C5GBR2	2.644453	0.659178	-0.55402	99.415	15.9491	95.8868	2.5282	16.9228	5.296096	0.468976	0.014253	99.643	3.2587	20.0061	5.3631	35.8986	13												
C5GBR3	1.700131	0.283625	0.27004	96.686	12.1073	95.8012	1.2989	16.9134	2.835405	0.192675	0.161348	95.895	2.8823	19.9635	2.7554	35.8787	15												
C5GBR4	2.011099	0.600443	-0.29871	99.078	11.9203	96.0368	1.3137	16.9237	4.132327	0.432895	0.086845	99.404	3.0445	20.0928	2.7867	35.9007	15												
C5GBR5	2.03813	0.608007	-0.4934	98.084	11.6295	95.9655	1.3048	16.9254	3.911058	0.451738	0.022763	98.835	2.951	20.0204	2.7678	35.9042	15												
C5GCR1	1.617951	0.630384	-0.34461	97.482	11.7515	95.8795	1.3104	16.9225	3.298812	0.451211	0.057799	98.237	2.9785	19.9982	2.7798	35.8981	15												
C5GCR2	1.896785	0.632689	-0.27837	98.616	11.4956	95.8402	1.2878	16.9299	4.0892	0.426255	0.135205	97.624	2.887	20.038	2.7318	35.9137	15												
C5GCR3	1.223644	0.397433	0.351347	97.906	14.5237	95.8151	2.1557	16.8669	2.469373	0.262967	0.238736	97.306	3.015	20.0323	4.573	35.78	14												
C5GIR2	0.999874	0.489391	0.253902	98.504	11.7953	95.8935	1.3019	16.9188	2.212115	0.337144	0.219002	98.235	3.0061	20.0153	2.7618	35.8902	15												
C5GIR3	1.269084	0.475787	0.069566	97.668	11.497	95.9563	1.2882	16.9229	5.263374	0.3499	0.142839	97.881	2.9214	20.0215	2.7327	35.8989	15												
C5GJR1	1.500158	0.503235	-0.05111	99.037	11.6613	95.8244	1.3189	16.8792	2.986061	0.364371	0.123879	99.234	2.9064	20.0319	2.7978	35.8061	15												
C5GJR2	1.587056	0.557589	-0.31639	96.92	11.8012	95.9003	1.2878	16.8838	3.071458	0.427594	0.042701	98.541	3.0031	20.0295	2.7318	35.8159	15												
C5GJR3	0.827994	0.133497	0.1219086	93.833	12.1979	96.0334	1.2835	16.9204	1.648331	0.039282	0.417204	94.887	3.1204	20.0504	2.7227	35.8936	15												
C5GJR5	3.300561	0.702176	-0.104785	97.913	17.0757	95.8462	3.7536	16.9365	5.79971	0.502591	-0.1752	98.693	3.0377	19.9622	7.9627	35.9278	11												
C5GKR2	3.828753	0.259099	-0.18097	95.998	11.8409	95.8645	1.2774	16.8329	5.1238	0.19133	0.010591	97.444	2.9951	20.0608	2.7098	35.708	15												
C5GKR3	2.28449	0.428879	-0.06236	99.113	12.0327	96.1939	1.3174	16.9293	4.070691	0.299678	0.105848	98.796	3.0549	20.0938	2.7947	35.9125	15												
C5GKR4	1.16208	0.618444	-0.07719	99.268	11.8413	95.9134	1.3364	16.9232	2.684057	0.431593	0.166753	99.194	2.9917	20.015	2.8385	35.8995	15												
C5GKR5	0.898629	0.643755	0.084639	97.088	11.7654	95.8447	1.2859	16.8985	2.29648	0.435215	0.23124	96.767	2.9391	20.0072	2.7279	35.8483	15												
C5HLR1	0.982309	0.693283	-0.03342	98.966	11.7773	96.0624	1.2382	16.9329	2.576895	0.448953	0.246519	98.727	2.9771	20.0474	2.6267	35.9202	15												
C5HLR3	2.068824	0.331498	-0.0298	84.853	14.4961	95.8815	2.4968	16.9219	3.245173	0.219139	0.10434	83.482	3.0516	20.0197	5.2966	35.8968	13												
C5HLR4	1.321296	0.530838	0.030865	96.383	14.3866	95.8634	2.1246	16.8971	2.78285	0.359148	0.174657	96.199	2.9897	20.0065	4.5069	35.8441	14												
C5HBR1	2.304742	0.422963	-0.16148	98.052	11.8132	95.9157	1.2885	16.8662	3.098644	0.303604	0.072811	97.991	2.9895	20.0467	2.7333	35.7786	15												
C5HBR2	2.444251	0.521631	-0.44329	97.678	14.3947	96.081	2.1336	16.9807	4.24878	0.382691	0.3536-05	98.805	2.9787	20.0211	4.526	36.0216	14												
C5HBR3	2.205682	0.645035	-0.56385	96.64	11.6807	96.0202	1.2941	16.9098	4.364347	0.500745	-0.01056	99.203	2.9762	20.0508	2.7451	35.8713	15												
C5HCR3	2.682969	0.633121	-0.55443	98.835	14.3666	95.7729	2.087	16.8808	5.186912	0.453761	0.139316	98.443	2.9577	20.0111	2.6643	35.7614	15												
C5HCR4	0.942682	0.465034	0.326641	97.759	11.9756	95.878	1.32	16.9062	2.057561	0.281485	0.27441	98.435	3.0156	20.0314	2.8001	35.8635	15												
C5HCR5	1.349809	0.273267	0.32568	88.049	11.7813	95.8244	1.2888	16.889	2.253015	0.154365	0.208676	89.666	2.9904	20.0081	2.734	35.827	15												
C5HLR5	0.671143	-0.01729	1.900763	95.551	11.6826	95.8733	1.2772	16.8918	1.430081	-0.08696	0.578482	96.584	2.991	20.016	2.7093	35.833	15												
C5HLR6	0.621769	-0.00359	1.929021																										

C2211B	4.08997	0.145017	-2.36699	97.822	9.8327	26.956	1.7116	4.2129	2.299553	0.086193	-0.32128	96.758	2.0392	6.0064	3.6308	8.937	12
C221A	5.038013	0.123933	-4.16766	98.523	9.6039	26.973	1.6426	4.337	1.543043	0.079309	-0.61364	98.694	2.0364	6.0051	3.4844	9.2001	12
C221B	3.464559	0.176886	-2.75141	95.749	8.0401	26.9246	0.8681	4.2213	1.941914	0.118362	-0.29142	96.508	2.0408	6.0059	1.8416	8.9547	15
C2203A				7.8705	19.8146	0.8386	0.849					2.0305	6.0045	1.7779	1.8011		3
C2209A	1.33272	0.280641	-3.89706	94.455	7.9877	26.9217	0.8483	4.1991	0.619691	0.198289	-0.40523	98.92	2.03	6.0052	1.7996	8.9077	15
C2209B	3.379873	0.21091	-6.19919	92.492	8.0322	26.9523	0.8441	4.2133	0.695574	0.136406	-0.72159	98.463	2.0122	6.0059	1.7905	8.9378	15
C26031A	1.435548	0.716128	-0.65646	98.658	11.8884	95.4347	1.2344	16.9426	2.982804	0.50595	0.040486	97.892	3.0891	19.8314	2.6187	35.9406	15
C26032A	2.389452	0.632957	-1.11563	97.215	11.5356	77.069	1.2661	12.6691	3.71487	0.453901	-0.08516	94.668	2.9499	19.7322	2.6859	26.8753	14
C26036A	1.444913	0.69316	-0.69557	98.257	11.3031	94.8549	1.239	16.8462	2.858314	0.485365	0.027735	97.09	2.8916	19.7141	2.6283	35.7363	15
C262BR1	0.549054	0.238908	-6.59628	91.59	8.027	23.0676	0.8384	2.4903	0.151023	0.184471	-0.5564	93.563	2.0828	6.0439	1.7786	5.2826	9
C263AR1	0.484213	0.107152	-3.19598	78.159	7.7429	26.9479	0.8234	4.234	0.212818	0.077213	-0.38434	91.342	1.9896	6.003	1.7467	8.9816	15
C27CL1B	2.571994	0.085674	-4.20041	98.379	7.9867	26.8826	0.8402	4.1769	0.837003	0.05977	-0.48723	98.034	2.0498	6.0081	1.7823	8.8606	15
C2701A	4.11509	0.043937	-4.29722	97.165	7.9791	26.8519	0.8336	4.2222	1.225994	0.045103	-0.52561	99.213	2.0505	6.0077	1.7684	8.9567	12
C2701B	5.460257	0.022319	-4.39892	90.827	9.7567	26.8542	1.6516	4.2147	1.356583	0.016919	-0.68442	92.501	2.0502	6.0075	3.5036	8.9407	12
C2702A	4.467722	0.031889	-2.70252	98.982	9.7342	26.872	1.6888	4.2021	1.952437	0.0184	-0.40561	96.167	2.0492	6.0142	3.5826	8.9141	12
C2702B	4.308496	0.07032	-2.43997	97.482	9.5617	26.9304	1.6076	4.218	2.157817	0.03976	-0.34703	94.402	2.0498	6.0172	3.4103	8.9478	12
C2703D	1.38458	0.333596	-4.42746	95.055	9.7146	23.4196	0.8415	2.536	0.698021	0.226895	-0.35209	92.924	2.0513	6.0144	1.7852	5.3797	7
C2704A	4.368503	-0.00912	-3.80873	91.355	8.0729	26.792	0.8245	4.1745	1.312386	0.03078	-0.49695	98.665	2.0485	6.0065	1.7491	8.8555	15
C2H0R1	1.67735	0.690769	-0.54562	99.163	12.0032	95.215	1.2904	16.959	3.532826	0.497272	0.049431	99.201	3.0885	19.7465	2.7374	35.9755	15
C2H0R2	1.50657	0.596242	-0.29217	98.247	11.9913	95.5196	1.2845	16.9912	3.064605	0.39846	0.123329	97.468	3.0879	19.8277	2.7248	36.0437	15
C2I0R2	0.836618	0.951478	-0.40397	99.309	12.2021	95.4566	1.2629	16.9094	2.679923	0.653483	0.194846	98.835	3.1743	19.8654	2.6791	35.8702	15
C2J0R1	0.734647	0.966154	-0.52403	97.57	12.0257	77.2365	1.284	12.6578	2.298974	0.639827	0.125354	96.737	3.0994	19.7862	2.7237	26.8514	14
C328BR2	0.723462	0.794716	-0.28903	99.324	12.1349	95.4655	1.2843	16.947	1.959641	0.559931	0.15908	99.328	3.1307	19.8395	2.7244	35.95	15
C3H0R1	1.736102	0.620304	-0.52856	98.463	11.9911	95.5644	1.3264	16.9236	3.344224	0.456649	0.022487	99.309	3.0522	19.9085	2.8138	35.9004	15
C3I0R2	0.723462	0.794716	-0.28903	99.324	12.1349	95.4655	1.2843	16.947	1.959641	0.559931	0.15908	99.328	3.1307	19.8395	2.7244	35.95	15
C4I0R1	0.830227	0.743653	-0.32056	98.753	11.5706	77.6052	1.2747	12.6927	0.206438	0.488676	0.187702	97.923	2.9549	19.8973	2.7074	26.9252	14
C4I0R2	1.440765	0.372355	0.007853	97.976	11.2133	93.113	1.2896	16.91	2.437907	0.255075	0.119677	98.121	2.8015	19.3084	2.7357	35.8716	15
C5035R4	2.455866	0.475195	-0.05628	99.133	14.75	90.151	1.2453	16.9185	4.688825	0.341504	0.119048	99.32	3.5518	18.0872	2.6416	35.8895	15
C5035R5	1.619823	0.622555	-0.11938	99.605	12.4455	96.2249	1.2565	16.98	3.701041	0.439314	0.149126	99.628	2.9238	20.0687	6.2665	36.0369	15
C503R1	3.752155	0.373812	-0.14265	96.107	11.5339	95.0981	1.258	16.9097	6.024855	0.289389	0.043239	97.936	2.955	19.7447	2.6668	35.8708	15
C503R2	3.042313	0.396629	-0.11903	95.673	11.8384	95.1788	1.2987	16.8761	5.098082	0.309258	0.05257	97.41	3.0272	19.7931	2.7549	35.7996	15
C503R4	1.676355	0.605145	-0.23136	98.692	9.6727	90.578	1.1857	17.0223	3.581524	0.428822	0.110435	99.421	2.3856	18.1642	2.5152	36.1098	15
C5075R1	2.071453	0.518601	-0.22048	97.165	10.1263	94.4866	1.2454	16.9611	3.938649	0.381744	0.077528	97.978	2.4948	19.5138	2.6418	35.98	15
C510R2B	1.338545	0.603996	-0.16507	98.74	11.5454	95.0855	1.282	16.9427	0.207166	0.405801	0.157346	98.571	2.9418	19.7257	2.7195	35.9408	15
C5EAR1	2.475798	0.629973	-0.43517	99.334	14.4505	96.0367	2.5812	16.9246	5.035276	0.448112	0.036637	98.994	2.9911	20.0483	5.4757	35.9025	13
C5EBR1	2.835295	0.416757	-0.32385	97.197	14.3412	95.9268	2.5129	16.9278	4.470479	0.290405	0.006306	96.794	3.0034	20.0077	5.3306	35.9092	13
C5EBR2	2.811602	0.766515	-0.64895	95.749	11.7515	95.9459	1.2906	16.9076	6.392883	0.591998	0.000258	98.783	3.0028	20.0303	2.7379	35.8664	15
C5EGR3	2.384562	0.615364	-0.36889	99.108	11.806	95.8947	1.3325	16.9311	4.875242	0.436642	0.054982	98.907	2.9906	19.9991	2.8267	35.9164	15
C6M2103B	1.932925	0.450655	-0.12461	98.975	12.2451	95.4732	1.3019	16.9129	3.428754	0.332474	0.084356	99.587	3.1611	19.8651	2.7618	35.8778	15
C6M2105A	2.1699	0.418199	-0.07668	97.572	11.6955	95.0645	1.2997	16.9124	3.81117	0.315702	0.080085	98.402	2.9768	19.7293	2.7572	35.8767	15
C6M2105B	2.098667	0.449691	-0.13349	99.351	12.1386	95.5252	1.3159	16.9239	3.744724	0.326585	0.087001	99.641	3.1133	19.8748	2.7916	35.9009	15
C6M295B	1.000757	0.633379	-0.03569	99.66	12.2773	95.6378	1.2982	16.9451	2.399915	0.439886	0.185341	99.667	3.1742	19.9008	2.754	35.9459	15
C6OM100A	1.39982	0.482014	-0.07192	98.725	11.5854	94.9983	1.3105	16.9559	6.686055	0.351375	0.09772	99.12	2.9351	19.6781	2.78	35.9689	15
C6OM100B	1.163879	0.646291	-0.19798	99.122	12.2644	95.5703	1.3104	16.9173	6.664724	0.464291	0.120967	99.392	3.1612	19.8968	2.7799	35.887	15
C6OM103A	1.30207	0.587569	-0.22832	99.188	11.4806	94.9596	1.2658	16.9094	2.717097	0.427993	0.097383	99.677	2.9314	19.6964	2.6852	35.8703	14
C6OM103B	1.132533	0.600045	-0.07869	99.665	12.0301	95.3	1.3038	16.8994	2.545314	0.416297	0.164028	99.597	3.0869	19.8237	2.7658	35.849	15
C6OM103C	1.119583	0.600008	-0.08098	99.763	11.4582	94.9089	1.2746	16.9223	2.514437	0.416291	0.163276	99.739	2.9181	19.6704	2.7039	35.8977	15
C6OM103J	1.239805	0.360155	0.020866	92.494	14.6491	95.3688	2.1402	16.922	2.074062	0.248879	0.117355	92.644	3.0639	19.824	4.54	35.8969	14
C6OM103K	1.422905	0.406165	0.016304	98.174	11.7291	95.3309	1.2327	16.9288	2.535230	0.281787	0.128597	98.187	3.0375	19.8065	2.6149	35.9114	15
C6OM105A	1.184748	0.602982	-0.14797	99.713	12.0832	95.5089	1.2765	16.9368	3.601943	0.426816	0.137176	99.73	3.1205	19.8602	2.7079	35.9283	15
C6OM105B	1.11132	0.665884	-0.27955	99.596	12.2326	95.5108	1.299	16.9128	2.527502	0.479502	0.112218	99.738	3.156	19.8778	2.7557	35.8774	15
C6OM105C	1.275169	0.43498	0.037339	98.137	11.5568	95.0617	1.286	16.9231	2.400407	0.321892	0.120102	98.358	2.9419	19.7304	2.7281	35.8993	15
C6OM105H	0.588859	0.008147	1.683974	96.879	11.2028	94.8643	1.3351	16.9308</									

F3_5_1_8	1.054001	0.833936	-0.45634	98.927	11.7446	96.0269	1.2938	16.9832	2.785872	0.567392	0.142381	98.486	3	20	2.7446	36.0269	15
F6_12_3	1.537724	1.09943	-1.5158	98.608	17.2485	96.1847	3.8884	17.0576	3.686421	0.698892	-0.15246	99.365	3	20	8.2485	36.1847	7
F6_1_9	1.710785	0.89539	-0.86164	99.457	14.5699	96.301	2.6257	17.1124	3.908314	0.533666	0.075988	99.567	3	20	5.5699	36.301	8
F8_5_12_2	1.348038	0.741911	-0.37559	98.964	14.5976	96.4334	2.6387	17.1749	3.280922	0.522517	0.091148	99.517	3	20	5.5976	36.4334	13
F8_5_1_12	1.741239	0.665236	-0.48043	96.781	12.0573	95.731	1.4412	16.8437	3.666821	0.504401	0.024097	99.241	3	20	3.0573	35.731	15
H11_12_5	1.108686	0.794719	-0.60512	98.831	14.5036	95.8773	2.5944	16.9127	2.63988	0.588702	0.036646	99.027	3	20	5.5036	35.8773	13
H11_1_16	1.693874	0.686955	-0.69827	98.063	14.5781	95.9863	2.2045	16.9641	3.29724	0.479885	-0.01285	99.636	3	20	4.6765	35.9863	14
H3_10_10	1.512241	0.802009	-0.83263	98.582	17.1918	96.0323	3.8616	16.9858	3.244814	0.525984	-0.03185	99.544	3	20	8.1918	36.0323	8
0801RM2A	1.048804	0.037225	0.583426	93.545	14.6507	95.4457	2.1437	16.9039	1.404715	0.008306	0.205022	94.52	3.068	19.8663	4.5475	35.8587	14
0901RM1A	1.533153	0.380572	-0.21404	94.607	11.9739	95.5181	1.2945	16.9307	2.41401	0.300862	0.019613	97.229	3.076	19.8677	2.746	35.9155	15
0901RM2A	1.124015	0.405056	-0.22217	96.386	11.9607	95.4964	1.2872	16.9221	1.889387	0.332586	0.036071	98.318	3.0767	19.8698	2.7306	35.8971	15
1001RM1A	1.07907	0.64471	-0.30089	98.605	14.0068	96.266	1.2422	16.9743	2.36917	0.48939	0.077779	99.454	3.7853	20.091	2.6351	36.008	15
1001RM2A	1.371758	0.490156	-0.19956	97.549	13.4771	95.8891	1.299	16.9183	2.530187	0.377343	0.060091	98.762	3.5519	20.0666	2.7556	35.8891	15
1101RM1A	2.591527	0.264019	-0.37668	74.813	12.5496	95.371	1.2748	16.9038	2.394817	0.239806	-0.07889	90.632	3.2622	19.8376	2.7043	35.8585	15
1101RM2A	2.574194	0.302218	-0.28201	93.516	13.9068	93.6637	2.1471	16.9512	3.51384	0.222786	-0.00946	96.079	2.8116	19.2356	4.5547	35.9589	14
1415CSR1	0.973856	0.647353	-0.43969	97.4	11.6119	78.0242	1.2105	12.6737	2.026914	0.448457	0.098813	97.224	3.0045	20.044	2.5678	26.8849	14
1415R3	1.220644	0.729943	-0.54619	99.039	11.8202	95.8603	1.2716	16.925	2.720499	0.529711	0.051549	99.537	2.9523	20.0447	2.6974	35.9034	15
1415R4	1.200076	0.731917	-0.58151	97.347	11.6578	95.8785	1.2928	16.9067	2.659138	0.554668	0.020464	99.317	2.9553	20.0181	2.7425	35.8645	15
16CGR1	1.791204	0.744266	-0.664	96.74	12.121	95.9556	1.2743	16.9572	3.846422	0.530467	0.030602	97.547	3.137	19.9968	2.7033	35.9717	12
26EBR1	1.246011	0.252704	0.265935	85.46	11.067	95.7031	1.2295	16.8194	1.977731	0.154532	0.170559	86.822	2.8196	20.0204	2.6082	35.6793	15
26EJR1	2.78482	0.758655	-1.31153	93.55	11.7135	95.8968	1.273	16.9115	4.786211	0.583699	-0.25934	97.67	3.0044	20.0287	2.7004	35.8746	15
26EJR2	1.629743	0.626814	-0.50426	99.184	11.5204	95.8746	1.2841	16.9009	3.193489	0.457202	0.040665	99.203	2.9216	20.016	2.7239	35.8522	15
26FBR1	1.034938	0.663837	-0.24875	99.431	11.0812	94.1317	1.3011	16.9033	2.377434	0.449918	0.098813	97.224	3.0045	20.044	2.5678	26.8849	14
26FBR2	1.290814	0.532063	-0.23161	98.369	11.3515	94.6879	1.3102	16.9106	2.482634	0.38424	0.084941	98.702	2.8565	19.6267	2.7794	35.8729	15
26FCR1	1.414447	0.663221	-0.38076	99.509	11.672	93.7686	1.2748	16.9768	3.069365	0.473536	0.089162	99.558	2.9888	19.3355	2.7044	36.0133	15
26FCR2	0.931878	0.691037	-0.03817	99.236	11.7573	95.9013	1.2593	16.9139	2.416892	0.47037	0.21132	99.124	3.0151	20.0275	2.6714	35.8799	15
26FDR1	1.049616	0.627735	0.021664	98.908	11.4864	96.1364	1.2905	16.9171	2.545492	0.414499	0.221844	98.837	2.893	20.093	2.7376	35.8865	15
26FDR2	1.178618	0.608879	-0.08156	99.685	14.4566	95.8348	2.1164	16.9166	2.677355	0.418298	0.166183	99.527	3.0369	20.0052	4.4896	35.8854	14
26FFR2	2.82817	0.615789	-1.02514	97.598	11.7212	96.1167	1.2776	17.0158	4.393147	0.451653	-0.14852	98.372	3.0031	20.017	2.7103	36.096	14
26FHR1	0.907472	0.688273	0.06762	97.884	11.1869	96.1896	1.2521	16.9551	2.436581	0.448344	0.261634	97.843	2.8436	20.0741	2.6561	35.9673	15
26FJR1	1.335607	0.641061	-0.31706	99.239	12.8098	94.8394	1.2812	16.8962	2.876465	0.445695	0.111331	99.072	3.2475	19.6664	2.7179	35.8423	14
26FJR2	1.758831	0.625977	-0.5999	97.829	10.9477	95.6113	1.2937	16.8964	3.32464	0.467888	-0.00676	99.335	2.7326	19.9427	2.7443	35.8428	15
26FJR3	1.259293	0.584043	-0.27524	99.094	11.3906	95.5839	1.032	16.8835	2.427868	0.390173	0.086825	99.206	3.0637	20.0204	2.6714	35.8799	15
26FKR1	1.210905	0.728336	-0.47263	98.867	11.653	77.7336	1.2629	16.7174	2.788274	0.507215	0.112919	98.494	2.9907	20.0074	2.679	26.8801	14
26FKR2	1.085443	0.584081	-0.18225	97.876	12.0081	78.0425	1.2897	16.6658	2.285741	0.386781	0.161472	97.574	3.0097	20.0606	2.7359	26.8683	14
26FLR1	0.918433	0.711185	0.009264	97.97	14.4877	95.9478	2.0974	16.9014	2.494747	0.479667	0.236562	97.743	3.0529	20.0434	4.4494	35.8533	14
26FNR2	1.194376	0.630454	-0.37981	99.153	11.7422	95.8819	1.2715	16.8871	2.47584	0.446029	0.082295	99.093	2.9553	20.0216	2.6973	35.823	14
26FPR1	1.487422	0.638633	-0.35079	99.519	11.7417	95.7667	1.2641	16.8891	2.487645	0.445695	0.111331	99.072	3.2475	19.6664	2.7179	35.8423	14
26GBR1	1.308306	0.652187	-0.35131	99.361	10.6059	95.8759	1.1944	16.9019	2.834844	0.471492	0.089224	99.556	2.6907	20.0209	2.5337	35.8544	15
26GBR2	1.191238	0.593473	0.030586	96.759	11.4879	96.0562	1.2515	16.9155	2.098277	0.276009	0.125821	96.839	2.9444	20.0577	2.6548	35.8833	14
26GFR1	1.543197	0.696376	-0.79411	98.702	11.8409	77.8917	1.2694	16.8087	2.986829	0.494154	0.016168	98.167	3.0148	20.0048	2.6928	26.7471	14
26GFR2	1.756338	0.50296	-0.52581	95.151	11.7276	95.8255	1.2989	16.8897	2.874573	0.373919	-0.01645	96.833	2.9872	20.0019	2.7553	35.8439	15
26GFR3	1.503083	0.697862	-0.60749	98.38	11.3235	95.9025	1.2328	16.9089	3.013229	0.482344	0.060542	96.966	2.9028	20.0435	2.6151	35.8692	14
26GGR1	1.451522	0.656305	-0.59596	98.362	11.6341	96.0704	1.2647	16.9607	2.901936	0.483896	0.024101	99.075	2.9838	20.0397	2.6829	35.8979	15
26GGR2	1.365503	0.676924	-0.54833	98.359	11.7398	96.1815	1.252	16.925	2.836176	0.511426	0.019418	99.49	3.0013	20.1053	2.6559	35.9034	14
26GJR4	0.569909	0.41503	-0.17971	97.184	11.8208	77.9316	1.2623	16.6553	2.626767	0.308127	0.06221	98.014	3.0477	20.0206	2.6778	26.8672	14
26GJR5	1.724523	0.568659	-0.53653	95.959	11.6297	95.7689	1.2365	16.7476	3.095593	0.44261	-0.01837	98.485	2.99	20.0933	2.6231	35.8527	15
26HNR1	1.050697	0.716009	-0.287	99.008	11.7122	95.8107	1.2531	16.8519	2.437951	0.493315	0.148895	98.724	2.9537	20.0245	2.6581	35.7483	15
26GNR1	1.819212	0.518427	-0.44297	97.368	11.7266	95.9317	1.2764	16.9096	3.144389	0.381537	0.019245	97.938	2.9854	20.021	2.7077	35.8707	15
26GNR2	3.417231	0.139247	-3.2093	96.103	7.9133	27.0311	0.756	4.2709	1.935773	0.170344	-0.353	97.221	2.0019	5.9935	1.6037	9.0599	15
2777MR2A	4.194517	0.048806	-2.03692	97.91	7.8517	26.946	0.7863	4.2433	2.443897	0.030416	-0.23361	96.574	2.0024	6.003	1.6681	35.8869	15
2777MRB2	2.707031	0.182794	-2.99104	94.293	7.9251	27.0132	0.8129	4.2438	1.443075	0.12958	-0.31578	96.618	2.0029	6.0038	1.7244	9.0025	15
2777PRA2	3.967301	0.11															





CR3 V 8 1 MA	1.214483	1.107554	-1.03147	97.844	10.4568	197.1811	0.6868	64.6678	3.594979	0.721236	0.024274	97.159	3	20	1.4568	137.1811	30
CR3 W_4_7_2	2.811037	0.890116	-1.00159	88.649	10.5015	197.2321	0.7078	64.6918	6.461908	0.652558	-0.09218	98.737	3	20	1.5015	137.2321	30
C7C042EORC2	2.81844	0.63723	-0.87601	70.624	12.0342	118.4959	1.5257	27.7167	4.891581	0.536279	-0.13715	92.396	2.9243	19.9	3.2366	58.7959	21
C5T014JNRC18	1.069136	0.964359	-1.06633	94.309	10.4274	119.3653	0.7251	28.1247	2.64624	0.693397	-0.02743	97.901	2.9576	19.9039	1.5382	59.6615	23
C5T014JNRC18	1.132893	0.910375	-0.91756	96.025	10.5221	99.9706	0.7458	21.1398	2.766705	0.647541	0.003112	98.542	2.98	19.9193	1.582	44.8444	21
C7C042EPRC15	3.398873	0.732518	-1.07965	61.461	12.1308	118.7844	1.4986	34.895	6.242423	0.612113	-0.21722	94.231	2.9839	19.9223	3.179	74.0236	23
C7C042HPRC0	1.390909	0.896978	-0.83729	94.107	10.4615	159.1334	0.7941	48.6373	3.381824	0.590566	0.025444	96.165	2.9257	19.9	1.6846	103.1752	29
C7C042GPRC0	2.32665	0.728647	-0.78022	80.337	10.4878	195.617	0.7812	64.07	4.744895	0.544997	-0.06562	94.22	2.9395	19.9013	1.6571	135.913	30
C7C042GPRC0	1.28205	0.636434	-0.54924	94.345	10.5091	99.4379	0.8195	18.7326	2.495968	0.452059	0.027013	97.103	2.9215	19.9	1.7384	39.7379	18
C7C042HPRC0	0.800706	0.981227	-0.59233	97.81	10.5394	100.0187	0.8	21.1482	2.429394	0.616978	0.17948	96.183	2.9449	19.9	1.6972	44.8621	20
C7C042HPRC0	0.775048	1.04067	-0.72441	97.673	10.5485	119.5589	0.8055	28.2119	2.414154	0.661012	0.158192	96.112	2.9464	19.9042	1.7087	59.8465	22
C7C042GPRC0	1.76169	0.821986	-0.86417	86.804	10.6675	159.889	0.7861	47.1568	3.494724	0.59382	-0.03811	96.645	3	19.9634	1.6675	100.0347	28
C7T200GNRC0	1.713664	0.547231	-0.69776	87.642	10.4962	99.8664	0.8103	18.9357	2.729721	0.440808	-0.0642	94.633	2.9194	19.8986	1.7189	40.1688	17
C7T200FORC07	2.863155	0.780482	-0.98865	81.245	11.9239	119.0131	1.4612	28.0994	5.718435	0.579645	-0.10807	97.659	2.9004	19.8017	3.0996	59.6078	22
C7T200GORC0	2.043822	0.666867	-0.82658	89.611	10.4923	119.716	0.8322	28.2947	3.683135	0.4877	-0.05481	95.277	2.9058	19.898	1.7653	60.0221	23
C7T200FPRC07	3.169866	0.805424	-1.00383	81.507	10.3596	159.5515	0.7639	49.4714	6.465115	0.598626	-0.12531	95.979	2.9131	19.9	1.6204	104.9447	29
C7T200GNRC0	2.35724	0.709562	-1.0961	85.467	10.626	99.7614	0.8101	21.0989	4.023794	0.543172	-0.13853	97.49	2.9635	19.902	1.7184	44.7576	21
C7T200GPRC0	2.920617	0.787897	-0.99381	83.781	10.5245	159.6655	0.822	49.5998	5.801182	0.569796	-0.10083	95.455	2.9216	19.9	1.7437	105.217	29
C7T200GPRC0	2.135566	0.990663	-1.20558	90.478	10.5819	159.9265	0.7985	49.1538	5.009159	0.672706	-0.08398	93.917	2.9607	19.9021	1.6939	104.271	29
C7T200HNRC0	2.043648	0.82223	-1.02941	90.768	10.404	119.6984	0.7847	28.3611	4.210238	0.603488	-0.06957	97.204	2.9131	19.8451	1.6646	60.163	22
C7T200HORC0	1.135325	1.14783	-1.09988	96.553	10.4932	119.9314	0.8231	28.4483	3.523494	0.788988	0.029202	96.501	2.9143	19.8612	1.746	60.3479	23
C7T200GPRC07	2.406401	0.89604	-1.0587	89.884	10.4745	119.672	0.7961	35.3419	5.341345	0.620475	-0.07476	95.782	2.9264	19.9	1.6888	74.9715	26
C7T200HORC0	1.726015	0.937518	-0.88388	97.843	10.4767	119.9918	0.8251	28.4234	3.486271	0.634359	0.04399	98.02	2.9027	19.8989	1.7502	60.2952	23
C7T200HORC0	1.42525	1.046111	-1.24438	95.327	10.586	119.9382	0.76	28.3621	3.595455	0.719782	-0.02988	94.948	2.9893	19.9244	1.6123	60.1651	23
C7T200HORC0	1.343893	0.509443	-0.96967	98.125	10.6676	119.7311	0.7957	28.248	3.586893	0.691447	0.077119	96.556	2.9989	19.936	1.6879	59.9231	23
FRT006ENRC15	2.857397	0.720376	-0.93969	82.854	10.5946	118.9942	0.8017	27.9516	5.293733	0.527518	-0.1022	97.33	2.9634	19.9	1.7007	59.2942	23
FRT006FMRC0	2.538846	0.649633	-0.79657	90.43	10.3266	99.5491	0.7467	21.0514	4.552712	0.542545	-0.09576	98.263	2.9105	19.8512	1.584	44.6567	19
FRT006FNRC0	2.283573	0.785194	-0.81916	97.22	10.439	119.6922	0.7957	28.2849	4.825314	0.550007	-0.08781	98.183	2.9154	19.8969	1.6879	60.0014	23
FRT006FMRC0	1.614102	0.702296	-0.746633	94.041	10.4453	99.8894	0.7175	18.9402	3.183827	0.567538	-0.05594	98.446	2.9666	19.9037	1.5221	40.1781	18
FRT006ENRC15	2.856944	0.585425	-0.82331	87.086	10.4664	120.0981	0.7849	35.543	4.554367	0.431475	-0.08488	92.075	2.9338	19.9	1.6651	75.3981	24
FRT006FMRC0	1.675778	0.641693	-0.78785	92.287	10.3789	100.1771	0.7828	21.042	2.995842	0.51236	-0.06509	97.263	2.9061	19.8903	1.6005	44.6369	19
FRT006GMRC0	2.181854	0.754197	-0.96745	93.329	10.4678	119.9538	0.8055	28.4061	4.148876	0.551013	-0.08067	97.567	2.9178	19.8984	1.7088	60.2585	22
FRT006GNRC0	1.851123	0.757464	-0.83175	93.918	10.6568	119.6272	0.8447	28.2495	3.733944	0.550087	-0.03557	97.822	2.9535	19.9003	1.7918	59.9263	22
FRT006GNRC0	2.439106	0.767877	-0.89529	91.959	11.8456	119.8438	1.3571	28.352	4.852713	0.526454	-0.04755	97.372	2.9232	19.9	2.8789	60.1438	23
FRT006GNRC0	2.523058	0.734563	-0.7638	95.441	10.3776	159.7873	0.7862	49.4367	5.020743	0.481477	-0.0731	96.3	2.9033	19.8004	1.6678	104.8712	29
FRT006FORC0	2.729057	0.676185	-0.86709	88.338	10.4458	159.8032	0.8138	49.0093	5.393979	0.492532	-0.03735	93.582	2.9065	19.8666	1.7264	103.9644	29
FRT006FNRC04	1.721296	0.749819	-0.72159	91.678	10.4195	119.9913	0.7966	35.3503	3.674102	0.563097	-0.02796	97.641	2.9099	19.8924	1.6898	74.9894	24
FRT006GMRC0	2.213957	0.778608	-0.96531	94.084	10.325	119.1224	0.7544	34.971	4.36024	0.565409	-0.0677	97.714	2.9082	19.8563	1.6004	74.1847	24
UM UNSAT RA	1.959378	0.958627	-0.9051	90.999	14.849	195.6846	2.2917	63.9623	0.231814	0.698467	-0.03156	98.517	3	20	4.8615	135.6846	27
UM UNSAT RA	1.65196	1.314423	-1.095	99.502	10.424	195.8414	0.6713	64.0363	4.359974	0.813769	0.097661	95.317	3	20	4.8642	97.3803	30
UM UNSAT RA	1.801057	1.064048	-0.96766	97.641	10.4486	195.4655	0.6829	63.8591	5.189889	0.697742	-0.02478	95.706	3	20	4.4486	135.4655	30
UM UNSAT	2.870044	0.626068	-0.73221	95.764	23.7802	195.7276	2.3064	63.9826	5.33341	0.536024	-0.11579	87.185	3	20	4.8927	135.7276	22
UM UNSAT AG	1.811327	0.611834	-0.51087	64.338	17.853	157.3803	2.293	45.9055	4.21285	0.541042	-0.04984	81.602	3	20	4.8642	97.3803	21
UM UNSAT PC	2.086684	0.151829	-0.92955	89.365	10.4788	196.6456	0.6971	64.4154	5.19774	0.740751	-0.02253	96.688	3	20	4.7782	136.6456	29
UM UNSAT PC	1.403637	1.043003	-0.94719	90.656	10.499	196.8694	0.7066	64.5209	4.104611	0.732014	-0.00605	94.219	3	20	4.783	136.6894	28
UM UNSAT PC	1.193093	1.213685	-1.01779	91.688	10.4732	157.9393	0.6945	46.169	4.160441	0.732014	-0.00605	94.219	3	20	2.8253	136.2739	28
UM UNSAT FA	1.966877	0.997595	-0.8004	96.9	14.861	195.8581	1.3119	64.0441	5.563969	0.642865	0.071845	95.705	3	20	2.783	135.8581	28
UM UNSAT FA	14.9886	0.244719	-1.38148	25.08	29.5211	196.5153	9.6737	64.3531	13.843924	0.634903	-0.061981	93.131	3	20	20.5211	136.5135	9
UM UNSAT FA	0.609315	1.484839	-1.27389	97.266	10.3627	118.0547	0.6424	47.3673	2.73673	0.5962403	-0.07418	95.49	3	20	4.3627	58.0547	23
UM UNSAT FA	1.363212	0.854281	-0.84745	70.625	10.5661	99.2057	0.8256	21.2518	1.696788	0.363241	0.185068	78.304	2.9167	19.8999	1.7513	45.0819	20
P2T052EORC21	1.215053	0.653372	-1.15398	99.14	7.0997	70.8125	0.52	16.5457	1.93041	0.467282	-0.03986	92.789	1.9982	11.9046	1.1031	35.0987	20
P2T052EORC21	2.789664	0.684159	-0.88667	94.268	8.06	70.5575	0.9811	16.3743	3.402916	0.552163	-0.0259	98.788	1.9929	11.9408	2.0812	34.7352	18

TH200 Y 3 7 1	1.962035	0.887403	-0.8148	95.181	10.4891	158.2959	0.702	48.6259	4.830868	0.610135	0.013397	99.044	3	20	1.4891	103.151	29	
UM_SAT_AGG1	0.592605	1.175336	-0.89329	68.976	14.8036	119.0614	2.7358	34.6145	2.215787	0.851545	0.026082	68.099	3	20	5.8036	73.4285	18	
UM_SAT_RAP1	1.157884	1.170219	-0.91253	98.896	10.4524	196.553	0.6846	64.3717	3.91946	0.73216	0.104766	95.769	3	20	1.4524	136.553	30	
NDSU_CF1	1.353108	0.509168	-0.04335	75.412	11.4578	200.6672	0.8758	66.1697	3.078893	0.568537	0.075107	94.592	3.1	20.2	1.8578	140.3672	28	
NDSU_CF2	1.259133	0.779305	-0.47182	93.966	10.8295	201.8707	0.8625	66.7371	3.046421	0.486821	0.12584	92.795	3	20.2	1.8295	141.5707	24	
NDSU_CF4	1.07555	0.68509	-0.36131	82.137	11.1904	121.307	0.3808	34.0695	4.252154	0.443448	0.123492	81.467	3	20	0.8077	72.2723	25	
NDSU_CN1	1.29385	0.463491	-0.06158	79.305	9.7817	159.7346	0.3685	46.8739	2.605213	0.3857738	0.091399	85.559	3	20.2	0.7817	99.4346	26	
NDSU_CN2	0.92202	0.644347	-0.11671	81.045	9.8673	201.3728	0.4092	66.3606	3.247532	0.469719	0.169894	94.248	2.7	20.3	0.8679	140.7728	26	
NDSU_CN3	0.743138	0.655215	-0.19209	89.557	10.3623	121.0884	0.6422	28.7973	1.782807	0.4566857	0.145547	90.582	3	20.2	1.3623	61.0884	23	
NDSU_CN4	1.142865	0.325371	0.283785	44.974	3.3533	119.5424	0.5358	28.0685	2.287792	0.418385	0.018161	43.926	0.7	20.1	1.1367	59.5424	21	
NDSU_RF2	3.667011	0.610544	-0.75128	60.05	15.4461	201.2952	2.2517	66.6072	3.635651	0.474538	-0.09213	77.251	2.9	20	4.7766	141.2952	27	
NDSU_RF3	2.135981	0.819689	-0.94135	92.904	11.05	196.0929	0.9664	64.1548	4.388834	0.575154	-0.04374	91.81	2.9	20	2.05	136.0929	27	
NDSU_RF1	2.80156	0.619459	-0.59689	78.56	11.5294	200.0406	1.924	66.0158	5.217509	0.41862	0.007479	85.007	2	20	2.5294	140.0406	29	
NDSU_RF4	3.511309	0.684418	-1.01421	83.258	17.0631	144.6563	3.801	46.9784	5.923516	0.553821	-0.15044	91.339	3	20	0.80631	99.6563	19	
NDSU_RNOMC:	3.591982	0.638484	-0.85139	70.36	11.2026	150.2376	1.0383	49.6095	6.309096	0.552159	-0.13635	94.761	2.8	20	2.2026	105.2376	25	
NDSU_RN2	3.40832	0.471565	-0.30082	21.267	15.0014	202.0047	2.4048	66.9417	5.822824	0.296855	0.152327	46.96	3.2	20.2	5.1014	142.0047	21	
NDSU_RN3	1.631139	0.657175	-0.45856	89.662	9.4549	121.3865	0.9216	35.5211	3.51044	0.513615	0.037862	94.813	2.5	20.1	1.9549	75.3515	26	
NDSU_RN4	2.557347	0.461625	-0.56136	57.487	11.3884	119.5956	0.9845	28.0936	3.910457	0.390554	-0.06448	76.123	2.9	20.2	2.0884	59.5956	22	
NDSU_RN1	2.5616	0.576746	-0.39795	35.432	11.336	202.1269	1.1012	66.9992	4.937239	0.383989	0.141245	59.841	3	20	2.336	142.1269	25	
NDSU_SF1	1.777806	0.752999	-0.71813	91.097	10.1048	201.5716	0.5208	66.0304	3.756584	0.524589	-0.00465	96.319	2.9	20.5	1.1048	140.0716	30	
NDSU_SF4	3.360729	0.671121	-1.27056	74.597	23.5409	119.9947	6.8547	28.2818	4.931026	0.543095	-0.19554	85.904	3	20	14.5409	59.9947	10	
NDSU_SN4	1.870481	0.355034	-0.16424	69.53	10.2287	100.6141	0.4378	20.9436	2.923966	0.289939	0.025931	70.471	3	20	0.9287	44.4282	19	
NDSU_SN1	1.536657	0.471953	-0.03385	42.842	11.1715	122.4634	0.9982	33.6121	3.183611	0.351547	0.188281	76.014	3	20.2	2.1175	71.3021	24	
NDSU_SN2	2.000122	0.391188	-0.08263	38.641	11.563	199.356	1.0668	65.4102	3.491084	0.512752	0.151577	68.558	3	20.2	2.263	138.756	27	
NDSU_SN3	1.43871	0.439262	0.236491	64.115	11.1702	121.0432	0.8816	34.6313	3.281404	0.420398	0.135453	61.86	3	20	1.8702	73.4641	23	
NDSU_VN4	1.956718	0.626857	-1.72	482.392	10.6323	115.1145	0.7695	25.9812	2.22418	0.670978	0.41386	-473.72	3	20	1.6323	55.1145	21	
NDSU_TF3	2.157195	0.704583	-0.711	76.395	10.8544	148.5853	0.8742	48.8306	4.45698	0.590256	-0.05263	89.708	3	20	1.8544	103.5853	26	
NDSU_TF4	2.771525	0.621263	-0.4147	38.297	9.5517	145.272	0.9672	47.2687	6.12799	0.580204	-0.00663	47.831	2.5	20.5	2.0517	100.272	26	
NDSU_VN1	2.830627	0.646718	-0.99049	48.973	11.5506	197.9049	1.061	65.150	4.83066	0.612169	-0.22639	88.476	3.1	20.1	2.2506	138.2049	29	
NDSU_TF4	2.512291	0.642384	-0.55674	86.034	13.3106	121.7973	1.9511	36.2026	5.061296	0.517476	-0.0583	95.155	3	21	4.139	76.7973	23	
NDSU_TF1	2.30769	0.727217	-0.65348	89.064	12.3087	203.9697	1.3155	67.1609	4.957547	0.553832	-0.00413	95.826	3.3	20.5	2.4087	142.4697	27	
NDSU_VN2	2.002335	0.589147	-0.75032	58.679	14.0869	149.9034	1.1252	49.0277	3.50694	0.553898	-0.126	89.599	3.1	20.8	2.3869	104.0034	27	
NDSU_UF2	2.939877	0.528485	-0.81348	50.34	14.0045	198.4803	2.3591	65.2803	4.557274	0.481384	-0.18822	92.075	2.5	20.1	5.0045	138.4803	26	
NDSU_TN2	2.762868	0.67029	-0.76412	75.866	14.165	201.5247	2.1637	66.7154	3.504804	0.560188	-0.08688	93.17	3	20	4.5899	141.5247	25	
NDSU_TN1	1.883645	0.868698	-0.91628	94.416	12.3271	150.7007	1.0027	49.8278	4.162541	0.583598	-0.00697	91.728	3.2	20	2.1271	105.7007	26	
NDSU_TN3	2.12041	0.682869	-0.90989	72.654	11.0524	120.8834	0.9675	35.7718	3.787504	0.546491	-0.09755	86.657	3	20	2.0524	75.8834	24	
NDSU_TN4	0.870736	0.159731	0.232279	29.992	10.4746	120.0932	0.4123	28.611	3.532228	0.06008	0.588679	13.114	3	20.3	0.8746	60.6932	23	
NDSU_UF1	2.997802	0.335839	-0.536	37.3	13.8601	196.4126	1.9237	64.3055	3.995172	0.344182	-0.14132	87.948	3	20	4.0808	136.4126	27	
NDSU_UN2	3.409706	0.390686	-0.60607	46.122	17.5469	198.941	4.0291	65.4974	4.757794	0.375012	-0.15156	91.902	2.9	20	8.5469	138.941	13	
NDSU_UN1	4.537522	0.479818	-0.77008	80.677	18.4723	201.0017	4.041	66.4688	6.273981	0.352323	-0.12779	86.856	3	20	8.5723	141.0017	22	
NDSU_UN4	2.251901	0.287626	-0.44184	6.802	13.4236	141.076	1.7758	45.2906	3.150543	0.467915	-0.20028	59.222	3	20	3.767	96.076	24	
NDSU_UF2	2.60433	0.612154	-0.80343	64.772	11.3005	122.0273	1.0845	35.9262	4.565485	0.559272	-0.13658	93.548	3	20.2	2.3005	76.2111	25	
NDSU_VF4	2.93579	1.072065	-5.2422	3758.04	10.7652	96.8465	0.8321	18.2302	1.100943	0.362638	-0.64326	4742.5	3	20	1.7652	38.6722	17	
NDSU_VF1	2.543417	0.629603	-0.8031	66.393	10.7005	201.2496	1.0845	66.3029	4.571095	0.568664	-0.12935	95.359	2.8	20.2	2.3005	140.6496	27	
NDSU_WN2	2.631465	0.781747	-0.8449	85.294	11.3608	202.9975	1.1129	67.2682	5.649807	0.61986	-0.07087	98.038	3	20.1	2.3608	142.6975	26	
NDSU_WN4	2.212163	0.398125	-0.11017	45.783	11.1065	120.1117	0.993	34.2935	4.081151	0.448101	-0.01586	55.969	3	20	2.1065	72.7475	23	
NDSU_WF4	2.441743	0.737975	-0.78151	83.62	10.5212	196.1176	0.7834	66.7624	3.027612	0.572317	-0.06155	97.311	3.3	20.2	2.4267	141.6244	29	
NDSU_WN1	1.709271	0.883226	-0.80256	95.243	12.8854	201.6497	0.983	66.7743	4.151131	0.615397	0.023105	96.257	3.2	20	2.0854	141.6497	28	
NDSU_WF1	2.468541	0.975075	-1.01292	85.366	11.6155	119.1861	0.7935	35.0888	3.528298	0.579238	-0.10748	94.762	2.9774	29.9155	1.6833	74.4345	24	
NDSU_WN1C17	1.4468	0.787749	-0.90066	89.592	10.4395	120.4637	0.756	42.4011	47.2612	4.391387	0.653595	-0.04762	97.821	2.9	19.8025	5.0935	100.2562	25
NDSU_WN1CR18	1.388777	0.797717	-0.90457	90.923	10.5986	119.6495	0.7844	35.3144	2.913171	0.591173	-0.05143	96.942	2.978	19.9111	1.664	74.9131	24	
NDSU_WN1CR18	1.403225	0.736284	-0.63039	80.395	10.6393	119.1345	0.789	35.0051	3.178093	0.592803	-0.02867	90.459	2.9078	19.838	2.7121	35.8646	15	
C6T016FORC01	2.297414	0.703842	-0.73033	61.011	11.3788	119.3905	1.2628	35.1246	4.957135	0.627958	-0.11902	89.546	2.9	20.2	1.7925	26.7788	74.5105	23
C6T016FORC01	1.718911	0.843993	-0.79543	81.137	11.8567	119.6387</td												

SGT052IMRD14	1.335122	0.726902	-1.1793	94.404	6.7947	72.1769	0.4544	17.1946	2.394805	0.576539	-0.06448	98.217	1.9435	11.901	0.964	36.4753	20
SGT052INRD16	1.46028	0.765011	-1.18678	94.743	6.7755	72.167	0.4781	17.1902	2.759108	0.603443	-0.05562	98.509	1.9203	11.9003	1.0141	36.466	20
SGT052IMRD15	1.325316	0.684077	-1.53471	93.784	6.7906	59.9937	0.4698	11.4461	2.007536	0.522227	-0.09018	95.84	1.9272	11.9042	0.9966	24.2809	16
SGT052HORD1	2.479055	0.724345	-1.1162	94.351	6.8499	72.2642	0.4599	17.2338	4.542781	0.571081	-0.05033	98.208	1.9493	11.9019	0.9756	36.5584	20
SGT052INRD15	1.421706	0.783839	-1.14711	96.345	6.7568	72.3281	0.4768	17.2666	2.786881	0.603081	-0.03276	98.218	1.906	11.9002	1.0114	36.6281	20
C507R2B	1.33189	0.598105	-0.15064	98.616	11.5265	94.9804	1.2799	16.9103	2.887047	0.401811	0.159481	98.491	2.9371	19.7491	2.7152	35.8722	15
C507RA	0.570116	0.302416	1.140257	93.586	11.7008	89.9964	1.2862	16.888	1.363694	0.108516	0.502705	99.231	2.722	18.058	2.7284	35.8248	14
REMO03BPRC2	4.287212	0.742527	-0.71985	93.471	10.6317	194.416	0.7692	63.5053	8.984491	0.520274	-0.01944	98.284	2.9999	19.9012	1.6317	134.7151	30
REMO03CPRC2	4.679951	0.69669	-0.69213	85.319	10.5564	195.332	0.7568	63.9376	9.400293	0.506277	-0.03362	94.054	2.9837	19.9003	1.6054	135.632	27
REMO03DPRC2	2.48509	0.867836	-0.67523	95.639	10.6007	196.4578	0.7946	64.4683	6.40505	0.602655	0.041664	98.766	2.9707	19.9002	1.6855	136.7579	30
REMO03CPRC2	4.948498	0.663423	-0.72304	82.278	12.0934	193.6628	1.2852	63.1477	9.449096	0.504222	-0.07407	96.506	2.9812	19.9023	2.7263	133.9565	29
REMO03BQRCC2	5.248158	0.687903	-0.70428	90.371	12.0858	192.2815	1.3343	62.4995	10.31078	0.493794	-0.04048	98.252	2.9731	19.9	2.8305	132.5815	29
REMO03DPRC2	1.646678	1.094718	-0.82699	98.529	10.6593	157.2263	0.787	48.1843	5.225338	0.682284	0.109776	97.126	2.9808	19.9003	1.6695	102.2144	29
REMO02AORC3	14.15772	0.214336	-0.56757	58.753	17.8753	183.5361	4.2605	58.4209	15.000338	0.196407	-0.16722	80.861	2.9047	18.8993	9.0379	123.9295	23
REMO02APRC3	15.52698	0.209077	-0.5374	40.114	14.9374	194.8921	2.7799	63.7196	17.23675	0.252829	-0.19378	91.16	3	19.9197	5.897	135.1698	26
REMO02BQRCC2	4.013707	0.665127	-0.69443	87.895	12.1676	196.5973	1.314	45.8474	7.726988	0.49934	-0.04956	99.164	2.9932	19.9089	2.7873	97.257	25
REMO03APRC3	19.40978	0.214103	-0.40793	51.703	14.8869	195.5371	2.6716	64.0326	21.58664	0.147606	-0.07409	44.735	2.9914	19.9017	5.6674	135.8336	25
REMO03BQRCC3	4.090836	0.636068	-0.72488	80.166	11.6325	193.6035	1.3425	63.1227	7.489415	0.492514	-0.08189	96.228	2.9147	19.9001	2.848	133.9035	28
REMO03BQRCC3	4.76961	0.647336	-0.67713	81.253	10.1169	193.1836	0.6381	62.9248	9.194887	0.508101	-0.06625	96.723	2.9057	19.9	1.3536	133.4836	30
REMO03BQRCC2	4.562235	0.787901	-0.83673	93.549	12.0277	156.4444	1.4705	45.6057	9.653476	0.557371	-0.03905	98.625	2.9633	19.9	3.1194	96.7444	24
REMO03BQRCC2	5.96776	0.654717	-0.74844	84.528	12.1584	156.9003	1.3503	45.82	10.77364	0.453002	-0.04992	84.837	2.9916	19.9021	2.8645	97.1989	23
REMO03APRC3	20.58734	0.200043	-0.40288	53.231	14.8207	195.1543	2.8537	63.8678	22.51266	0.139684	-0.0779	47.185	2.915	19.9	6.0537	135.4841	25
H3_1_14	1.3119	0.6811	-0.26742	98.96	24.2558	96.125	4.3632	17.0295	3.049096	0.461512	0.113486	99.631	5	20	9.2558	36.125	9
H7_12_4	1.425631	0.74964	-0.69173	99.169	14.153	96.0915	2.6069	17.0137	3.088358	0.536891	-0.01863	99.487	3	20	5.53	36.0915	13
H7_1_15	1.952301	0.734001	-0.82556	97.077	14.5944	95.9046	2.2064	16.9256	3.914999	0.529036	-0.06968	98.003	3	20	4.6804	35.9046	13
J3_5_10_14					14.5981	78.4619	2.639	8.703				3	20	8.2765	35.7101	6	
J3_5_1_20					14.5981	78.4619	2.639	8.703				3	20	5.5981	18.4619	5	
J6_10_16	1.567708	0.661774	-0.40221	99.401	14.6379	96.0751	2.2094	17.006	3.359773	0.460845	0.063153	99.89	3	20	4.6868	36.0751	14
J6_1_21	1.523906	0.643043	-0.30378	99.948	14.3307	95.751	2.5129	16.8532	3.320884	0.481709	0.064306	99.96	3	20	5.3307	35.751	8
J8_5_10_15	2.110854	0.771485	-0.97781	96.106	14.7912	96.0151	2.73	16.9777	4.226734	0.55273	-0.08883	99.568	3	20	5.7912	36.0151	13
J8_5_1_22	1.612324	0.580849	-0.28545	99.107	11.8279	95.9713	1.3331	16.957	3.250273	0.418486	0.082068	99.689	3	20	2.8279	35.9713	14
M5EOR1	1.262906	0.595563	-0.16293	98.977	14.1289	95.5152	2.166	16.9504	2.72431	0.411875	0.134158	99.19	2.9032	19.8527	4.5948	35.9571	14
M5EOR2	1.294425	0.604414	-0.14645	99.372	11.4626	95.273	1.3007	16.8425	2.844323	0.417531	0.149059	99.452	2.9011	19.8483	2.7592	35.7283	15
M5EOR3	1.414781	0.555567	-0.16097	98.529	11.6806	96.049	1.3042	16.908	2.886233	0.385931	0.128305	98.695	2.9262	20.0724	2.7666	35.863	15
M5EPR1	1.631876	0.648482	-0.24107	99.296	11.363	95.5064	1.2542	16.9476	3.68561	0.465043	0.11527	99.791	2.9008	19.852	2.6606	35.9512	13
M5EPR2	1.96291	0.643546	-0.29466	99.51	14.1175	95.4779	2.1743	16.9361	4.293363	0.450805	0.101977	99.657	2.9004	19.8508	4.6124	35.9269	14
M5EQR1	2.301724	0.680664	-0.29109	99.57	14.303	95.5742	2.6372	16.9789	5.326151	0.476854	0.101486	99.739	2.9029	19.8522	5.5943	36.0178	13
M5EQR2	2.721614	0.647843	-0.41318	99.056	11.4361	95.5292	2.1286	16.9608	5.696334	0.465046	0.070928	99.709	2.9021	19.8504	2.7292	35.9793	15
M5EQR3	2.778299	0.632646	-0.25496	99.648	14.0972	95.1309	2.1032	16.7719	6.061034	0.430899	0.125242	98.957	2.9029	19.8508	4.4616	35.5787	14
M5EQR4	1.862648	0.756369	-0.19278	99.146	11.3973	95.4969	1.2691	16.9447	4.980634	0.5318	0.172389	99.082	2.9002	19.8507	2.6992	35.9452	15
M5FOR1	2.123386	0.628443	-0.50106	97.742	14.4646	77.9957	2.143	16.7464	2.403612	0.449956	0.040951	98.616	3.0039	20.0447	4.546	26.887	13
M5FOR2	0.890433	0.706678	-0.30889	99.311	11.8721	78.1983	1.2774	16.7778	2.127821	0.500203	0.13559	99.519	3.052	20.097	2.7098	26.8937	14
M5FOR4	1.021235	0.593548	-0.32182	98.044	11.8013	77.887	1.2697	16.6263	2.042972	0.397115	0.127295	97.506	3.036	20.005	2.6934	26.8608	14
M5FPR1	1.187429	0.643103	-0.1142	99.773	11.8761	95.9535	1.2879	16.9019	2.792782	0.445419	0.168625	99.649	3.048	20.0459	2.7321	35.8542	15
M5FPR2	1.387259	0.608133	-0.3434	98.638	11.7553	96.069	1.3016	16.9049	2.836310	0.442968	0.073755	99.287	2.9974	20.0773	2.7612	35.8607	15
M5FQR1	0.900743	0.754391	-0.02521	99.272	14.1642	95.544	2.1492	16.9618	2.589253	0.512619	0.239503	98.917	2.9059	19.8542	4.5591	35.9814	14
M5FQR2	0.907308	0.768001	-0.25105	99.612	12.0603	95.9672	1.2981	16.9399	3.102918	0.531149	0.17235	99.497	3.0361	20.032	2.7538	35.8713	15
M5GQR6	0.878735	0.638006	-0.16196	98.969	11.3333	95.4578	2.1235	16.9205	2.016562	0.450852	0.144099	99.36	2.9056	19.855	2.6166	35.8939	15
M5GOR3	0.742168	0.615304	-0.18666	99.127	14.4838	95.4594	1.3019	16.9275	2.046755	0.572323	0.082078	98.883	2.9074	19.8503	2.7617	35.9086	15
M5GOR2	0.801522	0.732602	0.08396	99.762	11.3829	95.7164	1.2609	16.7436	2.315334	0.492601	0.266044	99.547	2.9027	19.8542	2.6748	36.1549	15
M5GOR3	0.875606	0.766195	-0.20519	99.219	11.5094	95.4694	1.3129	16.9311	2.361573	0.538309	0.173296	99.31	2.9081	19.8511	2.7851	35.9163	15
M5GQR4	0.735976	0.686610	-0.21056	98.952	14.2355	95.4809	2.597	16.9395	2.453167	0.496772	0.126455	99.363	2.9073	19.8513	2.6998	35.9284	15
M5GQR6	0.75019	0.680422	-0.22804	98.735	11.4419	95.5162	1.2813	16.9568	2.352288	0.616738	0.203239	98.629	2.9079	19.8			

RVMR257A	1.655812	0.194019	-4.06268	93.269	7.5566	26.686	0.8464	4.2456	0.639711	0.133513	-0.45591	98.339	1.9103	5.8969	1.7955	9.0062	15
RVMR258B					11.1318	27.1353	1.7681	4.4526					1.9099	5.8969	3.7508	9.4454	10
RVMR259A					13.3645	26.4375	2.56	4.3205					1.9117	5.8993	5.4305	9.1652	7
RVMR267A	2.084831	0.249774	-2.83392	96.061	7.4678	26.7412	0.7792	4.3076	1.274857	0.168858	-0.27015	94.6	1.9121	5.8987	1.653	9.1378	15
RVMR270A	2.552873	0.181882	-4.23648	95.045	7.5177	26.6893	0.8409	4.2418	0.934875	0.140991	-0.49233	98.986	1.9102	5.8978	1.7839	8.9982	14
RVMR271A	1.546825	0.161108	-4.45822	98.651	7.5011	26.6122	0.8155	4.2361	0.938472	0.109975	-0.24917	96.923	1.9101	5.8968	1.73	8.9861	15
RVMR272A	3.451601	-0.0804	-2.44434	87.746	7.4729	26.8662	0.8184	4.3561	1.497808	-0.03354	-0.35082	95.231	1.9102	5.8964	1.7362	9.2407	15
THINWALLTES	2.925623	0.030329	-3.93767	99.344	9.7257	37.1316	1.7716	6.5952	0.734798	0.025083	-0.75795	97.56	1.9	7.8961	3.7581	13.9906	16
C6T023EPRC02	2.041486	0.81922	-0.8933	87.419	10.2705	15.5889	0.7401	47.2273	4.380875	0.566387	-0.0353	94.592	2.9	19.8015	1.5699	100.1842	28
C6T023EPRC02	1.928652	0.824234	-0.99524	85.611	11.7704	119.5581	1.2491	35.2426	4.033607	0.592778	-0.07967	96.53	2.9031	19.8999	2.6498	74.7609	25
C6T023FPRC02	1.905407	0.737708	-0.94995	85.61	10.4793	119.7435	0.7952	28.3032	3.572851	0.543367	-0.07823	91.091	2.9288	19.9011	1.6668	60.0401	23
C6T023FCORC02	1.081944	0.923064	-0.91713	92.953	10.2903	99.8085	0.7448	18.9076	2.668654	0.656103	0.007156	95.61	2.9027	19.8998	1.5799	40.109	19
C6T023EORC01	1.742019	0.877314	-1.0591	89.685	10.3808	159.7823	0.7923	47.1888	3.768537	0.608265	-0.07002	96.958	2.9	19.8932	1.6807	100.1028	28
TTT053JMRD03	1.12945	0.698443	-0.9302	93.313	6.7463	71.9535	0.4617	17.0893	2.155933	0.552264	-0.02053	97.349	1.916	11.9006	0.9794	36.2518	20
TTT053JNRD02	0.918239	0.80062	-0.61585	92.453	10.4935	160.589	0.7824	47.5581	2.201234	0.561936	0.049662	98.496	2.9446	19.901	1.6597	100.8859	26
C6T023EPRC02	3.424212	0.866577	-1.36385	78.888	17.6309	119.446	4.2021	35.0941	6.310357	0.623906	-0.19888	87.357	2.9056	19.8997	8.9141	74.4458	14
C6T023EPRC02	4.715165	0.104182	-1.85491	73.996	17.7451	159.3511	4.2638	47.0544	9.077716	0.787918	-0.3442	88.877	2.9001	19.8446	9.0449	99.8174	19
C6T023FPRC02	1.701033	0.863361	-0.94177	92.486	10.3999	119.4964	0.8013	28.3297	3.85623	0.634597	-0.04235	97.48	2.9	19.8	1.6999	60.0964	23
C6T023FMRC01	4.736085	0.93904	-1.85167	65.82	23.4553	159.4989	6.9494	47.0454	7.96444	0.752852	-0.3816	87.356	2.9045	19.9002	14.7419	99.7985	4
CR3_W_4_1_	2.729348	0.129952	-5.322	10.5447	197.157	0.7282	64.6564	4.098303	0.223325	0.027568	-5.786	3	20	1.5447	137.157	29	
C6T016FNRC01	1.398123	1.038119	-1.15739	88.947	10.416	119.9464	0.8089	35.3272	3.693424	0.735229	-0.0621	98.457	2.9	19.8999	1.716	74.9403	25
C5C014INRC00	1.188257	0.859022	-0.93925	83.557	11.814	119.149	1.2767	28.0245	2.721921	0.638242	-0.06033	96.43	2.9001	19.9	2.7083	59.449	20
C5C014HNRD01	0.866074	-1.17383	71.687	11.8519	119.9302	1.2143	28.3928	3.336808	0.672398	-0.16403	95.582	2.9	19.9	2.5758	60.2302	23	
TTT053JMRD03	1.181421	0.703179	-0.98896	93.47	6.7861	72.0372	0.4773	17.1288	2.21202	0.551852	-0.02818	97.062	1.9223	11.9008	1.0124	36.3356	20
C5C014INRC01	1.144873	0.87762	-1.03922	81.809	10.2606	119.2799	0.7357	35.2588	2.573562	0.650997	-0.03973	97.27	2.9	19.8	1.5606	74.7952	26
TTT053HORD03	1.247144	0.647735	-0.75294	94.751	6.7935	72.0723	0.4879	17.1459	2.362509	0.500323	0.010301	97.601	1.9195	11.9001	1.0349	36.3719	20
TTT053HNRD03	1.001937	0.639091	-0.7282	94.236	6.9502	72.3296	0.4487	17.2125	1.898842	0.502058	0.007643	97.427	1.9992	11.953	0.9518	36.5131	20
TTT053JNRD03	1.213697	0.757278	-1.35434	86.972	6.7607	72.1672	0.4524	17.1904	2.172078	0.651185	-0.13251	98.815	1.9252	11.9005	0.9598	36.4663	20
TTT053JNRD03	1.297834	0.671739	-0.95117	92.974	6.654	72.1071	0.4476	17.164	2.365003	0.534634	-0.03449	97.61	1.9013	11.899	0.9494	36.4104	20
TTT053INRD01	1.277041	0.609628	-1.46716	62.618	15.7723	72.1577	1.9193	17.1863	3.366064	0.593651	-0.23392	93.53	3.9	11.9	4.0715	36.4576	13
TTT053HNRD04	1.236009	0.653416	-0.80262	94.657	6.7107	71.9518	0.4759	17.1814	2.319978	0.510304	-0.00198	98.02	1.9002	11.8348	1.0095	36.4473	20
TTT053HORD03	1.523878	0.626536	-0.76685	93.061	6.4521	72.2814	0.3472	17.2992	2.807366	0.500817	-0.08081	97.583	1.9038	11.868	0.7365	36.6971	20
TTT053HORD04	1.627646	0.649773	-0.92733	92.682	6.963	72.0265	0.454	17.1206	2.913122	0.528573	-0.04331	98.638	1.9062	11.9034	0.963	36.3182	20
TTT053INRD04	1.158736	0.580587	-0.4441	95.667	6.9201	71.9266	0.5456	17.0774	2.258664	0.447198	0.056996	98.15	1.9158	11.9002	1.1574	36.2266	20
TTT053IORD03	1.297834	0.671739	-0.95117	92.974	6.654	72.1071	0.4476	17.164	2.365003	0.534634	-0.03449	97.61	1.9013	11.899	0.9494	36.4104	20
TTT053INRD04	1.2877041	0.609628	-1.46716	62.618	15.7723	72.1577	1.9193	17.1863	3.366064	0.593651	-0.23392	93.53	3.9	11.9	4.0715	36.4576	13
TTT053HNRD04	1.257172	0.62951	-0.71784	94.031	6.8478	72.2117	0.5201	17.2118	2.357016	0.490684	-0.08914	97.665	1.9098	11.9	1.1032	36.5117	20
TTT053IRD04	1.177781	0.623417	-0.68896	94.74	6.7737	71.9862	0.4744	17.1055	2.211458	0.482004	0.017639	97.548	1.9224	11.9	1.0064	36.2862	20
TTT053IRD04	1.262931	0.668362	-0.90224	93.456	6.6912	72.0111	0.4643	17.1172	2.333664	0.529494	-0.02367	97.66	1.9021	11.9	0.985	36.3111	20
RLF98PC7	0.542673	0.463111	-4.16831	98.44	10.1987	37.1457	1.7732	5.9876	4.235285	0.290897	-0.06552	94.318	2.0886	8.4238	3.7616	12.7016	15
TTT053INRD03	1.028771	0.652193	-0.87451	92.533	6.732	72.0672	0.4699	17.1437	1.877473	0.516543	-0.02181	96.793	1.9114	11.9	0.9968	36.3672	20
C7T200GNRC02	2.232803	0.694983	-0.76131	84.315	11.9042	119.7543	1.4212	35.3102	4.37632	0.551884	-0.07614	95.759	2.9191	19.8974	3.0148	74.9042	23
C7T200GNRC02	6.715004	0.695874	-0.83786	86.046	11.7537	118.7313	1.4608	28.1155	5.082726	0.542069	-0.07489	97.921	2.885	19.6964	3.0988	59.642	22
C7T200GRC01	2.50007	0.766284	-0.8472	92.998	10.5693	119.3805	0.8359	28.1348	5.113476	0.564613	-0.05859	97.482	2.932	19.8992	1.7733	59.683	23
C7T200GRC01	2.982527	0.736356	-0.96861	76.454	12.0563	119.8941	1.3134	35.3882	5.674254	0.564775	-0.1222	97.23	2.9524	19.9018	2.7862	75.0697	25
C7T200HNRD03	1.926168	0.816024	-1.05441	88.835	10.3577	119.4587	0.7798	28.3121	3.861936	0.599211	-0.08192	96.153	2.9012	19.8	1.6541	60.059	22
TH200_Y_3_7_2	1.852509	0.912028	-0.79044	91.963	10.4565	195.1229	0.6866	48.4292	1.473374	0.516543	-0.021331	99.018	3	20	1.4565	135.1229	30
TH23_X_3_5_1	2.071195	0.804546	-0.8041	88.758	10.4758	157.7756	0.6957	48.4292	1.473374	0.516543	-0.03653	99.018	3	20	1.4758	102.7338	29
TH23_X_5_4_1_	1.638007	0.867661	-0.77375	94.753	11.9188	196.4521	1.3352	64.3241	4.019337	0.603157	0.007678	98.829	3	20	2.8324	136.4521	28
C5T014FRC18	1.801713	0.842895	-1.02189	82.931	10.6201	158.9202	0.7719	46.7279	3.81156	0.601816	-0.07616	94.047	2.994	19.943	1.6374	99.1249	28
C5T014EMRC18	1.947955	0.800157	-0.99058	80.893	10.6765	120.1677	0.8048	35.5128	3.953009	0.582623	-0.08996	93.635	2.9898	19.9343	1.7072	75.334	26
C5T014FNRC17	1.889723	0.833503	-1.07587	81.387	10.3184	119.1491	0.7505	35.0959	3.861903	0.603133	-0.10291	94.219	2.9077	19.8558	1.5921	74.4497	26
C5T014GNRC17	1.594146	0.807954	-1.02745	86.982	10.4982	118.9893</td											

WESLEA inputs:

Layer	Thickness [in]	Resilient Modulus [psi]
Asphalt	5	500,000
Agg Base	12	-
Soil	-	12,000

Load Input	Values
Tire pressure	100 psi
Load magnitude	9000 lb

#### RESILIENT MODULUS

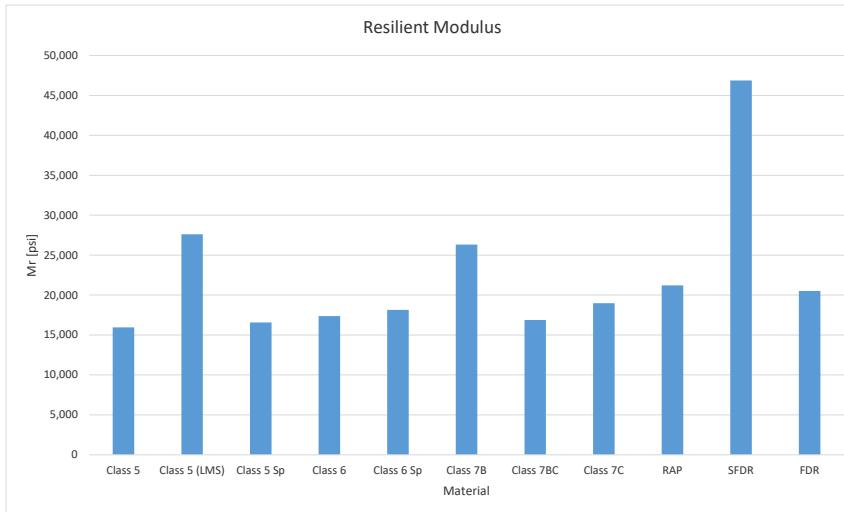
Material	Mr [psi]	Stdev	Count
Class 5	15,967	6,948	81
Class 5 (LMS)	27,605	4,838	26
Class 5 Sp	16,575	7,278	33
Class 6	17,366	6,774	64
Class 6 Sp	18,143	5,352	31
Class 7B	26,329	10,093	17
Class 7BC	16,884	4,311	7
Class 7C	18,977	6,631	68
RAP	21,222	4,152	58
SFDR	46,868	6,829	28
FDR	20,521	7,107	22
Class 3	7,534	3,525	23
Soil	29,174	20,375	122
SFDR (EE)	204,716	38,496	6

Not including fly ash material

Not included in plot

Not included in plot

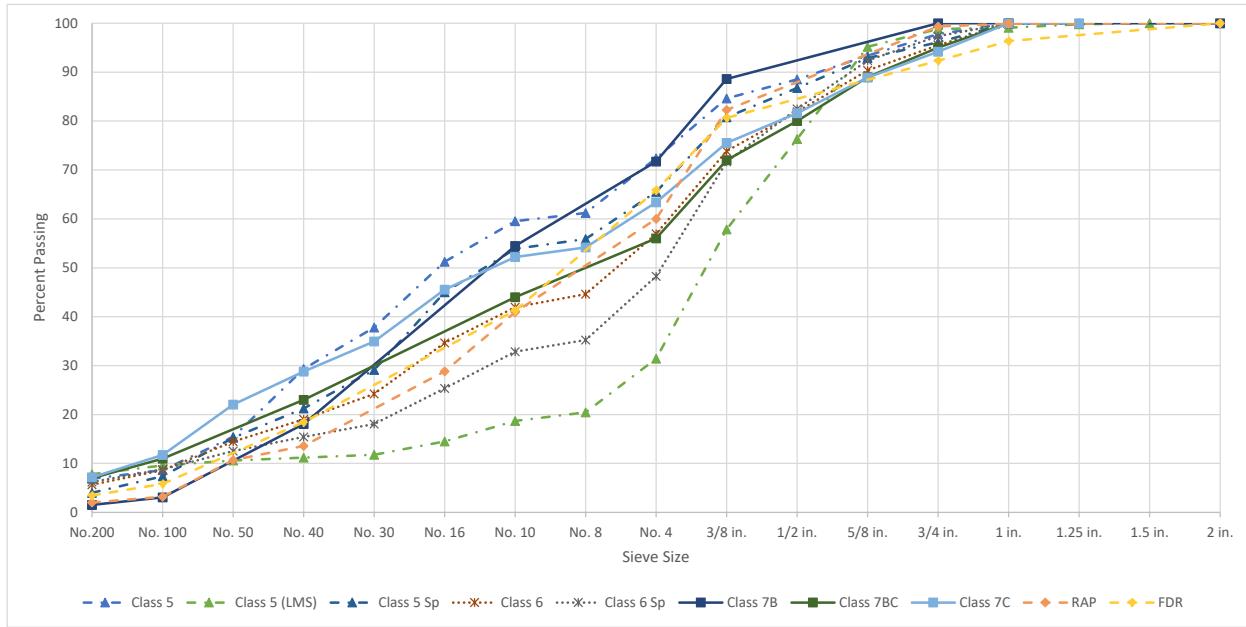
Not included in plot



#### GRADATION

PP [mm]	50	37.5	31.5	25	19	16	12.5	9.5	4.75	2.36	2	1.18	0.6	0.425	0.3	0.15	0.075		
Sieve size [in]	2	1.5	1.25	1	0.75	0.625	0.5	0.375	0.187	0.0937	0.0787	0.0469	0.0234	0.0165	0.0117	0.0059	0.0029		
Microns	50800	38100	31750	25400	19000	16000	12700	9510	4760	2380	2000	1190	595	420	297	149	74		
Microns*0.45	131.11	115.19	106.12	95.98	84.22	77.96	70.26	61.69	45.18	33.07	30.58	24.21	17.72	15.15	12.96	9.50	6.94		
Material	Class 5	100.00	100.00	100.00	97.77	93.37	88.51	84.61	72.37	61.21	59.55	51.22	37.79	29.33	15.41	8.64	6.89		
Class 5 (LMS)		100.00	99.80	99.07	98.83	95.16	76.31	57.87	31.44	20.45	14.51	11.78	11.20	10.59	9.58	7.80			
Class 5 Sp				100.00	96.12	92.88	86.76	80.76	65.52	55.88	53.88	45.00	29.12	21.24	15.24	7.36	4.01		
Class 6					99.93	99.92	95.52	90.37	81.91	73.85	56.92	44.64	41.94	34.65	24.22	19.02	14.44	8.66	
Class 6 Sp					100.00	97.38	92.39	82.47	71.67	48.25	35.22	32.84	25.34	18.05	15.42	12.54	8.79	6.22	
Class 7B	100.00			100.00	100.00	88.59	71.71					54.47			18.06		3.06	1.53	
Class 7BC					100.00	95.00	89.00	80.00	72.00	56.00		44.00			23.00		11.00	7.00	
Class 7C						100.00	94.17	88.88	81.62	75.53	63.38	54.15	52.20	45.53	34.95	28.80	22.05	11.73	7.17
RAP	100.00					99.92	99.34		82.28	59.98		40.93	28.85		13.58	10.67	3.17	2.02	
SFDR																			
FDR	100.00								80.63	65.85		41.28			18.43		5.83	3.45	
Class 3	100.00	100.00	100.00	100.00	99.78	99.30	97.83	95.87	88.91	82.93	80.52	73.87	56.33	41.26	27.53	15.74	10.88		
Soil																			
SFDR (EE)																			

Sieve size	No.200	No. 100	No. 50	No. 40	No. 30	No. 16	No. 10	No. 8	No. 4	3/8 in.	1/2 in.	5/8 in.	3/4 in.	1 in.	1.25 in.	1.5 in.	2 in.
Sieve size [in]	0.0029	0.0059	0.0117	0.0165	0.0234	0.0469	0.0787	0.0937	0.187	0.375	0.5	0.625	0.75	1	1.25	1.5	2
Class 5	7	9	15	29	38	51	60	61	72	85	89	93	98	100	100		100
Class 5 (LMS)	8	10	11	11	12	15	19	20	31	58	76	95	99	99	100	100	
Class 5 Sp	4	7	15	21	29	45	54	56	66	81	87	93	96	100			
Class 6	6	9	14	19	24	35	42	45	57	74	82	90	96	100	100		
Class 6 Sp	6	9	13	15	18	25	33	35	48	72	82	92	97	100			
Class 7B	2	3		18		54			72	89			100	100			100
Class 7BC	7	11		23		44			56	72	80	89	95	100			
Class 7C	7	12	22	29	35	46	52	54	63	76	82	89	94	100	100		
RAP	2	3	11	14		29	41		60	82			99	100			100
<b>SFDR</b>																	
FDR	3	6		18			41		66	81			92	96			100









X\_ID	FL	MNWAD	I	LOCATION	Mr	Buk\_Share	Oobshch	MN\_PSI												MAX\_PSI												MIN\_PSI												MAX\_CC												MIN\_CC												MAX\_DE												MIN\_DE																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																					
SO	PCT	55	Psi	55	Psi	55	Psi	55	Psi	K4	K5	K6	K7	K8	K9	K10	K11	K12	K13	K14	K15	K16	K17	K18	K19	K20	K21	K22	K23	K24	K25	K26	K27	K28	K29	K30	K31	K32	K33	K34	K35	K36	K37	K38	K39	K40	K41	K42	K43	K44	K45	K46	K47	K48	K49	K50	K51	K52	K53	K54	K55	K56	K57	K58	K59	K60	K61	K62	K63	K64	K65	K66	K67	K68	K69	K70	K71	K72	K73	K74	K75	K76	K77	K78	K79	K80	K81	K82	K83	K84	K85	K86	K87	K88	K89	K90	K91	K92	K93	K94	K95	K96	K97	K98	K99	K100	K101	K102	K103	K104	K105	K106	K107	K108	K109	K110	K111	K112	K113	K114	K115	K116	K117	K118	K119	K120	K121	K122	K123	K124	K125	K126	K127	K128	K129	K130	K131	K132	K133	K134	K135	K136	K137	K138	K139	K140	K141	K142	K143	K144	K145	K146	K147	K148	K149	K150	K151	K152	K153	K154	K155	K156	K157	K158	K159	K160	K161	K162	K163	K164	K165	K166	K167	K168	K169	K170	K171	K172	K173	K174	K175	K176	K177	K178	K179	K180	K181	K182	K183	K184	K185	K186	K187	K188	K189	K190	K191	K192	K193	K194	K195	K196	K197	K198	K199	K200	K201	K202	K203	K204	K205	K206	K207	K208	K209	K210	K211	K212	K213	K214	K215	K216	K217	K218	K219	K220	K221	K222	K223	K224	K225	K226	K227	K228	K229	K230	K231	K232	K233	K234	K235	K236	K237	K238	K239	K240	K241	K242	K243	K244	K245	K246	K247	K248	K249	K250	K251	K252	K253	K254	K255	K256	K257	K258	K259	K260	K261	K262	K263	K264	K265	K266	K267	K268	K269	K270	K271	K272	K273	K274	K275	K276	K277	K278	K279	K280	K281	K282	K283	K284	K285	K286	K287	K288	K289	K290	K291	K292	K293	K294	K295	K296	K297	K298	K299	K299	K300	K300	K301	K301	K302	K302	K303	K303	K304	K304	K305	K305	K306	K306	K307	K307	K308	K308	K309	K309	K310	K310	K311	K311	K312	K312	K313	K313	K314	K314	K315	K315	K316	K316	K317	K317	K318	K318	K319	K319	K320	K320	K321	K321	K322	K322	K323	K323	K324	K324	K325	K325	K326	K326	K327	K327	K328	K328	K329	K329	K330	K330	K331	K331	K332	K332	K333	K333	K334	K334	K335	K335	K336	K336	K337	K337	K338	K338	K339	K339	K340	K340	K341	K341	K342	K342	K343	K343	K344	K344	K345	K345	K346	K346	K347	K347	K348	K348	K349	K349	K350	K350	K351	K351	K352	K352	K353	K353	K354	K354	K355	K355	K356	K356	K357	K357	K358	K358	K359	K359	K360	K360	K361	K361	K362	K362	K363	K363	K364	K364	K365	K365	K366	K366	K367	K367	K368	K368	K369	K369	K370	K370	K371	K371	K372	K372	K373	K373	K374	K374	K375	K375	K376	K376	K377	K377	K378	K378	K379	K379	K380	K380	K381	K381	K382	K382	K383	K383	K384	K384	K385	K385	K386	K386	K387	K387	K388	K388	K389	K389	K390	K390	K391	K391	K392	K392	K393	K393	K394	K394	K395	K395	K396	K396	K397	K397	K398	K398	K399	K399	K400	K400	K401	K401	K402	K402	K403	K403	K404	K404	K405	K405	K406	K406	K407	K407	K408	K408	K409	K409	K410	K410	K411	K411	K412	K412	K413	K413	K414	K414	K415	K415	K416	K416	K417	K417	K418	K418	K419	K419	K420	K420	K421	K421	K422	K422	K423	K423	K424	K424	K425	K425	K426	K426	K427	K427	K428	K428	K429	K429	K430	K430	K431	K431	K432	K432	K433	K433	K434	K434	K435	K435	K436	K436	K437	K437	K438	K438	K439	K439	K440	K440	K441	K441	K442	K442	K443	K443	K444	K444	K445	K445	K446	K446	K447	K447	K448	K448	K449	K449	K450	K450	K451	K451	K452	K452	K453	K453	K454	K454	K455	K455	K456	K456	K457	K457	K458	K458	K459	K459	K460	K460	K461	K461	K462	K462	K463	K463	K464	K464	K465	K465	K466	K466	K467	K467	K468	K468	K469	K469	K470	K470	K471	K471	K472	K472	K473	K473	K474	K474	K475	K475	K476	K476	K477	K477	K478	K478	K479	K479	K480	K480	K481	K481	K482	K482	K483	K483	K484	K484	K485	K485	K486	K486	K487	K487	K488	K488	K489	K489	K490	K490	K491	K491	K492	K492	K493	K493	K494	K494	K495	K495	K496	K496	K497	K497	K498	K498	K499	K499	K500	K500	K501	K501	K502	K502	K503	K503	K504	K504	K505	K505	K506	K506	K507	K507	K508	K508	K509	K509	K510	K510	K511	K511	K512	K512	K513	K513	K514	K514	K515	K515	K516	K516	K517	K517	K518	K518	K519	K519	K520	K520	K521	K521	K522	K522	K523	K523	K524	K524	K525	K525	K526	K526	K527	K527	K528	K528	K529	K529	K530	K530	K531	K531	K532	K532	K533	K533	K534	K534	K535	K535	K536	K536	K537	K537	K538	K538	K539	K539	K540	K540	K541	K541	K542	K542	K543	K543	K544	K544	K545	K545	K546	K546	K547	K547	K548	K548	K549	K549	K550	K550	K551	K551	K552	K552	K553	K553	K554	K554	K555	K555	K556	K556	K557	K557	K558	K558	K559	K559	K560	K560	K561	K561	K562	K562	K563	K563	K564	K564	K565	K565	K566	K566	K567	K567	K568	K568	K569	K569	K570	K570	K571	K571	K572	K572	K573	K573	K574	K574	K575	K575	K576	K576	K577	K577	K578	K578	K579	K579	K580	K580	K581	K581	K582	K582	K583	K583	K584	K584	K585	K585	K586	K586	K587	K587	K588	K588	K589	K589	K590	K590	K591	K591	K592	K592	K593	K593	K594	K594	K595	K595	K596	K596	K597	K597	K598	K598	K599	K599	K600	K600	K601	K601	K602	K602	K603	K603	K604	K604	K605	K605	K606	K606	K607	K607	K608	K608	K609	K609	K610	K610	K611	K611	K612	K612	K613	K613	K614	K614	K615	K615	K616	K616	K617	K617	K618	K618	K619	K619	K620	K620	K621	K621	K622	K622	K623	K623	K624	K624	K625	K625	K626	K626	K627	K627	K628	K628	K629	K629	K630	K630	K631	K631	K632	K632	K633	K633	K634	K634	K635	K635	K636	K636	K637	K637	K638	K638	K639	K639	K640	K640	K641	K641	K642	K642	K643	K643	K644	K644	K645	K645	K646	K646	K647	K647	K648	K648	K649	K649	K650	K650	K651	K651	K652	K652	K653	K653	K654	K654	K655	K655	K656	K656	K657	K657	K658	K658	K659	K659	K660	K660	K661	K661	K662	K662	K663	K663	K664	K664	K665	K665	K666	K666	K667	K667	K668	K668	K669	K669	K670	K670	K671	K671	K672	K672	K673	K673	K674	K674	K675	K675	K676	K676	K677	K677	K678	K678	K679	K679	K680	K680	K681	K681	K682	K682	K683	K683	K684	K684	K685	K685	K686	K686	K687	K687	K688	K688	K689	K689	K690	K690	K691	K691	K692	K692	K693	K693	K694	K694	K695	K695	K696	K696	K697	K697	K698	K698	K699	K699	K700	K700	K701	K701	K702	K702	K703	K703	K704	K704	K705	K705	K706	K706	K707	K707	K708	K708	K709	K709	K710	K710	K711	K711	K712	K712	K713	K713	K714	K714	K715	K715	K716	K716	K717	K717	K718	K718	K719	K719	K720	K720	K721	K721	K722	K722	K723	K723	K724	K724	K725	K725	K726	K726	K727	K727	K728	K728	K729	K729	K730	K730	K731	K731	K732	K732	K733	K733	K734	K734	K735	K735	K736	K736	K737	K737	K738	K738	K739	K739	K740	K740	K741	K741	K742	K742	K743	K743	K744	K744	K745	K745	K746	K746	K747	K747	K748	K748	K749	K749	K750	K750	K751	K751	K752	K752	K753	K753	K754	K754	K755	K755	K756	K756	K757	K757	K758	K758	K759	K759	K760	K760	K761	K761	K762	K762	K763	K763	K764	K764	K765	K765	K766	K766	K767	K767	K768	K768	K769	K769	K770	K770	K771	K771	K772	K772	K773	K773	K774	K774	K775	K775	K776	K776	K777	K777	K778	K778	K779	K779	K780	K780	K781	K781	K782	K782	K783	K783	K784	K784	K785	K785	K786	K786	K787	K787	K788	K788	K789	K789	K790	K790	K791	K791	K792	K792	K793	K793	K794	K794	K795	K795	K796	K796	K797	K797	K798	K798	K799	K799	K800	K800	K801	K801	K802	K802	K803	K803	K804	K804	K805	K805	K806	K806	K807	K807	K808	K808	K809	K809	K810	K810	K811	K811	K812	K812	K813	K813	K814	K814	K815	K815	K816	K816	K817	K817	K818	K818	K819	K819	K820	K820	K821	K821	K822	K822	K823	K823	K824	K824	K825	K825	K826	K826	K827	K827	K828	K828	K829	K829	K830	K830	K831	K831	K832	K832	K833	K833	K834	K834	K835	K835	K836	K836	K837	K837	K838	K838	K839	K839	K840	K840	K841	K841	K842	K842	K843	K843	K844	K844	K845	K845	K846	K846	K847	K847	K848	K848	K849	K849	K850	K850	K851	K851	K852	K852	K853</

B-16

Average 100 97.3774 92.3871 82.4677 71.671 48.2516 35.2226 32.8419 25.3387 18.0484 15.4194 12.5387 8.79355 6.21935



XLS FILE N MVRAD\_J		Orbital		MIN\_RU		MAX\_RU		MIN\_CC		MAX\_CC		MIN\_CD		MAX\_CD		MIN\_DE		MAX\_DE		MIN\_NTEST		MAX\_NTEST		OPT\_M		MAX\_DL		DIS		PP\_75M		PP\_25M		PP\_20M		PP\_25M		PP\_21M		PP\_20M		PP\_15M		PP\_23M		PP\_2000		PP\_100		PP\_50																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																											
AME	D	LOCATION	M	Bulk Stress	P<sub>x</sub>	K<sub>1</sub>	K<sub>2</sub>	K<sub>3</sub>	K<sub>4</sub>	K<sub>5</sub>	K<sub>6</sub>	K<sub>7</sub>	K<sub>8</sub>	K<sub>9</sub>	K<sub>10</sub>	K<sub>11</sub>	K<sub>12</sub>	K<sub>13</sub>	K<sub>14</sub>	K<sub>15</sub>	K<sub>16</sub>	K<sub>17</sub>	K<sub>18</sub>	K<sub>19</sub>	K<sub>20</sub>	K<sub>21</sub>	K<sub>22</sub>	K<sub>23</sub>	K<sub>24</sub>	K<sub>25</sub>	K<sub>26</sub>	K<sub>27</sub>	K<sub>28</sub>	K<sub>29</sub>	K<sub>30</sub>	K<sub>31</sub>	K<sub>32</sub>	K<sub>33</sub>	K<sub>34</sub>	K<sub>35</sub>	K<sub>36</sub>	K<sub>37</sub>	K<sub>38</sub>	K<sub>39</sub>	K<sub>40</sub>	K<sub>41</sub>	K<sub>42</sub>	K<sub>43</sub>	K<sub>44</sub>	K<sub>45</sub>	K<sub>46</sub>	K<sub>47</sub>	K<sub>48</sub>	K<sub>49</sub>	K<sub>50</sub>	K<sub>51</sub>	K<sub>52</sub>	K<sub>53</sub>	K<sub>54</sub>	K<sub>55</sub>	K<sub>56</sub>	K<sub>57</sub>	K<sub>58</sub>	K<sub>59</sub>	K<sub>60</sub>	K<sub>61</sub>	K<sub>62</sub>	K<sub>63</sub>	K<sub>64</sub>	K<sub>65</sub>	K<sub>66</sub>	K<sub>67</sub>	K<sub>68</sub>	K<sub>69</sub>	K<sub>70</sub>	K<sub>71</sub>	K<sub>72</sub>	K<sub>73</sub>	K<sub>74</sub>	K<sub>75</sub>	K<sub>76</sub>	K<sub>77</sub>	K<sub>78</sub>	K<sub>79</sub>	K<sub>80</sub>	K<sub>81</sub>	K<sub>82</sub>	K<sub>83</sub>	K<sub>84</sub>	K<sub>85</sub>	K<sub>86</sub>	K<sub>87</sub>	K<sub>88</sub>	K<sub>89</sub>	K<sub>90</sub>	K<sub>91</sub>	K<sub>92</sub>	K<sub>93</sub>	K<sub>94</sub>	K<sub>95</sub>	K<sub>96</sub>	K<sub>97</sub>	K<sub>98</sub>	K<sub>99</sub>	K<sub>100</sub>	K<sub>101</sub>	K<sub>102</sub>	K<sub>103</sub>	K<sub>104</sub>	K<sub>105</sub>	K<sub>106</sub>	K<sub>107</sub>	K<sub>108</sub>	K<sub>109</sub>	K<sub>110</sub>	K<sub>111</sub>	K<sub>112</sub>	K<sub>113</sub>	K<sub>114</sub>	K<sub>115</sub>	K<sub>116</sub>	K<sub>117</sub>	K<sub>118</sub>	K<sub>119</sub>	K<sub>120</sub>	K<sub>121</sub>	K<sub>122</sub>	K<sub>123</sub>	K<sub>124</sub>	K<sub>125</sub>	K<sub>126</sub>	K<sub>127</sub>	K<sub>128</sub>	K<sub>129</sub>	K<sub>130</sub>	K<sub>131</sub>	K<sub>132</sub>	K<sub>133</sub>	K<sub>134</sub>	K<sub>135</sub>	K<sub>136</sub>	K<sub>137</sub>	K<sub>138</sub>	K<sub>139</sub>	K<sub>140</sub>	K<sub>141</sub>	K<sub>142</sub>	K<sub>143</sub>	K<sub>144</sub>	K<sub>145</sub>	K<sub>146</sub>	K<sub>147</sub>	K<sub>148</sub>	K<sub>149</sub>	K<sub>150</sub>	K<sub>151</sub>	K<sub>152</sub>	K<sub>153</sub>	K<sub>154</sub>	K<sub>155</sub>	K<sub>156</sub>	K<sub>157</sub>	K<sub>158</sub>	K<sub>159</sub>	K<sub>160</sub>	K<sub>161</sub>	K<sub>162</sub>	K<sub>163</sub>	K<sub>164</sub>	K<sub>165</sub>	K<sub>166</sub>	K<sub>167</sub>	K<sub>168</sub>	K<sub>169</sub>	K<sub>170</sub>	K<sub>171</sub>	K<sub>172</sub>	K<sub>173</sub>	K<sub>174</sub>	K<sub>175</sub>	K<sub>176</sub>	K<sub>177</sub>	K<sub>178</sub>	K<sub>179</sub>	K<sub>180</sub>	K<sub>181</sub>	K<sub>182</sub>	K<sub>183</sub>	K<sub>184</sub>	K<sub>185</sub>	K<sub>186</sub>	K<sub>187</sub>	K<sub>188</sub>	K<sub>189</sub>	K<sub>190</sub>	K<sub>191</sub>	K<sub>192</sub>	K<sub>193</sub>	K<sub>194</sub>	K<sub>195</sub>	K<sub>196</sub>	K<sub>197</sub>	K<sub>198</sub>	K<sub>199</sub>	K<sub>200</sub>	K<sub>201</sub>	K<sub>202</sub>	K<sub>203</sub>	K<sub>204</sub>	K<sub>205</sub>	K<sub>206</sub>	K<sub>207</sub>	K<sub>208</sub>	K<sub>209</sub>	K<sub>210</sub>	K<sub>211</sub>	K<sub>212</sub>	K<sub>213</sub>	K<sub>214</sub>	K<sub>215</sub>	K<sub>216</sub>	K<sub>217</sub>	K<sub>218</sub>	K<sub>219</sub>	K<sub>220</sub>	K<sub>221</sub>	K<sub>222</sub>	K<sub>223</sub>	K<sub>224</sub>	K<sub>225</sub>	K<sub>226</sub>	K<sub>227</sub>	K<sub>228</sub>	K<sub>229</sub>	K<sub>230</sub>	K<sub>231</sub>	K<sub>232</sub>	K<sub>233</sub>	K<sub>234</sub>	K<sub>235</sub>	K<sub>236</sub>	K<sub>237</sub>	K<sub>238</sub>	K<sub>239</sub>	K<sub>240</sub>	K<sub>241</sub>	K<sub>242</sub>	K<sub>243</sub>	K<sub>244</sub>	K<sub>245</sub>	K<sub>246</sub>	K<sub>247</sub>	K<sub>248</sub>	K<sub>249</sub>	K<sub>250</sub>	K<sub>251</sub>	K<sub>252</sub>	K<sub>253</sub>	K<sub>254</sub>	K<sub>255</sub>	K<sub>256</sub>	K<sub>257</sub>	K<sub>258</sub>	K<sub>259</sub>	K<sub>260</sub>	K<sub>261</sub>	K<sub>262</sub>	K<sub>263</sub>	K<sub>264</sub>	K<sub>265</sub>	K<sub>266</sub>	K<sub>267</sub>	K<sub>268</sub>	K<sub>269</sub>	K<sub>270</sub>	K<sub>271</sub>	K<sub>272</sub>	K<sub>273</sub>	K<sub>274</sub>	K<sub>275</sub>	K<sub>276</sub>	K<sub>277</sub>	K<sub>278</sub>	K<sub>279</sub>	K<sub>280</sub>	K<sub>281</sub>	K<sub>282</sub>	K<sub>283</sub>	K<sub>284</sub>	K<sub>285</sub>	K<sub>286</sub>	K<sub>287</sub>	K<sub>288</sub>	K<sub>289</sub>	K<sub>290</sub>	K<sub>291</sub>	K<sub>292</sub>	K<sub>293</sub>	K<sub>294</sub>	K<sub>295</sub>	K<sub>296</sub>	K<sub>297</sub>	K<sub>298</sub>	K<sub>299</sub>	K<sub>300</sub>	K<sub>301</sub>	K<sub>302</sub>	K<sub>303</sub>	K<sub>304</sub>	K<sub>305</sub>	K<sub>306</sub>	K<sub>307</sub>	K<sub>308</sub>	K<sub>309</sub>	K<sub>310</sub>	K<sub>311</sub>	K<sub>312</sub>	K<sub>313</sub>	K<sub>314</sub>	K<sub>315</sub>	K<sub>316</sub>	K<sub>317</sub>	K<sub>318</sub>	K<sub>319</sub>	K<sub>320</sub>	K<sub>321</sub>	K<sub>322</sub>	K<sub>323</sub>	K<sub>324</sub>	K<sub>325</sub>	K<sub>326</sub>	K<sub>327</sub>	K<sub>328</sub>	K<sub>329</sub>	K<sub>330</sub>	K<sub>331</sub>	K<sub>332</sub>	K<sub>333</sub>	K<sub>334</sub>	K<sub>335</sub>	K<sub>336</sub>	K<sub>337</sub>	K<sub>338</sub>	K<sub>339</sub>	K<sub>340</sub>	K<sub>341</sub>	K<sub>342</sub>	K<sub>343</sub>	K<sub>344</sub>	K<sub>345</sub>	K<sub>346</sub>	K<sub>347</sub>	K<sub>348</sub>	K<sub>349</sub>	K<sub>350</sub>	K<sub>351</sub>	K<sub>352</sub>	K<sub>353</sub>	K<sub>354</sub>	K<sub>355</sub>	K<sub>356</sub>	K<sub>357</sub>	K<sub>358</sub>	K<sub>359</sub>	K<sub>360</sub>	K<sub>361</sub>	K<sub>362</sub>	K<sub>363</sub>	K<sub>364</sub>	K<sub>365</sub>	K<sub>366</sub>	K<sub>367</sub>	K<sub>368</sub>	K<sub>369</sub>	K<sub>370</sub>	K<sub>371</sub>	K<sub>372</sub>	K<sub>373</sub>	K<sub>374</sub>	K<sub>375</sub>	K<sub>376</sub>	K<sub>377</sub>	K<sub>378</sub>	K<sub>379</sub>	K<sub>380</sub>	K<sub>381</sub>	K<sub>382</sub>	K<sub>383</sub>	K<sub>384</sub>	K<sub>385</sub>	K<sub>386</sub>	K<sub>387</sub>	K<sub>388</sub>	K<sub>389</sub>	K<sub>390</sub>	K<sub>391</sub>	K<sub>392</sub>	K<sub>393</sub>	K<sub>394</sub>	K<sub>395</sub>	K<sub>396</sub>	K<sub>397</sub>	K<sub>398</sub>	K<sub>399</sub>	K<sub>400</sub>	K<sub>401</sub>	K<sub>402</sub>	K<sub>403</sub>	K<sub>404</sub>	K<sub>405</sub>	K<sub>406</sub>	K<sub>407</sub>	K<sub>408</sub>	K<sub>409</sub>	K<sub>410</sub>	K<sub>411</sub>	K<sub>412</sub>	K<sub>413</sub>	K<sub>414</sub>	K<sub>415</sub>	K<sub>416</sub>	K<sub>417</sub>	K<sub>418</sub>	K<sub>419</sub>	K<sub>420</sub>	K<sub>421</sub>	K<sub>422</sub>	K<sub>423</sub>	K<sub>424</sub>	K<sub>425</sub>	K<sub>426</sub>	K<sub>427</sub>	K<sub>428</sub>	K<sub>429</sub>	K<sub>430</sub>	K<sub>431</sub>	K<sub>432</sub>	K<sub>433</sub>	K<sub>434</sub>	K<sub>435</sub>	K<sub>436</sub>	K<sub>437</sub>	K<sub>438</sub>	K<sub>439</sub>	K<sub>440</sub>	K<sub>441</sub>	K<sub>442</sub>	K<sub>443</sub>	K<sub>444</sub>	K<sub>445</sub>	K<sub>446</sub>	K<sub>447</sub>	K<sub>448</sub>	K<sub>449</sub>	K<sub>450</sub>	K<sub>451</sub>	K<sub>452</sub>	K<sub>453</sub>	K<sub>454</sub>	K<sub>455</sub>	K<sub>456</sub>	K<sub>457</sub>	K<sub>458</sub>	K<sub>459</sub>	K<sub>460</sub>	K<sub>461</sub>	K<sub>462</sub>	K<sub>463</sub>	K<sub>464</sub>	K<sub>465</sub>	K<sub>466</sub>	K<sub>467</sub>	K<sub>468</sub>	K<sub>469</sub>	K<sub>470</sub>	K<sub>471</sub>	K<sub>472</sub>	K<sub>473</sub>	K<sub>474</sub>	K<sub>475</sub>	K<sub>476</sub>	K<sub>477</sub>	K<sub>478</sub>	K<sub>479</sub>	K<sub>480</sub>	K<sub>481</sub>	K<sub>482</sub>	K<sub>483</sub>	K<sub>484</sub>	K<sub>485</sub>	K<sub>486</sub>	K<sub>487</sub>	K<sub>488</sub>	K<sub>489</sub>	K<sub>490</sub>	K<sub>491</sub>	K<sub>492</sub>	K<sub>493</sub>	K<sub>494</sub>	K<sub>495</sub>	K<sub>496</sub>	K<sub>497</sub>	K<sub>498</sub>	K<sub>499</sub>	K<sub>500</sub>	K<sub>501</sub>	K<sub>502</sub>	K<sub>503</sub>	K<sub>504</sub>	K<sub>505</sub>	K<sub>506</sub>	K<sub>507</sub>	K<sub>508</sub>	K<sub>509</sub>	K<sub>510</sub>	K<sub>511</sub>	K<sub>512</sub>	K<sub>513</sub>	K<sub>514</sub>	K<sub>515</sub>	K<sub>516</sub>	K<sub>517</sub>	K<sub>518</sub>	K<sub>519</sub>	K<sub>520</sub>	K<sub>521</sub>	K<sub>522</sub>	K<sub>523</sub>	K<sub>524</sub>	K<sub>525</sub>	K<sub>526</sub>	K<sub>527</sub>	K<sub>528</sub>	K<sub>529</sub>	K<sub>530</sub>	K<sub>531</sub>	K<sub>532</sub>	K<sub>533</sub>	K<sub>534</sub>	K<sub>535</sub>	K<sub>536</sub>	K<sub>537</sub>	K<sub>538</sub>	K<sub>539</sub>	K<sub>540</sub>	K<sub>541</sub>	K<sub>542</sub>	K<sub>543</sub>	K<sub>544</sub>	K<sub>545</sub>	K<sub>546</sub>	K<sub>547</sub>	K<sub>548</sub>	K<sub>549</sub>	K<sub>550</sub>	K<sub>551</sub>	K<sub>552</sub>	K<sub>553</sub>	K<sub>554</sub>	K<sub>555</sub>	K<sub>556</sub>	K<sub>557</sub>	K<sub>558</sub>	K<sub>559</sub>	K<sub>560</sub>	K<sub>561</sub>	K<sub>562</sub>	K<sub>563</sub>	K<sub>564</sub>	K<sub>565</sub>	K<sub>566</sub>	K<sub>567</sub>	K<sub>568</sub>	K<sub>569</sub>	K<sub>570</sub>	K<sub>571</sub>	K<sub>572</sub>	K<sub>573</sub>	K<sub>574</sub>	K<sub>575</sub>	K<sub>576</sub>	K<sub>577</sub>	K<sub>578</sub>	K<sub>579</sub>	K<sub>580</sub>	K<sub>581</sub>	K<sub>582</sub>	K<sub>583</sub>	K<sub>584</sub>	K<sub>585</sub>	K<sub>586</sub>	K<sub>587</sub>	K<sub>588</sub>	K<sub>589</sub>	K<sub>590</sub>	K<sub>591</sub>	K<sub>592</sub>	K<sub>593</sub>	K<sub>594</sub>	K<sub>595</sub>	K<sub>596</sub>	K<sub>597</sub>	K<sub>598</sub>	K<sub>599</sub>	K<sub>600</sub>	K<sub>601</sub>	K<sub>602</sub>	K<sub>603</sub>	K<sub>604</sub>	K<sub>605</sub>	K<sub>606</sub>	K<sub>607</sub>	K<sub>608</sub>	K<sub>609</sub>	K<sub>610</sub>	K<sub>611</sub>	K<sub>612</sub>	K<sub>613</sub>	K<sub>614</sub>	K<sub>615</sub>	K<sub>616</sub>	K<sub>617</sub>	K<sub>618</sub>	K<sub>619</sub>	K<sub>620</sub>	K<sub>621</sub>	K<sub>622</sub>	K<sub>623</sub>	K<sub>624</sub>	K<sub>625</sub>	K<sub>626</sub>	K<sub>627</sub>	K<sub>628</sub>	K<sub>629</sub>	K<sub>630</sub>	K<sub>631</sub>	K<sub>632</sub>	K<sub>633</sub>	K<sub>634</sub>	K<sub>635</sub>	K<sub>636</sub>	K<sub>637</sub>	K<sub>638</sub>	K<sub>639</sub>	K<sub>640</sub>	K<sub>641</sub>	K<sub>642</sub>	K<sub>643</sub>	K<sub>644</sub>	K<sub>645</sub>	K<sub>646</sub>	K<sub>647</sub>	K<sub>648</sub>	K<sub>649</sub>	K<sub>650</sub>	K<sub>651</sub>	K<sub>652</sub>	K<sub>653</sub>	K<sub>654</sub>	K<sub>655</sub>	K<sub>656</sub>	K<sub>657</sub>	K<sub>658</sub>	K<sub>659</sub>	K<sub>660</sub>	K<sub>661</sub>	K<sub>662</sub>	K<sub>663</sub>	K<sub>664</sub>	K<sub>665</sub>	K<sub>666</sub>	K<sub>667</sub>	K<sub>668</sub>	K<sub>669</sub>	K<sub>670</sub>	K<sub>671</sub>	K<sub>672</sub>	K<sub>673</sub>	K<sub>674</sub>	K<sub>675</sub>	K<sub>676</sub>	K<sub>677</sub>	K<sub>678</sub>	K<sub>679</sub>	K<sub>680</sub>	K<sub>681</sub>	K<sub>682</sub>	K<sub>683</sub>	K<sub>684</sub>	K<sub>685</sub>	K<sub>686</sub>	K<sub>687</sub>	K<sub>688</sub>	K<sub>689</sub>	K<sub>690</sub>	K<sub>691</sub>	K<sub>692</sub>	K<sub>693</sub>	K<sub>694</sub>	K<sub>695</sub>	K<sub>696</sub>	K<sub>697</sub>	K<sub>698</sub>	K<sub>699</sub>	K<sub>700</sub>	K<sub>701</sub>	K<sub>702</sub>	K<sub>703</sub>	K<sub>704</sub>	K<sub>705</sub>	K<sub>706</sub>	K<sub>707</sub>	K<sub>708</sub>	K<sub>709</sub>	K<sub>710</sub>	K<sub>711</sub>	K<sub>712</sub>	K<sub>713</sub>	K<sub>714</sub>	K<sub>715</sub>	K<sub>716</sub>	K<sub>717</sub>	K<sub>718</sub>	K<sub>719</sub>	K<sub>720</sub>	K<sub>721</sub>	K<sub>722</sub>	K<sub>723</sub>	K<sub>724</sub>	K<sub>725</sub>	K<sub>726</sub>	K<sub>727</sub>	K<sub>728</sub>	K<sub>729</sub>	K<sub>730</sub>	K<sub>731</sub>	K<sub>732</sub>	K<sub>733</sub>	K<sub>734</sub>	K<sub>735</sub>	K<sub>736</sub>	K<sub>737</sub>	K<sub>738</sub>	K<sub>739</sub>	K<sub>740</sub>	K<sub>741</sub>	K<sub>742</sub>	K<sub>743</sub>	K<sub>744</sub>	K<sub>745</sub>	K<sub>746</sub>	K<sub>747</sub>	K<sub>748</sub>	K<sub>749</sub>	K<sub>750</sub>	K<sub>751</sub>	K<sub>752</sub>	K<sub>753</sub>	K<sub>754</sub>	K<sub>755</sub>	K<sub>756</sub>	K<sub>757</sub>	K<sub>758</sub>	K<sub>759</sub>	K<sub>760</sub>	K<sub>761</sub>	K<sub>762</sub>	K<sub>763</sub>	K<sub>764</sub>	K<sub>765</sub>	K<sub>766</sub>	K<sub>767</sub>	K<sub>768</sub>	K<sub>769</sub>	K<sub>770</sub>	K<sub>771</sub>	K<sub>772</sub>	K<sub>773</sub>	K<sub>774</sub>	K<sub>775</sub>	K<sub>776</sub>	K<sub>777</sub>	K<sub>778</sub>	K<sub>779</sub>	K<sub>780</sub>	K<sub>781</sub>	K<sub>782</sub>	K<sub>783</sub>	K<sub>784</sub>	K<sub>785</sub>	K<sub>786</sub>	K<sub>787</sub>	K<sub>788</sub>	K<sub>789</sub>	K<sub>790</sub>	K<sub>791</sub>	K<sub>792</sub>	K<sub>793</sub>	K<sub>794</sub>	K<sub>795</sub>	K<sub>796</sub>	K<sub>797</sub>	K<sub>798</sub>	K<sub>799</sub>	K<sub>800</sub>	K<sub>801</sub>	K<sub>802</sub>	K<sub>803</sub>	K<sub>804</sub>	K<sub>805</sub>	K<sub>806</sub>	K<sub>807</sub>	K<sub>808</sub>	K<sub>809</sub>	K<sub>810</sub>	K<sub>811</sub>	K<sub>812</sub>	K<sub>813</sub>	K<sub>814</sub>	K<sub>815</sub>	K<sub>816</sub>	K<sub>817</sub>	K<sub>818</sub>	K<sub>819</sub>	K<sub>820</sub>	K<sub>821</sub>	K<sub>822</sub>	K<sub>823</sub>	K<sub>824</sub>	K<sub>825</sub>	K<sub>826</sub>	K<sub>827</sub>	K<sub>828</sub>	K<sub>829</sub>	K<sub>830</sub>	K<sub>831</sub>	K<sub>832</sub>	K<sub>833</sub>	K<sub>834</sub>	K<sub>835</sub>	K<sub>836</sub>	K<sub>837</sub>	K<sub>838</sub>	K<sub>839</sub>	K<sub>840</sub>	K<sub>841</sub>	K<sub>842</sub>	K<sub>843</sub>	K<sub>844</sub>	K<sub>845</sub>	K<sub>846</sub>	K<sub>847</sub>	K<sub>848</sub>	K<sub>849</sub>	K<sub>850</sub>	K<sub>851</sub>	K<sub>852</sub>	K<sub>853</sub>	K<sub>854</sub>	K<sub>855</sub>	K<sub

B-20



XLS FILE NAME	HNROAD_I	LOCAT		Octahedral	K123_R	KSTRES	LKSTRE	TASTRE	MIN_BUL	MAX_BUL	MIN_OC	MAX_OC	K45_R	MIN_CO	MAX_CO	MIN_DEV	MAX_DE	N TESTS						
			Comments	Mr.	Bulk Stress	Pg	K1	K2	K3	SQ_PCT	SS_PCT	PSI_PCT	K4	K5	K6	SD_PCT	SS_PCT	PSI_PCT						
REM002BQRC270	0208GR102	Cell 2	50% RAP 60% Base plus 4% Emulsion (3 Day)	34681.8921	13.33	8.546564	14.7	3.45246	0.724784	-0.56759	80.5064	80.5003	48.5866	7.28938	0.53219	0.02002	98.711	2.93	19.9	1.5977	103.0678	29		
REM002BQRC273	0208GR103	Cell 2	50% RAP 50% Base plus 4% Emulsion (7 day)	40214.5841	13.33	8.546564	14.7	4.01370	0.69443	-0.59443	87.895	12.1876	156.973	1.314	45.8474	7.72898	0.49934	0.02003	98.164	2.9932	19.9089	2.7873	97.257	25
REM002BQRC274	0208GR104	Cell 2	50% RAP 50% Base plus 4% Emulsion (7 Day)	49194.7476	13.33	8.546564	14.7	4.559533	0.569623	-0.54741	86.931	12.6882	196.042	0.8139	46.268	8.578027	0.449842	-0.0246	97.941	2.9872	19.9033	1.7264	136.3331	30
REM002BQRC278	0208GR105	Cell 2	50% RAP 50% Base plus Emulsion (14 Day)	51165.7918	13.33	8.546564	14.7	4.99815	0.61668	-0.6581	78.723	10.5212	196.176	0.7834	64.3079	9.283324	0.486177	-0.0241	97.053	2.9355	19.9	1.6618	136.4176	30
REM002BQRC280	0208GR106	Cell 2	50% RAP 50% Base plus Emulsion (14 Day)	52085.3896	13.33	8.546564	14.7	5.44534	0.649819	-0.6581	79.723	10.5212	196.176	0.7834	64.3079	9.283324	0.486177	-0.0241	97.053	2.9355	19.9	1.6618	136.4176	30
REM002BQRC269	0208GR110	Cell 2	50% RAP 50% Base plus Emulsion (3 Day)	45450.378	13.33	8.546564	14.7	4.400428	0.648028	-0.63174	89.07	12.0762	195.6701	1.3309	44.0969	8.505089	0.476447	-0.03287	98.379	2.9823	19.9002	2.8232	135.9701	29
REM002BQRC254	0308GR104	Cell 3	75% RAP 25% Base plus 3% Emulsion (3 Day)	42313.0781	13.33	8.546564	14.7	4.562235	0.767901	-0.83673	93.549	12.0277	156.4444	1.4705	45.0057	9.653476	0.557371	-0.03905	98.625	2.9633	19.9	3.1193	96.7444	24
REM002BQRC256	0308GR105	Cell 3	75% RAP 25% Base plus 3% Emulsion (3 Day)	42141.0112	13.33	8.546564	14.7	4.570212	0.745257	-0.71906	93.441	10.6317	194.416	0.7104	63.3053	8.984491	0.497047	-0.03943	98.285	2.9903	19.9033	1.9117	134.151	30
REM002BQRC268	0308GR106	Cell 3	75% RAP 25% Base plus 3% Emulsion (7 Day)	52209.676	13.33	8.546564	14.7	5.246708	0.689238	-0.67171	89.571	12.1584	195.103	1.3503	43.8403	8.493794	0.498498	-0.03848	98.731	2.9876	19.9033	1.8383	135.5915	23
REM002BQRC267	0308GR107	Cell 3	75% RAP 25% Base plus 3% Emulsion (7 Day)	53393.3972	13.33	8.546564	14.7	6.054717	0.748444	-0.8428	84.528	12.1584	195.003	1.3503	45.82	10.77394	0.453002	0.04995	84.837	2.9916	19.9021	2.8645	97.1989	23
REM002BQRC269	0308GR109	Cell 3	75% RAP 25% Base plus 3% Emulsion (7 Day)	46793.1389	13.33	8.546564	14.7	4.979951	0.696962	-0.69213	85.319	10.5564	195.332	0.75668	63.9376	9.400293	0.506277	-0.03386	94.054	2.9837	19.9005	1.6058	135.632	27
REM002BQRC270	0308GR110	Cell 3	75% RAP 25% Base plus 3% Emulsion (14 Day)	48942.8358	13.33	8.546564	14.7	5.063908	0.694323	-0.72388	82.278	12.1262	195.228	1.2957	63.1477	9.400293	0.506277	-0.03386	94.054	2.9837	19.9024	2.7263	133.9565	27
REM002BQRC268	0308GR112	Cell 3	75% RAP 25% Base plus 3% Emulsion (14 Day)	45323.1581	13.33	8.546564	14.7	4.092881	0.689238	-0.67171	89.571	12.1584	195.003	1.3503	43.8403	8.493794	0.498415	-0.03848	98.6199	2.9838	19.9017	1.9117	134.256	29
REM002BQRC319	0308GR113	Cell 3	75% RAP 25% Base plus 3% Emulsion (14 Day)	48252.5738	13.33	8.546564	14.7	4.79981	0.647336	-0.67713	81.253	10.1169	193.1836	0.6381	62.9248	9.449887	0.508101	-0.03625	96.723	2.9057	19.9	1.3538	133.4836	30
REM002BQRC276	0408GR108	Cell 4	100% RAP plus 1.5% Emulsion (3 day)	50809.3968	13.33	8.546564	14.7	5.788956	0.696962	-0.72597	83.612	10.4783	189.0311	0.7699	60.9673	11.30905	0.506818	-0.07077	97.287	2.9331	19.9	1.6757	129.3311	30
REM002BQRC277	0408GR109	Cell 4	100% RAP plus 1.5% Emulsion (3 day)	49250.9441	13.33	8.546564	14.7	5.788956	0.696962	-0.72597	83.612	10.4783	189.0311	0.7699	60.9673	11.30905	0.506818	-0.07077	98.287	2.9331	19.9	1.7633	129.3333	30
REM002BQRC278	0408GR110	Cell 4	100% RAP plus 1.5% Emulsion (7 day)	48203.5983	13.33	8.546564	14.7	4.23708	0.686529	-0.663037	89.67	10.5128	195.1338	0.7581	64.154	8.5380	0.453643	-0.03756	98.287	2.9338	19.9	1.6471	135.9332	30
REM002BQRC281	0408GR104	Cell 4	100% RAP plus 1.5% Emulsion (7 day)	50856.6786	13.33	8.546564	14.7	6.051198	0.685334	-0.64291	87.796	12.1132	195.3632	1.2263	64.4235	11.08271	0.517408	-0.12344	97.49	2.9718	19.9005	2.6013	136.6625	29
REM002BQRC284	0408GR105	Cell 4	100% RAP plus 1.5% Emulsion (15 day)	56988.2351	13.33	8.546564	14.7	6.105161	0.686905	-0.68424	87.7915	12.1235	195.3632	1.2263	64.4235	11.08271	0.517408	-0.12344	97.49	2.9718	19.9005	2.6013	136.6625	29
REM002BQRC285	0408GR106	Cell 4	100% RAP plus 1.5% Emulsion (15 day)	53105.1251	13.33	8.546564	14.7	5.163295	0.681813	-0.68569	80.734	12.1235	195.3632	1.2263	64.4235	11.08271	0.517408	-0.12344	96.413	2.9599	19.9013	2.262	135.9513	27
REM002BQRC286	0408GR107	Cell 4	100% RAP plus 1.5% Emulsion (15 day)	42891.7778	13.33	8.546564	14.7	5.163295	0.681813	-0.68569	80.734	12.1235	195.3632	1.2263	64.4235	11.08271	0.517408	-0.12344	96.413	2.9599	19.9013	2.262	135.9513	27
REM002BQRC287	0408GR108	Cell 4	100% RAP plus 1.5% Emulsion (15 day)	35180.9619	13.33	8.546564	14.7	5.163295	0.681813	-0.68569	82.163	10.5622	192.568	0.7099	62.6346	6.217789	0.418102	-0.036147	92.689	2.9464	19.9	1.6777	132.868	30
REM002BQRC296	0408GR111	Cell 4	100% RAP plus 0.75% Emulsion (3 day)	36913.0601	13.33	8.546564	14.7	3.776101	0.767817	-0.7262	92.411	10.6257	195.9424	0.8642	60.3596	8.246894	0.545515	-0.02024	98.319	2.9524	19.9001	1.7058	137.2428	30
REM002BQRC297	0408GR112	Cell 4	100% RAP plus 0.75% Emulsion (7 day)	48246.9333	13.33	8.546564	14.7	4.092881	0.762837	-0.7262	91.24	10.3525	195.591	0.7756	60.3596	7.730425	0.545515	-0.02024	98.319	2.9524	19.9001	1.7058	137.2428	30
REM002BQRC298	0408GR113	Cell 4	100% RAP plus 0.75% Emulsion (7 day)	40699.7208	13.33	8.546564	14.7	4.092881	0.762837	-0.7262	91.24	10.3525	195.591	0.7756	60.3596	7.730425	0.545515	-0.02024	98.319	2.9524	19.9001	1.7058	137.2428	30
REM002BQRC299	0408GR114	Cell 4	100% RAP plus 0.75% Emulsion (14 day)	38642.889	13.33	8.546564	14.7	3.781598	0.737956	-0.73074	94.447	10.9171	193.4918	0.9037	61.166	8.352516	0.542428	-0.07672	98.214	2.9142	19.9	1.9168	13.9989	30
REM002BQRC306	0408GR115	Cell 4	100% RAP plus 0.75% Emulsion (14 day)	44456.1217	13.33	8.546564	14.7	4.613841	0.759363	-0.75962	89.175	10.6514	193.9415	0.8254	63.285	9.862392	0.552388	-0.0436	98.231	2.9477	19.9	1.7508	134.2478	30
REM002BQRC307	0408GR116	Cell 4	100% RAP plus 0.75% Emulsion (14 day)	45455.3544	13.33	8.546564	14.7	4.824763	0.740805	-0.81256	83.715	12.1308	192.4485	1.2778	62.5772	22.827	0.181939	-0.16273	96.463	2.9663	19.9014	5.17133	135.5989	24
Average				46.866																				
StdDev				38.496																				
Count				28																				



7

```
SELECT "FILE_NAME","K1","K2","K3","K123_R_SO_PCT","MIN_BULKSTRESS_PSI","MAX_BULKSTRESS_PSI","MIN_OCTASTRESS_PSI","MAX_OCTASTRESS_PSI","K4","K5","K6","K456_R_SO_PCT","MIN_CONFSTRESS_PSI","MAX_CONFSTRESS_PSI","MIN_DEVISTRESS_PSI","MAX_DEVISTRESS_PSI","N_TESTS" FROM "MNR"."MR_K123"
```

## **APPENDIX C**

### **RAW FWD DATA**

016MDLD050712.mdb	016OWPD061509.mdb	017MDLD091410.mdb	017OWPP050714.mdb
016MDLD050714.mdb	016OWPD062411.mdb	017MDLD091813.mdb	017OWPP050813.mdb
016MDLD050813.mdb	016OWPD062416.mdb	017MDLD092812.mdb	017OWPP052610.mdb
016MDLD052610.mdb	016OWPD070813.mdb	017MDLD092915.mdb	017OWPP060614.mdb
016MDLD060614.mdb	016OWPD072710.mdb	017MDLP050712.mdb	017OWPP061015.mdb
016MDLD060812.mdb	016OWPD082115.mdb	017MDLD111609.mdb	017OWPP061509.mdb
016MDLD060915.mdb	016OWPD090811.mdb	017MDLP111710.mdb	017OWPP062411.mdb
016MDLD061509.mdb	016OWPD091409.mdb	017MDLP050712.mdb	017OWPP062416.mdb
016MDLD062411.mdb	016OWPD091813.mdb	017MDLP050714.mdb	017OWPP070513.mdb
016MDLD062416.mdb	016OWPD092812.mdb	017MDLP050813.mdb	017OWPP082115.mdb
016MDLD070813.mdb	016OWPD092915.mdb	017MDLP052610.mdb	017OWPP090811.mdb
016MDLD072710.mdb	016OWPD102111.mdb	017MDLP060614.mdb	017OWPP091409.mdb
016MDLD090811.mdb	016OWPD111709.mdb	017MDLP061015.mdb	017OWPP091410.mdb
016MDLD091409.mdb	016OWPD111710.mdb	017MDLP061509.mdb	017OWPP091813.mdb
016MDLD091813.mdb	016OWPP050712.mdb	017MDLP062411.mdb	017OWPP092812.mdb
016MDLD092812.mdb	016OWPP050714.mdb	017MDLP062416.mdb	017OWPP092915.mdb
016MDLD092915.mdb	016OWPP050813.mdb	017MDLP070513.mdb	017OWPP102711.mdb
016MDLD102111.mdb	016OWPP052610.mdb	017MDLP090811.mdb	017OWPP111609.mdb
016MDLD111709.mdb	016OWPP060614.mdb	017MDLP091409.mdb	017OWPP111710.mdb
016MDLD111710.mdb	016OWPP060812.mdb	017MDLP091410.mdb	018MDLD050514.mdb
016MDLP050712.mdb	016OWPP060915.mdb	017MDLP091813.mdb	018MDLD050613.mdb
016MDLP050714.mdb	016OWPP061509.mdb	017MDLP092812.mdb	018MDLD050712.mdb
016MDLP050813.mdb	016OWPP062411.mdb	017MDLP092915.mdb	018MDLD051215.mdb
016MDLP052610.mdb	016OWPP062416.mdb	017MDLP102711.mdb	018MDLD052610.mdb
016MDLP060614.mdb	016OWPP070813.mdb	017MDLP111609.mdb	018MDLD060614.mdb
016MDLP060812.mdb	016OWPP072710.mdb	017MDLP111710.mdb	018MDLD060812.mdb
016MDLP060915.mdb	016OWPP082115.mdb	017OWPD050712.mdb	018MDLD061015.mdb
016MDLP061509.mdb	016OWPP090811.mdb	017OWPD050714.mdb	018MDLD061509.mdb
016MDLP062411.mdb	016OWPP091409.mdb	017OWPD050813.mdb	018MDLD062411.mdb
016MDLP062416.mdb	016OWPP091813.mdb	017OWPD052610.mdb	018MDLD062416.mdb
016MDLP070813.mdb	016OWPP092812.mdb	017OWPD060614.mdb	018MDLD070513.mdb
016MDLP072710.mdb	016OWPP092915.mdb	017OWPD061015.mdb	018MDLD072710.mdb
016MDLP090811.mdb	016OWPP102111.mdb	017OWPD061509.mdb	018MDLD091409.mdb
016MDLP091409.mdb	016OWPP111709.mdb	017OWPD062411.mdb	018MDLD091410.mdb
016MDLP091813.mdb	016OWPP111710.mdb	017OWPD062416.mdb	018MDLD091913.mdb
016MDLP092812.mdb	017MDLD042312.mdb	017OWPD070513.mdb	018MDLD092712.mdb
016MDLP092915.mdb	017MDLD050712.mdb	017OWPD082115.mdb	018MDLD110111.mdb
016MDLP102111.mdb	017MDLD050714.mdb	017OWPD090811.mdb	018MDLD111609.mdb
016MDLP111709.mdb	017MDLD050813.mdb	017OWPD091409.mdb	018MDLP050514.mdb
016MDLP111710.mdb	017MDLD052610.mdb	017OWPD091410.mdb	018MDLP050613.mdb
016OWPD050712.mdb	017MDLD061015.mdb	017OWPD091813.mdb	018MDLP050712.mdb

016OWPD050714.mdb	017MDLD061509.mdb	017OWPD092812.mdb	018MDLP051215.mdb
016OWPD050813.mdb	017MDLD062411.mdb	017OWPD092915.mdb	018MDLP052610.mdb
016OWPD052610.mdb	017MDLD062416.mdb	017OWPD102711.mdb	018MDLP060614.mdb
016OWPD060614.mdb	017MDLD070513.mdb	017OWPD111609.mdb	018MDLP060812.mdb
016OWPD060812.mdb	017MDLD090811.mdb	017OWPD111710.mdb	018MDLP061015.mdb
016OWPD060915.mdb	017MDLD091409.mdb	017OWPP050712.mdb	018MDLP061509.mdb
018MDLP062411.mdb	018OWPP110111.mdb	019OWPD062311.mdb	6006B.mdb
018MDLP062416.mdb	018OWPP111609.mdb	019OWPD062416.mdb	2902A.mdb
018MDLP070513.mdb	019MDLD050514.mdb	019OWPD070113.mdb	2902B.mdb
018MDLP072710.mdb	019MDLD050613.mdb	019OWPD072610.mdb	0409N.mdb
018MDLP091409.mdb	019MDLD050712.mdb	019OWPD082115.mdb	0409S.mdb
018MDLP091410.mdb	019MDLD052610.mdb	019OWPD090711.mdb	2907N.mdb
018MDLP091913.mdb	019MDLD060614.mdb	019OWPD091509.mdb	2907S.mdb
018MDLP092712.mdb	019MDLD061015.mdb	019OWPD092013.mdb	2904A.mdb
018MDLP110111.mdb	019MDLD061509.mdb	019OWPD092712.mdb	2904B.mdb
018MDLP111609.mdb	019MDLD062311.mdb	019OWPD092915.mdb	2904C.mdb
018OWPD050514.mdb	019MDLD062416.mdb	019OWPD101810.mdb	2904D.mdb
018OWPD050613.mdb	019MDLD070113.mdb	019OWPD110111.mdb	2905.mdb
018OWPD050712.mdb	019MDLD072610.mdb	019OWPD111609.mdb	2906 USTH71.mdb
018OWPD051215.mdb	019MDLD090711.mdb	019OWPP050514.mdb	3611A.mdb
018OWPD052610.mdb	019MDLD091509.mdb	019OWPP050613.mdb	3611B.mdb
018OWPD060614.mdb	019MDLD092013.mdb	019OWPP050712.mdb	0413A.mdb
018OWPD060812.mdb	019MDLD092712.mdb	019OWPP052610.mdb	0413RS1.mdb
018OWPD061015.mdb	019MDLD092915.mdb	019OWPP060614.mdb	0413RS2.mdb
018OWPD061509.mdb	019MDLD101810.mdb	019OWPP061015.mdb	0413RS3.mdb
018OWPD062411.mdb	019MDLD110111.mdb	019OWPP061509.mdb	0413RS4.mdb
018OWPD062416.mdb	019MDLD111609.mdb	019OWPP062311.mdb	0413RS5.mdb
018OWPD070513.mdb	019MDLP050514.mdb	019OWPP062416.mdb	0413RS6.mdb
018OWPD072710.mdb	019MDLP050613.mdb	019OWPP070113.mdb	0413RS7.mdb
018OWPD082115.mdb	019MDLP050712.mdb	019OWPP072610.mdb	0413RS8.mdb
018OWPD091409.mdb	019MDLP052610.mdb	019OWPP091509.mdb	5408.mdb
018OWPD091410.mdb	019MDLP060614.mdb	019OWPP092013.mdb	6010A.mdb
018OWPD091913.mdb	019MDLP061015.mdb	019OWPP092712.mdb	6010B.mdb
018OWPD092712.mdb	019MDLP061509.mdb	019OWPP092915.mdb	6010C.mdb
018OWPD110111.mdb	019MDLP062311.mdb	019OWPP101810.mdb	6010D.mdb
018OWPD111609.mdb	019MDLP062416.mdb	019OWPP110111.mdb	4105 MNTH23 TS3.mdb
018OWPP050514.mdb	019MDLP070113.mdb	019OWPP111609.mdb	4206 MNTH23 TS4.mdb
018OWPP050613.mdb	019MDLP072610.mdb	6917TS1 USTH53.mdb	4206 MNTH23 TS5.mdb
018OWPP050712.mdb	019MDLP090711.mdb	6917TS2 USTH53.mdb	5902 MNTH23 TS1.mdb
018OWPP051215.mdb	019MDLP091509.mdb	4502.mdb	5902 MNTH23 TS2.mdb
018OWPP052610.mdb	019MDLP092013.mdb	5701.mdb	4105 MNTH23 TS3.mdb

018OWPP060614.mdb	019MDLP092712.mdb	5701B.mdb	4206 MNTH23 TS4.mdb
018OWPP060812.mdb	019MDLP092915.mdb	3604A.mdb	4206 MNTH23 TS5.mdb
018OWPP061015.mdb	019MDLP101810.mdb	3604B.mdb	5902 MNTH23 TS1.mdb
018OWPP061509.mdb	019MDLP110111.mdb	6802.mdb	5902 MNTH23 TS2.mdb
018OWPP062411.mdb	019MDLP111609.mdb	6802A.mdb	TH113TONN2010.xlsm
018OWPP062416.mdb	019OWPD050514.mdb	6005E.mdb	TH11ATONN2010.xlsm
018OWPP070513.mdb	019OWPD050613.mdb	4503.mdb	TH11BTENN2010.xlsm
018OWPP072710.mdb	019OWPD050712.mdb	4503A.mdb	TH11CTONN2010.xlsm
018OWPP082115.mdb	019OWPD052610.mdb	4504.mdb	TH11DTONN2010.xlsm
018OWPP091409.mdb	019OWPD060614.mdb	5704.mdb	TH11ETONN2010.xlsm
018OWPP091410.mdb	019OWPD061015.mdb	5405.mdb	TH172TONN2010.xlsm
018OWPP091913.mdb	019OWPD061509.mdb	6006A.mdb	TH1ATONN2010.xlsm
TH1BTENN2010.xlsm	TH71-06-3611B-TONN2010.xlsm	12-6010C.xlsx	
TH200ATONN2010.xlsm	TH71-06-3611C-TONN2010.xlsm	12-6010D.xlsx	
TH200BTENN2010.xlsm	TH72-06-0413-TONN2010.xlsm	07-5413.xls	
TH2EfostonTONN2010.xlsm	TH89-01-4508A-TONN2010.xlsm	07-5413B.xls	
TH32ATONN2010.xlsm	TH89-02-0415-TONN2010.xlsm	04-4401.xls	
TH32BTENN2010.xlsm	TH89-02-4508B-TONN2010.xlsm	04-5403.xls	
TH32CTONN2010.xlsm	10-4502.xlsx	05-3107A.xls	
TH34ATONN2010.xlsm	10-5701.xlsx	05-3107B.xls	
TH34BTENN2010.xlsm	10-5701B.xlsx	05-3107B-1.xls	
TH59TONN2010.xlsm	11-3604A.xlsx	05-3107A.xls	
TH64ATONN2010.xlsm	11-3604B.xlsx	05-3107B.xls	
TH64BTENN2010.xlsm	16-6802.xlsx	05-3107B-1.xls	
TH64CTONN2010.xlsm	13-6802A.xlsx	06-3611A.xls	
TH64DTONN2010.xlsm	16-6005E.xlsx	06-3611B.xls	
TH6TONN2010.xlsm	16-4503.xlsx	06-3611C.xls	
TH710409ATONN2010.xlsm	16-4503A.xlsx	06-3611A.xls	
TH710409BTENN2010.xlsm	16-4504.xlsx	06-3611B.xls	
TH71-2905ATONN2010.xlsm	16-5704.xlsx	06-3611C.xls	
TH71-2905CTONN2010.xlsm	10-5405.xlsx	06-0413.xls	
TH71-361131ATONN2010.xlsm	10-6006A.xlsx	06-3903.xls	
TH71-3611ATONN2010.xlsm	10-6006B.xlsx	02-0415.xls	
TH71-3611BTENN2010.xlsm	12-2902A.xlsx	02-4508A.xls	
TH71TONN2010.xlsm	12-2902B.xlsx	02-4508B.xls	
TH7262-71TONN2010.xlsm	12-0409N.xlsx		
TH7271-74TONN2010.xlsm	12-0409S.xlsx		
TH72ATONN2010.xlsm	12-2907N.xlsx		

TH72BTENN2010.xlsm	12-2907S.xlsx		
TH72CTENN2010.xlsm	10-2904A.xlsx		
TH72DTENN2010.xlsm	10-2904B.xlsx		
TH72ETENN2010.xlsm	10-2904C.xlsx		
TH72FTENN2010.xlsm	10-2904D.xlsx		
TH72GTENN2010.xlsm	10-2905.xlsx		
TH72HTENN2010.xlsm	18-2906 USTH71.xlsx		
TH72ITENN2010.xlsm	12-3611A.xlsx		
TH72LOWTONN2010.xlsm	12-3611B.xlsx		
TH89ATENN2010.xlsm	12-0413A.xlsx		
TH89BTENN2010.xlsm	12-0413RS1.xlsx		
TH9northadaATENN2010.xlsm	12-0413RS2.xlsx		
TH9northadaBTENN2010.xlsm	12-0413RS3.xlsx		
TH9northadaCTENN2010.xlsm	12-0413RS4.xlsx		
TH9northadaDTENN2010.xlsm	12-0413RS5.xlsx		
TH9southadaTONN2010.xlsm	12-0413RS6.xlsx		
TH113-07-5413B-TENN2010.xlsm	12-0413RS7.xlsx		
TH113-07-5413-TENN2010.xlsm	12-0413RS8.xlsx		
TH200-04-4401-TENN2010.xlsm	14-5408.xlsx		
TH200-04-5403-TENN2010.xlsm	12-6010A.xlsx		
TH71-06-3611A-TENN2010.xlsm	12-6010B.xlsx		

## **APPENDIX D**

### **ELMOD BACKCALCULATION RESULTS**

**Table 1 Elmod Results: Backcalculated elastic moduli. Elmod allows a 5 layers system and Subgrade. In this table, the base is represented by Layer 2 unless the design plans showed multiple layers below the paved layer.**

Districts	Cell	Lane	HMA [in]	HMA [ksi]		Layer 2 [in]		Layer 2 [ksi]		Layer 3 [in]	Layer 3 [ksi]		Layer 4 [in]	Layer 4 [ksi]		SG [ksi]	
				Avg	StDev	Avg	StDev	Avg	StDev		Avg	StDev		Avg	StDev	Avg	StDev
D2	TH001	--	5	543.1	82.0	8.0	91.6	27.4	--	--	--	--	--	--	20.9	4.0	
D2	TH011	--	6	406.7	85.3	12.0	29.1	7.7	--	--	--	--	--	--	11.3	2.6	
D2	TH011	--	6	491.3	99.2	12.0	28.1	10.9	--	--	--	--	--	--	9.9	2.3	
D2	TH032	--	4.5	287.4	61.5	12.0	77.1	19.3	--	--	--	--	--	--	16.1	4.8	
D2	TH032	--	4.5	316.7	63.9	12.0	108.8	25.1	--	--	--	--	--	--	4.6	17.7	
D2	TH032	--	4.5	387.8	101.9	8.0	132.3	84.4	--	--	--	--	--	--	18.9	4.2	
D2	TH032	--	4.5	393.8	112.1	8.0	116.5	17.9	--	--	--	--	--	--	23.3	3.4	
D2	TH071	--	6	355.5	61.9	8.0	94.9	88.7	--	--	--	--	--	--	15.3	5.7	
D2	TH071	--	4.5	262.2	33.1	22.0	52.8	9.6	--	--	--	--	--	--	30.8	10.6	
D2	TH071	--	6.5	412.2	65.2	7.0	43.8	15.9	--	--	--	--	--	--	27.5	6.1	
D2	TH071	--	6.5	429.9	71.3	7.0	63.5	19.0	--	--	--	--	--	--	25.4	9.5	
D2	TH071	--	6	432.9	141.7	8.0	180.1	9.9	--	--	--	--	--	--	18.3	1.4	
D2	TH071	--	6	316.2	101.4	8.0	150.3	26.2	--	--	--	--	--	--	20.9	1.8	
D2	TH071	--	6	347.1	59.4	8.0	143.6	34.2	--	--	--	--	--	--	18.6	4.2	
D2	TH071	--	6	294.0	44.3	8.0	137.6	30.5	--	--	--	--	--	--	25.7	8.1	
D8	TH023	--	12	525.2	620.6	18.0	11.3	5.7	--	--	--	--	--	--	14.0	3.7	
D8	TH023	--	12	660.6	155.5	12.0	25.6	9.9	--	--	--	--	--	--	17.2	3.7	
D8	TH023	--	12	143.0	50.1	12.0	27.5	11.9	--	--	--	--	--	--	21.3	7.4	
D8	TH023	--	8	488.2	90.5	12.0	40.2	11.1	--	--	--	--	--	--	15.7	4.4	
D8	TH023	--	8	474.9	163.4	12.0	45.8	20.4	--	--	--	--	--	--	11.9	3.1	
MnRoad	16	MDLD	5	291.4	83.5	12.0	37.3	11.3	12.0	114.3	73.5	7.0	25.8	9.6	25.1	6.1	
MnRoad	16	MDLP	5	351.1	86.4	12.0	42.2	12.3	12.0	100.4	52.7	7.0	29.1	19.8	25.0	6.0	
MnRoad	16	OWPD	5	313.9	89.6	12.0	29.9	10.0	12.0	89.2	46.4	7.0	26.0	11.8	25.2	5.7	
MnRoad	16	OWPP	5	285.5	82.1	12.0	35.4	18.1	12.0	88.1	41.0	7.0	22.7	8.5	23.2	6.0	

Districts	Cell	Lane	HMA [in]	HMA [ksi]		Layer 2 [in]	Layer 2 [ksi]		Layer 3 [in]	Layer 3 [ksi]		Layer 4 [in]	Layer 4 [ksi]		SG [ksi]	
MnRoad	17	MDLD	5	256.7	78.7	12.0	31.6	8.5	12.0	94.9	46.4	7.0	21.5	10.6	23.8	5.7
MnRoad	17	MDLP	5	284.1	71.1	12.0	28.8	10.4	12.0	125.6	65.4	7.0	25.1	12.6	24.3	6.0
MnRoad	17	OWPD	5	284.3	83.4	12.0	25.8	8.4	12.0	87.8	44.1	7.0	22.1	10.8	23.2	5.6
MnRoad	17	OWPP	5	234.3	66.5	12.0	27.8	8.8	12.0	123.1	67.2	7.0	21.0	9.3	22.7	5.4
MnRoad	18	MDLD	5.25	124.3	34.9	12.0	20.6	5.6	12.0	122.3	61.2	7.0	28.6	19.1	25.5	6.4
MnRoad	18	MDLP	5.25	148.3	39.6	12.0	20.2	6.2	12.0	153.7	90.4	7.0	37.8	25.0	27.3	6.6
MnRoad	18	OWPD	5.25	131.4	36.1	12.0	20.6	5.2	12.0	103.9	74.8	7.0	33.0	26.4	26.6	6.5
MnRoad	18	OWPP	5.25	125.4	34.6	12.0	20.9	4.8	12.0	113.1	42.0	7.0	36.3	20.8	26.7	6.4
MnRoad	19	MDLD	5.25	209.7	308.7	12.0	13.3	3.3	12.0	97.8	50.8	7.0	59.3	44.3	25.6	6.3
MnRoad	19	MDLP	5.25	158.4	163.4	12.0	13.6	3.3	12.0	107.8	78.0	7.0	64.3	47.1	25.0	5.9
MnRoad	19	OWPD	5.25	190.5	218.7	12.0	10.8	2.3	12.0	76.1	38.5	7.0	82.4	59.6	28.9	7.5
MnRoad	19	OWPP	5.25	259.8	664.4	12.0	11.6	3.2	12.0	74.5	24.8	7.0	88.3	58.1	25.8	6.6

## **APPENDIX E**

### **TONN2010 BACKCALCULATION RESULTS**

**Table 1A - Compacted version of the delivered database listing the backcalculated results.**

District	Road	Section	Backcalc	COV DO @ 9kip	HMA [in]	HMA_Avg [ksi]	HMA_St.Dev [ksi]	Base [in]	Base_Avg [ksi]	Base_St.Dev [ksi]	SB_Avg [ksi]	SB_St.Dev [ksi]	Lab (TriAx) [ksi] E_lab
D1	TH011	3604-26	T	20%	6.0	489.4	187.9	12.0	32.9	8.1	11.1	3.0	37.6
D1	TH053	6917	T	21%	7.0	1204.4	350.0	7.0	202.2	39.8	21.3	3.4	54.5
D1	TH053	6917	T	25%	7.0	1135.5	217.2	7.0	305.3	141.1	36.7	8.9	54.5
D1	TH071	3611-15,3611-23	T	18%	4.5	591.4	154.3	8.0	34.5	8.7	15.3	2.5	37.6
D2	TH001	SP4502-05,SP6901-07	T	13%	5.0	504.9	138.1	9.0	61.7	18.9	17.2	2.5	23.1
D2	TH001	4502	T	12%	5.0	709.6	112.9	12.0	65.9	16.3	19.5	4.1	23.1
D2	TH001	5701	T	11%	5.0	543.1	82.0	8.0	91.6	27.4	20.9	4.0	23.1
D2	TH001	5701B	T	11%	5.0	566.3	115.1	8.0	74.4	22.1	23.8	4.6	23.1
D2	TH002	6005	T	15%	6.0	568.0	75.4	11.0	43.1	11.3	15.1	3.7	37.6
D2	TH006	3107A	T	24%	4.5	2059.7	1269.1	12.0	64.0	39.5	11.3	2.8	--
D2	TH006	3107B	T	16%	4.5	448.4	153.1	12.0	32.7	8.7	7.7	1.5	--
D2	TH006	3107B-1	T	16%	4.5	408.9	77.2	12.0	33.0	8.2	7.9	1.4	--
D2	TH009	6010B	T	28%	4.5	1457.6	741.3	10.0	98.1	34.5	14.4	1.5	23.1
D2	TH009	6010A	T	13%	4.5	725.6	126.8	10.0	99.2	27.5	16.2	2.6	23.1
D2	TH009	5408-11,6010-12	T	18%	4.5	729.6	363.6	10.0	64.2	17.4	7.8	0.8	23.1
D2	TH009	6010C	T	11%	4.5	700.8	82.9	10.0	53.7	13.4	11.0	1.2	23.1
D2	TH009	6010D	T	18%	4.5	569.5	162.5	10.0	53.7	14.6	9.2	1.3	23.1
D2	TH009	5408	T	15%	5.0	305.9	91.5	9.0	83.2	27.7	14.1	2.7	23.1
D2	TH011	3604A	T	17%	6.0	406.7	85.3	12.0	29.1	7.7	11.3	2.6	23.1
D2	TH011	3604B	T	15%	6.0	491.3	99.2	12.0	28.1	10.9	9.9	2.3	23.1
D2	TH011	6802	T	18%	4.5	518.4	110.6	12.0	66.4	14.4	17.7	4.0	23.1
D2	TH011	6802A	T	13%	4.5	517.9	162.9	8.0	81.8	24.9	29.7	4.9	23.1
D2	TH011	6802	T	13%	4.5	487.8	100.6	8.0	72.7	18.1	28.8	5.9	23.1
D2	TH032	4503	TF	12%	4.5	531.3	127.5	12.0	66.0	14.6	15.4	3.9	23.1

District	Road	Section	Backcalc	COV D0 @ 9kip	HMA [in]	HMA_Avg [ksi]	HMA_St.Dev [ksi]	Base [in]	Base_Avg [ksi]	Base_St.Dev [ksi]	SB_Avg [ksi]	SB_St.Dev [ksi]	Lab (TriAx) [ksi] E_lab
D2	TH032	4504	T	12%	4.5	334.7	97.6	12.0	87.1	22.5	17.1	2.9	23.1
D2	TH032	6006-13	T	11%	4.5	391.2	127.8	8.0	47.1	11.5	19.1	2.9	23.1
D2	TH032	6006B	T	11%	4.5	624.0	171.1	8.0	58.0	14.9	27.6	3.9	23.1
D2	TH032	6006A	T	14%	4.5	556.7	76.9	8.0	39.4	8.2	23.9	3.8	23.1
D2	TH032	5704	T	14%	4.5	526.3	78.6	12.0	77.1	14.6	12.9	1.7	23.1
D2	TH032	4503A	T	12%	4.5	423.7	112.7	12.0	76.2	13.7	18.9	4.0	23.1
D2	TH032	5405	T	11%	4.5	488.4	84.7	8.0	48.0	10.8	20.6	3.8	23.1
D2	TH034	2902A	TF	8%	5.5	370.3	87.1	8.0	69.6	25.7	27.9	4.4	23.1
D2	TH034	2902B	T	13%	5.5	508.3	84.3	8.0	42.9	10.9	29.7	5.2	23.1
D2	TH059	4505	T	18%	7.9	426.2	114.9	12.0	50.4	18.2	15.3	6.0	--
D2	TH064	2913	TF	13%	7.5	970.0	231.4	10.0	148.4	64.1	22.0	3.2	--
D2	TH064	2913	TF	15%	7.5	755.2	198.0	10.0	130.0	45.5	21.4	3.2	--
D2	TH064	2913	TF	16%	7.5	523.0	127.4	10.0	91.5	41.4	21.2	3.7	--
D2	TH064	2913	T	12%	7.5	429.3	109.2	10.0	93.6	39.7	19.2	4.0	--
D2	TH071	3611B	T	3%	5.0	668.1	17.3	10.0	27.5	2.7	19.5	1.5	23.1
D2	TH071	?	T	11%	5.0	412.7	93.1	10.0	41.9	9.1	20.7	3.1	--
D2	TH071	3611C	T	6%	5.0	408.9	77.4	10.0	30.5	3.9	21.5	3.0	23.1
D2	TH071	2906	T	15%	4.5	337.5	52.5	22.0	48.3	8.7	20.1	8.9	--
D2	TH071	2904B	T	4%	6.0	624.1	124.7	8.0	108.0	27.2	19.9	4.5	23.1
D2	TH071	2904C	T	8%	6.0	267.8	26.7	8.0	123.6	32.0	24.6	3.7	23.1
D2	TH071	2904D	T	6%	6.0	412.9	118.1	8.0	97.0	10.3	19.8	2.3	23.1
D2	TH071	2905	TF	13%	6.0	574.8	112.5	8.0	38.3	14.7	17.3	3.5	37.6
D2	TH071	0409N	T	16%	6.5	404.1	63.9	7.0	43.8	15.9	27.5	6.1	17.4
D2	TH071	0409S	T	10%	6.5	447.7	74.2	7.0	63.5	19.0	25.4	9.5	17.4
D2	TH071	2907N	T	9%	6.0	542.4	107.6	8.0	59.1	12.9	21.5	3.2	23.1

District	Road	Section	Backcalc	COV D0 @ 9kip	HMA [in]	HMA_Avg [ksi]	HMA_St.Dev [ksi]	Base [in]	Base_Avg [ksi]	Base_St.Dev [ksi]	SB_Avg [ksi]	SB_St.Dev [ksi]	Lab (TriAx) [ksi] E_lab
D2	TH071	2907S	T	15%	6.0	432.5	126.0	8.0	93.0	46.8	25.6	4.2	23.1
D2	TH071	2904A	TF	10%	6.0	419.4	130.6	8.0	94.6	39.0	26.1	5.0	23.1
D2	TH071	3611A	T	18%	5.0	360.4	105.7	10.0	66.3	27.4	16.0	3.6	23.1
D2	TH071	3611B	T	14%	5.0	338.3	90.8	10.0	72.1	21.0	16.3	4.2	23.1
D2	TH071	3611A	T	11%	4.5	561.7	125.9	8.0	49.5	12.2	21.2	2.8	23.1
D2	TH071	2907	T	11%	9.6	238.4	37.4	12.0	37.5	11.0	12.1	2.6	--
D2	TH072	3903	TF	19%	4.5	972.7	1002.8	9.0	82.8	20.6	10.3	2.3	--
D2	TH072	3903-24	T	16%	6.0	897.1	421.7	10.0	125.8	32.6	14.8	3.0	--
D2	TH072	0413	TF	13%	5.0	342.2	356.5	10.0	92.9	17.8	10.8	2.2	23.1
D2	TH072	0413A	T	16%	5.0	377.8	71.6	10.0	89.2	18.1	13.2	3.8	23.1
D2	TH072	0413RS1	T	7%	5.0	2044.9	480.2	10.0	79.1	4.5	8.0	0.4	23.1
D2	TH072	0413RS2	T	9%	5.0	1452.5	295.1	10.0	76.7	7.2	7.7	0.7	23.1
D2	TH072	0413RS3	T	9%	5.0	851.6	176.3	10.0	86.5	6.4	8.7	0.6	23.1
D2	TH072	0413RS4	T	11%	5.0	636.7	168.6	10.0	82.8	16.5	9.2	1.4	23.1
D2	TH072	0413RS5	T	11%	5.0	375.3	69.7	10.0	81.3	16.3	10.2	1.8	23.1
D2	TH072	0413RS7	T	10%	5.0	331.7	59.3	10.0	70.4	9.0	7.7	1.1	23.1
D2	TH072	0413RS6	T	11%	5.0	247.9	52.2	10.0	78.5	13.2	8.6	1.4	23.1
D2	TH072	0413RS8	T	11%	5.0	291.6	43.7	10.0	82.7	13.3	8.6	1.1	23.1
D2	TH072	3903-24	T	20%	6.0	433.0	154.3	10.0	86.4	32.1	12.0	3.5	--
D2	TH089	4508B	T	32%	5.0	338.6	209.9	8.0	29.2	22.2	11.0	3.2	23.1
D2	TH089	0415	T	24%	5.0	353.6	124.7	8.0	34.5	20.2	8.2	2.1	23.1
D2	TH089	4508A	T	14%	5.0	576.7	797.7	8.0	24.1	14.7	7.4	1.1	23.1
D2	TH089	?	T	24%	5.0	263.7	107.5	8.0	60.1	29.3	11.1	2.2	--
D2	TH089	?	T	14%	5.0	218.2	25.6	8.0	30.5	7.8	10.9	1.9	--
D2	TH113	5413B	T	14%	5.0	222.8	46.9	9.0	42.3	11.5	11.6	2.3	--

District	Road	Section	Backcalc	COV D0 @ 9kip	HMA [in]	HMA_Avg [ksi]	HMA_St.Dev [ksi]	Base [in]	Base_Avg [ksi]	Base_St.Dev [ksi]	SB_Avg [ksi]	SB_St.Dev [ksi]	Lab (TriAx) [ksi] E_lab
D2	TH113	5413	T	17%	5.0	244.7	57.5	9.0	35.4	11.8	13.6	3.3	23.1
D2	TH113	4407	T	18%	5.0	552.8	262.6	9.0	70.9	26.5	11.0	1.7	23.1
D2	TH172	3904	TF	19%	8.6	403.9	148.7	10.0	28.7	18.5	11.8	2.8	--
D2	TH200	5403	T	14%	6.0	432.0	65.3	8.0	48.0	21.2	16.5	2.7	23.1
D2	TH200	4401	T	18%	6.0	479.8	116.3	8.0	54.8	19.2	13.9	3.8	23.1
D3	TH238	?	T	--	4.0	783.0	199.0	8.0	72.1	27.4	13.6	2.4	23.1
D4	TH055	6107-03 ? 8607?	T	--	5.0	708.5	225.6	5.0	117.0	34.7	13.5	2.9	--
D4	TH059	5309-10	T	--	7.0	724.4	157.5	10.0	61.2	33.0	11.2	2.5	23.1
D7	TH062	1704-27	T	--	4.0	716.8	148.6	10.0	42.1	12.9	12.9	2.2	37.6
D7	TH083	8107-10,0711-16	T	--	5.0	1358.5	265.8	15.5	34.1	13.2	11.1	2.5	--
D7	TH109	2212-11	T	0%	5.0	692.2	207.1	18.0	32.5	10.7	10.5	3.1	37.6
D8	TH023	4105-08	T	14%	12.0	515.8	79.3	18.0	4.3	0.9	3.1	1.3	--
D8	TH023	4206-20	T	13%	12.0	619.0	127.1	12.0	9.1	2.9	6.1	3.3	--
D8	TH023	4206-20	TF	12%	12	289.1	108.0	12.0	23.0	6.6	22.6	6.9	--
D8	TH023	5902-21	T	16%	8	743.9	120.5	12.0	16.7	6.7	12.4	2.3	37.6
D8	TH023	5902-21	T	28%	8	812.9	128.6	12.0	18.9	6.1	15.3	4.8	37.6

**Table 2 Compacted version of the delivered database listing the backcalculated results.**

Cell	Avg_Drop_s	Backcal_c	HM_A [in]	HMA_Avg [ksi]	HMA_St.Dev [ksi]	Base [in]	Base_Avg [ksi]	Base_St.Dev [ksi]	SB_Avg [ksi]	SB_St.Dev [ksi]	Lab (TriAx ) [ksi] E_lab	Ratio E_field/E_Lab
16	18	TF	5	406.3	386.5	24.0	41.5	6.9	22.1	2.5	37.6	1.1
16	18	TF	5	524.1	485.2	24.0	45.4	6.3	22.2	2.7	37.6	1.2
16	16	TF	5	403.6	361.0	24.0	32.8	6.0	22.2	2.6	37.6	0.9
16	17	TF	5	414.3	408.9	24.0	35.9	5.7	21.0	2.9	37.6	1.0
17	18	TF	5	468.2	391.5	24.0	35.7	4.2	22.8	2.2	37.6	1.0
17	17	TF	5	480.4	402.5	24.0	35.7	6.8	23.6	2.8	37.6	0.9
17	17	TF	5	420.8	340.6	24.0	30.6	4.9	21.9	2.3	37.6	0.8
17	17	TF	5	372.9	307.0	24.0	33.5	6.3	22.3	2.6	37.6	0.9
18	16	TF	5.25	297.4	189.6	24.0	30.6	3.9	22.6	2.7	32.4	0.9
18	17	TF	5.25	333.9	210.3	24.0	33.5	5.1	24.4	2.8	32.4	1.0
18	15	TF	5.25	302.6	193.5	24.0	29.6	4.3	22.4	2.8	32.4	0.9
18	16	TF	5.25	282.0	165.9	24.0	31.6	4.1	22.8	2.9	32.4	1.0
19	18	TF	5.25	306.4	171.5	24.0	22.1	2.0	21.7	2.2	14.1	1.6
19	17	TF	5.25	315.4	162.3	24.0	22.4	2.0	21.9	2.2	14.1	1.6
19	17	TF	5.25	286.4	125.4	24.0	19.8	2.1	19.8	2.1	14.1	1.4
19	16	TF	5.25	250.5	113.0	24.0	19.9	1.9	19.8	2.0	14.1	1.4

## **APPENDIX F**

### **SURVEY TO MNDOT ENGINEERS**

## DRAFT SURVEY

Dear MnDOT Materials and Soils Engineers,

OMRR is beginning an implementation project entitled "Implementation of Recycled Base Material Properties for MnPAVE."

MnDOT's pavement design procedure, MnPAVE, includes a set of recycled materials (i.e. Cold In-Place Recycled, Stabilized Full Depth Reclamation, and Rubblized Concrete) to account for the use of recycled materials in base layers. However, the default properties for these materials do not properly reflect the varying ratio of recycled material to virgin aggregates typically used in pavements reconstructions and do not fully apply the findings of previous sponsored research studies.

The objectives of this project are to:

1. Characterize typical Minnesota recycled base materials using results of previous sponsored research, existing MnDOT pavements, and MnROAD. Verify that the values represent field conditions.
2. Implement these updated values in MnPAVE. Calibrate (or modify) MnPAVE to account for performance of Minnesota pavements with recycled material base layers.

In order to meet these objectives we are seeking bituminous-surfaced designs that meet the following criteria:

- Constructed within the past \_ years
- Aggregate base (virgin or recycled)
- FDR or SFDR
- CIR
- Existing post-construction FWD data

Please provide the SP # and year constructed.

Thanks in advance for your assistance.