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Alternatives to Traditional Transportation Fuels: An Overview

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Listing of Commonly Used Acronyms

AFV	Alternative Fuel Vehicle
	Alternative Motor Fuels Act of 1988
	Alternative Transportation Fuel
	Clean Air Act of 1963
	Clean Air Act Amendments of 1990
	Compressed Natural Gas
CO	
CO ₂	
	U.S. Department of Energy
	U.S. Environmental Protection Agency
	10 percent ethanol/90 percent gasoline
	85 percent ethanol/15 percent gasoline
	Neat ethanol with a 5 percent denaturing agent
	Energy Policy Act of 1992
	Ethyl Tertiary-Butyl Ether
	Federal Highway Administration
	General Services Administration
	Inherently Low-Emission Vehicle
	Inspection/Maintenance
	Methyl Tertiary-Butyl Ether
	National Ambient Air Quality Standards
NO	
NO ₂	
	Nitrogen Oxides (includes NO and NO ₂)
	Low-Emission Vehicle
	Liquefied Natural Gas
	Liquefied Petroleum Gas
	85 percent methanol 15 percent gasoline
M-100	
	Nonmethane Hydrocarbon
	Nonmethane Organic Gas
PM	
	Reformulated Gasoline
	Reid Vapor Pressure
SO _x	Sulfur Oxides
	Ultra-Low-Emission Vehicle
	Volatile Organic Compound
	Vehicle Miles Traveled
ZEV	Zero-Emission Vehicle

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Executive Summary

Purpose of the Report

Section 503 of the Energy Policy Act of 1992 (EPACT) requires the Energy Information Administration (EIA) to report on specific aspects of the alternative transportation fuels industry.¹ EIA must report annually on: (1) the number and type of alternative fueled vehicles in existence the previous year and expected to be in use the following year, (2) the geographic distribution of these vehicles, (3) the amounts and types of replacement fuels consumed,² and (4) the greenhouse gas emissions likely to result from replacement fuel use.

This report precedes the first such report required by EPACT. It has two purposes: (1) to provide background information on alternative transportation fuels and replacement fuels, and (2) to furnish preliminary estimates of the use of these fuels and of alternative fueled vehicles. The report is based primarily on information from secondary sources.³ It does not fully cover some topics required by Section 503 because reliable information is lacking.

Background

In the 1970s, two major oil price increases sparked a desire to develop alternative transportation fuels as insurance against petroleum shortages and high prices. Subsequent lower petroleum prices, plentiful supplies, and higher costs of alternative fuels caused interest to wane. Now, the United States is renewing its attention to transportation fuels that might replace gasoline and diesel fuel. The current effort is directed at improving air quality as well as increasing domestic energy security. Alternative fuels—and the vehicles powered by them—are viewed as ways to reduce harmful air pollutants and greenhouse gases.

The use of alternative fuels and alternative fueled vehicles is expected to be legislatively driven for some time, for a number of reasons.⁴ Accordingly, a brief discussion of the principal legislation directed at the twin concerns of air pollution and energy security is presented here.

The course for reducing air pollution through reformulating transportation fuel was set by the Clean Air Act Amendments of 1990, which set goals for improving air quality, especially for carbon monoxide and ozone in the transportation sector.⁵ The law regulates both transportation fuel content and allowable air pollutant levels. It is viewed as favorable for alternative transportation fuels, especially the simpler "hydrocarbons" such as natural gas (methane).

The clean air initiatives of the Amendments have had a more immediate impact on the use of alternative transportation fuels than have energy security concerns addressed in EPACT, especially with petroleum prices currently at low real levels. States and cities are also participating in alternative-fuel-related clean air programs. For example, the California Air Resources Board has issued more stringent emission guidelines for

¹As defined in EPACT, "the term `alternative fuel' means methanol, denatured ethanol, and other alcohols; mixtures containing 85 percent or more (or such other percentage, but not less than 70 percent, as determined by the Secretary of Energy, by rule, to provide for requirements relating to cold-start, safety, or vehicle functions) by volume of methanol, denatured ethanol, and other alcohols with gasoline or other fuels; natural gas; liquefied petroleum gas; hydrogen; coal derived liquid fuels; fuels (other than alcohol) derived from biological materials; electricity (including electricity from solar energy), and any other fuel the Secretary determines, by rule, is substantially not petroleum and would yield substantial energy security benefits and substantial environmental benefits."

²Replacement fuels are a broader category than alternative fuels and include alternative fuels. As defined in EPACT, "the term 'replacement fuel' means the portion of any motor fuel that is methanol, ethanol, or other alcohols, natural gas, liquefied petroleum gas, hydrogen, coal derived liquid fuels, electricity (including electricity from solar energy), ethers, or any other fuel the Secretary of Energy determines, by rule, is substantially not petroleum and would yield substantial energy security benefits and substantial environmental benefits."

³"Secondary sources" are those other than EIA data survey forms. Accordingly, EIA cannot always determine the quality of such information. ⁴Most alternative fueled vehicles cost more to produce than conventional vehicles, require different refueling capabilities, and may have inferior performance characteristics.

⁵The original Clean Air Act was enacted in 1963 and first amended in 1977.

"mobile source emissions" than are contained in the Clean Air Act Amendments. Many States, especially in the Northeast, are considering adopting the California standards for vehicle emissions and fuel content. Some cities are participating in a "Clean Cities" program, in cooperation with the Federal Government. The program coordinates purchases of alternative fueled vehicles by local governments and private companies and encourages the development of the necessary refueling infrastructure (i.e., the systems and equipment used to dispense fuel into a vehicle's fuel tank).

Congress enacted EPACT in the wake of the Persian Gulf conflict of 1990-91. EPACT addresses virtually every aspect of the U.S. energy industry. While many facets of the final version of EPACT had been under consideration for some time, sharply higher oil prices and loss of a major Middle East petroleum supply source again raised energy security concerns.⁶ This concern is reflected several places in EPACT, especially in Section 502, which requires the Secretary of Energy to "establish a program . . . to the extent practicable, [to] ensure the availability of those replacement fuels that will have the greatest impact in reducing oil imports, improving the health of our Nation's economy and reducing greenhouse gas emissions."⁷

Because alternative transportation fuels require different refueling infrastructures, vehicle fuel storage mechanisms, and engine and emission control technologies than gasoline or diesel fuel, their widespread introduction is perceived to need special assistance. This is particularly true since many alternative fueled vehicles are viewed as more costly than their traditional fuel counterparts. EPACT therefore targets fleets for increasing use of alternative fueled vehicles. Fleets usually refuel at centralized locations, minimizing the number of new refueling facilities required. EPACT mandates acquisition targets for alternative fueled vehicles for Federal and State agencies, as well as for alternative fuel providers. It also directs the Department of Energy to provide financial support for Federal agencies to purchase these vehicles⁸.

In addition, EPACT promotes renewable energy and vehicles that run on nontraditional fuels by:

- Establishing minimum alternative fueled vehicle purchase requirements for Federal and other government fleets⁹
- Making all alternative fueled vehicles eligible for fuel economy credits in the Corporate Average Fuel Economy program¹⁰
- Offering low-interest loans to purchasers of alternative fueled vehicles¹¹
- Conducting a detailed study of replacement fuel supply and determining the feasibility of reaching specified production goals for the fuels¹²
- Requiring the Department of Energy to establish a commercial demonstration program with financial support for electric motor vehicles
- Mandating alternative fuel providers to purchase alternative fueled vehicles
- Establishing tax-deductible credits for purchasers of alternative fueled vehicles and refueling station owners.¹³

Enumeration of Alternative Fueled Vehicles

In 1992, there were 2,240 Federal alternative fueled vehicles and nearly 248,000 non-Federal vehicles (Table ES1), compared with the total U.S. vehicle population of nearly 180 million.¹⁴ Almost 85 percent of non-Federal alternative fueled vehicles are private-sector vehicles fueled by liquefied petroleum gas (commonly

⁶Substantially higher prices were sustained for only a brief period.

⁷Title III of EPACT also addresses energy security by permitting the Secretary of Energy to designate, by rule, as an "alternative fuel" any fuel which is substantially not petroleum and would yield substantial energy security benefits and substantial environmental benefits.

⁸Originally, financial support was provided under the Alternative Motor Fuels Act of 1988. EPACT expanded some provisions of this Act.

⁹Table 20 in this report shows the Federal vehicle acquisition targets. They are based on Executive Order 12844, which expanded the counts established in Section 303 of EPACT by 50 percent.

¹⁰EPACT was not the first rule to make alternative fuel vehicles eligible for credits under the Corporate Average Fuel Economy program. The Chrysler Corporation Loan Guarantee Act of 1979 (Public Law 96-185) added a new subsection to the Motor Vehicle Information and Cost Savings Act which makes certain fuels eligible for credits. This provision was expanded first in the Alternative Motor Fuels Act and then in EPACT.

¹¹Section 414 of EPACT directs preference to be given to fleets where the use of alternative fuels would significantly benefit energy security and the environment.

¹²The production goals are 10 percent of motor fuel (on an energy equivalent basis) in 2000 and 30 percent in 2010. At least half of these amounts must be from domestic sources.

¹³The tax credit is available through 2004.

¹⁴Alternative fueled vehicle counts for some categories represent fleets above certain minimum sizes.

		Ownership Class	
Fuel	Federal Government ¹	State/Local Government	Private
LPG ²	20	>11,000	>209,500
CNG	1,978	4,700	17,800
M-85 ³	220	2,521	27
E-85 ⁴	22	118	29
Electricity		101	1,589
M-100 ⁵		398	6
E-95 ⁶		25	13
LNG		71	19
Biodiesel ⁷			
Total	2,240	>18,934	>228,983

Table ES1. Estimated Number of Alternative Fueled Vehicles by Ownership Class, 1992

¹Data from the General Services Administration agencies (Interagency Fleet Management System and Automotive Commodity Center) plus the Federal agencies' own vehicles that were retrofitted during the year are included. Data are based on actual vehicle counts in place as of year-end 1992.

²The actual number of vehicles for State and local governments and for the private sector may be as much as 50 percent greater. The estimates reported indicated a lower limit.

³A fuel mixture of 85 percent methanol and 15 percent gasoline.

⁴A fuel mixture of 85 percent ethanol and 15 percent gasoline.

⁵A fuel consisting of 100 percent methanol.

⁶A fuel mixture of 95 percent ethanol and 5 percent gasoline.

⁷A diesel-fuel substitute made from vegetable oils (methyl ester) or animal tallow (methyl tallowate).

Notes: Fuel terms are defined in the Glossary. LPG, liquefied petroleum gas (propane); CNG, compressed natural gas; LNG, liquefied natural gas. Data conform with information compiled by the Alternative Fuel Data Center at the National Renewable Energy Laboratory.

Sources: Federal: General Services Administration (Interagency Fleet Management System and Automotive Commodity Center) and Federal agencies. State/Local Government and Private: Science Applications International Corporation, *Alternative Transportation Fuels and Vehicles Data Development*, April 11, 1994, Task No. 93-112, Contract Number DE-AC01-92EI21948.

known as propane). Propane fueled more than 11,000 State and local government vehicles in 1992. Propane has been extensively used as a road fuel for several decades. Relatively modest growth is forecast for light-duty propane vehicles, despite some favorable operating and emission characteristics. About 2,000 new heavy-duty and 9,000 light-duty propane vehicles will be in service by the end of 1994.

In 1992, more Federal government-owned alternative fueled vehicles ran on compressed natural gas than on any other alternative fuel—approximately 2,000. Compressed natural gas also fueled 4,700 State and local government vehicles, second to propane. In addition, compressed natural gas vehicles represented the second-largest number of alternative fueled vehicles in the private sector. The use of compressed natural gas vehicles is expected to grow sharply, because domestic supplies of natural gas are abundant and fuel costs are low, as are emissions. More than 30,000 additional compressed natural gas vehicles are expected to be on the road in 1994. The need for much larger fuel tanks than those for gasoline to drive the same

range poses a design challenge for compressed natural gas vehicles.

Methanol/gasoline blends (either 85 percent methanol, 15 percent gasoline or 100 percent methanol—known as M-85 and M-100, respectively) fueled roughly 3,200 alternative fueled vehicles in 1992. Most of those vehicles are in California; many are transit buses. About 10,000 new methanol vehicles are expected to be in service through 1994. Nearly all of these will be M-85 vehicles. Governments are expected to acquire almost all of the increase.

Ethanol, in "near neat" forms like E-85 and E-95, is primarily used in demonstration alternative fueled vehicles. Most ethanol is used in low-volume, oxygenating blends with gasoline in proportions of 10 percent (gasohol), 7.7 percent, and 5.7 percent. EPACT classifies E-85 and E-95 as "replacement" fuels for the purpose of meeting the EPACT conventional motor fuel displacement goals. Ethanol-powered vehicles are expected to remain largely in State and local government demonstration programs through 1994. Although not yet commercially used, biodiesel may offer environmental improvements in powering compression-ignition (e.g., diesel) engines.¹⁵ Biodiesel is produced from biomass products such as soy or rapeseed oil.

This fire truck is powered with biodiesel fuel made from soybeans.

The majority of electric vehicles in the private sector are private conversions not designed for the rigors of commercial use. Restricted range (60 to 80 miles) and production cost are the greatest challenges to widespread acceptance of electric vehicles. Of the nearly 1,700 electric vehicles, private fleets operate all but about 100, with the remainder operated by State and local governments. Within the private sector, many electric and gas utilities operate electric vehicles more for "demonstration" purposes than for regular-duty use. However, California is trying to introduce electric vehicles into the mainstream of surface transportation.

Begining in 1998, California will require an increasing percentage of manufacturers' vehicle sales to be "zero-emission vehicles."¹⁶ So far, only electric vehicles meet the zero-emission vehicle criteria.¹⁷ Growth in electric vehicles through 1994 is largely restricted to the private sector.

In analyzing the above information, it is important to note that EPACT was enacted in late 1992 and therefore had little impact on 1992 alternative fueled vehicle penetration. Clearly, the impact of EPACT will be felt in subsequent years, particularly since Executive Order 12844 accelerated the alternative fueled vehicle purchase timetable specified in EPACT. Also, the Clean Air Act Amendments of 1990 require certain urban areas to attain specified air quality standards by the late 1990s. As mentioned earlier, alternative fueled vehicles are believed to have emission characteristics that will facilitate meeting those standards.

Alternative and Replacement Fuel Consumption

Alternative fuels accounted for 0.1 percent of total 1992 U.S. onroad fuel use of roughly 136 billion gasoline-equivalent gallons (Table ES2). Propane provided 97.4 percent of alternative fuels consumption (on a gasoline-equivalent basis). Replacement fuel consumption, excluding alternative fuels, accounted for 1.4 percent of on-road fuel consumption in 1992.¹⁸ Nearly two-thirds was methyl tertiary-butyl ether, which is used as an oxygenate in gasoline to limit ozone formation in the summer and carbon monoxide formation in the winter.

Fuel consumption estimates, if reliable, could probably measure alternative fueled vehicle penetration into the transportation sector better than the vehicle counts presented in this report. The reason is that this report's coverage of private vehicle fleets is not comprehensive. However, using fuel consumption estimates to infer vehicle counts requires making certain assumptions. Fuel consumption is directly related to miles traveled and to vehicle efficiency. Thus, estimating vehicle counts from fuel consumption data assumes that accurate estimates of vehicle mileage use are available. Currently, reliable mileage use measurements do not exist for alternative fueled vehicles.

¹⁵Some States in the Midwest have tested biodiesel fleets of mostly leased vehicles.

¹⁶In 1998, California requires that 2 percent of the original equipment manufacture sales be electric vehicles.

¹⁷While an electric vehicle has zero emissions during vehicle operation, the electricity production portion of the electric vehicle fuel cycle creates considerable emissions.

¹⁸Replacement fuel volume for gasoline-alcohol mixtures was calculated using the volume of the gasoline additive (e.g., ethanol).

Table ES2. Summary of U.S. Vehicle Fuel Consumption, 1992

Fuel	Consumption	Gasoline Equivalent (Million Gallons)
Traditional Fuels		
Gasoline ¹	110,135 million gallons	110,135
Diesel	21,375 million gallons	23,866
Alternative Fuels		
M-85 ²	2 million gallons	1
M-100 ³	*	*
E-85 ⁴	*	*
E-95⁵	*	*
LPG	250 million gallons	184
CNG	511 million cubic feet	4
LNG	*	*
Hydrogen	*	*
Replacement Fuels (Included in Gasoline)		
Ethanol in Gasohol ⁶	1,061 million gallons	701
МТВЕ	1,445 million gallons	1,175

*Value represents a negligible amount.

¹Gasoline includes the replacement fuels, ethanol and MTBE.

²A fuel mixture of 85 percent methanol and 15 percent gasoline.

³A fuel consisting of 100 percent methanol.

⁴A fuel mixture of 85 percent ethanol and 15 percent gasoline.

⁵A fuel mixture of 95 percent ethanol and 5 percent gasoline.

⁶A fuel mixture of 10 percent ethanol and 90 percent gasoline.

Notes: Fuel terms are defined in the Glossary. LPG, liquefied petroleum gas (propane); CNG, compressed natural gas; LNG, liquefied natural gas; MTBE, methyl tertiary-butyl ether.

Sources: Gasoline consumption: Energy Information Administration, *Petroleum Supply Annual 1992*, Vol. 1, DOE/EIA-0340(92)/1, (Washington, DC, May 26, 1993), Table S4, adjusted to include field ethanol blended and to cover only highway uses. Highway use was estimated as 97.1 percent of total gasoline supplied, based on 1990 data published in the *Transportation Energy Data Book: Edition 13*, prepared by Oak Ridge National Laboratory for the U.S. Department of Energy (Oak Ridge, TN, March 1993), Table 2.7. Highway disel consumption: Energy Information Administration, *Fuel Oil and Kerosene Sales 1991*, DOE/EIA-0535(91) *and Fuel Oil and Kerosene Sales 1992*, DOE/EIA-0535(92); and Federal Highway Administration, *Statistics of Highway Special Fuels Use*, Table 1. **M-85**: California Energy Commission (facsimile provided). **CNG**: Energy Information Administration, *Natural Gas Annual 1992*, DOE/EIA-031(92) (Washington, DC, December 1992), Table 1. **LPG**: Estimated as 50 percent of engine fuel reported by American Petroleum Institute, *1992 Sales of Natural Gas Liquids and Liquefied Refinery Gases* (Washington, DC, October 1993), which shows a total of 500 million gallons engine fuel use. **Ethanol and MTBE:** Energy Information Administration, *Petroleum Supply Monthly*, DOE/EIA-0109(93/01) (Washington, DC, January 1993), Appendix D.

Greenhouse Gas Emissions

Greenhouse gases are those that either: (1) absorb heat or prevent its release into the stratosphere and beyond, thus warming the Earth or (2) reflect sunlight, preventing its entry into the troposphere and striking the Earth's surface, thus cooling the Earth. The Earth's capacity to support life depends on the moderating influences of these gases. Increases in certain greenhouse gases are thought to contribute to global warming. Greenhouse gases are released into the atmosphere as a result of a large number of natural and human¹⁹

¹⁹Human activity is sometimes referred to "anthropogenic" activity.

activities. A major human source of greenhouse gases is energy production and consumption. Mobile sources (e.g., automobiles, trains, ships) emit about 30 percent of all man-made greenhouse gases in the United States. Concerns about global warming are motivating the use and continuing development of replacement fuels that have favorable characteristics on a fuel-cycle basis for reducing greenhouse gases.

The life-cycle impact of replacement fuels on greenhouse gas emissions is not certain. Measuring actual emissions over the entire fuel cycle is extremely difficult. Even in the combustion phase, for which emission tracking is more common, it is much more difficult to measure emissions for traveling vehicles than for stationary electric power plants. Projecting the global warming impact (if any) using emission estimates adds an additional level of complexity.

Addressing this problem requires first determining which greenhouse gases are emitted as a result of producing and using each fuel. The next step is to determine whether a given fuel produces more or less of a particular greenhouse gas than do conventional fuels (Table ES3). While no replacement fuel appears to have uniformly lower greenhouse gas emissions than gasoline, methyl tertiary-butyl ether, propane, and compressed natural gas produce less carbon dioxide and carbon monoxide.

The emissions information in Table ES3 should be viewed with two caveats. First, the fuel-cycle emissions data presented for greenhouse gases from alternative fuels versus gasoline are only qualitative in nature. The EIA is currently researching methods to develop reliable quartitative estimates of greenhouse gases for future reports. Second, much of the concern about emissions centers on air quality in areas with high population densities. For this purpose, tailpipe (i.e., combustion phase) and refueling emissions are of greatest interest. The EIA will attempt to include information in future reports for combustion-phase emissions, as well as for other components of the fuel cycle.

	Farm		From Repl	acement Fu	els, Relative	to Gasoline	
Emissions	From Gasoline	MTBE ¹	Ethanol ²	LPG	CNG	M-85	Electric ³
Greenhouse Gases⁴							
Water Vapor	Yes	More	More	More	More	More	Less
Carbon Dioxide $(CO_2)^5$	Yes	Less	Less	Less	Less	Less	а
Carbon Monoxide (CO)	Yes	Less	Equal/Less	Less	Less	Equal	Less
Nitrogen Oxides (NO _x) ⁶	Yes	Equal	More/Equal ⁷	Equal	Equal	Equal	а
Nitrous Oxide (N ₂ O)	Yes	а	а	а	а	а	а
Volatile Organic Compounds ⁸							
Methane ⁹	Yes	Equal	Equal	More	More	Equal	Less
Ethane ¹⁰	Yes	Equal	Equal	Equal	Equal	Equal	Less
Total Ozone Precursors ¹¹	Yes	Less	More/Less ¹²	Less	Less	Less	Less
Nonmethane Organic Compounds							
Methanol	No	More	No	No	No	More	No
Ethanol	No	No	More	No	No	No	No
Formaldehyde	Yes	More	More	Equal	Equal	More	Less
Acetaldehyde	Yes	Less	More	Less	Equal	Equal	Less
Sulfur Oxides ¹³	Yes	Less	Less	No	No	Less	More
Particulate Matter ¹⁴	Yes	Less	Less	Less	No	No	More

^aResults are uncertain because emissions vary widely, depending on the engine's compression, temperature, and fuel/oxygen mix. ¹Consumed with the gasoline in which it was blended.

²Includes ethanol in gasohol and ethanol as E-85.

³Life-cycle emissions from electric vehicles depend on the utility feedstock; these projections assume that the feedstock is mostly coal, as more than half of electricity today is generated from coal.

⁴Greenhouse gas emission impacts are highly dependent on the feedstock used for fuel production.

⁵CO₂ emissions vary widely. In some cases, emissions could be either higher or lower than gasoline, depending on the feedstock and method of production.

⁶Nitrogen oxides are not a direct greenhouse gas but rather contribute through tropospheric ozone formation.

⁷More for splash-blended gasohol with higher Reid vapor pressure; equal for gasohol with controlled Reid vapor pressure (not splashblended) and for E-85/E-100.

⁸Methane and ethane are just two of hundreds of volatile organic compounds. Others, such as hydrocarbons from unburned fuel and partial combustion, are not reported here.

⁹Does not participate in atmospheric photochemical reactions.

¹⁰Does not participate in atmospheric photochemical reactions.

¹¹Ozone precursors include NO_x and nonmethane organic compounds.

¹²More if splash-blended gasohol but less if specially reformulated gasohol or E-85/E-100.

¹³This category includes sulfones. While most greenhouse gases contribute to global warming, the sulfates cool the atmosphere. Among the transportation fuels, sulfur oxides are emitted mostly from diesel fuel.

¹⁴Most particulate matter emissions in the transportation sector come from diesel fuel.

Notes: MTBE, methyl tertiary-butyl ether; LPG, liquefied petroleum gas (propane); CNG, compressed natural gas. Sources: See Appendix D, references 16 through 20.

Section 1

Alternative Fuels Data

1. Introduction

This report, Alternatives to Traditional Transportation Fuels: An Overview, presents the first compilation by the Energy Information Administration (EIA) of information on alternatives to gasoline and diesel fuel. The purpose of the report is: (1) to provide background information on alternative transportation fuels²⁰ and replacement fuels²¹ compared with gasoline and diesel fuel, and (2) to furnish preliminary estimates of alternative transportation fuels and alternative fueled vehicles²² as required by the Energy Policy Act of 1992 (EPACT), Title V, Section 503, "Replacement Fuel Demand Estimates and Supply Information." Specifically, Section 503 requires the EIA to report annually on: (1) the number and type of alternative fueled vehicles in existence the previous year and expected to be in use the following year, (2) the geographic distribution of these vehicles, (3) the amounts and types of replacement fuels consumed, and (4) the greenhouse gas emissions likely to result from replacement fuel use. Alternative fueled vehicles are defined in this report as motorized vehicles licensed for on-road use, which may consume alternative transportation fuels. (Alternative fueled vehicles²³ may use either an alternative transportation fuel or a replacement fuel.)

Information in this report should be considered preliminary because available data are limited. However, EIA wishes to provide energy decisionmakers with the most accurate information currently existing in these areas. Later reports should benefit from greater availability of survey-based data and be more comprehensive. The intended audience for the first section of this report includes the Secretary of Energy, the Congress, Federal and State agencies, the automobile manufacturing industry, the transportation fuel manufacturing and distribution industries, and the general public. The second section is designed primarily for persons desiring a more technical explanation of and background for the issues surrounding alternative transportation fuels.

Background

Alternative transportation fuels (ATFs) have been used for several decades in specialized applications. After each of the world oil crises (1973 and 1979), there was a flurry of activity to determine if a suitable domestic replacement for crude-based transportation fuels existed. Of all the fuels tried, none was considered practical except liquid petroleum gas (LPG),²⁴ principally in heavy-duty vehicles.

While there are currently no apparent economically viable substitutes to replace gasoline on a widespread basis, environmental concern about the effects of transportation fuel emissions became a major issue during the 1980s. After oil prices escalated sharply (but briefly) during the Persian Gulf conflict, energy security concerns resurfaced. Thus, both air quality and energy security issues are driving the current interest in ATFs. Following is a section on each topic, including legislative history, as it applies to ATFs.

Energy Security

EPACT was designed to meet the energy challenges of the 21st century. It was the first major legislative attempt to curb U.S. dependence on foreign oil in over a decade, being enacted in the wake of the Persian Gulf conflict of 1990-91. EPACT touches virtually every sector of the energy industry. It establishes a national goal of displacing 30 percent of the petroleum content of fuels for light-duty motor vehicles with non-petroleum-derived replacement fuels by 2010. At least half of this amount must come from domestic resources.

While many facets of the final version of EPACT had been under consideration for some time, sharply higher oil prices during 1990-91 and loss of a major Middle

²⁰Alternative transportation fuels, as defined by EPACT, include methanol and ethanol mixtures containing 85 percent or more by volume of methanol or ethanol with gasoline or other fuels, compressed natural gas, liquefied natural gas, liquefied petroleum gas, electricity, and hydrogen.

²¹Replacement fuels are defined by EPACT to include fuels that contain methanol and ethanol or other alcohols, compressed natural gas, liquefied natural gas, liquefied petroleum gas, electricity, hydrogen, and ethers.

²²This report follows EPACT terminology regarding "alternative fueled vehicles" rather than the option, "alternatively fueled vehicles."

²³Alternative fueled vehicles are defined in Section 301 of EPACT.

²⁴LPG is commonly known by its principal component, propane.

East petroleum supply source raised concerns over domestic and foreign oil supplies. This concern is reflected several places in EPACT, especially in Section 502. Among other mandates, Section 502 requires the Secretary of Energy to "establish a program . . . to the extent practicable, [to] ensure the availability of those replacement fuels that will have the greatest impact in reducing oil imports, improving the health of our Nation's economy and reducing greenhouse gas emissions."²⁵

Titles III, IV, and V of EPACT further promote the use of ATFs and alternative fueled vehicles (AFVs) by establishing broad guidelines and incentives for AFV use. EPACT expands the number of Alternative Motor Fuels Act categories (ethanol, methanol, and natural gas) to include LPG, coal-derived liquid fuels, hydrogen, and electricity. The result is that more fuels are planned for the Federal Government light-duty vehicle program in 1994. In addition, EPACT adds a statutory requirement for the wide adoption of alternative fueled vehicles in government and alternative fuel provider fleets. The EPACT Federal fleet requirements have been amplified by Executive Order 12844, which directs Federal Government agencies to exceed the EPACT alternative fuel vehicle acquisition requirements by 50 percent.

Air Quality

Increasing concern over the impact of emissions from the combustion of hydrocarbon fuels has focused on two areas. The first area is emissions harmful²⁶ to human health. A major focus in this area is atmospheric ozone²⁷ and the substances which form it (known as "precursors"). Ozone is a powerful irritant to human respiratory systems. While controlling harmful air pollutants is the primary focus of much of the air quality legislation impacting the transportation sector,

greenhouse gas emissions are the only air quality issue addressed in Section 503 of EPACT. Accordingly, further discussion on harmful pollutants is reserved for Chapter 10.

Greenhouse gases produced by the transportation sector are of concern²⁸ because they may contribute to global warming²⁹ in at least three ways: (1) direct heat of the gases from fuel combustion warms the air and the Earth, (2) greenhouse gases resulting from fuel combustion may "trap" radiation from the sun that would otherwise radiate back into space, and (3) depletion of stratospheric ozone by virulent greenhouse gases allows more radiation to penetrate the troposphere and reach the Earth's surface, thus warming the Earth. Water vapor, carbon dioxide, and nitrogen oxides are three of the most prevalent greenhouse gases. Emissions of methane, the dominant biogenic greenhouse gas, do vary considerably by transportation fuel choice.

Legislative acts primarily responsible for limiting emissions and spurring research, development, and implementation of ATFs and replacement fuels are: (1) the Clean Air Act of 1963 (Public Law 88-206) and its subsequent amendments, (2) the Alternative Motor Fuels Act of 1988 (Public Law 100-494), (3) the Energy Policy Act of 1992 (Public Law 102-486), and most recently (4) Executive Order 12844, signed by President Clinton in April 1993.³⁰ The first two Acts will now be summarized in turn. A complete discussion of all relevant legislation can be found in Chapter 5. Water vapor and carbon dioxide concentrations are relatively unaffected over the entire fuel cycle by alternative fuel choice.³¹

The Clean Air Act Amendments of 1990 (CAAA) authorized the U.S. Environmental Protection Agency (EPA) to set National Ambient Air Quality Standards (NAAQS)³² to address air pollution and designated

²⁹Certain greenhouse gases are also harmful to human health.

²⁵Title III of EPACT also addresses energy security by permitting the Secretary of Energy to designate, by rule, as an "alternative fuel" any fuel that is substantially not petroleum and would yield substantial energy security benefits and substantial environmental benefits.

²⁶The term "toxic" has at least two different technical definitions and generally will be avoided in this report in order to avoid confusion.

²⁷The "ozone layer," which shields dangerous rays of the sun from the earth, is located in the stratosphere and is not at issue here.

²⁸Ground-level ozone is the primary component of smog. In contrast, the causal relationships between vehicular emissions and global warming are being investigated, with some results appearing to support different effects from those originally hypothesized. Studies across the entire fuel cycle of each transportation fuel reveal a complex interrelationship of atmospheric, water, and land effects. So far, definitive conclusions regarding the impact of greenhouse gases on global climate are still scientifically tenuous.

³⁰Executive Order 12759, signed April 17, 1991, also affected AFV efforts. On transportation issues it required: (1) a 10-percent reduction in Federal usage of gasoline and diesel fuel by 1995, and (2) purchase of a number of AFVs produced by original equipment manufacturers each year to 1995.

³¹Net carbon dioxide emissions from biomass-derived fuels are near zero because the quantity of carbon dioxide removed during biomass renewal is nearly equivalent to the quantity emitted during fuel combustion.

³²The major air pollutants for which NAAQS have been designated under CAAA are carbon monoxide, lead, nitrogen dioxide, ozone, particulate matter, and sulfur dioxide.

standards to mediate carbon monoxide and ozone levels. To help States meet the standards for ozone, carbon monoxide, and other pollutants, the CAAA included requirements designed to reduce the amount of mobile-source pollutants from traditional transportation fuels. Standards include fuels and vehicle operating characteristics as well as alternative transportation programs, such as ridesharing, use of commuter trains, etc., aimed at reducing highway traffic in seriously polluted areas. Additionally, tailpipe emission standards for cars, buses, and trucks have become increasingly stringent, as have the testing requirements for vehicle inspection and maintenance programs.

The CAAA included specific requirements for cleaner fuels (e.g., reformulated gasoline), as well as several provisions encouraging other cleaner fuels. The CAAA also opened up the market to nonpetroleum additives. These provisions modified the content of gasoline and established stricter emission standards for vehicles in designated nonattainment areas or localities that do not meet Federal health-based air quality standards within designated timeframes.

The CAAA require each State to develop a State Implementation Plan. These plans commit States to develop a broad range of specific air pollution control programs and to estimate the emission reduction benefits of each program. In nonattainment areas, the State plan describes how the area will achieve compliance.

Subsequent acts and directives complement the Clean Air Act legislation. The Alternative Motor Fuels Act of 1988 (AMFA) was designed to help ATFs toward the threshold level of commercial application and consumer acceptability by gaining leverage through the Federal fleet program. The Act authorized the U.S. Department of Energy (DOE) to pay Federal agencies the incremental purchase cost difference between standard vehicles and AFVs of the same type. Also under this Act, DOE developed an expanded emissions test plan for the light-duty vehicle fleet to determine the difference in vehicle emissions between vehicles using alternative fuels and conventional fuels. The AMFA program was later expanded under EPACT.³³

Report Content

This publication is divided into two sections. The first (Chapters 1 through 4) discusses available data on alternative fueled vehicles, consumption of fuel, greenhouse gas emissions, and replacement fuels in the United States. Within the first section, Chapter 2 contains information on AFV inventories. AFV counts are separated into Federal and non-Federal categories, with non-Federal tallies further categorized by ownership classifications. Chapter 3 provides consumption levels for traditional and nontraditional transportation fuels. Chapter 4 presents information on how replacement fuels affect greenhouse gas emissions when compared with traditional (conventional) transportation fuels.

The second section (Chapters 5 through 10) is more technical in nature. Chapter 5 provides detailed information on legislation affecting alternative transportation fuels and vehicles: the Clean Air Act Amendments, Alternative Motor Fuels Act, and Energy Policy Act. Chapter 5 also discusses the EPA's role in regulating emissions. Subsequent chapters (6 and 7) discuss the technical properties of alternative, traditional, and replacement transportation fuels. Chapter 8 discusses the various types of vehicle/engine categories. Chapter 9 furnishes material on emerging fuel resources. Chapter 10 provides details on greenhouse gases, as well as harmful emissions. Because the report contains a great deal of information pertaining to alternatives to transportation fuels, an index is provided for cross-referencing the fuels (Table 1).

³³Executive Order 12759 also helped to expand the Alternative Motor Fuels Act efforts.

			Alter	Alternative/Replacement Fuels	icement Fuel	S			Alcohols and Ethers as Replacement Fuels in	Alcohols and Ethers as Replacement Fuels in
		Compressed Natural	Liquefied Petroleum			i		Coal- Derived	Oxygenated	Reformulated
Item	Hydrogen	Gas	Gas	Methanol	Ethanol	Electricity	Biodiesel	Fuels	Gasoline	Gasoline
Vehicles and Fuel Use										
Vehicle Count	NA	Page xi	Page xi	Page xi	Page xi	Page xi	NA	NA	I	:
Consumption Volumes	NA	Page 18	Page 18	Page 18	Page 18	NA	NA	NA	Page 22	1
Fuel Properties										
Chemical Composition	Page 52	Page 52	Page 53	Page 54	Page 54	Page 54	Page 91	Page 91	Page 71	Page 71
Physical Properties	Page 49	Page 49	Page 49	Page 49	Page 49	Page 49	Page 91	Page 91	Page 71	Page 71
Fuel Production and Distribution										
Production Processes	Page 59	Page 60	Page 60	Page 61	Page 62	Page 62	Page 91	Page 91	Page 73	Page 73
Product Distribution	Page 63	Page 63	Page 64	Page 65	Page 65	Page 66	NA	NA	Page 76	Page 76
Engine/Vehicle Systems										
Engine Fuel Properties/Design	Page 90	Page 87	Page 86	Page 84	Page 84	Page 88	NA	I	1	:
Fuel Storage	Page 89	Page 87	Page 86	Page 84	Page 84	Page 88	ł	ł	ł	:
Vehicle Types	Page 89	Page 86	Page 86	Page 84	Page 84	Page 88	1	ł	:	:
Environmental Topics										
Regulatory Issues	NA	NA	NA	NA	ΝA	AN	NA	NA	Page 34	Page 35
Emissions	NA	Page xv	Page xv	Page xv	Page xv	Page xv	Page 91	NA	Page 69	Page 69

Table 1. Topic Index for Alternative and Replacement Fuels

¹Includes liquefied natural gas. -- = Not applicable. NA = Not available in this report.

Limitations

This report does not discuss geographic distributions of: (1) alternative fueled vehicles or (2) consumption of alternative and replacement fuels. Also, emissions information contained in this report primarily covers greenhouse gases from most of the important parts of the fuel cycle. Discussion of emissions should not be considered complete and may be further augmented in subsequent reports. A subsequent report, which will respond more specifically to Section 503(a) of the Energy Policy Act, will require that EIA estimate for the 1994 calendar year:

- Numbers of each type of alternative fueled vehicle likely to be in the United States
- Probable geographic distribution of such vehicles
- Quantity consumed and distribution of each type of replacement fuel
- Greenhouse gas emissions likely to result from replacement fuel use.

Data Sources

Information in this report is collected largely from secondary sources, as EIA currently collects limited alternative fuel data. The remaining information is from government (Federal, State, and local) sources, industry, and academia.

Federal Government sources include: the Department of Energy, the Environmental Protection Agency, the Department of Transportation, the General Services Administration, the Congressional Research Service, and the Office of Technology Assessment.

The principal State government source is the California Air Resources Board. Industrial sources include fuel-specific organizations, such as the American Gas Association and the American Petroleum Institute. Data were also provided by the vehicle manufacturing industry, particularly the Chrysler Corporation, Ford Motor Company, and General Motors Corporation. Other sources of information include conference papers and speeches and academia-based studies by groups such as the Society of Automotive Engineers and the 1993 National Alternative Fuels Conference.

Caveats

Because ATFs are new and diverse, the industry supporting them is highly fragmented. Comprehensive fuel-cycle data are accordingly often difficult to find and obtain. In some cases, items of interest, such as fuel economy, may not have been measured due to technical difficulties. Furthermore, the secondary nature of the data has prevented EIA, in some cases, from ensuring against bias in the estimates.

Consequently, the approach of EIA has been to consult widely with Federal, State, and local agencies and the private sector to assemble the most reliable estimates possible. However, not all information presented is based on survey data or complete population analyses (see Appendix B). The reader should, therefore, make allowances in applying the data due to these limitations.

2. Status of Alternative Fueled Vehicles

This chapter discusses the current inventory of, and year-ahead outlook for, AFVs. First, a brief overview is presented. Second is a discussion of AFV use in fleets. The third section discusses government programs for AFVs. The chapter concludes with a detailed inventory of AFVs in 1992 and an outlook for 1994.

AFVs are currently a small fraction of the total U.S. vehicle stock. Of the 180 million³⁴ "light-duty" vehicles³⁵ registered in 1992, 250,000 were AFVs.³⁶ Two primary reasons for this are the higher cost of producing/converting AFVs and the lack of infrastructure. The market for AFVs, even on a trial basis, is limited to fleets where centralized refueling (centrally located and high-volume refueling) is performed. The preponderance of AFV fleet vehicles, most of which are LPG vehicles, are in the private sector. The presence of AFVs within the government sector, while small overall, is expected to increase dramatically in the next few years at the Federal, State, and local levels.

The Federal Government, which is a smaller market than private fleets, is attempting to overcome obstacles to AFVs by, among other things, placing them in the Federal fleet and coordinating efforts with those of State, local, and private entities to permit the development of a self-sustaining alternative fuel infrastructure.

Fleet Programs

Current ownership of AFVs is almost completely confined to fleets.³⁷ This is expected to continue for the foreseeable future. About 6 percent (11 million³⁸) of all vehicles (including AFVs) belong to fleets.

Unlike privately owned vehicles, fleet vehicles generally operate in highly structured and restricted situations, such as certain geographic areas or cargo-carrying loads. Therefore, cargo-carrying capacity is an important issue for fleets. Conversely, fleets seldom have requirements to carry four or more passengers or to go without refueling overnight, as contrasted with privately owned vehicles. These and other factors affect a vehicle's operational ("duty cycle") requirements.

Although individual fleet operations are highly restricted, compared with privately owned vehicles, fleets as a whole have a diverse set of routes and duty cycles. Therefore, it is critical that AFV characteristics match fleet requirements. Almost any current AFV technology can serve short-range (less than 60 miles) duty cycles, while ethanol, methanol, and LPG are currently the only potential alternative transportation fuels for long duty cycles (over 200 miles). Because of current fuel capacity limitations, CNG vehicles now provide a range of just under 200 miles per day. Current "demonstration-program" AFVs operated by a variety of fleet owners have shorter travel ranges than traditionally fueled vehicles. As a consequence, information from these programs will be most useful for shorter range applications.

Currently, businesses more than any other ownership category—over 44 percent³⁹ (Figure 1)—use fleet vehicles. They also account for most LPG vehicles. Leased vehicles (individual leased plus daily rental) account for 35 percent of fleet vehicles, with little AFV penetration expected. Utilities and the Government represent 10 percent and 7 percent of total fleet vehicles, respectively. However, Federal ownership of AFVs is set to rise due to the EPACT Federal AFV purchase requirements and the goals of Executive Order 12844.

³⁴Obtained from R.L. Polk and Company, Detroit, MI.

³⁵A vehicle with a gross weight of 8,500 pounds or less.

³⁶The data sources for Federal and non-Federal AFVs are not comparable. Therefore, this estimate should be regarded as only a rough approximation. About 2,250 AFVs were operated within the Federal Government in 1992.

³⁷EPACT defines a fleet as a group of 20 or more vehicles; however, current data are available only for fleets of 10 or more vehicles, corresponding to the CAAA definition of a fleet.

³⁸Data are for fleets with a minimum of 10 vehicles. Automotive Fleet Research Department, *Automotive Fleet 1993 Fact Book* (Redondo Beach, CA: Bobit Publishing Company, 1993), p. 24. General Services Administration, *Federal Motor Vehicle Fleet Report* (Washington, DC).

³⁹Automotive Fleet Research Department, Automotive Fleet 1993 Fact Book (Redondo Beach, CA: Bobit Publishing Company, 1993), p. 16.

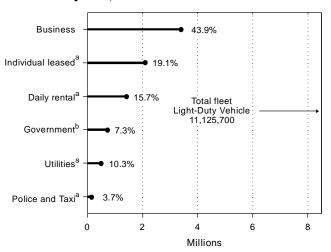


Figure 1. Distribution of Light-Duty Vehicle Fleets by Use, 1992

^aIndividual leased, daily rental, utility, and police/taxi fleets are not included in the business category.

^bGovernment consists of Federal, State, and local (excluding law enforcement) jurisdictions. While other sources indicate higher vehicle counts, the proportions represented here are probably reflective of reality. Note: Data include business fleets with 10 or more vehicles and all

individually leased automobiles. Sources: Automotive Fleet Research Department, Automotive Fleet

1993 Fact Book (Redondo Beach, CA: Bobit Publishing Company, 1993), and General Services Administration, Federal Motor Vehicle Fleet Report.

Federal Fleet Programs

In order to meet AFV acquisition goals established in Executive Order 12759, the DOE initiated and implemented a 5-year planning process for each Federal agency's AFV purchases. Title III of EPACT and Executive Order 12844 provide further support for Federal Government AFV purchase plans (see Table 20 in Chapter 5). To enable the General Services Administration (GSA) and the DOE to assist other Federal agencies in matching available vehicles with requirements, as well as to establish information on AFV location and type of infrastructure required,⁴⁰ the plans must include: acquisitions by purchase year, AFV type, fuel requirement, and geographic location of the vehicles. The compiled data are provided to GSA, original equipment manufacturers, and replacement/alternative fuel suppliers. duty vehicles.⁴¹ As of 1992, the Federal Government fleet had between 550,000 and 565,000 vehicles.⁴² About 25 percent were leased through GSA's Interagency Fleet Management System. The rest were either purchased by Federal agencies directly or through GSA's Automotive Commodity Center. The vehicles purchased through the Automotive Commodity Center prior to 1993 were from original equipment manufacturers (OEMs) that produce dedicated, flexible-fueled, dual-fueled,⁴³ or bi-fueled vehicles. (See the Glossary for an explanation of vehicle types.)

GSA disseminates AFV information to State and local governments through regional meetings each year. Additionally, DOE assists State and local agencies through its Regional Support Office program. This program which provides support to State and local working groups which developed a voluntary 5-year AFV acquisition plan. The coordination of Federal, State, and local planning for vehicle purchases adds incentives for original equipment manufacturers and fuel suppliers to produce AFVs and ATFs, by decreasing the uncertainties that surround the introduction of any new technology.

To further stimulate market penetration of AFVs, DOE has implemented a Clean Cities Program. The program was designed to merge diverse elements of society to establish a self-sustaining environment for the use of AFVs. Participants in the program include Federal, State, and local governments, fuel suppliers, vehicle manufacturers, consumers, fleet managers, utilities, environmental groups, and others.

State Programs

As mentioned earlier, geographic detail regarding AFV counts and ATF consumption is not provided in this report. The highly disaggregated nature of the alternative fuel industry, combined with the fledgling nature of State AFV programs, makes obtaining comprehensive data on State programs a lengthy process. Certain States, however, are taking well-publicized actions in the AFV arena to combat air pollution (see Appendix A). Among these States are California, Texas, and New York. California, which has the most severe air quality problem, also has the most comprehensive State ATF/ AFV program. Since California has 12 percent of the Nation's total motor vehicle population, its programs can have a major impact on the AFV/ATF situation in the United States.

Each year, turnover and new requirements result in the Federal Government purchasing around 50,000 light-

⁴⁰The Department of Energy works under the Alternative Motor Fuels Act of 1988 reimbursement program to pay the differential cost of AFVs. This program was expanded by EPACT.

⁴¹Some vehicles (such as tactical ones that are purchased by the appropriate agencies in the U.S. Department of Defense or service vehicles for the U.S. Postal Service) are not included.

⁴²This discussion includes only light-duty, "nontactical" vehicles.

⁴³Generally, the U.S. Postal Service and the Department of Defense retrofit or convert only vehicles that are dual-fueled.

Inventory

In 1992, about 221,000 AFVs were fueled by LPG (Table 2). CNG was the next largest AFV type, with about 24,000 vehicles in 1992. A large number of CNG vehicles are used by utilities; some are for demonstration while others do not have the same duty cycle as comparable, conventionally fueled vehicles. Methanol ("M-85") vehicles comprise the third-largest category of AFVs with nearly 2,800 vehicles. Electric vehicles are fourth, but many of these do not operate under normal duty-cycle conditions.

Because the AFV portion of the Federal fleet is expected to undergo rapid growth in the next few years, a detailed discussion of Federal AFVs follows.

Federal Alternative Fueled Vehicles

As of the end of December 1992, there were approximately 2,240 Federal AFVs.⁴⁴ Nearly 90 percent were fueled by CNG, with the remainder fueled by mixtures of methanol and gasoline (M-85), ethanol and gasoline (E-85), or LPG.⁴⁵ By August 31, 1993, Federal AFVs numbered approximately 7,600, with more than 5,300 M-85 vehicles (71 percent of the total Federal AFV fleet) (Table 3). There were also about 2,100 CNG vehicles and fewer than 100 vehicles using E-85.

While Executive Order 12844 targets 11,250 AFVs as replacement vehicles in 1994, estimated purchases for AFVs are only 10,800 vehicles.⁴⁶ Nonetheless, this will increase the AFV Federal fleet nearly fivefold from the

Table 2. Estimated Number of Alternative Fueled Vehicles by Ownership Class, 1992

	Ownership Class					
Fuel	Federal Government ¹	State/Local Government	Private			
LPG ²	20	>11,000	>209,500			
CNG	1,978	4,700	17,800			
M-85 ³	220	2,521	27			
E-85 ⁴	22	118	29			
Electricity		101	1,589			
M-100 ⁵		398	6			
E-95 ⁶		25	13			
LNG		71	19			
Biodiesel ⁷						
Total	2,240	>18,934	>228,983			

¹Data from the General Services Administration agencies (Interagency Fleet Management System and Automotive Commodity Center) plus the Federal agencies' own vehicles that were retrofitted during the year are included. Data are based on actual vehicle counts in place as of year-end 1992.

²The actual number of vehicles for State and local governments and for the private sector may be as much as 50 percent greater. The estimates reported indicated a lower limit.

³A fuel mixture of 85 percent methanol and 15 percent gasoline.

⁴A fuel mixture of 85 percent ethanol and 15 percent gasoline.

⁵A fuel consisting of 100 percent methanol.

⁶A fuel mixture of 95 percent ethanol and 5 percent gasoline.

⁷A diesel-fuel substitute made from vegetable oils (methyl ester) or animal tallow (methyl tallowate).

Notes: Fuel terms are defined in the Glossary. LPG, liquefied petroleum gas (propane); CNG, compressed natural gas; LNG, liquefied natural gas. Data conform with information compiled by the Alternative Fuel Data Center at the National Renewable Energy Laboratory.

Sources: Federal: General Services Administration (Interagency Fleet Management System and Automotive Commodity Center) and Federal agencies. State/Local Government and Private: Science Applications International Corporation, *Alternative Transportation Fuels and Vehicles Data Development*, April 11, 1994, Task No. 93-112, Contract Number DE-AC01-92EI21948.

⁴⁴This value represents the number of AFVs leased through the Interagency Fleet Management System, purchased through the Automotive Commodity Center, and after-market conversions. The majority of these vehicles are light duty.

⁴⁵Although the General Services Administration does not currently purchase LPG vehicles from the original equipment manufacturers, some converted LPG vehicles are in the Federal fleet.

⁴⁶These data were obtained through the U.S. Department of Energy, Office of Alternative Fuels. As of the report date, this is the planned acquisition total. Because of the uncertainty regarding CNG vehicles, estimates may change.

	Actual Inventories ¹		Estimated Durahaaaa
Fuel	1992 ²	1993 ³	Estimated Purchases, 1994 ^₄
LPG	20	20	150
CNG	1,978	2,137	7,000
M-85 ⁵	220	5,363	3,640
E-85 ⁶	22	79	
Electricity		7	10
M-100 ⁷			
E-95 ⁸			
LNG			
Biodiesel ⁹			
Total	2,240	7,606	10,800

Table 3. Actual and Estimated Numbers of Alternative Fueled Vehicles in the Federal Fleet, 1992-1994

¹Data from the General Services Administration agencies (Interagency Fleet Management System and Automotive Commodity Center) plus the Federal agencies' own vehicles that were retrofitted during the year.

²Data for 1992 are based on actual vehicle counts in place as of year-end 1992.

³Data for 1993 are generally based on vehicles in place as of August 31, 1993. Some vehicles retrofitted in November 1993 are also included in the count.

⁴Data for 1994 are based on estimated requested vehicles. As of the report date, these are the plans for 1994 acquisitions. Because of the uncertainty of CNG vehicles, estimates may change.

⁵A fuel mixture of 85 percent methanol and 15 percent gasoline.

⁶A fuel mixture of 85 percent ethanol and 15 percent gasoline.

⁷A fuel consisting of 100 percent methanol.

⁸A fuel mixture of 95 percent ethanol and 5 percent gasoline.

⁹A diesel-fuel substitute made from vegetable oils (methyl ester) or animal tallow (methyl tallowate).

Note: Fuel terms are defined in the Glossary.

Sources: Actual Inventories: General Services Administration (Interagency Fleet Management System and Automotive Commodity Center) and other Federal agencies. Estimated Purchases: U.S. Department of Energy, Office of Alternative Fuels.

1992 level. The vehicles will be leased through the GSA Interagency Fleet Management Program, purchased from the Automotive Commodity Center, or retrofitted through private conversion companies. Nearly one-third (3,640) will be fueled by methanol. One reason is that the original equipment manufacturers are charging a lower incremental cost for a methanol-fueled vehicle. Demand in the Federal fleets is also high for new vehicles operating on CNG (7,000), although there is a higher incremental purchase cost for these vehicles. The remainder of the known plan for 1994 includes the purchase of about 150 LPG-fueled vehicles and 10 electric vehicles.

Non-Federal Alternative Fueled Vehicles

The estimated number of AFVs outside the Federal sector⁴⁷ was about 248,000 at the end of 1992⁴⁸ and is expected to reach 293,000 in 1994 (Table 4). In 1992,

more than 80 percent were light-duty vehicles; most operated on LPG and belonged to the private sector (Table 5). The 1994 estimates indicate that these trends will continue.

A minimum of 221,000 LPG-fueled vehicles was established for 1992, based on a combination of State-by-State enumeration, estimation, and imputation. The enumeration was made using the official State registrations in the 11 States requiring owners of on-road LPG-fueled vehicles to register and identify the fuel. Another 6 States require the AFV designation but do not distinguish LPG-fueled vehicles from other AFVs. For these States, the LPG-fueled vehicle count was estimated by subtracting the counts for CNG, LNG, and alcohol-fueled vehicles from AFV total registrations. For the remaining 33 States, where registration data do not permit direct or indirect enumeration, an estimate was derived based on an imputation from the original 17

⁴⁷Includes State and local government, private fleet, and nonprivate fleet data.

⁴⁸Science Applications International Corporation, *Alternative Transportation Fuels and Vehicles Data Development*, April 11, 1994, Task No. 93-112, Contract Number DE-AC01-92EI21948.

	1992			1994 ¹		
Fuel	Total	Light-Duty Vehicles	Heavy-Duty Vehicles	Total	Light-Duty Vehicles	Heavy-Duty Vehicles
LPG ²	>220,500	>177,000	>43,500	>231,500	>186,000	>45,500
CNG	22,500	20,200	2,300	47,900	42,600	5,300
M-85 ³	2,548	2,414	134	8,684	8,432	252
E-85 ⁴	147	145	2	399	397	2
M-100 ⁵	404	37	367	712	37	675
E-95 ⁶	38	10	28	57	11	46
LNG	90	5	85	525	5	520
Electricity	1,690	1,680	10	2,824	2,779	45
Total	>247,917	>201,491	>46,426	>292,601	>240,261	>52,340

Table 4. Estimated Number of Non-Federal Alternative Fueled Vehicles by Weight Class, 1992 and 1994

¹Estimates were obtained from various sources by fuel type. See Appendix B, Table B1, for more information on these sources. ²The actual number of vehicles may be as much as 50 percent greater. The estimated reported indicates a lower limit.

³A fuel mixture of 85 percent methanol and 15 percent gasoline.

⁴A fuel mixture of 85 percent ethanol and 15 percent gasoline.

⁵A fuel consisting of 100 percent methanol.

⁶A fuel mixture of 95 percent ethanol and 5 percent gasoline.

Note: Fuel terms are defined in the Glossary.

Source: Science Applications International Corporation, *Alternative Transportation Fuels and Vehicles Data Development*, April 11, 1994, Task No. 93-112, Contract Number DE-AC01-92EI21948.

States of fuel consumed per vehicle, as adjusted for AFVs other than LPG AFVs in 6 States.⁴⁹

Members of the LPG-fueled vehicle industry estimate that the number of these vehicles should increase over the next few years because of various State and Federal clean air requirements. Based on an increase in the LPG vehicle stock of perhaps 2 percent per year and a slight boost from clean air requirements, on-road vehicles operating on LPG are expected to reach at least 232,000 by the end of 1994.⁵⁰

Data obtained from direct and indirect suppliers⁵¹ of natural gas for CNG-fueled vehicles across the country⁵² indicate that there were approximately 22,500 non-Federal on-road vehicles as of December 31, 1992. This is expected to climb to nearly 48,000 by December 1994 because of an expansion of AFVs in utility and other private fleets. In contrast, the count for on-road LNGfueled vehicles was much lower, at 90 in 1992. Only 525 LNG vehicles are expected by the end of 1994. During 1992, there were about 2,500 M-85 on-road vehicles, based on data obtained from private contacts and agencies within State and local governments (see Appendix C). Virtually all methanol-fueled vehicles in service used M-85, and most were purchased through a California State program. Methanol vehicle programs are part of California's large-scale effort to demonstrate and introduce AFVs. Outside California, governments own virtually all other methanol-fueled vehicles. The 1994 estimate of nearly 8,700 more than triples the 1992 count for non-Federal on-road vehicles. Approximately 95 percent of these will operate in California. Nearly 640 of those California vehicles will use M-100—630 of which will be State or municipally owned transit buses.

Most E-85 vehicles are used in small local and State government demonstration programs or agriculture-association demonstration fleets. There were nearly 150 E-85 vehicles in the United States by the end of 1992, based on contacts from various non-Federal governmental jurisdictions, agricultural associations, alternative fuel programs, and fleet managers. Because of

⁴⁹See Appendix B for methodology.

⁵⁰Science Applications International Corporation, *Alternative Transportation Fuels and Vehicles Data Development*, April 11, 1994, Task No. 93-112, Contract Number DE-AC01-92EI21948.

⁵¹Direct suppliers sell natural gas in a compressed state, whereas indirect suppliers sell to retailers who can compress it.

⁵²The vehicle count is made in the State where the utility supplying the CNG is located, not according to the State in which the fleet operates. Some skewing of data will occur when a utility serves a multi-State region. On a regional basis, counts will be subject to less uncertainty.

Table 5. Estimated Number of Non-Federal Alternative Fueled Vehicles by Ownership and Weight Class,1992 and 1994

-	Тс	otal	State and Local Government		State and Local Government Private			vate
Fuel	Light-Duty Vehicles	Heavy-Duty Vehicles	Light-Duty Vehicles	Heavy-Duty Vehicles	Light-Duty Vehicles	Heavy-Duty Vehicles		
			1992 ¹					
LPG ²	>177,000	>43,500	9,400	1,600	>167,600	>41,900		
CNG	20,200	2,300	3,700	1,000	16,500	1,300		
M-85 ³	2,414	134	2,390	131	24	3		
E-85 ⁴	145	2	117	1	28	1		
Electricity	1,680	10	92	9	1,588	1		
M-100 ^₅	37	367	37	361	0	6		
E-95 ⁶	10	28	1	24	9	4		
LNG	5	85	2	69	3	16		
Total	>201,491	>46,426	>15,739	>3,195	>185,752	>43,231		
			1994 ¹					
LPG ²	>186,000	>45,500	>10,000	>1,500	>176,000	>44,000		
CNG	42,600	5,300	12,700	2,800	29,900	2,500		
M-85 ³	8,432	252	8,378	252	54	0		
E-85 ⁴	397	2	338	1	59	1		
Electricity	2,779	45	207	44	2,572	1		
M-100 ⁵	37	675	37	669	0	6		
E-95 ⁶	11	46	1	42	10	4		
LNG	5	520	2	498	3	22		
Total	>240,261	>52,340	>31,663	>5,806	>208,598	>46,534		

¹Estimates were obtained from various sources by fuel type. See Appendix B, Table B1, for more information on sources. ²The actual number of vehicles may be as much as 50 percent greater. The estimates reported indicate a lower limit.

³A fuel mixture of 85 percent methanol and 15 percent gasoline.

⁴A fuel mixture of 85 percent ethanol and 15 percent gasoline.

⁵A fuel consisting of 100 percent methanol.

⁶A fuel mixture of 95 percent ethanol and 5 percent gasoline.

Note: Fuel terms are defined in the Glossary.

Source: Science Applications International Corporation, *Alternative Transportation Fuels and Vehicles Data Development*, April 11, 1994, Task No. 93-112, Contract Number DE-AC01-92EI21948.

expanded AFVs in demonstration programs, the year-end 1994 estimate is projected at more than 2.5 times the 1992 count (almost 400) of E-85 on-road vehicles. There were significantly fewer E-95 vehicles. The 1992 count and 1994 estimate of E-95 vehicles are 38 and 57, respectively.

Electric vehicles in the United States are almost exclusively lightduty vehicles consisting of three basic types: original-design, after-market conversion,⁵³ and hobby- ist-built vehicles. Each serves a different purpose. Only a few existing vehicles are of the type likely to be placed in service after 1998, when California law requires a certain number of "zero-emission vehicles" to be sold. As of 1992, fewer than 1,700 non-Federal on-road electric vehicles existed in the country. By year-end 1994, the estimate is expected to rise to approximately 2,800. About 200 to 300 of the 1992 vehicles came from original equipment manufacturers, with most of them in experimental or demonstration use by utilities and manufacturers. Manufacturers believe there may be 400 to 600 OEM vehicles by the end of 1994.

⁵³A standard, conventional fueled, factory-produced vehicle to which equipment has been added that enables the vehicle to operate on an alternative fuel.

In addition to the electric vehicles produced by manufacturers, an estimated 500 to 800 vehicles propelled by electricity have been produced as after-market conversions. Through the end of 1994, this count is estimated to increase by 200 to 300 vehicles. The converted electric vehicles are generally built on a new chassis produced from the conventional manufacturers with principal modifications designed to accommodate the electric motor and the battery pack. These modifications are commonly less extensive than design changes made by the original equipment manufacturer. Many converted electric vehicles are being used by utilities and some early experimenters who adapted conventional vehicles. The count of vehicles—was estimated in 1992 at 700 to 1,300.⁵⁴ Many of these vehicles are kit-modified conversions of new and used conventional vehicles.

A modern electric vehicle.

⁵⁴Science Applications International Corporation, *Alternative Transportation Fuels and Vehicles Data Development*, April 11, 1994, Task No. 93-112, Contract Number DE-AC01-92EI21948.

3. Fuel Consumption

Today's consumption of alternative fuels is small compared with the total transportation market for gasoline and diesel. LPG, M-85, and CNG were the only alternative fuels consumed in significant quantities during 1992, exceeding 500,000 gasolineequivalent gallons (Table 6). Methyl tertiary-butyl ether (MTBE) and ethanol were both used as replacement fuels, and represented significant volumes of fuel consumed. MTBE, an ether, was used both as an octane-enhancing agent and as an oxygenate in gasoline55 to meet oxygenated gasoline requirements as mandated by the Clean Air Act Amendments of 1990. Ethanol was used as a gasoline extender in gasohol as well as an oxygenate also to meet oxygenated gasoline requirements. While oxygenates other than MTBE and ethanol can satisfy oxygenated gasoline requirements, they were not used in any significant volumes. The DOE collects data for gasoline, diesel, MTBE, ethanol, and transportation use of natural gas, but consumption values for the remaining fuels were estimated or derived from other sources of data.

Methanol, LPG, natural gas, and electricity are being produced today for markets other than transportation. If use for transportation becomes economically attractive, the transportation market could be one of their most profitable end uses.

Alternative Fuels

Methanol Consumption

In 1991, the major uses of methanol in North America were for producing MTBE (29.3 percent), formaldehyde (28.3 percent), and acetic acid (10.9 percent) (Table 7). Methanol used in M-85 and M-100 was estimated to be 0.2 percent of demand. Large growth in MTBE in 1992

was anticipated as the United States began its first oxygenated gasoline season in the winter of 1992-93.⁵⁶

Vehicles in California consumed most of the M-85 produced in 1992, while M-100 consumption was negligible. During 1992, 565,000 gallons of M-85 (322,000 gasoline-equivalent gallons) were consumed in the California retail market, with 2.41 million gallons or 1,373 million gasoline-equivalent gallons consumed in total (Table 8). The trend is upward for 1993. Through the third quarter of 1993, California retail sales were 817,000 gallons (466,000 gasoline-equivalent gallons), and total consumption reached a level of 6.3 million gallons (3.6 million gasoline-equivalent gallons). Only 13 percent of M-85 was supplied through retail outlets in 1993, with the remaining 87 percent being used by fleets. To place these volumes for methanol in perspective, total gasoline consumption for California was over 13 billion gallons in 1992.⁵⁷

Ethanol Consumption

The majority of ethanol used today is for gasohol (E-10) and for ethanol/gasoline blends lower than E-10 to meet oxygenated gasoline requirements. Very little ethanol is consumed as an alternative fuel (E-85 and E-95). Total ethanol consumed in 1992 was 1.06 billion gallons, or 0.7 billion gallons of gasoline equivalent.

In 1992, EIA began publishing ethanol production and stocks for fuel use. Total consumption can be imputed from this information. The U.S. Department of Transportation (DOT) assembles data regarding fuel ethanol consumption from the States and from the Internal Revenue Service (IRS). The DOT's published data on gasohol sales provide an indication of geographic use. Ethanol fuel consumption is estimated as 10 percent of DOT's gasohol sales prior to 1992,⁵⁸ distributed across four Census regions (Table 9). The largest consuming

⁵⁵For further discussion on the role of MTBE as an octane-enhancing agent and as an oxygenate in gasoline, refer to Chapter 7 of this report.

⁵⁶Estimate of 1991 world demand published in "Methanol, MTBE Suppliers Will Likely Keep Up with Rising Demand," *Oil and Gas Journal* (Tulsa, OK: PennWell Publishing, March 29, 1991), p. 48.

⁵⁷Federal Highway Administration, *Monthly Motor Fuels Reported by States*, Table MF-33GA, as cited in *National Petroleum News*, Mid-June 1993, p. 103.

⁵⁸Before 1993, gasohol (E-10) qualified for the Federal Motor Fuels Excise Tax Credit. However, in 1993, fuels with less than 10 percent ethanol qualified for a prorated tax credit. Since lower percentages of ethanol can meet oxygenated gasoline requirements, volumes of ethanol/gasoline mixtures were sold that contained less than 10 percent ethanol in 1993.

Table 6. Summary of Fuel Consumption, 1992

Fuel	Consumption	Units	Heating Value ¹	Equivalent Gasoline ² (Million Gallons)
Traditional Fuels:				(
Gasoline ³	110,135	Million gallons	115,000 Btu/gallon	110,135
Diesel	21,375	Million gallons	128,400 Btu/gallon	23,866
Alternative Fuels:				
M-85	2	Million gallons	65,530 Btu/gallon ⁴	1
M-100	*	Million gallons	56,800 Btu/gallon	*
E-85	*	Million gallons	81,800 Btu/gallon⁵	*
E-95	*	Million gallons	77,950 Btu/gallon⁵	*
LPG	250	Million gallons	84,500 Btu/gallon	184
CNG	511	Million cubic feet	929 Btu/cubic foot	4
LNG	*			*
Hydrogen	*		325 Btu/cubic foot	*
Replacement Fuels (Included in Gasoline): ⁶				
Ethanol in E-10 and Other Oxygenated Gasoline	1,061	Million gallons	76,000 Btu/gallon	701
МТВЕ	1,445	Million gallons	93,500 Btu/gallon	1,175

¹Lower heating value. See Table 23.

²Equivalent gasoline is the quantity of fuel consumption multiplied by the fuel heating value, divided by the gasoline heating value. ³Gasoline includes the replacement fuels, ethanol and MTBE.

⁴Volume-weighted average of lower heating value (Btu/gallon) of gasoline and methanol.

⁵Volume-weighted average of lower heating value (Btu/gallon) of gasoline and ethanol.

⁶Represents total volumes of fuel ethanol and MTBE consumed. While some ethanol is used in off-highway vehicles (e.g., farm equipment), the majority of fuel ethanol and MTBE is used in highway vehicles.

*Value represents a negligible amount.

Notes: Fuel terms are defined in the Glossary. LPG, liquefied petroleum gas (propane); CNG, compressed natural gas; LNG, liquefied natural gas; MTBE, methyl tertiary-butyl ether; Btu, British thermal unit.

Sources: Gasoline consumption: Energy Information Administration, *Petroleum Supply Annual 1992*, Vol. 1, DOE/EIA-0340(92)/1 (Washington, DC, May 1993), Table S4, adjusted to include field ethanol blended and to cover only highway uses. Highway use was estimated as 97.1 percent of total gasoline supplied, based on 1990 data published in the *Transportation Energy Data Book: Edition 13*, prepared by Oak Ridge National Laboratory for the U.S. Department of Energy (Oak Ridge, TN, March 1993), Table 2.7. Highway diesel consumption: Energy Information Administration, *Fuel Oil and Kerosene Sales 1991*, DOE/EIA-0535(91), and *Fuel Oil and Kerosene Sales 1992*, DOE/EIA-0535(92); and Federal Highway Administration, *Statistics of Highway Special Fuels Use*, Table 1. M-85: California Energy Commission (facsimile provided). CNG: Energy Information Administration, *Natural Gas Annual 1992*, DOE/EIA-031(92) (Washington, DC, December 1992), Table 1. LPG: Estimated as 50 percent of engine fuel reported in American Petroleum Institute, *1992 Sales of Natural Gas Liquids and Liquefied Refinery Gases* (Washington, DC, October 1993), which shows a total of 500 million gallons engine fuel use. (See LPG Consumption section of this chapter.) Ethanol and MTBE: Energy Information Administration, *Petroleum Supply Monthly*, DOE/EIA-0109(93/01) (Washington, DC, January 1993), Appendix D.

area by far is the Midwest, which is closest to the major ethanolproducing centers, followed by the South and West. Consumption of ethanol as E-85 or E-95 is not known, but must be very small because so few E-85/ E-95 vehicles are available.

Liquefied Petroleum Gas Consumption

The largest end uses of LPG are as residential and commercial fuel and chemical feedstock (Table 10). Industrial use, which includes LPG used as refinery fuel, is also significant. Engine

fuel, which includes highway transportation fuel, comprises about 3 percent of total use. Transportation use is limited.

An estimate of highway LPG use was made from the data reported for engine fuel use published by the National Propane Gas Association. This category includes off-road vehicles and stationary engines. Approximately one-half of the reported value is used to

Table 7. Estimated Methanol Consumption in North America, 1991 and 1992

	1991		1992		
Use	Estimated Consumption	Percent Share	Forecast Consumption	Percent Share	
МТВЕ	1,617	29.3	2,090	34.3	
Formaldehyde	1,561	28.3	1,580	25.9	
Acetic Acid	600	10.9	600	9.8	
Solvents	272	4.9	282	4.6	
Methyl Methacrylate	195	3.5	195	3.2	
DMT	177	3.2	177	2.9	
M-85 and M-100	11	0.2	17	0.3	
Others	1,082	19.6	1,157	19.0	
Total	5,515	100.0	6,098	100.0	

(Thousand Metric Tons)

Note: DMT, dimethyl terephthalate (used in making polyester fibers).

Source: Crocco Associates, as published in "Methanol, MTBE Suppliers Will Likely Keep Up With Rising Demand," *Oil and Gas Journal* (March 29, 1993), pp. 48-52.

Table 8. M-85 Consumption for Highway Use in California, 1992 and 1993

(Theusend Cellene)

(Thousand Gallo	ns)					
Period	Total Consumption	Retail Sales				
1992						
1st Quarter	491.7	64.2				
2nd Quarter	302.0	100.0				
3rd Quarter	459.3	204.1				
4th Quarter	1,156.6	196.3				
Total	2,409.7	564.6				
	1993					
1st Quarter	1,683.8	214.1				
2nd Quarter	1,451.0	273.2				
3rd Quarter	3,182.2	329.6				
Total (3 Quarters)	6,317.0	816.9				

Source: California Energy Commission.

estimate highway LPG use.⁵⁹ As shown in Table 10, engine fuel propane use is reported as 500 million gallons. Thus, highway use in 1992 is estimated to be 250 million gallons, or 184 million gasoline-equivalent gallons.

Table 9. Geographic Distribution of U.S. Ethanol Consumption in Gasohol Sales, Selected Years, 1980-1992

Region	1980	1985	1990	1992		
Percent Shares						
Northeast	9.4	0.2	0.0	0.9		
South	22.2	35.6	20.7	17.5		
Midwest	64.6	57.1	67.1	68.9		
West	3.8	7.1	12.2	12.7		
Total	100.0	100.0	100.0	100.0		
Total (Million Gallons)	50	737	1,075	1,061		

Notes: Assumes a Lower Heating Value of 76,400 Btu per gallon. Regional definitions are provided in the Glossary.

Sources: **1980**: Federal Highway Administration (FHWA), *Highway Statistics*, 1985 and preceding issues, Table MF-33GLA. **1985 and 1990**: Energy Information Administration (EIA), *Estimates of U.S. Biomass Energy Consumption 1992*, DOE/EIA-0548(92) (Washington, DC, May 1994), p. 6. **1992**: Shares derived from FHWA, *Monthly Motor Fuel Reported by States*, January 1993, Table MF-33SF, except for CT, FL, IL, IA, and MT, which included estimates by Information Resources, Inc. (IRI) as published in FHWA, *Alcohol Outlook*, January 1993 through April 1993, p. 6. IRI estimates were used to fill in

⁵⁹The 50 percent is explained in "Alternative Transportation Fuels and Vehicles Datis Bing: Idata run Reported epyr THWAR BS for the Eulagy arguins atten Administration, Contract No. DE-AC01-93EI21944, Tasks 93-069 and 93-069a Total 1990 and Stock data in EIA, Petroleum Supply Monthly, DOE/EIA-0109(93/01) (Washington, DC, January 1993), Appendix D.

				· · · · ·				
Year	Residential/ Commercial	Industrial ¹	Engine Fuel	Chemical	Utility Gas	Farm	Other ²	Total ³
1984	3,887	1,218	738	4,861	168	995	1,001	12,867
1985 ⁴	4,404	1,122	735	5,282	188	1,156	687	13,574
1986	4,369	1,218	654	4,792	396	1,132	230	12,791
1987	4,837	1,295	630	5,994	93	1,075	370	14,294
1988	4,807	1,506	583	5,831	190	1,064	335	14,316
1989	5,389	1,607	581	5,581	103	1,173	911	15,344
1990	4,975	1,217	531	5,778	123	1,136	300	14,060
1991	5,325	1,218	542	6,435	69	1,134	324	15,047
1992	5,214	1,846	500	6,652	72	1,363	222	15,870

Table 10. Sales of Liquefied Petroleum Gas (Propane), by Principal Uses, 1984-1992

¹Includes refinery fuel.

(Million Gallons)

²Includes secondary recovery of petroleum and synthetic natural gas (SNG) feedstock.

³American Petroleum Institute (API) data on LPG refinery inputs is used in determining LPG production and sales, in preference to volumes reported by EIA.

⁴Significant changes in 1985 and earlier gas sales in some States are based on additional information furnished to API by natural gas liquids pipeline companies.

Notes: **Residential/Commercial**: Includes propane sold for use in private households and commercial establishments such as motels, restaurants, retail stores, laundries, etc., primarily for use in space heating, water heating, and cooking. Propane used for space heating and cooking in farmhouses is reported under the "farm" category. **Chemical**: Includes propane sold or used internally as raw materials and solvents in the manufacture of chemicals. Also includes volumes used in the production of synthetic rubber. Sales to chemical plants for use as plant fuel are reported in the "industrial" category. **Industrial**: Includes propane sold to manufacturing plants for such uses as standby fuel, space heating, flame cutting, metallurgical furnaces, etc. Includes sales to petroleum refineries for fuel use and volumes consumed by reporting companies as fuel. **Engine Fuel**: Includes propane for use in highway vehicles (transportation), forklifts, oil field drilling and production equipment, etc. Propane used for tractors and irrigation engines and other agricultural vehicles is reported under the "farm" category. **Utility Gas**: Includes propane sold to gas utility companies for use as a standby fuel or for direct distribution in gas mains. **Farm**: Includes propane sold for use in tractors, irrigation engines, space heating of buildings (including farmhouses), cooking, crop drying, tobacco curing, flame cultivation, poultry brooding, and other agricultural applications. **Other**: Includes propane sold or used for any purpose not covered in the above categories, including secondary recovery use. Includes use of SNG feedstock. Sales to SNG plants for use as plant fuel is reported in the "industrial" category. Totals may not equal sum of components because of independent rounding.

Source: American Petroleum Institute, annual issues of *Sales of Natural Gas Liquids and Liquefied Refinery Gases* (Washington, DC), Table 4.

Natural Gas Consumption

In 1992, 17.8 trillion cubic feet of natural gas were delivered to consumers. Industrial consumers used 42.3 percent, residential 26.4 percent, utilities 15.5 percent, and commercial customers 15.8 percent. Vehicle transportation use in compressed form accounted for 511 million cubic feet in 1992, up from 367 million cubic feet in 1991.⁶⁰ Table 11 shows the consumption on a gasoline-equivalent basis. There is no significant highway vehicle consumption of LNG to date.

Traditional and Replacement Fuels

Gasoline Consumption

Gasoline supplied in the United States in 1992 was 113.4 billion gallons for the year⁶¹ (Table 12). Highway use accounted for about 97.1 percent of gasoline consumed, or about 110.1 billion gallons in 1992. Automobiles and motorcycles used approximately two-thirds of highway gasoline, with trucks consuming most of the remainder. Buses used less than 1 percent of the

⁶⁰Energy Information Administration, Natural Gas Annual 1992, DOE/EIA-0131(92) (Washington, DC, November 1993), Table 1.

⁶¹Energy Information Administration, *Petroleum Supply Monthly*, (Washington, DC, December 1993), p. xvii.

Unit of Measure	1990	1991	1992
Million Cubic Feet	270	367	511
Million Btu ¹	250,830	340,943	474,719
Gasoline-Equivalent Gallons ²	2,181,130	2,964,722	4,127,991

Table 11. Natural Gas Fuel Consumed in Vehicles, 1990-1992

¹Natural gas is assumed to contain 929 Btu per cubic foot.

²Gasoline is assumed to contain 115,000 Btu per gallon.

Source: Energy Information Administration, *Natural Gas Annual 1992*, DOE/EIA-0131(92) (Washington, DC, December 1992), Table 1.

Table 12. Total Gasoline Supplied, 1980-1992

	(Million Gallons)	
1980		101,132
1981		100,994
1982		100,243
1983		101,515
1984		102,885
1985		104,719
1986		107,831
1987		110,468
1988		112,769
1989		112,338
1990		110,913
1991		110,192
1992 ¹		113,384

¹Of the 113.4 billion gallons supplied, approximately 110.1 billion gallons were consumed for highway use.

Note: The 1992 value has been adjusted to include fieldblended ethanol. (See Energy Information Administration, *Petroleum Supply Monthly* (Washington, DC, December 1993), p. xvii.) Prior years do not include field-blended ethanol. The unadjusted 1992 value (excluding field-blended ethanol) is 111.7 billion gallons. This value represents gasoline supplied for all purposes.

Source: Energy Information Administration, *Petroleum Supply Annual*, Volume 1, Table S4 (various years).

total.⁶² In 1992, California, Texas, and Florida—the three highest consuming States—accounted for almost 25 percent of the gasoline consumed in the country.⁶³

The number of vehicles, miles traveled per vehicle, and average vehicle fuel efficiency (miles per gallon) all affect total gasoline consumption. Since automobiles dominate transportation gasoline consumption, changes in automobile consumption patterns affect total transportation gasoline consumption. Until recently, gasoline consumption had grown over the past 20 years as the number of automobiles and miles traveled per car grew (Table 13). During recessionary periods, such as the early 1980s, people drive less and consumption declines. Energy efficiency improvements in the past 20 years have helped to slow growth in gasoline consumption. After the oil embargo in 1973, fuel

efficiency became a major concern. The Federal Government then implemented Corporate Average Fuel Economy (CAFE) standards and reductions in speed limits on interstate highways. Auto manufacturers redesigned automobiles, reducing drag, weight, and friction and achieving better engine efficiency. Average on-road efficiency of the passenger car fleet rose from 13.3 miles per gallon in 1973 to 21.6 miles per gallon in 1992 (Table 13). In spite of efficiency improvements, however, the increased number of cars and miles driven per car, as well as greater use of light-duty trucks, have continued to drive up total gasoline consumption.

Replacement Fuels in Gasoline: Methyl Tertiary-Butyl Ether and Ethanol

Replacement fuels are a broader category of fuels than alternative fuels and include alternative fuels. As defined in EPACT, "the term `replacement fuel' means the portion of any motor fuel that is methanol, ethanol, or other alcohols, natural gas, liquefied petroleum gas, hydrogen, coal derived liquid fuels, electricity (including electricity from solar energy), ethers, or any other fuel the Secretary of Energy determines, by rule, is substantially not petroleum and would yield substantial energy security benefits and substantial environmental benefits." Thus, in addition to alternative fuels, replacement fuels include ethers and alcohols used in lower volume percents with conventional fuels than defined by alternative fuels. Also, when replacement fuels are used in conjunction with conventional fuels (e.g., biodiesel and diesel combination fuel), only the portion of fuel volume composed of the replacement fuel (i.e., the biodiesel volume in this example) is considered to be replacement fuel.

Gasoline consumption discussed above includes volumes of the replacement fuels MTBE and ethanol. MTBE and ethanol used in small quantities with gasoline are considered replacement fuels. Increasing volumes of MTBE and ethanol have been added to gasoline over the past decade. Ethanol came into use as a gasoline "extender" (see Chapter 7). The product, gasohol, is a mixture of 10 percent ethanol and 90 percent gasoline, sometimes referred to as E-10. MTBE, an ether, was used as an octane enhancer to replace lead as a gasoline additive. When the Clean Air Act Amendments of 1990 mandated the use of oxygenates in gasoline, consumption of MTBE and ethanol, which are oxygenates, increased to meet this new demand for oxygenated gasoline. In 1992, oxygenated gasoline sales comprised over 30 percent of gasoline sales during the peak months (November and December) when all participating areas were using oxygenated gasoline. Table 14 shows the amount of ethanol and MTBE blended

⁶²U.S. Department of Energy, Office of Transportation Technologies, *Transportation Energy Data Book*, Edition 13, ORNL-6743 (Oak Ridge, TN, March 1993), Table 2.7. Allocation of gasoline consumed to highway use and vehicle type is based on 1990 data.

⁶³National Petroleum News, Vol. 85, No. 7 (Elk Grove Village, IL: Hunter Publishing Limited Partnership, Mid-June 1993), p. 103, citing Federal Highway Administration, *Monthly Motor Fuels Report*, December 1992, Table MF-33GA.

Table 13. Automobile Efficiency, 1973-199	Table 13.	Automobile	Efficiency,	1973-1992
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N	Registered Cars			
Year	(Millions)	Miles per Car	Gallons per Car	Miles per Gallon
1973	102.0	10,256	771	13.30
1974	104.9	9,606	716	13.42
1975	106.7	9,690	716	13.52
1976	110.2	9,785	723	13.53
1977	112.3	9,879	716	13.80
1978	116.6	9,835	701	14.04
1979	118.4	9,403	653	14.41
1980	121.6	9,141	591	15.46
1981	123.1	9,186	576	15.94
1982	123.7	9,428	566	16.65
1983	126.4	9,475	553	17.14
1984	128.2	9,558	536	17.83
1985	131.9	9,560	525	18.20
1986	135.4	9,608	526	18.27
1987	137.2	9,878	514	19.20
1988	141.3	10,121	509	19.87
1989	143.1	10,332	509	20.31
1990	143.5	10,548	502	21.02
1991	142.6	10,757	496	21.69
1992 ¹	144.2	11,063	512	21.60

¹Data for 1992 are preliminary.

Note: Fuel used in these estimations represents gasoline and gasohol.

Sources: **1973-1985:** Federal Highway Administration (FHWA), *Highway Statistics Summary to 1985*, Table VM-201A. **1986-1992:** FHWA, *Highway Statistics*, FHWA-PL-003, Table VM-1.

Table 14.	Replacement	Fuel Use in	Gasoline, 1992
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Fuel	Volume (Million Gallons)	Percent of Gasoline
Total Gasoline	110,135	
Replacement Fuels		
MTBE	1,445	1.3
Ethanol	1,061	1.0

Note: Fuels are for highway use only. It is assumed that most MTBE and fuel ethanol consumed are used in highway vehicles.

Source: Energy Information Administration, *Petroleum Supply Monthly*, DOE/EIA-0109(93/01) (Washington, DC, January 1993), Appendix D. into gasoline during 1992. Together they made up about 2.3 percent of the gasoline volumes sold in 1992. The 1992 data reflect the beginning of the oxygenated gasoline requirements because the first oxygenated gasoline season began in the fall of 1992. (The data for 1993 will reflect the first full year of oxygenated requirements.)

Reformulated Gasoline

Although use of reformulated gasoline is not required until 1995, analysts are estimating the amounts of clean fuels⁶⁴ needed to serve the carbon monoxide and ozone nonattainment areas in the future. Table 15 illustrates, as a percentage of total gasoline production, the quantities of clean fuels potentially needed to serve nonattainment and opt-in areas in 1995. This estimate indicates that, by 1995, almost 60 percent of the gasoline produced will be serving nonattainment and opt-in areas, compared with about 30 percent in 1992, during peak oxygenated gasoline use months.

⁶⁴In this report, *clean fuels* refers to those fuels meeting the CAAA standards for CO and ozone nonattainment areas when considered in combination with the vehicles using the fuels. For example, oxygenated gasoline is a clean fuel under this definition.

Table 15. Percentage of Total Gasoline Sales Potentially Affected by Carbon Monoxide or Ozone Restrictions

Carbon Monoxide Nonattainment Only	6.2%
Carbon Monoxide Nonattainment and Possible Reformulated Opt-In	9.3%
Carbon Monoxide and Mandated Reformulated Gasoline	16.6%
Mandated Reformulated Only	5.4%
Possible Reformulated Opt-In Only	22.4%
Total Share of Gasoline Sales	59.9%

Notes: Based on State gasoline sales data for 1989. While some areas are required by the CAAA to use oxygenated or reformulated gasoline based on their air quality conditions, other areas are choosing to "opt-in" to the programs. See Chapter 5 for further explanation.

Source: American Petroleum Institute, *Meeting Oxygenate Requirements of 1990 CAA*, Pub. No. 58058 (Washington, DC, June 1991), pp. 34-37.

Diesel Consumption

Diesel fuel, like gasoline, is derived from crude oil, and is the second largest transportation fuel being used

today. It serves primarily a commercial, heavy-duty fleet vehicle market. In 1992, diesel fuel consumed for highway use was 21.4 billion gallons (Table 16). As with gasoline, California and Texas are the two largest consuming States, but Pennsylvania is the third highest (compared with Florida for gasoline). These three States accounted for more than 20 percent of all diesel consumed in highway use in 1992.⁶⁵ Although consumption by vehicle type is not available for 1992, trucks in 1990 used 92 percent of highway diesel, and automobiles and buses each used only 4 percent.⁶⁶

	(Million Gallons)	
1987		18,173
1988		20,039
1989		21,132
1990		21,360
1991		20,485
1992		21,375

Table 16. Highway Diesel Demand, 1987-1992

Source: Federal Highway Administration (FHWA), *Statistics of Highway Special Fuels Use*, taken from Energy Information Administration, *Fuel Oil and Kerosene Sales*, 1991 and 1992, Table 1.

⁶⁵Energy Information Administration, *Fuel Oil and Kerosene Sales 1992*, DOE/EIA-0535(91) (Washington, DC, October 1993), Table 4. ⁶⁶U.S. Department of Energy, Office of Transportation Technologies, *Transportation Energy Data Book*, Edition 13, ORNL-6743 (Oak Ridge, TN, March 1993), Table 2.7.

4. Greenhouse Gas Emissions and Replacement Fuels

This chapter presents information⁶⁷ on how replacement fuels may impact greenhouse gas emissions, compared with conventional transportation fuels. The discussion is a qualitative response to the requirements of Section 503 (a)(4) of EPACT. Preceding this discussion is a brief introduction to greenhouse gases and why they are of concern. Detailed background information on greenhouse gases, transportation fuels, and related emission issues can be found in Chapter 10. A review of energy and greenhouse gases is contained in the EIA report *Emissions* of Greenhouse Gases in the United States 1985-1990, DOE/EIA-0573 (September 1993).

Greenhouse gases are those which either: (1) trap heat and prevent its radiation back into the stratosphere and beyond, thus warming the Earth or (2) reflect sunlight, preventing its entering the troposphere and striking the Earth's surface, thus cooling the Earth. The Earth's capacity to support life depends on the moderating influences of some gases which envelop the planet, warm its surface, and protect it from harmful radiation.68 Increases in greenhouse gases, however, are thought by many to contribute to an observed global warming trend. Since the mid-19th century, the trend has been toward a warmer Earth with a rising sea level. This trend has accelerated over the last 40 years, with the sea level now rising around 1.75 centimeters (0.7 inch) per decade. This may be explained by several factors, including the increasing concentration of greenhouse gases in the Earth's lower atmosphere (troposphere) (Figure 2).69 The troposphere is the first 6 miles of the atmosphere (which is 600 miles thick). The relative contribution of greenhouse gases to global warming is uncertain.

While the list of greenhouse gases is lengthy, the principal ones are carbon monoxide, nitrous oxide, methane, carbon dioxide, and water vapor.⁷⁰ Greenhouse gases are released into the atmosphere as the result of

a large number of natural and human (anthropogenic) activities. One of the major anthropogenic sources of greenhouse gases is energy production and consumption. Fuels such as coal, natural gas, and all petroleum products contain varying amounts of carbon. The greater the consumption of fossil fuels, the greater the emission of greenhouse gases.

Because mobile sources are estimated to emit a significant percentage of U.S. anthropogenic greenhouse gases (Table 17), concern about possible greenhouse-gas-induced warming is motivating development and use of transportation fuels with reduced greenhouse effects. The concern is not just about the combustion of transportation fuels but also with the entire vehicle and fuel cycle. This includes:

- *End use*: emissions from the evaporation and combustion of the final fuel product
- *Distribution*: emissions from the delivery of fuel to local retailers
- *Process*: emissions from the actual fuel production, including fuel compression and liquefaction
- *Recovery of fuel feedstock*: emissions from the acquisition of fuel from the resource base, including land use conversion (e.g., clearing land for growing corn, clear-cutting trees to drill an oil well)
- *Transportation of feedstock*: emissions from the delivery of new feedstock to the production plants
- Assembly and manufacture of materials used in vehicle production: emissions from vehicle assembly and manufacturing operations.

About 25 metropolitan regions are required under the CAAA to develop plans for reducing air pollution to meet Federal health standards. Several of the greenhouse gases (e.g., carbon dioxide, methane, and water vapor) are not regulated, while nitrous oxide and ozone

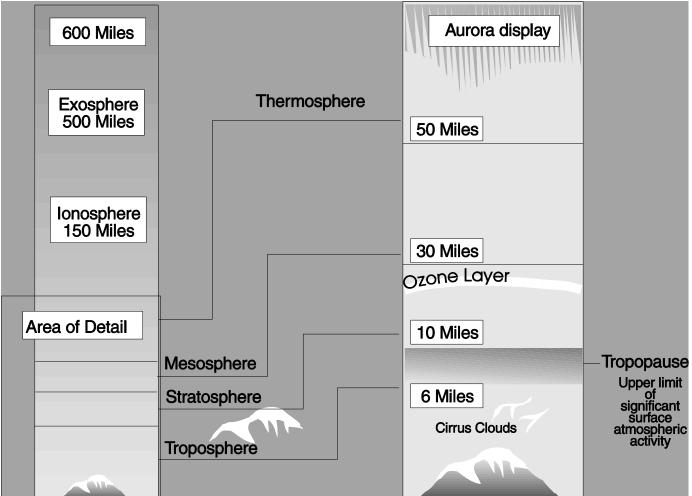
⁶⁷This report does not take a position on the scientific validity of any global climate theory but presents the reader with the rationale behind the theories and concerns which have led to the EPACT requirement for information on greenhouse gases.

⁶⁸Energy Information Administration, *Emissions of Greenhouse Gases in the United States 1985-1990*, DOE/EIA-0573 (Washington, DC, September 1993), p. ix.

⁶⁹Other factors include elliptical distance from the sun, lack of major volcanic activity, burnup of radioactive elements in the earth's core, earth wobble, and variations in inclination toward the sun.

⁷⁰Chlorofluorocarbons are also a principal greenhouse gas. However, they are not discussed in this chapter because they are not produced from the combustion of fuel.

Figure 2. Levels of the Earth's Atmosphere



Source: Time Incorporated Book Company, Weather and Climate (Richmond, VA, 1993), p. 8.

precursors are. End-use energy consumption produces substantial amounts of several harmful pollutants. However, data scarcity and measurement uncertainties surrounding the greenhouse effect make it difficult to estimate the contribution of a fuel's consumption to the total emissions of a particular greenhouse gas over the entire fuel cycle.

It is even more difficult to estimate the displacement of greenhouse gases which would result from the use of replacement fuels. (Recall that "replacement fuels" include oxygenate additives to conventional fuels as well as alternative transportation fuels.) An initial effort at addressing this problem is to determine which greenhouse gases are emitted as the result of each potential transportation fuel. This affords one level of comparison of ATFs with gasoline and diesel. The next step is

to determine whether a given ATF produces more or less of a greenhouse gas than do conventional fuels (Table 18).

Although there is great uncertainty surrounding the measurement of greenhouse gases from replacement fuels, some information is available. All replacement fuels emit less carbon dioxide than does gasoline. Most of the replacement fuels also emit less carbon monoxide—potentially helpful in NAAQS carbon monoxide nonattainment areas. MTBE and ethanol, additives used in oxygenated and reformulated gasoline,⁷¹ emit lesser quantities of some greenhouse gases than gasoline does when burned. In the case of ethanol, however, some emissions are greater in the other stages of its fuel cycle than those for standard gasoline. The net effect is probably very small. Whether ethanol gives a net green-

⁷¹Ethanol is also being considered as a separate fuel.

	Passeng and Light-D Using G	uty Trucks	Total Transpo	Total Transportation Sector		
Greenhouse Gas	Million Metric Tons ¹	Percent of U.S. Total	Million Percent of Metric Tons ¹ U.S. Total		U.S. Total (Million Metric Tons) ¹	
		1985				
Carbon Dioxide	245.8	19	385.4	30	1,272.9	
Carbon Monoxide	24.1	68	27.2	76	35.6	
Methane	0.209	1	0.242	1	22.1	
Nonmethane Organic Compounds	5.20	32	6.20	38	16.4	
Nitrous Oxide	0.07	23	0.081	28	0.303	
Nitrogen Oxides	7.27	37	9.15	47	19.39	
		1991				
Carbon Dioxide	259.7	19	425.2	31	1,351.7	
Carbon Monoxide	15.5	58	18.6	70	26.6	
Methane	0.154	1	0.186	1	21.5 ²	
Nonmethane Organic Compounds	3.17	23	4.21	30	14.0	
Nitrous Oxide	0.123	35	0.136	38	0.354	
Nitrogen Oxides	5.38	27	7.26	39	18.76	

¹Emissions of carbon dioxide, carbon monoxide, methane, and nonmethane organic compounds are shown in terms of million metric tons of carbon. Emissions of nitrous oxide and nitrogen oxides are shown in terms of million metric tons of gas.

²With 1991 estimated landfill methane emissions of 10.5 million metric tons of methane.

Source: Energy Information Administration, *Emissions of Greenhouse Gases in the United States 1985-1990*, DOE/EIA-0573 (Washington, DC, September 1993), and errata sheets.

house emission benefit depends on the warming potential of the different emissions. This is an area of extreme controversy.

Similar controversies surround several of the other alternative fuels. The CNG fuel cycle, for example, generates considerably less carbon dioxide than the gasoline fuel cycle but considerably more methane. Uncertainty over the warming potential of methane relative to carbon dioxide creates uncertainties over the net effect of substituting CNG for gasoline.

Two other controversial issues are the greenhouse impact of reformulated gasoline and the effect of displacing diesel fuel. Reformulated gasoline is designed to reduce the emissions of volatile organic compounds (i.e., smog precursors). This reduction in smog-related emissions tends to increase the net production of greenhouse gases, e.g., CO₂. The diesel fuel cycle, meanwhile, is a smaller contributor to greenhouse gas emissions than is the gasoline fuel cycle. The particularly objectionable emissions from diesel fuel combustion—particulate matter—tend to have little greenhouse impact. Thus, displacement of diesel fuel by ATFs may offer local air quality improvement but increase greenhouse emissions.

Future reports will represent the greenhouse gases resulting from replacement fuel use across the entire fuel cycle in several important ways. While Table 18 represents the best and most current data available, some continue to be controversial; in fact, some questions remain unanswered. Subsequent publications will update and extend the table, as appropriate. Future reports will also attempt to address regional issues in a manner which relates to important concerns.

While Section 503 of EPACT requires life-cycle data on greenhouse gases, tailpipe emissions often dominate regional clean air discussions. Winter emissions in carbon monoxide nonattainment areas may be relatively important, as may summer emissions in ozone nonattainment areas. In both cases, emissions from refueling, evaporation, and combustion of transportation fuels contribute to the air quality problems. Since

Future Plans

Table 18, Total Fuel-C	cle Emissions from Gasoline and from Replacement Fue	ls
	ole Emissions nom Gasonne and nom replacement i de	10

	_		From Repl	lacement Fu	els, Relative	to Gasoline	
Emissions	From Gasoline	MTBE ¹	Ethanol ²	LPG	CNG	M-85	Electric ³
Greenhouse Gases⁴							
Water Vapor	Yes	More	More	More	More	More	Less
Carbon Dioxide $(CO_2)^5$	Yes	Less	Less	Less	Less	Less	а
Carbon Monoxide (CO)	Yes	Less	Equal/Less	Less	Less	Equal	Less
Nitrogen Oxides (NO _x) ⁶	Yes	Equal	More/Equal ⁷	Equal	Equal	Equal	а
Nitrous Oxide (N ₂ O)	Yes	а	а	а	а	а	а
Volatile Organic Compounds ⁸							
Methane ⁹	Yes	Equal	Equal	More	More	Equal	Less
Ethane ¹⁰	Yes	Equal	Equal	Equal	Equal	Equal	Less
Total Ozone Precursors ¹¹	Yes	Less	More/Less ¹²	Less	Less	Less	Less
Nonmethane Organic Compounds							
Methanol	No	More	No	No	No	More	No
Ethanol	No	No	More	No	No	No	No
Formaldehyde	Yes	More	More	Equal	Equal	More	Less
Acetaldehyde	Yes	Less	More	Less	Equal	Equal	Less
Sulfur Oxides ¹³	Yes	Less	Less	No	No	Less	More
Particulate Matter ¹⁴	Yes	Less	Less	Less	No	No	More

^aResults are uncertain because emissions vary widely, depending on the engine's compression, temperature, and fuel/oxygen mix. ¹Consumed with the gasoline in which it was blended.

²Includes ethanol in gasohol and ethanol as E-85.

³Life-cycle emissions from electric vehicles depend on the utility feedstock; these projections assume that the feedstock is mostly coal, as more than half of electricity today is generated from coal.

⁴Greenhouse gas emission impacts are highly dependent on the feedstock used for fuel production.

⁵CO₂ emissions vary widely. In some cases, emissions could be either higher or lower than gasoline, depending on the feedstock and method of production.

⁶Nitrogen oxides are not a direct greenhouse gas but rather contribute through tropospheric ozone formation.

⁷More for splash-blended gasohol with higher Reid vapor pressure; equal for gasohol with controlled Reid vapor pressure (not splashblended) and for E-85/E-100.

⁸Methane and ethane are just two of hundreds of volatile organic compounds. Others, such as hydrocarbons from unburned fuel and partial combustion, are not reported here.

⁹Does not participate in atmospheric photochemical reactions.

¹⁰Does not participate in atmospheric photochemical reactions.

¹¹Ozone precursors include NO_x and nonmethane organic compounds.

¹²More if splash-blended gasohol but less if specially reformulated gasohol or E-85/E-100.

¹³This category includes sulfones. While most greenhouse gases contribute to global warming, the sulfates cool the atmosphere. Among the transportation fuels, sulfur oxides are emitted mostly from diesel fuel.

¹⁴Most particulate matter emissions in the transportation sector come from diesel fuel.

Notes: MTBE, methyl tertiary-butyl ether; LPG, liquefied petroleum gas (propane); CNG, compressed natural gas.

Sources: See Appendix D, references 16 through 20.

carbon monoxide and certain ozone precursors are greenhouse gases, these emissions are a regional concern even though the global warming problem is not.

The most commonly available emissions data comes from tailpipe measurements, yet these by themselves are misleading because refueling and evaporative emissions may contribute more to a nonattainment area's problem than those from vehicles' tailpipes. Regional representations for vehicular emissions address local air quality, but may miss the more global problems from the emissions, especially those in air corridors downwind from a fuel's resource recovery, production, transmission, and distribution. High population density areas which maintain their attainment status may be doing it through use of replacement fuels. Only by portraying actual emissions over the entire fuel cycle for each fuel can a valid comparison be made—and then possibly only for the affected region(s).

Also, the chemical species considered to be greenhouse gases may be changed in future reports. Nonmethane organic compounds is a category which encompasses dozens of discrete chemical species, some of which deserve to be treated separately. Future reports may address both these issues and that of the thermal energy emitted during the fuel cycle. Since heat does not simply disappear but warms the atmosphere and, for example, changes the rate of ozone formation, quantification of the energy released into the environment seems logical.

Caveats

Some emissions may not have been measured systematically using standardized calibration and quality control procedures. Others may not have been measured but have been assumed to be constant or nonexistent. In lieu of measurements, allowable limits from regulations may have been substituted in the emissions estimates. While substitution is an expedient technique when data are lacking, actual data need to be collected, published, and used to avoid the otherwise potentially misleading results. Future research will lead to changes which are not predictable.

Further, previously minimized but important aspects should be rigorously addressed. For example, technology changes incorporating desired improvements which reduce emissions may make extrapolating the current status invalid. Dated material and assumptions, however, cannot be avoided in the current (or any) snapshot or portrait of replacement fuel usage. Therefore, subsequent measurements may support different conclusions (i.e., Table 18 entries of "less," "equal" or "more" emissions than gasoline may change).

Section 2

Technology

5. Legislation Affecting Use of Alternative Fuels

Background

Growing concern about the economy, environment, air quality standards, and the dependence of the United States on foreign oil resulted in legislation designed to increase the use of alternative transportation fuels (ATFs) and replacement fuels. Three major Acts—the Clean Air Act Amendments of 1990 (CAAA, Public Law 101-549), the Alternative Motor Fuels Act of 1988 (AMFA), and the Energy Policy Act of 1992 (EPACT)— as well as a number of executive orders are primarily responsible for providing the impetus in research, development, and use of alternative fuels. A recent directive, Executive Order 12844 signed by President Clinton on April 21, 1993, ensured that Federal agencies exercise leadership in the use of alternative fueled vehicles.

Clean Air Act Amendments of 1990

The Clean Air Act of 1963 was the first modern environmental law which recognized air quality as a problem. Subsequent amendments made in 1970, 1977, and 1990 strengthened enforcement of the original law and are motivating air quality regulation and reform today. The Act and its Amendments established the Federal-State relationship that required the U.S. Environmental Protection Agency (EPA) to develop uniform airquality standards (NAAQS)⁷² and empowered the States to implement and enforce regulations to attain them.⁷³ These laws also required EPA to set NAAQS for six common and widespread pollutants: sulfur dioxide, particulate matter, nitrogen dioxide, carbon monoxide (CO), ozone, and lead.⁷⁴ Prolonged

exposure to these pollutants at certain levels of concentration may endanger public health and welfare.⁷⁵

The Amendments of 1990 added a significant number of specific control programs and strengthened the enforcement authority of the original law. New provisions emphasized fuels and vehicle operating characteristics (improved gasoline formulations, new fuels, and cleaner cars), offroad engines (locomotives, boats, farm equipment, bulldozers, lawn and garden devices), and alternative transportation programs in seriously polluted areas (ridesharing, use of commuter trains, etc., aimed at reducing the amount of highway traffic). Tailpipe emission standards for cars, buses, and trucks were made more stringent, as were the testing requirements of vehicle inspection/maintenance (I/M) programs. These programs were also broadened to include more areas. And, for the first time, the CAAA considered improvement in both fuel and vehicle technologies as strategies for emission reduction. More stringent enforcement has apparently been successful. Between 1982 and 1991, ozone levels decreased by 13 percent, and CO levels decreased by 31 percent.⁷⁶

The CAAA of 1990 created two new thrusts affecting nonpetroleum content of transportation fuels: (1) a gasoline oxygen content requirement in CO and ozone nonattainment areas, and (2) a requirement for "clean cars" in California and for fleet AFVs in the approximately two dozen or so worst ozone nonattainment areas. EPA designates areas as being in "nonattainment" according to the degree they exceed the NAAQS.⁷⁷ There are five nonattainment categories specified in the CAAA: EXTREME, SERIOUS, SEVERE,

⁷²The NAAQS are threshold concentrations based on scientific documents prepared by EPA and peer reviewed.

⁷³EPA established the primary and secondary NAAQS for ozone (originally called NAAQS for oxidants) in the 1970s. Congress set and extended various timeframes (1975, 1982, 1987) for meeting the NAAQS for compliance with ozone and carbon monoxide.

⁷⁴For each pollutant, NAAQS comprise a primary standard, which is intended to protect the public health with a margin of safety, and a secondary standard, which is intended to protect the public welfare as measured by the effects of the pollutant on vegetation, materials, and visibility.

⁷⁵National Research Council, Committee on Tropospheric Ozone Formation and Measurement, *Rethinking the Ozone Problem in Urban and Regional Air Pollution* (Washington, DC: National Academy Press, 1991).

⁷⁶U.S. Environmental Protection Agency, Office of Quality Planning and Standards, *National Air Quality and Emissions Trends Report* (Washington, DC, 1991), pp. 4 and 10.

⁷⁷National Research Council, Committee on Tropospheric Ozone Formation and Measurement, *Rethinking the Ozone Problem in Urban and Regional Air Pollution* (Washington, DC: National Academy Press, 1991).

MODERATE, and MARGINAL. An area's air pollution classification depends on its ozone design value⁷⁸ and the percentage by which the value is greater than the NAAQS. Separate classification schemes are included for CO and particulate matter (PM-10).⁷⁹

An area can be redesignated as being in attainment with the NAAQS if the following conditions are met:⁸⁰

- The area has complete air quality data meeting the national air quality standards
- The area has a fully approved State Implementation Plan meeting CAAA requirements
- The area has an approved maintenance plan, including contingency plan, showing attainment for 10 years
- The improvement in air quality is due to permanent and enforceable reductions in emissions
- All applicable CAAA requirements have been met.

Although there has been some improvement in air quality, 94 U.S. cities⁸¹ still do not meet ozone (smog) standards under the CAAA. Forty-one areas⁸² took corrective steps to reduce CO.⁸³ Another 67 areas of the country do not meet the air quality standards for particulate matter (soot and dust from woodstoves, factories, agricultural sources, and diesel engines).⁸⁴

In keeping with the responsibility of the EIA under Section 503 of EPACT, the discussion below of the CAAA will be limited to the "clean fuel" data collection provisions which encourage the use of alternative and replacement fuels and fuel additives. These requirements include oxygenated fuels, reformulated gasoline, the clean-fuel fleet program, the California Pilot Program, and transit bus provisions. Emission standards are discussed later in this report.

The CAAA did not mandate the use of alternative fuels but included several programs that encouraged cleaner fuels and opened up the fuel market to nonpetroleum additives. These provisions modified the content of gasoline and established stricter emission standards for vehicles in designated nonattainment areas. The clean fuel provisions of the CAAA follow.

Oxygenated Fuels

Beginning in November 1992, 39 CO nonattainment areas were required to use oxygenated fuels⁸⁵ during the winter because the areas were prone to high seasonal ambient concentrations of CO. Oxygenates such as MTBE, produced from methanol and isobutylene, and ethanol displace petroleum and reduce CO pollutants from automobile emissions. The gasoline used for the 4-month period through February contained no less than 2.7 percent oxygen by weight (except California, which has an EPA waiver to use 2.0 percent). The use of oxygenated gasoline during the winter of 1992-93 appears to have been successful in reducing CO. Table 19 indicates an apparent pattern of reduction from 1987 to 1993. By 2010, up to 500,000 barrels per day of gasoline could be replaced by oxygenates under this program.⁸⁶

Table 19. Carbon Monoxide Exceedances in Areas With Oxygenated Fuel Programs (Except California), 1987-1993

	pi Camorn	ia), 1907-13	195	
Period	November	December	January	Total
11/87-1/88	38	38	56	132
11/88-1/89	16	50	31	97
11/89-1/90	20	76	17	113
11/90-1/91	16	15	25	56
11/91-1/92	14	14	15	43
11/92-1/93	1	1	0	2

Source: U.S. Environmental Protection Agency, Office of Air Quality Planning and Standards, *National Air Quality and Emissions Trends Report, 1991,* 450-R-92-001, October 1992, pp. 4-22.

⁷⁸Ozone design values are statistically determined from ozone concentration measurements for each nonattainment area. These design values are used to determine the extent of control needed for an area to reach attainment.

⁷⁹A class of particulate matter of or below 10 micrometers in diameter.

⁸⁰U.S. Environmental Protection Agency, Office of Air Quality and Planning, National Air Quality and Emissions Trends Report (Washington, DC, 1992).

⁸¹U.S. Environmental Protection Agency, Office of Quality Planning and Standards, *National Air Quality and Emissions Trends Report* (Washington, DC, 1992).

⁸²The numbers of ozone and CO nonattainment areas are changing as areas are redesignated to attainment.

⁸³Every nonattainment area listed by EPA is either a metropolitan statistical area (MSA) or a consolidated metropolitan statistical area (CMSA) as designated by the U.S. Census Bureau. However, EPA expanded MSAs and CMSAs to include any area with a population over 250,000, according to the 1980 census. (This equates to another 125 MSAs and CMSAs.)

⁸⁴U.S. Environmental Protection Agency, Office of Air Quality Planning and Standards, Research Triangle, NC, April 1994.

⁸⁵Oxygenated fuels contain minimal concentrations of oxygen (includes oxygen-bearing compounds such as ethanol and methanol) in order to decrease CO emissions.

⁸⁶Congressional Research Service, Alternative Transportation Fuels: Oil Imports and Highway Tax Issues (Washington, DC, February 18, 1994).

Although not yet in commercial use, biodiesel, a biomass-derived fuel, can be used to replace conventional diesel fuel or as an oxygenate in diesel fuel. Biodiesel not only imparts oxygen to the blend but also reduces particulate and sulfur emissions proportional to its percentage in the blend. Biodiesel can also be used as a feedstock at refineries.

Reformulated Gasoline

EPA will regulate the content of reformulated gasoline⁸⁷ (RFG) by two sets of standards based on (1) the maximum allowable percentage (by weight) of toxic component^{§8} and potential atmospheric reactants in the fuel itself and (2) the maximum allowable levels of exhaust emission of toxic components and atmospheric reactants. The EPA oxygen-content requirements for RFG, like oxygenated gasoline, include oxygenates such as MTBE, produced from methanol and isobutylene, and ethanol. By 1995, all gasoline sold in the nine worst ozone areas⁸⁹ must meet the performance criteria or contain a minimum oxygen content by weight and a maximum benzene content by volume. Many other areas of the country can and have "opted-in" to the reformulated gasoline program. Several content- or performancebased standards must be met, including a minimum oxygen content of 2 percent by weight in RFG. RFG must also reduce emissions of harmful and smog-forming compounds by at least 15 percent without increasing emission of nitrogen oxides. If a fuel supplier chooses a performance-based fuel, the reformulation can be treated as a proprietary product. By 2000, gasoline sold in ozone nonattainment areas must reduce emissions of harmful and smog-forming agents such as oxides of nitrogen (NO_x) and volatile organic compounds (VOCs) by at least 20 to 25 percent.90

The nine worst nonattainment areas must use RFG. Cities in other nonattainment areas (approximately 90) may elect to use this cleaner gasoline. Supply is not anticipated to be a problem. All member States of the Northeast Ozone Transport Commission (OTC) which have nonattainment areas have formally requested to opt-in to the EPA RFG program. The OTC Region includes 11 States extending from Maine to Maryland, the District of Columbia, and the contiguous metropolitan section of Virginia.

California Pilot Program

The California Pilot Program sets nonmethane hydrocarbon emission standards for fleet vehicles in that State beginning with the 1996 model year. The sales requirement is 150,000 "clean" vehicles per year (capable of meeting a 0.125 grams per mile (gpm) nonmethane hydrocarbon, 3.4 gpm CO, and 0.4 gpm NO_x standard) in 1996-1998, and 300,000 vehicles per year after that.⁹¹ NO_x emission standards will be lowered even further in 2001.

It now appears, however, that the Pilot Program will be satisfied by the California Low-Emission Vehicle (LEV) program. EPA has already approved a waiver for the LEV program, and gasoline is expected to meet most of the LEV requirements.

Clean-Fuel Fleet Program 92

This program was intended to stimulate development of new, low-polluting fuel/vehicle combinations. As enacted by statutes in 1990, the program affected 22 nonattainment areas in 19 States across the country. Since 1990, various rulemakings and State options have been put in place, which allow States to either "opt-in" or "opt-out" of the program. Beginning in 1998, about one-third of new vehicles that are purchased by centrally fueled fleets will be required to use clean fuels and meet more stringent tailpipe standards (0.075 gpm hydrocarbons, 3.4 gpm CO, and 0.2 gpm NO_x) than currently in place for general passenger cars. Current tailpipe standards for cars are 0.41 gpm hydrocarbons, 3.4 gpm CO, and 1.0 gpm NO_x.⁹³ These purchase requirements will grow to 70 percent by 2000.

It is expected that RFG will be able to meet the lower standards, although some fleets may consider fuels such as natural gas or LPG, which can offer potential cost savings. EPA estimates that the program will affect

⁸⁷Reformulated gasoline is gasoline whose composition is modified to include (1) oxygenates; (2) reduction in content of olefins, aromatics, and volatile components; and (3) reduction in content of heavy hydrocarbons to meet performance specifications for ozone-producing tendency and for release of harmful substances. See Chapter 7 for further information on reformulated gasoline.

⁸⁸Toxic air pollutants being restricted under Section 219 of the CAAA are the aggregate emissions of benzene, 1,3-butadiene, polycyclic organic matter, acetaldehyde, and formaldehyde.

⁸⁹The nine worst areas for ozone are Los Angeles, Houston, New York, Baltimore, Chicago, San Diego, Philadelphia, Milwaukee, and Ventura.

⁹⁰U.S. Department of Energy, Office of Energy Demand Policy, *Final Report of the Interagency Commission on Alternative Motor Fuels*, DOE/EP-0002P (Washington, DC, September 1992), p. A-2.

⁹¹U.S. Environmental Protection Agency, Office of Mobile Sources, Motor Vehicles and the 1990 Clean Air Act.

⁹²This is an abbreviated name for "Clean-Fuel Centrally Fueled Fleet Program" used in the *Final Report of the Interagency Commission on Alternative Motor Fuels.*

⁹³U.S. Environmental Protection Agency, Office of Mobile Sources, Fuels and the 1990 Clean Air Act, p. 3.

approximately 35,000 fleets and should result in about 1 million new clean-fueled vehicles by the year 2010,⁹⁴ not counting traditionally fueled cars optimized for RFG.

As part of the Clean-Fuel Fleet Program, fleet operators may voluntarily choose to purchase vehicles certified as Inherently Low-Emission Vehicles (ILEVs). ILEVs meet the fleet exhaust emission standard as well as a very stringent evaporative standard. Because of their clean air benefits, these vehicles will be exempt from high-occupancy vehicle lane restrictions and possibly from other travel restrictions in the future. While any fuel-vehicle combination that meets the emission standards may qualify as an ILEV, it is expected that this program will be most easily met by alternative fuels.

Transit Bus Provisions

Beginning in model year 1994, the particulate matter emission standard for all new urban buses is tightened to 0.05 gram per brake-horsepower-hour (g/bhph).⁹⁵ EPA will evaluate whether buses can comply with the more stringent standard. If not, EPA will establish a low-polluting fuels requirement beginning in the late 1990s which would affect urban buses in MSAs or CMSAs with populations of 750,000 or more. Under this contingent program, transit buses will be required to operate exclusively on methanol, CNG, ethanol, LPG, and other low-polluting fuels. The program could be extended to smaller urban areas for health benefits.

The timetable on the following page is a proposed schedule through the 1990s of the beginning dates for various programs.⁹⁶ The 1990 CAAA are of a magnitude and complexity that will impact the next decade(s) and future fuel markets, particularly for nonpetroleum additives. Future decisions about the kind of vehicles we drive, the fuels we use, and how we live will ultimately be a result of the Clean Air Act legislation.

Alternative Motor Fuels Act of 1988

The AMFA created a program of modest financial support for research, development, and demonstration for both vehicles and fuels, plus fuel economy credits for carmakers' Corporate Average Fuel Economy (CAFE) programs.⁹⁷ AMFA encouraged the development and use of alternative transportation fuels pri-

marily by authorizing Federal agencies to pay any additional costs for purchasing alternative fueled vehicles over their conventionalfuel counterparts. The purpose of the legislation was to help enhance energy security, improve air quality, and encourage the production of methanol-, ethanol-, and natural-gas-powered motor vehicles. It funded mostly fleet programs in Federal Government agencies. The intention of the Act was to help alternative transportation fuels toward the threshold level of commercial application and consumer acceptability. EPACT subsumed many AMFA provisions, repealed some, and expanded others. For example, a major change in AMFA by EPACT was to expand the number of fuel categories to include LPG, coalderived liquid fuels, other biofuels, and electricity.

AMFA program activities include the following:98

- Additional alternative fueled vehicles are planned to be added to the light-duty vehicle program in fiscal year 1994. The amended version of AMFA allows for all alternative fuel types (LPG, electricity, etc.) to be acquired for the program.
- EPACT makes a number of amendments to the AMFA program, including repeal of the termination date of September 30, 1997, for DOE's programs on data collection for light-duty vehicles, alternative fueled truck commercialization, and alternative fuel buses.
- DOE has developed an expanded emission test plan for the light-duty vehicle fleet for fiscal year 1993. The overall objective is to ensure the accurate measurement, collection, dissemination, and analysis of mass emissions data from the fleet so that differences in vehicle emissions when using alternative fuels and conventional fuels can be determined. In addition, EPACT adds statutory requirement for the wide adoption of AFVs in normal Federal fleet operations. This has been amplified by Executive Order 12844, which directs agencies to exceed the EPACT AFV acquisition requirements by 50 percent.

AMFA directed DOE to collaborate on a number of actions with the General Services Administration (GSA), DOT, EPA, and other agencies to promote the development and widespread use of alternative transportation fuels. As a result, an Interagency Commission on Alternative Motor Fuels was formed to coordinate and

⁹⁴U.S. Environmental Protection Agency, Office of Mobile Sources, Fuels and the 1990 Clean Air Act, p. 3.

⁹⁵U.S. Department of Energy, Office of Energy Demand Policy, Final Report of the Interagency Commission on Alternative Motor Fuels, p. 31.

⁹⁶U.S. Environmental Protection Agency, Office of Mobile Sources, Clean Air Act of 1990 (Washington, DC, January 1991).

⁹⁷Congressional Research Service, Alternative Transportation Fuels and Clean Gasoline: Background and Regulatory Issues (Washington, DC, March 10, 1994).

⁹⁸U.S. Department of Energy, Office of Transportation Technologies, *Federal Alternative Fuel Program Light Duty Vehicle Operations: Second Annual Report to Congress for Fiscal Year 1992*, DOE/EE-0004 (Washington, DC, July 1993), p. 56.

	The Clean Air Act Amendments of 1990: Timetable for Implementing Mobile Source Provisions
1992	Limits on maximum gasoline vapor become law nationwide.
	Regulations setting minimum oxygen content for gasoline take effect in 41 areas where carbon monoxide levels exceed national pollution standards.
	Enhanced Inspection/Maintenance programs begin in some polluted cities.
1993	Production of vehicles requiring leaded gasoline becomes illegal.
	New standards for sulfur content of diesel fuel take effect, reducing the maximum sulfur level by 80 percent.
1994	Phase-in of tighter tailpipe standards for light-duty vehicles begins.
	Phase-in of cold-temperature carbon monoxide standards for light-duty vehicles begins.
	Trucks and buses must meet stringent diesel particulate emission standards, equivalent to 5 percent of the uncontrolled level.
	New cars must be equipped with on-board diagnostic systems.
1995	Reformulated gasoline provisions take effect in the Nation's nine smoggiest cities and in many other areas that have "opted-in" to the program.
	New warranty provisions on emission control systems take effect.
1996	Phase-in of California Clean Fuels pilot program begins.
	Lead is banned from use in motor vehicle fuel. Based on results of an EPA study, regulations limiting vehicle emissions of benzene, formaldehyde, and other harmful air pollutants take effect.
	All new vehicles (1996 model year cars and light trucks) must meet new tailpipe and cold-temperature carbon monoxide standards.
1998	Clean-fueled fleets program begins in ozone and carbon monoxide nonattainment areas in 22 States.
2001	Second phase of the Fleets and California Pilot clean fuels programs begin.
Note	e: Mobile sources are vehicle-related.

develop policy, and the Alternative Fuels Council was constituted to advise the Commission. Both entities were decommissioned at the time of their Final Report to the Senate Committees on Commerce, Science, and Transportation and Governmental Affairs and the House Committee on Energy and Commerce (September 1992).⁹⁹ DOE's Office of Alternative Fuels, under the Deputy Assistant Secretary for Transportation Technologies, is responsible for the overall management of the AMFA program. The Alternative Fuels Data Center (AFDC),¹⁰⁰ which operates in Golden, Colorado, was established to collect information on alternative fuels as a result of this legislation. It is currently collecting data on 800 Federal fleet AFVs, as well as non-Federal AFVs. Additionally, the AFDC collects data on alternative fueled buses and trucks. Three major AMFA programs were established by DOE in fiscal year 1990 with the assistance of other Federal agencies:

- The Alternative-Fuel Federal Light-Duty Vehicle (LDV) Program (Section 400AA)
- The Truck Commercial Application Program (Section 400BB)
- The Alternative-Fuels Bus Testing Program (Section 400CC).

The objective of the *Alternative-Fuel Federal LDV Program* is to ensure that the Federal Government annually acquires the maximum practicable number of AFVs (passenger automobiles and other light-duty vehicles)

⁹⁹U.S. Department of Energy, Office of Energy Demand Policy, *Final Report of the Interagency Commission on Alternative Motor Fuels*, DOE/EP-0002P (Washington, DC, September 1992), p. 19.

¹⁰⁰Located at the National Renewable Energy Laboratory in Golden, Colorado, the Center's primary purpose is to collect and analyze available data on alternative fuels and all AFV types.

in fleets. In an Interagency Agreement negotiated between DOE and GSA in fiscal year 1990, Federal fleet vehicles operating on primarily M-85 were procured and placed in four major cities—the District of Columbia, Detroit, Los Angeles, and San Diego. The initial locations were selected in proximity to M-85 refueling facilities. Under a reimbursement program, DOE, on behalf of participating Federal agencies, pays the incremental purchase price difference between the AFV and a comparable traditionally fueled vehicle. The \$7.5 million program in fiscal year 1993 supported the acquisition of about 6,300 AFVs. The \$18 million program in fiscal year 1994 will be used in part to help purchase approximately 11,000 AFVs.¹⁰¹

The program required a collaborative effort among U.S. vehicle manufacturers, Government agencies, oil companies, and automotive dealerships. After the first year (1991), natural-gasand ethanol-fueled vehicles were added to the program, and other cities were scheduled for participation.

The objective of the *Truck Commercial Application Program* is to encourage the use of alternative fuels¹⁰² by establishing and conducting one or more truck or other heavy-duty vehicle commercial application projects in real-world environments. The program collects data from heavy-duty vehicles operating on alternative fuels to establish emissions, performance, and durability data bases to compare alternative fuels and conventional petroleum-based fuels. DOE is partially funding the required fuels and facilities, fleet operations, the study design, and data management. Other participants include the New York City Department of Sanitation, the Illinois Department of Natural Resources, the California Energy Commission, and the U.S. Postal Service.

Congress established the *Alternative Fuels Bus Testing Program* as part of the AMFA. The objective of the program is to help State and Federal Government agencies test alternative fueled⁰³ buses in urban settings. Information is generated on emissions, durability, and safety and on health, fuel economy, and other issues that industry and fleet operators will need to supply and operate such buses in a commercial environment. Because the DOT is the agency most clearly involved with urban transit buses, it has been assigned the lead role in the program by the Interagency Agreement.

Phase 1 of this program was structured to gain basic information from these demonstrations with a minimum disruption in the normal operation of the participating transit agencies. In addition to this continuing effort, a more focused Phase 2 program has been designed by DOE to gather intensive quantitative data with limited numbers of alternative fueled buses from selected transit authorities.

The use of alternative fueled vehicles in transit has doubled since 1991. Nearly 6 percent of the Nation's fleet of transit buses and vans currently operate on alternative fuels. That share is expected to increase significantly over the next few years.¹⁰⁴ Several transit authorities, including those in Phœnix, Denver, Los Angeles, and New York City, were selected to gather more detailed operating, maintenance, and emissions data. The data from the transit authorities are transmitted to the AFDC for analysis and dissemination.

Energy Policy Act of 1992

EPACT was designed to meet the energy challenges our Nation faces in the 1990s and 21st century. It was the first major legislative attempt to curb U.S. dependence on foreign oil in over a decade. Its passage touches virtually every sector of the energy industry. Key provisions of the law will: restructure the electric utility industry to promote more competition; provide tax relief to independent oil and gas drillers; encourage energy conservation and efficiency; promote renewable energy and vehicles that run on non-petroleum-based fuels; make it easier to build nuclear power plants; and authorize billions of dollars in energy-related research and development.

EPACT sets a national goal for displacement of 30 percent of the petroleum content of fuels for light-duty motor vehicles (about 2 million barrels per day if defined as gasoline consumed by automobiles) by 2010 with non-petroleum-derived replacement fuels—at least half of which are to come from domestic resources.¹⁰⁵ The fuels include natural gas, methanol, ethanol, propane, electricity, hydrogen, and other nonpetroleum fuels that may be developed in the future.

The Act requires that, in sequence, the Federal Government, alternative fuel providers (producers, distributors,

¹⁰¹Presentation at the Interfuel Symposium, Department of Energy, Office of Alternative Fuels (Washington, DC, November 1993).

¹⁰²Originally described for alcohol fuels and natural gas, Section 401(a) of EPACT made all alternative fuels eligible.

¹⁰³Section 402(i) of EPACT expanded the original dual-fueled program to include all alternative fuels.

¹⁰⁴American Public Transit Association (APTA), *Transit News*, July 16, 1993.

¹⁰⁵Congressional Research Service Issue Brief, *Alternative Transportation Fuels: Oil Import and Highway Tax Issues* (Washington, DC, February 18, 1994).

and marketers), State and local governments, and private fleets buy AFVs in percentages increasing over time to achieve penetration of nonpetroleum fuels in the light-duty vehicle market. Tax incentives for the purchase of AFVs and for the development of retail service stations are provided in the Act. These incentives phase out in 2004.

EPACT empowers the Secretary of Energy to determine by rule that private fleets must purchase AFVs, starting in 1999. The AFV percentage requirement increases from 20 percent in 1999 to 70 percent in 2006 and thereafter.¹⁰⁶ In order to promote public use of alternative fuels in vehicles, States are encouraged to develop their own programs of economic and regulatory incentives and to apply for Federal financial and technical assistance to implement their programs. The Department of Energy will evaluate the feasibility of aggressive regulatory programs for later years and impose them by rule, if appropriate, based on the result of their studies.

EPACT establishes a broad legislative environment that provides incentives for the use of alternative fuels. The following sections of EPACT refer to alternative fuels:

- Section 405—Public Information Program
- Section 407—Data Acquisition Program
- Section 409—State and Local Incentives Program
- Section 413—Reports to Congress (Inhibitions and Incentives)
- Section 414—Low-Interest Loans
- Section 502b—Replacement Fuel Supply and Demand Programs
- Section 503—Replacement Fuel Supply Estimates and Supply Information
- Section 506—Technical and Policy Analysis
- Section 615(b)—Report on Encouraging the Purchase and Use of Electric Motor Vehicles.

This report focuses on Titles III, IV, and V, with particular emphasis on Section 503. Title III establishes minimum Federal fleet and refueling infrastructure requirements. The intent of this Title is to set program goals for ATFs and AFVs for Federal agencies. Section 301 contains definitions for Titles III, IV, and V where key terms such as alternative fuels, replacement fuels, alternative fueled vehicles (dedicated, dual-fueled, bi-fueled, and flexible-fueled vehicles) are defined. Section 303 establishes minimum Federal fleet AFV acquisition requirements for 1993-1995 and percentage requirements for subsequent years (1995-1999 and thereafter). Educational, promotional, and employee incentive programs within the Federal Government associated with AFVs are also included in this Title.

Title IV (non-Federal programs) contains alternative motor fuel amendments to other laws and Executive Orders. It amends the AMFA legislation under the Motor Vehicle Information and Cost Savings Act to include alternative fuels in the CAFE credit program for AFVs. Title IV set up cooperative programs with fuel suppliers and vehicle manufacturers. It also establishes programs for the associated infrastructure that enable the Federal Government to use ATFs and AFVs in fleets. Non-Federal programs, such as State and local incentive programs, alternative fuel bus programs, certification training programs, and lowinterest loans are covered in Title IV. A major Section (407) of this Title mandates collection of information for those who are interested in manufacturing, converting, selling, owning, or operating AFVs and alternative fueling facilities. The data collected will consist of demographic information, miles driven, and number of trips made. Additional data on the cost, performance, environment, energy, and safety of AFVs and ATFs are specified to be collected.

Title V establishes goals of displacing 10 percent of total motor fuel usage with alternative fuels by the year 2000, increasing to 30 percent by 2010. The Title requires the purchase of AFVs by alternative fuel provider and State fleets. It also requires DOE to evaluate the necessity of requiring private fleets to purchase AFVs in order to meet EPACT motor fuel displacement goals.

While EPACT set national goals for alternative fuel displacement of motor fuels, there are no assurances that alternative fuels will actually be used in private fleets. EPACT defines a dual-fueled vehicle as one that is "*capable* of operating on alternative fuel and is capable of operating on gasoline or diesel fuel." Under EPACT, Federal and fuel provider fleets must use the alternative fuel if it is available. State and private fleets are subject to AFV purchase requirements but are not required to use the alternative fuel.

Section 503, "Replacement Fuel Demand Estimates and Supply Information," requires EIA to provide estimates to the Secretary of Energy on various aspects of AFV

¹⁰⁶Congressional Research Service, *Alternative Transportation Fuels and Clean Gasoline: Background and Regulatory Issues* (Washington, DC, March 10, 1994).

and replacement fuel use and to collect related data and information. Specifically, the legislation mandates the following:

- Section 503(a) requires the Secretary of Energy, in consultation with the Administration, the Secretary of Transportation, and other appropriate State and Federal officials, to estimate certain parameters by October 1, 1993 (subsequently extended to October 1, 1994), and annually thereafter:
 - (1) The number of each type of alternative fueled vehicle likely to be in use in the United States
 - (2) The probable geographic distribution of such vehicles
 - (3) The amount and distribution of each type of replacement fuel
 - (4) The greenhouse gas emissions likely to result from replacement fuel use.
- Section 503(b) requires that EIA collect information beginning on October 1, 1994 (which was subsequently extended to December 31, 1994), and annually thereafter from:
 - (1) Fuel suppliers in order to report to the Secretary on the amount of each type of replacement fuel that such suppliers:
 - a. Have supplied in the previous calendar year
 - b. plan to supply for the following calendar year
 - (2) suppliers of alternative fueled vehicles in order to report to the Secretary on the number of each type of alternative fueled vehicles that such suppliers:
 - a. have made available in the previous calendar year
 - b. plan to make available for the following calendar year
 - (3) fuel suppliers in order to provide the Secretary information on greenhouse gas emissions from the replacement fuels used, taking into account the entire fuel cycle.

Executive Order 12844: Federal Use of Alternative Fueled Vehicles

On April 21, 1993, President Clinton signed Executive Order 12844. This Order further established Federal leadership goals for the use of AFVs to reduce pollutants in the atmosphere, create significant domestic economic activity, stimulate job creation, utilize domestic fuel sources, and reduce vehicle maintenance

costs. TheOrder called for Federal action to provide market impetus for the development and manufacture of AFVs and to provide the infrastructure necessary to support large numbers of privately owned AFVs. The Executive Order requires the Federal Government, subject to the availability of funds, to exceed by 50 percent the Federal AFV purchase requirements stated in EPACT. Table 20 compares the requirements of EPACT Title III with those stated in the new Executive Order.¹⁰⁷

Fiscal Year	EPACT Requirements	Executive Order 12844
1993	5,000	7,500
1994	7,500	11,250
1995	10,000	15,000
1996 ¹	25% of acquisitions	
1997 ¹	33% of acquisitions	
1998 ¹	50% of acquisitions	
1999 ¹	75% of acquisitions	

Table 20. Alternative Fueled Vehicle Targets for the Federal Fleet

¹Percentage of acquisitions in these years is based on lightduty vehicle acquisitions. The Executive Order did not provide AFV targets or percentage of acquisition for these years.

Sources: Energy Policy Act of 1992 and Executive Order 12844.

In summary, the legislation discussed augments the Clean Air Act (and subsequent amendments) which set ambient air and vehicle emission standards. AMFA offered incentives to government for the purchase of vehicles that used alternative fuel rather than conventional gasoline by paying differential costs. EPACT further encourages the use of AFVs via motor fuel displacement goals, fleet purchase requirements, alternative fuel and AFV incentives, and supporting ancillary programs. Finally, the commitment by the Clinton Administration to ATFs, AFVs, and an infrastructure to support their use is reflected in Executive Order 12844.

Role of EPA in Regulation of Emissions

Background

The CAAA of 1990 set performance standards for fuels, directing EPA to set up standards for attainment of

¹⁰⁷Energy Policy Act of 1992, Public Law 102-486, October 24, 1992; and Executive Order 12844 of April 21, 1993, "Federal Use of Alternative Fueled Vehicles."

CO and ozone levels in various stages or phases within a certain period of time. Progress toward nationwide attainment of ozone¹⁰⁸ has been slow despite major regulatory and pollution-control programs over the past 20 years. The CAAA were motivated by the extent of nonattainment of air quality in the United States. At the time this legislation was passed, there were still 98 metropolitan areas that failed to meet established standards. However, 1980-1991 ozone data suggest a downward trend in peak ozone values during a period of population and economic growth.

EPA classifies pollution from facilities such as power plants as "stationary" source pollution and transportation-associated pollution as "mobile" source pollution. Emission credit trading under certain circumstances is permitted between mobile and stationary sources. This report discusses only emissions from mobile sources.

Use of alternative and replacement transportation fuels, promoted by EPACT, will be regulated by EPA according to the same baseline emissions standards that apply to conventional fossilbased transportation fuels, such as gasoline and diesel fuel. Although many of the operational and environmental characteristics of alternative fuels have been studied, EPA is developing a strategy intended to further identify critical research areas. Further assessment of the health and environmental risks and benefits associated with alternative fuels is necessary.

Mobile Source Emissions

Mobile sources contribute about half of total airborne emissions in urban areas.¹⁰⁹ Conventional gasoline is a major source of urban air pollution due to both the products of its combustion (exhaust) and evaporation. Evaporative emissions are emissions from spillage, leaking vehicle canisters, and fueling operations. Conventional gasoline is responsible for most of the mobilesource-generated hydrocarbons, or VOCs. Other exhaust emissions include NO_x and CO. Methane emissions are exempt from regulations. The CAAA do not mandate the use of nonpetroleum fuels, but do require programs to reduce emissions. Strategies to reduce emissions include a program which requires (1) the use of oxygenated gasoline and (2) reformulation of gasoline to reduce harmful compounds and aromatics that cause emissions.

Vehicular Emissions Standards

EPA has developed vehicle emission standards to reduce the amount of mobile source pollutants. Historically, different standards have been set for different classes of vehicles, taking into account such factors as engine type, fuel flow rates, and power requirements. California developed a stringent program in response to its status as the State with the worst pollution problems; this program has received approval by EPA. The California standards are, in most cases, more stringent than the national standard.

EPA has completed the development of Tier I emission standards, designed to reduce the level of pollutants from cars and trucks. Tier I covers currently regulated pollutants (CO, NO_x , particulate matter) as well as hydrocarbon standards determined on a nonmethane basis (Table 21). Tier I emission standards begin phase-in in 1994 and continue indefinitely. EPA will conduct a study to determine the need to implement stricter Tier II standards. If adopted, Tier II would take effect beginning in 2003.

Oxygenated fuels appear to have substantially reduced ambient levels of CO in most of the nonattainment areas during the winter of 1992-93. To help reduce smog in urban areas, the CAAA authorized EPA to develop regulations for cleaner, reformulated gasoline. These rules, which have recently been finalized, establish Phase I RFG standards for the years 1995-1999 and Phase II RFG standards for the years 2000 and thereafter. While the rules require specific composition changes in gasoline (described later in this report), Phase I fuel must achieve a 15-percent reduction in VOCs and harmful air pollutants, while Phase II must achieve a 25-percent reduction.

Currently, there is no EPA year-round regulation for oxygen content in conventional gasoline. However, during the winter months, as a measure to reduce CO in nonattainment areas, oxygen content must be at least 2.7 percent by weight (except in California, which has a 2-percent minimum waiver from EPA). Although EPA does not regulate benzene, the American Society for Testing Materials (ASTM) currently considers 1.5- to 2percent (volume) benzene content in gasoline as an industry standard. Reformulated gasoline holds considerable promise for meeting the California/Phase II

¹⁰⁸Ozone continues to be the most pervasive problem of the six major air pollutants for which the NAAQS have been designated under the Clean Air Act. ¹⁰⁹U.S. Environmental Protection Agency, Office of Air Quality Planning and Standards, *National Air Quality and Emissions Trends Report*, 1991, p. 1-5.

Table 21. Emissions Standards for Light-Duty Vehicles

i		-	ethane carbons		rbon oxide		ogen ides
Standard	Period	5-year ¹	10-year ²	5-year ¹	10-year ²	5-year ¹	10-year ²
Tier I	1994+ ³	0.125	0.31	3.4	4.2	0.4	0.6
Tier II	2003+	0.075	0.128	3.4	1.7	0.2	0.2

(Grams per Mile)

¹Standards based on a 5-year, 50,000-mile useful life.

²Standards based on a 10-year, 100,000-mile useful life.

³Tier I emissions standards begin phase-in in 1994 and continue indefinitely. If a study by EPA determines the need to implement more stringent emission standards, the Tier II phase-in will begin in 2003 and replace the prior standards.

Note: These standards may be superseded by California standards if the latter are found to be as stringent, in the aggregate, by EPA.

Source: U.S. Environmental Protection Agency, Office of Mobile Sources.

standards. Industry tests indicate that RFG can reduce CO emissions by about 35 percent, NO_x by 26 percent, and total hydrocarbons by 37 percent over industry-averaged gasoline.¹¹⁰

Clean-Fuel Fleet Program

According to the CAAA, the goals of the Clean-Fuel Fleet Program are to reduce ozone precursors, such as nonmethane hydrocarbon and NO_x emissions, and to commercialize clean-fuel vehicles in centrally fueled fleets. Beginning in 1998, 30 percent of new vehicles purchased by centrally fueled fleets in certain nonattainment areas will be required to use clean fuels and meet the tailpipe standards (useful life of 5 years or 50,000 miles)¹¹¹ of 0.075 gpm hydrocarbons, 3.4 gpm CO, and 0.2 gpm NO_x. These standards are more stringent than those currently in place for 1994 general passenger cars. The requirement will increase to 70 percent of all fleet vehicles by 2000. The program, which is intended to stimulate development of new, low-polluting fuel/vehicle combinations, will affect 19 States and 22 designated high-pollution geographic areas.

Inspection and Maintenance Programs

The CAAA impose rigorous air quality standards, which focus on mobile (motor vehicles) and stationary sources. Motor vehicles have been identified as a major source of urban air pollution. Vehicle Inspection and Maintenance (I/M) programs (mandated in the CAAA legislation) have been identified as one of the pivotal strategies for achieving these new emission standards. EPA has the primary role of issuing guidelines and approving I/M programs that State and local agencies have designated in their State Implementation Plans (SIPs). These plans establish emission parameters and I/M programs. Emission standards will apply to nearly all mobile sources. The rules affect fleets first, and in time, the general public. There will be no differentiation between Federal and non-Federal fleets in the new I/M requirements. Standards that apply to private-sector fleets are equally applicable to Federal fleets.

I/M programs are required in both ozone and CO nonattainment areas. The requirement for either a "basic" or "enhanced" program varies according to nonattainment classification (e.g., "severe"). According to EPA,¹¹² the requirement for I/M will apply in 182 urban areas, containing approximately one of every two light-duty vehicles in the Nation. In addition, Ozone Transport Regions (OTRs), such as the one that extends from Maine to Northern Virginia, have been established to address the phenomenon of ozone and/or its precursors being transported to another area, degrading air quality in the downwind location. All MSAs within the OTRs with populations of 100,000 or greater are required to have I/M programs. The programs in these areas with a population greater than 200,000 must be "enhanced."¹¹³ Some CMSAs are also included.

¹¹⁰Auto/Oil Program.

¹¹²U.S. Environmental Protection Agency, Office of Mobile Sources, Presentation by Jane Armstrong (Washington, DC, April 1993).

¹¹³Enhanced I/M programs are required in all serious, severe, and extreme ozone areas, plus all CO areas greater than 12.7 ppm, plus all MSAs of 100,000 or more population in the Northeast Transportation Region. Basic I/M programs are required in all moderate ozone nonattainment areas.

¹¹¹For a useful life, 10 years or 100,000 miles, the tailpipe standards are: 0.31 gpm hydrocarbons, 4.2 gpm CO, and 0.6 gpm NO_x.

At this mobile emissions test facility, tailpipe emissions from a school bus are being analyzed.

Whether an area has a basic or an enhanced I/M program depends upon the severity of its pollution problem. In less serious areas, basic I/M programs are required. Moderate ozone nonattainment areas must have at least a basic program in place. With basic programs, more flexibility in program design and operation is allowed. These areas have the option of choosing between test-only and test-and-repair facilities, and only need to run simple idle tests. If they so choose, areas with basic programs may opt into an enhanced program as a means of offsetting emissions from stationary industrial sources.

In contrast, no self-testing is allowed in enhanced areas and no license for testing will be dispensed to stations that provide maintenance and repair services. Because the CAAA require test-only facilities in enhanced I/M areas, the most common type of operation likely to be put into place will be a centralized, contractor-operated, test-only facility.

In accordance with the CAAA, Federal agencies are required to comply with State and local air pollution laws and regulations. Cooperation among Federal, State, and local agencies is encouraged for fleet testing by State-certified contractors. All Federal vehicles, with the exception of military tactical vehicles designed or converted for use in combat, and vehicles of Federal employees must comply with the I/M requirements. Fleet vehicles must go through the same testing procedure as other vehicles.

Enhanced I/M tests attempt to mimic a typical driving pattern, perform an evaporative purge, and check the integrity of the evaporative system. The procedure used for enhanced I/M is called a "transient loaded test with mass emissions." Vehicles are driven over a dynamometer to simulate actual driving conditions. Emissions are collected, measured, and a reading in gpm of pollutant is presented.

Implementation of basic I/M programs to be carried out by private garages was scheduled to begin in January 1994. In July 1994, programs to be carried out by centralized facilities will begin. Enhanced I/M programs are scheduled to start in January 1995 and be fully implemented by January of the following year.

Role of States in Regulation of Emissions

State Implementation Plans

Ozone nonattainment areas consist of MSAs, CMSAs, and counties. The CAAA require that a State Implementation Plan (SIP) be developed which will reduce precursor emissions enough to bring air quality into compliance with NAAQS. A SIP is developed by the State and/or nonattainment area and then approved or disapproved by EPA. Once the plan is fully approved, it is legally binding under both State and Federal law.¹¹⁴ Performance under the SIP is monitored by EPA, and a new SIP must be submitted and approved.

The major components of air pollution have been identified, and maximum levels for each have been established as part of the EPA guidelines for the States in development of their programs. Most of the planning, control strategy development, implementation, and process are based on the ozone design values for specific metropolitan areas. The SIP is submitted in stages, with the first revisions designed to partially reduce ozone precursors and to enact programs like I/M. The final SIP revision is due by November 15, 1994. This revision includes all regulations necessary to attain the air quality standards. However, all programs may not be fully implemented until 1996.¹¹⁵ Plans will rely on monitoring of ozone, NO_x, and VOCs for the demonstration of attainment and maintenance of the NAAQS in all ozone areas. The demonstration phase of a plan will take 1 to 4 years after the plan begins, depending on the classification of the area. Once an area attains the applicable standards, the CAAA require areas to submit an approvable plan to show how the

area will "maintain" its attainment status over a 10-year period. If States do not submit approvable plans by the schedule contained in the Act, EPA may impose a Federal Implementation Plan (FIP) for the area. The FIP could be a complete replacement of the State plan or a supplement to correct its deficiencies.

Some States, such as California, have extremely serious mobilesource air quality problems. As a result, they have adopted more stringent maximum allowable pollutant limits than most other areas of the country. The California SIP has received national attention because of its rigorous standards, which are enforced by the California Air Resources Board (CARB). In some cases, the CARB standards exceed EPA mobile-source standards. For this reason, some other States in severe NAAQS nonattainment status also wish to adopt CARB standards.

California Programs

The CAAA directed EPA to implement the California Pilot Program. The State responded by additionally implementing its own LEV Program. The goals of both programs are to reduce ozone precursors; to reduce harmful emissions such as nonmethane organic gases (NMOGs); to demonstrate clean fuels technology in a large, visible statewide program; and to support California's clean fuels initiatives.

The Pilot Program sets lower hydrocarbon emissions standards for the production and sale of clean-fueled fleet vehicles in that State beginning with the 1996 model year. The sales requirement is 150,000 vehicles per year in 1996 through 1998, and 300,000 vehicles per year after that.¹¹⁶ In 2003, the Phase II standards for NMOG, CO, and NO_x may be implemented (Table 21), bringing the standard still lower. RFG is expected to be able to meet this lower standard. By the year 2010, an estimated 2 million cleanfueled fleet vehicles will be in operation due to sales requirements.¹¹⁷ A clean fuels availability program is included in the California SIP.¹¹⁸ Other States with serious, severe, or extreme ozone nonattainment areas may voluntarily opt-in to the California program.

¹¹⁵Interagency briefing by EPA at the General Services Administration (Washington, DC, April 21, 1993).

¹¹⁴National Research Council, Committee on Tropospheric Ozone Formation and Measurement, *Rethinking the Ozone Problem in Urban and Regional Air Pollution* (Washington, DC: National Academy Press, 1991).

¹¹⁶U.S. Environmental Protection Agency, Office of Mobile Sources, presented at the 1993 National Alternative Fuels Conference (Milwaukee, WI, June 28, 1993).

¹¹⁷U.S. Environmental Protection Agency, Office of Mobile Sources, presented at the 1993 National Alternative Fuels Conference (Milwaukee, WI, June 28, 1993).

¹¹⁸California must adopt a program to assure fuel availability. If it does not, EPA must.

The LEV Program requires more clean-fuel vehicles than the Pilot Program. Under the LEV Program requirements, sales are expected to increase by 200 percent in 1996 and 400 percent in 1999, as compared with the Pilot Program.¹¹⁹ Manufacturers will receive LEV Program credits for lower fleet average NMOG emissions, sale of more clean-fuel vehicles, and sale of cleaner vehicles than required. Averaging, trading, and banking of credits is permitted. The amount of fuel and type of fuel depends on the type of vehicle sold. The LEV program requires a minimum of 20,000 vehicles to be sold, with a supporting provision mandating at least

90 service stations. LEV Program clean-fuel vehicle emissions standards are to control the pollutants NMOG, CO, NQ, PM-10, and formaldehyde (HCHO) according to four vehicle emissions standards. They are, in order of decreasing emissions: transitional low-emission vehicle (TLEV), low-emission vehicle (LEV), ultra-low-emission vehicle (ULEV), and zero-emission vehicle (ZEV). TLEV standards match the CAAA Phase I (1996) and LEV standards match the CAAA Phase II (2003) for light-duty vehicles; for medium-duty vehicles, the LEV standards match CAAA for a light-duty truck classification (1998).

¹¹⁹U.S. Environmental Protection Agency, Office of Mobile Sources, presented at the 1993 National Alternative Fuels Conference (Milwaukee, WI, June 28, 1993).

6. Alternative Fuels

Introduction

The alternative fuels defined in EPACT are important because of their potential ability to both improve the environment and reduce U.S. dependence on imported petroleum. The fuels identified include two alcohols— ethanol (but not as used in gasohol) and methanol; three fuels that are gases at normal temperature and pressures—liquefied petroleum gas (LPG), natural gas, and hydrogen; and electricity. In addition, EPACT recognized that alternative feedstocks such as biomass or the large U.S. coal base could assist in reducing U.S. dependence on petroleum. Thus, coal-derived liquid fuels, fuels other than alcohol derived from biological materials, and other fuel that the Secretary of Energy determines, by rule, is substantially not petroleum could qualify as alternative fuels under EPACT.

Before proceeding with a detailed description of the composition and physical characteristics of the fuels, a brief overview of each fuel is covered below for those readers unfamiliar with alternative fuels. The overview highlights the main constituents of the fuel, its uses in other markets, and some of the advantages or disadvantages the material presents as a highway fuel. These characteristics are discussed in more detail in the later sections of the chapter.

Hydrogen

Hydrogen gas (H_2) is being explored for use in combustion engines and fuel-cell electric vehicles. It is a gas at normal temperatures and pressures, which presents greater transportation and storage hurdles than exist for the liquid fuels. Storage systems being developed include compressed hydrogen, liquid hydrogen, and chemical bonding between hydrogen and a storage material (for example, metal hydrides). Hythane, a combination of 15 percent hydrogen and 85 percent natural gas, is being tested in metal lattice storage systems.

While no transportation distribution system currently exists for hydrogen transportation use, the ability to create the fuel from a variety of resources and its clean-burning properties make it desirable as an alternative fuel. Of the alternative fueled vehicles covered in this report, hydrogenpowered vehicles are probably the furthest from commercialization. Hydrogen vehicles will probably not present a feasible, cost-effective option until well past the year 2000.¹²⁰

Compressed Natural Gas and Liquefied Natural Gas

Natural gas is a mixture of hydrocarbons—mainly methane (CH_4) —and is produced either from gas wells or in conjunction with crude oil production. Natural gas is consumed in the residential, commercial, industrial, and utility markets. The existing distribution system brings natural gas to 51.6 million residential consumers, 4.4 million commercial consumers, and 0.2 million industrial establishments.¹²¹ Natural gas has played a minor role historically in the U.S. transportation market. As a gas, it is more difficult to store than liquid product. Natural gas is delivered continuously through a gas pipeline network in the United States to end users.

The interest in natural gas as an alternative fuel stems mainly from its clean burning qualities, its domestic resource base, and its commercial availability to end users. Because of the gaseous nature of this fuel, it must be stored onboard a vehicle in either a compressed gaseous state (CNG) or in a liquefied state (LNG). Natural gas is liquefied at reduced temperatures and contained in this state in insulated, pressurized tanks.

Liquefied Petroleum Gas

Liquefied petroleum gas consists mainly of propane, propylene, butane, and butylene in various mixtures. However, for all fuels in the United States, the mixture is mainly propane. It is produced as a byproduct of natural gas processing and petroleum refining. Propane or LPG is used in all major end-use sectors as a heating fuel, engine fuel, cooking fuel, and chemical feedstock.

¹²⁰Michael Williams, "Mazda Takes Journalists for a Jaunt in Hydrogen-Powered Automobile," *Wall Street Journal*, October 25, 1993, p. B5E. ¹²¹Energy Information Administration, *Natural Gas Annual 1992*, DOE/EIA-0131(92), Table 17.

The components of LPG are gases at normal temperatures and pressures. With moderate pressure (100 to 300 psi), they condense to liquids, making them easy to store and transport. As such, LPG has many of the storage and transportation advantages of liquids, along with the fuel advantages of gases. LPG was in relatively widespread automotive use (mainly fleets) prior to the enactment of EPACT.

Methanol

Methanol (CH₃OH) and ethanol (C₂H₅OH) are both alcohol fuels. Today, most of the world's methanol is produced by a process using natural gas as a feedstock. However, the ability to produce methanol from nonpetroleum feedstocks such as coal or biomass is of interest for reducing petroleum imports.

The alternative methanol fuel currently being used is M-85. In the future, neat methanol, or M-100, may also be used. Methanol is also made into an ether, MTBE, which is blended with gasoline to enhance octane and to create oxygenated gasoline.

Ethanol

Ethanol in the United States is produced mainly by a cooking and fermenting process using grain crops, with corn being the primary feedstock. The main use of ethanol is for gasohol (a blend of 90 percent unleaded gasoline and 10 percent ethanol) and for lower blends of ethanol to meet oxygenated gasoline requirements. Ethanol used in gasohol and other oxygenated gasoline

An ethanol-powered transit bus in Peoria, Illinois.

blends meets the definition of a replacement fuel, but not of an alternative fuel.

Two higher blends of ethanol, E-85 and E-95 are being explored as alternative fuels in demonstration programs. Ethanol is also made into an ether, ethyl tertiary-butyl ether (ETBE), that has properties of interest for oxygenated gasoline and reformulated fuels. (See oxygenated and reformulated gasoline sections of Chapter 7.) As in the case of methanol, E-85 is the primary ethanol alternative fuel currently being considered.

Electricity

Electricity is unique among the alternative fuels in that mechanical power is derived directly from it, whereas the other alternative fuels release stored chemical energy through combustion to provide mechanical power. Motive power is produced from electricity by an electric motor, whereas it is produced by an internal combustion engine in the case of the other alternative fuels. Electricity in vehicles is commonly provided by batteries, but fuel cells are also being explored. Batteries are the storage "tanks" for electricity, and the quantity of potential power available from them is given by the battery rating (determined by plate size, quantity of electrolyte, etc.). Unlike batteries, fuel cells do not store energy but rather convert chemical energy to electricity. An external source of hydrogen¹²² and oxygen (from air) are fed to the fuel cell. The electrolyte fuel cells employ the electrochemical reaction between hydrogen and oxygen to generate electricity. This section focuses only on battery-powered electric vehicles because fuel-cell electric vehicles are a longer term option.

Physical and Chemical Characteristics

Overview

The primary alternative fuels characteristics that affect combustion engine performance are described below. These characteristics explain the major differences and similarities among the fuels (Table 22).

Most of the physical and chemical characteristics discussed in this section are for internal combustion engine performance. In an internal combustion engine, energy to power the vehicle derives from fuel com-

¹²²Pure hydrogen can be stored in the vehicle for use in fuel cells, or hydrogen can be produced by reforming a simple hydrocarbon fuel stored in the vehicle.

Table 22. Properties of Fuels

Property	Gasoline	No. 2 Diesel Fuel	Methanol	Ethanol	MTBE	Propane	CNG (Methane)	Hydrogen
Chemical Formula	\mathbf{C}_4 to \mathbf{C}_{12}	C_3 to C_{25}	сн₃он	C ₂ H ₅ OH	(CH ₃) ₃ COCH ₃	$C_{3}H_{8}$	CH₄	H_2
Molecular Weight	100-105 ^(a)	200 (approx.)	32.04	46.07	88.15	44.1	16.04	2.02
Composition, Weight %								
Carbon	82-88 ^(b)	84-87	37.5	52.2	68.1	82	75	0
Hydrogen	12-15 ^(b)	33-16	12.6	13.1	13.7	18	25	100
Oxygen	0	0	49.9	34.7	18.2	1	1	0
Specific gravity, 60° F/60° F	0.72-0.78 ^(b)	0.81-0.89 ^(d)	0.796 ^(c)	0.796 ^(c)	0.744 ^(m)	0.508	0.424	0.07
Density, Ib/gal @ 60°F	6.0-6.5 ^(b)	6.7-7.4 ^(d)	6.63 ^(b)	6.61 ^(b)	6.19 ^(m)	4.22	1.07	(r)
Boiling temperature, [°] F	80-437 ^(b)	370-650 ^(d)	149 ^(c)	172 ^(c)	131 ^(c)	-44	-259	-4,230
Reid vapor pressure, psi Octane no. ⁽¹⁾	8-15 ^(k)	0.2	4.6	^(o) 2.3 ^(o)	7.8 ^(e)	208	2,400	I
Research octane no.	90-100 ^(u)	ł	107	108	116	112	ł	130+
Motor octane no.	81-90 ^(s)	1	92	92	101	97	ł	ł
(R+M)/2	86-94 ^(s)	AN	100	100	108	104	120+	ł
Cetane no. ⁽¹⁾	5-20	40-55	:	:	:	ł	ł	1
Water solubility, @ 70°F								
Fuel in water, volume %	Negligible	Negligible	100	100 ^(b)	4.3 ^(e)	(c)	ł	:
Water in fuel, volume %	Negligible	Negligible	100	100 ^(b)		(c) 	I	:
Freezing point, °F	-40 ^(g)	-40-30 ⁽⁴⁾	-143.5	-173.2	-164	-305.8	-296 ^(c)	-435
Viscosity								
Centipoise @ 68°F	0.37-0.44 ^(3,p)	2.6-4.1	0.59	^(j) 1.19 ^(j)	0.35 ^(j)	1	1	:
Flash point, closed cup, °F	-45 ^(b)	165 ^(d)	52 ^(o)	55 ^(o)	-14 ^(e)	-100 to -150	-300	ł
Autoignition temperature, °F	495 ^(b)	600 (approx.)	867	(q) 2(⊖/	815 ^(e)	850-950	1,004	1,050-1,080
Flammability limits, volume %								
Lower	1.4 ^(b)	~	7.3	^(o) 4.3 ^(o)	1.6 ^(e,k)	2.2	5.3	4.1
Higher	7.6 ^(b)	9	36	(o) 19 ^(o)	8.4 ^(e,k)	9.5	15	74

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I able 22. Properties of Fuels (Continued)	(
Property	Gasoline	No. 2 Diesel Fuel	Methanol	Ethanol	MTBE	Propane	CNG (Methane)	Hydrogen
Latent heat of vaporization								
Btu/gal @ 60°F	900 (approx.) ^(b)	700 (approx.)	3340	23 /8 ^(b)	863 ⁽⁵⁾	775	ł	ł
Btu/lb @ 60°F	150 (approx.) ^(b)	100 (approx.)	506	398 ^(b)	138 ⁽⁵⁾	193.1	219	192.1
Btu/Ib air for stoichiometric mixture @ 60°F	10 (approx.) ^(b)	8 (approx.)	78.4	(q) रिक्रे	11.8	ł	ł	ł
Heating value ⁽²⁾								
Higher (liquid fuel-liquid water) Btu/lb	18,800-20,400	19,200-20,000	9,750	12,800 ^(q)	18,290 ^(h)	21,600	23,600	61,002
Lower (liquid fuel-water vapor) Btu/lb	18,000-19,000	18,000-19,000	8,570	11,500 ^(q)	15,100 ^(h)	19,8 ⁽ b)0	21,300	51,532
Higher (liquid fuel-liquid water) Btu/gal	124,800	138,700	64,250	84,100	ł	91,300	:	I
Lower (liquid fuel-water vapor) Btu/gal @ 60°F	115,000	128,400	56,800	76,000 ⁽³⁾	93,500 ⁽⁴⁾	⁽³⁾ 84,500	19,800	(9)
Heating value, stoichiometric mixture								
Mixture in vapor state, Btu/cubic foot @ 68°F	95.2 ^(b)	96.9 ^(5,q)	92.5 ^(b)	92.9 ^(b)	ł	ł	ł	ł
Fuel in liquid state, Btu/lb or air	1,290 ^(b)	1	1,330	^(b) 1,280 ^(b)	ł	ł	ł	ł
Specific heat, Btu/lb °F	0.48 ^(g)	0.43	0.6	^(j) 0.57 ^(j)	0.5 ^(j)	ł	ł	ł
Stoichiometric air/fuel, weight	14.7 ⁽³⁾	14.7	6.45	(i) g ⁽ⁱ⁾	11.7 ^(j)	15.7	17.2	34.3
Volume % fuel in vaporized stoichiometric mixture	2 ^(b)	1	12.3	^(b) 6.5 ^(b)	2.7 ⁽ⁱ⁾	:	:	:

Notes: ⁽¹⁾Octane values are for pure components. Laboratory engine Research and Motor octane rating procedures are not suitable for use with neat oxygenates. Octane values obtained by these methods ⁽¹⁾Octane values are for pure components. Laboratory engine Research and Motor octane rating procedures are not suitable for use with neat oxygenates. Octane values obtained by these methods are not useful in determining knock-limited compression ratios for vehicles operating on neat oxygenates and do not represent octane performance of oxygenates when blended with hydrocarbons.

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Similar problems exist for cetane rating procedures. ⁽²⁾The higher heating value is cited for completeness only. Since no vehicles in use, or currently being developed for future use, have powerplants capable of condensing the moisture of combustion,

the lower heating value should be used for practical comparisons between fuels. ⁽³⁾Calculated.

⁽⁴⁾ Pour Point, ASTM D 97 from Reference (c).

⁽⁵⁾Based on cetane. ⁽⁶⁾ For compressed gas at 2,400 psi.

Sources: ^(a) The basis of this table and associated references was taken from: American Petroleum Institute, <i>Alcohols and Ethers</i> , Publication No. 4261, 2nd ed. (Washington, DC, July 1988), Table B-1. ^(b) Alcohols: A Technical Assessment of Their Application as Motor Fuels, "API Publication No. 4261, July 1976. ^(b) Alcohols: A Technical Assessment of Their Application as Motor Fuels," API Publication No. 4261, July 1976. ^(c) Handbook of Chemistry and Physics, 62nd Edition, 1981, The Chemical Rubber Company Press, Inc. ^(d) "Dissel Fuel Oils, 1987," Petroleum Product Surveys, National Institute for Petroleum and Energy Research, October 1987. ^(d) "MTBE, Evaluation as a High Octane Blending Component for Unleaded Gasoline," Johnson, R.T., Taniguchi, B.Y., Symposium on Octane in the 1980's, American Chemical Society, Miami Beach MERE, Evaluation as a High Octane Blending Component for Unleaded Gasoline," Johnson, R.T., Taniguchi, B.Y., Symposium on Octane in the 1980's, American Chemical Society, Miami Beach ^(d) "Status of Alcohol Fuels Utilization Technology for Highway Transportation: A 1981 Perspective," Vol. 1, Spark-Ignition Engine, May 1982, DOE/CE-56051-7. ^(h) American Petroleum Institute Research Project 44, NBS C-461.
⁽¹⁾ Lang's Handbook of Chemistry, 13th Edition, McGraw-Hill Book Company, New York, 1985. ⁽¹⁾ "Data Compilation Tables of Properties of Pure Compounds," Design Institute for Physical Property Data, American Institute of Chemical Engineers, New York, 1984. ⁽¹⁾ Based on isoctame. ⁽¹⁾ Based on isoctame. ⁽¹⁾ De I Monograph Series, Publication 723, "Teri-Butyl Methyl Ether," 1984.
⁰⁰ API Technica, Sohio Oil Broadway Laboratory. ⁰⁰ API Technical Data Book - Petroleum Refining, Volume I, Chapter I. Revised Chapter 1 to First, Second, Third and Fourth Editions, 1988. ^(p) Automotive Gasolines," SAE Recommended Practice, J312 May 1986, 1988 SAE Handbook, Volume 3. ^(q) Internal Combustion Engines and Air Pollution," Obert, E.F., 3rd Edition, Intext Educational Publishers, 1973. ⁽¹⁾ Value at 80 degrees F with respect to the water at 60 degrees F (Mueller & Associates).
^(s) National Institute for Petroleum and Energy Research, Petroleum Product Surveys, <i>Motor Gasolines, Summer 1992</i> , NIPER-178 PPS 93/1 (Bartlesville, OK, January 1993), Table 1. ^(b) P. Dorn, A.M. Mourao, and S. Herbstman, "The Properties and Performance of Modern Automotive Fuels," Society of Automotive Engineers (SAE), Publication No. 861178 (Warrendale, PA, 1986), p. 53.
^(u) C. Borusbay and T. Nejat Veziroglu, "Hydrogen as a Fuel for Spark Ignition Engines," <i>Alternative Energy Sources VIII, Volume 2, Research and Development</i> (New York: Hemisphere Publishing Corporation, 1989), pp. 559-560.

Table 22. Properties of Fuels (Continued)

bustion. Because the two main types of internal combustion engines—spark ignition and compression ignition engines—work differently, they require fuels with different characteristics (see Chapter 8).

Composition

All of the fuels except hydrogen and electricity are individual hydrocarbons, blends of hydrocarbons, or alcohols. The chemical composition of a fuel affects both its emissions and its performance. Appendix E describes the basic chemical structure of the major constituents of alternative fuels.

Hydrogen

The simplest and lightest fuel is hydrogen gas (H₂). Hydrogen is in a gaseous state at atmospheric pressure and ambient temperatures. Fuel hydrogen is not pure hydrogen gas. It has small amounts of oxygen and other materials. California, for example, has provided guidelines for the content of hydrogen fuel. In its proposed specifications, oxygen content is limited to less than 2 mole percent, which California indicates will not present an explosion concern, nor will it pose any known emissions problem. California has also proposed a particulate limit to avoid engine damage and plugging of the fuel delivery system.¹²³

Natural Gas

The main constituent of natural gas is methane, which is a relatively unreactive hydrocarbon. Natural gas as delivered through the pipeline system also contains hydrocarbons such as ethane and propane; and other gases such as nitrogen, helium, carbon dioxide, hydrogen sulfide, and water vapor. Typically, natural gas contains over 90 percent methane by volume (Table 23). Ethane is the next primary constituent at 3.6 percent of the volume. Nitrogen comprises 1.8 percent of the volume, followed by carbon dioxide at 1.0 percent and propane at 0.8 percent. The absence of highly photochemically reactive hydrocarbons such as olefins or aromatics indicates that natural gas has less ozone-forming potential than gasoline.

The composition of pipeline natural gas varies, depending on the source and processing of the gas as well as the time of year. In addition to variations in interstate

Table 23.	Typical Volumetric and Mass Base
	Composition of Natural Gas

Component		Weight Percent	
CH_4	92.29	84.37	
C_2H_6	3.60	6.23	
$C_{3}H_{8}$	0.80	2.06	
C_4H_{10}	0.29	0.99	
C_5H_{12}	0.13	0.53	
C_6H_{14}	0.08	0.39	
CO ₂	1.00	2.52	
N_2	1.80	2.89	
H_2O	0.01	0.01	
	100.00	100.00	
	$\begin{array}{c} {\sf CH}_4 \\ {\sf C}_2 {\sf H}_6 \\ {\sf C}_3 {\sf H}_8 \\ {\sf C}_4 {\sf H}_{10} \\ {\sf C}_5 {\sf H}_{12} \\ {\sf C}_6 {\sf H}_{14} \\ {\sf CO}_2 \\ {\sf N}_2 \end{array}$	$\begin{array}{cccc} CH_4 & 92.29 \\ C_2H_6 & 3.60 \\ C_3H_8 & 0.80 \\ C_4H_{10} & 0.29 \\ C_5H_{12} & 0.13 \\ C_6H_{14} & 0.08 \\ CO_2 & 1.00 \\ N_2 & 1.80 \\ H_2O & 0.01 \\ \end{array}$	

Source: William E. Liss and William H. Thrasher, "Natural Gas as a Stationary Engine and Vehicular Fuel," Society of Automotive Engineers (SAE), Paper No. 912364 (Warrendale, PA, 1991), p. 46.

pipeline gas, some local utilities may deliver gas that is significantly different from interstate pipeline-quality natural gas.¹²⁴ In some areas, gas utilities inject propane/air mixtures into the natural gas during seasonal peak periods to reduce the need for natural gas during these times. Since the chemical and physical properties of natural gas constituents are different, the variability in the composition of natural gas can affect its performance as a transportation fuel. In a survey of 10 cities, the composition and characteristics of natural gas were shown to vary considerably (Table 24). For example, heating value varies from a low of 970 Btu per standard cubic foot (scf) to 1,208 Btu/scf.

When used as fuel in vehicles, the heavier hydrocarbons in natural gas increase reactivity and condense out of the compressed gas where the high-pressure gas leaves the regulator with temperature decreasing quickly. Condensation of these hydrocarbons can also occur in the vehicle's storage tanks. In CNG vehicles, the gas is stored at elevated pressures and may be subject to low ambient temperatures. The temperature/pressure conditions may cause certain hydrocarbons, like propane, to condense.¹²⁵ If heavier hydrocarbons con-

¹²³California Air Resources Board, Proposed Specifications for Alternative Fuels for Motor Vehicles, Staff Report (October 28, 1991), p. 33.

¹²⁴Christopher S. Weaver "Natural Gas Vehicles—A Review of the State of the Art," Society of Automotive Engineers (SAE), Paper No. 892133 (Warrendale, PA, 1989), p. 36.

¹²⁵William E. Liss and William H. Thrasher, "Natural Gas as a Stationary Engine and Vehicular Fuel," Society of Automotive Engineers (SAE), Paper No. 912364 (1989), pp. 47-48.

Component	Mean	Minimum With P/A	Minimum W/O P/A	Maximum With P/A	Maximum W/O P/A	10 th Percentile	90 th Percentile
Methane (Mole %) ¹	93.2	55.8	74.0	98.1	98.1	88.5	96.4
Ethane (Mole %)	3.6	0.7	0.7	14.7	14.7	1.8	5.0
Propane (Mole %)	0.8	0.0	0.0	23.7	2.4	0.3	1.3
C4+ (Mole %)	0.5	0.0	0.0	2.1	2.1	0.1	0.6
CO ₂ + N ₂ (Mole %)	2.7	0.1	0.1	15.1	10.0	1.0	4.7
Heating Value (Btu/scf)	1,037	970	970	1,208	1,130	1,023	1,050
Specific Gravity	0.603	0.566	0.566	0.883	0.695	0.578	0.628
Wobbe Number ²	1,338	1,198	1,198	1,402	1,402	1,312	1,357
Air/Fuel Ratio (Mass)	16.3	12.7	13.6	17.1	17.1	15.7	16.8

Table 24. Weighted National Statistics for Natural Gas in Ten Major Urban Areas of the United States With and Without Propane/Air (P/A) Peakshaving

¹The mole fraction of a component of ideal gases equals the volume fraction of that component. Mole percent is the number of molecules of a gas component as a percent of the total number of molecules in a given volume of the gas. Moles are frequently stated in terms of grams or pounds.

²Wobbe number is the high heating value on a volumetric basis divided by the square root of the specific gravity relative to air. It represents a measure of energy flow through an orifice.

Note: "Propane/Air peak sharing" (P/A) refers to the addition of propane/air mixtures to natural gas during peak demand periods in order to reduce the need for natural gas.

Source: William E. Liss and William H. Thrasher, "Natural Gas as a Stationary Engine and Vehicular Fuel," Society of Automotive Engineers (SAE), Paper No. 912364 (Warrendale, PA, 1991), p. 46.

dense, the heating value and specific gravity of the gas will change. The condensation and revaporization lead to fuel enrichment variations. Changes in fuel enrichment affect both emissions and engine performance.

Water content is of concern because of its tendency to (1) promote corrosion of transmission pipes, vehicle storage tanks, and refueling stations; and (2) form solid hydrates. When compressed gas is allowed to expand at the regulator within the vehicle, ice crystals may form and block fuel flow if water vapor is present and if the gas is cooled below water's relative freezing point. Some regions of the country are considering further dehydration of natural gas at vehicle refueling stations to prevent formation of solid or liquid phases (hydrates or water condensates).¹²⁶

Natural gas is lighter than air, which is good from a safety perspective. If natural gas escapes, it will not lie along the ground or enter sewage systems.

Liquefied Petroleum Gas

LPG, like natural gas and unlike gasoline, is a simple mixture of hydrocarbons, mainly propane/propylene (C_3s) and butane/butylene (C_4s). The chemical structures of these paraffins and olefins are discussed in Appendix E. Because the current U.S. standards restrict automotive LPG to being mostly propane, LPG automotive fuel is frequently referred to as propane. In Europe, however, automotive mixtures can contain much more butane.¹²⁷ Because the mix of propane and butane in the United States may vary in the future, this document will continue to use the term LPG for automotive fuel, with physical and performance characteristics being those mainly of propane.

The limited amount of highly reactive hydrocarbons and the low sulfur content of LPG relative to gasoline or diesel indicate some of LPG's good environmental features. One of the few highly reactive hydrocarbons

¹²⁶William E. Liss and William H. Thrasher, "Natural gas as a Stationary Engine and Vehicular Fuel," p. 46.

¹²⁷R.F. Webb, An Assessment of Propane as an Alternative Transportation Fuel in the United States, Main report prepared for Petrolane Gas Service (Los Angeles, CA, June 1989), p. 3-3.

in LPG is the olefin propylene (also called propene). Propylene not only increases emissions, it also lowers the knock-limited compression ratio, diminishing engine performance.¹²⁸ The amount allowed in LPG is limited to 5 percent by the American Society for Testing and Materials (ASTM) D 1835-89 standard for fuels. Propane and butane, while gases under normal temperatures and pressures, are both heavier than air; therefore, if leakage occurs they can lie along the ground or enter sewage systems.

Alcohols: Methanol and Ethanol

As engine fuels, ethanol and methanol have similar chemical and physical characteristics. The chemical structures of these alcohols are discussed in Appendix E, along with the structures of methane and ethane. As indicated in Appendix E, methanol is methane with one hydrogen molecule replaced by a hydroxyl radical (OH), and similarly, ethanol is ethane with a hydrogen molecule replaced by a hydroxyl radical.

The addition of the OH radical adds polar characteristics to these molecules. Polarity in a molecule is a highly cohesive molecular bonding force. Alcohols with small hydrocarbon structures like methanol and ethanol have strong polarity, while alcohols with larger hydrocarbon structures have weak polarity. MTBE and ETBE, which are made from methanol and ethanol, respectively, are ethers. Ethers do not have the OH radical, and have little or no significant polarity.

At room temperature, low-molecular-weight substances like methanol would be gases if polarity did not keep them collapsed into liquids. When methanol or ethanol is dissolved in a nonpolar solvent like gasoline, the alcohol molecules become separated, and the molecular cohesion is weakened. The alcohol behaves more like a gas in such a mixture and results in a larger than anticipated increase in vapor pressure for the gasoline mixture than would be expected based on the alcohol's and gasoline's pure liquid vapor pressures. However, when alcohol concentrations in gasoline are at the 85-percent level, the Reid Vapor Pressure of the mixture is lower than that of gasoline alone. In addition, if water exists as a second phase with the gasoline, the polar alcohols will be drawn to the water, which is also highly polar. This becomes an issue in transporting and storing fuels because water frequently exists in tank bottoms and

pipelines. The polar effects are stronger for methanol than for ethanol, and are insignificant for higher-molecular-weight, lower-polar-strength alcohols.¹²⁹

Methanol is highly toxic, and raises safety concerns about human ingestion, eye or skin contact, and inhalation. Precautions are needed when handling methanol.

Ethanol for fuel use must be denatured by Federal mandate. Denaturants used in industry vary in types and amounts. Different denaturants will affect driveability and durability of the vehicle. California is specifying that unleaded gasoline be the denaturant used in fuel ethanol both for E-85 and E-95 (which California calls E-100).¹³⁰

Electricity

For electric vehicles, the battery is central to the vehicle's fuel system and its success. Lead acid batteries are the types currently being used in electric vehicles, but there is no consensus over what type of battery may be best for the future. A variety of battery types are being developed, including nickel cadmium, nickel iron, nickel zinc, zinc bromine, sodium sulfur, sodium nickel chloride, lithium, nickel metal hydride, zinc air, and aluminum air.¹³¹

Fuel Properties

Although a large number of fuel properties influence engine performance, a subset of these properties are reviewed in this section to highlight differences among the petroleum-based and alternative fuels.

Energy Density

Differences in energy mass density (Btu/lb) and energy volume density (Btu/gal as a liquid or Btu/scf as a gas) do not greatly affect engine performance, but energy density differences do affect the volume and weight of fuel contained in onboard storage tanks and, thus, they impact driving range. The designation of a fuel as a liquid fuel frequently refers to its condition in the vehicle storage tank. For example, LNG, LPG, the gasolines, and the alcohol fuels are all liquid fuels in the storage tank, but they are all combusted as vapors¹³² in spark engine cylinders. The difference between the

¹²⁸California Air Resources Board, Prospect Specifications for Alternative Fuels for Motor Vehicles, Staff Report (October 28, 1991), p. 31.

¹²⁹American Petroleum Institute, *Alcohols and Ethers*, Publication No. 4261, 2nd ed. (Washington, DC, July 1988), p. 3.

¹³⁰California Air Resources Board, Prospect Specifications for Alternative Fuels for Motor Vehicles, Staff Report (October 28, 1991), p. 18.

¹³¹A.P. Green, C. McGrath, and J. Murray, "Global Opportunities and Risks for Electric and Hybrid Low Emission Vehicles," Society for Automotive Engineers (SAE), Paper No. 931011 (Warrendale, PA, 1993), p. 102.

¹³²Although the fuels may not be fully vaporized as they enter the engine, they are mostly vapor, and at the time of combustion, can be considered vaporized fuels.

liquefied gases LNG and LPG and the other liquid fuels is that the liquefied gases are stored under pressure and temperature conditions that keep them in liquid form.

Conventional gasoline, oxygenated and reformulated gasoline, and diesel-which are liquids-have the highest energy densities. Ethanol and methanol also are liquids at atmospheric pressure and ambient temperatures, so they are stored and handled similarly to gasoline. Their energy densities, though, are less. Methanol has about half the energy content of gasoline on a volume basis, while ethanol has about two-thirds of the energy density. The lower energy density implies that at equivalent engine efficiency (miles per Btu), a pure-alcohol-fueled vehicle would travel half to two-thirds as far as a gasoline-fueled vehicle using the same size tank. These energy density differences are compensated for somewhat by improvements in efficiency that can be realized in spark ignition engines using alcohols compared with gasoline (see Chapter 8). E-85 and M-85 have slightly higher energy densities than neat ethanol and methanol because of the addition of gasoline.

LPG, while a gas at normal temperatures and pressures, is stored in a liquid form under slight pressure (100-300 psi). While butane has a higher energy density per gallon than propane, both propane and butane have lower energy content per gallon than diesel or gasoline. The liquefied propane in the storage tank has an energy density that is about 73 percent of the energy density of gasoline by volume.

Natural gas is stored in the vehicle fuel tanks under pressure as a compressed gas. Even under fairly high pressure, both the mass density and energy density of a gas are considerably less than for a liquid.

The difference in energy densities has a pronounced effect on vehicle storage equipment. At 3,000 psi, a typical pressure for CNG vehicle fuel tanks, the volumetric energy of natural gas is about one-fifth that of diesel fuel and one-fourth of gasoline. Thus, if all other efficiencies were equal, a CNG vehicle tank would be four times the size of a gasoline tank to cover the same driving range.¹³³ For comparison, the weight of the fuel and tank in pounds per gallon of diesel fuel equivalents are 47 pounds for natural gas in a steel cylinder, 36 pounds for natural gas in a fiber-reinforced steel tank,

26 pounds for natural gas in an advanced fiber-wrapped aluminum cylinder, 18.4 pounds for methanol in a conventional tank, and 9.2 pounds for diesel in a conventional tank.¹³⁴

The energy density disadvantage of CNG is partially resolved with LNG, because LNG is simply natural gas that has been liquefied. LNG tanks might be pressurized around 30 psi and hold the liquid at a temperature of around -260 degrees Fahrenheit. Somewhere between two to four times more LNG than CNG can be stored onboard. Also, in the process of liquefying natural gas, some of the substances of concern regarding engine performanceare removed, such as water and carbon dioxide. In addition, LNG vehicle tanks can be filled more rapidly than CNG tanks.¹³⁵

Hydrogen is less dense than natural gas. For example, natural gas at 2,400 psi contains about 188,000 Btu per cubic foot, whereas hydrogen at the same pressure contains only 45,000 Btu per cubic foot—about one-fourth the energy per unit volume of natural gas. When the storage container is taken into consideration, natural gas would provide 140,000 Btu per cubic foot, hydrogen 33,000 Btu, and gasoline 839,000 Btu (Table 25).¹³⁶

Table 25. Energy Storage Density

(Thousand Btu per Cubic Foot)				
Fuel	Fuel Only	Fuel and Container		
Gasoline	900	839		
Hydrogen (2,400 psi)	45	33		
Natural Gas (2,400 psi)	188	140		
Electricity	2	2		
Liquid Hydrogen	270	67-140		
LNG	630	346		
Hydride (Hydrogen)	309-384	11-143		

Source: *Clean Fuels Report*, Vol. 4, No. 3 (June 1992), p. 105.

Despite the large variation in vehicle storage requirements that result from energy density differences, the impact of energy density on engine performance is less dramatic. When fuels are combusted in spark-ignition engines, they are primarily in a vapor or gaseous phase,

¹³³Christopher S. Weaver, "Natural Gas Vehicles—A Review of the State of the Art," Society of Automotive Engineers (SAE) paper, No. 892133 (Warrendale, PA, 1989), p. 37.

¹³⁴Christopher S. Weaver, "Natural Gas Vehicles—A Review of the State of the Art," p. 37-38.

¹³⁵Robert M. Nimocks, "Why Liquify," NGV Resource Guide, Volume 1, ed. Ellen Pollock (Denver, CO: RP Publishing Inc., June 1993), p. 117.

¹³⁶The Clean Fuels Report, Vol. 4, No, 3 (Niwot, CO: J.E. Sinor Consultants, Inc., June 1992), p. 105.

and gas energy densities are related to molecular weight and the relative hydrogen/carbon/oxygen content of the molecules. While methane and the higher-molecular-weight compounds in gasoline differ considerably in energy volume density, in all cases the gas that enters the cylinder is a mixture of fuel and air. Air is a far larger component of the gas entering the chamber than the fuel. The volume of air coming in is regulated to provide the amount of oxygen needed to combust all the fuel (a stoichiometric mixture). Since air is 80 percent nitrogen, a large amount of air is added to the fuel to provide the necessary oxygen requirements.

In its gaseous state, the energy composition of natural gas varies across the country, but averages around methane's heat content of 1,010 Btu/scf (high heating value). By comparison, propane gas averages 2,517 Btu/ scf, and gasoline averages about 5,800 Btu/scf (as an ideal gas). However, energy density differences among stoichiometric mixtures are not as dramatic. A stoichiometric mixture of propane and air would have about 6 percent more energy content than an equal volume of a stoichiometric mixture of gasoline and air. Similarly, a stoichiometric mixture of gasoline and air would have about 10 percent more energy than an equal stoichiometric volume of natural gas and air. Thus, with the same engine displacement, the amount of natural gas air/fuel mixture that can be burned in each piston stroke is about 10 percent less than for gasoline. This results in about the same penalty in engine power output.

The alternative fuels for combustion engines have a feature that helps to compensate for their lower energy densities. They all have an octane advantage over gasoline, which allows for higher engine compression ratios and thus improved efficiencies and power.

Electricity for an electric vehicle is commonly stored in a battery. Today's electric vehicles use lead acid batteries, which contain a specific energy of 30.6 watthours per kilogram (104 Btu/kg or 47 Btu/lb). This is about 1/400th the energy density of gasoline (19,000 Btu/lb). As a result, a large number of storage batteries are needed to achieve acceptable performance. The number of batteries increases vehicle weight and takes additional space. While electric vehicle systems are much more efficient than combustion engines, the efficiency advantage can only offset the low energy density difference to a small degree. An electric car using a lead acid battery might require 0.42 kilowatthours (kWh) per mile or about 1,433 Btu per mile, compared with a typical gasoline vehicle at 30 miles per gallon or 3,833 Btu per mile.¹³⁷ That is, the electric system has about a 2.7:1 efficiency advantage over a spark-ignition system, which while significant, does not remove the 400:1 energy density disadvantage. The low energy density of vehicle batteries creates tradeoffs between size, weight, cost, and vehicle range. While this discussion focuses on the energy efficiency differences between electricity and gasoline use in a vehicle, the fuel-cycle efficiencies to produce gasoline and electricity are also very different. Gasoline is produced much more efficiently, on the average, than electricity.

Volatility

Volatility indicates a fuel's ability to vaporize under different temperatures and pressures. It is the property that most affects startup engine performance and is of particular interest for spark ignition engines, which are the predominant engines used in light-duty vehicles (see Chapter 7). While high volatility is desirable in cold weather, it can cause loss of power or vapor lock in warmer weather. High volatility can also lead to increased evaporative emissions. Thus, volatility is controlled both for engine performance and for emissions.

Volatility is not an issue with hydrogen, CNG, or LPG. As gases, they do not need to vaporize before burning, making cold-start enrichment or further blending for cold-start reasons unnecessary. Cold-start enrichment is a primary source of CO emissions in gasoline-fueled vehicles.

The alcohols are less volatile than gasoline when used in neat form or as 85-percent alcohol blends. The Reid vapor pressure for ethanol is 2.3, for methanol 4.6, and varies for gasoline between 8 and 15. Ethanol and methanol are insufficiently volatile for cold-engine starts in spark ignition engines, even at moderate temperatures. Because of the low volatility, the most important performance issues for the alcohol fuels are the cold-start problem and misfiring during warmup.¹³⁸

When neat alcohols are used, various solutions to the cold-start problem have been identified—including

¹³⁷U.S. Department of Energy, Office of Policy, Planning and Analysis, *Assessment of Costs and Benefits of Flexible and Alternative Fuel Use in the U.S. Transportation Sector, Technical Report Four: Vehicle and Fuel Distribution Requirements*, DOE/PE-0095P (Washington, DC, August 1990), pp. 39-42. ¹³⁸American Petroleum Institute, *Alcohols and Ethers*, Publication No. 4261, 2nd ed. (Washington, DC, July 1988) p. 54. carrying an on-board supply of a volatile fuel for startups, such as gasohol or propane.¹³⁹ The addition of gasoline to alcohol fuels (M-85 or E-85) helps to reduce the cold-start problem. Current engine technology for dedicated methanol fuel use is designed for M-85.¹⁴⁰ One original equipment manufacturer has demonstrated engine cold-start capability with M-85 down to temperatures as low as -20 degrees Fahrenheit using computer-controlled starting systems.¹⁴¹

Octane

Octane numbers measure a fuel's tendency to knock in a sparkignition engine. Knocking occurs when the gasoline-air vapor mixture prematurely self-ignites as the mixture is compressed during the upward movement of the piston. The self-ignition occurs before the cylinder reaches the top of its stroke, causing the cylinder to push against the crank shaft instead of with it. This creates a knock, which not only works against the motive power of the engine, but also puts a strain on the mechanical parts. Generally, the higher the octane number, the higher the compression ratio that can be tolerated without knocking. Engines with higher compression ratios have more power and higher efficiencies.

The octane number is determined several ways. Using a singlecylinder standardized engine, and operating the engine under two different sets of conditions, a Research Octane Number (RON) and a Motor Octane Number (MON) are obtained. Research octane is generally higher in value than motor octane. Neither reflects well the actual performance of a multiple-cylinder automobile engine. The road octane number, which is the simple average of research and motor octane (R+M)/2, is the value posted on the pumps to represent some measure of antiknock characteristics. An octane number of 100 is assigned to a very high antiknock hydrocarbon, isooctane. The octane number does not cover the full range of factors influencing knock in engines, particularly for gaseous fuels like CNG and hydrogen. Over the years, other methods have been developed to quantify the knock resistance of gaseous fuels. In stationary engine applications, for example, a Methane Number approach is used. The octane number, however, still provides a meaningful way of rating different fuels.¹⁴²

While all of the alternative fuels being discussed have better octane ratings than gasoline, natural gas and hydrogen exhibit the strongest antiknock characteristics. Pure methane has a road octane number, (R+M)/2, of over 120.¹⁴³ Gasoline's road octane number varies from about 86 to 94. High quantities of other constituents in natural gas, such as propane, increase the tendency of this fuel to knock, while the inert elements such as carbon dioxide and nitrogen decrease the tendency. Generally, the amount of propane and inert elements in pipeline quality gas are such as to cancel their opposing impacts on tendency to knock. Thus, pipeline-quality gas exhibits antiknock characteristics similar to methane.¹⁴⁴ Natural gas can be used in engines with compression ratios as high as 15:1 (versus 8-10:1 for 91 octane gasoline).¹⁴⁵ An optimum compression ratio of 15.5:1 might result in 15- and 22-percent increases in power and engine efficiency, respectively, over a base compression ratio of 8.4:1- which is more typical of gasoline-fueled engines.¹⁴⁶

Hydrogen has a road octane number greater than that for natural gas. However, increases in compression ratios in hydrogen-fueled engines can be limited because of a tendency to ignite prematurely, prior to spark ignition. If premature ignition problems were addressed, higher compression ratios could be achieved.¹⁴⁷

While not as good as natural gas or hydrogen, LPG has excellent antiknock characteristics. It has a road octane number of 104, allowing dedicated propane vehicles to take advantage of engines with slightly higher compression ratios than can be used with gasoline.¹⁴⁸

¹⁴⁸Should the standards for automotive LPG be changed to allow for more butane, this advantage will diminish.

¹³⁹American Petroleum Institute, *Alcohols and Ethers*, p. 54.

¹⁴⁰Frank Black, "An Overview of the Technical Implications of Methanol and Ethanol as Highway Motor Vehicle Fuels," Society of Automotive Engineers (SAE), Paper No. 912413 (Warrendale, PA, October 1991), p. 11.

¹⁴¹American Petroleum Institute, *Alcohols and Ethers*, p. 56.

¹⁴²William E. Liss and William H. Thrasher, "Natural Gas Vehicles—A Review of the State of the Art," p. 50.

¹⁴³U.S. Environmental Protection Agency, Office of Mobile Sources, Analysis of the Economic and Environmental Effects of Compressed Natural Gas as a Vehicle Fuel, Volume I, Passenger Cars and Light Trucks (Ann Arbor, MI, April 1990), p. 48.

¹⁴⁴Christopher S. Weaver, "Natural Gas Vehicles—A Review of the State of the Art," p. 36.

¹⁴⁵Christopher S. Weaver, "Natural Gas Vehicles—A Review of the State of the Art," p. 36.

¹⁴⁶U.S. Environmental Protection Agency, Office of Mobile Sources, *Analysis of the Economic and Environmental Effects of Compressed Natural Gas as a Vehicle Fuel, Volume I, Passenger Cars and Light Trucks*, p. 48.

¹⁴⁷C. Borusbay and T. Nejat Veziroglu, "Hydrogen as a Fuel for Spark Ignition Engines," *Alternative Energy Sources VIII, Volume 2, Research and Development* (New York, NY: Hemisphere Publishing Corporation, 1989), p. 566.

Both neat ethanol and neat methanol have road octane numbers of 100, which is close to LPG's octane number. Compression ratios for alcohol fuels might be raised to 13:1.¹⁴⁹

Cetane

The combustion and ignition characteristics of diesel engine fuels are expressed in the cetane number. Fuels with high cetane numbers have low autoignition temperatures and short ignition delay times. Cetane number is determined in a single-cylinder laboratory engine in terms of a reference fuel consisting of blends of cetane (n-hexadecane, representing 100 on the cetane scale) and HMN (2,2,4,4,6,8,8-heptamethylnonane, representing 15 on the cetane scale).

Since a high octane number means a low cetane number (see Chapter 7), none of the alternative fuels have cetane values high enough to be used alone in unmodified compression ignition engines. However, engine designers are developing modified compression-ignition engines for heavy-duty use that include an ignition device and other changes to accommodate the lack of cetane value in these fuels.

Heat of Vaporization

Heat of vaporization affects engine power and efficiency. It is the amount of heat absorbed by a fuel as it evaporates from a liquid state, which occurs when the fuel is mixed with air prior to combustion. Higher heat of vaporization leads to improved cooling ability. Higher cooling during the intake stroke of a spark-ignition engine results in a denser air/fuel mixture. A denser mixture has two effects: (1) it allows for greater power, and (2) it permits a greater compression ratio, which improves power and efficiency. However, although a high heat of vaporization improves power and efficiency, it also adds to coldstart problems when there is little heat in the air or in the engine to vaporize the fuel prior to spark ignition.

The alcohol fuels have much higher heats of vaporization than gasoline or diesel. For methanol, typical power increases of 10 percent from increased air/fuel mixture density have been observed in unmodified automotive engines using methanol instead of gasoline.¹⁵⁰

Flame Speed

The speed at which a flame front propagates through a fuel/air mixture can affect engine performance and emissions. High flame speeds allow for more complete combustion and potentially leaner fuel mixtures. While the liquid fuels have similar flame speeds, methanol is thought to have a higher flame speed than gasoline. Natural gas, however, has a slower flame speed than the other fuels, which impairs spark-engine efficiency unless the spark timing is advanced to compensate. The need for advanced timing can be offset by use of high compression ratios and compact, turbulent compression chambers that decrease the distance the flame must travel.¹⁵¹ Hydrogen has the highest flame speed of the alternative fuels, which reduces burning time and thus heat losses from the cylinder, improving thermal efficiency over fuels with lower flame speeds.¹⁵²

Flame Temperature and Luminosity

The alcohol fuels distinguish themselves in this area. For alcohol fuels, the flame temperature is lower than that of gasoline, and luminosity is so low that less thermal energy is lost through conduction or radiation. Low flame temperature also helps reduce nitrogen oxide formation.¹⁵³ Low luminosity, however, is a safety issue, because the flame is essentially invisible. When gasoline is added to the neat alcohol fuels as in M-85 or E-85, it increases the luminosity. Hydrogen also is virtually invisible when burning.

Autoignition Temperature

Autoignition temperature is a measure of when a fuel will selfignite. Self-ignition is a concern in environments where the fuel might escape and come into contact with hot engine parts. As a safety feature, high autoignition temperatures are desirable. Hydrogen has the highest autoignition temperature at about 1,065 degrees Fahrenheit, followed by natural gas, propane, methanol, and ethanol. Gasoline and diesel have the lowest autoignition temperatures at 495 and 600 degrees Fahrenheit, respectively. Based on this measure, all the alternative fuels have an advantage over gasoline. While both natural gas and hydrogen have high autoignition temperatures, they require very different amounts of energy to ignite mixtures of fuel and air. Since natural gas fuel/air mixtures are difficult

¹⁴⁹First Interim Report of the Interagency Commission on Alternative Motor Fuels (Washington, DC, September 30. 1990), p. 2-7.

¹⁵⁰American Petroleum Institute, *Alcohols and Ethers*, p. 53.

¹⁵¹Christopher S. Weaver, "Natural Gas—A Review of the State of the Art," p. 36.

¹⁵²C. Borusbay and T. Nejat Veziroglu, Hydrogen as a Fuel for Spark Ignition Engines, p. 568.

¹⁵³Frank Black, Alternative Liquid Fuels in Transportation, p. 5.

to ignite, natural-gas-fueled engines must use high-energy spark plugs.¹⁵⁴ Hydrogen fuel/air mixtures, on the other hand, need very little energy to ignite. For stoichiometric fuel/air ratios, hydrogen requires about one-tenth the energy to ignite that hydrocarbon fuels require.¹⁵⁵

Flashpoint

The flashpoint is the lowest temperature at which combustible mixtures of fuel vapor and air form above the fuel. In the presence of a spark, such mixtures will ignite. A high flashpoint is desirable from a safety standpoint, but none of the alternative fuels has an advantage in this area. All fuels but diesel have flashpoints at ambient or lower than ambient temperatures; however, the alcohol fuels have higher flashpoints than gasoline.

Flammability

Flammability limits measure the range of fuel/air mixtures that will ignite. From a safety perspective, a wide range is less desirable than a narrow range. Of the hydrocarbon fuels, methanol has the widest flammability limits (7.3 percent to 36 percent) followed by ethanol. In partially filled or empty storage tanks, the alcohol fuels are more likely to produce a combustible mixture above the fuel than the other alternative hydrocarbon fuels. Gasoline tank vapors are too rich in fuel to ignite, and the addition of gasoline to the alcohol fuels reduces the flammability limits of M-85 and E-85 compared to M-100 and E-95, respectively. Relative to gasoline, the safety concerns associated with the wide flammability limits of alcohols are offset by the safety advantages of alcohol fuels' relatively high lowerflammability limits, higher flashpoint temperatures, higher autoignition temperatures, and lower vapor pressures than gasoline.¹⁵⁶ For example, the high lower-flammability limit of methanol keeps it from igniting in air at concentrations below about 6 percent, while gasoline will ignite at concentrations as low as 1.4 percent.¹⁵⁷ Hydrogen has the widest flammability limits of all of the alternative fuels, ranging from 4.1 percent to 74 percent. When coupled with the small amount of energy needed to ignite fuel-air mixtures, the wide flammability limits present a safety concern for hydrogen relative to the other fuels.

While wide flammability limits are not good from a safety perspective, they can be a positive characteristic for engine performance. Wide limits increase the flexibility to vary engine power or speed under different conditions by adjusting the fuel/air ratio.

Fuel Production

This section discusses the main means of producing alternative fuels today. Future production methods using different feedstocks such as coal are discussed in Chapter 9. Production processes vary greatly for the alternative fuels. Methanol is created from a synthesis gas (H_2 and carbon monoxide), which is reacted in the presence of a catalyst. Ethanol production begins with a biomass feedstock, which is subjected to a process of cooking, fermentation, and distillation to create the alcohol. LPG is a byproduct of natural gas production and petroleum refining. Natural gas is extracted from a reservoir and separated from accompanying liquids, heavy hydrocarbons, and contaminants. The different processes not only affect the final cost of the fuel, but also require additional energy and create their own emissions.

Hydrogen Production

Two methods are generally used to produce hydrogen: (1) electrolysis and (2) synthesis gas production from steam reforming or partial oxidation (see "Methanol Production").

Electrolysis uses electrical energy to split water molecules into hydrogen and oxygen. The electrical energy can come from any electricity production source, including renewable fuels.¹⁵⁸ DOE has concluded that electrolysis is unlikely to become the predominant method for large quantities of hydrogen production in the future. Non-electric, direct production paths such as biomass gasification are likely to require less primary energy and will potentially have lower capital costs. However, electrolysis may still play a significant role.¹⁵⁹

As described under methanol production, producing synthesis gas results in hydrogen. The predominant method of producing synthesis gas is steam reforming

¹⁵⁴Christopher S. Weaver, "Natural Gas Vehicles—A Review of the State of the Art," p. 41.

¹⁵⁵C. Borusbay and T. Nejat Viziroglu, Hydrogen as a Fuel for Spark Ignition Engines, p. 566.

¹⁵California Department of Transportation, Division of Mass Transportation, *Public Transportation Alternative Fuels*, Final Report, prepared by Booz-Allen & Hamilton, Inc., FTA/DMT-CA-80-PB92-120120 (Sacramento, CA, June 30, 1992), p. 5-3.

¹⁵⁷U.S. Environmental Protection Agency, Office of Mobile Sources, *Analysis of the Economic and Environmental Effects of Methanol as an Automotive Fuel*, Special Report (Washington, DC, September 1990).

¹⁵⁸The Clean Fuels Report, Vol. 4, No. 3 (Niwot, CO: J.E. Sinor Consultants, Inc., June 1992), p. 108.

¹⁵⁹The Clean Fuels Report, Vol. 4, No. 3 (Niwot, CO: J.E. Sinor Consultants, Inc., June 1992), p. 103.

of natural gas, although other hydrocarbons can be used as feedstocks. For example, biomass and coal can be gasified and used in a steam reforming process to create hydrogen.

Natural Gas Production

Most natural gas consumed in the United States is domestically produced. In 1992, 11 percent was imported, primarily from Canada. U.S. dry gas production in 1992 was 17.8 trillion cubic feet.¹⁶⁰

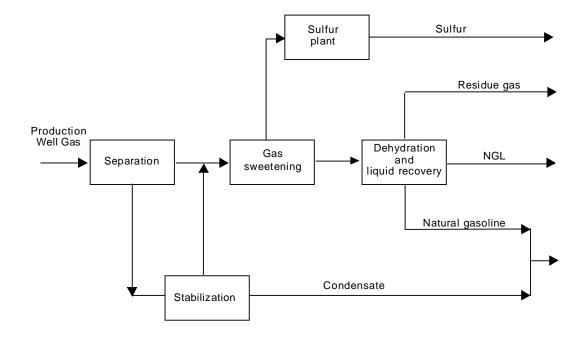
Gas streams produced from reservoirs contain natural gas liquids and other materials. Processing is required to separate the gas from petroleum liquids and to remove contaminants. First, the gas is separated from free liquids such as crude oil, hydrocarbon condensate, water, and entrained solids. The separated gas is further processed to meet specified requirements. For example, natural gas for transmission companies must

Figure 3. Gas Conditioning and Liquids Recovery

generally meet certain pipeline quality specifications with respect to water content, hydrocarbon dewpoint, heating value, and hydrogen-sulfide content. The combination of processes in a typical gas plant is shown in Figure 3. A dehydration plant controls water content; a gas processing plant removes certain hydrocarbon components to hydrocarbon dewpoint specifications; and a gas sweetening plant removes hydrogen sulfide and other sulfur compounds (when present).¹⁶¹

Liquefied Petroleum Gas Production

LPG is a byproduct from two sources: natural gas processing and crude oil refining. Most of the LPG used in the United States is produced domestically. In 1992, 48 percent of the propane supplied came from natural gas processing, 45 percent from refineries, 5 percent from net imports, and 2 percent from existing stock drawdown. The majority of LPG imports are from Canada, which supplied 73 percent in 1992.¹⁶²



Source: Dale H. Beggs, Gas Production Operations (Tulsa, OK: OGCI Publications, 1984).

¹⁶⁰Energy Information Administration, *Natural Gas Annual 1992*, Volume 1, DOE/EIA-0131(92)/1 (Washington, DC, November 1993), Table 1. ¹⁶¹Dale H. Beggs, *Gas Production Operations* (Tulsa, OK: OGCI Publications, 1984), pp. 213-222.

¹⁶²Energy Information Administration, *Petroleum Supply Annual 1992*, Volume 1, DOE/EIA-0340(92)/1 (Washington, DC, May 1993), Tables 3 and 21.

When natural gas is produced, it contains methane and other light hydrocarbons that are separated in a gas processing plant. Since propane boils at -44 degrees Fahrenheit and ethane (the next lighter hydrocarbon) boils at -127 degrees Fahrenheit, separation from methane (which boils at -259 degrees Fahrenheit) is accomplished through a combination of increasing pressure and decreasing temperature. Low temperatures are achieved by refrigeration and expansion of a compressed gas (gas uses its own energy to expand, causing the temperature to drop).

The natural gas liquid (NGL) components recovered during processing include ethane, propane (paraffin), and butane, as well as heavier hydrocarbons. Quantities of NGL components vary considerably among different sources of natural gas streams. Nearly all of the C_3 s in NGL are propane.

Propane and butane, along with other gases, are also produced during crude refining as a byproduct of the processes that rearrange and/or break down molecular structure to obtain more desirable petroleum compounds. Reforming and catalytic cracking are thetwo refineryprocesses that are the principal sources of propane and butane. (Ethane is also produced, but it is usually used within the refinery as fuel.) In refining, the C_3 s and C_4 s produced in the catalytic cracking unit are a mixture of paraffins and olefins. Table 26 shows typical LPG yields in reforming and catalytic cracking processes and a breakdown of typical sources of propane produced in a refinery.

Methanol Production

Methanol is predominantly produced by steam reforming of natural gas to create a synthesis gas, which is then fed into a reactor vessel in the presence of a catalyst to produce methanol and water vapor. Although a variety of feedstocks other than natural gas can and have been used, today's economics favor natural gas. Other feedstocks include naphtha, vacuum gas oil, coal and biomass. About 71 percent of U.S. onstream capacity is designed for natural gas feedstock.

Table 26. LPG from Refineries

Fuel	LPG Yields in Refining Processes (Volume Percent of Feedstock)				
_	Refo	rming	Catalytic Cracking		
_	94 RON	100 RON	62% CONV.	75% CONV.	
Propane	4.8	6.2	2.5	2.6	
N-Butane	3.4	4.5	1.0	1.4	
Isobutane	2.2	2.6	3.4	5.3	
Total	10.4	13.3	7.0	9.3	

Typical Refinery S	Sources of Propane Supply	

Source	(Volume Percent)	
Reforming	43.3	
Catalytic Cracking	25.5	
Crude Distillation	17.5	
Hydrocracking	9.2	
Coking and Other	4.5	
Total	100.0	

Notes: RON, Research Octane Number. CONV., Conversion. For this table, reforming feedstock is naphtha (boiling range 160-350°F) and cat cracking feedstock is vacuum gas oil (boiling range 650-1,050°F). In fluid catalytic cracking, conversion is a measure of the severity of operations (i.e., how much of the high molecular weight material is converted into gasoline and lighter material). It is defined as 100 percent minus the percent of unconverted material. Reforming severity is discussed further in Chapter 7.

Source: J.L. Glazer and G.G. Clark, "LP-Gas Value Upgrading—New Market Channels," Gas Processors Association Paper. Proceedings of the Sixty-Fourth Annual Convention (Tulsa, OK, 1985), p. 362.

An additional 8 percent uses other light hydrocarbons.¹⁶³ When feedstocks other than natural gas are used, further processing may be needed, such as steps to remove sulfur from the synthetic gas stream. Sulfur can poison the catalysts used in the process. This section discusses processing natural gas into methanol, and since natural gas is usually free from significant sulfur, desulfurization and other feedstock processing will not be covered.

Synthesis Gas Production. Synthesis gas refers to combinations of carbon monoxide (CO) and hydrogen. While a large amount of synthesis gas produced is used to make methanol, most synthesis gas is used to make ammonia. As a result, most methanol plants are adjacent to or are part of ammonia plants.

Synthesis gas is produced by either steam reforming or partial oxidation. The process chosen is a function of the feedstocks. In the case of natural gas (or other lighter feedstocks such as LPG or naphtha), steam reforming is generally used. The small amount of methanol produced from heavier feedstocks such as coal is produced via the partial oxidation route.¹⁶⁴

In steam reforming, methane feedstock is passed over a nickel catalyst along with steam. The process takes place under high temperatures and pressures in a vessel similar to a cracking furnace. The reaction converts the methane and water to CO and hydrogen.¹⁶⁵ A simplified representation of the reaction is:

$$CH_4 + H_2O --> CO + 3H_2$$

Methanol from Synthesis Gas. The synthesis gas is fed into another reactor vessel under high temperatures and pressures, where the CO and hydrogen are combined in the presence of a catalyst (usually copper-zinc oxide) to produce methanol. The following reaction occurs:

$$CO + 2H_2 \rightarrow CH_3OH$$

Finally, the reactor product is distilled to purify and separate the methanol from the reactor effluent. The unreacted synthesis gas is recovered and recycled to the reactor vessel. This procedure produces methanol of 99 percent purity. Byproducts include small amounts of dimethyl ether and higher alcohols.¹⁶⁶

Ethanol Production

Most ethanol in the United States is produced through a process of hydrolysis, saccharification, and fermentation using grain as a feedstock. Corn is the grain of choice because of its high degree of availability and price. Therefore, the majority of U.S. ethanol production is located in the corn-growing Midwest.¹⁶⁷

For the most part, fuel ethanol production is for domestic use. However in 1988, ethanol producers began exporting to Brazil, where ethanol is the primary transportation fuel. Exports peaked in 1990 at about 100 to 150 million gallons.¹⁶⁸ In 1992, producers again focused on the U.S. market in preparation for the first oxygenated gasoline season. Production that year reached a record 1,083 million gallons.

Ethanol production from grain is summarized in Figure 4. Current commercial technology cannot fully convert the cellulose component of feedstocks to ethanol. A major goal of research and demonstration programs is to economically convert not only the starchy component to fermentable sugars but also the cellulose component in order to increase yields. Methods of improving or combining the saccharification and fermentation processes are also targeted. Use of new methods of this type could, for instance, enable the processing of grain hulls or the use of wood as a feedstock.

Electricity Production

In the United States in 1992, 2.8 trillion kilowatthours of electricity were produced. Petroleum-fired steam plants produced only 0.1 trillion kilowatthours, or 3 percent of total production. Coal-fired steam plants

¹⁶³U.S. Department of Energy, Office of Policy, Planning, and Analysis, *Assessment of Costs and Benefits of Flexible and Alternative Fuel Use in the U.S. Transportation Sector, Technical Report Three: Methanol Production and Transportation Costs,* DOE/PE-0093 (Washington, DC, November 1989), p. B-5.

¹⁶⁴U.S. Department of Energy, Office of Policy, Planning, and Analysis, *Assessment of Costs and Benefits of Flexible and Alternative Fuel Use in the U.S. Transportation Sector, Technical Report Three: Methanol Production and Transportation Costs,*, p. 1.

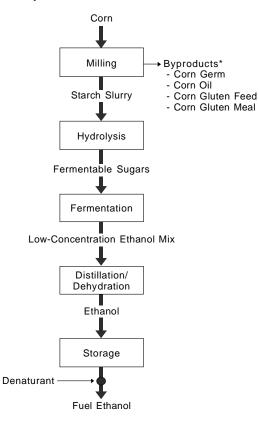
¹⁶⁵D.L. Burdick and W.L. Leffler, Petrochemicals in Nontechnical Language (Tulsa, OK: PennWell Publishing Co., 1990), p. 150.

¹⁶⁶D.L. Burdick and W.L. Leffler, Petrochemicals in Nontechnical Language, pp. 153-155.

¹⁶⁷Mindy Petrulis et al., U.S. Department of Agriculture, Economic Research Service, *Ethanol Production and Employment*, Agriculture Information Bulletin No. 678 (Washington, DC, July 1993), p. 1.

¹⁶⁸Information Resources, Inc., *Implementing the Clean Air Act: Fuel Reformulation and Regulations in the 1990's*, Final Draft (Washington, DC, October 1, 1992), pp. ix-24, 25.

Figure 4. Steps in Ethanol Production



*Byproducts produced depend on the type of milling, i.e, dry milling or wet milling.

Source: Paul R. Wood, "New Ethanol Process Technology Reduces Capital and Operating Costs for Ethanol Producing Facilities," *Fuel Reformulation* (Denver, CO: Hart Publications, Inc., July/August 1993), pp. 56-64.

produced 56 percent of electricity supplied; nuclear plants, 22 percent; natural-gas-fired steam plants, gas turbines, and internal combustion turbines, 10 percent; and hydroelectric plants, 9 percent. Geothermal, wood, waste, wind, and solar supplied less than 0.5 percent of electric power needs.¹⁶⁹

While the existing electricity infrastructure is available to supply power to electric vehicles, one concern is how widespread electric vehicle use will affect the load curve driving today's capacity mix requirements. Utilities use different types of units to supply continuous baseload requirements, intermediate requirements, and peak load needs. Overnight recharging of vehicles is attractive to utilities in that it requires power when other power demands are low. Daytime recharging, however, could increase peak loads. From an emissions standpoint, the type of fuel used in the power plants to supply the vehicles is also important. Coal-fired plants, for example, produce more greenhouse gases and other emissions than do nuclear and hydroelectric plants.

Electricity production from standard power plants is about 32 percent efficient (e.g., 10,600 Btu of coal to produce 3,412 Btu of electricity). If energy efficiency of power plants is improved over the years and more energy is supplied from cogeneration units that have much higher overall efficiencies due to their use of waste heat, the total fuel cycle energy efficiency of electric vehicles could improve significantly.

Fuel Distribution

Alternative fuels will be attempting to penetrate a conventional fuel market that has a well-developed infrastructure. Unfortunately, they generally cannot make use of the existing petroleum fuel infrastructure. Some fuels, such as natural gas, already have a significant infrastructure in place because of their other uses. Other fuels, such as methanol, have very little infrastructure to serve a vehicle market. Additional infrastructure needs for alternative fuels in some cases may be a hurdle to market penetration. This section briefly reviews the distribution system for each fuel.

Hydrogen

A distribution system for hydrogen as a transportation fuel does not exist. While pipeline transportation is generally the most economic means of transporting gaseous fuels, a pipeline system is currently not in place. Transportation of hydrogen is typically in canisters and tanker trucks.

Natural Gas

Natural gas is distributed throughout the United States in extensive pipeline systems that extend from the wellhead to the end user. Every continental State has access to natural gas through pipelines. The pipeline system consists of long-distance transmission systems, followed by local distribution systems. Some underground storage is also used to help supply seasonal peak needs. The distribution system is operated at lower pressures than the transmission system.¹⁷⁰ In 1992, the distribu-

¹⁶⁹U.S. Department of Energy, Annual Energy Review 1992, DOE/EIA-0384(92) (Washington, DC, June 1993), p. 219.

¹⁷⁰U.S. Department of Energy, Office of Policy, Planning, and Analysis, *Assessments of Costs and Benefits of Flexible and Alternative Fuel Use in the* U.S. Transportation Sector, Technical Report Four: Vehicle and Fuel Distribution Requirements, DOE/PE-0095P (Washington, DC, August 1990), p. 32. tion system was able to serve 52.3 million residential consumers, 4.4 million commercial consumers, and 0.2 million industrial establishments.¹⁷¹

The main issue with CNG distribution for transportation purposes is the lack of refueling stations. The rest of the distribution system is well developed. In 1992, the National Renewable Energy Laboratory reported 349 CNG public and private refueling sites. Refueling CNG vehicles requires connecting a manifold on the vehicle to a high-pressure gas line.¹⁷² A refueling station takes natural gas from the low pressure distribution pipeline and compresses it for transfer to the vehicle.

Slow-fill stations attach the vehicle directly to a compressor and have little or no storage capacity. Refueling time is dependent on the compressor, but might be 6 to 8 hours for automobiles.¹⁷³ Slow-fill stations are used for fleet vehicles that can remain idle in a single location for a period of time. The pressure in the vehicle cylinders rises as they fill, and when they reach a specified pressure, the compressor automatically shuts down. Fast-fill stations are similar, but they have storage capacity to allow filling in a short period of time comparable to gasoline refills (5-7 minutes for automobiles). The compressor must be able to handle peak demand without falling behind. A cascade of high-pressure cylinders, containing gas at different pressures, provides the storage. Refueling occurs by equalizing pressure with each cylinder in turn, in ascending sequence (Figure 5). A home compressor is also available for individual use. It is a slow-fill compressor sized to refuel one or two vehicles in a residential driveway.174

Liquefied Petroleum Gas

Natural gas liquids (which include LPG) are extracted from natural gas in the gas processing plants located near gas producing areas. This "raw mix" is then moved through pipelines to fractionation facilities, which separate the raw mix into ethane, propane, butane, and other products. Most fractionators are located at central pipeline hubs or large refining/ chemical plant centers. The largest fractionation centers are at Mont Belvieu, Texas (Gulf Coast); the Conway-Hutchinson area of Kansas; Hattiesburg, Mississippi; and in the Texas Panhandle. Large underground storage areas for the raw mix and fractionated products are located in the same areas. Additional storage areas exist in the major markets of the Midwest, Northeast, and Southeast.

From the major fractionation storage areas, LPG is moved by pipeline, barges, tankers, railroad cars, and trucks to the end user. Pipelines provide the primary means of moving LPG long distances. Gathering pipelines take raw mix to the fractionators, while distribution pipelines move LPG from the fractionators to the major market areas. The LPG pipeline system is not as extensive as the natural gas pipeline system. The pipelines mainly cover the Midwest, and two major lines go into the Southeast and the Northeast. Most LPG is consumed in areas served by these pipelines. Trucks carry LPG to bulk plants. From bulk storage facilities, a network of independent or branded retail distributors receive and deliver propane to the end users, either by truck or through direct sales of cylinders.

Since LPG is stored under pressure both inside the vehicle and in the refueling tanks, special refueling equipment is needed to transfer the pressurized liquid from the storage tanks to the vehicle and to ensure that no LPG escapes during refueling. Refill time for an LPG vehicle container is similar to filling a gasoline or diesel tank. LPG requires the use of a special pressure-resistant filling connection instead of the conventional hose.¹⁷⁵

The weakest link in the LPG distribution system to widespread use of LPG as a transportation fuel is the lack of refueling stations. An advanced LPG distribution network exists for various retail uses, but transportation refueling facilities are not available at all retail outlets. The National Renewable Energy Laboratory reported 3,297 retail refueling stations.¹⁷⁶ However, this number may be low, since it represents facilities

¹⁷¹Energy Information Administration, Natural Gas Annual 1992, Volume 1, DOE/EIA-0131(91) (Washington, DC, November 1993), Table 17.

¹⁷²Christopher S. Weaver, "Natural Gas Vehicles—A Review of the State of the Art," p. 38.

¹⁷³Annalloyd Thomason, "NGVs: What Every Customer Should Know," *NGV Resource Guide, Volume 1*, ed. Ellen Pollock (Denver, CO: RP Publishing, June 1993), p. 7.

¹⁷⁴U.S. Department of Energy, Assessment of Costs and Benefits of Flexible and Alternative Fuel Use in the U.S. Transportation Sector, Technical Report Four: Vehicle and Fuel Distribution Requirements, DOE/PE-0095P (Washington, DC, August 1990), pp. 32-33.

¹⁷⁵H. Bergmann and B. Busenthur, "Facts Concerning the Utilization of Gaseous Fuels in Heavy-Duty Vehicles," *Conference Proceedings: Gaseous Fuels for Transportation I*, Vancouver, BC Canada, hosted by BC Research and Institute of Gas Technology, August 1986 (Chicago, IL, April 1987), p. 842.

¹⁷⁶U.S. Department of Energy, Office of Transportation Technologies, *Transportation Energy Data Book*, Edition 13, ORNL-6743 (Oak Ridge, TN, March 1993), Table 5.2.

Figure 5. Typical CNG Vehicle Refueling Station with Fast-Fill and Slow-Fill Systems

Source: U.S. Department of Energy, Office of Policy, Planning and Analysis, Assessment of Costs and Benefits of Flexible and Alternative Fuel Use in the U.S. Transportation Sector. Technical Report Four, Vehicle and Fuel Distribution Requirements, DOE/PE-0095P (Washington, DC, August 1990), p. 33.

that wished to pay a small fee to be published in an LPG refueling directory. $^{\rm 177}$

Because marine and pipeline transportation are inexpensive relative to other transportation modes, the areas of the country served by long-distance pipelines or marine facilities are more likely to use LPG as a transportation fuel than areas distant from production facilities, marine terminals, or pipeline access.

Methanol and Ethanol

Methanol and ethanol will probably be transferred from import terminals or production facilities by barge, rail, or truck to eventually reach retail outlets. While the alcohols are liquids at ambient temperatures and atmospheric pressures, they cannot be moved easily through the existing petroleum product network to end users, for three reasons.

First, alcohols cannot use the current petroleum pipeline system. They may suffer water contamination, phase separation in the case of M-85 or E-85, or cross-contamination from other petroleum products. Second, corrosive properties of alcohols make many of today's existing storage facilities as well as pipelines unsuitable for use with these fuels. The contamination and corrosive issues are resolvable,¹⁷⁸ but in the near term,

¹⁷⁷"Never Far from the Fuel," *Butane Propane News*, Vol. 24, No. 3 (Arcadia, CA, March 1992), p. 30; and LPG Clean Fuels Coalition. ¹⁷⁸*First Interim Report of the Interagency Commission on Alternative Motor Fuels* (Washington, DC, September 30, 1990), pp. 4-29, 30. the petroleum pipeline system will not be used. Third, while splash blending¹⁷⁹ of methanol or ethanol and gasoline will be possible in the initial stages of growth, if large volumes of M-85 or E-85 are to be used, petroleum product terminals may have to be altered to deal with automatic blending of the two products. However, since new dedicated truck loading racks may be needed to prevent water and product cross contamination, in-line blenders can be added when they are installed.¹⁸⁰

Safety concerns for methanol and ethanol differ from those for gasoline. Therefore, these alcohol fuels will require different equipment and handling procedures. Generally, M-85 or E-85 is offered at a gasoline retail outlet that contains the appropriate storage and dispensing facilities for alcohols. At the retail outlet, materials must be compatible with alcohols' corrosive characteristics. For example, methanol underground storage tanks must be made of carbon steel or specially formulated fiberglass. A fuel filter must be added to remove rust particles that are loosened from the tank walls by the methanol. Dispenser materials must also be compatible with the alcohols.¹⁸¹

Because methanol is not widely used, retail outlet information is limited. California reported 31 retail outlets operating in 1992 (compared with over 13,000 gasoline outlets in the State). California probably has the majority of U.S. retail outlets selling M-85 today, and is planning soon to have a total of 82 outlets.¹⁸² The National Renewable Energy Laboratory reported 43 outlets (both public and private) across the country in 1992.¹⁸³

Market penetration of M-85 and methanol is projected by DOE to develop in the vicinity of marine terminals because of the high cost of shipping the product long distances by rail or truck and the potential need for imports. Based on an analysis indicating that trucking gasoline for a 100-mile radius around marine terminals is economical, it was assumed the same would be true for methanol. Since approximately 75 percent of the vehicle miles traveled in the United States are within these 100-mile radii, methanol should be able to reach

a large market in spite of current distribution limitations.¹⁸⁴

Ethanol is already penetrating the transportation market through gasohol. Although an exact figure is not available, there are many gasohol outlets. However, ethanol used in gasohol is not an alternative fuel as defined by EPACT. It is a replacement fuel and is discussed in this capacity in Chapter 7. Since E-85 is not being widely used, and E-95 is only undergoing demonstration, few outlets for these alternative fuels are currently available. Distribution of gasohol currently is strongest around the major ethanol production centers in the Midwest.

For LNG, the natural gas pipeline system allows liquefaction plants to be situated in any strategic location for end users. Once the gas is liquefied, it can be transferred in appropriate containers to its destination by rail, truck, or barge. After the LNG is stored at a refueling station, it can also be pumped and vaporized into CNG. LNG facilities can be designed to store more fuel than CNG stations, and they can hold perhaps several days' to a week's fuel.

Electricity

Electricity is produced from power plants located throughout the country, transmitted to substations through high voltage transmission systems, stepped down to lower voltages, and carried to homes and businesses through distribution systems. The Electric Power Research Institute (EPRI) describes the electric vehicle infrastructure as being 98 percent in place. The remaining 2 percent is developing the connection from the grid to the vehicle and determining how recharging vehicles might affect the grid.¹⁸⁵

It takes 6 to 10 hours to recharge batteries of ordinary electric vehicles, thus recharging would generally be done at night. The length of time to recharge, when coupled with a short range, is a major disadvantage for electric vehicles over other alternative fueled vehicles. As a result, an important developing technology is fast

¹⁷⁹Splash blending refers to loading fuel components separately into tank trucks versus automatically blending components prior to loading.

¹⁸⁰U.S. Department of Energy, Assessments of Costs and Benefits of Flexible and Alternative Fuel Use in the U.S. Transportation Sector, Technical Report Four: Vehicle and Fuel Distribution Requirements, DOE/PE-0095P (Washington, DC, August 1990), pp. 18-21.

¹⁸¹U.S. Department of Energy, Assessments of Costs and Benefits of Flexible and Alternative Fuel Use in the U.S. Transportation Sector, Technical Report Four: Vehicle and Fuel Distribution Requirements, DOE/PE-0095P (Washington, DC, August 1990), pp. 20-21.

 ¹⁸²California Energy Commission, Transportation Technology and Fuels, chart titled, "Methanol Fueling Locations in California" as of July 15, 1992.
 ¹⁸³U.S. Department of Energy, Office of Transportation Technologies, *Transportation Energy Data Book*, Edition 13, Table 5.2.

¹⁸⁴U.S. Department of Energy, Office of Policy, Planning, and Analysis, *Assessments of Costs and Benefits of Flexible and Alternative Fuel Use in the* U.S. Transportation Sector, Technical Report Four: Vehicle and Fuel Distribution Requirements, pp. 18-19.

¹⁸⁵Taylor Moore, "Charging Up for Electric Vehicles," EPRI Journal, Vol. 18, No. 4 (June 1993), pp. 8-9.

charging of electric vehicles. Recharging can take place indoors or outdoors, but hydrogen is emitted by lead acid batteries as they recharge, so indoor recharging facilities must be well-ventilated.

Ideally, convenient electric charging may someday be available not only at home, but also at workplace parking areas, parking meters, and other public locations. This vision requires common standards and equipment compatibility. A semiformal group comprising EPRI, utilities, representatives of automotivestandard-setting bodies, component suppliers, and the Big Three U.S. auto manufacturers (Chrysler, Ford, and General Motors) is meeting to work on these issues. Although complete standards are not in place, current vehicles being offered to general consumers will meet common voltage and current standards that will support 6- to 8-hour home charges—particularly during off-peak hours.¹⁸⁶

The basic initial charging standard being pursued in the United States is a 240-V/30-A circuit, similar to the circuits used by home electric clothes dryers. New commercial electric vehicles will likely have built-in electric converters for changing the utility alternating current into direct current for the batteries.¹⁸⁷

¹⁸⁶Taylor Moore, "Charging Up for Electric Vehicles," p. 10.

¹⁸⁷Taylor Moore, "Charging Up for Electric Vehicles," p. 10.

7. Traditional and Replacement Fuels

This chapter reviews gasoline and diesel—traditional fuels—and the replacement fuels being used with gasoline. The largest category of replacement fuels consumed in 1992 is oxygenates. The oxygenates are important components of both oxygenated and reformulated gasolines and are discussed in that context.

Gasolines

Overview

Oxygenated gasoline, reformulated gasoline, and conventional gasoline are the crude-oil-derived fuels against which alternative fuels are being compared. The oxygenates that are added to gasoline are partly or wholly derived from sources other than crude oil, and thus are replacement fuels which reduce the need for crude oil. The two major replacement fuels used as oxygenates today are MTBE and ethanol. Although these are only additives to gasoline, their volumes (roughly 2.3 percent of total gasoline consumption) in 1992 far exceeded alternative fuel use.

Oxygenated Gasoline

Oxygenated gasoline has been mandated by law to address CO emissions. Under the 1990 CAAA, EPA identified areas in the United States that did not meet CO air standards. Subsequently, EPA designated 39 areas that are required to use oxygenated gasoline during the winter months. Consumers in these areas use about 30 percent of the Nation's gasoline.¹⁸⁸

CO emissions result from incomplete combustion of gasoline, and are worse during the winter months. Low temperatures and high altitudes increase CO emissions in vehicle exhaust, particularly during cold starts, which last until the engine warms. Increasing the oxygen content of gasoline improves combustion and reduces CO emissions. EPA specified that oxygenated gasoline contain no less than 2.7 percent oxygen by weight.

Oxygen content in gasoline is increased by adding oxygenates. Oxygenates are liquid organic compounds, such as alcohols or ethers, which contain oxygen and are "substantially similar" to motor gasoline as approved by the EPA. Virtually the only two oxygenates used during the first oxygenated gasoline season (winter 92/93) were MTBE and ethanol. In the CO nonattainment areas, during that part of the season when all areas were participating, about 77 percent of the oxygenated gasoline consumed used MTBE, and 23 percent used ethanol.

Reformulated Gasoline

Reformulated gasoline (RFG) was mandated to reduce vehicle hydrocarbons and toxic emissions¹⁸⁹ in ozone nonattainment areas. Prior to the 1990 CAAA, the term "reformulated gasoline" was sometimes used to mean any fuel that was altered as a result of EPA regulations or that was created to gain share in the "clean fuel" market. When used in this chapter, the term is as defined in the CAAA.

The basic RFG program identifies nine affected areas that have the highest ozone problems. These areas cover more than 22 percent of the U.S. population. There are other ozone nonattainment areas that can also opt-in to the program. If they do, more than half of the country will be participating.¹⁹⁰

RFG is defined both by characteristics and in terms of its ability to achieve particular emissions goals. The goals of the reformulated gasoline program are:

• *Phase I:* Between 1995 and 1999, aggregate "baseline" vehicle summer volatile organic compound (VOC)¹⁹¹ emissions and year-round toxic emissions

¹⁸⁸Not all areas chose to participate during the first season, as described in the lead article in the Energy Information Administration's *Petroleum Supply Monthly*, DOE/EIA-0109(93/07) (Washington, DC, July 1993).

¹⁸⁹Toxic air pollutants regulated under Section 219 of the CAAA are the aggregate emissions of benzene, 1,3-butadiene, polycyclic organic matter, acetaldehyde, and formaldehyde.

¹⁹⁰Estimates are based on share of U.S. gasoline sales in participating areas.

¹⁹¹Volatile organic compounds (VOCs) are precursors of ozone and are toxic. The term is sometimes used in place of "unburned hydrocarbons" because some organic compounds being emitted may contain elements other than hydrogen or carbon.

will be 15 percent lower than emissions from the same vehicles using "baseline" fuel.¹⁹²

- *Phase II:* By 2000, "baseline" vehicle summer VOC emissions and year-round toxic emissions¹⁹³ will be 20 to 25 percent lower than emissions from the same vehicles using "baseline" fuel.
- There will be no increase in NO_x emissions.

Physical and Chemical Characteristics of Gasolines

Gasolines—Conventional, Oxygenated, and Reformulated

Gasolines are complex mixtures of several hundred types of hydrocarbons. Conventional, oxygenated and reformulated gasolines have most of the same component hydrocarbons, but differ in the relative quantities of the various hydrocarbons and oxygenates they contain. The components in these mixtures range in boiling points from 80 to 437 degrees Fahrenheit. The majority of hydrocarbons have 4 to 12 carbon atoms in their molecular structure (written C₄, C₅, etc.) and fall into four general types: paraffins (including the cycloparaffins and branched paraffins), olefins, aromatics, and oxygenated hydrocarbons. Appendix E discusses the basic structure of these types of molecules.

Most of the refinery streams which are now blended into gasoline are produced in refinery processes to create hydrocarbons in the gasoline boiling range with desirable performance characteristics for spark-ignition engines. In the past, the criteria for a gasolinehydrocarbon mix were driven only by engine performance. Now, evaporative and exhaust emissions also drive the choice of gasoline's hydrocarbon mix. For example, aromatics increase gasoline performance by increasing octane, but these produce more exhaust hydrocarbon, carbon monoxide (CO), and toxic emissions than do other hydrocarbon types. Inclusion of oxygenated hydrocarbons has been shown to reduce CO emissions. Oxygenates are also high-octane components; thus, adding oxygenates reduces the need for aromatics to meet octane requirements.

Oxygenated Gasoline

Oxygenated gasoline is created by adding oxygenates. Ether oxygenates are MTBE, ETBE, and tertiary amyl methyl ether (TAME). Alcohol oxygenates are ethanol, methanol, and tertiary butyl alcohol (TBA). Of these oxygenates, only MTBE and ethanol are in widespread use. In order to meet the requirement for 2.7 percent oxygen by weight, about 15 percent MTBE or 7.7 percent ethanol (by volume) must be added to gasoline. The difference in volumes is due to differences in oxygen content between the two compounds. Each of these oxygenates affects the characteristics of gasoline differently.

The main characteristics of MTBE and ethanol are shown in Table 27. The ether MTBE has about the same density as gasoline and a vapor pressure in the middle of the range exhibited by other blending components. MTBE is a pure compound, so it has a single boiling point of 131 degrees Fahrenheit. Its blending octane number is very high at 109 (R+M)/2, and its oxygen content is 18.2 percent by weight.

Table 27. Selected Properties of Methyl Tertiary-Butyl Ether (MTBE) and Ethanol

Property	МТВЕ	Ethanol
Chemical Formula	$C_5H_{12}O$	C_2H_5OH
Oxygen (weight %)	18.2	34.7
Density (lb/gal)	6.2	6.6
Boiling Point (°F)	131	172
Blending RVP (psi)	8	18
Blend Octane Number [(R+M)/2]	109	113

Source: Table 22 and Alcohol Outlook (October 1993), p. 16.

Like MTBE, ethanol is a pure component with a single boiling point of 172 degrees Fahrenheit, and its blending octane number is quite high at 113 (Chapter 6). The oxygen weight content of ethanol is 34.7 percent, almost twice that of MTBE. Alcohols have a much higher blending Reid vapor pressure (RVP) than pure component RVP, which while acceptable with today's oxygenated gasoline requirements, will work against their role in RFG. However, alcohols' affinity to water will be a greater obstacle to supplying the RFG market than will be the RVP impact.

Ether oxygenates, such as MTBE, mix freely with gasoline and can be separated only through distillation. This property permits ethers to be blended at the refinery and shipped by pipeline. This property is not shared by the alcohols. Alcohols' affinity to water prevents ethanol from being blended at the refinery and shipped by pipeline, where the product may come in contact with water.

¹⁹²"Baseline" fuel and vehicle are defined in the CAAA to be representative of a 1990 gasoline and 1990 model year vehicle.

Reformulated Gasoline

The specifications for and methods of certifying RFG were not finalized in the CAAA. Gasoline produced for ozone nonattainment areas after January 1, 1995, will be certified as meeting the initial reformulated gasoline requirements if the fuel conforms to certain specifications to meet the mandated reductions in VOCs and toxic emissions. The EPA will use a "simple" model to certify the gasoline in the first several years of the program. From 1998 and beyond, refiners will be required to recertify their gasoline with a "complex" model.

In order to achieve the goals established by the CAAA, the yearround composition of RFG after January 1, 1995, is required to have:

- Minimum of 2 percent oxygen (by weight)
- Maximum of 1 percent benzene (by volume)
- Adequate detergents to prevent accumulation of deposits in engines and vehicle fuel supply systems
- No heavy metals content (unless waived).

In 1998, the reformulated gasoline composition must achieve reductions in VOCs, NO_x , and toxic emissions using the complex model. This can be done with some combination of:

- Reduced fuel volatility (reduced RVP)
- Addition of oxygenates to achieve the 2.0-percent minimum oxygen content (by weight)
- Reduced benzene and other aromatics
- Reduced olefins
- Reduced sulfur
- Reduced distillation curve (increased E-200 and E-300).

Under the simple model, the initial 15-percent reduction of VOCs will be met mainly by lowering the RVP. Volatility requirements limit RVP to 8.7 or 7.8, depending on the classification of the ozone nonattainment region. Toxic emission reduction compliance will be dominated by benzene control and RVP control, since the VOC emissions contain toxic emissions.

The complex model will allow refiners to trade off among the olefin content, aromatic content, sulfur content, and distillation, all of which influence emissions of NO_x , VOCs, and toxic compounds.

Fuel Properties of Gasolines

The major properties of conventional, oxygenated, and reformulated gasolines that govern engine performance are volatility and octane. Performance criteria which gasolines must address include driving range (miles per gallon), cold-start ability, smooth running after warmup, and avoidance of vapor lock. The fuel should also prevent spark plug fouling, filter plugging, and excessive engine wear. While performance criteria are being met, evaporative and exhaust emission requirements cannot be exceeded. The intention behind using oxygenated and reformulated gasolines is to keep engine performance as close to that with conventional gasoline as possible, while reducing emissions. These fuels are to be burned in today's gasoline engines without modifications to the engines.

Volatility

As indicated in Chapter 6, volatility indicates a fuel's ability to vaporize under different temperature and pressure situations. It is the characteristic that most affects startup engine performance. Improper volatility can cause hesitation, stumbling, and surge. Gasolines must have more volatility in cold weather than in warm in order to both ignite the fuel and run smoothly until the engine is warmed up. In warm weather, volatility must be decreased to prevent excess vapor from forming. Loss of power or stalling is caused by this vapor lock. Higher volatility leads to increased evaporative emissions, so volatility must not only be controlled to meet engine performance characteristics, but also to stay within limits on evaporative emissions.

Gasoline volatility is characterized by RVP and the distillation range as measured by percent of gasoline evaporated over the full gasoline boiling-temperature range. These parameters are adjusted seasonally and geographically to meet different performance criteria and regulatory requirements.

RVP is the vapor pressure of gasoline in pounds per square inch (psi) at 60 degrees Fahrenheit under atmospheric pressure. It is directly correlated to gasoline's ability to deal with the cold-start and vapor lock tendency. When considering a fuel component's impact on the total RVP of gasoline, its *blending* RVP is the measure of importance. The blending RVP refers to the vapor pressure impact of a component when added to other substances in the gasoline blend. Most alcohols, for example, have a much higher blending RVP than the pure component RVP.

Distillation range characterizes the overall "driveability" of the fuel. The distillation curve represents the percentage of material that evaporates at given temperatures over the boiling range. For example, materials in the front end (low boiling-point end) of the curve affect cold-start capabilities and vapor lock tendencies. Operating at low temperatures requires high volatility at the low-temperature range for quick starting; but low volatility is required to prevent vapor lock during high temperatures. To characterize different volatilities from the distillation curve, temperatures are sometimes tabulated for the points at which 10 percent, 50 percent, and 90 percent of the material is evaporated. The "T90" point—the temperature at which 90 percent of the material is vaporized or distilled—indicates the heaviness of the "top" end (high-boiling-point end) of the distillation curve.

As discussed under the physical and chemical characteristics of alcohol fuels, the polar nature of alcohols sometimes creates counterintuitive effects on physical characteristics of gasolinealcohol blends. RVP for low blends of ethanol and gasoline, such as E-10, is higher than one would expect from the pure component RVPs of ethanol and gasoline alone. Pure ethanol has an RVP of 2.3, but in blends of about 10 percent ethanol, it behaves as though its RVP were 18 (referred to as a blending RVP). It is not until ethanol reaches a point somewhere above 70 percent that the vapor pressure of the blend becomes less than the base gasoline's vapor pressure.

Octane Number

As stated in Chapter 6, the octane number indicates whether or not a fuel will knock in an engine. Unleaded regular gasoline today has a road octane number [(R+M)/2] of 87. Higher octane is available in the 90 to 94 (R+M)/2 range for cars that still knock on the regular unleaded grade.

Each refinery process produces a stream with different hydrocarbon content and properties. These streams are blended together to produce a grade of gasoline that will meet octane, volatility, and other product specifications. The octane depends on the type and volume fraction of the various types of hydrocarbons. Those hydrocarbon types also determine the emission attributes of the fuel.

For straight-chain paraffins, the octane number decreases as the number of carbon atoms increases. For example, propane (C_3H_8) has an octane number of 106 (R+M)/2, while hexane (C_6H_{14}) has an octane number of 26 (R+M)/2. The paraffins produce fewer tailpipe emissions (nonmethane hydrocarbons and CO) than

other hydrocarbons, and they are less photochemically reactive, and thus less prone to ozone creation.

Isoparaffins have different characteristics than linear paraffins. The C_6 isoparaffin isohexane is similar to hexane in chemical structure except for the inclusion of a branched methyl group (CH₃). The octane numbers for isoparaffins are generally higher than for the straight-chain paraffins. For example, the octane number for isohexane is 73 (R+M)/2 versus 26 (R+M)/2 for hexane.

The C₆ olefin (hexene) also has a higher octane number than the paraffin hexane: 70 (R+M)/2 for the olefin versus 26 for the paraffin. The olefins are more reactive and hence have a greater tendency for ozone formation than the paraffins. It was generally believed that the olefins would also be associated with higher nonmethane hydrocarbon and CO tailpipe emissions, but recent results have not shown that to be true.¹⁹⁴

The C_6 aromatic is benzene, which has an octane number of 106 (R+M)/2. Octane numbers are very high for aromatics, which makes them attractive for gasoline engine performance. However, as the aromatic content of gasoline increases, hydrocarbon and CO tailpipe emissions also increase.

The high octane content of MTBE, ethanol, and other oxygenates makes them attractive additions to gasoline from an antiknock perspective. MTBE, for example, was being used as an octane enhancer before its current use as an oxygenate.

Energy Content and Other Properties

Energy content of gasoline does not vary much between gasoline grades, but is important when comparing with other fuels. The weight of each fuel and the volume required to produce a mile of travel (which is a function of energy content) are important differences among the crude-based and alternative fuels. Other characteristics of gasoline, such as heat of vaporization and flammability, are discussed in Chapter 6. When oxygenate content is increased in a fuel, aromatic content is decreased, and the result is a gasoline with slightly decreased energy content—since the oxygenates are at the lower range of blending component energy content, and aromatics are at the high end.

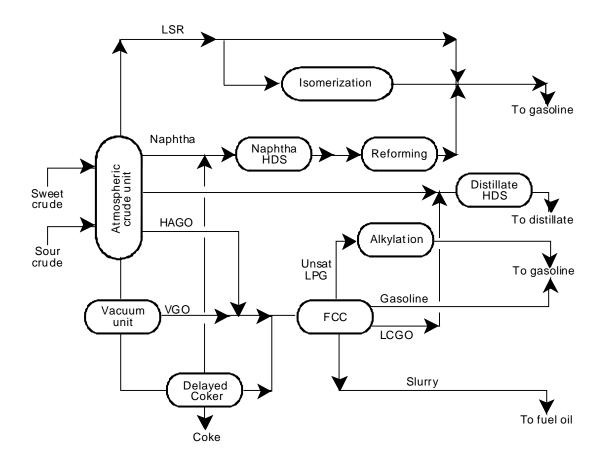
¹⁹⁴Richard A. Corbett, "Auto/Oil Progressing Toward Cleaner Fuel Compositions," *Fuel Reformulation* (Denver, CO: Hart Publications, Inc., September/October 1993), p. 46.

Conventional, Oxygenated, and Reformulated Gasoline Production

Among the fuels covered in this document, gasolines are the most complex chemically and have one of the most complex production processes. Although this complexity contributes to cost, it also provides flexibility in adjusting fuel specifications to meet different performance and emission standards. The following is a brief summary of the major refinery process steps that influence gasoline's composition and thus its properties.

The streams blended to produce gasoline in a refinery come from a variety of distillation and conversion processes. In addition, butanes and oxygenates are blending components frequently purchased from outside sources to provide added feedstock and blending components for gasoline. The most important of the gasoline component production processes are catalytic reforming, catalytic cracking, alkylation and isomerization (Figure 6). In 1990, reforming contributed 32 percent by volume to the gasoline pool, fluid catalytic cracking 35 percent, alkylation 12 percent, and isomerization 5 percent. In addition, 9 percent of gasoline was derived from light straight run and other miscel-**Figure 6. Simplified Refinery Configuration** laneous streams. MTBE contributed 2 percent to the pool, and butane, which was added for octane enhancements and volatility, 5 percent.

The first step in the refinery process is atmospheric distillation, where crude oil is distilled into different hydrocarbon fractions. Following distillation, the major processes either "crack" (break apart) hydrocarbon molecules (thermal and fluid catalytic cracking), combine hydrocarbon molecules (alkylation), rearrange molecules (reforming, isomerization), or treat the hydrocarbon mixtures to remove substances such as sulfur (hydrotreating). These processes differ dramatically in the types of hydrocarbon compounds produced (Table 28).



Notes: LSR, light straight run; VGO, vacuum gas oil; HAGO, heavy atmospheric gas oil; HDS, hydrodesulfurization; LCGO, light catalytic gas oil; FCC, fluid catalytic cracking.

Source: James H. Gary and Glenn E. Handwerk, Petroleum Refinery (New York: Marcel Dekker, Inc., 1975), p. 3.

Table 28. Examples of Component Streams for Gasoline

Stream	Boiling Range (°F)	Production Process
Paraffinic		
Butane	32	Distillation
Isopentane	81	Distillation
Alkylate	105-300	Alkylation
Isomerate	105-160	Isomerization
Straight-run Naphtha	85-212	Distillation
Hydrocrackate	105-390	Hydrocracking
Olefinic		
Catalytic Naphtha	103-390	Catalytic Cracking
Aromatic		
Catalytic Reformate	105-390	Catalytic Reforming

Source: James G. Speight, *Chemistry and Technology of Petroleum* (New York: Marcel Dekker, 1980), p. 427.

Catalytic Reforming

The principal objective of the reforming process is to convert nonaromatic hydrocarbons in the gasoline (or naphtha) boiling range to aromatics. This is accomplished using a special catalyst and high temperatures. As reforming severity is increased, aromatic content increases and reformate yield decreases. For example, for a typical feedstock, increasing the reformer severity from 90 to 100 (product Research Octane Number) reduces the product yield from 85 to 78 percent (by volume) reformate.¹⁹⁵ The other products produced are light hydrocarbons, such as hydrogen, methane, ethane, propane and butane. The change produced in the hydrocarbon composition of the feedstock is illustrated in Table 29.

Table 29. Change in Composition of Feedstock in Reforming

Component	Volume Percent Feedstock	Volume Percent Product (Reformate)
Paraffins	45-55	30-50
Olefins	0-2	0
Naphthenes	30-40	5-10
Aromatics	5-10	45-60

Source: James H.Gary and Glenn E. Handwerk, *Petroleum Refining* (New York: Marcel Dekker, Inc., 1975), p. 65.

Alkylation

In attempting to maximize the volume of gasoline created from crude oil, alkylation was devised to combine the light olefins from catalytic cracking that are too low in boiling point to add to gasoline blends (e.g., butylenes and propylene) into larger, branched, paraffin molecules. In the alkylation process using hydrofluoric or sulfuric acid as catalysts, isoparaffins with tertiary carbon atoms, such as isobutane, react with olefins. The final product, alkylate, is blended into the gasoline product.

Fluid Catalytic Cracking

The objective of refinery cracking processes is to convert heavy cuts of crude oil to lighter materials. In the fluid catalytic cracking (FCC) process, a heavy oil stream boiling in the 650 to 1,000 degree Fahrenheit range is cracked or broken down into light boiling material, much of which falls into the gasoline boiling range. The process uses a catalyst and temperatures from 900 to 1,000 degrees Fahrenheit to break down the large molecules into smaller ones. The FCC unit not only produces naphtha for gasoline blending, but also light cycle oil (diesel, home heating), light gases, heavy oil (bunker, fuel oil) and coke.¹⁹⁶ Typical volume yields might be 50 percent for FCC gasoline, 20 percent for light cycle oil, and 7 percent for heavy oil.

Gasoline produced from the FCC process varies in hydrocarbon composition because of variation in feedstock, catalysts and operating conditions. The lower boiling portions tend to have mostly olefins and paraffins, while at the upper end of the boiling range, the aromatic content is high.

Isomerization

Isomerization is a process in which straight-chained normal paraffins are converted to branched isoparaffins with the same chemical composition. The refinery stream commonly put into the isomerization unit is the light-naphtha stream (straight run gasoline), which is primarily C_5 s and C_6 s. Converting normal paraffins to isoparaffins significantly improves the octane quality of this stream. The approximate improvement in octane number is 20, increasing the research octane number from 72 to 92. The output of the isomerization unit, isomerate, is then blended into the final product.

¹⁹⁵Donald M. Little, *Catalytic Reforming* (Tulsa, OK: PennWell Publishing Company, 1985), p. 80. ¹⁹⁶The coke is deposited on the catalyst and subsequently is burned off to produce process heat.

MTBE and Other Ethers

Although octane levels are enhanced through reforming, isomerization, and so forth, components such as MTBE can be added to enhance octane content and to meet oxygenated gasoline requirements. MTBE is an ether produced by combining methanol with the tertiary olefin, isobutylene, as follows:

Isobutylene + Methanol --> MTBE .

Methanol is made from synthesis gas (mixture of CO and hydrogen), which is usually produced from natural gas, but can also be produced from coal in the coal gasification process (see "Methanol Production" in Chapter 6.) The main distinctions among MTBE production processes are the ways in which isobutylene is produced. Isobutylene is produced in a limited quantity as a byproduct of catalytic cracking in the refinery and of petrochemical ethylene cracking. Isobutylene is also produced by isomerizing butane, which is part of the gas liquids stream separated from natural gas during its processing. Beginning with butane is a more expensive route to MTBE but is needed to meet MTBE demand.

Other ethers, such as TAME and ETBE, can be produced and used. TAME is the ether produced by using methanol and isoamylene, a five-carbon olefin, rather than the C_4 olefin isobutylene used to make MTBE. ETBE is produced from ethanol and isobutylene. Neither TAME nor ETBE is as economically attractive as MTBE.

Ethanol and Other Alcohols

Ethanol is the primary alcohol used in producing oxygenated gasoline, generally made from biomass by fermentation. In the United States, the biomass feedstock is principally corn. Because of ethanol's water affinity, it is usually added to the gasoline product in the market region rather than at the refinery (see "Ethanol Production" in Chapter 6.) With current production economics, ethanol has only been a competitive gasoline component through tax subsidies. Other alcohol oxygenates, such as methanol and TBA, are not as economically attractive as ethanol.

Blending

Finally, the streams from these various processes and the additives are blended to make gasoline. As indicated earlier, streams from the reforming and FCC units composed 67 volume percent of the gasoline pool in 1990; alkylation contributed 12 percent; isomerization, 5 percent; MTBE and butanes, 7 percent; and light straight run and other miscellaneous streams contributed the remaining 9 percent.

The blending process attempts to meet various performance criteria as outlined previously. Table 30 shows some of the differences in hydrocarbon content, volatility, and octane number of the key streams.

Table 30. Blending Stream Properties

					ASTM Dist	illation Tempe	erature (°F) ¹
Fuel or Additive	Aromatics (Volume %)	Olefins (Volume %)	(R+M)/2	Blending RVP	10%	50%	90%
FCC Gasoline	22-33	30	87	6	152	228	374
Reformate	45-70	0	90-100	5	194	270	356
Light Straight Run	0-4		60-70	11	90	140	185
Normal Butane N-C ₄	0	0	92	55	31		
Isomerate	<2	0	84-88	12			
Alkylate	0	0	93	7	120	219	296
МТВЕ	0	0	109	8	131		
Ethanol	0	0	113	18	173		

¹Percentage points for mixtures and boiling points for pure components.

Sources: W.E. Morris, "Gasoline Combustion in No-Lead Era," *Oil and Gas Journal* (March 18, 1985), p. 100. G. Unzelman, "Refining Options and Gasoline Composition 2000," Presentation at NPRA 1992 Annual Refinery Meeting, March 22-24, New Orleans, LA. W.J. Piel and R.X. Thomas, "Oxygenates for Reformulated Gasoline," *Hydrocarbon Processing*, Vol 69, No. 7 (July 1990). Estimates by OnLocation, Inc.

Oxygenated Gasoline—Process Changes

When oxygenated gasoline is produced, including an ether or alcohol causes changes in refinery operations and in the volume and character of the other blend components. Oxygenates are high-octane blending components. To meet the oxygen requirement of 2.7 percent by weight, the gasoline blend must contain 15 percent MTBE by volume. This represents a substantial increase in MTBE use over that required when it is used only as an octane enhancer. As a consequence, the refiner can reduce the severity of reforming (thus reducing octane number of reformate), which increases reformate yield and reduces aromatic content. Refiners can also blend in more light straight run gasoline.

Reformulated Gasoline—Process Changes

When refiners begin to produce the reformulated gasoline required in 1995, processes will change further. Oxygenate use will increase as oxygenated and reformulated gasolines are required in broader geographic areas and over a longer portion of the year. Additional vapor pressure reduction will require that less butane be added to gasoline. Sulfur content must also be reduced. The major changes facing refiners, however, will be reduction in aromatic and olefin content.

Isomerate and alkylate are very attractive components from the emissions and performance perspectives, and their use will increase. Reductions in reformer severity in making oxygenated gasoline will continue. Also, the front end (low boiling components) of the reformer feed will be eliminated to reduce benzene in the final product.

Changes in the FCC operation will be quite significant. FCC severity and new catalysts will be used to increase olefin production. Olefins will be used for producing both MTBE and alkylate. Reducing sulfur in the gasoline product will require hydrotreating of the feed or of the gasoline itself. The heavy end of FCC gasoline will be excluded from reformulated gasoline both because of the requirement to reduce T90 and because of its high aromatic content. How to dispose of heavy-end material represents one of the challenges facing the refiner.

Distribution of Gasolines

Gasoline travels through an extensive distribution and marketing chain beginning at the refineries (Figure 7).

Refineries are clustered on the Gulf Coast, the East Coast, and West Coast, where they can receive crude oil from both international and domestic locations. While refineries serve some large industrial and utility customers directly, product is usually distributed by pipeline or barge to large terminals closer to the end user. The top five refiners each operate several hundred of these primary terminals. From these pipeline and marketing terminals, some product is again sent directly to large industrial and utility users, but most is sent to bulk storage facilities which act as hubs for final distribution to retail outlets and large customers. Product is moved to the bulk plants and on to retail outlets or wholesale customers by tank trucks, which typically haul from 5,000 to 10,000 gallons each.

Pipelines are the cheapest means of transportation on a cents-permile-per-gallon basis, followed by barge and then truck (Table 31). Transportation cost becomes important when gasoline is competing with other alternative fuels that do not have an efficient delivery infrastructure. Trucking costs (cents per mile per gallon) are 25 times as high as pipeline costs. The economics for other fuels quickly become unattractive compared with gasoline if they are unable to use cheap pipeline delivery systems. While terminal costs are generally not significant compared with delivery costs, storage is an important part of the delivery system in assuring that product is available when needed.

The pervasive need for gasoline requires many retail outlets. A typical gasoline station has two or three pump islands, each with three pumps and six nozzles. A gasoline station will also have three underground storage tanks to handle three grades of gasoline (regular, premium, and some mid-grade).

The total number of gasoline retail outlets in the United States as surveyed by *National Petroleum News* was 202,443 in 1992. Average gasoline sales per outlet were estimated to be almost 75,000 gallons per month.¹⁹⁷

There are four categories of gasoline retail outlets: pumper, service station, convenience store, and other (Table 32). Pumper stations sell the most volume per station, averaging 50 percent higher than service stations. In both service station and pumper categories, the figures show an economizing trend to increase volume per station. Further emphasizing the high volume/ outlet strategy, pumper stations are gaining market share, while service stations are losing. Convenience stores, while comprising less than 10 percent of the market, are a modestly growing segment—moving from

¹⁹⁷National Petroleum News, Vol. 85, No. 7 (Mid-June 1993), pp. 130, 133.



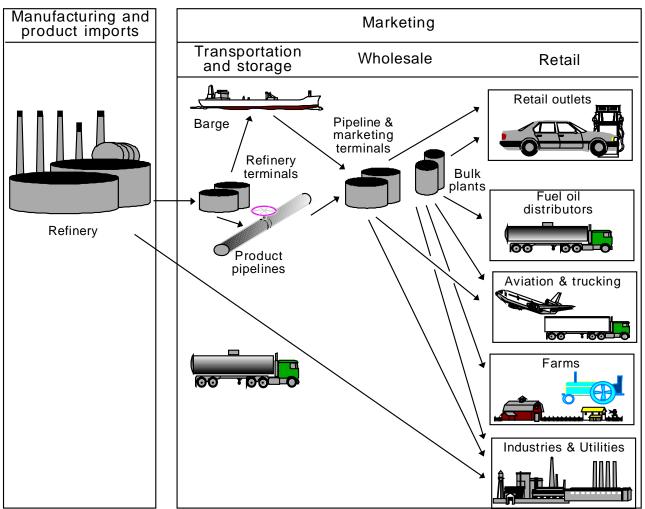


Table 31. Illustrative Cost to Transport Gasoline from the U.S. Gulf Coast to a Boston Service Station

	Transport Cost				
Transport Segment	Number of Miles	Cents per Gallon	Cents per Mile per Gallor		
Pipeline to NY Harbor	1,500	2.2	0.0015		
Terminal Cost (Incremental)		0.1			
Barge to Boston	250	1.1	0.0044		
Terminal Cost (Incremental)		0.1			
Truck to Service Station	40	1.5	0.0375		
Total	1,790	5.0	0.0028		

Source: National Petroleum Council, S&T System Dynamics, Petroleum Storage and Transportation, Volume II (Washington, DC, April 1989), p. 65.

a 7.7-percent share of volume sold in 1988 to 8.5 percent in 1992.

Another gasoline marketing trend is the move to self-service. The self-service market share increased from 22 percent in 1975 to 86 percent in 1992.¹⁹⁸ The trend indicates that the shortened time for getting in and out of the gas station and the price difference between self-serve and full-serve sales kept customers coming to self-serve. In order to compete with gasoline, alternative fuels will also need to capture economies of scale, decrease costs, and satisfy the customer's need for quick turnaround time.

Commercial fleet vehicles often use company refueling facilities. These centralized, large-volume refueling facilities are a natural penetration point for new fuels that cannot easily use the established fuel distribution system.

Oxygenated and reformulated gasoline follow the same distribution and market paths as traditional gasoline. The only concern that arose prior to the first oxygenated gasoline season—and that will continue to be a concern—is the adequacy of storage to deal with an increasing array of specialized products. In addition, ethanol has a high affinity to water and thus cannot be blended and shipped through the existing pipeline system, which usually contains some water. As a result, ethanol is shipped separately and blended at terminals, as discussed in Chapter 6. These infrastructure issues are minor compared with the infrastructure issues facing alternative fuels.

Category	Year	Percent of Number of Outlets	Percent of Volume	Average Monthly Gallons per Outle
Service Stations	1988	42.2	39.3	58,021
	1989	39.8	37.7	61,669
	1990	38.4	36.4	62,479
	1991	38.0	35.6	68,972
	1992	36.9	34.9	70,398
Pumpers	1988	30.9	50.0	108,226
	1989	32.3	51.2	110,898
	1990	33.2	52.5	112,230
	1991	33.9	53.6	115,107
	1992	34.9	54.3	115,947
Convenience Stores	1988	16.3	7.7	31,387
	1989	17.4	8.5	33,948
	1990	18.3	8.5	32,220
	1991	18.5	8.4	33,357
	1992	18.8	8.5	33,728
Others	1988	10.6	3.0	18,552
	1989	10.5	2.6	17,631
	1990	10.1	2.6	18,524
	1991	9.6	2.4	18,389
	1992	9.4	2.3	18,316
Total	1988	100.0	100.0	66,740
	1989	100.0	100.0	70,023
	1990	100.0	100.0	69,036
	1991	100.0	100.0	73,225
	1992	100.0	100.0	74,495

Table 32. U.S. Gasoline Shares by Retail Category, 1988-1992

Source: National Petroleum News, Vol. 85, No. 7 (Mid-June 1993), pp. 132-133.

¹⁹⁸National Petroleum News, Vol. 85, No. 7, p. 138, citing Amoco Oil Co., Market Monitoring Report, Vol XXI, No. 1, January 29, 1993.

Diesel

Overview

Diesel fuel, like gasoline, is derived from crude oil and is the second largest transportation fuel used today. Diesel serves primarily a commercial heavy-duty fleet vehicle market, and as such, is a prime target for alternative fuel substitution. As will be described in more detail in this section, diesel has very different combustion characteristics than gasoline or the alternative fuels. Diesel engines (compression-ignition engines) have to be modified significantly to be able to burn most pure alternative fuels. These modifications are being developed and tested.

Diesel can also be burned in combination with alternative fuels. For example, biodiesel (fuel derived from oil-bearing plants) will likely be used initially as an addition to diesel fuel in small amounts to reduce emissions. Other fuels such as LPG and CNG are being studied for use with diesel. This section describes the basic characteristics of diesel fuel to help the reader understand the complexities of replacing this fuel.

Physical and Chemical Properties of Diesel

Like gasoline, diesel fuel is also a complex mixture of hydrocarbons, but the components fall into higher boiling ranges. The diesel component mixture boils between 370 and 650 degrees Fahrenheit (versus 80 to 437 degrees Fahrenheit for gasoline), which affects its engine performance and emission characteristics. Currently, U.S. diesel fuel is processed from crude oil in refineries.

As expected from the higher boiling range of diesel components, evaporative emissions are not as much of a concern for diesel as for gasoline. Tailpipe emissions, however, are a problem, but they differ from those of gasoline. Diesel engines are more efficient than gasoline engines and emit lower rates of hydrocarbons and CO. Diesel engines also emit lower nitrogen oxides since they operate at lower temperatures than gasoline engines. Particulates, however, are a special concern for diesel fuel in compression-ignition engines. Since diesel has more sulfur (about 90 times that of gasoline) and heavier hydrocarbons (particularly aromatics) which do not burn easily, it tends to produce particulates.¹⁹⁹

Fuel Properties of Diesel

Volatility

Diesel has a very low Reid Vapor Pressure (about 0.2 versus 8-15 for gasoline) which is consistent with the high boiling ranges of the fuel's components. Like gasoline, a distillation range is used to assure adequate combustion performance. Vaporization must occur smoothly from the initial boiling point until all material is vaporized.

Octane Number

Diesel has a very low octane number, but for compressionignition engines, cetane number is the measure of interest.

Cetane Number

The most important engine performance property of diesel is the cetane number, which is a measure of the ease with which fuel will self-ignite under compression. The delay between the time the fuel hits the hot compressed air and when it ignites depends to a large extent on hydrocarbon composition. The higher the cetane number, the shorter the ignition delay and the better the engine performance. Cetane number is highest for linear paraffins, and lowest for aromatics as shown below:

Fuel Component Contribution to Cetane Number

A high octane number, desirable for gasoline, means high aromatics and low linear paraffins, whereas the opposite is true for cetane numbers. Higher aromatic content means a lower cetane number and poorer diesel engine performance, as well as increased particulate formation.

In spark-ignition engines, aromatics are good for engine performance but bad for emissions. In compression-ignition engines, aromatics are bad for both performance and emissions. Thus, in the case of diesel, there is no tradeoff between performance and emissions regarding aromatics.

¹⁹⁹Adam Seymour, *Refining and Reformulation: The Challenge of Green Motor Fuels*, Oxford Institute for Energy Studies (Oxford, UK: Aldgate Press, 1992), pp. 77-79.

Low cetane number and associated long ignition delay cause rough engine operation, misfiring, and incomplete combustion in a cold engine at low temperatures, resulting in power loss and exhaust smoke.

Energy Density

Diesel has the highest energy density of any of the fuels discussed in this report. Energy density is directly proportional to the mass density of diesel fuel, which in turn is related to the specific compounds composing the fuel.

Flashpoint

Flashpoint indicates the limiting temperature at which a fuel can be handled without danger of fire. At the flash point, fuel vapors form above the fuel surface in sufficient quantities for ignition to occur in the presence of an open flame. Diesel fuel has the highest flashpoint of any fuel being discussed, implying a higher safety margin in terms of handling. By most fire-safety measures, diesel is a safer fuel than gasoline or the other spark-ignition fuels being discussed.

Other Properties

The following properties are not major issues with the sparkignition fuels being reviewed. They are, however, important considerations in producing a diesel fuel that performs well.

Viscosity. Viscosity affects a fuel's lubricating properties and the degree of "atomization" when it is injected into the cylinders. Diesel-engine fuel-injector pumps need fuel with the appropriate "body" or viscosity to operate properly, and fuel atomization directly impacts combustion of the fuel.

Cloud/Pour Points. These are low-temperature performance measures. The pour point is the temperature at which fuel ceases to flow. As the temperature nears the pour point, fuel becomes more difficult to pump. Pour point is a function of the molecular structure of the fuel components. Naphthenes tend to have low pour points, while paraffins (high cetane) have high ones. The cloud point is somewhat above the pour point (usually 5-10 degrees Fahrenheit above). At this temperature, the fuel becomes cloudy because wax crystals form that can block fuel filters.

Sulfur Content. Sulfur-containing compounds in fuel affect the emissions of sulfur oxides and can cause excessive corrosion from the combustion products. Sulfur content can also affect fuel lubricating properties, and in conjunction with aromatics, tends to increase particulates from compression-ignition engines.

Carbon Residue. Carbon residue indicates the tendency for carbonaceous deposits to form during combustion. Such deposits can impair fuel-injector operations. Carbon residue also contributes to particulate emissions.

Water and Sediment. These are a measure of the cleanliness of the fuel storage and handling system. Water can cause ice crystals

to form on filters at low temperatures, as well as corrode fuel pumps and injectors.

Color. This is an indication of contamination or degradation during storage.

Diesel Production

Diesel fuel is produced from crude oil in U.S. refineries. It is produced from the boiling range of material referred to as middle distillates, which includes No. 2 fuel oil, used primarily as a residential furnace fuel for home heating. Diesel and No. 2 differ only in their additives.

The highest quality diesel components (high cetane value) come from the primary distillation of crude in the atmospheric distillation unit. Other refinery sources of diesel blending components are from cracking operations, especially the fluid catalytic cracking unit and the coker. Both of these units produce diesel boiling range material by cracking heavier, higher molecular weight feedstocks into components, some of which fall into the diesel boiling range. The fluid catalytic cracking process employs heat and catalysts to achieve the cracking reactions. Coking is strictly a thermal cracking process. When the petroleum is cracked, the products typically contain more aromatics and olefins than found in the feedstocks. If hydrogen is also used in the cracking operations (hydrocracking), olefin and aromatic output is diminished. The catalytically cracked and thermally cracked products are also sometimes hydrotreated to improve quality for blending into diesel fuel.

Diesel Distribution

Diesel follows the same distribution network as gasoline, until delivery to the retail outlets. Retail sales of diesel are governed by the major end-users: large trucks. Diesel is the preferred power source with heavy-duty commercial vehicles because of the fuel efficiency of the engines (about 25 percent more efficient than gasoline engines) and their rugged durability. High initial costs, however, make diesel engines less economical for light-duty uses in which fuel economy does not compensate for the initial costs.

Since the major use of highway diesel is in large trucks, most highway diesel is provided through truck stops or trucking company terminals. In 1989, the National Association of Truck-stop Operators estimated that about 70 percent of the diesel was purchased at truck stops. Most of the remainder was supplied at company terminals.²⁰⁰

There are between 1,500 and 2,000 full-service truck stops and about 7,000 total locations.²⁰¹ Full-service truck stops sell 500,000 to 1 million gallons per month,

and some of the newer centers are reaching 2 million gallons.²⁰² The trend has been and continues to be toward larger full-service truckstops that can take advantage of economies of scale and attract truck drivers.

Although the diesel retail outlet system is more concentrated than that for gasoline, it still covers the entire United States and moves over 20 billion gallons of fuel. A new fuel attempting to substitute for diesel that cannot use the existing infrastructure will have to find a way to penetrate and build a system to satisfy customers' refueling requirements.

²⁰⁰J.H. Hackworth and A.N. Mann, *Market Assessment for Coal-Fired High Speed Diesel Systems*, Final Report for Morgantown Energy Technology Center, U.S. Department of Energy, DE-AC21-85MC22012 (Morgantown, WV, August 1990), p. 22.

²⁰¹J.H. Hackworth and A.N. Mann, *Market Assessment for Coal-Fired High Speed Diesel Systems*, p. 22.

²⁰²National Petroleum News, Vol. 82, No. 5 (May 1990), p. 33.

8. Characteristics of Alternative Fueled Vehicles

Alternative fueled vehicles (AFVs) include both original equipment manufacturer vehicles and after-market conversions (or retrofitted vehicles). Currently, most AFVs are conversions because the original equipment manufacturers have been reluctant to begin vehicle production for an uncertain market. The big three domestic automakers began producing AFVs for Federal and demonstration fleets in the early 1990s in response to legislative and regulatory pressures and an Executive Order by the President to increase AFV purchases. The "Big 3" produced and sold 4,300 and 11,300 AFVs in 1992 and 1993, respectively.

Vehicles

Vehicles powered with alternative fuels can be developed from many technologies. In the short- to mid-term, most will use the traditional internal-combustion engine. More advanced alternative fuel technologies, such as fuel cells and hybrids, over the longer term, will be added by Federal fleets as they become available at a more moderate cost than current demonstration vehicles. The primary vehicle types considered fall into four classifications: dedicated, bi-fueled, dual-fueled, and flexiblefueled.

Dedicated vehicles are built to run exclusively on one alternative fuel, and as a result require fewer components. This design strategy also permits the engine/fuel system to be optimized for the alternative fuel.

Bi-fueled vehicles are capable of operating on either an alternative fuel or a conventional fuel (gasoline or diesel). Vehicles of this type generally have a switch (automatic or manual) which permits operation on either fuel, stored in at least one tank for each fuel. Although this design has more fuel system components than a dedicated vehicle, it allows the operator to use AFVs in an area where the refueling infrastructure is not well developed. Most bi-fueled vehicles use natural gas or LPG and gasoline.

Dual-fueled vehicles, like bi-fueled vehicles, have two fuel systems, but the vehicle can burn both fuels at the same time in the engine combustion chamber.

A flexible-fueled or variable-fueled vehicle has only one fuel tank, containing mixtures of the alternative fuel and gasoline. A sensor determines the percentage of the replacement fuel relative to gasoline and adjusts engine operating characteristics automatically. Until methanol and ethanol become more widely distributed, flexible-fueled vehicles are the preferred option for alcohol-fuel use because they perform quite well using gasoline.

The vehicle components and engine systems of alternative-fueled vehicles will vary depending on: the replacement fuel; whether the vehicle is dedicated, dual-fueled, bi-fueled, or flexible-fueled; and whether the vehicle came from the manufacturer or was the product of a conversion from a conventional vehicle.

Engines

Most highway vehicles use one of two types of internalcombustion engines: spark ignition (SI, sometimes called Otto ignition or gasoline engines) and compression ignition (called diesel or CI engines). These are the basic engine designs for alternative fuels. The mechanics of both engine types are similar in that they both have pistons and cylinders connected to a flywheel by a crankshaft. The crankshaft converts the reciprocating piston movement to the rotary movement needed to power the vehicle's drive train.

Most reciprocating engines operate with a four-stroke cycle: intake stroke, compression stroke, expansion or power stroke, and exhaust stroke. For a spark-ignition engine, the intake stroke begins with the piston at the top of the combustion chamber. As the piston is withdrawn, a fresh mixture of fuel and air is brought into the combustion chamber. The piston then moves back up into the combustion chamber, compressing the fuel/ air mixture, inlet and outlet valves remaining closed. Toward the end of the compression stroke, combustion is initiated with a spark, and cylinder pressure increases rapidly. The power stroke begins when the piston reaches the peak of its compression stroke. Highpressure gases from the combustion push the piston down, forcing the crankshaft to rotate. Combustion must proceed smoothly and progressively across the combustion chamber for the engine to work properly. The piston does about five times the work during the power stroke as during the compression stroke. As the piston nears the bottom of its stroke, the exhaust valve opens to begin the exhaust process. The exhaust stroke pushes the remaining burned gases out of the combustion chamber. As the piston nears the top, the inlet valve opens and just as the piston reaches the top, the exhaust valve closes, beginning the cycle again.²⁰³

The four-stroke cycle for compression-ignition engines is very similar to that of spark-ignition engines. The combustion cycle is the most significant difference between the two engines. In the spark-ignition engine, a fuel-air mixture is introduced during the intake stroke and ignited by an electric spark at the end of the compression stroke. In the compression-ignition engine, only air is introduced during the intake stroke. The air is compressed to a much higher pressure in the compression-ignition engine than is the fuel-air mixture in a spark-ignition engine. When full compression occurs, the fuel (e.g., diesel) is injected into the chamber where heat generated by the highly compressed air causes it to ignite.

Spark-ignition and compression-ignition engine types require different fuel characteristics to operate properly. As discussed in Chapter 7, the properties of fuels that will combust without a spark under the high pressure and temperature conditions of a compression-ignition engine are different from the desirable properties of fuels used in spark-ignition engines. The alternative fuels have characteristics well suited for spark-ignition engines.

The higher pressures and temperatures of the diesel engine require a heavier and more costly engine than a spark-ignition engine of the same power output. However, the same higher temperatures and pressures allow for greater efficiencies in diesel engines. Thus, there is a tradeoff between up-front cost and operating cost. In addition, the heavy compression-ignition engines can last longer between major overhauls. These properties make them particularly desirable for commercial transport applications, while spark-ignition engines are generally preferred for private vehicle and other light-duty vehicle applications.

Vehicle/Engine Systems

Alcohol-Fueled Vehicles

AFVs, including near-neat alcohol vehicles, are being used to gain environmental benefits and enhance energy security by using a nonpetroleum-based fuel. However, these vehicles have some disadvantages which offset some of the benefits.

Fuel Storage. Alcohol corrodes lead-plated fuel tanks; magnesium, copper, lead, zinc, and aluminum parts; and some synthetic gaskets. Hence, alcohol-compatible vehicles require special-material lines, hoses, and valves that resist corrosion. Supplementary components for flexible-fueled vehicles include: a flame arrester to prevent sparks from entering the fuel tank during refueling; a fuel sensor to determine the amount of alcohol in the fuel; and sometimes, a cold-start system. Since ethanol and methanol have lower energy densities per unit volume than gasoline, larger fuel tanks are required, or vehicle range is reduced.

Engine Systems. Since alcohol fuels are high-octane fuels, flexible-fueled engines are optimized with a somewhat advanced ignition timing and an adjusted air/fuel ratio. Overall, neat methanol (100 percent methanol) in spark-ignition engines can provide improved power output and greater thermal efficiencies over gasoline. Emission considerations can result in some limitations to elevated compression ratios and lean combustion permitted by methanol's physical characteristics. Difficulty in cold starts and warmup misfiring are methanol's major performance problems, but solutions are being developed to deal with these issues.

Neat methanol is best suited for spark-ignition engines. Methanol has a high octane value, and hence has a correspondingly low cetane value (somewhere below 15, versus 40-55 for diesel).²⁰⁴ In addition, methanol fails to provide adequate lubrication to the high-pressure pumps used to inject fuel into the compressed air in the combustion chamber of a compression engine. These characteristics make neat methanol alone unsuitable for compression-ignition engine use, but various means are available to modify either the engine or the fuel. For example, compression-ignition engines have

²⁰³John B. Heywood, Anne Duffy, and John M. Morriss, *Internal Combustion Engine Fundamentals* (New York, NY: McGraw-Hill, 1988), pp. 9-19, 25-31.

²⁰⁴Frank Black, "An Overview of the Technical Implications of Methanol and Ethanol as Highway Motor Vehicle Fuels," Society of Automotive Engineers (SAE), Paper Number 912413 (Warrendale, PA, 1991), p. 4.

been modified for use with methanol by adding an ignition source, such as a glow plug. In order to address some of the spark-ignition engine performance problems, methanol is blended with gasoline—mainly to mitigate cold-start and warmup problems. Current spark-ignition engine technology for dedicated methanol fuel use is designed for M-85.²⁰⁵ Adding gasoline to methanol also improves flame visibility when the mixture burns and increases energy density over neat methanol.

While adding gasoline can help performance and safety, it detracts slightly from the emissions gains that neat methanol offers. Emission considerations also limit engine efficiency gains that could be obtained from elevated compression ratios and lean fuel mixtures. Even with these considerations, one estimate indicates that dedicated methanol vehicles could obtain an 18-percent engine efficiency gain over gasoline engines, while a 6-percent gain could be obtained with flexible-fueled methanol vehicles, which can use mixtures of M-85 and unleaded gasoline.²⁰⁶

Engines for flexible-fueled vehicles are being designed for the transition period between now and some future date when advanced vehicle technology will use neat methanol.²⁰⁷ These engines must deal with the entire range of gasoline/methanol mixes since a wide range of blends can occur in a tank when gasoline and M-85 are purchased interchangeably. For example, the control system must be able to monitor the fuel composition and carry two sets of calibrations for fuel flow and spark timing—one each for gasoline and methanol— and interpolate for the mixtures. Oxygen sensor changes may also be needed to deal with emission control adjustments.²⁰⁸

When alcohol fuels are used in flexible-fueled vehicles, they must accommodate the lower octane fuel used, namely gasoline. Consequently, the compression ratio in these vehicles is not usually modified to produce the maximum engine efficiency advantages of M-85 or E-85.

Initial information on using these vehicles tends to support that vehicle engineering for alcohol fuels can be considered to be essentially the same whether ethanol or methanol is used.²⁰⁹

Neat ethanol, like neat methanol, can provide improved power output and greater thermal efficiencies over gasoline in sparkignition engines. Ethanol and methanol have similar antiknock advantages over gasoline, but methanol has a much higher heat of vaporization. The higher heat of vaporization provides more fuel-air mixture cooling, resulting in an increase in fuel mixture density, and thus, higher mass throughput (i.e., more power). This property makes methanol a superior racing fuel. But this same characteristic will give ethanol better driveability and lower emissions of unburned fuel.²¹⁰ (As discussed in Chapter 6, higher heat of vaporization increases cold-start problems, and the denser fuel/air mixture increases unburned fuel.)

An optimized ethanol engine could exhibit a theoretical efficiency gain of 15 percent over an optimized gasoline engine. But theoretical efficiencies usually are not fully realized. For example, one test using E-95 showed efficiency improvements of 8 percent when increasing the compression ratiofrom 8 to 12, while 12percent improvement was expected from theoretical considerations.²¹¹

As with methanol, difficulty in cold starts and warmup misfiring are ethanol's major performance problems, and both alcohols have corrosive qualities. Gasoline is added to ethanol to mitigate cold-start and warmup problems and to increase flame visibility. Ethanol blends seem to provide less lubrication to metalparts than methanol blends, but neat ethanol is less prone to severe metal-to-metal wear than neat methanol.²¹² Because ethanol has a high octane number and low cetane number, it is best suited for spark-ignition engines. But, as is the case with methanol, modified diesel-fuel engine use for heavy-duty applications is also possible.²¹³

²⁰⁵Frank Black, "Methanol and Ethanol as Highway Motor Vehicle Fuels," p. 11.

²¹¹Jerry E. Sinor and Brent K. Bailey, "Current and Potential Future Performance of Ethanol Fuels," Society of Automotive Engineers (SAE), Paper No. 930376 (Warrendale, PA, 1993), p. 87.

²⁰⁶Frank Black, "Methanol and Ethanol as Highway Motor Vehicle Fuels," p. 6.

²⁰⁷Frank Black, "Methanol and Ethanol as Highway Motor Vehicle Fuels," p. 11.

²⁰⁸U.S. Department of Energy, Office of Policy, Planning and Analysis, *Assessments of Costs and Benefits of Flexible and Alternative Fuel Use in the* U.S. Transportation Sector. Technical Report Four: Vehicle and Fuel Distribution Requirements, DOE/PE-0095P (Washington, DC, August 1990), p. 12. ²⁰⁹California Energy Commission, Cost and Availability of Motor Vehicles and Fuels, AB 234 Report (Sacramento, CA: August 1989), pp. II-20, II-21. ²¹⁰American Petroleum Institute, Alcohols and Ethers, 2nd edition, Publication Number 4261 (Washington, DC, July 1988), p. 54.

²¹²Frank Black, "Methanol and Ethanol as Highway Motor Vehicle Fuels," p. 8.

²¹³Frank Black, "Methanol and Ethanol as Highway Motor Vehicle Fuels," p. 93.

Liquefied Petroleum Gas Vehicles

While original equipment manufacturers provided LPG-powered vehicles in the past, no manufacturer is currently producing a light-duty passenger vehicle for sale in the United States, and only one is manufacturing heavy-duty truck engines for the United States.²¹⁴ Most light-duty LPG vehicles today are retrofits or after-market conversions, which have been commercially available for 60 years.²¹⁵ A conversion includes a high-strength fuel tank added to the vehicle, fuel lock filter/shutoff valve, vaporizer/regulator, an air-fuel mixer, and a microprocessor for air/fuel ratio control. A dual-fuel system is similar, except gasoline fuel system components are not removed, and a mechanism is installed to switch between the systems. The extra weight of carrying two fuel systems detracts from the efficiency of dual-fueled systems.

Fuel Storage. LPG fuel tanks are made of heavy-gauge steel meeting Federal, State, and local codes to withstand a pressure of 1,000 pounds per square inch (psi). Normal working pressures of the tanks vary depending on the ambient temperatures and the quantity of fuel in the tank. Common operating pressures are in the range of 40 to 170 psi, corresponding to temperature ranges of 0 to 90 degrees Fahrenheit. These fuel tanks are furnished with pressure-relief valves that will release the fuel vapors to the atmosphere to prevent tank rupture under unusually high pressure conditions such as in a fire. Because of a 20- to 25-percent energy deficit compared with the same volume of gasoline, LPG requires slightly larger fuel tanks or more frequent fill-ups in order to maintain an equivalent gasoline range. There is a loss of storage area in vehicles with LPG tanks placed in the trunk. However, frame-mounted tanks can prevent storage area loss. A high-pressure fuel line connects the fuel tank to the pressure regulator, normally located under the hood. Pressure regulators or vaporizers reduce fuel pressure in two stages and transfer heat to the fuel to vaporize the liquid. The weight of propane fuel tanks, when full, is similar to the weight of filled gasoline tanks. Thus, no payload capacity is lost.

Engine Systems. Engine-related modifications that allow more efficient use of LPG include: compression ratio increases; different spark plug type; placement of

hard seat inserts under exhaust valves; and a modified intake manifold to eliminate "heating" features for gasoline use during warmup.²¹⁶ Most conversions today are done on newer vehicles with fuel-injection gasoline engines that are now constructed with many of the changes mentioned above.

In the past, using LPG in an engine designed for regular gasoline resulted in exhaust and intake valve seat wear; however, engines designed in the 1990s for unleaded gasoline or LPG use different materials to counter wear.²¹⁷ The cleanliness of LPG reduces carbon buildup and oil contamination, thereby reducing wear and lengthening the life of components such as rings and bearings. The high octane in LPG also minimizes wear from engine knock.²¹⁸

Because the fuel is already in a gaseous state, it mixes readily with air to allow for nearly complete combustion (thereby reducing some exhaust emissions such as carbon monoxide) and it has few cold-weather starting problems. This fuel's higherthan-gasoline octane value permits use of higher engine compression ratios than with gasoline, which produces higher power and fuel efficiency. Because LPG has a lower energy density than gasoline, it produces fewer miles per gallon. However, the degree of difference in miles per gallon is a function of the engine modifications and how the vehicle is used. If the engine is unmodified to take advantage of the higher octane value, LPG might provide 15 to 25 percent fewer miles per gallon. For heavy-duty applications, this fuel's low cetane value makes it inappropriate for sole use in compression-ignition engines, but large heavy-duty propane engines are becoming available.

Natural Gas Vehicles

Light-duty vehicles designed to run on natural gas include cars, minivans, and vans—mainly for fleets. Natural gas engines are also being designed and used for buses and other heavy-duty vehicles. A natural gas vehicle contains a high-strength fuel tank, fuel lock filter/shutoff valve, regulator, air-fuel mixer, and a microprocessor for air/fuel ratio control. A dual-fueled system retains the gasoline fuel system components, and a mechanism is installed to switch between the systems. The extra weight of carrying two fuel systems detracts from the efficiency of dualfueled systems.

²¹⁴First Interim Report of the Interagency Commission on Alternative Motor Fuels (Washington, DC, September 30, 1990, pp. 5-18.

²¹⁵First Interim Report of the Interagency Commission on Alternative Motor Fuels, pp. 1-18.

²¹⁶Larry W. Carley, Propane Conversion of Cars, Trucks, and RVs (Tab Books, 1982), pp. 58-88.

²¹⁷R.C. Motta, J.E. Elliot, and T.R. Willsie "The Design and Production of Chrysler Canada's 1987 Propane-Fueled Vehicles," Conference Proceedings, *Gaseous Fuels for Transportation I* (Vancouver, BC, Hosted by BC Research and Institute of Gas Technology, August 1986).

²¹⁸Larry W. Carley, Propane Conversion of Cars, Trucks, and RVs, p. 40.

Fuel Storage. A CNG vehicle stores gaseous fuel at a pressure of 2,400 to 3,600 psi. Even at a pressure of 3,600 psi, a unit volume of CNG has less than one-fourth of the energy content of gasoline, which means a much greater storage requirement for the vehicle.

A cylinder for the storage of pressurized gas, certified by the U.S. DOT or another recognized authority, is required on all CNG vehicles. A typical cylinder is certified to withstand 10,000 psi, and is about 10 inches in diameter and 4 feet long. While CNG tanks are filled to the certification pressure of the refueling system (2,400 psi; 3,000 psi; or 3,600 psi), the equilibrium pressure tends to be 10 to 20 percent lower, thus reducing the driving range further. The original gasoline tank is retained in most converted, dual-fueled CNG vehicles.

CNG tanks are larger and fuel-plus-tank weight is higher than for liquid fuel/tank alternatives; however, research efforts are directed at developing lighter tanks.²¹⁹ Cheaper and lighter natural gas cylinders for school buses, light-, and heavy-duty trucks have been developed. One new cylinder has a cold-drawn aluminum liner that is thinner and lighter than the steel or extruded aluminum typically used. The end of the liner is covered with a low-cost fiberglass that protects the cylinder.

As with LPG vehicles, a refueling port and lines must also be installed on vehicles fueled by CNG. High-pressure fuel lines from the storage cylinder lead to a pressure regulator, which lowers gas pressure in one or two steps. Historically, gaseous fuel systems used simple air-valve/air-fuel mixers to create proper air/ fuel mixtures for combustion. Today's emission limitations require more precision and control. One OEM vehicle, for example, is using a fuel injection system containing an electronic control module that processes information from oxygen sensors (for emissions) and provides signals to adjust the fuel flow both for better performance and for better emissions control.²²⁰

Most of the prior discussion on CNG applies to liquefied natural gas (LNG). However, the energy density and associated vehicle tank tradeoffs are different from those for CNG. The LNG tanks might be pressurized around 30 psi and hold the liquid at a temperature of around -260 degrees Fahrenheit. Somewhere between

two and three times the natural gas can be stored as a liquid onboard than in the compressed state. Also, in the process of liquefying natural gas, some of the substances detrimental to engine performance are removed, such as water and carbon dioxide.²²¹

While LNG production is not new, transferring it from a refueling station to a vehicle and vaporizing it en route to an engine are new. Most of today's emphasis in using natural gas is being placed on CNG, but operators are increasingly looking to LNG because of its storage benefits.

Engine Systems. Engine modifications that allow more efficient use of natural gas use include compression ratio increases; different spark plug type; placement of hard seat inserts under exhaust valves; and modification of the intake manifold to eliminate "heating" features for gasoline use during warmup. Most conversions today are done on newer vehicles containing fuel-injection gasoline engines that are now constructed with many of the modifications mentioned above.

Natural gas has a higher octane value than gasoline, with generally good performance characteristics. As a gas, it has few cold-start problems. Its octane value allows for use of higher engine compression ratios than can be used with gasoline alone. Higher compression ratios allow for higher power and fuel efficiency. The efficiency and power gains achievable from higher compression ratios help to offset power losses relative to gasoline caused by the lower energy density of natural gas.

Differences in density of natural gas and air keep these two gases from forming a homogeneous mixture when first combined. Fluctuations in the air/fuel mixture can result in an engine misfire. Time and turbulence are needed inside the engine to create a uniform mixture.²²²

While the characteristics of natural gas just discussed indicate that an engine designed to improve efficiency and lower carbon monoxide emissions would be a high-compression, lean-burn engine, other characteristics make optimization challenging. For example, lean-burn engines can encourage formation of NQ because excess oxygen is present and the high flame temperature of natural gas increases the peak combustion

²²¹Robert M. Nimocks, "Why Liquify," NGV Resource Guide, Volume 1, p. 117.

²²²William E. Liss and William H. Thrasher, "Natural Gas as a Stationary Engine and Vehicular Fuel," Society of Automotive Engineers (SAE), Paper No. 912064 (Warrendale, PA: 1991), p. 49.

²¹⁹U.S. Department of Transportation, *Technical Assistance Brief, Bulletin Number 4 Fall 1992: Clean Air Program.*

²²⁰Richard O. Geiss, William M. Burkmyre, and James W. Lanigan, "Technical Highlights of the Dodge Compressed Natural Gas Ram Van/Wagon," Society of Automotive Engineers (SAE), Paper No. 921551 (Warrendale, PA, 1992), pp. 14-15.

temperature. Nonmethane hydrocarbon emissions are low relative to gasoline since natural gas is predominantly methane. However, total hydrocarbon emissions from natural gas engines can be high because methane is slower to react than other hydrocarbons. Also, the slow flame speed of natural gas in leanfuel mixtures may prevent complete combustion during the power stroke.²²³

Electric Vehicles

Since electric vehicles do not require an internal combustion engine, they have no components associated with fuel systems or engines. The main components of electric vehicle power systems consist of: charger, battery pack, motor, controller, converter, and watering cart. Since pure electric vehicles have very short ranges, hybrid vehicles that contain dual systems are being developed for range flexibility, fuel flexibility, and other performance improvements. These hybrid vehicles might contain an internal combustion engine (with its appropriate fuel storage tank) along with the battery; a fuel cell and a battery; a flywheel and a battery; or two complementary batteries.²²⁴

Fuel Storage. Electricity is unique among the replacement fuels in that it is the basic form of power used to run the vehicle, while the other fuels are a means of storing energy that is released upon combustion. For electric vehicles, energy is stored in the batteries (mainly lead acid today). The electricity produced from the batteries drives an electric motor rather than a combustion engine. When the energy from the battery is discharged, the battery must be recharged using electricity as the external energy source.

Battery development is the most important factor to electric vehicle success. The low energy density of batteries affects range and vehicle weight, making these two features primary targets for technology improvements. A typical battery pack to power a four-passenger car might weigh 1,100 pounds. Given a particular battery, performance can only be improved by reducing vehicle weight. A more powerful motor would only require a larger and heavier battery, thereby countering the additional motor power.

Most of today's electric vehicles require about 30 batteries, which must be replaced every few years. As new vehicles of this type and new battery technology enter the market, battery replacement and vehicle efficiency will improve. Batteries must be handled carefully during recharging and disposal. Owners must watch for acid leakage and avoid electric shock. When the battery is replaced, it must be disposed of properly. Current batteries and current designs for future batteries contain materials that are harmful and others that are expensive. Battery disposal will be subject to EPA regulations. To minimize the impact of battery disposal in the environment, lead batteries are now being recycled. This procedure will no doubt continue in the future as more electric vehicles are put into operation.

New sodium-sulfur batteries promise increased reliability for electric vehicle performance.

Engine Systems. Battery characteristics are matched to vehicle requirements. Energy density for batteries is low relative to other fuels, and affects driving range. Adding more battery modules increases weight, and decreases efficiency. Typical light-duty vehicles today might have a range of 45 to 50 miles. The number of battery modules needed to meet the voltage requirements of the vehicle must also be determined. The number of modules affects battery storage space and total weight, which can be a limitation. While many of today's battery configurations provide 120 volts, some newer voltage design requirements are in the 340- to 360-volt range. Higher voltages allow higher motor revolutions per minute, which in turn allows for lighter motors. However, battery energy densities decrease slightly with increasing voltages.

²²³Christopher S. Weaver, "Natural Gas Vehicles—A Review of the State of the Art," Society of Automotive Engineers (SAE), Paper No. 892133 (Warrendale, PA, 1989), pp. 39-40.

²²⁴U.S. Department of Energy, Assessments of Costs and Benefits of Flexible and Alternative Fuel Use in the U.S. Transportation Sector. Technical Report Four: Vehicle and Fuel Distribution Requirements, p. 38. Peak power output, which affects the acceleration times for vehicles, is also important. Peak power density must be maintained as the battery discharges, or acceleration performance will also degrade.²²⁵ Today's electric cars take about 16.4 seconds to reach 50 miles per hour. However, electric cars are expected to reach 60 miles per hour in 10 seconds within a few years.²²⁶ A battery can be optimized for maximum energy or maximum power, but not both. Specific power (watt per kilogram) declines as specific energy (watthour per kilogram) increases.²²⁷

The motor, which includes electrical connections and cables, converts electrical energy to mechanical energy to propel the vehicle. Controllers regulate electric flow from the battery pack to the motor. The converter transforms 6-volt direct current to 12-volt in order to operate auxiliary equipment, such as windshield wipers and headlights. Although direct current drives have been used traditionally, alternate current power trains that reduce weight and cost of propulsion motors are being designed and tested.

Battery support systems include an external battery charger with output cable and charging connectors as well as a watering can for battery maintenance. After initially charging the battery, the charger sends periodic refresher charges to the battery to maintain a fully charged state. An on-board charger extends the vehicle range by allowing for battery recharging at a site other than a regular recharging station. While many existing pure electric vehicles do not have on-board chargers, recent powertrain packages being offered²²⁸ include battery charger, fuel gauge, and direct-current converter.

The watering can, in a separate unit from the vehicle, is used for battery watering. Batteries are generally washed every 3 weeks or 500 miles, varying with climate. A central automatic watering system, available from manufacturers of electric vehicles, connects to two manifolds located in the front of the vehicle. Although electric vehicles are cleaner²²⁹ and less noisy, vehicles propelled by gasoline offer a substantially longer driving range and a more rapid refueling time. Regenerative braking is an energy-saving technique. During deceleration, battery charging is performed through regenerative braking, in which the motor is operated as a generator. Recharging the battery in this manner yields a longer driving range.

An electric car today might have a range of about 45 miles with a lead-acid battery, 90 miles with a nickel-iron battery, and 205 miles with a sodium-sulfur battery. Range decreases as battery life increases.²³⁰

Hydrogen Vehicles

Hydrogen vehicles have either combustion engines that burn hydrogen directly, or they are electric vehicles using fuel cells requiring hydrogen. As a transition to a full hydrogen vehicle, "Hythane" fueled vehicles are also being studied. Hythane is a mixture of 15 percent hydrogen and 85 percent natural gas by volume (5 percent hydrogen by energy content).²³¹

Fuel Storage. As in the case of natural gas, on-board storage of hydrogen is a key component to success. The three types of storage systems being pursued are compressed hydrogen, liquid hydrogen, and the chemical bonding between hydrogen and a storage material, for example, metal hydrides. Hydrogen storage is constrained by container weight and volume.

For example, a small hydrogen-fueled sports coupe used in a recent demonstration contained an array of 2-foot-long metal hydride cells that took up the entire trunk space and weighed 660 pounds (compared with a gasoline tank that might weigh 110 pounds when filled). The weight of the fuel tanks was associated with the vehicle's slow acceleration time of 13 seconds to reach 60 miles per hour. The low energy density of the fuel with the added weight of fuel storage kept the range of this demonstration vehicle down to 96 miles.

²²⁷Glenn W. Merry, "Zinc-Air Batteries for Electric Vehicles," Society for Automotive Engineers (SAE) Paper No. 911912 (Warrendale, PA, 1991), p. 11. ²²⁸U.S. Department of Energy, Assessments of Costs and Benefits of Flexible and Alternative Fuel Use in the U.S. Transportation Sector. Technical Report Four: Vehicle and Fuel Distribution Requirements, p. 40.

²²⁹While electric vehicles are subject to some environmental penalty, several factors make electricity attractive as a vehicle fuel. Pollution is more easily controlled at a central electric generating source than at numerous mobile sources (vehicles). Power plants are often sited away from urban centers, removing the source of pollution from critical locations.

²³⁰U.S. Department of Energy, Assessments of Costs and Benefits of Flexible and Alternative Fuel Use in the U.S. Transportation Sector. Technical Report Four: Vehicle and Fuel Distribution Requirements, p. 42.

²³¹The Clean Fuels Report, Vol. 4, No. 4 (Niwot, CO: J.E. Sinor Consultants, Inc., September 1992), p. 104.

²²⁵A.F. Burke, "Battery Availability for Near-Term (1998) Electric Vehicles," Society for Automotive Engineers (SAE) Paper No. 911914 (Warrendale, PA, 1991), pp. 22-23.

²²⁶U.S. Department of Energy, Assessments of Costs and Benefits of Flexible and Alternative Fuel Use in the U.S. Transportation Sector. Technical Report Four: Vehicle and Fuel Distribution Requirements, p. 42.

Engine Systems. Hydrogen, like the other alternative fuels, is best suited for spark-ignition engines, although there are some hydrogen- and dual-fueled modified compression-ignition engines.²³²

The high flame speed of hydrogen allows for more complete combustion and the potential to operate at leaner levels than fuels with lower flame speeds. The small amount of energy needed to ignite hydrogen fuel/air mixtures in conjunction with the wide flammability limits permits wide flexibility in operating the engine by varying the hydrogen/air ratio to adjust engine power and speed.

The small amount of energy required to ignite the mixture, however, has drawbacks. The fuel can be ignited inadvertently by such events as hot spots in the combustion chamber, by burning gases from the previous cycle for very lean operations, by lower flame speeds, and by hot particles from the engine oil. The subsequent flame causes backfiring or pre-ignition inside the combustion chamber. Methods to prevent pre-ignition and backfiring such as direct injection of hydrogen into the combustion chamber,²³³ are being pursued.

Overall, hydrogen-fueled engines have the potential to be more thermally efficient than gasoline-fueled engines. Thermal efficiency gains through compression-ratio increases are more limited for hydrogen than one might expect from the high octane rating and high flame speeds. The pre-ignition problems just described hinder compression ratio increases. However, as preignition solutions are implemented, higher compression ratios can be obtained than in gasoline engines. High flame speed tends to reduce the burning time of the charge in the cylinder, therefore reducing heat loss and increasing thermal efficiency.

The low energy density of hydrogen requires a higher percentage of fuel to air at stoichiometric conditions than with gasoline. A stoichiometric mixture of gasoline contains about 1.7 percent per volume of gasoline, while hydrogen occupies 30 percent of the cylinder volume under the same conditions. Even though the heat of combustion on a mass basis is higher for hydrogen than for gasoline, hydrogen-fueled engines still experience a loss of engine power output compared with gasoline engines due to low heat of combustion (i.e., low energy density of the fuel). As in the case of pre-ignition, steps can be taken to improve the power output, such as direct injection of hydrogen into the combustion chamber to produce a "supercharging" effect that improves efficiency.²³⁴

Hydrogen contains no hydrocarbons, but NO_x emissions are of concern. These emissions, which depend on fuel/air mixtures and temperature, can be higher for hydrogen-fueled engines than for gasoline-fueled engines. NO_x emissions are low for lean and rich hydrogen mixtures, peaking in between. They can be lowered further by reducing the oxygen concentration in the combustion chamber, by reducing the combustion chamber temperature, or by shortening combustion time at high temperatures. These steps can be accomplished by exhaust gas recirculation, water injection into the cylinder, retarding spark timing, or by using an exhaust catalyst.²³⁵

²³²C. Borusbay and T. Nejat Veziroglu, "Hydrogen as a Fuel for Spark Ignition Engines," *Alternative Energy Sources VIII, Volume 2, Research and Development* (New York: Hemisphere Publishing Corporation, 1989), p. 558.

²³³C. Borusbay and T. Nejat Veziroglu, "Hydrogen as a Fuel for Spark Ignition Engines," pp. 562, 566.

²³⁴C. Borusbay and T. Nejat Veziroglu, "Hydrogen as a Fuel for Spark Ignition Engines," p. 570.

²³⁵C. Borusbay and T. Nejat Veziroglu, "Hydrogen as a Fuel for Spark Ignition Engines," p. 570.

9. Emerging Fuel Resources

Introduction

In addition to the fuels discussed in the prior chapters, biomass fuels other than alcohols and coal-derived fuels are designated as potential alternative fuels or replacement fuels. Biomass can be used to produce fuels through two means: fermentation and hydrolysis to produce ethanol, as already discussed in Chapter 6; and direct extraction of oils that can be used as fuels. This chapter discusses biodiesel from oil extraction and provides a brief overview of how coal can be used to produce different fuels. Although these fuels are being tested today, neither biodiesel nor transportation fuels derived from coal are produced in large quantities in the United States. As these fuels begin commercial operation, they likely will be used initially in conjunction with traditional fuels.

Biodiesel from Vegetable Oils

Biodiesel is a product derived from vegetable oils that can be mixed with diesel fuel or can be used as a replacement for diesel fuel. Biodiesel is produced in an inexpensive transesterification process by reacting vegetable oil with methanol or ethanol in the presence of a liquid basic catalyst. The yield of biodiesel (esters) is about 96 percent, with glycerin produced as a byproduct.

Biodiesel can be produced from a number of vegetable oil sources (Table 33). The most economical choice will depend on the oil yield per acre, product quality, byproduct values, geography, and government policies. Considerable interest has been shown in rapeseed oil²³⁶ because of oil yields and the value of byproducts (livestock feed) from the oil production. At current crude oil prices, however, none of the vegetable oils are economic sources without substantial government subsidies.

The physical properties of biodiesel produced from rapeseed oil (rape methyl ester) are compared with the unconverted rapeseed oil and conventional diesel

Table 33.	Estimated World Vegetable Oil	
	Production and Yields, 1990	

Vegetable Oil Source	Production (Million Metric Tons)	Oil Yield (Metric Tons per Hectare per Year)
Chinese tallow tree	(research status)	4.0-6.0
Coconut	3.3	3.0-4.0
Cotton	3.8	0.3-0.5
Palm	7.0	5.0-8.0
Peanuts	4.0	1.0-2.5
Rapeseed	5.7	1.0-2.0
Sesame	0.7	0.2
Soybean	17.0	0.2-0.6
Sunflower	8.0	1.0-1.5

Source: Daniel Lumbroso, Jean-Alain Chodorge, and Gary Stephens (IFP Enterprise, Inc., Houston, TX), "The Case for Bio-Diesel Fuel," paper presented at The World Conference on Refinery Processing and Reformulated Gasoline, March 23-25, 1993, San Antonio, TX, p. 4.

(Table 34). Biodiesel has physical properties very similar to conventional diesel. Emission properties, however, are better for biodiesel than for conventional diesel. Biodiesel has no aromatic content and only trace amounts of sulfur. In vehicle tests, it has lower emissions of carbon monoxide, soot, and polycyclic aromatic hydrocarbons than conventional diesel. NO_x emissions are higher for biodiesel than for conventional diesel when using the EPA test cycle. However, one study illustrated that with adjustments in the injection engine timing, NO_x can be reduced without jeopardizing the other low emission levels.²³⁷

Coal-Derived Transportation Fuels

Gasoline, diesel, and various oxygenated transportation fuels have been produced from coal, using a variety of alternative processes. These processes fall into two categories, direct and indirect liquefaction. Indirect liquefaction processes all have a common first step: production of synthesis gas (carbon monoxide and hydrogen gas) through the gasification of coal. The

²³⁷Windel Goetz, Evaluation of Methyl Soyate/Blend in a DDC 6V-92TA Engine: Optimization of NO_x Emissions, ORTECH Report 93-E14-36 (Mississauga, Ontario, July 20, 1993).

²³⁶"Feedstocks and Resources," Clean Fuels Report, Vol. 5, No. 1 (Niwot, CO: J.E. Sinor Consultants, Inc, February 1993), p. 144.

Table 34. Product Characteristics

Characteristic	Conventional Diesel	Biodiesel	Rapeseed Oil
Specific Gravity	0.84	0.88	0.92
Viscosity @ 20°C (centistokes)	5	7.5	78
Cetane Index	50	49	32
Cold Filter Plugging Point (°C)	-15	-12	*
Net Heating Value (kilojoules per liter)	35,400	33,300	34,300

*Viscosity is too high even at +20°C to conduct the standard test.

Notes: *Specific gravity* is the ratio of the weight of a given volume of material to the weight of an equal volume of some standard substance. In the case of oil, the standard reference material is distilled water, and the temperature of both the oil and water is 60 degrees Fahrenheit. *Viscosity* is the measure of the internal friction or resistance to flow of a fluid. A *centistoke* (one-hundredth of a stoke, which is measured in square centimeters per second) is a measure of kinematic viscosity. Kinematic viscosity is the ratio of viscosity of a liquid to its specific gravity at the temperature at which the viscosity is measured. The *cetane index* is an approximation of cetane number based on an empirical relationship with API gravity and volatility parameters, such as the mid boiling point. *Cold filter plugging point* is a measure of the ability of a diesel fuel to operate satisfactorily under cold weather conditions. The value is a measure of the lowest temperature at which wax separating out of a sample can stop or seriously reduce the flow of fuel through a standard filter under standard test conditions.

Source: Daniel Lumbroso, Jean-Alain Chodorge, and Gary Stephens (IFP Enterprises, Inc., Houston, TX), "The Case for Bio-Diesel Fuel," Presentation at World Conference on Refinery Processing and Reformulated Gasoline, San Antonio, TX, March 23-25, 1993.

synthesis gas can then be converted into a variety of fuels. As covered in earlier discussions, the synthesis gas can be converted to methanol. There are also processes being developed to produce higher alcohols and ethers such as MTBE.²³⁸

There are also two methods for producing gasoline and diesel from the synthesis gas: (1) In the Fischer-Tropsch process, which was first discovered in Germany in the 1920s, synthesis gas produced from coal by means of gasification is fed to a reactor. In the reactor, the synthesis gas comes into contact with an iron catalyst at high temperature and pressure. The process produces a wide range of hydrocarbons of different chain lengths as well as a number of oxygenates such as alcohols and ketones. Most of the hydrocarbons fall into the gasoline and diesel boiling range and can vary from about 80 percent gasoline to approximately 70 percent distillate fuel. The Fischer-Tropsch process has been commercialized by Sasol Ltd. in South Africa. Three units have been built there, using two different process designs. Fischer-Tropsch continues to be developed using new catalysts. (2) The other way to derive gasoline and diesel is to first convert the gas to methanol, and then into gasoline and diesel.239,240

Coal can also be converted to gasoline and diesel by direct liquefaction. Compared with crude oil, coal has less hydrogen (5 percent vs. 12 to 14 percent) and a higher average molecular weight. Direct liquefaction involves adding hydrogen and cracking the coal molecules to form a synthetic crude oil, which then can be converted to gasoline, diesel and other products using conventional refinery processes. The direct coal liquefaction process has evolved over the past 80 years.

Since the 1970s, an integrated two-stage liquefaction process has been developed. The process effects a reduction in the pressure required over the single-stage process and makes more efficient use of hydrogen. It uses recycled heavier coal liquids as a solvent to dissolve the coal in the first stage.

At current crude and gas prices, neither indirect nor direct liquefaction is economic. Research efforts continue to focus on cost reduction to provide a commercialization process that will enter the market when crude prices climb as oil and gas resources become further depleted.

²³⁸Kamil Klier et al., "High Octane Ethers from Synthesis Gas-Derived Alcohols," Liquefaction Contractors; Review Meeting, Pittsburgh Energy Technology Center, Contract DE-AC22-90PC90044 (September 22-24, Pittsburgh, PA, 1992), p. 291.

²³⁹S.A. Tabak, A.A. Avidan, and F.J. Krambeck (Mobil), "Production of Synthetic Gasoline and Diesel Fuel from Non Petroleum Resources," Preprints of papers presented at meeting of American Chemical Society Division of Fuel Chemistry, New York City, April 13-18, 1986, Vol. 31, No. 2, p. 293.

²⁴⁰B.K. Warren et al. (Union Carbide), *Direct Conversion of Methane to C2's and Liquid Fuels*, Final Technical Progress Report for the Period October 1, 1987 to December 31, 1989, DOE/PC/79817—8, April 15, 1990.

10. Greenhouse Gas and Harmful Emission Formation

Background

As mentioned in Chapter 4, the so-called "greenhouse gases" are thought by many to contribute to the observed global warming trend. This chapter provides background on the Earth's climatology and then describes greenhouse gases and how they are thought to contribute to global warming. The chapter concludes with some information on harmful greenhouse gasrelated emissions from transportation fuel use.

The complex interactions of land, sea, atmosphere, and man make predicting climatological change extremely difficult. Despite an ever-growing world population and food system, other climatic factors (some unknown) overwhelmed anthropogenic impacts and caused a 650-year global cooling period beginning in 1200 A.D. After the so-called "Little Ice Age" ended around 1850 A.D., harvests stabilized and subsistence yields increased into stable cash crops. This period was only the most recent of several mini-Ice Ages since the Great Ice Age, which ended about 20,000 B.C. Thus, the Earth's current temperate climate appears to be an interlude between major cyclical events. Global temperatures and sea levels have been increasing steadily since around 1850, partially because the Earth is coming out of an ice age, partially in response to human emissions. This trend has accelerated over the past 40 years, with the sea level having risen almost 1.75 centimeters (0.7 inch) per decade. A long-term "greenhouse effect" (if it exists)²⁴¹ could lead to anything from a vastly smaller water world with dramatically higher sea levels to a cooler, icier world.242

Climatology

The water world in which we live is constantly changing in response to a large number of sometimes-offsetting complex factors, both natural and manmade. Extremely diverse, quasistable biospheres have existed

under the range of environments in the 2 billion years the Earth has supported some form of life. When changes occur slowly, the biosphere changes somewhat gently and species usually adapt. But sometimes the rate of change in the environment has been so great that virtually all-or at least many-species' populations have changed or disappeared. Ocean temperatures, sea levels, radiation from the sun, the mix of atmospheric gases, and cultural exploitation of natural resources are five key variables that contribute to climate change, both in periodic and one-time fashion. Even slow, small changes, if they persist, could begin a cascade of relocating major coastal cities, shrinking and/or relocation of tillable land, and a loss of species. For example, if the warming trend of the past 40 years-whatever the cause-were to continue, ocean levels would rise by 2 meters (6 feet) during the next 1,200 years. This would flood most coastal estuaries, ecosystems for breeding of many migratory birds, far faster than new ones could appear. Coastal populations could also be affected.

Adding to these concerns is the uncertainty surrounding efforts to predict global climate change. Even though a given model of world climate may forecast a general warming trend as a result of increased greenhouse gas concentrations, the impacts are hardly uniform across the globe. Some regions are predicted to get more precipitation; others less. Certain latitudes might even become cooler as greenhouse gases rise. Further adding to the uncertainty is that this unevenness is not uniform across global climate models.

While greenhouse gases may adversely affect the climate in one way, the Earth's capacity to support life depends on the moderating influences of these gases to envelop the planet, warm its surface, and protect it from harmful radiation.²⁴³ Some greenhouse gas molecules in the atmosphere absorb, reflect, mitigate, and radiate energy more than others, doing so in a way that makes human life possible.

²⁴¹The theory of global warming due to higher concentrations of greenhouse gases is known as the "greenhouse effect."

²⁴²I.D. Campbell and J.H. McAndrews, *Nature*, November 25, 1993.

²⁴³Energy Information Administration, *Emissions of Greenhouse Gases in the United States 1985-1990*, DOE/EIA-0573 (Washington, DC, September 1993), p. xix.

Greenhouse Gases

Definition and Behavior

Greenhouse gases (GHGs) include all gases which exist in the atmosphere and act, either directly or indirectly, to cause global temperatures to change. These gases retain heat around the Earth in much the same way that humid air within a greenhouse retains heat; hence the terminology. Water in a gaseous state is the dominant greenhouse gas. It is largest in terms of mass (about 1 percent of the atmosphere, with carbon dioxide second at about 0.04 percent) and has one of the broadest ranges of all atmospheric gases regarding absorption of incoming solar radiation and outgoing surface energy.

The effect of GHGs is not uniform throughout the atmosphere. The atmosphere changes both its density and its relative composition with altitude. GHGs typically prevent heat from leaving the lower atmosphere (troposphere), warming the air. However, some GHGs are sufficiently light that they go up through the tropopause, causing stratospheric warming.

The warming capability of GHGs varies widely. On a molecular basis, some GHGs have a disproportionate warming effect. For example, in terms of heat absorption potential over its lifetime in the atmosphere, one molecule of methane can have about 20 times the effect on the climate of one molecule of carbon dioxide.²⁴⁴ When fuel is burned, the energy of combustion will produce heat, which is either stored in the exhaust or radiated into the atmosphere.

Different GHGs respond in quite disparate manners to solar radiation. Some, such as ozone, react directly to incoming solar radiation entering the atmosphere. The energy is absorbed and reradiated in a moderated form to warm the atmosphere. In the stratosphere, ozone acts as a protective GHG. An increase in stratospheric ozone concentration may decrease the radiation reaching the surface. Stratospheric ozone depletion allows more radiation to reach the troposphere and the Earth's surface. Radiation striking the surface is subsequently radiated back into the atmosphere, where it may be absorbed by various GHGs. Atmospheric concentrations of selected GHGs in the history of the world are shown in Table 35.

Most GHGs, such as carbon dioxide, absorb energy radiated by other GHGs or the surface. In this case, an increase in concentration of a GHG will decrease the radiation leaving the Earth, another contribution to global warming.

Some GHGs are also determinants in regional air quality, having been identified both in terms of chemical species which cause the most problems and in terms of where they occur. One example is ozone, which harms human respiration.²⁴⁵ Ozone formed in the troposphere, does not appear to migrate into the stratosphere. Thus, even though tropospheric ozone comprises only about 10 percent of total atmospheric ozone, it is a major health concern. The warmth and oxidizing reactions of tropospheric ozone do not remain at the point source but spread out across a downwind region, again adding warmth to the Earth and affecting peoples' lungs.

Certain GHGs are precursors in the formation of tropospheric ozone. The transportation sector is one of the prime creators of these precursors. Localized concentrations of various GHGs create cauldrons for atmospheric chemistry, islands of pollution which have a severe impact on air quality and health of people, both region-

Table 35. Atmospheric Concentrations of Selected Greenhouse Gases, 1990

	Carbon Dioxide	Nitrous Oxide	
Category		(parts per million)	
Preindustrial Atmospheric Concentration	280	0.80	0.29
Current Atmospheric Concentration	353	1.72	0.31
Rate of Change (ppm or ppt per year)	1.8	0.02	0.8

²⁴⁴Energy Information Administration, Emissions of Greenhouse Gases in the United States 1985-1990, p. 1

²Source in Energy Information Administration in Environmental Angle Cases in the United States 1985-1990, DOE/EIA-0573 (Washington, DC, September 1993), p. 1.

ally and downwind. The cumulative affect of local GHG emissions is to modify global conditions.

While recent losses of stratospheric ozone have been well documented, the precise effect of ozone losses on stratospheric temperatures remains uncertain at this time.²⁴⁶ However, ozone's oxidizing behavior, indirect global warming effects, and the direct warming effect of tropospheric ozone are significant. Upper tropospheric ozone concentrations have the most pronounced warming effects. Unfortunately, it is not currently possible to quantify global warming due to tropospheric ozone²⁴⁷ or any other GHG.

Sources of Greenhouse Gases

Greenhouse gases come from both natural and manmade sources.²⁴⁸ In the United States, mobile sources are estimated to emit about 30 percent of the GHGs. Most of these arise from the combustion of motor fuels. GHGs are emitted during the entire production, distribution, and end use processes that a fuel undergoes. These emissions might be considered relative to the annualized cradle-to-grave life cycle of each energy

flow. Much of the remaining 70 percent come from fossil-fueled electric power plants. The entire fuel cycle has six basic components, discussed earlier (Chapter 4). Each has a unique set of emissions (see Appendix F).

Determining the Background Level of a Greenhouse Gas

While background mixes of gases have varied considerably over time, good records exist only for the recent past. Background levels of GHGs have varied widely over both short-term and long-term periods. For example, volcanic activity produces sharp changes in the relative composition of the atmosphere. Also, the mix seems to have shifted during periods of global cooling. Early eons might have had either much more oxygen or much less than we enjoy right now.

Solar radiation has a major impact on climate, both directly and indirectly. As radiation from the sun penetrates the Earth's atmosphere, different gases absorb selected bands of energy from the wide spectrum of solar radiation. Virtually all the high-energy radiation is absorbed before it has a chance to strike the

When Mt. Pinatubo erupted in June 1991, it spewed 15 to 20 million tons of sulfur dioxide gas as high as 11 miles (19 km), where the gas converted to tiny droplets of sulfuric acid. Immediately after the eruption, these droplets raised the stratosphere's temperature sharply by absorbing thermal radiation rising from the Earth's surface and lower atmosphere. At the same time, the droplets cooled the planet's troposphere and surface by reflecting sunlight, functioning as a giant semi-translucent umbrella covering the planet.

When the sulfate particles began dropping out of the stratosphere during the year after the eruption, stratospheric temperatures also started to decline. But instead of returning to normal, the stratosphere cooled far below its average temperature, reaching record lows by the end of 1993. Scientists saw a similar effect after the eruption of Mexico's El Chichon in 1982. In fact, stratospheric temperatures remained below average for 7 years following that eruption; they only recovered when the Mt. Pinatubo blast warmed the stratosphere.

Ozone depletion may help explain the continued cooling trend in this region of the atmosphere. Ozone molecules in the stratosphere normally heat this region by absorbing solar energy. When ozone concentrations drop, as they did dramatically after the Mt. Pinatubo eruption, temperatures in the stratosphere also decline. Although chlorofluorocarbons and other anthropogenic pollutants also cause long-term stratosphere ozone depletion, volcanic sulfuric acid makes a major contribution as well.

Although stratospheric temperatures continued to decline late in 1993, Mt. Pinatubo's cooling influence on the Earth's surface appears to be waning. Satellite and balloon data indicate that tropospheric temperatures increased slightly in 1993, but have not yet recovered to pre-eruption levels. The Mt. Pinatubo eruption interrupted the dramatic rise in the Earth's surface temperatures during the 1980s which had prompted concern about global warming. Now that its cooling effect on the troposphere appears to be dying out, researchers will be watching closely to see if the marked increase in closely to see if the marked increase in coming warre.

²⁴in global temperatures continues in coming years. ²⁴Intergovernmental Panel on Climate Change, *Climate Change 1992*, eds. J.T. Houghton, B.A. Callander, and S.K. Varney (New York: Cambridge University Press, 1992), pp. 58-59.

²⁴⁷Intergovernmental Panel on Climate Change, *Climate Change 1992*, eds. J.T. Houghton, B.A. Callander, and S.K. Varney (New York: Cambridge University Press, 1992), pp. 58-60. Office of Technology Assessment, *Analysis of the U.S. Global Change Research Program (USGCRP)* (Washington, DC, December 1993).

²⁴⁸For a more complete discussion, see Energy Information Administration, *Emissions of Greenhouse Gases in the United States 1985-1990*.

Earth's surface, with a small amount of harmful ultraviolet penetrating.²⁴⁹ Some radiation, mostly in the visible and infrared ranges of the spectrum, penetrates to the surface; some is reflected by the atmosphere. Some reaches the surface to be converted by plants into food, and some warms the land and oceans. Some is later re-radiated with a different energy spectrum, only to be trapped in the atmosphere or propagated into space.

At one time, anthropogenic heat was assumed to be insignificant in the grand climatological picture. If true, a "dilute and disperse" treatment would suffice. This assumption is now being evaluated for validity.

Greenhouse Gas Measurements

Measurements of GHG emissions are not an exact science. Estimating emissions over the entire fuel cycle, including indirect emissions,²⁵⁰ is an extremely difficult task. Converting these measured emissions to estimates of global warming potential adds an additional level of complexity. Among the major issues in estimating GHG emissions over the entire fuel cycle for any transportation fuel are the following:

- Definition of the fuel cycle.
- Averaging across vehicles—Very large differences exist in measured emissions from similar vehicles using the same fuels. These differences exist even with accurate measurements.
- Measurement difficulties—Many of the accepted components of the fuel cycle are difficult to measure, e.g., on-road combustion and noncombustion emissions, emissions from vehicle manufacture (including secondary effects). These measurement difficulties exist regardless of how a vehicle or group of vehicles is defined.
- Incorporating off-specification emissions—Considerable evidence shows that emissions from poorly maintained vehicles, venting during refueling, leakage, and similar off-specification factors are extremely large. These emissions may exceed design emissions and may significantly change the relative greenhouse impact of a particular ATF/AFV combination.
- Including secondary and tertiary income and substitution effects from switching fuels or fuel supply

sources—It is difficult to draw a line defining what is included in a "fuel cycle." For example, substitution of methanol for petroleum increases emissions from ocean shipping (since all marginal methanol production will be imported and will require more shipping capacity than petroleum requires). This increase in shipping means an increase in petroleum usage (as bunker fuel in tankers) and an increase in demand for low-gravity petroleum products. If the increase is large enough, it may affect the price of other petroleum products, on the margin. These marginal changes may affect the relative economics of methanol and gasoline, and so on.

• Overall macroeconomic impacts—Changes in consumer preferences for vehicles (e.g., full-size vs. compact), driving patterns (e.g., carpooling), vehicle origin (e.g., U.S. vs. non-U.S., and the attendant emissions from manufacturing, shipping, etc.), fuel manufacturing processes and location (e.g., CNG from U.S. gas or Mideast gas shipped as LNG) can, within a very brief period of years, eliminate or reverse any expected impacts from the straightforward substitution of one fuel for another, everything else being equal.

Greenhouse Gases and Air Pollution

Some GHGs affect air quality and are well known as chemical species which cause substantial problems by impacting highly populated areas where they can affect peoples' health. Highway vehicles and other sources contribute GHGs to both surface level (tropospheric) and stratospheric pollution.

Air pollutants fall into two broad categories: substances unhealthy to living organisms and substances called either reactants or precursors. The latter react with other substances to form compounds in the troposphere which are unhealthy, contribute to stratospheric conditions which cause global warming, or both. Harmful chemical species and reactants are produced by both human activities and the normal biochemical processes and decaying of plants and animals.

Highway vehicles make up the largest polluting group in the transportation sector. In 1990, highway vehicles accounted for roughly 60 percent of the total of all sources of emissions of the major pollutants.²⁵¹ CO, NO_x, and VOCs are responsible for the most serious air

²⁴⁹Among the harmful effects of ultraviolet radiation is sunburn.

²⁵⁰Indirect sources might include chlorofluorocarbons used in manufacturing electronic components of the vehicle, and coal consumed in moving products to market.

²⁵¹U.S. Environmental Protection Agency, Office of Air Quality Planning and Standards, *National Air Pollutant Emission Estimates 1900-1991*, EPA-454/R-92-013 (Washington, DC, October 1992), Tables 4, 5, 6, 7, and 8.

quality problems from the standpoint of volumes generated (Table 36); these are all GHGs. Particulate matter (an emission from diesel fuel but not a greenhouse gas), sulfates and nitrates cause the most severe damage.²⁵²

Sulfates

Sulfur oxides (sulfates) are best known for their contribution to pH modification of clouds, better known as acid rain. However, they are also unhealthy because they irritate the mucous membranes in the eyes and lungs. In a recent finding, the sulfur oxides also appear to counter the warming effect of other GHGs with their own cooling effect.

Sulfates have been produced primarily by electric utility coalfired plants. These emissions are being reduced through regulatory pressure and legislative mandates. Sulfur is also being reduced in diesel fuel according to a regulatory timetable.

Nitrates

Nitrogen oxides (nitrates), hydroxyl ions, and VOCs are three anthropogenic groups of atmospheric reactants involved in smog generation. Individual chemical species feed the chain reaction process. The type and intensities of these reactions (some more favorable to ozone generation than others) vary according to their relative concentrations and amount of sunlight. Stagnant air masses and "urban canyons" can become cauldrons of atmospheric chemistry. For this reason, emission reduction strategies are tailored to address the specific problems of individual nonattainment areas,²⁵³ especially through the State Implementation Plans (SIPs).

Emission of NO_x by highway vehicles is primarily a function of engine operating temperature and engine compression. However, other variables include the concentration of oxygen and humidity. VOCs, on the

Table 36. Emissions of Primary Air	Pollutants by Highway Vehicles in the United States, 1940-1990
and Projections to 2010	
(Million Short Tons)	

		Actual				Projected		
Pollutant	1940	1950	1960	1970	1980	1990	2000	2010
Carbon Monoxide (CO)	25.03	37.82	68.57	96.76	77.20	45.54	18.80	21.80
Nitrogen Oxides (NO _x)	1.50	2.43	4.39	7.50	11.55	6.48	3.30	3.20
Particulate Matter	0.22	0.33	0.66	1.00	1.16	1.41		
Sulfur Oxides (SO _x)	0.00	0.11	0.11	0.28	0.46	0.66		
Volatile Organic Compounds (VOCs)	4.76	7.16	10.80	12.68	7.56	4.70	1.80	1.80
Emissions from Highway	/ Vehicles	as a Perc	ent of Tota	I Transpo	rtation Sec	tor Emiss	ions	
со	76	77	86	91	90	85	N/A	N/A
NO _x	60	61	75	80	84	75	N/A	N/A
VOCs	86	85	90	90	85	77	N/A	N/A
Emissions from Hig	ghway Vel	hicles as a	Percent o	f Emissior	ns from All	Sources		
со	28	40	60	71	70	61	40	44
NO _x	20	23	30	36	44	30	19	16
VOCs	28	34	44	42	32	24	12	12

Source: U.S. Environmental Protection Agency, Office of Air Quality Planning and Standards, *National Air Pollutant Emission* Estimates, 1900-1991, EPA-454/R-92-013 (Washington, DC, October 1992), Table 4-8. D.W. Dockery, *New England Journal of Medicine*, Dec. 9, 1993.

²⁵³For more detail, see U.S. Environmental Protection Agency, Office of Air Quality Planning and Standards, *The Role of Ozone Precursors in Tropospheric Ozone Formation and Control*, EPA-454/R-92-024 (Washington, DC, July 1993), Section 2.2.2.

other hand, are gaseous hydrocarbons released into the atmosphere both by highway vehicles and by evaporation of fuel. The relative contributions of NO_x and nonmethane VOC pollution from various sources are interesting to examine (Table 37).

Mandatory vehicle inspection and maintenance programs are being implemented as a strategy to control these and other ozone precursors.

Volatile Organic Compounds

The mixing of urban NO_x , hydroxyl ions, and other precursors of ozone with biogenic VOCs in transport regions downwind of cities²⁵⁴ creates additional ozone. One large component of the biogenic VOCs is methane.

Methane (CH₄) results from many natural processes (e.g., vegetation and animal decay). Normally a gas, methane and its reaction products dominate the chemistry of the unpolluted troposphere.²⁵⁵ For this reason, and the fact that it has a relatively low reactivity, methane is often excluded from consideration as a tropospheric VOC pollutant. Although methane is a GHG, it is not on the list of chemical species to be controlled because the EPA has considered it relatively unimportant in local and regional ozone production.²⁵⁶ A category of chemical species called "nonmethane volatile organic compounds" are considered

more manageable precursors to ozone. This category includes methanol, ethanol, formaldehyde, and a wide variety of other organic compounds.

Hydroxyl lons (OH⁻)

In the atmosphere, in the presence of sunlight, some of the oxygen atoms in already present ozone ions (O_3) can combine with ambient hydrogen to produce hydroxyl radicals (OH^-) . These radicals can then combine with other ions, elements, and compounds in a variety of chain reactions that can produce acidic compounds and even more ozone. Dissociation of water vapor into hydrogen and hydroxyl ions is a nonlinear function of temperature, pressure, and water vapor concentration. At the triple point, the temperature at which water vapor, liquid, and ice coexist in equilibrium, water has a dissociation constant of around 10^{-7} , so there is always a steady supply of both hydrogen and hydroxyl ions.

While the background level of water vapor has regional swings, some urban canyons and stagnant air masses can have a water vapor buildup to a saturation level as a result of motor fuel combustion.

Carbon Monoxide (CO)

CO is emitted by vehicles as a result of incomplete combustion of fuel. Incomplete combustion occurs

	<u>NO,</u>		Nonmethane VOCs	
Source	Million Metric Tons	Percent of Total	Million Metric Tons	Percent of Total
Highway Vehicles	5.38	29	3.82	23
Other Transportation	1.88	10	1.26	7
Stationary Source Combustion	10.59	56	0.67	4
Industrial Processes	0.60	3	7.86	47
Solid Waste Disposal	0.10	1	0.69	4
Miscellaneous	0.21	1	2.59	15
Total	18.76	100	16.88	100

Table 37. Emissions of Nitrogen Oxides and Nonmethane Volatile Organic Compounds by Source, 1991

Source: Energy Information Administration, *Emissions of Greenhouse Gases in the United States 1985-1990,* DOE/EIA-0573 (Washington, DC, September 1993), Tables 44 and 45, pp. 57 and 58.

²⁵⁴National Research Council, *Rethinking the Ozone Problem in Urban and Regional Pollution* (Washington, DC: National Academy Press, 1991), pp. 27-29.

²⁵⁵National Research Council, Rethinking the Ozone Problem in Urban and Regional Pollution, pp. 110-111.

²⁵⁶National Research Council, *Rethinking the Ozone Problem in Urban and Regional Pollution*, p. 224.

when a fuel/air mixture is too rich, i.e., when too little air results in a nonstoichiometric mixture containing too little oxygen. This prevents complete oxidation of hydrocarbons present in the fuel. Hydrocarbons that remain unburned during this process are emitted into the air.

If the fuel/air mixture is too lean (too much air and not enough fuel), conditions are created in which excessive NO_x is formed. Unfortunately, there is a fairly limited range of the fuel/air ratio in which all three pollutant categories—CO, NO_x , and VOCs—are minimized. Catalytic converters and afterburners are optimized to shift this range; when the catalytic converters fail, emissions increase.

If CO is inhaled, it enters the bloodstream, reducing oxygen supply to the body's organs and tissues. The individuals most seriously affected by CO are those with cardiovascular disease. Healthy individuals suffer ill effects at higher concentration levels.²⁵⁷

Due to regulatory strategies, CO emissions from all sources decreased by over 50 percent in the period 1970-1991.²⁵⁸ Only 13 metropolitan statistical areas exceeded the NAAQS standard for CO in 1991 (9 parts per million (ppm) for the second-highest non-overlapping 8-hour average concentration) (Table 38).

Oxygenated additives make reformulated fuels a current vanguard of EPA strategy to reduce CO nonattainment. Emissions of CO by highway vehicles were reduced by 45 percent between 1982 and 1991 despite a 36-percent increase in vehicle miles traveled in the same time period.²⁵⁹ The per-mile fuel economy increased in excess of the rate of the emissions reductions, while emissions control systems on new vehicles became more effective. Older vehicles left the vehicle populations, shifting the balance toward achievement of regulatory goals, especially the CAFE standards. Increased CAFE regulatory goals of greater miles per gallon are fairly linearly related to emission production, while the other strategies are distinctly nonlinear and region specific.

During the period from November 1992 through January 1993 in 20 areas utilizing oxygenated fuel, EPA

carbon monoxide standards were only exceeded twice. However, during the same period 1 year before oxygenated fuels were introduced to the market under the EPA wintertime oxygenate program, the same areas exceeded Federal standards 43 times.²⁶⁰

Table 19 in Chapter 5 lists the number of CO events during which the limits were exceeded over the past six winter seasons.

Carbon Monoxide in 1991				
Metropolitan Statistical Area	1990 Population	8-hour CO (ppm)		
Albuquerque, NM	481,000	10		
Anchorage, AK	226,000	10		
Denver, CO	1,623,000	10		
El Paso, TX	592,000	11		
Ft. Collins, CO	186,000	10		
Las Vegas, NV	741,000	12		
Los Angeles-Long Beach, CA .	8,863,000	16		
Medford, OR	146,000	11		
Minneapolis-St. Paul, MN-WI	2,464,000	11		
San Jose, CA	1,498,000	10		
Spokane, WA	361,000	12		
Steubenville, Wierton, OH-WV .	143,000	14		
Vancouver, WA	238,000	10		

Table 38. Metropolitan Statistical Areas That Exceeded NAAQS Standards for Carbon Monoxide in 1991

Source: Adapted from U.S. Environmental Protection Agency, Office of Air Quality Planning and Standards, *National Air Quality and Emissions Trends Report, 1991,* 450-R-92-001 (Washington, DC, October 1992), Table 4-5, p. 4-22.

Ozone Precursors: Nitrogen Oxides, Hydroxyl Radicals, and Volatile Organic Compounds

Emission reduction programs over a 20-year period have been successful in reducing ozone, but not to the degree required by EPA. While ozone emissions from all sources decreased by roughly 15 percent in the period 1970-1991,²⁶¹ the number of ozone nonattainment areas with Extreme, Severe, and Serious classifications rose to 21 in 1991. Ozone is a photochemical oxidant responsible for serious environmental and

²⁵⁷U.S. Environmental Protection Agency, Office of Air Quality Planning and Standards, *National Air Quality and Emissions Trends Report, 1991*, 450-R-92-001 (Washington, DC, October 1992), p. 1-5.

²⁵⁸U.S. Environmental Protection Agency, Office of Air Quality Planning and Standards, *National Air Quality and Emissions Trends Report 1991*, p. 1-5.
²⁵⁹U.S. Environmental Protection Agency, Office of Air Quality Planning and Standards, *National Air Quality and Emissions Trends Report 1991*, p. 1-4.

²⁶⁰United Press International, News Release March 11, 1993 and Alcohol Outlook, March 1993, p. 2.

²⁶¹ U.S. Environmental Protection Agency, Office of Air Quality Planning and Standards, National Air Quality and Emissions Trends Report 1991, p. 1-5.

health problems. Under certain meteorological conditions, NO_x, hydroxyl ions (OH⁻), and VOCs undergo reactions which produce ambient ozone at levels as great as three times that considered acceptable by EPA. In 1989, 67 million people lived in urban and rural areas where ozone exceeded the NAAQS standard (0.12 ppm).²⁶² Several areas of the country are in non-attainment for the NAAQS ozone standard (Table 39).

Ozone in the stratosphere absorbs ultraviolet light, which can cause skin cancer in humans and death in sensitive plants. Skin cancer risk increases to its maximum in tropical high-altitude summers in the Southern Hemisphere. Due to its reactive nature, tropospheric ozone can cause impaired lung function and respiratory damage.²⁶³ Animal studies have demonstrated that ozone accelerates aging of the lungs. Ozone causes damage to trees and is responsible for several billion dollars annually in crop yield reductions.

What makes ozone (smog) so hard to control is the complexity of the chemistry which produces it. An atmospheric soup of elements and molecules result from both the activities of man and the processes of nature. These combine under a wide range of conditions to produce ozone.²⁶⁴ Some of these reactions are photochemically driven or are temperature sensitive.

Table 39. Ozone Nonattainment Areas and Related Air Quality Classification, 1991

State	Nonattainment Area Name	1990 Clean Air Act Classification
СА	Los Angeles South Coast Air Basin	Extreme
CA	Southeast Desert Modified AQMD	Severe
⊫	Chicago-Gary-Lake County NA Area	Severe
NY	New York-N. New Jersey-Long Island	Severe
ΤΧ	Houston-Galveston-Brazonia NA Area	Severe
WI	Milwaukee-Racine NA Area	Severe
CA	San Diego NA Area	Severe
CA	Ventura Co NA Area	Severe
MD	Baltimore NA Area	Severe
ΡΑ	Philadelphia-Wilmington-Trenton	Severe
CA	Sacramento Metro NA Are	Serious
CA	San Josquin Valley NA Area	Serious
СТ	Greater Connecticut NA Area	Serious
GA	Atlanta NA Area	Serious
LA	Baton Rouge NA Area	Serious
MA	Boston-Lawrence-Worcester NA Area	Serious
ΜΑ	Springfield (W. Mass) NA Area	Serious
MD	Washington NA Area	Serious
NH	Portsmouth-Dover-Rochester, NH	Serious
RI	Providence (all of RI) NA Area	Serious
ΤΧ	Beaumont-Port Arthur NA Area	Serious
ТХ	El Paso NA Area	Serious

Source: First Interim Report of the Federal Fleet Conversion Task Force, DOE/PO-0001 (Washington, DC, August 1993), Appendix K.

²⁶²National Research Council, Rethinking the Ozone Problem in Urban and Regional Pollution, pp. 1-2.

²⁶³U.S. Environmental Protection Agency, Office of Air Quality Planning and Standards, *National Air Quality and Emissions Trends Report 1991*, p. 1-11.
²⁶⁴Manmade pollutants are referred to as *anthropogenic* emissions. Pollutants which are generated by the processes of nature are *biogenic* emissions.
Biogenic emissions include VOCs generated by vegetation and animals.

Therefore, the presence (and intensity) of sunlight is a major determinant in ozone (O_3) generation. For this reason, the most serious ozone concentrations occur in summer.

Other Air Pollutants from Transportation Fuels

Particulate Matter

Conventional diesel-powered vehicles produce significant quantities of particulate matter²⁶⁵ and sulfur oxides. Particulates are the most harmful of the pollu-

tants and, in addition, can be breathed more deeply into the lungs. While these pollutants have serious health effects, the number of diesel vehicles on the road is much smaller than spark ignition vehicles in terms of total highway vehicle population.

The current EPA standard for heavy-duty vehicle diesel engines for particulate matter is 0.10 grams per brake-horsepower-hour (g/bhp-hr). Diesel bus engines made in 1994 and 1995 will have to meet particulate standards of 0.07 g/bhp-hr. Beginning in 1996, they will have to meet a standard of 0.05 g/bhp-hr. In addition, all diesel vehicles in California are now required to use diesel fuel containing 80 percent less sulfur than conventional diesel fuel.²⁶⁶

²⁶⁵The component of the particulate matter category that is the most significant health hazard is PM-10, which consists of particulate matter of less than 10 micrometers. Particles of this size can cause respiratory problems when inhaled.

²⁶⁶Biodiesel Alert, Vol. 1, No. 4 (March 1993), p. 4.

Appendices

Appendix A

State Government Initiatives

Table A1. State Government Initiatives

State	Alternative Fuel Laws and Regulations	Alternative Fuel Incentives
Alabama	While no specific alternative fuel legislation has been adopted, the Energy Division of the Alabama Department of Economic and Community Affairs will offer financial assistance for the installation of qualifying biomass energy systems in commercial, industrial, or institutional facilities.	Interest subsidies are available on loans used to finance alternative fuel vehicle (AFVs) projects. The maximum amount per project is \$75,000. The project goal is to reduce energy cost in the State by enhancing the market for consumption of biomass fuels.
		Assistance is also available from the Department of Economic and Community Affairs for the conversion of fleet vehicles to alternative fuels. The awards are available to both government and private organizations and call for 50 percent matching funds from the proposing organizations.
Alaska	No activity disclosed.	No activity disclosed.
Arizona	Arizona was the first State to issue a bid for AFVs. H.B. 2433 was enacted in 1990 and requires the State to purchase AFVs if their cost is within 10 percent of the total life-cycle cost of a conventionally fueled vehicle.	In 1993, H.B. 2095 was enacted to provide deductions from the Arizona gross income tax for certain costs associated with purchasing AFVs and related equipment. Beginning in 1994, taxpayers may adjust their gross income by subtracting:
	The State is also required to implement a program to replace State fleet vehicles with alternative fuel vehicles (electric, solar electric, hydrogen, compressed natural gas [CNG], liquefied	●25 percent of the purchase price for one or more new AFVs, not to exceed \$5,000
	natural gas [LNG], liquefied petroleum gas [LPG], and alcohol fuels containing no less than 85 percent alcohol by volume) at the rate of 10 percent per year for new vehicles purchased	•the cost of converting one or more vehicles to operate on alternative fuel, not to exceed \$3,000
	beginning in 1993.	•the purchase price of refueling equipment for private, noncommercial use, not to exceed \$5,000
	1992 legislation allows for the issuance of certificates to licensed private fleet or vehicle owners for AFVs that will qualify owners for lower vehicle registration/highway user fees. This law expires on December 31, 1998.	•50 percent of the interest paid or accrued or indebtedness incurred to purchase AFVs (this deduction must be taken in thirds over three taxable years).
	In 1993, emergency legislation was passed which appropriated \$4.9 million dollars for retrofitting State fleet vehicles and school buses.	Another bill adopted in 1993, H.B. 2133, exempts CNG and LPG from various State taxes if used to propel a motor vehicle.
	Duses.	The Department of Commerce Energy Office has provided grants to Sun City Area Rapid Transit and the cities of Glendale and Tucson to construct refueling stations and vehicle conversions.
		Through funding from an annual vehicle emissions inspection fee, the Arizona Department of Environmental Quality provides grants for communities and the State to construct stations and convert vehicles to CNG. Approximately \$230,000 is available for this program each year.
		A discount is available on the annual license tax rate to electric vehicles. The vehicles are discounted at \$4.00 for every \$1,000 of vehicle value.

State	Alternative Fuel Laws and Regulations	Alternative Fuel Incentives
Arkansas	The State established a nine-member Alternative Fuels Commission to promote the development of alternative fuel use in the State.	A \$250,000 fund has been established for rebates on the cost of converting vehicles to alternative fuels. The fund provides for a rebate of 25 percent up to \$1,000 for CNG and electric vehicle conversions and up to \$500 for propane and alcohol conversions.
California	 Legislation was passed in 1990 allowing districts in nonattainment areas to adopt regulations requiring public and private fleet operators to purchase LEVs and operate them on clean alternative fuels. In 1991, California adopted vehicle and fuels requirements, as well as a "reactivity protocol" for various clean fuels. The plan establishes exhaust emission standards in four progressively more-stringent categories: Transitional Low-Emission Vehicles (TLEVs) Low-Emission Vehicles (LEVs) Ultra-Low-Emission Vehicles (ULEVs) Zero-Emission Vehicles (ZEVs). A system for AFV purchasers to earn marketable credits for use in complying with the fleet-average standard was established. Credits could be earned by having a salesweighted emission average lower than the fleet-average standard. In 1991, the State was required to begin purchasing 10 percent AFVs as it replaces vehicles in its fleet. The AFV purchase requirements rose to 25 percent of all vehicles (ZEVs), and by 2003, 10 percent will have to be ZEVs. ZEVs are vehicles that have no exhaust or evaporative emissions of any pollutant. Small-volume manufacturers are not subject to this requirement, and intermediate-volume manufacturers would not have to meet it until 2003. Since January 1990, the California Energy Commission (CEC) has tested the use of methanol fuel in nine heavy-duty truck engines and three CNG trucks. Since then, the Southern California Rapid Transit District ordered 303 additional methanol buses. The CEC began a 5-year demonstration program to assist in the development of natural gas vehicles. The project will place CNG light-duty pickup trucks at nine demonstration sites in California. The CEC, in addition to other organizations, is also supporting a 2-year demonstration program caled "Clean Fleet," which includes 111 medium-duty vehicles operating on natural gas, methanol, LPG, electricity, and reformulated and unleaded gasolines. In addition, the CE	For tax years beginning January 1, 1991 and ending January 1, 1995, S.B. 2600 allows a State tax credit of 55 percent of the incremental cost of specified vehicles and retrofit devices certified to meet CARB low-emission requirements. The tax credit is a maximum of \$1,000 per automobile, motorcycle, or two-passenger vehicle, and \$3,500 for a vehicle weighing more than 5,750 lb. The tax credit is limited to \$750,000. In 1993, legislation was enacted to amend this tax credit to extend it to the purchase price of nonrecreational vehicles that are LEVs for use in nonroad applications through January 1, 1996. S.B. 1006 established a State sales tax exemption based on the incremental cost of purchasing a certified LEV or retrofit parts for conversion to a LEV. This provision expires on Dec. 31, 1994. The State also reduces the rate of excise taxation on alcohol fuels, E-85 and M-85 (85 percent ethanol/15 percent unleaded gasoline, respectively), to one-half the rate imposed on gasoline, due to their lower Btu content. Legislation adopted in 1993 eliminated the expiration date for this incentive. In addition, the CEC offers a \$400 incentive to purchasers of 1993 and 1994 model year flexible-fuel vehicles (FFVs), including Ford Taurus FFV, Chevrolet Lumina (1993 only) variable-fuel vehicles (VFVs), and Dodge Spirit/Plymoutf Acclaim FFV that run on M-85. Incentives for methanol-powered and other clean AFVs are being offered by various districts.

State	Alternative Fuel Laws and Regulations	Alternative Fuel Incentives
Colorado	The State government is required to increase its purchase of AFVs, as a percentage of new vehicle purchases, according to the following schedule (by fiscal year):	On July 1, 1992, Colorado established an alternative fuels financial incentive program to promote the conversion of motor vehicles to the use of alternative fuels and to promote the purchase of such vehicles in the State.
	 FY 1992: 10 percent FY 1993: 20 percent FY 1994: 30 percent FY 1995: 40 percent FY 1995: 40 percent The State realized the need to establish emissions performance standards for retrofit conversion systems. In March 1990, the Colorado Air Quality Control Commission (AQCC) adopted Regulation 14, establishing the emissions performance criteria that aftermarket conversion systems must meet to be certified for sale in the State. The regulation also provides for the revocation of certification, if warranted, based on the exhaust emissions results from testing in-use vehicles. The City and County of Denver required fleets of 30 or more vehicles that are registered in the city to convert 10 percent of all vehicles in the fleet from gasoline to clean-burning fuels no later than December 31, 1992. Legislation adopted in 1992 established a certification program for mechanics converting motor vehicles to alternative fuels and working on alternative fuel fleets. In 1993, Denver Mayor Webb promised to reduce the size of city fleets and to stock them with less-polluting vehicles. Under the "Green Fleets" plan, fuel expenditures must be cut by 1 percent annually, and city fleets must reduce their CO 	Under this program, the owner of any new or converted motor vehicle is eligible to apply for such financial incentives when the vehicle operates on CNG, propane, electricity, or any other fuel that will achieve comparable emission reduction levels. Financial incentives will be graduated in amounts to provide greater rebates for those vehicles that must reduce emissions of CO and brown-cloud pollutants. The AQCC is to promulgate rules to establish the amount of available incentives. In taxable years commencing on July 1, 1992, the State has established a tax credit of 5 percent for the purchase of business vehicles using clean-burning alternative fuels or a vehicle converted to use alternative fuels within 120 days of the date of delivery. Clean-burning alternative fuels are defined as "natural gas, LPG, E-85, M-85, electricity, or any other alternative fuel approved by the AQCC."
	emissions by 1.5 percent. One option is through the purchase of AFVs.	
Connecticut	Legislation was adopted in 1990 to require the State to consider the purchase or conversion of its fleet of alternative fuels. The State is joining other northeastern States in adopting California exhaust emissions specifications, which will encourage expanded use of alternative fuels.	In 1991, legislation was enacted to establish a 10-percent tax credit for investments in AFVs or refueling infrastructure, through 1993. Such related purchases are also exempt from the State sales and use tax.
	In 1993, a bill was enacted requiring the State government to use "clean fuel alternatives" to gasoline in State-owned vehicles. Clean fuel alternatives are those defined by the Federal Clean Air Act.	S.B. 982, enacted on June 4, 1993, reduces the tax on propane used as a transportation fuel. The State provides a 1 cent per gallon (¢/gal) excise tax exemption for 10 volume percent (volume percent) ethanol (E-10) blends sold in the State.
	Also in 1993, H.B. 5418 was enacted to facilitate compliance with the 1990 Clean Air Act Amendments (CAAA) and National Energy Policy Act (EPACT) through the use of a cleaner fuel alternative to gasoline in State-owned motor vehicles. Ten percent of all of the State's 1993-1994 car and truck purchases are to be AFVs.	
	Connecticut provides a business tax credit until 1997 that allows the Development Authority to provide vehicle conversion loans.	

State	Alternative Fuel Laws and Regulations	Alternative Fuel Incentives
Delaware	The CleanCities/Cl ean State Committee has been established to study the expanded use of alternative fuels and the policies to implement a program in the future.	No activity disclosed.
	H.B. 51, enacted in 1993, eliminates the State motor fuels tax on alternative fuels.	
	The State is implementing an AFV program and the State energy office is concentrating on procurement of AFVs for the State fleet and light-duty for use in vehicles in the Wilmington Metropolitan area.	
District of Columbia	On December 27, 1990, D.C. enacted the Alternative Fuels Technology Act of 1990 to integrate alternative fuel technology including participation by the government fleet, commercial transportation fleets, and the Washington Metropolitan Area Transit Authority (WMATA). On January 4, 1993, the Act was amended to extend the provisions for 2 years beyond the Act's requirements.	No activity disclosed.
	The owner/operator of a fleet must use, through conversion of existing vehicles or procurement of retrofitted or newly manufactured vehicles, a proportional number of motor vehicles powered by clean alternative fuels equal to no less than the following percentages of the entire operational commercial fleet, both public and private:	
	5 percent by January 1, 1995 10 percent by January 1, 1996 15 percent by January 1, 1997 20 percent by January 1, 1998 25 percent by January 1, 1999 30 percent by January 1, 2000 35 percent by January 1, 2001 40 percent by January 1, 2002	
	Beginning in 1998, no commercial vehicle shall be operated within the Central Employment Area (as defined in the D.C. Zoning Regulations) between sunrise and sunset during the period between May 1 and September 15, unless that vehicle is powered by a clean alternative fuel.	
	The D.C. Government Alternative Fuel Fleet Managers' Group was organized in October 1992 to plan and implement the goals of the Alternative Fuel Technology Act for the District government's fleet of vehicles. The group addresses issues such as compliance with the alternative fuel law, fleet composition, available fuels, vehicles and infrastructure, leasing and procurement, and financing of alternative fuel conversions.	
	On October 1 of each year, each owner and operator of a commercial fleet is required to submit plans to the mayor containing specific goals and timetables for implementation of a clean fuels program. The rule provides for fines of \$5,000/day for noncompliance.	
	The Metropolitan Washington Alternative Fuel Vehicle Users Group was established in 1993. It is comprised of a number of regional governmental agencies interested in the D.C. alternative fuels programs.	

Table A1. State Government Initiatives	(Continued)
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State	Alternative Fuel Laws and Regulations	Alternative Fuel Incentives
Florida	 On October 8, 1991, Gov. Lawton Chiles signed Executive Order 91-253, establishing a clean fuels pilot program and encouraging the State to implement a program to convert the State's fleet to alternative fuels. By 2000, all State fleet vehicles must operate on the "most efficient, least polluting" alternative fuels. H.B. 461, enacted in 1993, gives county governments waste reduction credits for using yard trash, clean wood waste or paper waste as feedstocks in the production of clean-burning fuels such as ethanol. 	 S.B. 584, enacted in 1993, exempts certain suppliers of CNG from regulation as a motor fuel. The Florida Public Service Commission has determined that the cost of CNG refueling stations would be rate-based. The Energy Office has been provided \$1 million in oil overcharge funds to assist State agencies in meeting alternative fuel fleet requirements. Research and development funding is available for solar and electric vehicles.
Georgia	 Legislation enacted in 1992 removes authority from the Public Service Commission to regulate the sale of CNG to the public for use as a motor fuel. H.B. 386, enacted in 1993, provides for an additional fee for a permit to dispense CNG for vehicular fuel. The Environmental Protection Division of the Georgia Department of Natural Resources has issued guidelines to ensure CAAA and EPACT compliance with ultimate conversion, to alternative fuels, of 75 percent of State operated vehicles by the year 2000. The city of Atlanta has established "The Clean Air Transportation-Atlanta," a Clean Cities organization, working towards conversion of vehicles to alternative fuels. 	The 1991 alternative fuels program allows for a 3 yr./\$400,000 program of incentives to local government and public transit authorities to convert fleets to alternative fuels. The Office of Energy Resources has awarded \$500,000 in grants for conversion of fleets operated by public entities with additional funding programs planned.
Hawaii	State agencies are conducting studies on the costs and benefits of phasing in use of AFVs into the State's fleets. In addition, the State has encouraged the diversification of ground transportation fuels around the State by government and private organizations.	Propane is the only highway fuel that receives a special fuel tax rate (two-thirds that of diesel, rounded to the nearest cent). Currently, this tax is $11¢/gal$ (the diesel fuel tax is $16¢/gal$). Gasoline blended with 10 volume percent biomass-derived alcohol sold in the State is exempt from the 4-percent sales tax.
Idaho	In 1987, the governor issued a proclamation that all State vehicles must be fueled with E-10 whenever practical. Beginning in 1992, at least 5 percent of new State vehicles must be equipped to operate on alternative fuels, increasing by 10 percent per year starting in 1994. The public-sector purchase of such vehicles can be financed under the terms of the Idaho Energy Bank Program.	Effective July 1, 1994, the State provides an excise tax exemption for ethanol or biodiesel fuel, equivalent to 2.1¢/gal of the biofuel.
Illinois	 In 1987, the governor issued an executive order requiring State vehicles to use E-10. State and local governments have initiated pilot testing programs for E-85 and hybrid diesel engine technologies. On April 23, 1993, H.B. 771, the Clean Alternative Fuels and Conservation Act, was enacted to provide that by the year 2000, 75 percent of State-owned passenger cars, light trucks, and vans would be capable of running on clean alternative fuels. In 1993, Resolution S.J.R. 13 passed. It encourages the Federal Government to cooperate in funding research intended to increase production and use of ethanol. 	The State provides a 2-percent sales tax exemption (on average) statewide for 10 volume percent ethanol blends. Effective July 1, 1992, all vehicles leased by any State college or university must operate on gasoline blended with E-10, whenever it is available.

State	Alternative Fuel Laws and Regulations	Alternative Fuel Incentives
Indiana	In 1992, a resolution (Sen.Con.Res. 31) was adopted encouraging the implementation of an initial test group of 20 State vehicles to use CNG.	In 1993, H.B. 1547 was enacted to provide a price preference of 10 percent for State and local government procurement of "SoyDiesel."
	The Department of Commerce submitted a report on the expanded use of AFVs in State fleets on Jan. 1, 1994.	
	In 1994, Indiana enacted legislation to create the Renewable Transportation Fuels Task Force to study and report on the renewable transportation fuels industry. The group is to be appointed by the governor from representatives from the designated State agencies; the agricultural community; commodity groups; the trucking; petroleum; and renewable transportation fuels industries; a State representative; a State senator; the Indiana oil marketers; and not more than three at- large appointees.	
	S.B. 610, enacted in 1993, specifies that public and private utilities that own certain passenger motor vehicles, trucks, buses, and recreational vehicles that are propelled by an alternative fuel must: obtain alternative fuel decals for the vehicles for a \$100 fee per vehicle.	
lowa	In 1988, the governor proclaimed that all State vehicles must be fueled with E-10 whenever practical.	The State has established a Renewable Fuels Fund to provide for the advancement of renewable fuels. Funding has been provided for an ethanol incentive production account.
	By July 1, 1994, State fleet vehicles must be equipped with an "alternative fuel capability." Beginning in 1992, at least 5 percent of State vehicles must be powered by alternative fuels, increasing to 10 percent in 1994 and thereafter.	The State provides 1¢/gal motor fuel excise tax exemption for E-10.
	On March 18, 1993, H.J.R. 5, a joint resolution, was enacted that requests that the President of the United States, the Office of Management and Budget, the Administrator of the United States Environmental Protection Agency, and the Congress of the United States support the ethanol fuel industry by ensuring the continued development of renewable fuels.	
	S.B. 88, enacted in 1993, requires the use of stickers on government vehicles notifying the traveling public that the vehicles are being operated on gasoline blended with ethanol.	
Kansas	Executive Order 92-152 requires State agencies to use alternative fuels in their vehicle fleets when cost-effective.	The State provides a 3¢/gal gasoline-equivalent tax reduction on CNG and propane fuels.
		The State also provides a direct incentive of up to 20¢/gal for fuel ethanol produced in the State.
Kentucky	No activity disclosed.	Legislation enacted in 1992 removes authority from the Public Service Commission to regulate the rates, terms, and conditions for the sale of CNG as a transportation fuel to an end user.

State	Alternative Fuel Laws and Regulations	Alternative Fuel Incentives
Louisiana	In 1990, legislation (Act 927) was enacted to require that as many as 80 percent of all State vehicles be converted to operate on alternative fuels by 1998. This provision was later extended to all political subdivisions of the State. Under this law, the phase-in requirement for government purchase of AFVs is as follows: 1994: 30 percent 1995: 30 percent 1996: 50 percent 1997: 50 percent 1998: as high as 80 percent 1998: as high as 80 percent In March, 1993, Gov. Edwards issued an executive order (EWE93-9) requiring the Department of Natural Resources to issue requests for proposals to convert up to 25 percent of the State fleet (about 1,500 vehicles) to the use of CNG, LNG, or LPG.	 In 1991, legislation was enacted to establish a 20-percent income tax credit for conversion of vehicles to alternative fuels and for refueling facilities. The legislature also required the Public Service Commission to deregulate the direct sale of CNG by producers, pipelines, distribution companies, "or other persons" when it is used as a transportation fuel. In 1992, legislation (H.B. 527) was enacted to extend the tax credit to the purchase of qualified clean-burning motor vehicles or for certain costs incurred to convert motor vehicles to use certain alternative fuels. This law applies only to vehicles registered in the State. In 1992, another bill (H.B. 1282) was enacted to reduce the special fuels tax rate on CNG and LPG. The special fuels tax was again lowered in 1993 for both CNG and LPG.
Maine	The State has joinedo ther States in adopting California vehicle exhaust emissions requirements.	No activity disclosed.
Maryland	The Maryland Department of Environmental Protection is to adopt the California LEV program by the 2000 model year. Under a 1993 executive order, by 1994, 20 to 25 percent of new State fleet purchases are required to be powered by alternative fuels. The order also establishes an "Alternative Fuels Working Group" to make recommendations to the governor regarding the purchase and future plans for AFVs.	 H.B. 1361, enacted in 1993, exempts from the sales and use tax the sale of machinery and equipment that is intended for installation in an existing gasoline or diesel fuel-powered motor vehicle to convert the motor vehicle to a vehicle that is propelled by a clean-burning fuel or intended for use at a refueling station as specified. The new law expires on June 30, 1999. S.B. 773, enacted in 1993, exempts from property taxation the machinery or equipment used to dispense clean fuels (that meet the standards of the Federal Clean Air Act) into motor vehicles. It also provides for the phasing-in of the applicability of the property tax to the refueling equipment or machinery, beginning after June 30, 1994. S.B. 775, also enacted in 1993, alters the rate of the motor fuel tax for alternative fuels, as defined under EPACT, from 24.25¢/gal to 23.5¢/gal gasoline-equivalent. The legislation defines "alternative fuel," for purposes of the fuel tax law, as including special fuel that is an alternative fuel as defined by EPACT. In 1992, legislation was enacted defining the term "gas company" as not including companies that sell, supply, or distribute CNG for use in motor vehicles. The law also removes sale of CNG for use as a motor vehicle fuel from the regulation of the State Public Service Commission.
Massachusetts .	In 1990, the State enacted legislation adopting California vehicle exhaust emissions requirements, phased-in starting in 1993. This legislation is currently the subject of appellate litigation in the Federal courts, after being upheld by the U.S. District Court of Appeals for Massachusetts.	The State excise tax on CNG and LPG, for on-highway use, is about 10¢/gal, compared to the 21¢/gal State excise tax on gasoline.
Michigan	The Department of Management and Budget, Motor Transport Section, has ordered 10 Chevrolet Luminas designed to run on ethanol blends. The Michigan fleet purchase for 1993 includes a total of 69 AFVs.	

State	Alternative Fuel Laws and Regulations	Alternative Fuel Incentives
Minnesota	In 1993, the governor issued an executive order requiring that all State vehicles must be fueled with E-10 whenever practicable.	In 1989, the State deregulated the use of natural gas as a motor vehicle fuel.
	Minnesota now requires that public fleets in cities with populations of 100,000 or more convert to alternative fuel use in new vehicles as follows:	The State provides a 20¢/gal incentive for producers of fuel ethanol in the State and a 2¢/gal excise tax exemption for 10 volume percent ethanol blended fuels sold in the State.
	FY 1995: 10 percent FY 1996: 15 percent FY 1997: 25 percent FY 1998: 50 percent FY 1999: 75 percent FY 2000: 90 percent	
	Legislation adopted in 1993 requires that after October 1, 1993, all gasoline purchased in CO nonattainment areas during CO- restricted-emission periods must contain 2.7 weight percent oxygenates. After October 1, 1995, all gasoline purchased in CO nonattainment areas at any time must contain 2.7 weight percent oxygen. After October 1, 1997, all gasoline sold in the State must contain 2.7 weight percent oxygen.	
Mississippi	No activity disclosed.	In 1993, H.B. 1098 was enacted to deregulate natural gas for use as a motor vehicle fuel.
Missouri	 In 1989, Gov. John Ashcroft issued an executive order requiring that all State vehicles be fueled with E-10. In 1991, Gov. Ashcroft enacted legislation requiring the phase-in of State vehicles powered by alternative fuels, beginning in 1995, according to the following schedule: 1996: 10 percent 1997: 10 percent 1998: 30 percent 2000: 50 percent By July 1, 2000, 30 percent of all State vehicles must be operated solely on alternative fuels. H.B. 611, enacted in 1993, provides for the formation of an ethanol and renewable fuels commission to attract these 	 H.B. 211, enacted in 1993, increases the tax paid by owners of motor vehicles using alternative fuels from \$6.50 to \$8.00 per year, and makes issued decals valid for 15 days rather than 3 days. The State provides a 20¢/gal incentive for fuel ethanol produced in the State and a 2¢/gal excise tax exemption for E-10 sold in the State.
Mantana	products to the State, the act also provides a 20¢/gal incentive for ethanol produced in the State.	
Montana	The governor has issued a proclamation that all State vehicles must be fueled with E-10, whenever practical.	Enacted in 1993, S.B. 374 established a production-based ethanol tax incentive if funding is available.
		The State provides 30¢/gal ethanol producer payment for production of fuel in the State.
Nebraska	In 1979, the governor issued a proclamation that all State vehicles must be fueled with E-10 whenever practical.	The State has implemented a sophisticated program for the development and promotion of ethanol blends and ethanol- based ether. The State provides a 20¢/gal direct producer incentive for fuel ethanol produced in the State. The State also provides a 50¢/gal producer incentive for ethyl tertiary butyl ether (ETBE) made from ethanol produced in the State.

State	Alternative Fuel Laws and Regulations	Alternative Fuel Incentives
Nevada	In 1991, legislation (A.B. 812) was enacted to require that the State Environmental Commission conduct public hearings and prepare a report on the use of alternative fuels in cities having a population in excess of 100,000. The legislation also includes provisions for adoption of certain diesel-emissions standards. This report is expected to be submitted during 1994. Regulations adopted by the commission in 1992 require that "clean alternative fuel," as defined by the Environmental Commission, must be used in covered fleets of 10 or more vehicles operated (owned or leased) by State and local agencies in areas having a population of 100,000 or more, phased-in beginning in 1995.	The excise tax on CNG and LPG used as a transportation fuel is equivalent to 18¢/gal (compared to 22¢/gal for gasoline sold in the State). The fleet program provides for a credit system for the acquisition of such vehicles in excess of the requirements set forth in the regulations.
	local utility fleets in Washoe and Clark Counties beginning in FY 1995.	
New Hampshire	The State is considering joining other States in adopting California exhaust emissions requirements.	No activity disclosed.
New Jersey	The State is considering joining other States in adopting California exhaust emissions requirements.	Tax incentives are provided for LPG and CNG as transportation fuels, including a fuel tax rate of 5.25¢/gal equivalent, instead of the 10.5¢/gal excise tax on motor fuels.
New Mexico	A bill enacted in 1992 (H.B. 404) required that 30 percent or more of new State vehicle purchases must operate on alternative fuels effective July, 1993; 60 percent in 1994; and 100 percent in 1995 and later.	The State has established a \$5 million loan fund for vehicle conversions and has deregulated CNG when used as a transportation fuel.
	1994 legislation, H.B. 940, provides for municipal and local government eligibility for loans from the Alternative Fuel Conversion Fund for both infrastructure and vehicle conversion and appropriates monies to the fund.	H.B. 462, enacted in 1993, places CNG under the regulatory authority of the Liquefied Petroleum and Compressed Gas Bureau of the Construction Industries Division of the Regulation and Licensing Department. The law also provides for private CNG- and LNG-powered vehicles to pay an annual fee of \$75 in lieu of the State motor fuel excise tax.
	H.M. 45, a memorial resolution enacted in February, 1994, calls for a study of barriers to investment in CNG and LPG as alternative motor vehicle fuels. The study is to be carried out by an interim committee directed by the New Mexico Legislative Council.	
New York	New York established a 6-year, \$40-million comprehensive Alternative Fuel Vehicle Fleet Demonstration Program (AFVFDP) in order to learn the practical requirements of operating AFVs, determine their costs, and assist potential users in adapting to the use of these vehicles. To complement the AFV Program, the Energy Authority conducts Research and Development projects aimed at developing improved components for AFVs.	The State provides a partial tax exemption for the sale of new AFVs and for vehicles that are converted to alternative fuel use.
	The goals of the AFVFDP include operating between 250 and 300 AFVs in fleets to develop data on AFV emissions. The Energy Authority is researching methanol, CNG, propane, ethanol, oxygenated fuels, and electricity for operation in a variety of AFVs including cars, light trucks, transit buses, and garbage trucks.	
North Carolina .	In 1991, legislation was enacted that requires State agencies to study the use of alternative fuels in State-owned vehicles and establish a CNG demonstration project.	Since 1987, the State has provided a corporate or personal income tax credit for the construction of certain new fuel ethanol plants in the State.

Table A1. State Government	Initiatives	(Continued)
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State	Alternative Fuel Laws and Regulations	Alternative Fuel Incentives
North Dakota	The governor has proclaimed that all State vehicles must be fueled with E-10 when possible.	In 1993, H.B. 1016 was enacted to provide an appropriation for fuel ethanol production incentives. It also provides an appropriation from the alcohol motor vehicle fuel fund.
		H.B. 1429, also enacted in 1993, provides an income tax credit for equipment to convert motor vehicles to alternative fuels and an income tax credit for alternative fuel refueling-station equipment.
		The State provides 10 percent of cost of conversion equipment up to \$200/vehicle with gross vehicle weight (gvw) less than 10,000 lb; 10 percent of cost of conversion equipment up to \$500/vehicle with gvw greater than 10,000 lb.
Ohio	In 1990, Gov. Richard Celeste signed legislation directing that fleets of three State agencies must be fueled with E-10.	The State provides a 1¢/gal income tax credit for sale of E-10.
	Under the requirements of EPACT, the Ohio Department of Transportation has initiated a CNG pilot project in Cleveland involving 20 pickup trucks.	
	Under State legislation adopted in 1992, H.B. 201, Ohio has established an Alternative Fuels Advisory Council to evaluate the use of alternative fuels in the State. A report will be completed by June 30, 1994.	
Oklahoma	The 1990 Oklahoma Alternative Fuels Conversion Act was the Nation's first State legislation to create an income tax credit for the purchase or conversion of fleet vehicles to alternative fuels, primarily CNG, LNG, propane, ethanol, methanol (added to list of alternative fuels during 1993 legislation), and electricity. It also established an Oklahoma Alternative Fuel Revolving Fund to reimburse State, county, and municipal governments and school districts for the voluntary conversion of vehicles to alternative fuels.	The State has deregulated the sale of CNG, LNG, and LPG for use as motor vehicle fuels. Instead of paying a motor fuel excise tax for these fuels, vehicles powered by them are assessed a \$100 per vehicle fee annually (no sales tax is imposed on CNG). This law, revised in 1991, includes a 50-percent tax credit for the cost of conversion of vehicles to operate on alternative fuels through January 1, 1993. A 1992 law, H.B. 1193, extended this provision through January 1, 1995, along with the
		\$1.5 million revolving no-interest loan fund for vehicle conversions and refueling stations.
		Private sector incentives are limited to natural gas: 20-percent credit for conversion equipment; 20-percent credit for refueling equipment; 10-percent credit up to \$1,500 for total cost of vehicle that features clean-fuel equipment installed by a manufacturer.
Oregon	A bill adopted in 1990, H.B. 765, requires that after July 1, 1994, the State may only purchase vehicles designed to operate on alternative fuels except in areas where the fuel(s) are not economically available. In addition, H.B. 766, also adopted in 1990, requires that mass-transit vehicles purchased after July 1, 1993 must be capable of operating on alternative fuels, if technically and economically feasible.	In 1991, legislation, H.B. 2130, was enacted to establish an income tax credit for the purchase or conversion of vehicles to alternative fuels. The law expands energy conservation tax credits to purchase AFVs and allows investor-owned utilities to offer monies to customers to help purchase both vehicles and infrastructure.
Pennsylvania	Since 1988, the Pennsylvania Energy Office has been developing and implementing an alternative fuel fleet plan involving \$1 million in grants and 23 public and private-sector projects either in place or in the process of getting under way.	In 1993, Act 166, made effective the "Alternative Fuels Incentive Grant Fund" to cover 60 percent of the incremental cost of repowered vehicles and innovative technologies, as well as conversion/retrofit costs or purchase price of both vehicles and infrastructure needed to operate alternative fuels. The fund is available to "school districts, municipal authorities, political subdivisions, nonprofit entities and corporations or partnerships incorporated or registered" in Pennsylvania. The grant funding amount is to be reduced 10 percent every 2 years until it reaches 20 percent of the conversion/retrofit costs. In addition, the legislation established a utilities' gross receipts tax on gas utilities to provide funds for the incentive grants.

State	Alternative Fuel Laws and Regulations	Alternative Fuel Incentives
Rhode Island	The State is expected to join other States in adopting California exhaust emissions requirements.	An Alternative Transportation Fuel Study Committee was established in 1992 to conduct a study of clean alternative transportation fuels.
South Carolina .	In 1992, legislation, S.B. 1273, was enacted to create a committee to conduct a comprehensive study on clean alternative fuels. This committee completed its work in the fall of 1993.	No activity disclosed.
South Dakota	The State requires that its fleet vehicles must be fueled with E-10, whenever practical.	In 1993, S.B. 241 was enacted to define certain alternative fuels and provide for the taxation of alternative fuels.
	In 1990, the legislature adopted a resolution to encourage the Federal Government to develop and expand the use of alternative fuels.	A 20¢/gal incentive is available for fuel ethanol produced in the State.
		A 2ϕ /gal excise tax exemption is available for E-10 sold in the State.
Tennessee	A working group on alternative fuels has been established in the legislature.	No activity disclosed.
	In 1992, a joint resolution was passed to urge development of "environmentally sensitive domestic alternative fuels."	
Texas	In 1989, the legislature enacted S.B. 740 (covering public school districts and State agencies) and S.B. 769 (covering fleets) to encourage the use of alternative fuels in vehicle fleets in the State. The State defines an AFV as capable of using CNG or other alternative fuels that result in comparably lower emissions of oxides of nitrogen, volatile organic compounds, carbon monoxide, or particulates, or any combination thereof. The Texas Air Control Board (TACB) has determined that CNG, LPG, ethanol, methanol, and electricity qualify as alternative fuels.	The Alternative Fuels Council, created by S.B. 737, coordinates alternative fuels programs by State agencies, and it also oversees the Alternative Fuels Conversion Fund, which, in part, makes loans or grants and finances alternative fuel activities. The Texas Public Finance Authority will be able to sell bonds of up to \$50 million for school districts, local mass transit authorities, and State agencies to convert vehicles to alternative fuels, purchase new AFVs, and install refueling
	S.B. 740 requires certain school districts, State agencies, and transit agencies to purchase AFVs. State agencies with more than 15 vehicles, and all city transit departments, must begin phasing in AFVs according to the following deadlines:	facilities. Natural gas and propane sold as motor vehicle fuels are exempt from sales tax.
	September 1, 1994: 30 percent or more September 1, 1996: 50 percent or more September 1, 1998: 90 percent or more	
	There are two conditions for the State to grant a waiver from these requirements:	
	 inability to secure a fuel supply; or alternative fuel use would cost more than traditional gasoline or diesel fuels. 	
	S.B. 769 amended the Texas Clean Air Act and only affects Beaumont Transit System, Dallas Area Rapid Transit Authority, El Paso City Transit Department, Fort Worth Transportation Authority, Island Transit in Galveston, Metropolitan Transportation Authority of Harris County, and Port Arthur Transit. All of these areas are designated nonattainment for ozone.	
	If by December 31, 1996, the program reduces emissions, improves air quality, and is necessary to the attainment of Federal ambient air quality standards, local governments with fleets of more than 15 vehicles and private fleets with more than 25 vehicles will be required to add AFVs or convert conventional vehicles according to the following schedule:	
	September 1, 1998: 30 percent or more; September 1, 2000: 50 percent or more; September 1, 2002: 90 percent or more.	

State	Alternative Fuel Laws and Regulations	Alternative Fuel Incentives
Utah	After evaluation of pollution control strategies as a part of the State implementation plan (SIP) demonstrating attainment of the National Ambient Air Quality Standards (NAAQS), the Air	The State provides a 20-percent tax credit, \$500 maximum, for each new dedicated vehicle registered in Utah and a \$400 maximum for the cost of conversion equipment, if the vehicle:
	Quality Board has authority to require fleets in specified geographical areas to use clean fuels (propane, CNG, or electricity).	 Is fueled by propane, CNG, or electricity
	In order to require fleets to use clean fuels and thereby assist the State in meeting NAAQS, the board must find the use of a	•Is fueled by another fuel that the board has determined is at least as effective in reducing air pollution
	clean fuel is:	 Meets Federal Clean Air Act requirements.
	 necessary to demonstrate attainment and 	This tax credit applies to tax years beginning January 1, 1992 and ending December 31, 1996.
	maintenance of the NAAQS in any area where they are required • reasonably cost-	The State has also established the Clean Fuels Private Sector Vehicle Loan Fund, which provides low-interest loans to private businesses and no-interest loans to public fleet owners (vehicles owned and operated by the State, local governments, or a public transit authority). \$330,000 was appropriated for the 1994-1995 fiscal years.
	effective when compared to other similarly beneficial control strategies.	The maximum loan for vehicles is between \$4,000 and \$18,000, depending on vehicle size. The maximum loan for refueling equipment is \$250,000. The program is designed as an incentive to:
	SIPs developed prior to July 1, 1995, may require fleets to use clean fuels no earlier than July 1, 1995, unless the board determines that fleet use of clean fuels is necessary prior to that the to the set of	 Purchase vehicles manufactured to operate on cleaner burning fuels
	that date to attain NAAQS. The board may not require more than 30 percent of a fleet to use clean fuels before January 1, 1998; 50 percent before January 1, 1999; and 70 percent	 Convert vehicles to use cleaner burning fuels
	before January 1, 2000.	 Purchase refueling equipment.
Vermont	The State is expected to join other States in adopting California exhaust emissions requirements.	No activity disclosed.
	The Department of Public Service published the Vermont Comprehensive Energy Plan in January 1991. The strategy was "to introduce cleaner fuels and alternative vehicles that reduce or eliminate emissions."	
	In 1993, legislation was enacted calling for State agencies to consider the purchase of AFVs when purchasing new vehicles.	

Table A1. State Government Initiatives (Con	tinued)
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State	Alternative Fuel Laws and Regulations	Alternative Fuel Incentives
Virginia	In 1991, the Virginia legislature enacted a series of bills to establish alternative fuel pilot projects, school bus engine conversion programs, and refueling station conversion incentives.	S.B. 960, a motor vehicle sales and use tax, was enacted in 1993 and becomes effective January 1, 1996. The legislation reduces the 3-percent sales tax to 1.5 percent on moto vehicles that can utilize CNG, LPG, LNG, hydrogen, o electricity as a source of fuel.
	S.B. 809 and H.B. 1788 were companion bills, enacted in 1993, that provide for a Clean Fuel Fleet Program, pursuant to the CAAA, for Northern Virginia, Greater Richmond, and Hampton Roads. Beginning with the 1998 model year (or the first succeeding model year for which adoption of standards is	In 1992, H.B. 556 was enacted to eliminate the possibility of double taxation of sales of CNG by making the section inapplicable to utility sales of products used as motor vehic fuels.
	practicable), a certain percentage (based on vehicle weight) of purchases of new fleet vehicles by owners of centrally fueled fleet vehicles registered, based or having a majority of their travel in the affected localities, would be required to be clean fuel vehicles.	H.B. 752, enacted in 1992, creates the Virginia Alternativ Fuels Revolving Fund to provide loans to governmental entitie for the conversion of publicly owned motor vehicles from the use of gasoline and diesel fuels to alternative fuels. This la provides that the fund and its loan program be administered by the Department of Air Pollution Control and the State A Pollution Control Board.
		In 1992, S.B. 377 was enacted to create the Virginia Alternative Fuels Revolving Fund to provide loans to governmental entities to convert publicly owned motor vehicles to alternative fuel use
		In 1993, H.B. 1727 was enacted to provide any individual corporation, or public service corporation a credit of 10 perce of the amount allowed as a deduction by the Feder Government for clean fuel vehicles and certain refueli property under Section 179A of the Internal Revenue Service Code.
		In 1993, H.B. 1881 was enacted to reduce the special fuel ta rate from 16¢/gal to 10¢/gal on clean special fuels used propel motor vehicles. The reduced rate will be in effect fro January 1, 1994 through July 1, 1998, and applies to CN0 hydrogen, and electricity. The bill allows for issuance of special license plates for such vehicles. The measure also imposes a annual tax in lieu of the special fuels tax on vehicles that fu at home and do not pay the special fuels tax.
Washington	Legislation adopted in 1991, H.B. 1028, requires that 30 percent of new State vehicles purchased after July 1, 1992 must be LEVs, with the purchase requirement increasing by 5 percent in each subsequent year, and a preference for "dedicated" neat fuel vehicles, according to the following	The State provides air pollution control fund matching grants offset the purchase and operating costs to local governmen that voluntarily decide to switch to clean fuel vehicles for publ transport.
	schedule: 1993: 35 percent 1994: 40 percent 1995: 45 percent	State law also provides that "for-hire" vehicles powered by alternative fuels are waived from 1991-1996 licensing fee CNG- and LPG-powered vehicles are required to pay a annual fee of \$85 instead of the fuel being subject to motor fu- excise taxes.
	1996: 50 percent 1997: 55 percent 1998: 60 percent 1999: 65 percent 2000: 70 percent	A \$750,000 fund has been established to provide for the development of a public infrastructure for CNG refueling stations.
	·	H.B. 2326, enacted April 1, 1994, eliminates the States ta credits for ethanol blends, effective May 1, 1994.

State	Alternative Fuel Laws and Regulations	Alternative Fuel Incentives
West Virginia …	In 1991, the governor issued an executive order establishing a natural gas vehicle test program, including natural gas fueling stations, in addition to a State law requiring the Public Service Commission to establish demonstration and infrastructure programs for CNG, methanol, and electric vehicles. State agencies must purchase AFVs complying with the following schedule: FY 1995: 20 percent FY 1996: 30 percent FY 1997: 50 percent	The sale of CNG as a motor fuel has been deregulated by the State.
Wisconsin	 Gov. Tommy Thompson established an Alternative Fuels Task Force in September, 1990. The mission of the task force is to evaluate CNG, ethanol, propane, methanol, reformulated gasoline, LNG, electricity, and hydrogen as alternative fuels. The Task Force administers the Local Government Alternative Fuels Cost-Sharing Program, establishes an alternative-fuel research laboratory, and is developing an Alternative Fuels Economic Development Strategy. Also included is a phased-in program involving propane, CNG, ethanol, and methanol. S.B. 508, enacted in 1993, requires the use of alternative fuels in vehicles owned by political subdivisions. By executive order, Gov. Thompson, has established the "2,000 by 2000" plan that is intended to purchase 2,000 AFVs, for State use, by the year 2000, exceeding the EPACT requirements. 	A law enacted in 1984 deregulated the use of natural gas as a motor fuel. The State has initiated public-private partnerships to stimulate ethanol, CNG, and propane fuels infrastructure and use.
Wyoming	The State requires that its fleet vehicles must be fueled with E-10, whenever practical. The State energy section is coordinating projects in Cheyenne, Casper, Laramie, Rock Springs, and Sheridan counties into a statewide plan to demonstrate the feasibility of CNG-powered fleet vehicles in the State.	Effective July 1, 1989, the State enacted legislation reestablishing a 4¢/gal tax incentive for E-10.

Note: This may not cover all initiatives on all alternative transportation or replacement fuels. Source: The National Alternative Fuels Hotline for Transportation Technologies.

Appendix B Explanatory Notes

The Energy Information Administration (EIA) currently collects limited information on alternative fueled vehicles (AFVs), alternative transportation fuels (ATFs), and replacement fuels. Thus, the information in this report relies heavily on secondary sources (Table B1). The quality of the data estimates contained in this report is summarized in this appendix in a limited fashion (Table B2). However, EIA is in the process of modifying existing surveys and, where necessary, will design new collection instruments to collect pertinent data. Once data are collected, the EIA will then be able to assess more adequately the estimates that are published in this report.

Data Quality Assessment

Federal

The quality of data for alternative fueled vehicles and fuel usage is fairly reliable for the information obtained from the General Services Administration (GSA). The GSA can track fuel usage for methanol and ethanol through their credit card system. The EIA collects and has available data on methyl tertiary-butyl ether (MTBE) and ethanol production, and on natural gas as it pertains to transportation fuel. Compressed natural gas fuel consumption is tracked by the gas companies serving the region where Federal AFVs are located. AFV counts and fuel consumption for Federal agencies that purchase vehicles and convert them to AFVs rather than leasing through GSA are less reliable, because the EIA can only obtain the information from a small sample of agencies.

Non-Federal

The quality, availability, compatibility, and general usefulness of the data on ATFs and AFVs are highly variable, and the data are rarely available at the desired level of detail and disaggregation. Also, fuel consumption and fuel displacement estimates are, in general, much less accurate than implied by precise vehicle counts and conventional fleet fuel use estimates. Reasons for these inaccuracies include the following: (1) non-ATF use in dual-fueled vehicles, (2) below-average use of AFVs in all fleets (excluding LPG),²⁶⁷ (3) uncertainty over fleet/nonfleet fractions for many States, and (4) inconsistency between DOE/EIA transportation fuel use estimates and information from industry staff or implied per-vehicle averages.

Data were obtained for the most part through a nongovernment study. Alternative fueled vehicle associations and fuel suppliers provided their data for 1992 and a "best guess effort" as an estimate for 1994.

Data were not obtained for 1993 for the following reasons. First, it was not a completed year at the time of the study. Estimation would have been difficult because the AFVs and replacement fuels are not well established and their market is very dynamic. For example, EPACT legislation provided tax deductions for ATF equipment placed in service on or before July 1, 1993. According to the Natural Gas Vehicle Coalition, the "placed in service" date has caused confusion that has resulted in delays in both ordering vehicles and developing refueling stations. These deferments are expected to have been stalled, but completed by the end of 1994.

²⁶⁷There is some evidence that AFVs do not travel as far as conventional vehicles—more repairs, more break-in periods, user opposition, and use on light routes.

Methodology

Table B1. Methodology for Reporting Alternative Fueled Vehicle and Replacement Fuel Data

Alternative Fueled Vehicles: Gathered from General Services Administration and Other Federal Agency estimates. Non-Federal (1992) Gathered from General Services Administration and Other Federal Agency estimates. Non-Federal (1992) Derived from data obtained from an independent gas survey of the 17 States for which vehicle registrations identify NTFs (including 11 States that identify the fuel specifically), adjustments for other alternative fuels, and an imputation to the 33 non-ATF States. Compressed Natural Gas Obtained from an independent survey of more than 160 direct or indirect suppliers of natural gas for compressed natural gas vehicles, neuting out the Federal vehicles. M-85 through K-100 Obtained from an independent survey of state agencies and corn growing associations within each State. Electricity Obtained from an independent survey of state agencies and corn growing associations within each State. Electricity Obtained from an independent survey of methanol representations. Federal (1993) Gathered from General Services Administration and Other Federal Agency estimates. Non-Federal (1993) Data were not collected. Liquefied Petroleum Gas Data were not collected. Eeterticity Data were not collected.	Components	Reporting Methodology
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Liquefied Natural Gas Obtained from an independent study of transit bus and over-the-road operations.	E-85 through E-100	
	Liquefied Natural Gas	
	Electricity	Obtained from an independent study of electric vehicle associations and industry members.

¹Includes State and local government, private fleet, and nonprivate fleet data.

Table B2. Summary of Information on Data Quality for Non-Federal Alternative Fueled Vehicles

Fuel	Assessment
	1992 Vehicle Counts
Liquefied Petroleum Gas	A minimum lower bound. Based on discussion with the LPG industry, counts may be up to 50 percent greater. Because there are differences in taxation and regulation between on-road and off-road vehicles, there are numerous incentives for vehicle owners to misreport vehicle status.
	1992 Vehicle Counts
Compressed Natural Gas	Accuracy expected to be very high. There was a 100-percent enumeration of large fuel suppliers of natural gas for compressed natural gas in the United States and at least 98 percent of all suppliers of natural gas for compressed natural gas vehicles.
M-85 through M-100	Accuracy expected to be very high. The counts were based on State-by-State enumerations; the majority of vehicles are in California.
E-85 through E-100	There are some data uncertainties. Vehicle data collection is more difficult, because there is no large concentration of this type of vehicle.
Liquefied Natural Gas	Vehicle counts are accurate, because ownership of these vehicles is concentrated at transit bus companies and a few truck operations.
Electricity	Uncertainties exist with respect to vehicle counts, because data are difficult to obtain.
	1994 Vehicle Counts
Liquefied Petroleum Gas	A reasonable lower bound. Based on discussion with the LPG industry, counts may be up to 50 percent greater. Because there are differences in taxation and regulation between on-road and off-road vehicles, there are numerous incentives for vehicle owners to misreport projected vehicle status.
Compressed Natural Gas	Data are uncertain; Some respondents provided tentative estimates, while others provided estimates from firm program plans.
M-85 through M-100	Accuracy is very high. The estimates were based on responses from State methanol representatives.
E-85 through E-100	Data are uncertain. Estimates are difficult to obtain because there is no large concentration of this type of vehicle.
Liquefied Natural Gas	Vehicle estimates are accurate, because ownership of these vehicles is concentrated at transit bus companies and a few truck operations.
Electricity	Uncertainties exist with respect to vehicle estimates, because data are difficult to obtain.
	Fuel Usage (1992 and 1994)
Liquefied Petroleum Gas	Highly uncertain, but reasonable; Because there are differences in taxation and regulation between on-road and off-road vehicles, there are numerous incentives to misreport.
Compressed Natural Gas	Data are uncertain; Many natural gas suppliers do not know the vehicle use. Some do not meter the fuel use or track it at the compressor station.
M-85 through M-100	Estimates of fuel consumption are subject to fuel mix uncertainties because it can be used in dual-fueled vehicles.
E-85 through E-100	Estimates of fuel consumption are questionable not only because of fuel mix uncertainties, but ethanol as a component of gasohol is also consumed in conventional vehicles.
	Fuel Usage (1992 and 1994)
Liquefied Natural Gas	Data are variable, because local natural gas companies are not a source for fuel information as they are for compressed natural gas. The estimates also vary because many of the vehicles are in early demonstration testing.
Electricity	Uncertainties exist with respect to fuel usage.

Appendix C

Listing of Sources for Information on Alternative Fueled Vehicles

The EIA collects limited data pertaining to nonconventional transportation fuels and alternative fueled vehicles. Although these data are secondary in nature, they represent the most accurate available information assembled from: Federal, State, and local governments; the automobile manufacturing and transportation industries; fueling supply and distribution centers; and academia. The following is a compilation of sources used in this report.

Federal Government

General Services Administration Environmental Protection Agency Department of Transportation National Renewable Energy Laboratory Other Federal Agencies

National Associations

National Propane Gas Association American Methanol Institute

States

Alabama

Alaballia	
State and Private Vehicles:	Science Technology & Energy Division, Alabama Department of Economic and Community Affairs Alabama LP Gas Board
Alaska	
State and Private Vehicles:	Alaska State Vehicles Office
Arizona	
State and Private Vehicles:	Maricopa County Government
Local Fleet:	Equipment Management, City of Phoenix
Arkansas	
State and Private Vehicles:	Arkansas Alternative Fuels Commission, Arkansas State Government
	Arkansas State Energy Office
	AZ Industries, Inc.
	Arkansas Department of Revenue, Motor Fuels Tax
California	
State and Private Vehicles:	Transportation Technology and Fuels Office, California Energy Commission
	California Renewable Fuels Council
	Alcohol-Fueled Fleet Test Program, California Air Resources Board
State Vehicles:	Alternative Fuel Vehicle Sales, General Motors Corp.

Colorado	
State and Private Vehicles:	Colorado Corn Growers Association Colorado State Department of Natural Resources
State Fleet:	Ethanol Management Company Colorado Department of Revenue, Tax Analysts State Fleet Service Office
Connecticut	
State and Private Vehicles:	Office of Policy and Management Detroit Diesel—Atlantic Office
State Fleet:	Connecticut State Fleet, Department of Administrative Services, Bureau of General and Technical Services
Delaware	
State and Private Vehicles:	Delaware Department of Natural Resources and Environmental Control
District of Columbia	
State and Private Vehicles: Private Vehicles:	D.C. Energy Office, Division of Environmental and Energy Policy American Methanol Institute
Florida	
State and Private Vehicles:	Florida State Energy Office Pilot Project, University of Florida Florida Department of Revenue, Fuels Tax Registration
Georgia	
State and Private Vehicles:	Georgia Department of Natural Resources Georgia Office of Energy Resources
Private Vehicles:	Georgia Corn Growers Association
Hawaii	
State and Private Vehicles:	Hawaii Natural Energy Institute, University of Hawaii Hawaii State Energy Office
Idaho	
Federal Vehicles in the State: State and Private Vehicles: State Fleet: Private Vehicles:	Property Division, Idaho Bureau of Reclamation and Land Management Property Division, Idaho Bureau of Reclamation and Land Management Idaho State Department of Transportation Ethanol Marketing
Illinois	
State and Private Vehicles:	Illinois Department of Energy and Natural Resources Illinois Corn Growers Association
State Vehicles:	Alternative Fuel Vehicle Sales, General Motors Corp.
Indiana	
State and Private Vehicles:	Indiana Corn Growers Association Indiana Commission of Agriculture Indiana State Energy Policy Office Indiana Department of Revenue, Special Tax

Iowa	
State and Private Vehicles:	Iowa Corn Growers Association Iowa State Vehicle Dispatcher, Iowa State Department of General Services
State Vehicles:	Alternative Fuel Vehicle Sales, General Motors Corp.
Kansas	
Private and State Vehicles:	Kansas Corporation Commission Kansas Corn Growers Association
Kentucky	
State and Private Vehicles:	Natural Resources & Environmental Protection Agency, Division of Energy Kentucky Corn Growers Association
Louisiana	
State and Private Vehicles:	Energy Division, Louisiana Department of Natural Resources Louisiana Soybean & Grain Research and Promotion Board Louisiana Department of Transportation Louisiana State Energy Office Louisiana Department of Revenue, Excise Tax Division
Maine	
State and Private Vehicles:	Bureau of Air Quality Control, Maine Department of Environmental Protection Energy Conservation Division, Maine Department of Economic and Community Development
Maryland	
State and Private Vehicles:	Maryland Grain Producers Association Maryland State Fleet
Massachusetts	
State and Private Vehicles:	Massachusetts Division of Energy Resources Division of Air Quality Control, Massachusetts Dept. of Environmental Protection
Michigan	
State and Private Vehicles:	Michigan Corn Growers Association Michigan State Motor Pool Office of Energy Programs, Michigan Public Service Commission Alternative Fuel Vehicle Sales, General Motors Corp.
Minnesota	
State and Private Vehicles:	Minnesota Corn Growers Association Minnesota Department of Agriculture Minnesota Division of Motor Vehicles, Agency Services Cashier Unit Minnesota Transit
Mississippi	
State and Private Vehicles:	Mississippi Corn Growers Association Mississippi State Energy Office Mississippi Division of Motor Vehicles

Missouri				
State and Private Vehicles:	National Corn Growers Association Missouri Corn Growers Association Missouri Motor Vahialae Buraeu			
State Vehicles:	Missouri Motor Vehicles Bureau Division of Energy, Department of Natural Resources			
Montana				
State and Private Vehicles:	Montana Department of Natural Resources and Conservation Montana Division of Motor Vehicles			
Private Vehicles:	Ethanol Producers and Consumers (EPAC)			
Nebraska				
State and Private Vehicles:	Nebraska State Energy Office Nebraska Corn Growers Association Nebraska Gasohol Committee			
State Vehicles:	State Transportation Services Bureau			
Nevada				
State and Private Vehicles:	Nevada Department of Transportation Nevada Governor's Office of Community Service			
New Hampshire				
State and Private Vehicles:	New Hampshire Governor's Energy Office New Hampshire Road Toll Administration			
New Jersey				
State and Private Vehicles:	New Jersey State Energy Office			
New Mexico				
State and Private Vehicles:	Energy Conservation and Management, Division, New Mexico Department of Energy, Minerals and Natural Resources New Mexico Division of Motor Vehicles, Vehicle Registration Southwest Technology Development Institute, New Mexico State University			
New York				
State and Private Vehicles:	New York State Energy Research and Development Authority New York Corn Growers Association New York Support Office, U.S. Department of Energy			
North Carolina				
State and Private Vehicles:	North Carolina State Energy Office, North Carolina Department of Economic & Community Development			
Private Vehicles:	Corn Growers Association of North Carolina			
North Dakota				
State and Private Vehicles:	Lawrence McMerty, Energy Consultant North Dakota State Energy Office, Office of Intergovernmental Assistance North Dakota Corn Growers Association			
State Vehicles:	Alternative Fuel Vehicle Sales, General Motors Corp.			

Ohio

UIIIO				
State and Private Vehicles:	Ohio Corn Growers Association Ohio Department of Agriculture Ohio State Department of Transportation			
Oklahoma				
State and Private Vehicles:	Office of Public Affairs, Alternative Fuels Programs, State of Oklahoma Oklahoma Department of Revenue, Motor Fuels Section			
Private Vehicles:	Oklahoma State Red Cross			
Oregon				
State and Private Vehicles:	Oregon State Department of Energy Northwest Ethanol Fuel Association			
Pennsylvania				
State and Private Vehicles:	Pennsylvania Master Corn Growers Association Pennsylvania State Energy Office			
Rhode Island				
State and Private Vehicles:	Rhode Island Governor's Office of Housing, Energy and Intergovernmental Relations			
South Carolina				
State and Private Vehicles:	Energy, Agriculture, & Natural Resources, Governor's Office Division of Energy South Carolina Corn Growers Association			
South Dakota				
State and Private Vehicles:	Governor's Office of Energy Policy South Dakota Corn Growers Association			
Tennessee				
State and Private Vehicles:	Tennessee Corn Growers Association Tennessee State Energy Office Tennessee Department of Revenue, Highway Fuels Tax Motor Vehicle Management, Tennessee State Energy Office			
Texas				
State and Private Vehicles:	Lone Star Corn Growers Association Texas Governor's Energy Office Texas Department of Revenue Texas State University			
Utah				
State and Private Vehicles:	Utah Division of Energy Utah Department of Agriculture			
Vermont				
State and Private Vehicles:	Vermont Department of Public Service Vermont Motor Vehicles Division			

Virginia	
State and Private Vehicles:	Division of Energy, Department of Mines, Minerals and Energy Virginia Corn Growers Association
State Vehicles:	National Alternative Fuels Hotline
Washington	
State and Energy Vehicles:	Washington State Energy Office
	Washington Division of Motor Vehicles, Registration Information
West Virginia	
State and Private Vehicles:	West Virginia Fuel and Energy Office
Wisconsin	
State and Private Vehicles:	Wisconsin Corn Growers Association
State Vehicles:	Department of Administration, Wisconsin Department of Transportation
	Alternative Fuel Vehicle Sales, General Motors Corp.
Wyoming	
State and Private Vehicles:	Energy Section, Division of Economic and Community Development
State Vehicles:	Department of Transportation
	Wyoming State Motor Pool

Other Sources

Electric Vehicles Association The Electric Transportation Information Center Natural Gas Utilities CNG Refuelers Gas Research Institute

Appendix D

References

Major references used for the Alternatives to Traditional Transportation Fuels: An Overview are listed below. Other references and secondary sources are indicated in the footnotes for each chapter.

- 1. The Clean Air Act 42 U.S.C.&&7401-7671q as amended by the Clean Air Act Amendments of 1990, Public Law 101-549, November 15, 1990, 104 Stat. 2399.
- 2. Energy Policy Act of 1992, Public Law 102-486, October 24, 1992.
- 3. Executive Order 12844 of April 21, 1993, "Federal Use of Alternative Fueled Vehicles."
- 4. First Interim Report of the Federal Fleet Conversion Task Force, DOE/PO-0001, August 1993.
- General Services Administration, "Existing and Future AFV Locations," September 1993.
- National Research Council, *Rethinking the Ozone Problem* in Urban and Regional Air Pollution, Washington, DC, 1991.
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Appendix E

Relationship of Fuel Chemistry to Engine Performance

The conventional and alternative transportation fuels discussed in this publication are chemical compounds primarily consisting of the chemical elements hydrogen (denoted by symbol H) and carbon (represented by C). Some of the fuels contain only a single type of compound. Others, such as gasoline, are complex mixtures of compounds.

A compound containing only hydrogen and carbon is known as a hydrocarbon. The simplest and lightest forms of hydrocarbons are gaseous (e.g., methane, ethane, and propane). With increasing molecular weights, they are liquid (e.g., pentane, benzene); the heaviest ones are solids. Compounds containing a mix of hydrogen, carbon, oxygen (known by the symbol O), sulfur (S), and other elements are typically known as organic compounds.

It is essential to understand the chemical structure of the fuel components to understand how the fuel will perform in the engine and the nature of the emission products that are produced. A number of attributes of the chemical compounds in the fuel are key to this understanding:

- The size of the molecules usually described in terms of the number of C atoms (e.g., a C₆ hydrocarbon)
- The way in which the atoms are configured in the compound
- The ratio of hydrogen to carbon atoms
- The existence of S, O, and N within the compound and how those atoms are configured relative to the H and C atoms.

There are four principal types of hydrocarbon molecules: paraffins, olefins, aromatics, and naphthenes (or cycloparaffins). Carbon is quadrivalent, which means that it has four chemical bonds which combine with other atoms. Hydrogen has one chemical bond and so has a valency of one. The simplest hydrocarbon is methane, shown in Figure E1 as the first paraffin. Methane is a gas at normal temperature and pressure and is the primary constituent of natural gas. Shown below methane in Figure E1 are other paraffins: ethane, propane, and butane. All of the paraffins in this figure are gases, but with increasing boiling points. Butane boils at 31 degrees Fahrenheit. The next higher paraffin, pentane, containing five carbon atoms, is liquid. The key structural attribute that defines paraffins as a class of compounds is that all four carbon bonds are single links to other atoms, either hydrogen or another carbon. Paraffin hydrocarbons with only single bonds are described as being saturated.

In the column of Figure E1 labeled *Olefins* are hydrocarbons that contain at least one double bond. Compared to the paraffin, a second carbon-to-carbon bond has replaced a carbon-to-hydrogen bond.

In the sample compounds of Figure E1, C3 and C4 paraffins and olefins are shown. The names of the paraffin and olefin compounds are similar, e.g., propane and propylene (or propene). The important fuel chemistry difference between paraffins and olefins is the relative reactivity of the compounds. The paraffins are stable and relatively unreactive compounds. For example, it is very difficult to get methane to react with other compounds to form new ones. The presence of double bonds makes olefins much more reactive. This is a positive characteristic in the refinery or petrochemical plant, where olefins are valued for their ability to react and build desired compounds for fuels, plastics, and synthetic fibers. The olefins are also satisfactory engine fuels, but when they escape into the atmosphere from the fuel system or are not completely combusted in the engine system and escape to the atmosphere, the reactivity of olefins takes on a negative aspect. The olefin hydrocarbons in the atmosphere react readily to produce photochemical smog. The reactivity of olefins also poses a problem during storage, as they can oxidize to form gums, which can clog fuel injectors.

Oxygenates can be described readily within the context of hydrocarbon fuels. The alcohols are oxygenate compounds in which a hydrogen atom of the hydrocarbon has been replaced by a hydroxyl group (-OH). Methanol, as shown in Figure E1, is the C_1 alcohol in which an OH group produces a significant change, because compounds with the hydroxyl group exhibit

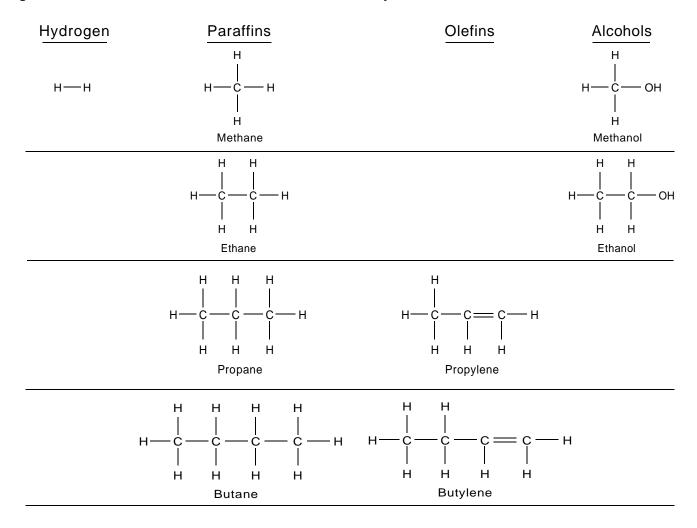


Figure E1. Chemical Structure of Selected Alternative Fuel Hydrocarbons and Alcohols

Source: James G. Speight, The Chemistry and Technology of Petroleum (New York: Marcel Dekker, 1980).

strong molecular polarity. The affinity of the polar molecules causes methanol to be a liquid boiling at 148 degrees Fahrenheit, while methane is a gas boiling at -259 degrees Fahrenheit. How an oxygen molecule is structured within the hydrogen and carbon atoms of a molecule can be very significant. MTBE, an oxygenate commonly used in fuels, is an ether and has an oxygen atom that also lies between two carbon atoms as shown below.

MTBE has a boiling point of 131 degrees Fahrenheit, which is in the expected range of a C_5 hydrocarbon.

In Figure E2, some examples of the four classes of hydrocarbons are shown for compounds containing six carbon atoms. The two paraffins shown, hexane and isohexane, demonstrate that the paraffin carbon atoms can be lined up in linear fashion or can be branched off in various fashions (there are a number of possible branch combinations of the C_6 level). An olefin is shown; like the paraffins, olefins can also be branched molecules.

A naphthene is a saturated cyclic hydrocarbon. Usually, the basic rings have five or six carbon atoms, and multiple rings can be attached together. Multiple-ring naphthenes, with higher molecular weight and higher boiling point, are found in kerosene and diesel transportation fuels.

Aromatics is the term applied to a class of hydrocarbons based on a six-member ring in which the carbons are joined by alternating single and double

Figure F1. Structure of Major Hydrocarbons in Gasoline

HC type	Example compound			
n-paraffin	CH_3 - CH_2 - CH_2 - CH_2 - CH_2 - CH_3	hexane		
iso-paraffin	СН ₃ -СН ₂ -СН ₂ -СН -СН ₃ СН ₃	isohexane		
olefins	$CH_3 - CH_2 - CH_2 - CH_2 - CH = CH_2$	hexene		
naphthenes (cyclo-paraffins)	$\begin{array}{c c} CH_2 & CH_2 \\ CH_2 & CH_2 \\ CH_2 & CH_2 \\ CH_2 & CH_2 \end{array}$	cyclohexane		
aromatics		benzene		

Source: James G. Speight, The Chemistry and Technology of Petroleum (New York: Marcel Dekker, 1980).

bonds. The most basic of the aromatics is benzene, as shown in Figure E2. The ring structure of benzene is a symmetrical structure and is much less reactive than would be expected from the three unsaturated linkages (double bonds). Many of the aromatics found in gasoline are compounds in which one or more of the hydrogens in the single-ring structure has been replaced by a methyl group (CH₃) or longer alkyl chain (-CH₂ -CH₂ … CH₃).

A brief overview of how the chemistry and associated key properties of some of the various fuels and fuel compounds affect engine performance and engine emissions is shown in Table E1. Reactivity increases with molecular weight within a class. It is highest for the olefins. It is surprisingly low for benzene, even lower than n-hexane, the C₆ paraffin. Volatility, which is associated with evaporative losses, decreases as the molecular weight and number of carbon atoms increase. For paraffins, the straight-chain compound is more volatile than the isomers (branched-chain compounds) of the same molecular weight. The alcohols have high boiling points as pure compounds because of their polarity but when they are combined with other fuels where the alcohol is a minor component (<20 percent), the polar affinity properties dissipate and they behave as much more volatile materials, as indicated by the blending RVPs (Table E1).

Since the mix of organic compounds and hydrocarbons in the fuel is a predictor of the compounds going across the catalytic converter, fuel/catalytic converter optimization is required in order to minimize ozone precursors. Some of the fuels contain increased quantities of oxygen and decreased quantities of sulfur and nitrogen. Oxygen is added to reduce CO. Oxygenated gasoline is created through the addition of alcohol fuels and the ethers MTBE and ETBE to unleaded gasoline. Sulfur and nitrogen occur naturally in some gasoline feedstocks. Since sulfur corrodes engine parts, causes harmful emissions, and reduces catalytic converter effectiveness, refiners attempt to limit its content in gasoline.

Compound	Atmospheric Reactivity ¹	Blending RVP (psi) ²	Research Octane Number	Motor Octane Number
Paraffins				
n-Butane	2.7	60	93.6	90.1
Isopentane	3.6	21	92.3	90.3
n-Pentane	5.0	16	61.7	61.9
Isohexane	5.0	7	73.4	93.1
n-Hexane	5.6	5	24.8	26.0
Olefins				
Butene-1	30.0	65	97.4	81.7
Butene-2	65.0	50	100	83.5
Pentene-1	30.0	16	90.9	77.1
2-Methyl 2-Butene	85.0	15	97.3	84.7
2-Methyl 1-Butene	70.0	19		
Aromatics				
Benzene	1.3	3		114.8
Toluene	6.4	0.5	120.1	103.5
M-xylene	23.0	0.3	117.5	115.0
Oxygenated				
Methanol	1.0	60	107	92
Ethanol	3.4	18	108	92
МТВЕ	2.6	9	116	101
ЕТВЕ	8.1	3.5	116	100
TAME	7.9	1.2	110	99

Table E1. Atmospheric Reactivity, Vapor Pressure, and Octane Numbers of Selected Hydrocarbons and Oxygenates

¹Gas phase reaction rate with the hydroxyl (OH) radical.

²Values will vary with blendstocks.

Sources: G. Unzelman, "*Refining Options and Gasoline Composition, 2000,*"NPRA: AM-92-05, New Orleans, LA, March 22-24, 1992; William J. Piel, "*Oxygenate Flexibility for Future Fuels,*" ARCO Chemical, presented at IRI Reformulated Gasoline Conference, October 1991; "*Technical Data Book,*" prepared by Gulf Research and Development Company, 1962.

Octane is a positive property for spark-ignition fuels because the engine can be operated at higher compression ratios and hence higher efficiency. Octane number for the paraffins decreases as the number of carbon atoms increases, but at the same carbon number level, the octane number increases with the degrees of branching of the paraffin molecule. The octane of the C_6 olefin (n-hexene) is higher at 70 (R+M)/2 than the paraffin (26), but lower than the aromatic, benzene, at 106 (R+M)/2.

From the data in Table E1, benzene would appear to be a very attractive motor fuel component—low reactivity, low vapor pressure, and high octane. Unfortunately, benzene has been found to be carcinogenic. The brief overview of the chemistry of fuels given in this appendix is meant to provide a basic understanding of the role of chemical structure in engine performance and emissions. The other attributes of fuels detailed in the chapters of this publication are also important for a full assessment of the performance and emissions attributes of fuels and fuel components.

Glossary

ACC Code: The General Services Administration Automotive Commodity Center (ACC) Code for vehicles contained in the Federal Standards.

Aerobic decomposition: The breakdown of a molecule into simpler molecules or atoms by microorganisms under favorable conditions of oxygenation.

After-market Conversion: A standard, conventionally fueled, factory-produced vehicle to which equipment has been added that enables the vehicle to operate on an alternative fuel.

Airshed: An area or region defined by settlement patterns or geology which result in discrete atmospheric conditions.

Alcohol (CH_3 -(CH_2)_n-OH): The family name of a group of organic chemical compounds composed of carbon, hydrogen, and oxygen. The series of molecules vary in chain length and are composed of a hydrocarbon, plus a hydroxyl group (for example, methanol, ethanol, and tertiary butyl alcohol).

Aldehydes: Aldehydes are formed as products of incomplete combustion in engines using gasoline, methanol, ethanol, propane, or natural gas as fuels. As a general rule of thumb, the presence of methanol or methyl ethers in the fuel will lead to formaldehyde as the primary aldehyde in the exhaust, while ethanol or ethyl ethers will lead to acetaldehyde as the primary aldehyde in the exhaust. In both cases, other aldehydes are present, but in much smaller quantities. Formaldehyde and acetaldehyde are toxic and possibly carcinogenic.

Alkylate: The product of an alkylation reaction. It usually refers to the high octane product from alkylation units. This alkylate is used in blending high octane gasoline.

Alkylation: A refining process for chemically combining isobutane with olefin hydrocarbons (for example, propylene, butylene) through the control of temperature and pressure in the presence of an acid catalyst, usually sulfuric acid or hydrofluoric acid. The product, alkylate, an isoparaffin, has high octane value and is blended with motor and aviation gasoline to improve the antiknock value of the fuel.

Alternative Fuel: As defined pursuant to the EPACT, methanol, denatured ethanol, and other alcohols, separately or in mixtures of 85 percent by volume or more (or other percentage not less than 70 as determined by DOE rule) with gasoline or other fuels, CNG, LNG, LPG, hydrogen, coal-derived liquid fuels, fuels other than alcohols derived from biological materials, electricity, or any other fuel determined to be substantially not petroleum and yielding substantial energy security benefits and substantial environmental benefits.

Alternative Fueled Vehicle: A vehicle either designed and manufactured by an original equipment manufacturer or a converted vehicle designed to operate in either dual-fuel, flexiblefuel, or dedicated modes on fuels other than gasoline or diesel. This does not include a conventional vehicle that is limited to operation on blended or reformulated gasoline fuels.

American Society for Testing and Materials: A nonprofit organization that provides a management system to develop published technical information. Standards, test methods, specifications, and procedures are recognized as definitive guidelines for motor fuel quality, as well as broad range of other products and procedures.

Anaerobic Decomposition: The breakdown of a molecule into simpler molecules or atoms by microorganisms that can survive in the partial or complete absence of oxygen.

Anode: A positive electrode (such as in a battery or radio tube).

Anthropogenic Emission: A type of emission produced as the result of human activities.

API Gravity: Scale expressing the gravity or density of liquid petroleum products as established by the American Petroleum Institute.

Aromatics: Aromatics are carbon compounds with the carbons strung together in rings. The basic ring has six carbon atoms and is shaped like a hexagon. Some heavier aromatics with two or more hexagonal rings with common sides (polycyclic aromatics) are also present in gasoline; some are formed during combustion. Aromatics are also unsaturated and have high energy content. Some aromatics are ozone-forming; some are toxic. Benzene and polycyclics are toxic; xylenes and some of the more complex aromatics are active ozone formers. Hydrocarbons characterized by unsaturated ring structures of carbon atoms. Commercial petroleum aromatics are benzene, toluene, and xylene.

Atmosphere: The envelope of air surrounding the Earth and bound to it by the Earth's gravitational attraction.

Atmospheric Crude Oil Distillation: The refining process of separating crude oil components at atmospheric pressure by heating to temperatures of about 600 to 750 degrees Fahrenheit (depending on the nature of the crude oil and desired products) and subsequent condensing of the fractions by cooling.

Balancing item: A measurement of the difference between the reported amount of natural gas produced and the amount consumed.

Barrel: A volumetric unit of measure for crude oil and petroleum products equivalent to 42 U.S. gallons.

Barrels Per Calendar Day: The maximum number of barrels of input that can be processed during a 24-hour period after making allowances for the following limitations:

- The capability of downstream facilities to absorb the output of crude oil processing facilities of a given refinery (no reduction is made when a planned distribution of intermediate streams through other than downstream facilities is part of a refinery's normal operation)
- The types and grades of inputs to be processed
- The types and grades of products expected to be manufactured
- The environmental constraints associated with refinery operations
- The reduction of capacity for scheduled downtime (such as routine inspection, mechanical problems, maintenance, repairs, and turnaround)
- The reduction of capacity for unscheduled downtime (such as mechanical problems, repairs, and slowdowns).

Barrels Per Stream Day: The number of barrels a unit can process running at full capacity under optimal crude-oil and product-slate conditions.

Battery Efficiency: The net direct current energy delivered on discharge, as a percentage of the total direct current energy required to restore the initial state-of-charge. The efficiency value must include energy losses resulting from self-discharge, cell equalization, thermal loss compensation, and all battery-specific auxiliary equipment.

Benzene (C_6H_6): An aromatic hydrocarbon present in small proportion in some crude oils and made commercially from petroleum by the catalytic reforming of naphthenes in petroleum naphtha. Also made from coal in the manufacture of coke. Used as a solvent, in manufacturing detergents, synthetic fibers, and petrochemicals and as a component of high-octane gasoline. Benzene is a carcinogen.

Bi-Fueled Vehicle: A vehicle with two separate fuel systems designed to run on either an alternative fuel or conventional fuel using only one fuel at a time.

Biodiesel: Any liquid biofuel suitable as a diesel fuel substitute or diesel fuel additive or extender. A diesel substitute made from transesterification of oils of vegetables such as soybeans, rapeseed, or sunflowers (end product known as methyl ester) or from animal tallow (end product known as methyl tallowate). Biodiesel can also be made by transesterification of hydrocarbons produced by the Fisher-Tropsch process from agricultural byproducts such as rice hulls.

Biofuels: Wood, waste, and alcohol fuels.

Biogas: Methane gas produced from the anaerobic decomposition of organic material in a landfill, typically a low quality gas with numerous contaminants.

Biogenic: Produced by the actions of living organisms.

Biomass: Any renewable organic matter such as forestry and agricultural crops, crop-waste residues, wood, animal and municipal wastes, aquatic plants, fungal growth etc., used for the production of energy.

Biosphere: The portion of the Earth and its atmosphere that can support life. The part of the global carbon cycle that includes living organisms and life-derived organic matter.

Btu (British Thermal Unit): A standard unit for measuring the quantity of heat energy equal to the quantity of heat required to raise the temperature of 1 pound of water by 1 degree Fahrenheit.

Bulk Station: A facility used primarily for the storage and/or marketing of petroleum products which has a total bulk storage capacity of less than 50,000 barrels and receives its petroleum products by tank car or truck.

Bulk Terminal: A facility used primarily for the storage and/or marketing of petroleum products which has a total bulk storage capacity of 50,000 barrels or more and/or receives petroleum products by tanker, barge, or pipeline.

Butane (C_4H_{10}): A normally gaseous straight-chain or branchchain hydrocarbon extracted from natural gas or refinery gas streams. In a production process, it would include both isobutane and normal butane.

Butylene (C_4H_8) : An olefinic hydrocarbon recovered from refinery processes.

Calcination: A process in which a material is heated to a high temperature without fusing so that hydrates, carbonates, or other compounds are decomposed and the volatile material is expelled.

California Air Resources Board (CARB): A State regulatory agency charged with regulating the air quality in California. Air quality regulations established by the Board and often stricter than those set by the Federal Government.

Carbon Budget: The balance of the exchanges (incomes and losses) of carbon between the carbon reservoirs or between one specific loop (for example, atmosphere - biosphere) of the carbon cycle.

Carbon Cycle: All reservoirs and fluxes of carbon; usually thought of as a series of the four main reservoirs of carbon interconnected by pathways of exchange. The four reservoirs, regions of the Earth in which carbon behaves in a systematic manner, are the atmosphere, terrestrial biosphere (usually includes freshwater systems), oceans, and sediments (includes fossil fuels). Each of these global reservoirs may be subdivided into smaller pools ranging in size from individual communities or ecosystems to the total of all living organisms (biota). Carbon exchanges from reservoir to reservoir by various chemical, physical, geological, and biological processes.

Carbon Dioxide (CO₂): A colorless, odorless, nonpoisonous gas that is a normal part of the ambient air. Carbon dioxide is a product of fossil-fuel combustion. Although CO_2 does not directly impair human health, it is a greenhouse gas that traps the earth's heat and contributes to the potential for global warming.

Carbon Monoxide (CO): A colorless, odorless gas slightly lighter than air. It is poisonous if inhaled, in that it combines with blood hemoglobin to prevent oxygen transfer. It is produced by the incomplete combustion of fossil fuels with a limited oxygen supply (as in automobiles). It is a major component of urban air pollution, which can be reduced by the blending of an oxygenbearing compound such as alcohols and ethers into hydrocarbon fuels.

Carbon Sink: A pool (reservoir) that absorbs or takes up released carbon from another part of the carbon cycle.

Catalytic Cracking: The refining process of breaking down the larger, heavier, and more complex hydrocarbon molecules into simpler and lighter molecules. Catalytic cracking is accomplished by the use of a catalytic agent and is an effective process for increasing the yield of gasoline from crude oil.

Catalytic Hydrocracking: A refining process that uses hydrogen and catalysts with relatively low temperatures and high pressures for converting middle boiling or residual material to high-octane gasoline, reformer charge stock, jet fuel, and/or high grade fuel oil. The process uses one or more catalysts, depending upon product output, and can handle high-sulfur feedstocks without prior desulfurization.

Catalytic Hydrotreating: A refining process for treating petroleum fractions from atmospheric or vacuum distillation units (for example, naphthas, middle distillates, reformer feeds, residual fuel oil, and heavy gas oil) and other petroleum (for example, cat cracked naphtha, coker naphtha, or gas oil) in the presence of catalysts and substantial quantities of hydrogen. Hydrotreating includes desulfurization, removal of substances (for example, nitrogen compounds) that deactivate catalysts, conversion of olefins to paraffins to reduce gum formation in gasoline, and other processes to upgrade the quality of the fractions.

Catalytic Reforming: A refining process using controlled heat and pressure with catalysts to rearrange certain hydrocarbon molecules, thereby converting paraffinic and naphthenic type hydrocarbons (for example, low-octane gasoline boiling range fractions) into petrochemical feedstocks and higher octane stocks suitable for blending into finished gasoline.

Catalyst Petroleum Coke: In many catalytic operations (for example, catalytic cracking) carbon is deposited on the catalyst, thus deactivating the catalyst. The catalyst is reactivated by burning off the carbon, which is used as a fuel in the refining process. This carbon or coke is not recoverable in a concentrated form.

Charge Capacity: The input (feed) capacity of the refinery processing facilities.

Chlorofluorocarbons: A family of inert, nontoxic, and easily liquified chemicals used in refrigeration, air conditioning, packaging, and insulation, or as solvents or aerosol propellants. Because they are not destroyed in the lower atmosphere, they drift into the upper atmosphere where their chlorine components destroy ozone.

Clean Alternative Fuel: Any fuel (including methanol, ethanol, or other alcohols (including any mixture thereof containing 85 percent or more by volume of such alcohol with gasoline or other fuels), reformulated gasoline, diesel, natural gas, liquefied petroleum gas, and hydrogen) or power source (including electricity) used in a clean-fueled vehicle that complies with the standards and requirements of the Clean Air Act Amendments of 1990.

Clean-Fuel Vehicle: A vehicle for any model year in a class or category of vehicles that has been certified to meet the clean-fuel standards of the Clean Air Act Amendments of 1990 applicable for that model year.

Clinker: Powdered cement—produced by heating a properly proportioned mixture of finely ground raw materials containing calcium carbonate, silica, alumina, and iron oxide in a kiln to a temperature of about 2,700 degrees Fahrenheit at which partial fusion occurs.

Cloud Condensation Nuclei: Aerosol particles that provide a platform for the condensation of water vapor, resulting in clouds with higher droplet concentrations and increased albedo. It may be salt, particulate matter, pollen, or dust.

Coal: A black or brownish-black solid combustible substance formed by the partial decomposition of vegetable matter without access to air. The rank of coal, which includes anthracite, bituminous coal, subbituminous coal, and lignite, is based on fixed carbon, volatile matter, and heating value. Coal rank indicates the progressive alteration, or coalification, from lignite to anthracite. Lignite contains approximately 9 to 17 million Btu per ton. The heat contents of subbituminous and bituminous coal range from 16 to 24 million Btu per ton, and from 19 to 30 million Btu per ton, respectively. Anthracite contains approximately 22 to 28 million Btu per ton.

Compressed Natural Gas (CNG): Natural gas compressed to a volume and density that is practical as a portable fuel supply (even when compressed, natural gas is not a liquid).

Carbon Monoxide Control Area: The carbon monoxide control area is the larger of the Consolidated Metropolitan Statistical Area or the Metropolitan Statistical Area in which a carbon monoxide nonattainment area is located.

Carbon Monoxide Control Period (Season): The portion of the year in which a carbon monoxide nonattainment area is prone to high ambient levels of carbon monoxide. This portion of the year is to be specified by the Environmental Protection Agency but is to be not less than 4 months in length. **Carbon Monoxide Nonattainment Area:** Areas with carbon monoxide design values of 9.5 parts per million or more (generally based on data for 1988 and 1989).

Converted Vehicle: A vehicle originally designed to operate on gasoline that has been modified or altered to operate on an alternative fuel.

Conversion Hardware: Components/systems designed for retrofitting a vehicle to operate on an alternative fuel.

Criteria Pollutant: A pollutant determined to be hazardous to human health and regulated under the Environmental Protection Agency's National Ambient Air Quality Standards. The 1970 amendments to the Clean Air Act require Environmental Protection Agency to describe the health and welfare impacts of a pollutant as the criteria for inclusion in the regulatory regime.

Crude Oil (Including Lease Condensate). A mixture of hydrocarbons that exists in liquid phase in underground reservoirs and remains liquid at atmospheric pressure after passing through surface-separating facilities (includes lease condensate and liquid hydrocarbons produced from tar sands, gilsonite, and oil shale).

Crude Oil Qualities: The properties of crude oil, such as the sulfur content, API gravity, boiling range, and other properties that affect processing complexity and product characteristics.

Cultivar: A horticulturally or agriculturally derived variety of a plant.

Dedicated Vehicle: A vehicle designed to operate solely on one alternative fuel.

Deforestation: The removal of forest stands by cutting and burning to provide land for agricultural purposes, residential or industrial building sites, roads, or by harvesting the tress for building materials or fuel.

Degradable Organic Carbon: The portion of organic carbon from such solid waste as paper, food waste and yard waste which is susceptible to biochemical decomposition.

Delayed Coking: A process by which heavier (higher boiling) crude oil fractions can be thermally decomposed under conditions of elevated temperatures and pressure to produce a mixture of lighter oils and petroleum coke. The light oils can be processed further in other refinery units to meet product specifications. The coke can be used either as a fuel or in other applications such as the manufacturing of steel or aluminum.

Desulfurization: The removal of sulfur from molten metals, petroleum oil, or coal.

Diesel Fuel: A complex mixture of hydrocarbons with a boiling range between approximately 350 and 650 degrees Fahrenheit. Diesel fuel (also simply referred to simply as "diesel") is composed primarily of paraffins and naphthenic compounds that will auto-ignite from the heat of compression in a diesel engine. Diesel is used mainly by heavy-duty road vehicles, construction equipment, locomotives, marine and stationary engines. **Distillate Fuel Oil.** A general classification for one of the petroleum fractions produced in conventional distillation operations. It is used primarily for space heating, on- and off-highway diesel engine fuel (including railroad engine fuel and fuel for agricultural machinery), and electric power generation.

Dual-Fueled Vehicle: A vehicle designed to operate on a combination of alternative fuel, such as CNG or LPG, and conventional fuel, such as gasoline or diesel. These vehicles have two separate fuel systems which inject both fuels simultaneously into the engine combustion chamber.

E-10(Gasohol) Ethanol/gasoline mixture containing 10 percent denatured ethanol and 90 percent gasoline, by volume.

E-85: A fuel containing a mixture of 85 percent ethanol and 15 percent gasoline.

E-95: A fuel containing a mixture of 95 percent ethanol and 15 percent gasoline.

Emission Credit Trading: A program administered by the Environmental Protection Agency under which low polluters are awarded credits which may be traded on a regulated market and purchased by polluters who are in noncompliance for emissions until compliance can be achieved.

Emission Standards: Standards for the levels of pollutants emitted from automobiles and trucks. Congress established the first standards in the Clean Air Act of 1963. Currently, standards are set for four vehicle classes—automobiles, light-duty trucks, heavy-duty gasoline trucks, and heavy-duty diesel trucks.

Energy Efficiency (Transportation): The inverse of energy intensiveness: the ratio of outputs from a process to the energy inputs (for example, miles traveled per gallon of fuel).

Energy Intensity (Transportation): The ratio of energy inputs to a process to the useful outputs from that process (for example, gallons of fuel per passenger-mile or Btu per ton-mile).

Environmental Protection Agency: A government agency, established in 1970. Its responsibilities include the regulation of fuels and fuel additives.

Ethyl Tertiary-Butyl Ether $((CH_3)_3COC_2H_5)$: A colorless, flammable, oxygenated hydrocarbon blend stock formed by the catalytic etherification of isobutylene with ethanol.

Ethane (C_2H_6): A normally gaseous straight-chain hydrocarbon extracted from natural gas and refinery gas streams. It is a colorless paraffinic gas that boils at a temperature of -127.48 degrees Fahrenheit.

Ethanol (C₂H₅OH): Otherwise known as ethyl alcohol, alcohol, or grain-spirit. A clear, colorless, flammable oxygenated hydrocarbon with a boiling point of 78.5 degrees Celsius in the anhydrous state. However, it forms a binary azeotrope with water, with a boiling point of 78.15 degrees Celsius at a composition of 95.57 percent by weight ethanol. It is used in the United States as a gasoline octane enhancer and oxygenate (10 percent concentration). Ethanol can also be used in high concentration in vehicles optimized for its use.

Ether: A generic term applied to a group of organic chemical compounds composed of carbon, hydrogen, and oxygen, characterized by an oxygen atom attached to two carbon atoms (for example, methyl tertiary butyl ether).

Facultative Bacteria: Bacteria that grow equally well under aerobic and anaerobic conditions.

Fleet: A group of 20 or more light-duty vehicles which are capable of being centrally-fueled and are primarily used in a consolidated metropolitan statistical area with a population of 250,000 or more. These vehicles are owned, operated, leased, or controlled by a government entity, or by another person that controls 50 or more such vehicles. Exceptions include: rental vehicles, motor vehicles held for sale, test vehicles, law enforcement vehicles, emergency motor vehicles, military vehicles, nonroad vehicles (farm and construction equipment), and vehicles garaged at personal residences at night.

Flexible-Fueled Vehicle: A vehicle with the ability to operate on alternative fuels (such as M-85 or E-85), 100 percent petroleum-based fuels, or a mixture of alternative fuel and petroleum-based fuels.

Fluid Catalytic Cracking: The refining process of breaking down the larger, heavier, and more complex hydrocarbon molecules into simpler and lighter molecules. Catalytic cracking is accomplished by the use of a catalytic agent and is an effective process for increasing the yield of gasoline from crude oil. Catalytic cracking processes fresh feeds and recycled feeds.

Formaldehyde (HCHO): An aldehyde formed as a product of the incomplete combustion in engines using gasoline, methanol, ethanol, propane, or natural gas as fuels. As a general rule of thumb, the presence of methanol or methyl ethers in the fuel will lead to formaldehyde as the primary aldehyde in the exhaust.

Fossil Fuel: Any naturally occurring organic fuel formed in the Earth's crust, such as petroleum, coal, and natural gas.

Fresh-Feed Input: Represents input of material (crude oil, unfinished oils, natural gas liquids, other hydrocarbons and oxygenates or finished products) to processing units at a refinery that is being processed (input) into a particular unit.

Fuels Solvent Deasphalting: A refining process for removing asphalt compounds from petroleum fractions, such as reduced crude oil. The recovered stream from this process is used to produce fuel products.

Fugitive Emissions: Unintended leaks of gas from the processing, transmission, and/or transportation of fossil fuels.

Fungible: A term used within the oil refining industry to denote products that are suitable for transmission by pipeline. Ethanol is not considered fungible in this sense, in that it would absorb any water accumulating in pockets in a pipeline.

Gas Oil: A liquid petroleum distillate having a viscosity intermediate between that of kerosene and lubricating oil. It is used to produce distillate fuel oils and gasoline.

Gasification: A method for exploiting poor-quality coal and thin-coal seams by burning the coal in place to produce combustible gas, which can be burned to generate power or processed into chemicals and fuels.

Gasohol: A mixture of 10 percent anhydrous ethanol and 90 percent gasoline by volume. There are other fuels that contain ethanol and gasoline, but these fuels are not referred to as gasohol. Future gasohol will contain 5.7 and 7.7 percent ethanol.

Global Warming: The theoretical escalation of global temperatures caused by the increase of greenhouse gas emissions in the lower atmosphere.

Government-Leased Vehicle: A vehicle obtained by an Executive agency by contract or other arrangement from a commercial source for a period of 60 continuous days or more.

Government-Owned, Contractor-Operated Vehicle: A vehicle that is owned by the Federal Government, but used by a commercial activity under a cost reimbursable contract to the Federal Government.

Government-Owned Vehicle: A vehicle owned by an Executive agency.

Greenhouse Effect: A popular term used to describe the roles of water vapor, carbon dioxide, and other trace gases in keeping the Earth's surface warmer than it would be otherwise. These radiatively active gases are relatively transparent to incoming shortwave radiation, but are relatively opaque to outgoing long-wave radiation. The latter radiation, which would otherwise escape to space, is trapped by these gases within the lower levels of the atmosphere. The subsequent reradiation of some of the energy back to the Earth maintains surface temperatures higher than they would be if the gases were absent.

Greenhouse Gases: Those gases, such as water vapor, carbon dioxide, tropospheric ozone, nitrous oxide, and methane, that are transparent to solar radiation but opaque to longwave radiation. Their action is similar to that of increased humidity in a greenhouse.

Gross Vehicle Weight Rating: The weight of the empty vehicle plus the maximum anticipated load weight.

Heavy-Duty Vehicles: Trucks and buses having a gross vehicle weight rating of 8,500 pounds or more.

Heavy-Gas Oil: A heavy fraction of crude oil separated by distillation, with an approximate boiling range from 651 to 1,000 degrees Fahrenheit.

Hydrocarbon: An organic chemical compound of hydrogen and carbon in either gaseous, liquid, or solid phase. The molecular structure of hydrocarbon compounds varies from the simple (e.g., methane, a constituent of natural gas) to the very heavy and very complex.

Hydrogen (\mathbf{H}_2): The lightest of all gases, the element (hydrogen) occurs chiefly in combination with oxygen in water. It also exists in acids, bases, alcohols, petroleum, and other hydrocarbons.

Hydroxyl Radical (OH): An important chemical scavenger of many trace gases in the atmosphere. Atmospheric concentrations of hydroxyl radical affect the atmospheric lifetime of trace gases, their abundances, and ultimately the effect they have on climate.

Inherently Low Emission Vehicle: Any vehicle that is certified to meet transitional low emission vehicle established by the California Air Resources Board and does not emit any evaporative emissions.

Intercity Bus: A standard size bus equipped with front doors only, high backed seats, luggage compartments separate from the passenger compartment and usually with restroom facilities, for high-speed long distance service.

Isobutane (C_4H_{10}): A normally gaseous branch-chain hydrocarbon. It is a colorless paraffinic gas that boils at a temperature of 10.9 degrees Fahrenheit. It is extracted from natural gas or refinery gas streams.

Isobutylene (C_4H_8) : An olefinic hydrocarbon recovered from refinery processes or petrochemical processes.

Isomerization: A refining process that alters the fundamental arrangement of atoms in a molecule without adding or removing anything from the original material. This process is used to convert normal butane into isobutane (C_4), an alkylation process feedstock, and normal pentane and hexane into isopentane (C_5) and isohexane (C_6), high-octane gasoline components.

Kerosene: A petroleum distillate with a maximum distillation temperature of 401 degrees Fahrenheit at the 10-percent recovery point, a final boiling point of 572 degrees Fahrenheit, and a minimum flash point of 100 degrees Fahrenheit.

Leachate: A liquid that results from water collecting contaminants as it percolates through wastes.

Lead ($Pb(C_2H_5)_4$): A poisonous metallic substance added to gasoline to increase its octane properties.

Light-Duty Vehicles: Automobiles and trucks having a gross vehicle weight rating of less than 8,500 pounds.

Light-Gas Oils: Liquid petroleum distillates heavier than naphtha, with an approximate boiling range from 401 to 650 degrees Fahrenheit.

Liquefied Natural Gas: Natural gas that has been refrigerated to temperatures at which it exists in a liquid state.

Liquefied Petroleum Gas: Propane, propylene, normal butane, butylene, isobutane, and isobutylene produced at refineries or natural gas processing plants (includes plants that fractionate raw natural gas plant liquids).

Load Factor: The potential capacity of a system relative to its actual performance (that is, the total passenger miles divided by total vehicle miles).

Low-Emission Vehicle (LEV): Any vehicle that is certified to meet the emission standards set by the California Air Resources Board.

Lubricant:A substance used to reduce friction between bearing surfaces or as a process material either incorporated into other materials used as processing aids in the manufacturing of other products or as carriers of other materials. Petroleum lubricants may be produced either from distillates or residues. Other substances may beadded to impart or improve certain required properties. Does not include byproducts of lubricating oil from solvent extraction or tars derived from deasphalting. Lubricants includes all grades of lubricating oils from spindle oil to cylinder oil and those used in greases. Lubricants categories are paraffinic and naphthenic.

M-85: A fuel containing a mixture of 85 percent methanol and 15 percent gasoline.

M-100: 100 percent (neat) methanol.

Marketable Petroleum Coke: Those grades of coke produced in delayed or fluid cokers that may be recovered as relatively pure carbon, which may be sold as is or further purified by calcining.

Methane (CH₄): The simplest of the hydrocarbons and the chief constituent of natural gas. Methane, a gas at normal temperatures and pressures, boils at -263 degrees Fahrenheit. On board a vehicle, it is stored under high pressure at 2,500 to 3,600 pounds per square inch (psi). A gallon of natural gas at 2,000 psi contains about 20,000 Btu; at 3,600 psi, a gallon contains about 30,000 Btu. Gas coming from wells also can contain significant amounts of ethane, propane, butanes, and pentanes, and widely varying amounts of carbon dioxide and nitrogen. Pipeline-quality natural gas had most, but not all natural gas liquids and other contaminants removed.

Methanogenic Bacteria: Bacteria which synthesize methane, requiring completely anaerobic conditions for growth.

Methanol (CH₃0H): A colorless poisonous liquid with essentially no odor and very little taste. The simplest alcohol, it boils at 64.7 degrees Celsius. It is miscible with water and most organic liquids (including gasoline) and is extremely flammable, burning with a nearly invisible blue flame. Methanol is produced commercially by the catalyzed reaction of hydrogen and carbon monoxide. It was formerly derived from the destructive distillation of wood, which caused it to be known as wood alcohol.

Methanotropic Bacteria: Bacteria that derive energy from the oxidation of methane.

Methyl Tertiary-Butyl Ether ((CH_3)₃COCH₃): A colorless, flammable, liquid oxygenated hydrocarbon that contains 18.15 percent oxygen and has a boiling point of 55.2 degrees Celsius. It is a fuel oxygenate produced by reacting methanol with isobutylene.

Middle Distillates: A general classification of refined petroleum products that includes distillate fuel oil and kerosene.

Midwest Region: This region includes the following States: Illinois, Indiana, Iowa, Kansas, Michigan, Minnesota, Missouri, Nebraska, North Dakota, Ohio, South Dakota, and Wisconsin.

Miscellaneous Petroleum Products: Includes all finished products not classified elsewhere (for example,

petrolatum, lube refining byproducts (aromatic extracts and tars), absorption oils, ram-jet fuel, petroleum rocket fuels, synthetic natural gas feedstocks, and specialty oils).

Model Year: In this publication, model year refers to the "sales" model year (October 1 through the next September 30).

Mole: A specified number of molecules (6.023×10^{23}) .

Motor Bus: Rubber-tired, self-propelled, manually-steered bus with fuel supply on board the vehicle. Motor bus types include intercity, school, and transit.

Motor Gasoline: A mixture of volatile hydrocarbons suitable for operation of an internal combustion engine whose major components are hydrocarbons with boiling points ranging from 78 to 217 degrees Celsius and whose source is distillation of petroleum and cracking, polymerization, and other chemical reactions by which the naturally occurring petroleum hydrocarbons are converted into those that have superior fuel properties.

Motor Gasoline Blending Components: Naphthas used for blending or compounding into finished motor gasoline (for example, straight-run gasoline, alkylate, reformate, benzene, toluene, and xylene). Excludes oxygenates (alcohols, ethers), butane, and pentanes plus. Oxygenates are reported as individual components and included in the total for other hydrocarbons, hydrogens, and oxygenates.

Motor Gasoline Blending of Oxygenates: Blending of gasoline and oxygenates under the Environmental Protection Agency's "Substantially Similar" Interpretive Rule (56 FR [February 11, 1991]).

Naphtha: A petroleum fraction with an approximate boiling range between 122 and 400 degrees Fahrenheit.

National Ambient Air Quality Standards (NAAQS): Ambient standards for air pollutants specifically regulated under the Clean air Act of 1990 that enable urban areas to achieve attainment. These pollutants include ozone, carbon monoxide, nitrogen dioxide, lead, particulate matter, and oxides of sulfur.

Natural Gas: A mixture of hydrocarbon compounds and small quantities of various nonhydrocarbons existing in the gaseous phase or in solution with crude oil in natural underground reservoirs at reservoir conditions.

Natural Gas Field Facility: A field facility designed to process natural gas produced from more than one lease for the purpose of recovering condensate from a stream of natural gas; however, some field facilities are designed to recover propane, normal butane, pentanes plus, and to control the quality of natural gas to be marketed.

Natural Gas Plant Liquids: Liquids recovered from natural gas in gas processing plants, and in some situations, from natural gas field facilities (includes natural gas liquids extracted by fractionators). These liquids are classified as ethane, propane, normal butane, isobutane, and pentanes plus. **Natural Gas Processing Plant:** A facility designed (1) to achieve the recovery of natural gas liquids from the stream of natural gas which may or may not have been processed through lease separators and field facilities, and (2) to control the quality of the natural gas to be marketed. Includes cycling plants.

Natural Gasoline and Isopentane: A mixture of hydrocarbons, mostly pentanes and heavier, extracted from natural gas, that meets vapor pressure, endpoint, and other specifications for natural gasoline. This classification includes isopentane ($C_5 H_{12}$), a saturated branch-chain hydrocarbon obtained by fractionation of natural gasoline or isomerization of normal pentane.

Neat Alcohol Fuels: Straight alcohol (not blended with gasoline) that may be either in the form of ethanol or methanol. Ethanol, as a neat alcohol fuel, does not need to be at 200 proof; therefore, it is often used at 180 to 190 proof (90 to 95 percent). Most methanol fuels are not strictly "neat," since 5 to 10 percent gasoline is usually blended in to improve its operational efficiency.

Nitrogen Oxides: Air-polluting gases contained in automobile emissions, which are regulated by the Environmental Protection Agency. They comprise colorless nitrous oxide (N_2O) (otherwise known as dinitrogen monoxide, or as the anaesthetic "laughing gas"), colorless nitric oxide (NO), and the reddish-brown-colored nitrogen dioxide (NO₂). Nitric oxide is very unstable, and on exposure to air it is readily converted to nitrogen dioxide, which has an irritating odor and is very poisonous. It contributes to the brownish layer in the atmospheric pollution over some metropolitan areas. Other nitrogen oxides of less significance are nitrogen tetroxide (N_2O_4) and nitrogen pentoxide (N_2O_5). Nitrogen oxides are sometimes collectively referred to as "NO_x" (or "NQ") where 'x' represents any proportion of oxygen to nitrogen.

Nonattainment Area: A region that exceeds minimum acceptable National Ambient Air Quality Standards (NAAQS) for one or more criteria pollutants, as determined by population density in accordance with the U.S. Census Bureau. Such regions (areas) are required to seek modifications to their State Implementation Plans, setting forth a reasonable timetable using means (approved by the Environmental Protection Agency) to achieve attainment of NAAQS by a certain date. Under the Clean Air Act, if a nonattainment area fails to attain NAAQS, the Environmental Protection Agency may superimpose a Federal Implementation Plan with stricter requirements or impose fines, construction bans, or cutoffs in Federal grant revenues until the area achieves applicable NAAQS.

Normal Butane (C_4H_{10}): A normally gaseous straight-chain hydrocarbon. It is a colorless paraffinic gas that boils at a temperature of 31.1 degrees Fahrenheit. It is extracted from natural gas or refinery gas streams.

grant revenues, etc., until the area achieves the applicable NAAQS.

Northeast Region: This region includes the following States: Connecticut, Maine, Massachusetts, New Hampshire, New Jersey, New York, Pennsylvania, Rhode Island, and Vermont. **Octane** (C_8H_{18}): A flammable liquid hydrocarbon found in petroleum. One of the eighteen isomers of octane, 2,2,4-trimethylpentane is used as a standard in assessing the octane rating of fuels.

Octane Enhancer: Any substance (such as ethanol, methanol, benzene, toluene, xylene) that raises the octane rating when blended with gasoline.

Octane Number: A numerical measure of antiknock properties of motor fuel.

Olefins: Olefins are highly reactive unsaturated compounds (that is, the carbon atoms in the molecule able to accept additional atoms such as hydrogen or chlorine). Some are present in gasoline as a result of refinery manufacturing processes such as cracking. Some are created in the engine during combustion; most of these can be removed in the catalytic converter. They tend to be ozone formers and toxic. Because olefins tend to have moderate energy content, they are desirable fuel components from the point of view of energy density.

Olefin Content (C_nH_{2N}): A class of unsaturated hydrocarbons containing one or more double bonds.

Original Equipment Manufacturers: Vehicle manufacturers that provide the original design and materials for assembly and manufacture of their product. They are directly responsible for manufacturing and modifying vehicles, making the vehicles commercially available, and providing a warranty for the finished product.

Oxygenated Fuel: Any fuel substance containing oxygen (includes oxygen-bearing compounds such as ethanol and methanol). Oxygenated fuel tends to give a more complete combustion of its carbon into carbon dioxide (rather than monoxide), thereby reducing air pollution from exhaust emissions.

Oxygenated Gasoline: Gasoline with an oxygen content of 1.8 percent or higher, by weight, that has been formulated for use in motor vehicles.

Ozone (O_3) : An oxygen molecule with 3 oxygen atoms that occurs as a blue, harmful, pungent-smelling gas at room temperature. The ozone layer, which is a concentration of ozone molecules located at 6 to 30 miles above sea level, is in a state of dynamic equilibrium. Ultraviolet radiation forms the ozone from oxygen, but can also reduce the ozone back to oxygen. The process absorbs most of the ultraviolet radiation from the sun, shielding life from the harmful effects of radiation. Ozone is normally present at ground level in low concentrations. In cities where a high level of air pollutants is present, the action of the sun's ultraviolet light can, through a complex series of reactions, produce a harmful concentration of ozone in the air. The resulting air pollution is known as photochemical smog. Certain air pollutants can drift up into the atmosphere and damage the balance between ozone production and destruction, resulting in a reduced concentration of ozone in the layer.

Ozone Precursor: A chemical compound (such as nitrogen oxides, methane, nonmethane hydrocarbons and hydroxyl radicals) that, in the presence of solar radiation, reacts with other chemical compounds to form ozone.

Particulate Matter: Particles formed by incomplete combustion of fuel, with diesel fuel generating about 1,000 times as much as gasoline per unit of fuel burned. The particles are primarily carbon, but other products of incomplete combustion (such as polycyclic aromatics) are absorbed on the particles. They are dirty and are suspected to be carcinogenic.

Pentanes Plus: A mixture of hydrocarbons (mostly pentanes and heavier) extracted from natural gas (includes isopentane, natural gasoline, and plant condensate).

Petroleum: A generic term applied to oil and oil products in all forms (such as crude oil, lease condensate, unfinished oil, refined petroleum products, natural gas plant liquids, and non-hydrocarbon compounds blended into finished petroleum products).

Petroleum Coke: A residue that is the final product of the condensation process in cracking. This product is reported as marketable coke or catalyst coke.

Petroleum Supply: The components of petroleum supply are field production, refinery production, imports, and net receipts, when calculated on a Petroleum Administration of Defense District basis.

Petrochemical Feedstock: Chemical feedstocks derived from petroleum principally for the manufacture of chemicals, synthetic rubber, and a variety of plastics. The categories reported are naphthas less than 401 degrees Fahrenheit and other oils equal to or greater than 401 degrees Fahrenheit endpoint.

Photolysis: The use of radiant energy to produce chemical changes.

Photosynthesis:The manufacture by plants of carbohydrates and oxygen from carbon dioxide and water in the presence of chlorophyll with sunlight as the energy source. Oxygen and water vapor are released in the process.

Pipeline (Petroleum): Pipelines used to transport crude oil and petroleum products respectively (including interstate, intrastate, and intracompany pipelines) within the 50 States and the District of Columbia.

Planetary Albedo: The fraction of incident solar radiation that is reflected by the Earth-atmosphere system and returned to space, mostly by backscatter from clouds in the atmosphere.

Production Capacity: The amount of product that can be produced from processing facilities.

Products Supplied: A measure which approximates the consumption of petroleum products, because it measures the disappearance of these products from primary sources (that is, refineries, natural gas processing plants, blending plants, pipelines, and bulk terminals). In general, it is computed for any

given period as follows: field production plus refinery production, imports, and unaccounted for crude oil (plus net receipts when calculated on a Petroleum Administration of Defense District basis) minus stock change, crude oil losses, refinery inputs, and exports.

Propane (C_3H_8): A normally gaseous straight-chain hydrocarbon, it is a colorless paraffinic gas that boils at a temperature of -43.67 degrees Fahrenheit. It is extracted from natural gas or refinery gas streams.

Propylene (C_3H_6): An olefinic hydrocarbon recovered from refinery processes or petrochemical processes.

Radiatively Active Gases: Gases that absorb incoming solar radiation or outgoing infrared radiation, thus affecting the vertical temperature profile of the atmosphere.

Redox Potential: A measurement of the state of oxidation of a system.

Refinery: An installation that manufactures finished petroleum products from crude oil, unfinished oils, natural gas liquids, other hydrocarbons, and oxygenates.

Refinery Input: Total crude oil (domestic plus foreign) input to crude oil distillation units and other refinery processing units (such as cokers).

Refinery Yield: The percentage of finished product produced from input of crude oil and net input of unfinished oils. It is calculated by dividing the sum of crude oil and net unfinished input into the individual net production of finished products. Before calculating the yield for finished motor gasoline, the input of natural gas liquids, other hydrocarbons and oxygenates, and net input of motor gasoline blending components must be subtracted from the net production of finished motor gasoline. Before calculating the yield for finished aviation gasoline, input of aviation gasoline blending components must be subtracted from the net production of finished aviation gasoline.

Reflectivity: The ratio of the energy carried by a wave that is reflected from a surface to the energy of a wave incident to the surface.

Replacement Fuel: The portion of any motor fuel that is methanol, ethanol, or other alcohols, natural gas, liquefied petroleum gas, hydrogen, coal derived liquid fuels, electricity (including electricity from solar energy), ethers, or any other fuel the Secretary of Energy determines, by rule, is substantially not petroleum and would yield substantial energy security benefits and substantial environmental benefits.

Reformulated Gasoline (RFG): Gasoline whose composition has been changed (from that of gasolines sold in 1990) to 1) include oxygenates, 2) reduce the content of olefins and aromatics and volatile components, and 3) reduce the content of heavy hydrocarbons to meet performance specifications for ozoneforming tendency and for release of toxic substances (benzene, formaldehyde, acetaldehyde, 1,3-butadiene, and polycyclic organic matter) into the air from both evaporation and tailpipe emissions.

Reid Vapor Pressure (RVP): A measure of the vapor pressure in pounds per square inch of gasoline at 100 degrees Fahrenheit that indicates the volatility of a gasoline. Blending ethanol with gasoline tends to increase the Reid Vapor Pressure, while blending methyl tertiary butyl ether, and more particularly ethyl tertiary butyl ether, tends to reduce the Reid Vapor Pressure.

Renewable energy: Energy obtained from sources that are essentially inexhaustible (unlike fossil fuels). Renewable energy sources include conventional hydroelectric, wood, waste, geothermal, wind, photovoltaic, and solar thermal energy.

Replacement Fuel: The portion of any motor fuel that is methanol, ethanol, or other alcohols, natural gas, liquefied petroleum gas, hydrogen, coal derived liquid fuels, electricity (including electricity from solar energy), ethers, or any other fuel the Secretary of Energy determines, by rule, is substantially not petroleum and would yield substantial energy security benefits and substantial environmental benefits.

Residual Fuel Oil: The heavier oils that remain after the distillate fuel oils and lighter hydrocarbons are distilled away in refinery operations and that conform to American Society Testing and Materials Specifications D396 and 975.

Scf: Standard cubic foot.

South Region: This region includes the following States: Alabama, Arkansas, Delaware, District of Columbia, Florida, Georgia, Kentucky, Louisiana, Maryland, Mississippi, North Carolina, Oklahoma, South Carolina, Tennessee, Texas, Virginia, and West Virginia.

Standard Item Number: The General Services Administration Automotive Commodity Center Code (Standard Item Number) for vehicles contained in the Federal Standards.

Stoichiometry: The calculation of the quantities of reactants and products involved in a chemical reaction.

Stratosphere: The region of the upper atmosphere extending from the tropopause (8 to 15 kilometers altitude) to about 50 kilometers. The thermal structure is determined by its radiation balance and is generally very stable with low humidity.

Sulfur: A nonmetallic element of lemon-yellow color, sometimes known as "brimstone."

Synthesis Gas: A gaseous fuel produced from natural gas, composed primarily of carbon monoxide and hydrogen.

Syngas: A gaseous fuel produced from heating biomass composed primarily of carbon monoxide and hydrogen.

Tank Farm: An installation used by gathering-and-trunk pipeline companies, crude oil producers, and terminal operators (except refineries) to store crude oil.

Tax Incentives: In general, a means of employing the tax code to stimulate investment in or development of a socially desirable economic objective without the direct expenditure from the budget of a given unit of government. Such incentives can take the form of tax exemptions or credits.

Tertiary Amyl Methyl Ether $((CH_3)_2(C_2H_5)COCH_3)$: An oxygenate blend stock formed by the catalytic etherification of isoamylene with methanol.

Thermal Cracking: A refining process in which heat and pressure are used to break down, rearrange, or combine hydrocarbon molecules (includes gas oil, visbreaking, fluid coking, delayed coking, and other thermal cracking processes).

Trace gas: A minor constituent of the atmosphere.

Transesterification:A process by which an alcohol is combined with the degummed and processed oils from the seeds of soybeans, rapeseed, sunflowers, or other vegetables (or animal tallow) to make a biodiesel fuel. Glycerin is a byproduct. Fuel from soybeans is known as methyl ester; fuel from animal tallow is known as methyl tallowate. One bushel of soybeans yields 1.6 gallons of methyl ester.

Transit Bus: A bus designed for frequent stop service with front and center doors, normally with a rear-mounted diesel engine, low-back seating, and without luggage storage compartments or restroom facilities. Includes motor bus and trolley coach.

Transitional Low Emission Vehicle: Any vehicle that is certified to meet the least stringent emission standards established by the California Air Resources Board. These standards have the highest standards for nonmethane organic gas, carbon monoxide and nitrogen oxide emissions.

Trolley Coach: Rubber-tired electric transit vehicle, manuallysteered, propelled by a motor drawing current, normally through overhead wires, from a central power source not on board the vehicle.

Troposphere: The inner layer of the atmosphere below about 15 kilometers, within which there is normally a steady decrease of temperature with increasing altitude. Its thermal structure is caused primarily by the heating of the Earth's surface by solar radiation, followed by heat transfer by turbulent mixing and convection. Nearly all clouds are formed and weather conditions manifest within this region.

Ultra-low Emission Vehicle: A vehicle that meets stringent emission standards.

U.S. Gallon: A volume measure equivalent to 4 quarts or 3.785 liters (231 cubic inches).

Vacuum Distillation: Distillation that occurs under reduced pressure (less than atmospheric) and that lowers the boiling temperature of the liquid being

distilled. This technique, with its relatively low temperatures, prevents cracking or decomposition of the charge stock.

Vented Natural Gas: Gas released into the air on the base site or at processing plants.

Volatile Organic Compounds (VOCs): Carbon-based emissions (released through evaporation and/or combustion) combined with nitrogen oxides in the presence of sunlight to form ozone. Air pollution gases that are contained in automobile emissions and that are regulated by the Environmental Protection Agency.

Volatility: The tendency of a solid or liquid to pass into the vapor state at a given temperature. The volatility of automotive fuels is determined by measuring the Reid Vapor Pressure.

West Region: This region includes the following States: Alaska, Arizona, California, Colorado, Hawaii, Idaho,

Montana, Nevada, New Mexico, Oregon, Utah, Washington, and Wyoming.

Wetland:An area regularly saturated by surface or groundwater and subsequently characterized by a prevalence of vegetation adapted for life in saturated-soil conditions.

Wood energy: Wood and wood products used as fuel (includes roundwood (cordwood), limbwood, wood chips, bark, sawdust, forest residues, charcoal, pulp waste, and spent pulping liquor).

Zero Emission Vehicle (ZEV): Any vehicle that is certified to meet the most stringent emission standards established by the California Air Resources Board. These standards require zero regulated emissions of nonmethane organic gases, carbon monoxide, and nitrogen oxide.