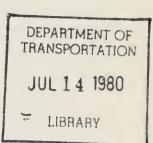
TL 242 •H382 v.2

COST EVALUATION FOR NINE FEDERAL MOTOR VEHICLE STANDARDS VOLUME II FMVSS 108

M. R. Harvey J. A. Lesczhik R. F. McLean

De Lorean Motor Company 2401 Elliott Street Troy, Michigan 48084

Contract No. DOT-HS-8-02015 Contract Amt. \$332,007





NOVEMBER 1979 FINAL REPORT

This document is available to the U.S. public through the National Technical Information Service, Springfield, Virginia 22161

Prepared For U.S. DEPARTMENT OF TRANSPORTATION National Highway Traffic Safety Administration Washington, D.C. 20590 This document is disseminated under the sponsorship of the Department of Transportation in the interest of information exchange. The United States Government assumes no liability for its contents or use thereof.

· .

8-1

TZ 242 H38 V.2

1. Auport Ho.	2. Government Acce	ssion No. 3.	Recipient's Catala	g No.	7			
DOT-HS-805 316								
4. Title and Subbile COST EVALUATION FOR NIN	E FEDERAL MOI	OR VEHICLE	NOVEMBER 1					
SAFETY STANDARDS		6. 1	Parlansing Organiz	ietian Code				
Vol. II		8. 1	Parlaming Organis	ation Report No.	1			
7. Author's)	V DE MAIE	AN						
M.R. HARVEY, J.A. LESCZH			Work Unit No. (TR	(AIS)	1			
DE LOREAN MOTOR COMPANY								
RESEARCH & ENGINEERING 1 2401 ELLIOTT ST.	DIVISION		Contract or Grant OT-HS-8-02					
TROY, MICHIGAN 48084 12. Spentering Agency Name and Address			Type of Report on		1			
12. Spensoring Agency Name and Address DEPARTMENT OF TRANSPORT	ATTON			REPORT				
NATIONAL HIGHWAY TRAFFI		NISTRATION	10/78 -	11/79				
400 SEVENTH STREET, S.W			Spensoring Agency	Code	1			
WASHINGTON, D.C. 20590 15. Supplementary Notes								
16. Abstract								
The consumer cost was e	stablished fo	or the implementa	tion cost	of each				
of the nine Federal Mot								
study are:	1	C						
FMVSS 105 Hyd FMVSS 108 Sid		Systems on Passe	nger Cars	DEPARTMENT				
FMVSS 108 SIG				TRANSPORTA	ION			
FMVSS 202 Head Restraints								
FMVSS 207 Seating Systems JUL 1 4 1980								
FMVSS 213 Chi					-			
FMVSS 220 Sch FMVSS 221 Sch		over Protection		T LIBRARY				
		ing and Crash Pr	otection					
For each standard a rep								
vehicles or components								
the standard were purch of the imposition of th								
were emphasized. By an								
standard for each make	and model or	components were	determined	d. A				
weighted average was de								
total industry volumes								
tion of each standard. the implementation of t								
after cost variance was								
and the FMVSS 122 Motor								
17. Koy Wards		18. Distribution Statement						
". Consumer Cost, Variable	e Cost, Standardo	Document is a	vailable t	the ILS.				
Wholesale Cost, Safety Numbers: 105,108,122,20		public throug						
220,221,222	-,_0,,_10	Technical Inf						
Implementation Cost		Springfield,		22161				
19. Security Classif. (at this report)	20. Security Class	ist. (of this page)	21. No. of Pages	22. Price				
Unclassified	Unclassif	ied	119					

Form DOT F 1700.7 (8-72)

Reproduction of completed page authorized

-1 in = 2.54 Units of Weig	4		tr ³	<u>e</u> =	1 2	f1 oz	Tbsp				6	2			<u>™.</u> 2	, 1 2	in ²		mi	2	2 5					Sembol	
*1 m ± 2,54 lesactiv). Fix other east Louivinsions and nore detailed tables, see NBS Misc. Publ. 286, Units of Weights and Mussures, Price \$2,25, SD Catalog No. C13.10.286.	Fahrenheit temperature	TEMI	cubic feet cubic yards	gallons	pints	fluid ounces	tablespoons			short tans (2000 lb)	pounds	ounces		acres	square yards	square fest	square inches	1	miles	yards	inches		1			When You Knew	Approximete Con
SD Calairug No. C13.10-28	5/9 (stter subtracting 32)	TEMPERATURE (exect)	0.03 0.75	3.8	0.47	30 0.24	15		VOLUME	0.9	0.45	28	MASS (weight)	0.4	0.8 2.6	0.09	6.5	AREA	1.5	0.9	30		reaptu	ENCTU		Multinity by	Appreximete Conversions to Metric Meesures
6. 6.	Celsius tempereture		cubic metere cubic meters	liters	liters	milliliters	milliliters			tonnes	kilogrems	Or ams		hectares	square meters squsre kilometers	square meters	square centimeters		kilameters	motors	Centimeters					To Find	Meesures
bl. 286.	ືຕ		7, 7,	, - -		- <u>=</u>	2 1	1		-	٩,	•		hs	۲. ۲				km	3	6 6					Symbol	
			5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5			ء 1.1. الالال	.1	1.:. III		•	 .	1.1.1 00000	ء 1.1.		I.ı.		9	. .				 .	ı.I.				6
cm 1 2	. 3	4	5	6		7	8	9	1	0	11	12	1 1	3	14		15	16	17		18	19	9	20	21	22	23
		°c		:	3 ₀ ∃∪		-	3			e ing	6			h.	lum2	m2 cm4	•		km	з	3 ខ្ម	mm			Symbol	
	9F	Celsius tempersture	TEM		cubic meters	liters	liters	militiers			kilograms toones (1000 ko)	grama	_		hectares (10,000 m ⁴)	square kilometers	square centimeters			kilometers	moters	centimeters	millimeters	1		When You Knew	Appreximete Conve
80 20 37 37 37 37	9.96	9/5 (then add 32)	TEMPERATURE (exect)	÷	36 1.3	1.00 0.26	2.1	0.03	VOLUME	:	1.1	0.035	MASS (weight)				0.16	AREA	5	0.6	1.1	0.4 3.3	0.04		LENGTH	Muttiply by	proximete Conversions from Metric Measures
	°F BI2	Fahrenheit tempersturs			cubic feet cubic yards	gallons	pints	fluid ounces			short tons	ounces	1		acres	square miles	square inches			miles	yards	inches	inches			To Find	c Measures
		р Р			ಕ್ರಗ	9 4	1 72	(1 oz			10	50				mi ²	vd2			3	γd	ft in	3			Symbol	

24.2

and the a

1

ii

METRIC CONVERSION FACTORS

ABSTRACT

FMVSS 108 SIDE MARKER LAMPS

Under Contract DOT-HS-8-02015 the Contractor conducted a program to determine the implementation consumer cost and weight variance per vehicle caused by the implementation of FMVSS in January 1970. This study is direct to the implementation of the lamps to the system. Baseline systems were established and a cost and weight variance was considered the implementation cost and weight. A volume weighted average was prepared for the four car classes in the years of implementation. The weighted average factors were applied to the 1979 car volumes. The implementation resulted in a consumer cost increase of \$2.89 and a weight increase of .38 pounds.

The Halogen Lamp was studied and the consumer cost was estimated to be \$3.21 each. Weight of the lamp was 1.1 pounds.



The Contractor, the De Lorean Motor Company, in the presentation of the Final Report on the Cost Evaluation for Nine Federal Motor Vehicle Standards has divided the report into six major categories. Each volume contains the complete study related to the designated standard or standards. The Contractor acknowledges the contribution of its staff, the automotive manufacturing community and the automotive dealers. Special acknowledgement is made to the Contract Technical Manager, Mr. Robert Lemmer of the National Highway Traffic Safety Administration, Department of Transportation, for his contributions and timely reviews throughout the program.

The cost estimating techniques employed in the study are based on automotive industry practice and have been previously used on other programs by the Contractor. The following listing includes recent and current programs using essentially the same estimating procedures and techniques as those employed in this study:

> <u>Contract NHTSA-DOT-HS-7-01770</u>
> Development of a Motor Vehicle Materials Historical, High-Volume Industrial Processing Rates Cost Data
> Bank - Ford F-100 Truck

FMVSS 201 Study of passenger car requirements as applied to light trucks and vans.

FMVSS 203 and 204 Study of passenger car requirements as applied to light trucks and vans.

v

• <u>Contract NHTSA-DOT-HS-8-01767</u> Cost Evaluation of Four Federal Motor Vehicle Safety Standards.

Cost Review of Pedestrian Safety Modifications.

- <u>Contract NHTSA-DOT-HS-9-02258</u>
 Cost Evaluation of Three Federal Motor Vehicle Safety Standards.
- Renault USA, Inc. Consumer Cost Estimate of Subcompact Vehicles.
- <u>De Lorean Motor Company</u> Manufacturing Cost Studies of Components of lightweight vehicles.
- Contract NHTSA-DOT-HS-9-02112
 Preliminary incremental cost estimating for the implementation of the extension of FMVSS 105 to light trucks, vans and MVTs.

Study the cost and weight change for passenger car pedestrian initial impact protection implementation.

Product feasibility, consumer cost and implementation schedule analysis for implementating brake inspectability requirements.

Cost data developed on this program for automotive standards are based on 1979 Model Year Economics and 1978 macro-analysis of automotive and component manufacturers. For standards related to other than automotive manufacturers, the data is based on 1979 year economics and macroanalysis factors applicable to the manufacturers. Dealer discount on related automotive products was established at 16.97% for the industry. A dealer discount of 25% was applied for the motorcycle related products. The child seats dealer discounts varied from 40% to 50%. Distributor cost where applicable is reflected in the dealer wholesale cost.

In reviewing this report, the reader is cautioned that the application of an average cost per pound factor that can be developed from the data presented could result in serious cost errors. Cost data can only effectively be developed by using manufacturing processing personnel applying automotive cost estimating technology. For any cost factor to be effective the designs, size, construction, and manufacturing techniques must be nearly the same. In this report a considerable variation can be noted in the cost and weight of what appears to be similar components. Only a detailed review of these components would explain the variation.

PROGRAM INDEX

- VOLUME I FMVSS 105 HYDRAULIC BRAKE SYSTEMS ON PASSENGER CARS
- VOLUME II FMVSS 108 LAMPS, REFLECTIVE DEVICES AND ASSOCIATED EQUIPMENT
- VOLUME III FMVSS 122 MOTORCYCLE BRAKE SYSTEMS
- VOLUME IV FMVSS 202 HEAD RESTRAINTS
 - FMVSS 207 SEATING SYSTEMS
- VOLUME V FMVSS 213 CHILD SEATING SYSTEMS
- VOLUME VI FMVSS 220 SCHOOL BUS, ROLLOVER PROTECTION
 - FMVSS 221 SCHOOL BUS, JOINT STRENGTH
 - FMVSS 222 SCHOOL BUS, SEATING AND CRASH PROTECTION

TABLE OF CONTENTS

VOLUME II

FMVSS 108 SIDE MARKER LAMPS, AND HIGH INTENSITY HEADLAMP

	PAGE
INTRODUCTION	1
INTEGRATED COST SAMPLING PLAN	10
COST EVALUATION - SIDE MARKER LAMPS	20
COST EVALUATION - HIGH INTENSITY HEADLAMP	21
CONCLUSION	22
APPENDIX A - SUMMARY OF COMPONENT COST AND WEI	IGHT DATA

APPENDIX B - PHOTOGRAPHS OF SYSTEMS STUDIED

COST EVALUATION OF NINE FEDERAL MOTOR VEHICLE STANDARDS VOLUME II FMVSS 108 SIDE MARKER LAMPS, AND HIGH INTENSITY HEADLIGHTS

INTRODUCTION

Under Contract DOT-HS-8-02015, the Contractor conducted a program that developed consumer cost of the implementation of the side marker lamps to meet the January 1970 standard requirement for passenger cars. The consumer cost of a high intensity headlamp was also determined.

An Integrated Cost Sampling Plan was developed, approved by the Contract Technical Manager, and followed to obtain, if any, changes in cost and weight of the side marker lamp systems due to implementation of the standard.

Specimen vehicles were selected and system components purchased that represented a large share of the industry, all four major size classes, and typical side marker lamps installations of the various manufacturers. Automotive industry type teardown and manufacturing cost estimating techniques were applied to develop cost and weight data for the implementation analysis.

Appendix A of this report represents a summary of cost elements and weight of components involved in the study. In Figure 1 elements of component cost are shown. The boxes with the solid lines contain data derived from the cost and weight processing of components

-1-

of the systems studied. Those with dotted boxes are cost elements considered in the estimating processing and the summarized results are contained in the costs in Appendix A.

In this study, the consumer cost is the summation of the variable cost, corporation other cost and profit and dealer markup. The variable cost is considered as those costs that vary with the volume of production and consist of the cost of direct material, direct labor and variable burden. The Other Cost and Profit consist of those items identified in Figure 1 and 1A and are:

> Indirect Material Indirect Labor Fixed Burden Tooling Cost Engineering and Warranty Cost Selling and Administration Cost Other Corporate Costs Corporation Profits Distributor Cost

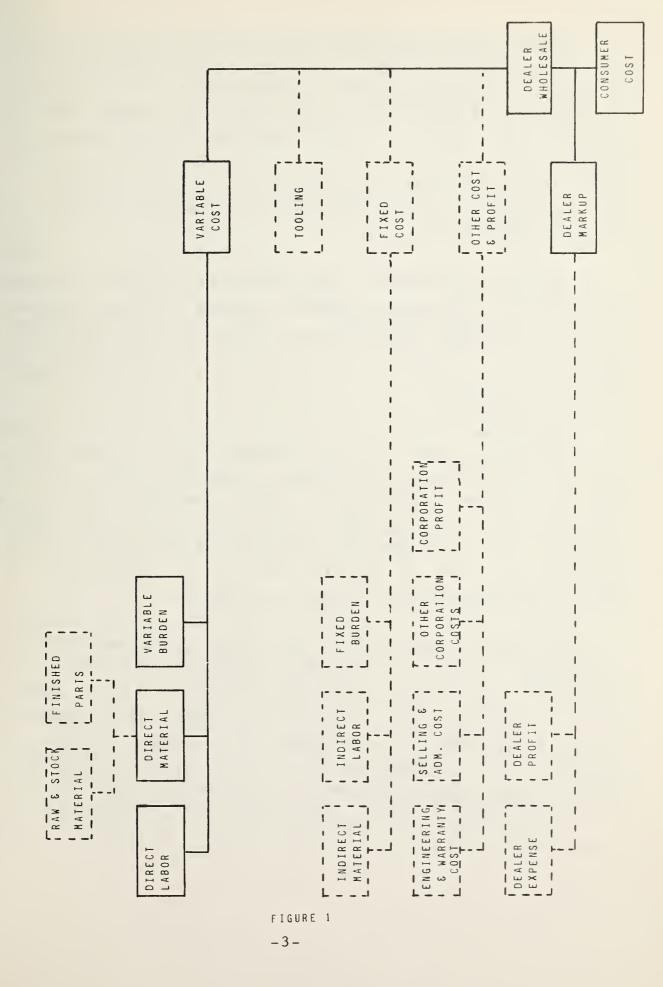
The Dealer-Markup consists of the dealers expense and profit.

The costs included in Appendix A are variable cost, dealer wholesale, dealer mark-up, and consumer cost.

The variable costs of production of components are those incremental costs associated with that component. The major categorical contributors to variable costs are direct labor, direct materials, and variable burden. Other minor contributors to variable cost such as setup costs, where applicable, are included in the variable burden rate.

-2-

ELEMENTS OF CONSUMER COST



Direct labor costs are determined as an average rate depending on the worker classification required to perform the tasks identified in the process study (e.g., punch press operator, drill press operator, machinist). Average labor rates are determined from Union records, Department of Labor statistics, or a combination thereof. Labor fringe benefits and standard allowance for less than 100 percent labor efficiency are included in the average labor rate.

For each component, the process analysis identified the operation, type of equipment, pieces per hour, number of men, and number of machines. This data when extended by information from the data bank and all component operations summarized will produce the total direct labor cost per component.

Direct material costs are those costs associated with the purchase of all material required in the production process. Accordingly, direct material costs include the cost of not only the material in the finished component, but also that of the material scrapped minus salvage price, due to material removal or incorrectly worked components that cannot be salvaged.

Variable burden costs are estimated charges that attempt to account for all other expenses due to the production process and that vary directly with the production volume and that contribute to the cost of sales. Examples of sources of such expenses include, but are not limited to, perishable tools (e.g., drill bits, spot welding tips), fuel and power requirements and direct supervision and clerical. The total of all expenses vary with the production quantity is estimated, based on a production planning volume. The sum of these expenses is then apportioned to each component on some logical scheme. The amount of apportionment is known as a variable burden rate.

Several methods of applying variable burden have been popularly accepted in the past as well as during current times. Total costs that are apportioned on the number of pieces produced, or material usage, misrepresent true costs whenever parts of different sizes or complexities are produced. Costs apportioned on direct labor misrepresent true costs in a highly automated production process.

This study utilizes a burden rate applied on occupancy time in a given machine, or station, performing a task during the production process. Burden rates are calculated on basis of a combination of machine or station complexity, cycle time, area occupied, and other considerations that more realistically reflect the true rate of apportionment of total variable expenses.

The cost development process and teardown procedure requires that each component be weighed, tagged with identification data, and analyzed for general type of material and manufacturing method utilized. Experienced personnel qualified by many years of production processing were employed to develop the basic data. The processing method, specific manufacturing operation, type of equipment, pieces per hour, number of men, number of machines, general type of material, rough weight of material and tooling costs were all elements of data furnished by the process engineer. A finite estimating

-5-

and processing technique utilizes this basic data plus model year economics and volumes contained in a data bank to extend the data into consumer cost.

The data bank contains approximately six hundred operation rates and over sixty materials utilized in the automotive type industry and covers twelve model year economics. In this study, the terms "Model Year Economics" and "Model Year Production Volumes" are utilized. The term model year directly relates to a designated year of a vehicle design. Normally in the United States, the model year starts in retail sales approximately in September. The volume is related to the number of vehicles produced of a specific design year vehicle. The term economics relates to the average cost elements involved in the production of a specific The model production years normally are not car year. related to the calendar year or a corporation fiscal year. For this study, the Contract Technical Manager designated the Model Year Economics to be 1979.

The Dealer Wholesale Cost for this study was developed by use of the Macro-analysis Method. A factor expressing the relationship of the variable cost to the Dealer Wholesale Cost was obtained from studying financial data related to the specific industry or manufacturer of the product. The macro-analysis study utilized data obtained from public files, annual financial reports, the 10K Report filed annually by the United States manufacturers and previous cost studies of similar products. The variable cost multiplied by the factor will produce the dealer wholesale cost.

Although other methods can be used to derive a dealer wholesale cost, it is believed by the Contractor

-6-

that the variable cost macro-analysis factor method produces an acceptable average dealer wholesale cost. The macro-analysis factor includes:

- A. Indirect labor these costs are determined by apportioning the total estimated wages for indirect labor over the planned production volume. Indirect labor is comprised of, but not limited to, supervision and management, clerical, janitorial, plant security, etc. The total labor cost is not affected by variations in the production rate.
- B. Indirect material these costs are determined by apportioning the total estimated costs for all material necessary for the proper functioning of the manufacturing plant and not related to the finished product over the planned production volume. Indirect materials are comprised of, but not limited to, stationery and office supplies, janitorial supplies, maintenance supplies, first aid and medical supplies, etc.
- C. Fixed Burden is determined by apportioning the remaining estimated expenses related to the operation of a manufacturing plant over the planned production volume. All such expenses are conveniently accumulated categorically as burden. Such expenses are comprised of, but not limited to, property taxes, insurance costs, depreciation charges on buildings and capital equipment, etc.

- D. Tooling Cost is determined by apportioning the total expense by special tooling to manufacture a component over the entire life production volume of that component. This cost factor could vary as the component or sub-component could have several years application beyond the study period of a program. Further, the component or sub-component could be extended over several product lines. Thus the years of amortization and production volumes could have a definite bearing on the tooling cost of the component. With this knowledge, the process engineer would be required to use judgment in the application of the amortization and volume factor.
- E. Other Cost and Profit include items of engineering cost, warranty costs, selling and administrative costs, corporate burden and taxes (excluding factory burden and taxes), corporate depreciation and maintenance (excluding factory depreciation and maintenance), and other corporate costs and profit.

The dealer wholesale cost could be derived by the method of applying individual detailed cost factors stated above to the variable cost. This would produce a very accurate dealer wholesale cost. However, the data to accomplish this would not be available publicly or could it be expected that such confidential data would be made available for study groups. Dealer Markup is the summation of all costs incurred in the operation of a dealership (salaries, taxes, depreciation, advertising, maintenance, etc.) and the dealer's profit. The Contractor was cognizant of a potential problem in attempting to arrive at an equitable dealer markup to apply in the cost calculations. The United States dealer is an independent business man over whom the manufacturer can exercise only limited controls. Although manufacturers have suggested retail prices, the dealer is actually free to bargain with each customer to establish the selling price for a vehicle. For this study it is assumed that the dealer's markup is based upon the full suggested price and is reflected in the consumer cost of the system or components studied.

Appendix B contains photographs for each system studied. These photographs provide a quick overview of the various systems.

Cost and weight data in Appendix A shows data to four decimal places. This does not indicate the degree of accuracy, but rather the result of the system used to develop the final weight and costs.

INTEGRATED COST SAMPLING PLAN

The Contractor developed an Integrated Cost Sampling Plan that provide for the selection of specimens that were not only high volume, but were representative of typical side marker lamp systems of the major United States car manufacturers for the major passenger car size classes. Table 1 indicates those 1970 model systems selected and also the baseline system for each major car manufacturer.

A standard automotive teardown cost processing method was used to develop the specimens weight and consumer costs. The differential cost and weight between the 1970 implemented models and the baseline systems was considered the implementation cost and weight for the selected vehicle. The data are compared and presented in Table 2 and were extracted from detail summary information in Appendix A.

Table 3 through 6 presents the average implementation weight and costs of vehicles studied in size class of vehicles. For each class of vehicles studied, a weighted implementation weight and consumer cost was derived based on the 1970 model production volume.

Table 7 presents a weighted average United States vehicle implementation consumer cost and weight variance based on 1979 model size-class volumes applied to the weighted by size class implemented weight variance and consumer cost derived from the models studied.

Table 8 reflects implementation data pertaining to selected high volume foreign models and a high volume United States luxury vehicle.

-10-

Initially, it was planned to use the 1969 Chrysler Reflector System as the baseline for all vehicles. The study indicated this baseline system almost met the standard except for the lamp, socket and wire harness. It was agreed by the Contract Technical Manager and the Contractor that a simple baseline system would be established for the major car manufacturers. A 1968 Chrysler Dart unit was selected for the baseline of the Chrysler units and foreign vehicles.

On any system combining other light functions in the same housing, cost and weight were prorated.

On 1 November 1976, an amendment was published to the standard which allowed for high intensity rectangular headlamps. It was agreed that for this study, only the consumer cost and weight would be developed for one lamp. The Contractor did survey the 1980 car models to determine the extent of penetration of the industry by the high intensity lamps. This data is presented in Table 9.

Appendix A presents cost and weight data of systems studied.

Appendix B presents photographs of the systems studied.

FMVSS 108 LAMPS, REFLECTIVE DEVICES AND ASSOCIATED EQUIPMENT

MAKES AND MODELS OF SIDE MARKER LAMPS STUDIED

MANUFACIURER	<u>1970</u>	BASELINE VEHICLES
AMERICAN MOTORS	GREMLIN	1969 AMERICAN RAMBLER
CHRYSLER	VALIANT SATELLITE PLYMOUTH	1968 DART
FORD	MAVERICK FAIRLANE GALAXIE MERCURY COUGAR ¹	1969 MUSTANG
GENERAL MOTORS	CHEVROLET NOVA CHEVROLET MALIBU ¹ CHEVROLET IMPALA CHEVROLET CAMARO BUICK ELECTRA CADILLAC DE VILLE	1969 CHEVROLET CHEVELLE
TOYOTA	CORONA	
VOLKSWAGEN	BEETLE	

TABLE 2

FMVSS 108 LAMPS, REFLECTIVE DEVICES AND ASSOCIATED EQUIPMENT

(BASED ON 1970 MODEL PRODUCTION YEAR VOLUME AND 1979 MODEL PRODUCTION YEAR ECONOMICS) WEIGHT AND CONSUMER COST FOR VEHICLES STUDIED

						WEIGHT	WEIGHT/VEHICLE IN POUNDS	N POUNDS N	CONS	CONSUMER COST-DOLLARS	OLLARS
	MANUFACTURER	MODEL		VOLUME	SPEC	SPECIMEN	BASELINE	IMPLEMENTATION	SPECIMEN	BASELINE	IMPLEMENTATION
	AMERICAN MOTORS	70 GREMLIN	SC	SC 22,812		1.3634	1.2606	.1028	11.30	9.93	1.37
	CHRYSLER	70 VALIANT	C	241,557		1.7356	.7660	.9696	14.06	9.88	4.18
		70 SATELLITE	н	160,736		1.9218	.7660	1.1558	14.42	9.88	4.54
		70 PLYMOUTH	S	267,797		1.7726	.7660	1.0066	13.66	9.88	3.78
1.0	FORD	70 MAVERICK	C	210,885		2.6382	2.5270	.1112	17.09	10.75	6.34
		70 FAIRLANE	н	328,710		3.2008	2.5270	.6738	17.06	10.75	6.31
		70 GALAXIE	S	807,328		3.6370	2.5270	1.1100	17.16	10.75	6.41
		70 MERCURY COUGAR	C	72,363		3.3504	2.5270	.8234	14.55	10.75	3.80
	GENERAL MOTORS	70 CHEV NOVA	U	315,122		1.3116	1.0357	.2759	12.62	9*46	3.16
		70 CHEV MALIBU	н	394,317		.9660	1.0357	(2690.)	10.01	9**6	.55
		70 CHEV IMPALA	S	891,135		.9534	1.0357	(.0823)	8.60	9*46	(.86)
		70 CHEV CAMARO	C	124,899		.9692	1.0357	(.0665)	9.02	9**6	(***)
		70 BUICK ELECTRA	S	402,744		1.1266	1.0357	6060.	10.23	9.46	.77
		70 CADILLAC DE VILLE	ILS	214,903		3.9234	1.0357	2.8877	19.28	9**6	9.82
	TOYOTA	70 CORONA	SC	SC 35,414		1.6488	.7660	.8828	26.92	9.88	17.04
	VOLKSWAGEN	70 BEETLE	SC	SC 399,678		1.5866	.7660	.8206	16.13	9.88	6.25

08 – LAMPS, REFLECTIVE DEVICES AND ASSOCIATED EQUIPMENT IMPLEMENTATION WEIGHT AND CONSUMER COST FOR VEHICLE STANDARD 970 MODEL PRODUCTION YEAR VOLUME AND 1979 MODEL PRODUCTION YEAR ECONOMICS)	COST/VEHICLE \$	1.37	1.37
, REFLECTIVE DEVICES AND ASSOCIATED EQUIPMENT WEIGHT AND CONSUMER COST FOR VEHICLE STANDARD PRODUCTION YEAR VOLUME AND 1979 MODEL PRODUCT	WEIGHT/VEHICLE (POUNDS	.1028	.1028
FMVSS 108 – LAMPS, REFLECTIVE DEVICES AND ASSOCIATED EQUIPMENT IMPLEMENTATION WEIGHT AND CONSUMER COST FOR VEHICLE STANDARD (BASED ON 1970 MODEL PRODUCTION YEAR VOLUME AND 1979 MODEL PRODUCTION YEAR ECONOM	ACT - U.S. BUILT VEHICLES 1970 MODEL <u>VOLUME</u>	1970 GREMLIN 22,812	TOTAL VEHICLES STUDIED 22,812 WEIGHTED AVERAGE OF STANDARDS STUDIED WEIGHTED AVERAGE OF STANDARDS STUDIED
	MANUFACTURER MODEL	AMC	TOTAL VEHICLES STUDIED WEIGHTED AVERAGE OF ST

c

TABLE

(BASED ON 1970 MODEL PRODUCTION YEAR VOLUME AND 1979 MODEL PRODUCTION YEAR ECONOMICS)		COST/VEHICLE	4.18	6.34 3.80	3.16 (.44)	3.69
DLUME AND 1979 MODEL I		WEIGHT/VEHICLE (POUNDS)	.9696	.1112 .8234	.2759 (.0665)	.4103
PRODUCTION YEAR VO		1970 VOLUME	241,557	210,885 72,363	315,122 124,899	964,826
(BASED ON 1970 MODEL PROD	. U.S. BUILT VEHICLES	MODEL	1970 VALIANT	1970 MAVERICK 1970 MERCURY COUGAR	1970 CHEVROLET NOVA 1970 CHEVROLET CAMARO	TOTAL VEHICLES STUDIED WEIGHTED AVERAGE OF STANDARDS STUDIED
	CLASS - COMPACT - U.S. BUILT	MANUFACTURER	CHRYSLER	FORD	GENERAL MOTORS	TOTAL VEHICLES STUDIED WEIGHTED AVERAGE OF ST

-15-

FMVSS 108 - LAMPS, REFLECTIVE DEVICES AND ASSOCIATED EQUIPMENT IMPLEMENTATION WEIGHT AND CONSUMER COST FOR VEHICLE STANDARD

TABLE 4

UCTION YEAR ECONOMICS)		COST/VEHICLE	4.54	6.31	.55		3.41
UNE AND 1979 MODEL PRODUCT		WEIGHT/VEHICLE (POUNDS)	1.1558	.6738	(2690.)		.4297
ION YEAR VOLUM		1970 VOLUME	160.736	328,710	394,317		883,763
(BASED ON 1970 MODEL PRODUCTION YEAR VOLUME AND 1979 MODEL PRODUCTION YEAR ECONOMICS)	EDIATE - U.S. BUILT VEHICLES	MODEL	1970 SATELLITE	1970 FAIRLANE	1970 CHEVROLET MALIBU		TOTAL VEHICLES STUDIED WEIGHTED AVERAGE OF STANDARDS STUDIED
)	CLASS - INTERMEDIATE - U.S.	MANUFACTURER	CHRYSLER	FORD	GENERAL MOTORS		TOTAL VEHICLES STUDIED WEIGHTED AVERAGE OF STA

FMVSS 108 - LAMPS, REFLECTIVE DEVICES AND ASSOCIATED EQUIPMENT IMPLEMENTATION

TABLE 5

WEIGHT AND CONSUMER COST FOR VEHICLE STANDARD

TABLE 6

(BASED ON 1970 MODEL PRODUCTION YEAR VOLUME AND 1979 MODEL PRODUCTION YEAR ECONOMICS) FMVSS 108 - LAMPS, REFLECTIVE DEVICES AND ASSOCIATED EQUIPMENT IMPLEMENTATION WEIGHT AND CONSUMER COST FOR VEHICLE STANDARD

CLASS - STANDARD - U.S. BUILT VEHICLES

COST/VEHICLE \$	3.78	6.41	(.86) .77	2.42
WEIGHT/VEHICLE (POUNDS)	1.0066	1.1100	(.0823) .0909	.4766
1970 VOLUME	267,797	807,328	891,135 402,744	2,369,004
MODEL	1970 PLYMOUTH	1970 GALAXIE	1970 CHEVROLET IMPALA 1970 BUICK ELECTRA	VEHICLES STUDLED
MANUFACTURER	CHRYSLER	FORD	GENERAL MOTORS	TOTAL VEHICLES STUDIED

WEIGHTED AVERAGE OF STANDARDS STUDIED TATANTS SALITY AND THE STUDIES IN THE STUDIES INTERNATES INTERPORT IN THE STUDIES INTERPORT INTE

\sim	
BLE	
TA	

VEHICLE RESULTING FROM THE IMPLEMENTATION OF FMVSS 108 IN 1970 (BASED ON 1979 MODEL PRODUCTION YEAR VOLUME AND ECONOMICS) WEIGHTED AVERAGE CONSUMER COST AND WEIGHT INCREASE PER TOTAL U.S. INDUSTRY

CLASS	1979 MODEL PRODUCTION VOLUME	STUDY WEIGHTED AVERAGE WEIGHT/VEHICLE (POUNDS)	STUDY WEIGHTED AVERAGE COST/VEHICLE \$
SUBCOMPACT	1,388,755	.1028	1.37
COMPACT	2,239,350	.4103	3.69
INTERMEDIATE	2,444,659	.4297	3.41
STANDARD	2,078,430	.4766	2.42
TOTAL U.S. INDUSTRY LESS VEHICLES BELOW	8,151,194	.3806	2.89
LUXURY STANDARD	428,729 244,467		
SPECIALTY TOTAL U.S. INDUSTRY	533,887 9,357,977		

	MPLEMENTATION	(COTIONOL VIELI N	COST/VEHICLE	17.04 6.25	7.13	9.82
80	LAMPS, REFLECTIVE DEVICES AND ASSOCIATED EQUIPMENT IMPLEMENTATION WEIGHT AND CONSUMER COST FOR VEHICLE STANDARD	D 13/3 MODEL FRODUCITO	WEIGHT/VEHICLE (POUNDS)	.8828 .8206	.8257	2.8877
TABLE 8	VE DEVICES AND / CONSUMER COST]	YEAR VULUME ANY	1970 VOLUNE	35,414 399,678	435,092	214,903
	FMVSS 108 - LAMPS, REFLECTI WEIGHT AND	(BASED ON 19/0 MODEL PRODUCITON YEAR VOLUME AND 19/9 MODEL FRODUCTION ITAN ECONOMICS) CLASS - FOREIGN VEHICLES AND SPECIALTY VEHICLES	MODEL	JRER 1970 CORONA 1970 BEETLE	TOTAL FOREIGN VEHICLES STUDIED WEIGHTED AVERAGE OF STANDARDS STUDIED	MANUFACTURER 1970 CADILLAC DEVILLE
		(B ^A CLASS – FOREIGN V	MANUFACTURER	FOREIGN MANUFACTURER TOYOTA VOLKSWAGEN	TOTAL FOREIGN VEHICLES STUDIED WEIGHTED AVERAGE OF STANDARDS	SPECIALTY – U.S. MANUFACTURER GENERAL MOTORS 1970 CAD

-19-

COST EVALUATION - SIDE MARKER LAMPS

FMVSS 108 applying to vehicles of eighty inches or more in width was effective on 1 January 1968. An amendment, effective January 1, 1970 required side lamps on passenger cars. An amber lamp positioned as far front as possible and a red lamp as far to the rear as possible were required. It was permissible to achieve the side lighting effect by design of the front or rear lighting components.

This Contract required to determine the implementation cost and weight variance due to the implementation of FMVSS 108 by the installation of lamps to the side marker system. From Table 7, the United States industry less special luxury cars indicated an implementation consumer cost of \$2.89 and a weight increase of .38 pounds. This cost is based on 1979 Model Year Economics. This weighted average is based on 87.1% of the United States industry volume. From Table 8, the implementation of the standard on selected foreign vehicles indicated a per vehicle consumer cost of \$7.13 and a weight variance of .8257 pounds. Table 8 also presented a United States luxury vehicle that had an implementation per vehicle cost of \$9.82 and a weight increase of 2.89 pounds.

Probably the most elaborate marker lamp system studied was the 1970 Cadillac DeVille. A prorated cost and weight variance was made to develop the data related to the side marker system.

No secondary weight or consumer cost is included in this study.

-20-

CONCLUSION

Based upon this study and the weighted volume method of determining the industry average implementation consumer cost and weight, the implementation consumer cost was \$2.89 and the weight increase was .38 pounds. A study of the components and a review of the photographs will indicate that a certain amount of the cost and weight could be assessed to design requirements. An alternate to this study could be the establishment of a base system that meets the requirement without any design influence. The total system could then be evaluated on the basis of implementation weight and consumer cost plus design weight and consumer cost. However, the study does reflect the reaction by the industry to implement the standard.

COST EVALUATION - HIGH INTENSITY LAMPS

On 1 November 1976 an amendment was published which allowed for high intensity rectangular head lamps. It was agreed that this study would only involve a determination of consumer cost and weight of a typical high intensity headlamp. A Guide Halogen lamp was purchased and the typical automotive cost estimate and weight study was made. The consumer cost was estimated to be\$3.21 and the weight was 1.1 pounds.

CONCLUSION

In the 1980 model production year vehicles the industry is using more of the high intensity lights. Table 9 presents the list of 1980 models using high intensity lights. A typical implementation study could be made of the various combinations of highlights to determine consumer cost and weight variance in the industry.

TABLE 9

1980 USAGE OF HIGH INTENSITY HALOGEN

HEADLAMPS - HIGH BEAM

		HALOGEN	HI BEAM HEADI	AMPS
MANUFACTURER	MODEL	STANDARD	OPTIONAL	NOT USED
AMERICAN MOTORS	SPIRIT			Х
	CONCORD			Х
	EAGLE			Х
CHRYSLER	HORIZON			Х
	VOLARE			Х
	GRAN FURY			
	OMNI		Х	
	DIPLOMAT	S TYPE	Х	
	ASPEN		Х	
	ST REGIS		Х	
	MIRADA		Х	
	CORDOBA		Х	
	LE BARON		Х	
	NEW YORKER		Х	
FORD	PINIO			Х
	MUSTANG	Х		
	FAIRMONT			Х
	FUTURA	Х		
	GRANADA			Х
	THUNDERBIRD	Х		
	LTD	Х		
	BOBCAT			Х
	CAPRI	Х		
	ZEPHYR	Х		
	MONARCH	Х		
	COUGAR	Х		
	MARQUIS	Х		
	FIESTA			Х

TABLE 9 (CONTINUED)

MANUFACTURER	MODEL		BEAM HEADLAMPS OPTIONAL NO	T USED
FORD (cont)	CONTINENTAL	Х		
	MARK VI	Х		
	VERSAILLES	Х		
GENERAL MOTORS	SKYHAWK		Х	
	SKYLARK		Х	
	CENTURY		Х	
	REGAL	SPORT	Х	
	LE SABRE	SPORT	Х	
	ELECTRA		Х	
	RIVIERA	S TYPE	X (OTHERS)	
	DE VILLE	Х		
	ELDORADO	Х		
	SEVILLE	Х		
	CHEVEITE			Х
	MONZA			Х
	CAMARO		Х	
	CITATION			Х
	MALIBU		Х	
	MONTE CARLO		Х	
	IMPALA		Х	
	CORVETTE	Х		
	STARFIRE		Х	
	ÔMEGA		Х	
	CUTLASS	CALAIS	Х	
	88/98		Х	
	TORONADO	Х		
	SUNBIRD			Х
	PHOENIX			Х
	FIREBIRD		Х	
	LEMANS			Х
	GRAND PRIX		Х	
	BONNEVILLE		Х	

APPENDIX A

SUMMARY OF COMPONENT COST AND WEIGHT DATA

A
DAT
WEIGHT
AND
COST
COMPON ENT
ΟF
SUMMARY
LAMP S
MARKER
SIDE
108
ſ
FMVSS

	:						COS	COST PER VEHICLE	CLE \$		
	Per	Material	Weight	Tooling		VARIAE	VARIABLE COST		Whole-	Dealer	Consumer
ltern	Vehicle			(2000)	Material	Labor	Burden	Total	sale Cost	Markup	Cost
1970 AMERICAN MOTORS - GREALIN											
SIDE MARKER LAMPS - FRONT	2	VAR	.4394	460.	.6647	1.2400	.8528	2.7575	3.6876	.7537	4.4413
SIDE MARKER LAMES – REAR	2	VAR	.9240	510.	1.3809	1.5585	1.3215	4.2609	5.6981	1.1646	6.8627
TOTAL	4	VAR	1.3634	970.	2.0456	2.7985	2.1743	7.0184	9.3857	1.9183	11.3040
1970 CHRYSLER - VALLANT											
SIDE MARKER LAMPS – FRONT	2	VAR	.7856	317.	1,0561	1.8538	1.6221	4.5320	6.0606	1.2364	7.2970
SIDE MARKER LAMPS – REAR	2	VAR	.9500	367.	1.0770	1.7388	1.3819	4.1977	5.6135	1.1452	6.7587
TOTAL	4	VAR	1.7356	684.	2.1331	3.5926	3,0040	8.7297	11.6741	2.3816	14.0557
1970 CHRVSLER - SATELLITE											
SIDE MARKER LAMPS – FRONT	2	VAR	.9518	367	1.1526	1.8538	1.6221	4.6285	6.1897	1.2627	7.4524
SIDE WARKER LAMPS - REAR	2	VAR	.9700	667.	1.2088	1.7388	1.3819	4.3295	5.7898	1.1811	6.9709
TOTAL	4	VAR	1.9218	1034.	2.3614	3.5926	3.0040	8.9580	11.9795	2.4438	14.4233
1970 JHRVSLER - PLYMOUTH FURY											
SIDE MARKER LAMES - FRONT	2	VAR	.3750	180.	.9793	1.0840	.5936	2.6569	3.5531	.7248	4.2779
SIDE MARKER LAMES - REAR	2	VAR	1.3976	551	1.3087	1.9545	2.5660	5.8292	7.7954	1.5903	9.3857
TOTAL	4	VAR	1.7726	731	2.2880	3.0385	3.1596	8.4861	11.3485	2.3151	13.6636
1970 FORD – MAVERICK											
SIDE MARKER LAMPS - FRONT	2	VAR	.9630	382.	1.1155	2.1708	1.4667	4.7530	6.3562	1.2967	7.6529
SIDE MARKER LAMES - REAR	2	VAR	1.6684	467.	1.7095	2.4614	1.6876	5.8585	7.8346	1.5983	9.4329
TOTAL	4	VAR	2.6382	849.	2.8250	4.6322	3.1543	10.6115	14.1908	2.8950	17.0858

DATA
WEIGHT D
AND
COST
COMPONENT
OF
SUMMARY OF COM
LAMPS
MARKER
SIDE MAR
108
Т
FMVSS

	Ben'd			Total			cos	COST PER VEHICLE	CLE \$		
	Per	Material	Weight	Tooling		VARIAE	VARIABLE COST		Whole-	Dealer	Consumer
Item	Venicie			Innnet	Material	Labor	Burden	Total	Cost	Markup	Cost
1970 GENERAL MOTORS - CHEVROLET INPAIA											
SIDE MARGER LAMPS - FRONT	2	VAR	.4460	212.	.7890	1.0553	.8051	2.6494	3.5430	.7100	4.2530
SIDE MARKER LAMES - REAR	2	VAR	.5074	192.	.8378	1.0553	.8051	2.6982	3.6083	.7361	4.3444
TOTAL	4	VAR	.9534	404.	1.6268	2.1106	1.6102	5.3476	7.1513	1.4461	8.5974
1970 GENERAL MOTORS - CHEVROLET CAMARO											
SIDE MARKER LAMES - FRONT	2	VAR	.5678	262.	.7960	1.1089	.9234	2.8283	3.7823	.7716	4.5539
SIDE MARKER LAMES - REAR	2	VAR	.4014	352.	.7596	1.1040	.9128	2.7764	3.7129	.7574	4.4703
TOTAL	4	VAR	.9692	614.	1.5555	2.2129	1.8362	5.6047	7.4952	1.5290	9.0242
P 1970 GENERAL MOTORS - BUICK ELECTRA											
SIDE MARKER LAMPS - FRONT	2	VAR	.7836	292.	1.3040	1.1948	1.1364	3.6352	4.8614	.9917	5.8531
SIDE MARKER LAMPS – REAR	2	VAR	.3430	252.	.7308	1.0956	.8937	2.7201	3.6376	.7421	4.3797
TOTAL	4	VAR	1.1266	544.	2.0348	2.2904	2.0301	6.3553	8.4990	1.7338	10.2328
1970 GENERAL MOTORS - CADILLAC DEVILLE											
SIDE MARKER LAMES - FRONT	2	VAR	3.5648	520.	3.9636	1.6007	1.8771	7.4414	9.9514	2.0301	11.9815
SIDE WARKER LAMPS – REAR	2	VAR	.3586	380.	1.3111	1.7911	1.4322	4.5344	6.0639	1.2370	7.3009
TOTAL	4	VAR	3.9234	900.	5.2747	3.3918	3, 3093	11.9758	16.0153	3.2671	19.2824
1970 TOYOFA - CORONA											
SIDE MARKER LAMPS - FRONT	2	VAR	1.0620	788.	2.2910	3.3854	4.5439	10.2203	13.6676	2.7882	16.4558
SIDE MARKER LAMPS - REAR	2	VAR	. 5868	440.	1.1430	2.3910	2.9650	6.4990	8.6911	1.7730	10.4641
TOTAL	4	VAR	1.6488	1225.	3.4340	5.7764	7.5089	16.7193	22.3587	4.5612	26.9199

							cos	COST PER VEHICLE	CLE \$		
	Req'd Per	Material	Weight	Total			VABIABLE COST		Whole-	-	
ltem	Vehicle			(\$000)	Material	Labor	Burden	Total	sale Cost	Markup	Cost
1970 FORD - FAIRLANE											
SIDE MARKER LAMPS – FRONT	2	VAR	1.7234	372.	1.7955	2.1324	1.3525	5.2804	7.0615	1.5564	8.6179
SIDE MARKER LAMPS - REAR	2	VAR	1.4774	372.	1.4836	2.2001	1.5606	5.2443	7.0132	1.4307	8.4439
TOTAL	4	VAR	3.2008	744.	3.2791	4.3325	2.9131	10.5247	14.0747	2.9871	17.0618
1970 FORD - GALAXIE											
SIDE MARKER LAMES - FRONT	2	VAR	2.0496	412.	2.0723	2.0244	1.3525	5.4492	7.2872	1.4866	8.7738
SIDE MARKER LAMPS – REAR	2	VAR	1.5874	412.	1.7721	2.0832	1.3525	5.2078	6.9644	1.4207	8.3851
TOTAL	4	VAR	3.6370	824.	3.8444	4.1076	2.7050	10.6570	14.2516	2.9073	17.1589
1970 FORD - MERCURY COUGAR											
SIDE MARKER LAMES - FRONT	2	VAR	1.8152	372.	1.5576	1.5976	1.3525	4.5077	6.0281	1.2297	7.2578
SIDE MARKER LAMPS - REAR	2	VAR	1.5352	372.	1.6139	1.5634	1.3525	4.5298	6.0577	1.2358	7.2935
TOTAL	4	VAR	3.3504	744.	3.1715	3.1610	2.7050	9.0375	12.0858	2.4655	14.5513
1970 GENERAL MOTORS - CHEVROLET NOVA											
SIDE MARKER LAMES - FRONT	2	VAR	.6526	272.	1.2332	1.1948	1.5008	3.9288	5.2540	1.0718	6.3258
SIDE MARKER LAMPS – REAR	2	VAR	.6642	292.	1.2164	1.1948	1.5008	3.9120	5.2315	1.0672	6.2987
TOTAL	4	VAR	1.3116	564.	2.4496	2.3896	3.0016	7.8408	10.4855	2.1390	12.6245
1970 GENERAL MOTORS - CHEVROLET MALIBU											
SIDE MARKER LAMES - FRONT	2	VAR	.4308	192.	.7761	1.0553	.8051	2.6365	3.5258	.7193	4.2451
SIDE MARKER LAMPS – REAR	2	VAR	.5352	280.	1.3403	1.1811	1.0579	3.5793	4.7866	.9765	5.7631
IDTAL	4	VAR	.9660	472.	2.1164	2.2364	1.8630	6.2158	8.3124	1.6958	10.0082
								_			

SIDE MARKER LAMPS SUMMARY OF COMPONENT COST AND WEIGHT DATA FMVSS - 108

	Ren'd			Total			cos	COST PER VEHICLE	CLE \$		
	Per	Material	Weight	Tooling		VARIAB	VARIABLE COST		Whole-	Dealer	Consumer
Item	Venicle			(nnne)	Material	Labor	Burden	Total	Cost	Markup	Cost
1970 VOLKSWAGEN – BEETLE											
SIDE MARKER LAMPS - FRONT	2	VAR	1.4204	600.	2.3579	3.5033	2.0638	7.9250	10.5981	2.1620	12.7601
SIDE MARKER LAWES - REAR	2	VAR	.1662	420.	.4575	.5420	1.0932	2.0927	2.7986	.5709	3.3695
TOTAL	4	VAR	1.5866	1020.	2.8154	4.0453	3.1570	10.0177	13.3967	2.7329	16.1296
BASELINE VEHICLES											
1969 AMERICAN - RAMBLER											
SIDE MARKER LAMPS - FRONT	2	VAR	.2296	145.	.4802	.7362	1.1866	2.4030	3.2135	.6556	3.8691
SIDE MARKER LAVES - REAR	2	VAR	1.0310	275.	1.1305	1.0637	1.5675	3.7617	5.0305	1.0262	6.0567
TOTAL	4	VAR	1.2606	420.	1.6107	1.7999	2.7541	6.1647	8.2440	1.6818	9.9258
1969 FORD - MUSTANG											
SIDE MARKER LAMPS - FRONT	2	VAR	2.2090	120.	2.7626	.8642	1.1742	4.3020	5.7531	1.1736	6.9267
SIDE MARKER LAMPS – REAR	2	VAR	.3180	95.	.4761	.7510	1.1483	2.3754	3.1766	.6480	3.8246
TOTAL	4	VAR	2.5270	215.	2.7397	1.6152	2.3225	6.6774	8.9297	1.8216	10.7513
1969 GENERAL MOTORS - CHEVROLET CHEVELLE											
SIDE MARKER LAMPS - FRONT	2	VAR	.5496	95.	.6440	.9116	1.4045	2.9601	3.9585	. 8075	4.7660
SIDE MARKER LAMPS - REAR	2	VAR	.4854	95.	.6022	.9116	1.0045	2.9183	3.9026	.7961	4.6987
TOTAL	4	VAR	1.0350	190.	1.2462	1.8232	2.8090	5.8784	7.8611	1.6036	9.4647
1968 CHRYSLER - DODGE DART											
SIDE MARKER LAMPS - FRONT	2	VAR	.3830	170.	.7362	.9215	1.4093	3.0670	4.1015	.8367	4.9382
SIDE MARKER LAMPS - REAR	2	VAR	.3830	170.	.7362	.9215	1.4093	3.0670	4.1015	.8367	4.9382
TOTAL	4	VAR	.7660	340.	1.4724	1.8430	2.8186	6.1340	8.2030	1.6734	9.8764

SUMMARY OF COMPONENT COST AND WEIGHT DATA FMVSS - 108 SIDE MARKER LAMPS

					-		000	COST DER VEHICLE \$	₩ 1		
	Req'd			Total							
ltem	Vehicle	Material	Weight	Tooling (\$000)	Material	Labor	VARIABLE COST abor Burden	Total	Whole- sale Cost	Dealer Markup	Consumer Cost
1969 CHRYSIER - PLYMOUTH FURY (NOT USED AS BASELINE)											
SIDE MARKER LAMPS - FRONT	2	VAR	.6930	362.	.4655	1.6297	1.3767	3.4719	4.6430	.9472	5.5902
SIDE MARKER LAMPS – REAR	2	VAR	.6582	257.	.4420	2.1986	1.3767	4.0173	5.3723	1.0959	6.4682
TOTAL	4	VAR	1.3512	619.	.9075	3.8283	2.7534	7.4892	10.0153	2.0431	12.0584
1969 CHRYSLER - SATELLITE (NOT USED AS BASELINE)											
SIDE MARKER LAMPS - FRONT	2	VAR	.6216	267.	.4215	1.6297	1.3767	3.4279	4.5841	.9352	5.5193
SIDE MARKER LAMPS – REAR	2	VAR	.6172	367.	.4194	1.6297	1.3767	3.4258	4.5813	.9346	5.5159
TOTAL	4	VAR	1.2388	634.	6078.	3.2594	2.7534	6.8537	9.1654	1.8698	11.0352
					T,						
1969 CRRYSLER - VALIANT (NOT USED AS BASELLINE)											
SIDE MARKER LAMPS – FRONT	2	VAR	.6282	317.	.4186	1.6570	1.3767	3.4523	4.6168	.9418	5.5586
SIDE MARKER LAMPS - REAR	2	VAR	.6582	317.	.4466	1.6570	1.3767	3.4803	4.6542	.9495	5.6037
TOTAL	4	VAR	1.2864	634.	.8652	3.3140	2.7534	6.9326	9.2710	1.8913	11.1623
								-			

FMVSS - 108 SIDE MARKER LAMPS SUMMARY OF COMPONENT COST AND WEIGHT DATA

	P, 200			Total			COST	COST PER VEHICLE \$	LE \$		
	Per	Material	Weight	Tooling		VARIAB	VARIABLE COST		Whole-	Dealer	Consumer
Item	Venicle			(nnne)	Material	Labor	Burden	Total	Cost	Markup	Cost
GUIDE HALOGEN HIGH INTENSITY HEADLAND	2	VAR	2.2044	495.	2.2044	.6965	1.0875	3.9884	5.3337	1.0881	6.4218

FMVSS - 108 HIGH INTENSITY HEADLAMPS SUMMARY OF COMPONENT COST AND WEIGHT DATA

APPENDIX B

PHOTOGRAPHS

	Ρ	А	G	Е
--	---	---	---	---

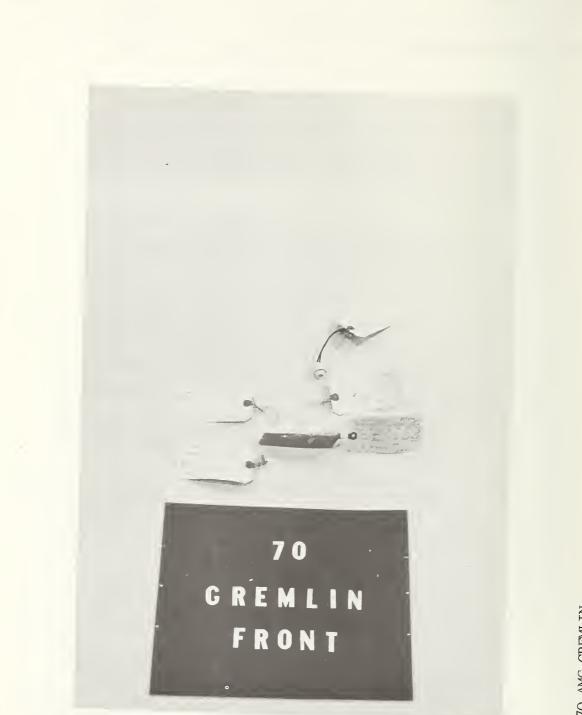
AMERICAN MOTORS	
1970 GREMLIN	4
1969 AMERICAN RAMBLER	6
CHRYSLER CORPORATION	
1969 VALIANT	10
1970 VALIANT	12
1969 SATELLITE	14
1970 SATELLITE	16
1969 PLYMOUTH FURY	18
1970 PLYMOUTH FURY	20
1968 DART	24
FORD MOTOR COMPANY	
1970 MAVERICK	29
1970 FAIRLANE	32
1970 GALAXIE	34
1970 MERCURY COUGAR	36
1969 MUSTANG	38
GENERAL MOTORS CORPORATION	
1970 CHEVROLET NOVA	44
1970 CHEVROLET MALIBU	47
1970 CHEVROLET IMPALA	49
1970 BUICK ELECTRA	51
1970 CADILLAC DEVILLE	53
1970 CHEVROLET CAMARO	57
1969 CHEVROLET CHEVELLE	59

TOYOTA

63

PAGE	,
------	---

VOLKSWAGEN	
1970 BEETLE	66
GUIDE QUARTZ HALOGEN	73





1970 AMC GREMLIN REAR MARKER LAMP



1969 AMC AMERICAN RAMBLER FRONT MARKER LAMP ASSY



1969 AMC AMERICAN RAMBLER FRONT MARKER LAMP ASSY



1969 AMC AMERICAN RAMBLER KEAR MARKER LAMP ASSY



1969 AMC AMERICAN RAMBLER REAR MARKER LAMP ASSY



1969 CHRYSLER VALIANT FRONT MARKER LAMP



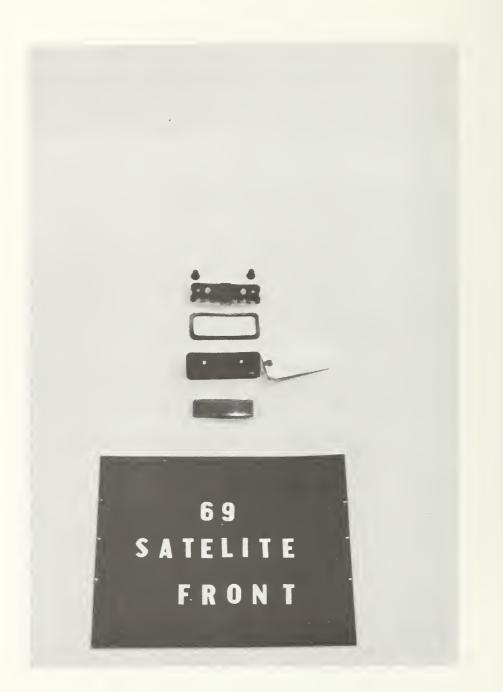
1969 CHRYSLER VALIANT REAR MARKER LAMP



1970 CHRYSLER VALIANT FRONT MARKER LAMP



1.970 CHRYSLER VALIANT REAR MARKER LAMP



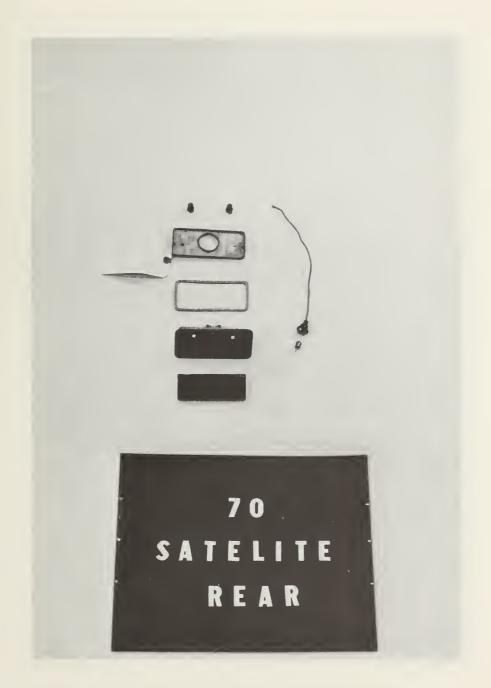
1969 CHRYSLER SATELITE FRONT MARKER LAMP



1969 CHRYSLER SATELITE REAR MARKER LAMP



1970 CHRYSLER SATELITE FRONT MARKER LAMP



1970 CHRYSLER SATELITE REAR MARKER LAMP



1969 CHRYSLER PLYMOUTH FRONT MARKER LAMP



1969 CHRYSIJER FLYMOUTH REAR MARKER LAMP



1970 CHRYSLER PLYMOUTH FRONT MARKER LAMP



1970 CHRYSLER PLYMOUTH REAR MARKER LAMP



1970 CHRYSLER PLYMOUTH REAR MARKER LAMP



1970 CHRYSLER PLYMOUTH REAR MARKER LAMP



1968 CHRYSLER DART FRONT MARKER LAMP ASSY



1968 CHRYSLER DART FRONT MARKER LAMP ASSY



1968 CHRYSLER DART FRONT MARKER LAMP ASSY



1968 CHRYSLER DART REAR MARKER LAMP ASSY



1968 CHRYSIER DART REAR MARKER LAMP ASSY



1970 FORD MAVERICK FRONT MARKER LAMP



1970 FORD MAVERICK FRONT MARKER LAMP



1970 FORD MAVERICK REAR MARKER LAMP





1970 FORD FAIRLANE FRONT MARKER LAMP

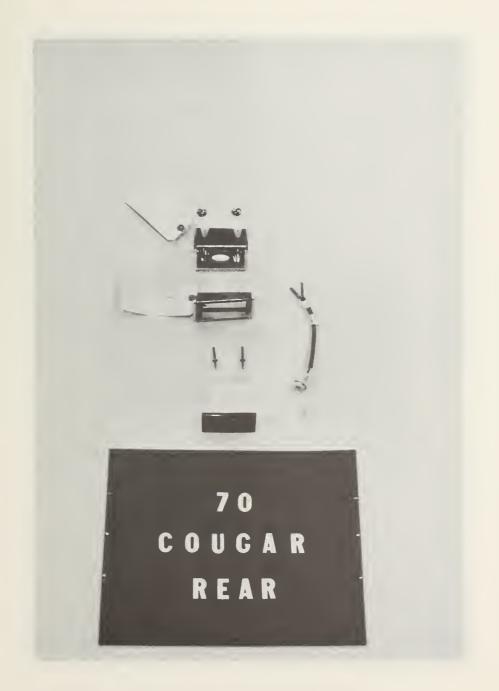




1970 FORD GALAXIE REAR MARKER LAMP



1970 FORD MERCURY COUGAR FRONT MARKER LAMP



1970 FORD MERCURY COUGAR REAR MARKER LAMP



1969 FORD MUSTANG FRONT MARKER LAMP ASSY



1969 FORD MUSTANG FRONT MARKER LAMP ASSY



1969 FORD MUSTANG FRONT MARKER LAMP ASSY



1969 FORD MUSTANG REAR MARKER LAMP ASSY



1969 FORD MUSTANG REAR MARKER LAMP ASSY



1969 FORD MUSTANG REAR MARKER LAMP ASSY



1970 GM CHEVROLET NOVA FRONT MARKER LAMP



1970 GM CHEVROLET NOVA FRONF MARKER LAMP



1970 GM CHEVROLET NOVA REAR MARKER LAMP



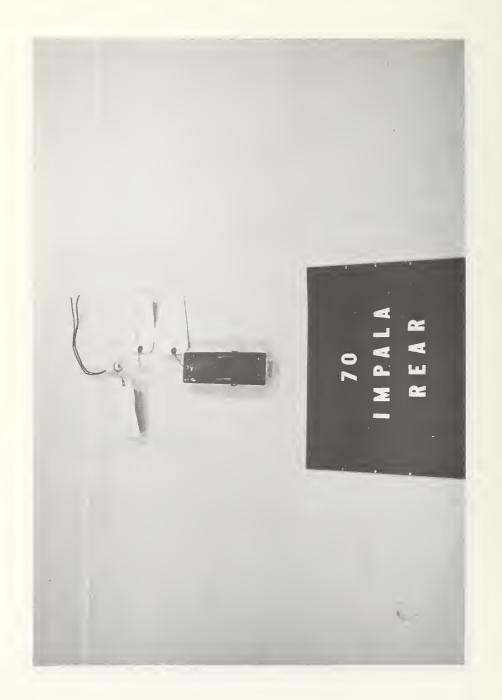
1970 GM CHEVROLET MALIBU FRONT MARKER LAMP



1970 GM CHEVROLET MALIBU REAR MARKER LAMP



1970 GM CHEVROLET IMPALA FRONT MARKER LAMP



1970 GM CHEVROLET IMPALA REAR MARKER LAMP



1970 GM BUICK ELECTRA FRONT MARKER LAMP



1970 GM BUICK ELECTRA REAR MARKER LAMP



1970 GM CADILLAC DE VILLE FRONT MARKER LAMP



1970 GM CADILLAC DE VILLE FRONT MARKER LAMP



1970 GM CADILLAC DE VILLE FRONT MARKER LAMP



1970 GM CADILLAC DE VILLE REAR MARKER LAMP



1970 GM CHEVROLET CAMARO FRONT MARKER LAMP



1970 GM CHEVROLET CAMARO REAR MARKER LAMP



1969 GM CHEVROLET CHEVELLE FRONT MARKER LAMP ASSY



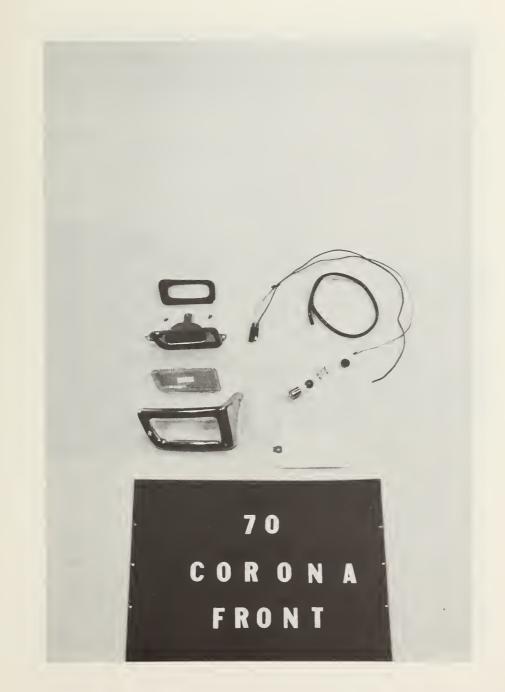
1969 GM CHEVROLET CHEVELLE FRONT MARKER LAMP ASSY



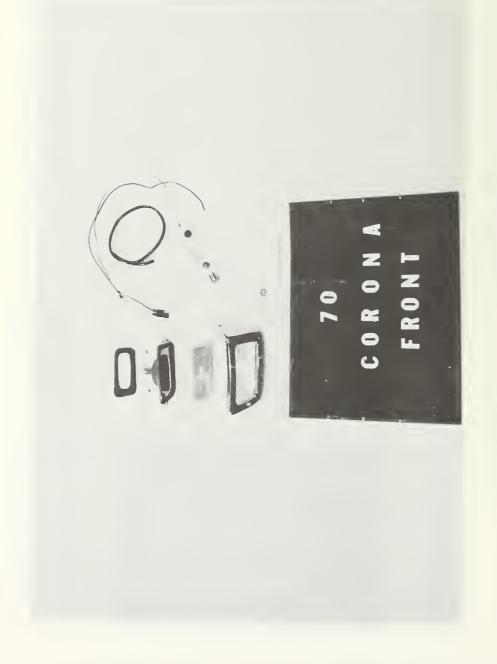
1969 GM CHEVROLET CHEVELLE REAR MARKER LAMP ASSY



1969 GM CHEVROLET CHEVELLE REAR MARKER LAMP ASSY



1970 TOYOTA CORONA FRONT MARKER LAMP



1970 TOYOTA CORONA FRONT MARKER LAMP



1970 TOYOTA CORONA REAR MARKER LAMP



1970 VOLKSWAGEN BEETLE FRONT MARKER LAMP



1970 VOLKSWAGEN BEETLE REAR MARKER LAMP



1970 VOLKSWAGEN BEETLE REAR MARKER LAMP



1970 VOLKSWAGEN BEETLE REAR SIDE MARKER & TAIL LAMP LENS



1970 VOLKSWAGEN BEETLE REAR SIDE MARKER & TAIL LAMP LENS

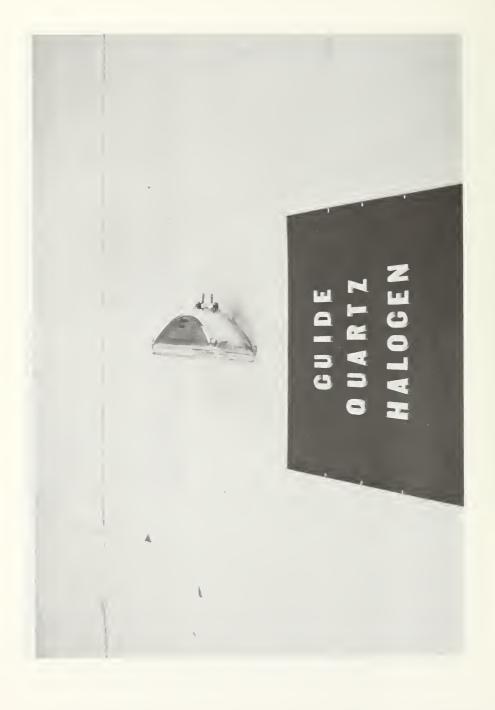


1970 VOLKSWAGEN BEETLE REAR SIDE MARKER & TAIL LAMP LENS

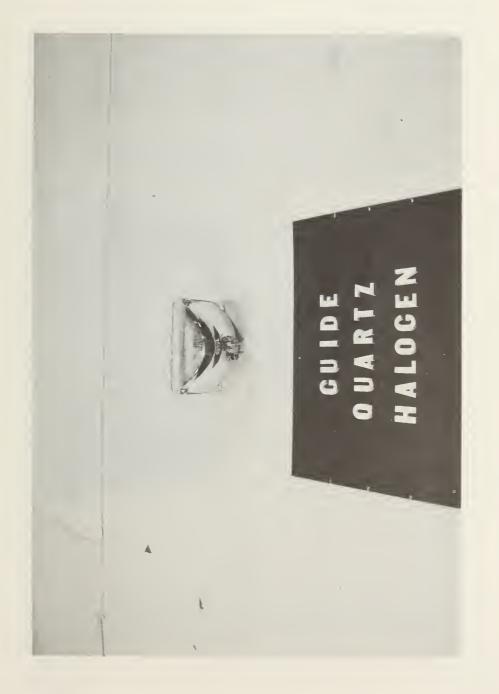


1970 VOLKSWAGEN BEFILE REAR SIDE MARKER & TAIL, LAMP LENS





GUIDE QUARTZ HALOGEN





B – 76

Form DOT F 1720.2 FORMERLY FORM DOT F	Harvey, M. R Cost evaluat federal mot	TL 242 .H382	
0.2 7.2		8 - N	



