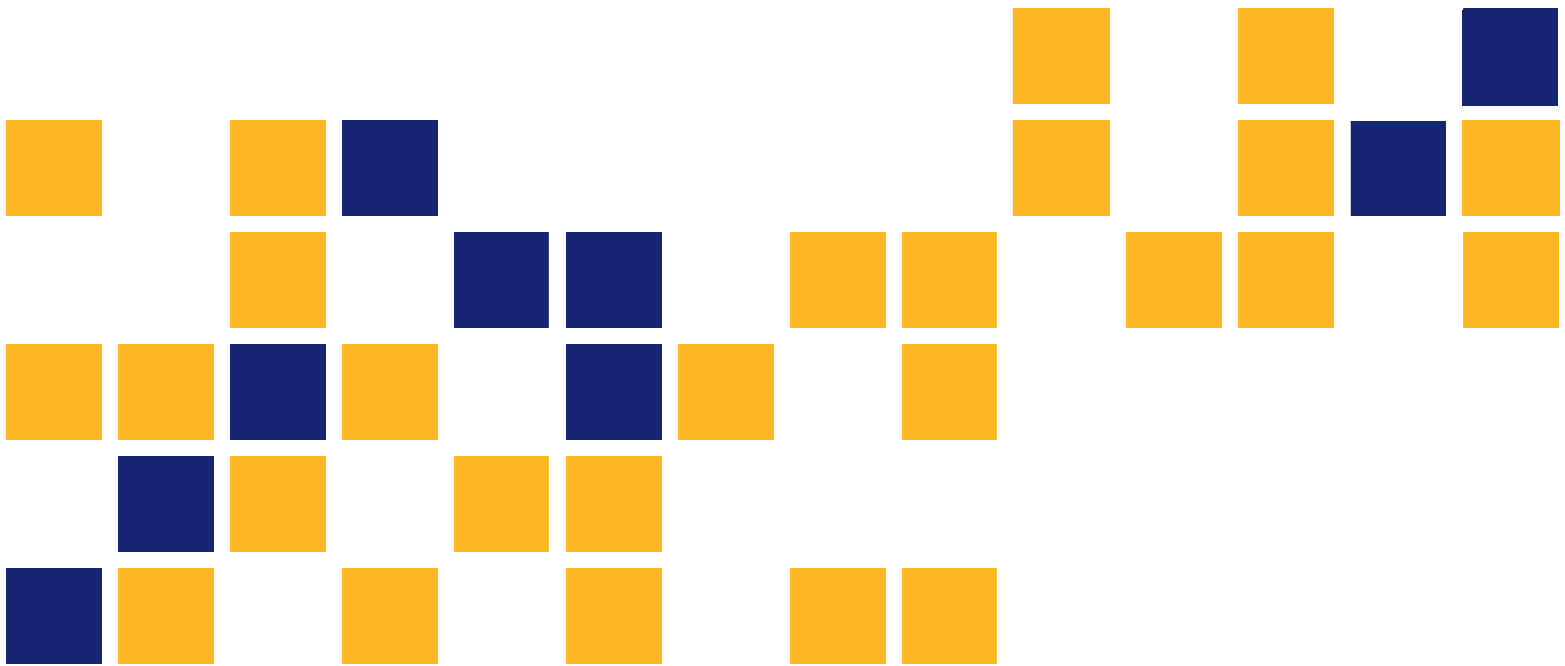


Investigation of Aged Hot-Mix Asphalt Pavements

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<p>Over the lifetime of an asphalt concrete (AC) pavement, the roadway requires periodic resurfacing and rehabilitation to provide acceptable performance. The most popular resurfacing method is an asphalt overlay over the existing roadway. In the design of asphalt overlays, the thickness is related to the structural strength of the existing pavement. As the layers are overlaid their structural characteristics change due to aging of asphalt. However, currently there is no method to determine the effect of aging on the strength of existing pavement layers.</p> <p>This study examined structural characterization of six pavement test sections in Kansas using three different test methods: Falling Weight Deflectometer (FWD), Portable Seismic Property Analyzer (PSPA), and Indirect Tensile (IDT) tests. The results were analyzed to determine how the modulus of an AC pavement layer changes over time.</p> <p>The results indicate that as the AC pavement ages, its modulus decreases due to pavement deterioration. The most prominent cause for AC pavement deterioration was observed to be stripping. Two of the test sections on US-169 and K-4 showed little signs of stripping and had a minimal reduction or even an increase in AC moduli.</p> <p>The analyzed results from different test methods for moduli were inconclusive as far as any correlation among the methods is concerned. While the correlation between various test methods studied was mostly consistent for a particular roadway, no universal correlation was found for all pavement sections tested.</p> <p>Fatigue test results show that older pavement layers have a higher propensity for fatigue failure than the newer layers. However, some older pavement layers showed excellent fatigue life. Fatigue results correlated well with the condition of the cores as assessed by visual observation.</p>			
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Final Report

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Kansas State University Transportation Center

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PREFACE

The Kansas Department of Transportation's (KDOT) Kansas Transportation Research and New-Developments (K-TRAN) Research Program funded this research project. It is an ongoing, cooperative and comprehensive research program addressing transportation needs of the state of Kansas utilizing academic and research resources from KDOT, Kansas State University and the University of Kansas. Transportation professionals in KDOT and the universities jointly develop the projects included in the research program.

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Abstract

Over the lifetime of an asphalt concrete (AC) pavement, the roadway requires periodic resurfacing and rehabilitation to provide acceptable performance. The most popular resurfacing method is an asphalt overlay over the existing roadway. In the design of asphalt overlays, the thickness is related to the structural strength of the existing pavement. As the layers are overlaid their structural characteristics change due to aging of asphalt. However, currently there is no method to determine the effect of aging on the strength of existing pavement layers.

This study examined structural characterization of six pavement test sections in Kansas using three different test methods: Falling Weight Deflectometer (FWD), Portable Seismic Property Analyzer (PSPA), and Indirect Tensile (IDT) tests. The results were analyzed to determine how the modulus of an AC pavement layer changes over time.

The results indicate that as the AC pavement ages, its modulus decreases due to pavement deterioration. The most prominent cause for AC pavement deterioration was observed to be stripping. Two of the test sections on US-169 and K-4 showed little signs of stripping and had a minimal reduction or even an increase in AC moduli.

The analyzed results from different test methods for moduli were inconclusive as far as any correlation among the methods is concerned. While the correlation between various test methods studied was mostly consistent for a particular roadway, no universal correlation was found for all pavement sections tested.

Fatigue test results show that older pavement layers have a higher propensity for fatigue failure than the newer layers. However, some older pavement layers showed excellent fatigue life. Fatigue results correlated well with the condition of the cores as assessed by visual observation.

List of Abbreviations

AASHTO	American Association of State Highway and Transportation Officials
AC	Asphalt Concrete
ASTM	American Society for Testing and Materials
C.V.	Coefficient of Variation
FWD	Falling Weight Deflectometer
HMA	Hot-Mix Asphalt
IDT Test	Indirect Tensile Test
KDOT	Kansas Department of Transportation
LVDT	Linear Variable Differential Transformer
M-EPDG	Mechanical-Empirical Pavement Design Guide
NDT	Nondestructive Test
PSPA	Portable Seismic Property Analyzer
St. Dev.	Standard Deviation

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Chapter 1: Introduction

1.1 Background

Approximately 89% of state roadways in Kansas are asphalt-surfaced. The typical designed performance period of a hot-mix asphalt (HMA) pavement for new construction or reconstruction as per the Kansas Department of Transportation (KDOT) is 12 years. At this time, the pavement is designed to be rehabilitated with an asphalt overlay.

Currently, the flexible pavement design using the 1993 AASHTO Design Guide allows the year 12 and year 22 overlays' thicknesses to be determined by each state agency. AASHTO (1993) describes a method for calculating effective structural number (SN) (SN_{eff}) of existing flexible pavements based on condition survey data. The structural layer coefficients for the surface and the base layers are assigned according to the severity of distresses at the pavement surface. Equation 1.1 has been recommended by AASHTO (1993) to calculate SN.

$$SN = \sum m_i \times a_i \times h_i \quad \text{Equation 1.1}$$

Where:

a_i = structural coefficient of layer i ;

h_i = layer thickness of layer i (in); and

m_i = drainage coefficient, applied only to the granular materials in the base and sub-base layers.

The layer coefficients describe the contribution of each material to the performance of the pavement structure. They were derived from stress and strain calculations in a multilayered pavement system and correlated with performance on the basis of the AASHTO Road Test results (Van Til et al. 1972). Typical values for structural layer coefficients for different pavement materials have been given by Yoder and Witczak (1975) and Paterson (1987). AASHTO (1993) has also recommended calculating SN using nondestructive test (NDT) (deflection test) results.

In the last two decades, KDOT has been doing a 30-year analysis of alternate surface designs that includes at least one major rehabilitation strategy. However, within the last few years

KDOT has increased the analysis period to 40 years. KDOT sponsored this research project to gain a deeper understanding of pavement characteristics after aging to allow for more efficient overlay designs in the future for the longer analysis periods.

1.2 Problem Statement

The design and, therefore, the performance of an AC pavement, are based on the initial properties of new aggregates and binder in the AC mix. However, traffic loading and the environment cause the pavement to deteriorate, and the initial properties of the AC mix change. Throughout the life of an AC pavement, resurfacing and rehabilitation are required to keep the pavement in service. The thickness of an asphalt overlay is related to the structural strength of the existing pavement. Therefore, the designer is faced with determining the structural characteristics of the aged AC layers. Currently KDOT uses the structural layer coefficient of the existing layers of AC pavements in the overlay design process. For new pavement design, all asphalt layers (surface, binder and base) are considered as one layer and the layer coefficient of the top one-third of the AC thickness is taken as 0.42. The remaining thickness will then have a layer coefficient of 0.34. When this pavement gets overlaid, the surface layer will then have a coefficient of 0.34 and the base layer coefficient will be 0.24. For future overlays, the respective layer coefficients will be decreased by 0.8. This algorithm loosely follows the recommendations by the 1972 Interim AASHTO Pavement Design Guide. Now the layer coefficient value for the AC layer can be determined using the following equation given by Ullidz (1987):

$$a_1 = 0.40 \cdot \log(E / (3000 \text{ MPa})) + 0.44, \quad 0.20 < a_1 < 0.44 \quad \text{Equation 1.2}$$

The equation shows that the layer coefficient of the AC layer is directly related to the elastic moduli of that layer. Thus a decrease in layer coefficient would happen due to a decrease in HMA/AC layer modulus. KDOT is expecting that results from this project would support this hypothesis.

Again, in the newly released Mechanical-Empirical Pavement Design Guide (M-EPDG), prediction of pavement response and performance must take into account the fundamental properties of the layer materials (NCHRP, 2004). Among these, the most important property of

an HMA pavement is the dynamic modulus. In the overlay analysis of an HMA pavement, the modulus of the existing pavement is characterized by a damaged modulus that represents the condition at the time of the overly rehabilitation. However, according to the M-EPDG, the laboratory dynamic modulus tests are not needed for measuring the in-place modulus because the test must be performed on intact, but age-hardened specimens. In fact, the M-EPDG contends that the resulting modulus values will likely be higher than those for new HMA mixtures. Thus, the M-EPDG recommends that the modulus be determined from the deflection basin tests, such as the Falling Weight Deflectometer (FWD) test. However, no correlation between the laboratory dynamic modulus of HMA mixes and the back calculated HMA pavement modulus has been established to date. Therefore, there is a need to understand how the aged HMA properties affect future pavement performance.

1.3 Objectives of Study

This study was expected to analyze asphalt concrete (AC) mixes from six in-service pavements in Kansas. Three different test methods were used in this study: Falling Weight Deflectometer (FWD), Portable Seismic Property Analyzer (PSPA), and Indirect Tensile (IDT) test. The results will determine how the modulus of aged AC mixes changes with time. The primary goals of this study were:

1. To determine how AC pavement layer modulus changes over its lifetime;
2. To develop a correlation between moduli obtained from FWD, PSPA, and IDT tests; and
3. To investigate the fatigue properties of the aged asphalt layer materials.

1.4 Report Outline

This report is divided into six chapters. Chapter 1 provides the introduction to the project and the problem statement. It also briefly describes the objective and scope of the research project. Chapter 2 provides a summary of information available on the tests performed as well as data analyses conducted. Chapter 3 presents information on the selected test sites and data collection methods. Chapter 4 provides the data analysis, while Chapter 5 presents the results of

the research. Finally, Chapter 6 summarizes the findings of the research work in the form of conclusions drawn and lists recommendations.

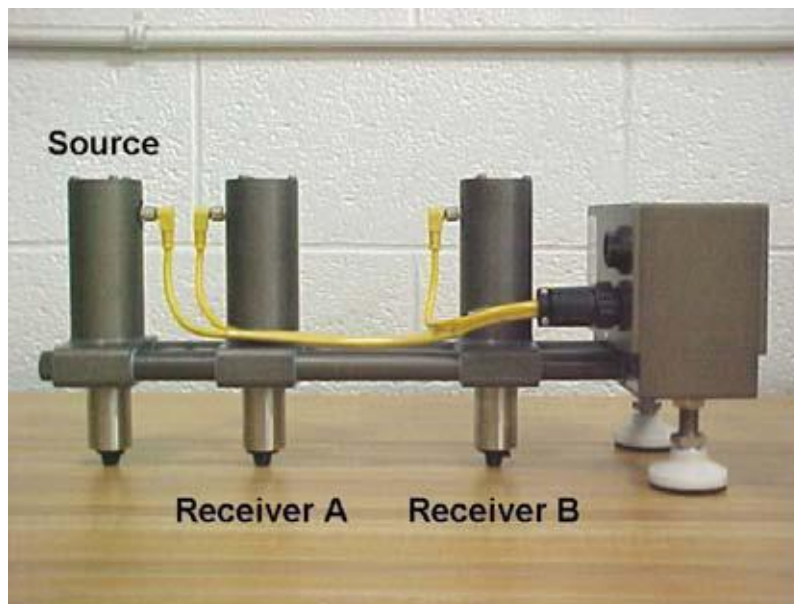
Chapter 2: Literature Review

2.1 Falling Weight Deflectometer Testing

Non-destructive testing (NDT) has become a widely used method for determining the modulus of asphalt concrete (AC) pavements and is accepted by most state highway agencies as a standard practice. The Falling Weight Deflectometer (FWD), the most developed NDT, applies heavy loads to the pavement and measures the surface deflection to simulate actual truck traffic wheel loading (Hoffman and Thompson, 1982).

2.2 Portable Seismic Property Analyzer Testing

Another NDT used to gather information at the site was using a portable seismic property analyzer (PSPA). The PSPA is a handheld device that consists of a control module, source, and two receivers, as shown in Figure 2.1. The source produces high frequency waves in the pavement which are measured by the receivers. The receivers then measure the surface (Rayleigh) waves because they contain about 2/3 of the seismic energy making them the easiest waves to measure (Celaya et al. 2006).



(Source: Celaya et al. 2006)

FIGURE 0.1
Portable Seismic Property Analyzer

The computer software interprets the data collected by the receivers using the Ultrasonic Surface Wave (USW) method and calculates the modulus of the pavement (Celaya et al. 2006). The software calculates the Young's modulus (E) based on the Rayleigh wave velocity (V_R) through Equation 2.1.

$$E = 2(1 + \nu) * \rho [V_R (1.13 - 0.16 * \nu)]^2 \quad \text{Equation 2.1}$$

Where, ν is Poisson's ratio, and ρ is the density of the material (Celaya et al. 2006).

2.3 Modulus Back-Calculation

The output from FWD testing includes temperature, load, and deflection. To obtain the modulus of the pavement from this data, it must be back-calculated using an analysis program. There are many back-calculation programs available including EVERCALC, MODCOMP5, MODULUS, BISDEF, CHEVDEF, ELSDEF, MICHBACK, and ELMOD (Gedafa et al. 2009). Research has shown EVERCALC has consistent results for most pavement types (Gedafa et al. 2009); therefore EVERCALC was used for the analysis.

EVERCALC was designed by the Washington State Department of Transportation using WESLEA as the response analysis program. WESLEA is used to compute the stresses, strains, and deflections in each pavement layer (Van Cauwelaert et al. 1989).

EVERCALC has several features that make it useful for back-calculating pavement moduli. The program is capable of analyzing up to five layers, up to ten FWD sensors and twelve drops per station, and a stiff layer (layer where there is zero deflection) (WSDOT 2005).

EVERCALC starts with seed moduli to perform an iterative analysis until the calculated moduli forms a deflection basin closest to the FWD measured deflection basin. The iterative analysis is completed when the root-mean-square (RMS) (Equation 2.2) is minimized (WSDOT 2005).

$$\text{RMS (\%)} = 100 \sqrt{\frac{1}{n} \sum_{i=1}^n \left(\frac{d_{ei} - d_{mi}}{d_{mi}} \right)^2} \quad \text{Equation 2.2}$$

One potential problem with back-calculation is, it does not have a unique solution for given surface deflections (Mikhail et al. 1999). There could be several different combinations of asphalt, base, and subgrade that will result in similar deflections. To minimize the solutions, the seed moduli and range should limit the back-calculation results to only include reasonable solutions.

2.4 Temperature Correction

To be able to compare data from different testing methods, the modulus from each method must be corrected to the same conditions. The most important environmental condition affecting the deflection and back-calculated moduli of asphalt concrete (AC) pavements is the temperature (Park and Kim 1997). There are two steps to correct the modulus of an AC pavement: calculate the mid-depth temperature of the pavement layer and adjusting the pavement modulus based on the mid-depth temperature (Gedafa et al. 2009).

One method of calculating the pavement temperature is using the BELLS equation. The BELLS equation was developed using measured pavement temperatures from the Strategic Highway Research Program's (SHRP) Long Term Pavement Performance (LTPP) data base to predict the one-third depth temperature of AC pavements (Inge and Kim 1995). For FWD testing where the pavement is typically shaded for less than one minute, the BELLS3 equation (Equation 2.2) was developed (FHWA 2000).

$$T_d = 0.95 + 0.892T_s + (\log(d) - 1.25) \left[1.83 \sin\left(2\pi \frac{A}{18}\right) - 0.448T_s + 0.621T_{avg} \right] + 0.042T_s \sin\left(2\pi \frac{B}{18}\right)$$

Equation 2.3

Where,

T_d = pavement temperature at layer mid-depth (°C),

T_s = infrared surface temperature (°C),

T_{avg} = average of high and low air temperatures on the day before testing (°C), and

d = layer mid-depth (mm).

A and B are computed as follows:

$$A = \begin{cases} t_d + 9.5 & \text{if } 0 \leq t_d < 5 \\ -4.5 & \text{if } 5 \leq t_d < 11 \\ t_d - 15.5 & \text{if } 11 \leq t_d < 24 \end{cases} \quad B = \begin{cases} t_d + 9.5 & \text{if } 0 \leq t_d < 3 \\ -4.5 & \text{if } 3 \leq t_d < 9 \\ t_d - 15.5 & \text{if } 9 \leq t_d < 24 \end{cases}$$

Where,

t_d = time of day (decimal hours).

The modulus is then adjusted using Equation 2.3 which was developed using deflections from intact locations. This equation is very useful because it can be used to correct the modulus of an AC pavement for any temperature (Gedafa et al. 2009).

$$E_{T_w} = \frac{E_{T_d}}{\left[(1.8T_w + 32)^{2.4462} (1.8T_d + 32)^{-2.4462} \right]} \quad \text{Equation 2.4}$$

Where,

E_{T_w} = adjusted modulus at T_w (MPa),

E_{T_d} = measured modulus at T_c (MPa),

T_w = temperature the modulus is adjusted to ($^{\circ}\text{C}$), and

T_d = mid-depth temperature at the time of data collection ($^{\circ}\text{C}$).

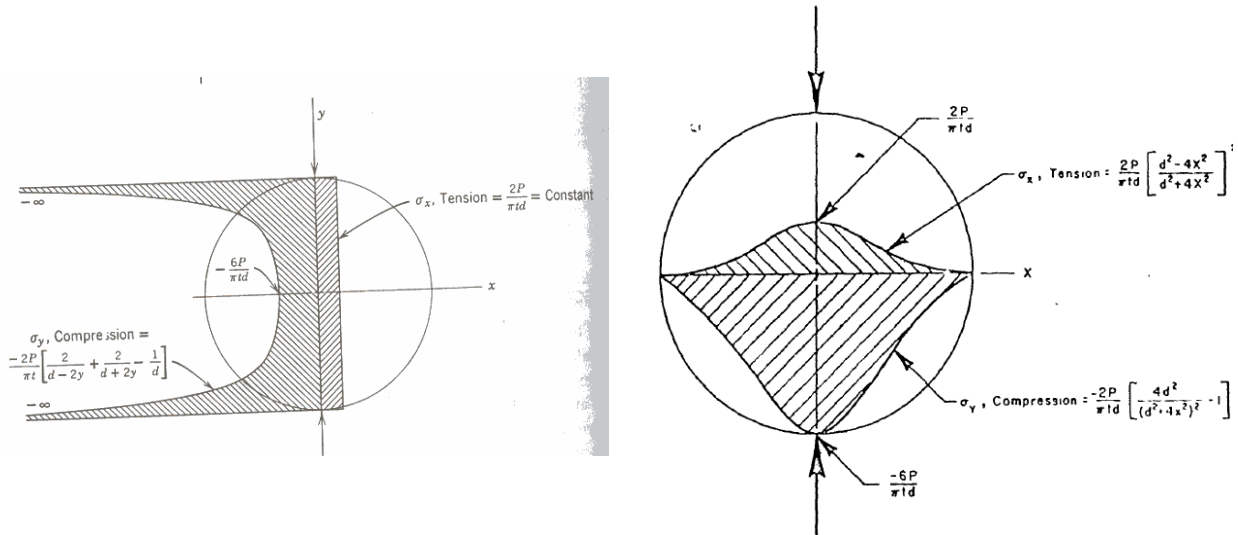
2.5 Indirect Tension Resilient Modulus Testing

The indirect tension (IDT) test is designed to simulate the tensile forces that develop in the asphalt concrete (AC) pavement under traffic loading (Zaniewski and Mamlouk 1999). The test is conducted by applying a compressive force to the vertical axis of a cylindrical specimen which causes a tensile force in the horizontal axis (Figure 2.2).

Tests are often ran with 100 preconditioning cycles before the 5 test cycles are applied to the specimen (Romanoschi and Metcalf 1999; Loulizi et al. 2007). The cyclic load is typically applied with a 0.1 sec load period and a rest period of 0.9 sec (AASHTO 2000). Both the vertical and horizontal deformations peak when the load is applied to the specimen. After the load is

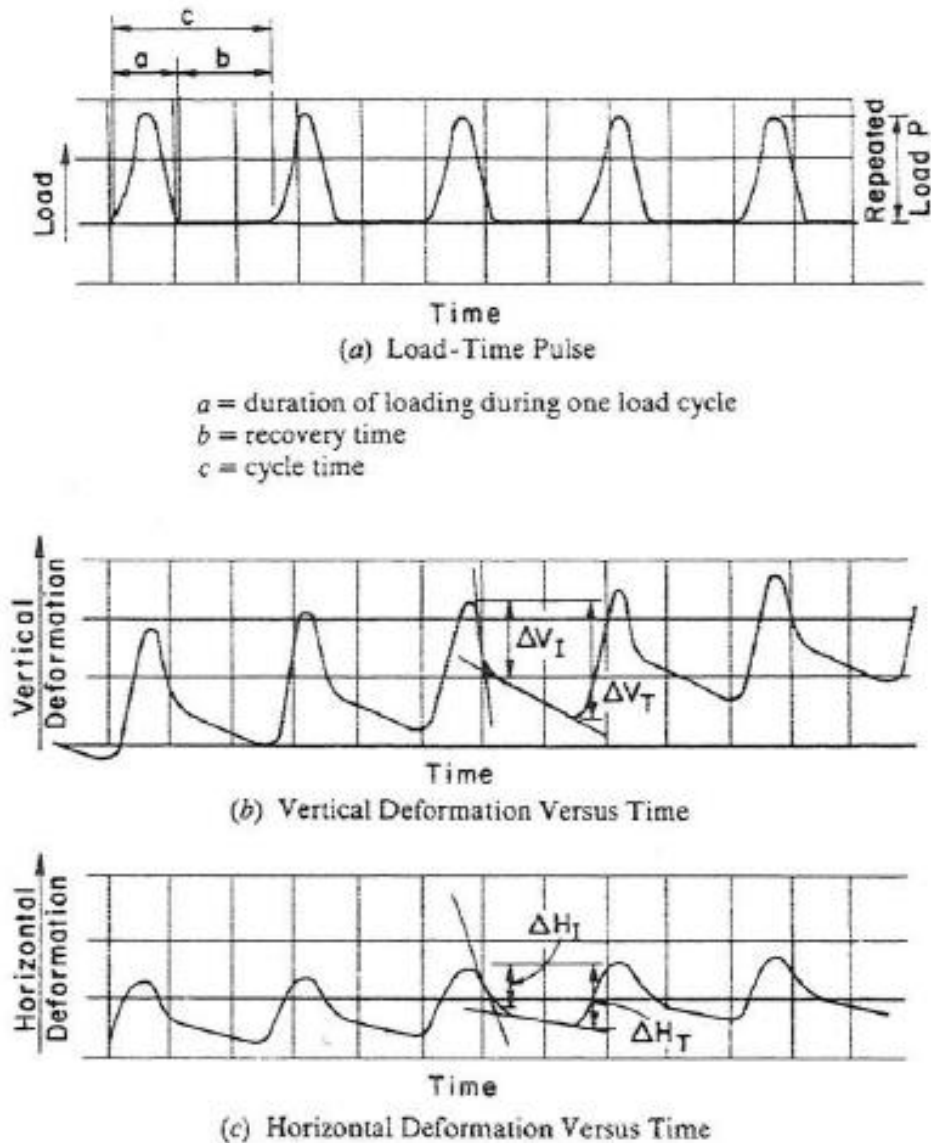
removed, there is a rapid deformation recovery called the initial deformation recovery, shown as ΔV_I and ΔH_I in Figure 2.3 (b and c). There is also a long term deformation recovery during the rest period. The difference in the peak deformation and the deformation at the end of the rest period is called the total deformation recovery, shown as ΔV_T and ΔH_T in Figure 2.3 (b and c). For calculations, the Poisson's ratio is often assumed to be 0.35 (Pavement).

After the test is ran once on each specimen, the specimen is rotated 90°, and the test is repeated on the other axis (ASTM 1983). Then, results for the two orientations are averaged to better represent the material characteristics. The test is also commonly ran at multiple temperatures, typically 41°, 77°, and 104°F, to discover how the strength of the AC changes with temperature (Materials).



(Source: Frocht 1957)

FIGURE 0.2
Forces along the Vertical and Horizontal Axes during IDT Testing



(Source: ASTM 1983)

FIGURE 2.3
IDT Cyclic Loading and Deflection

2.6 Correlation between Laboratory and Back-Calculated Moduli

Several studies have been conducted in the past to find a correlation between in situ and laboratory tests. This is because nondestructive tests are preferred to destructive tests because they do not affect the integrity of the pavement (Romanoschi and Metcalf 1999), but design guides are based on laboratory results. In situ tests are also more efficient and cost effective because of conducting the test and analyzing the results are low (Romanoschi and Metcalf 1999).

There are some environmental and material that could result in an inconsistent correlation between test methods. The most likely cause of the inconsistency is moisture content (Mikhail et al. 1999). The moisture content in a laboratory specimen is very low, but this is rarely the case for a roadway. Other variations between test methods could also be caused by disturbance during sampling and a different aggregate orientation during laboratory testing (Mikhail et al. 1999).

While most studies have been unable to find a correlation between field and laboratory testing (Geldmacher et al. 1957; Akram et al. 1992; Daleiden et al. 1994; Mikhail et al. 1999; Loulizi et al. 2007), a couple studies have shown promising results. One study found the temperature versus modulus curve is very similar for FWD and laboratory tests (Parker 1991). Another study shows a consistent linear relationship between PSPA, FWD, and laboratory dynamic modulus testing when the moduli are corrected for load frequency (Oh et al. 2011), but the tests were all conducted on the same pavement so the results may not be applicable to other pavements.

2.7 Fatigue Testing

A variety of methods have been developed for fatigue testing of HMA pavements. Generally, fatigue testing methods can be classified into several categories as summarized by Matthews and Monismith (1993):

- a) Simple flexure,
- b) Supported flexure,
- c) Direct axial,
- d) Diametral,
- e) Triaxial,
- f) Fracture tests, and
- g) Wheel-track tests.

These methods employ either bending of beam specimens or creep and fracture of cylindrical specimens. In flexural beam tests, third-point, center-point loading, and cantilever beam with rotating bending are usually used. In other tests, cylindrical specimens are employed.

In this study, direct axial test was selected since the specimens for these tests from materials in a specific layer can be prepared from the cores.

Direct axial test, also called uni-axial test, can be divided into two categories: tension, and tension/compression, based on the forms of loading. This test method was performed by the Transport and Road Research Laboratory (TRRL) of the United Kingdom without stress reversal using a loading frequency of 25 HZ, a duration of 40 milliseconds, and rest periods varying from 0 to 1 sec. Kunst et al. (1991) performed uni-axial tensile tests at frequencies of 1 and 0.1 Hz using haversine loading in the controlled-strain mode. Specimens were prismatic with 75 mm (3 in.) square cross sections and 225 mm (9 in.) lengths. In the tensile/compressive uni-axial test by the TRRL, loading frequencies were 16.7 and 25 Hz. The TRRL uni-axial tests found the following (Tangella et al. 1990):

- Short rest periods have an important effect on the fatigue life;
- The fatigue life depends largely on the test temperature;
- The effect of load form is not very great, and
- Pure compressive cyclic loading gives the largest fatigue life.

In direct tension tests, specimens are 75 mm in diameter and 150 mm in height made with the Superpave Gyrotory Compactor (Brown et al. 1999). The steel end plates are glued to the specimen. Axial deformation measurements are taken at 90° Degree intervals over the middle 100 mm of the specimen using loose-core LVDTs. Load applied in the axial direction is measured with a load cell. Axial stress and strain are determined from the following equations:

$$\sigma = P/A \qquad \text{Equation 2.7 (a)}$$

$$\varepsilon = \Delta L/L \qquad \text{Equation 2.7 (b)}$$

Where,

σ = axial stress;

P = axial load;

A = cross-sectional area of the cylindrical specimen;

ϵ = axial strain;

Δ = deformation; and

L = gage length.

A closed-loop servo-hydraulic loading frame with a temperature control chamber can be used for this test. Typical loading patterns include the constant crosshead rate monotonic test, constant crosshead amplitude cyclic test and constant stress amplitude cyclic test. The constant crosshead amplitude cyclic test ensures the constant amplitude of the crosshead movement, but results in changes of the strain and stress amplitudes due to changes in the compliance of the specimen as it is damaged under loading. Thus this test is in a mixed mode (neither stress nor strain). The stress and strain measurements from the direct tension test can be used to develop the conventional fatigue relationships (Brown et al. 1999).

Chapter 3: Test Sections and Data Collection

3.1 Project Locations and Pavement Characteristics

Six test roadways were selected for this study based on several pavement characteristics: pavement age, pavement depth, number of overlays, type of roadway, and location in state. The test sites are listed in Table 3.1. Each roadway was required to be a minimum of 30 years old to signify the pavement is at the end of its design life. The maximum depth of the pavements was 24 inches to ensure samples could be obtained from the roadways. Each pavement was also required to have had at least two overlays over its lifetime. Finally, a variety of roadway types (US Interstates, US highways, Kansas highways) and locations across the state were chosen so the selected roadways would be a good representative of the pavements in Kansas. Due to these factors, I-70 in Trego County, US-56 in Stevens County, US-59 in Neosho County, US-169 in Miami County, K-4 in Jefferson County, and K-141 in Ellsworth County were chosen for this study, as shown in Figure 3.1. The thickness history for each test roadway is shown in Figure 3.2.

TABLE 3.1
Summary of Selected Sites

Route	I-70	US-56	US-59	US-169	K-4	K-141
County	Trego	Stevens	Neosho	Miami	Jefferson	Ellsworth
State Mile Post	122 - 124	44 - 46	36 - 38	131 - 133	348 - 350	6 - 8
Lane Direction	West	East	North	South	North	North
Typical Thickness (in)	18.1	18	17.5	20.5	16.8	12.6
Year of Original Construction	1960	1968	1960	1973	1965	1962

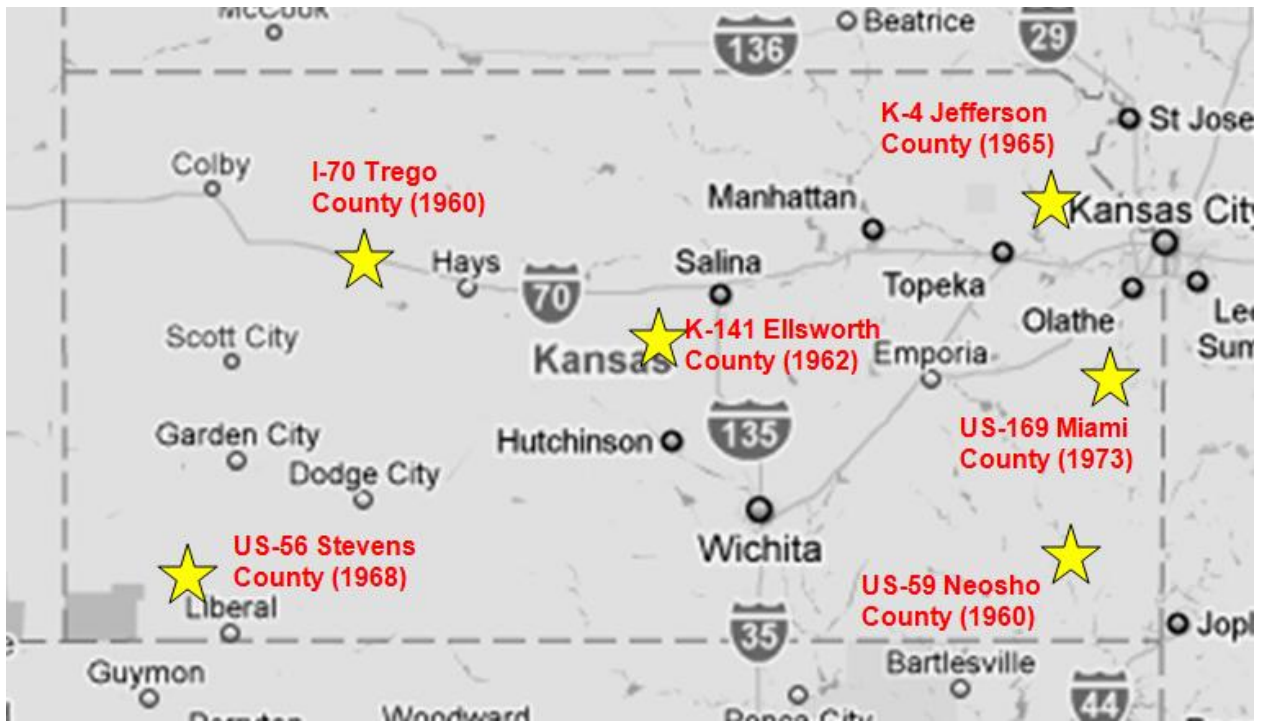


FIGURE 3.1
Project Locations in Kansas

I-70 Trego County

2000 - BM1T 1"
2000 - SRECYCL 1"
2000 - CRECYCL 2"
1960 - HM3A 3.1"
1960 - AA1 11"

K-141 Ellsworth County

2001 - SM125A 1.6"
1995 - BM2A 1.5"
1987 - BM2 1.5"
1962 - BITCOV 4"
1962 - SUBMOD 4" (Base Layer)

U S-56 Stevens County

2006 - SM125A 1.5"
2006 - SRECYCL 1"
1999 - BM2A 0.6"
1999 - CRECYCL 3.9"
1992 - HRECYCL 5"
1968 - BC1 3"
1968 - SOLASP 3" (Base Layer)

U S-59 Neosho County

2006 - SM95A 1"
1993 - HRECYCL 2"
1976 - BM3 2"
1961 - HM3B 1.5"
1961 - ACB3 5"
1960 - AB3 6"

K-4 Jefferson County

2002 - SR95T 2"
2002 - SRECYCL 1"
1995 - HRECYCL 2"
1981 - BM2 0.8"
1965 - HMSP 3"
1965 - ACB2R 8"

US-169 Miami County

2003 - SM95T 1.5"
2002 - SR190B 2.5"
2002 - SR190A 5.5"
2006 - SM95A 1"

Note: AA1: Aggregate Asphalt Grading 1; AB: Aggregate Binder, Limestone; AB3: Aggregate Binder, Limestone; ACB2R: Asphaltic Concrete Base Grading 2 Revised, 50%-75% Limestone, 25%-50% Sand; ACB3: Asphaltic Concrete Base Grading 3, 50%-100% Limestone; BC1: Bituminous Construction Grading 1, 15% Sand; BITCOV: Bituminous Cover, Old Wearing Course; BM1T Bituminous Mix with Combined Aggregates, 30% Crushed Material, 15% Natural Sand; BM2: Bituminous Mix with Mixed Aggregates, 50% Crushed Material; 15% Sand; BM2A: Bituminous Mat Grading 2, Coarse; BM3: Bituminous Mix, Chat; CRECYCL: Cold Recycle Pavement; HM3A: Mixed Asphalt, 50%-100% Crushed Stone; HM3B: Mixed Asphalt, Crushed Gravel; HMSP: Hot-Mix Asphalt Special for Project; HRECYCL: Hot Recycle Pavement; SM95A: Superpave Mix (9.5 mm Nominal Maximum Aggregate Size, Above Maximum Density); SM95T: Superpave Mix (9.5 mm Nominal Maximum Aggregate Size, Friction Course Mix); SM125A: Superpave Mix (12.5 mm Nominal Maximum Aggregate Size, Above Maximum Density Line); SOLASP: Soil Asphalt or In-place Stabilization; SR95T: Superpave Recycle Mix (9.5 mm Nominal Maximum Aggregate Size, Friction Course Mix); SR190A: Superpave Recycle Mix (19.0 mm Nominal Maximum Aggregate Size, Above Maximum Density Line); SR190B: Superpave Recycle Mix (19.0 mm Nominal Maximum Aggregate Size, Below Maximum Density) SRECYL: Surface Recycle Pavement (Heater Scarifier)

**FIGURE 3.2
Pavement History for Each Test Section**

3.2 Data Collection

3.2.1 Falling Weight Deflectometer

A Dynatest 8000, shown in Figure 3.3, was used to obtain FWD deflection data for each of the test sections. FWD data was collected along the outer wheel path and was typically taken at 50 ft intervals. At each test station, six FWD drops were conducted at loads of 9,000 lbs and 12,000 lbs for the first and last three drops, respectively. Seven deflection sensors were used with the first being at the center of the loading plate and the others at a radial distance of 8, 12, 18, 24, 36, and 60 inches.



FIGURE 3.3
Dynatest 8000 FWD Tester

3.2.2 Portable Seismic Property Analyzer

PSPA tests were typically conducted at 600 ft intervals located at the 250 ft station of FWD testing. The PSPA is used to measure extremely small surface deflections, so any additional vibration in the pavement from vehicle or pedestrian traffic will cause inaccurate readings. To be sure the results were accurate, tests were repeated until three consecutive consistent readings were recorded. PSPA tests were conducted at three points within five feet of each core location to increase the number of data readings and accuracy of the test.

3.3 Resilient Modulus Testing

To allow for laboratory testing of the full pavement depth, samples were obtained by taking cores of the roadways. Cores were typically taken at 600 ft intervals located at the 250 ft station of FWD testing using a diamond tipped circular coring bit (Figure 3.4). The portable drill was not powerful enough for the deep pavement and large six inch diameter cores; therefore a trailer mounted drill was used for the remaining projects.



(a) Portable Drill



(b) Trailer Mounted Drill

**FIGURE 3.4
Pavement Coring Drills**

The six inch cores were then cut into approximately 3.125 inch (80 mm) thick specimens so each asphalt layer could be tested individually (some asphalt layers were too thin and were combined for one test specimen). When possible, the cut was made between layers. Table 3.2 shows the number of specimens obtained from each AC layer.

Each specimen was tested in the laboratory for resilient modulus by performing the indirect tension (IDT) test on them using an IPC Global UTM-25 machine. The testing procedure followed was the AASHTO TP31-94 with a TP-9 setup (Figure 3.5). The TP-9 setup has a horizontal and vertical linear variable differential transformers (LVDT) epoxied to each face of the specimen to measure the deflection in each direction due to a compressive load applied along the vertical axis. The deflections from the two horizontal LVDTs and two vertical LVDTs were averaged to calculate the mean modulus, standard deviation, and coefficient of variation.

TABLE 3.2 Number of Specimens per AC Layer

I-70 Trego County			US-56 Stevens County			US-59 Neosho County		
Layer	Year	Number of Specimens	Layer	Year	Number of Specimens	Layer	Year	Number of Specimens
BM1T, SRECYL	2000	9	SM125A, SRECYL	2006	10	SM95A, HRECYL	1993	10
CRECYL	2000	12	BM2A, CRECYL	1999	10	BM3, HM3B	1976	9
HM3A	1960	11	HRECYL	1992	10	ACB3	1961	10
AA1	1960	0	BC1	1968	9	AB3	1960	10

US-169 Miami County			K-4 Jefferson County			K-141 Ellsworth County		
Layer	Year	Number of Specimens	Layer	Year	Number of Specimens	Layer	Year	Number of Specimens
SM95T, SR190B	2002	10	SR95T, SRECYL	2002	7	SM125A, BM2A	1995	10
SR-190A	2002	10	HRECYL, BM2	1995	8	BM2	1987	6
ACB3	1973	37	HMSP	1965	10	BITCOV	1962	5
			ACB2R	1965	9			



FIGURE 3.5
AASHTO TP-9 Setup

Loading strips, which can be seen at the top and bottom of the specimen in Figure 3.5, are used to transfer the applied load to the specimen. The loading strips have the same curvature as the specimen to allow for a good contact surface. Only five preconditioning cycles and five test cycles were applied to the specimens to find the resilient modulus because fatigue testing will be performed on the specimens in a later study. Figure 2.3 in chapter 2 shows the typical loading cycle and resulting deformations of IDT test. The peak load is 6 kN (1350 lbs) with a 0.1 second loading period and 2.9 second rest period. This has been changed from the TP31-94 procedure of 0.1 second loading and 0.9 second rest periods because the testing machine needed a longer rest

period to apply the specified load correctly. The effect of changing the length of the rest period is unknown, but it is likely insignificant (Huang et al. 2004). Calculations can be based off either the initial or total deformation recovery. For this research, the total deformation recovery was used. The typical total deformation recovery was 0.079 to 0.197 mils with a maximum of 0.590 mils, and most of the recovery was during the initial deformation recovery period. For the specimen with the largest total deformation recovery, approximately 0.024 mils of deformation recovery occurred during the final 2.6 seconds of the rest period. Therefore, the length of the rest period did not have a large influence on the moduli of the specimens. Tests were performed at only one temperature (20°C) since the results are going to be compared to other testing methods and temperature sensitivity will not be considered in this study. After testing the specimens along one axis, they were turned 90° and tested again along the other axis to receive a more representative average modulus (ASTM 1983).

3.4 Direct Tension Fatigue Testing

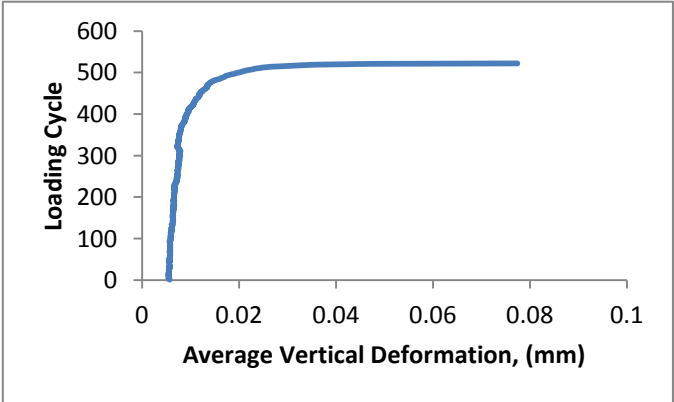
To allow for laboratory fatigue testing of the full pavement depth, the resilient modulus test samples were used. After the resilient modulus testing, each six-inch diameter samples were cored to get three to four two-inch diameter samples.

Each specimen was tested in the laboratory for fatigue by performing repetitive direct tension (DT) tests using an IPC Global UTM-25 machine. The test set up is shown in Figure 3.6.



**FIGURE 3.6
Direct Testing
Fatigue Test Set Up**

The setup has two vertical linear variable differential transformers (LVDT) epoxied to the side of the specimen to measure the deflection due to a tension load applied along the vertical axis. The deflections from the two vertical LVDTs were used to calculate the average strain. For successful tests, seven preconditioning cycles or test cycles were applied before the specimens failed. Figure 3.7 (a & b) shows the typical loading cycle verses resulting deformations and the failed sample on core 3, K-141 route. The peak load is 1 kN (224.8 lbs) with a 0.1 second loading period and 2.9 second rest period. For this research, the total deformation recovery was used. Tests were performed at only one temperature (20°C) since temperature sensitivity will not be considered in this study.



(a)



(b)

FIGURE 3.7
Direct Tension Test Output (a) Loading Cycle versus Average Vertical Deformation, and (b) Failed Sample

Chapter 4: Data Analysis

4.1 Modulus Back-Calculation

Each test roadway was divided into ten sections approximately 600 ft in length. In each section, eleven Falling Weight Deflectometer (FWD) tests were typically run at 50 ft intervals. A pavement core was taken at approximately the middle of each test section, shown in Tables 4.1-4.6.

As explained above, the back-calculation was performed with EVERCALC. Results were calculated from the 9,000 lb FWD deflections. Most of the roadways were analyzed as a two layer system: asphalt pavement and subgrade. US-56 and K-141 also had the addition of a subgrade modification layer. Some of the stations required a stiff layer at varying depths to minimize the back-calculated deflection error. A stiff layer is a layer at which there is zero deflection often caused by bedrock or a water table.

4.2 Portable Seismic Property Analyzer Analysis

As mentioned in Chapter 3, PSPA tests were conducted at each core location. Due to equipment problems, there is no PSPA data for K-4. The results for the other five test roadways are listed in Tables 4.7-4.11.

The standard deviation and coefficient of variation are high for the PSPA results because tests were run at three different spots within five feet of each core location. Although the data was consistent for each spot, there were variations between the three spots causing a large deviation at many of the core locations.

TABLE 4.1
PSPA Results for I-70 in Trego County

Core Number	Avg	St. Dev	C.V.	Temp Corr Modulus
1	678.9	52.55	7.74	1327.8
2	1184.4	190.66	16.10	2001.4
3	241.4	48.33	20.02	458.4
4	197.8	8.70	4.40	365.9
5	285.0	140.34	49.24	569.9
6	183.5	37.64	20.51	390.2
7	161.1	9.61	5.97	345.9
8	197.8	10.03	5.07	457.3
9	177.2	29.49	16.64	407.2
10	178.3	36.66	20.56	443.1

TABLE 4.2
PSPA Results for US-56 in Stevens County

Core Number	Avg	St. Dev	C.V.	Temp Corr Modulus
1	1838.2	67.05	3.65	3580.2
2	1534.0	255.57	16.66	2775.9
3	1717.8	189.52	11.03	3337.7
4	1543.0	265.58	17.21	3170.2
5	1690.0	251.63	14.89	3735.3
6	1234.4	145.70	11.80	2912.4
7	1746.4	168.95	9.67	4298.5
8	1633.0	172.37	10.56	4197.8
9	1492.0	27.81	1.86	3314.0
10	1461.8	472.33	32.31	3320.3

TABLE 4.3
PSPA Results for US-59 in Neosho County

Core Number	Avg	St. Dev	C.V.	Temp Corr Modulus
1	690.0	197.78	28.66	917.3
2	727.3	520.67	71.59	555.0
3	810.0	585.68	72.31	615.5
4	953.3	414.37	43.47	727.8
5	1281.1	198.02	15.46	963.4
6	864.2	328.15	37.97	658.0
7	1116.7	206.09	18.46	877.4
8	624.2	312.46	50.06	486.4
9	962.0	55.54	5.77	758.0
10	1201.0	190.17	15.83	959.1

TABLE 4.4
PSPA Results for US-169 in Miami County

Core Number	Avg	St. Dev	C.V.	Temp Corr Modulus
1	1090.0	80.83	7.42	1645.1
2	2524.2	724.00	28.68	3997.7
3	1976.7	1501.07	75.94	3320.1
4	2311.4	1509.95	65.33	3938.9
5	1774.2	1198.62	67.56	3767.1
6	4784.4	1675.54	35.02	10906.3
7	4123.3	172.43	4.18	10122.9
8	3460.0	1507.85	43.58	8813.3
9	2041.7	1217.40	59.63	5092.1
10	2080.0	1369.32	65.83	5322.7

TABLE 4.5
PSPA Results for K-141 in Ellsworth County

Core Number	Avg	St. Dev	C.V.	Temp Corr Modulus
1	1195.6	357.57	29.91	2631.7
2	1307.8	85.26	6.52	2720.5
3	1253.3	22.36	1.78	2921.2
4	1191.3	105.28	8.84	2764.2
5	1223.6	99.53	8.13	3416.5
6	1227.0	39.17	3.19	3171.4
7	1310.0	71.86	5.49	3528.7
8	1262.2	153.44	12.16	3397.4
9	1147.0	153.12	13.35	3311.6
10	1012.0	155.55	15.37	2804.0

4.3 Temperature Correction

As previously mentioned, the FWD and PSPA calculated moduli were corrected for temperature. The pavement temperatures were corrected to 20°C, the same as the IDT testing temperature, using Equations 2.3 and 2.4 so the moduli can be directly compared. The results of the temperature corrected moduli are shown in Tables 4.6-4.11.

4.4 Indirect Tension Test Analysis

As mentioned previously, each core was cut into test specimens approximately 3.125 inches (80 mm) thick. When possible, at least one specimen was made for each asphalt concrete (AC) layer. Some AC layers were too thin to obtain a specimen from, so it was necessary to combine two layers in one specimen. Other AC layers could not be tested because they were too degraded to obtain a quality specimen from.

Indirect Tension (IDT) Testing was performed twice on each test specimen. After the first test, the specimen was rotated 90° and the test was repeated. The two test results were then averaged to determine the modulus of the specimen.

The specimen modulus was calculated from the IDT test results using Equation 4.1. The value of Poisson's ratio was assumed to be 0.35.

$$E_T = \frac{P(\nu + 0.27)}{t\Delta H_T}$$

Equation 4.1

Where,

E_T = total resilient modulus of elasticity (MPa),

P = cyclic load (N),

ν = Poisson's ratio,

t = thickness of specimen (mm), and

ΔH_T = total recoverable horizontal deformation (mm).

After the moduli was calculated for each AC layer, the results were condensed to obtain one equivalent modulus for the core (Equation 4.2) so the IDT results could be compared to the FWD and PSPA results.

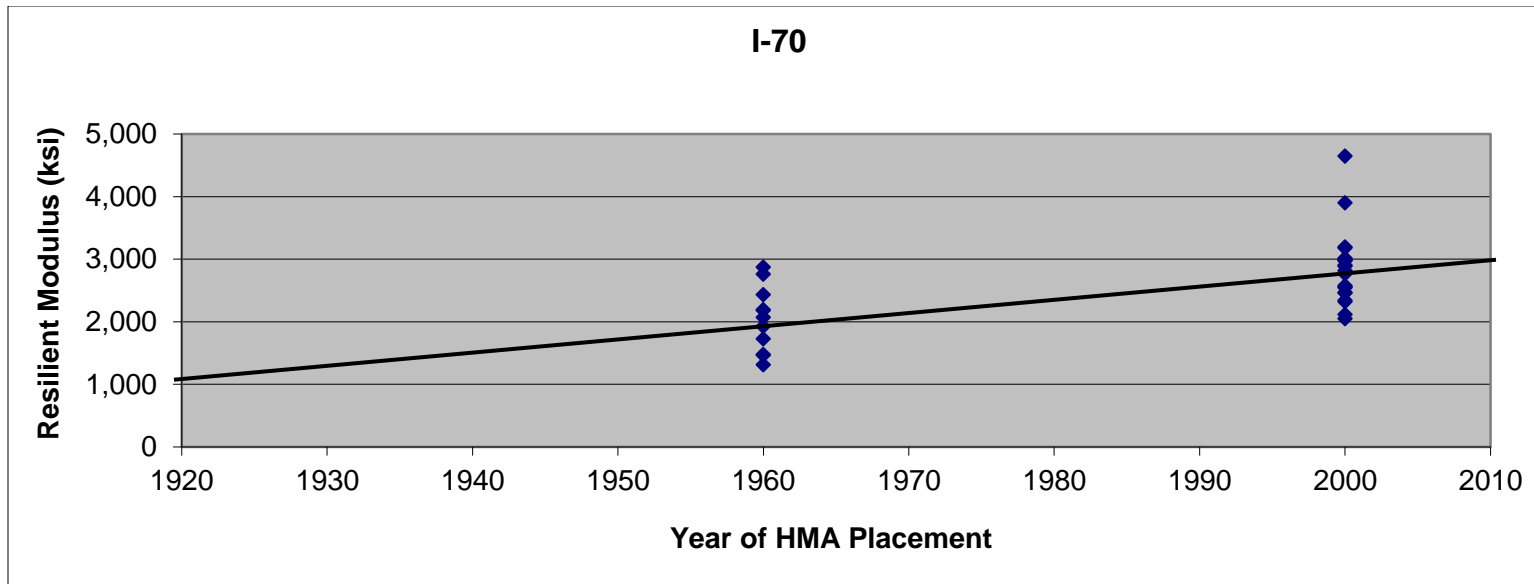
$$E_{equivalent} = \frac{\sum (M_r \times d)}{\sum d}$$

Equation 4.2

Tables 4.6-4.11 and Figures 4.1-4.6 show that the modulus of most AC layers reduces linearly with age. This is expected because the AC deteriorates due to the loading and environmental factors. The most common type of pavement deterioration observed was stripping. Stripping was seen in AC layers with both large and small aggregates, but AC with small aggregates showed the greatest amount of stripping. US-169 and K-4 (Tables 4.9-4.10 and Figures 4.4-4.5) do not follow pattern because the pavement cores showed little to no deterioration even in the bottom layers. US-169 even showed an increase in modulus with age. This was likely caused by the AC being compacted by traffic loading and the samples showing no deterioration.

**TABLE 4.6
IDT Year Analysis for I-70 in Trego County**

Layer	Year	Mr avg (ksi)	St. Dev.	Variance	High Mr	Low Mr
BM1T, SRECYL	2000	3002	812	27.1	4,648	2,115
CRECYL	2000	2722	338	12.4	3,196	2,049
HM3A	1960	2037	520	25.5	2,872	1,312



**FIGURE 4.1
IDT Year Analysis for I-70**

TABLE 4.1
IDT Year Analysis for US-56 in Stevens County

Layer	Year	Mr avg (ksi)	St. Dev.	Variance	High Mr	Low Mr
SM125A, SRECYL	2006	2193	232	10.6	2,516	1,815
BM2A	1999	2081	418	20.1	2,731	1,481
CRECYL	1999	1861	287	15.4	2,283	1,364
HRECYL	1992	1109	338	30.5	1,604	577

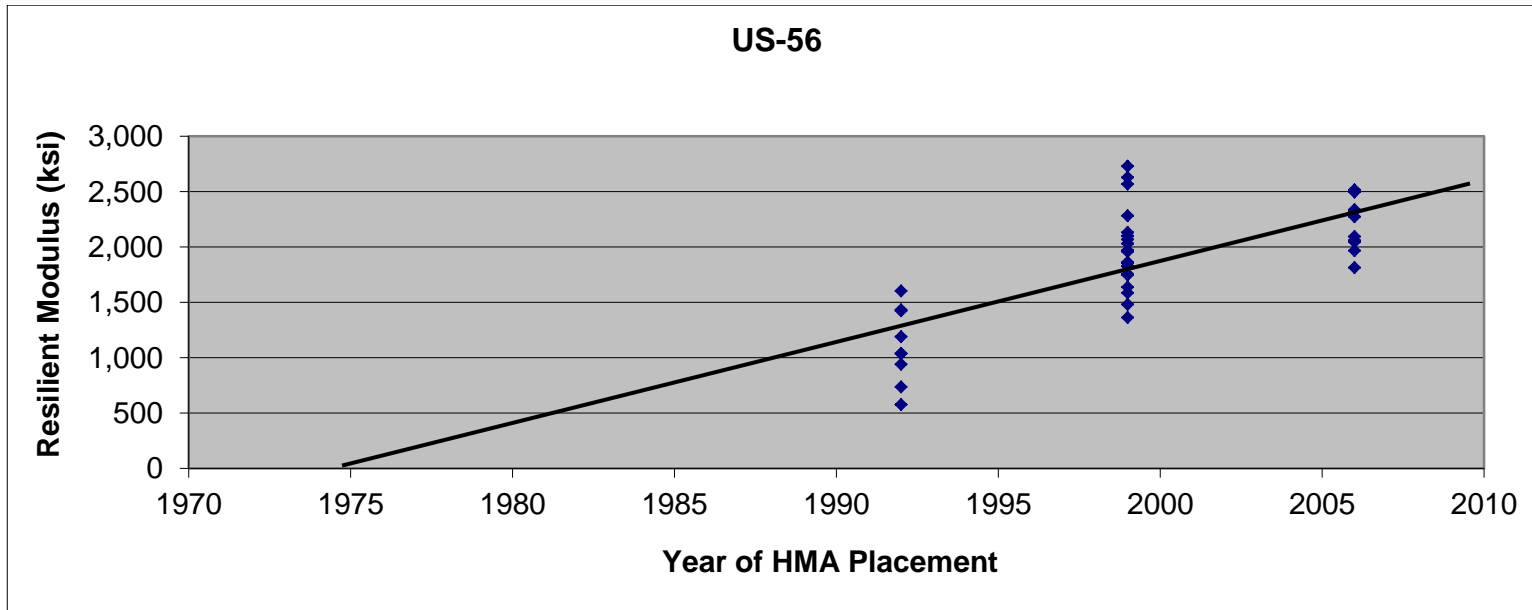


FIGURE 4.2
IDT Year Analysis for US-56

TABLE 4.8
IDT Year Analysis for US-59 in Stevens County

Layer	Year	Mr avg (ksi)	St. Dev.	Variance	High Mr	Low Mr
SM95A, HRECYLCL	1993	2,037	343.3064	16.84973	2,648	1,430
BM3, HM3B	1976	1,466	451.4568	30.79718	2,588	964
ACB3	1961	827	184.8897	22.3576	1,193	574
AB3	1960	964	378.0586	39.22402	1,537	495

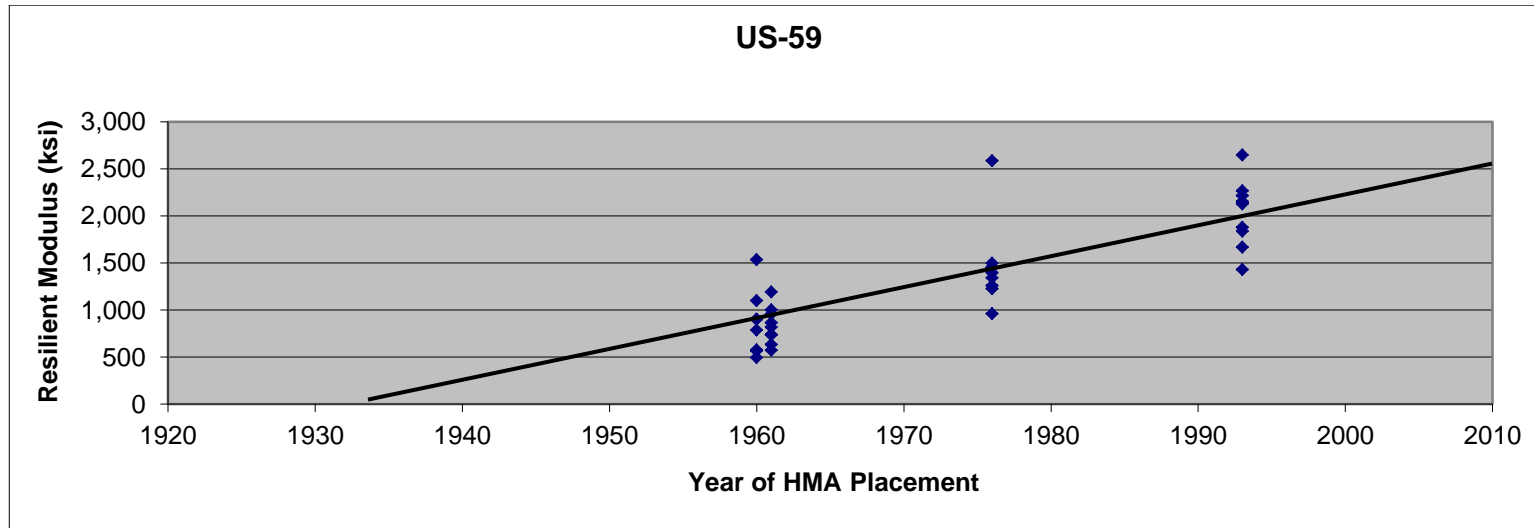
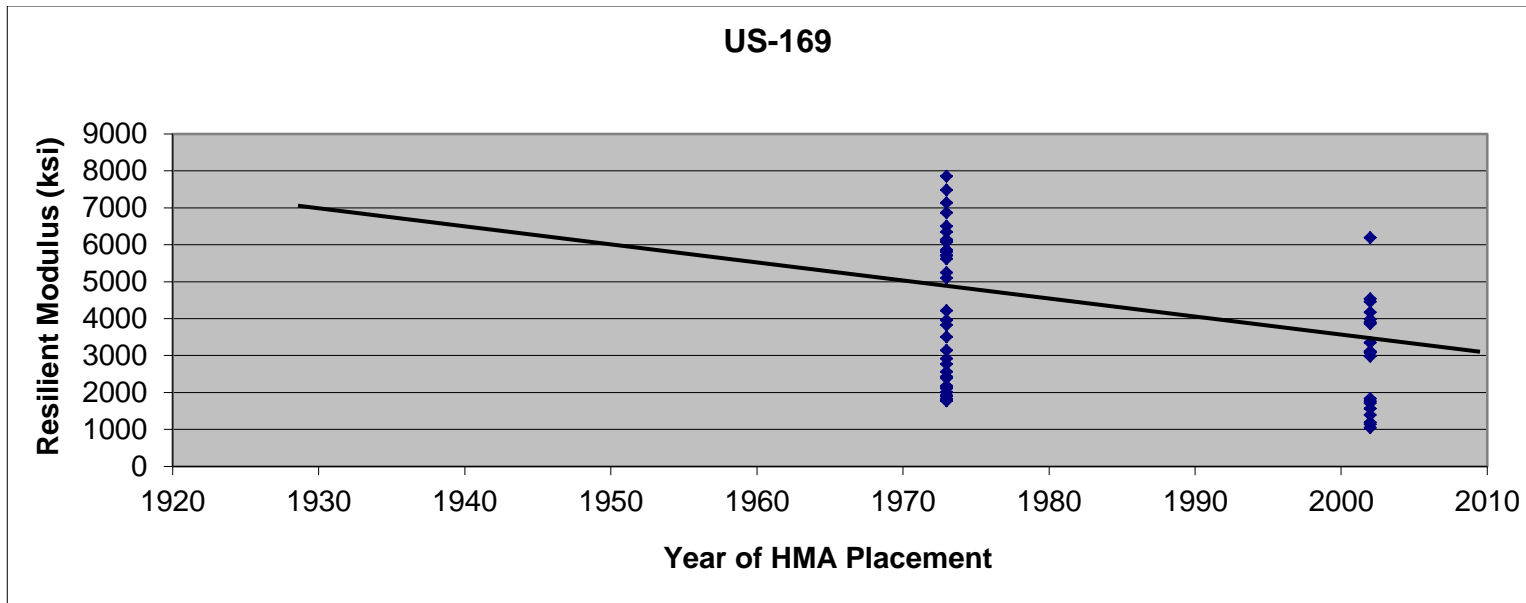


FIGURE 4.3
IDT Year Analysis for US-59

**TABLE 4.9
IDT Year Analysis for US-169 in Miami County**

Layer	Year	Mr avg (ksi)	St. Dev.	Variance	High Mr	Low Mr
SM-9.5T, SR-19B	2002	2784	1269	45.6	4,531	1,133
SR-19A	2002	3034	1616	53.3	6,187	1,042
ACB3	1973	4345	1972	45.4	7,849	1,768



**FIGURE 4.4
IDT Year Analysis for US-169**

TABLE 0.10
IDT Year Analysis for K-4 in Jefferson County

Layer	Year	Mr avg (ksi)	St. Dev.	Variance	High Mr	Low Mr
SR95T, SRECYCL	2002	2,800	490	17.5	3,739	2,257
HRECYCL, BM2	1995	2,380	553	23.2	3,080	1,340
HMSP	1965	2,201	398	18.1	2,704	1,241
ACB2R	1965	2,527	457	18.1	3,408	1,985

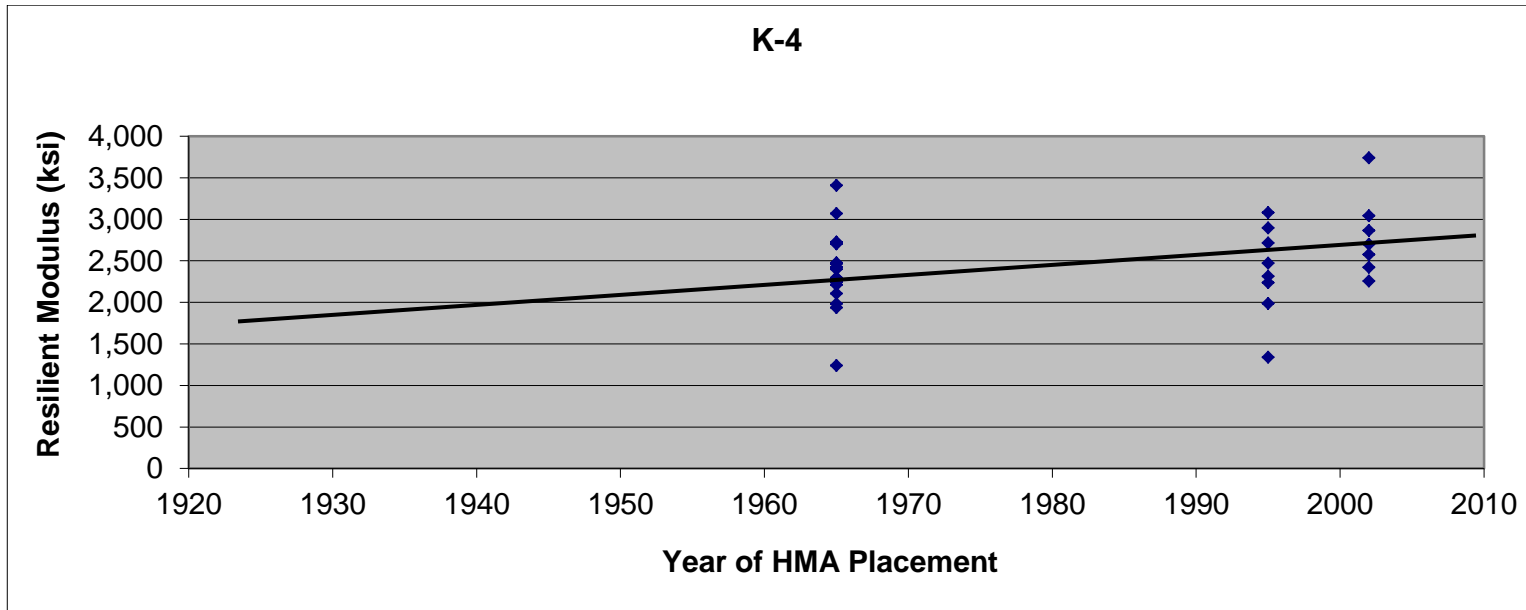


FIGURE 4.5
IDT Year Analysis for K-4

TABLE 4.11
IDT Year Analysis for K-141 in Ellsworth County

Layer	Year	Mr avg (ksi)	St. Dev.	Variance	High Mr	Low Mr
SM125A, BM2A	1987	1,571	694	44.2	2,579	653
BM2	1995	2,544	616	24.2	3,219	1,469
BITCOV	1995	2,893	343	11.8	3,410	2,589

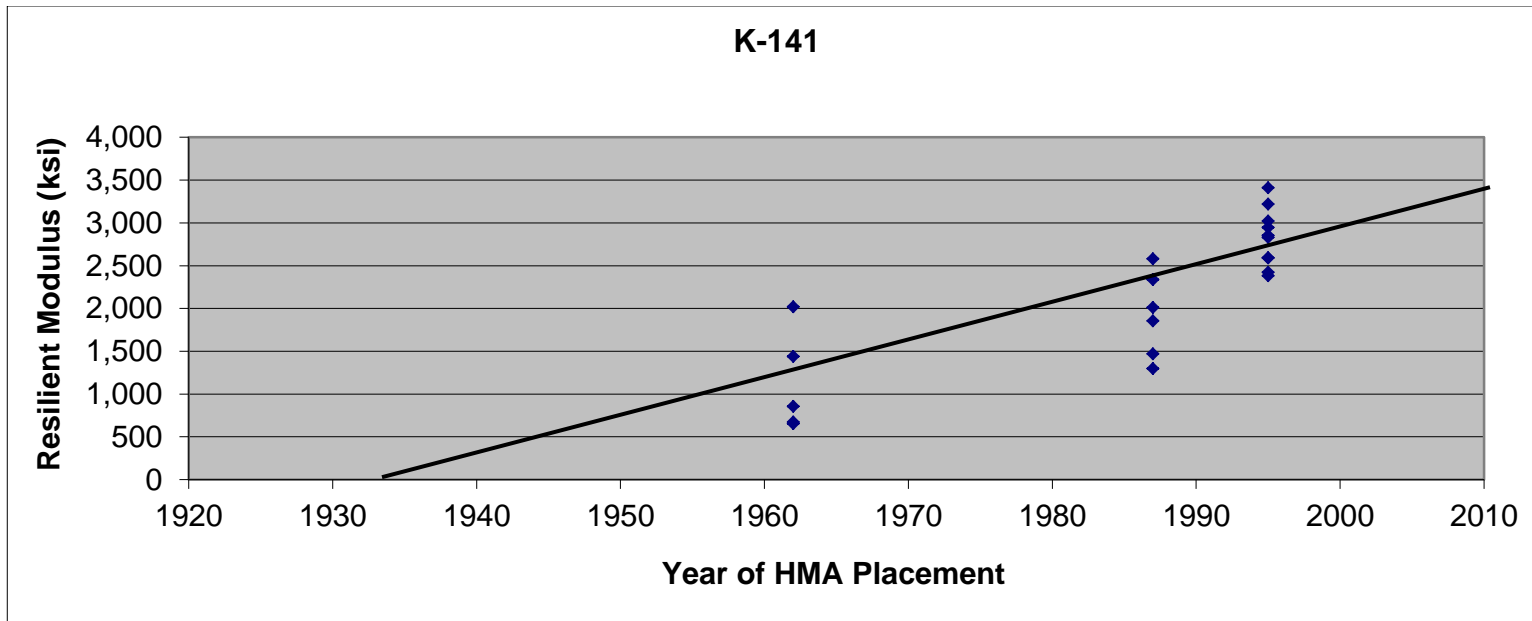


FIGURE 4.6
IDT Year Analysis for K-141

4.5 Structural Layer Coefficients of Aged HMA Layers

The correlation between layer coefficient and layer resilient modulus is approximately linear for HMA with a resilient modulus greater than 200 ksi, as shown in figure 4.7. Based on this, the layer coefficient for each layer of the test sections was calculated. The surface layer of each test section was assumed to have a layer coefficient of 0.42 since the layer is fairly new. The lower AC layer coefficients were determined by developing an equation based on the linear portion of the chart in figure 4.7. If the linear portion of the line is extrapolated, the intercept with the y-axis is at approximately 0.22 for the structural coefficient (at a resilient modulus value of 0 ksi). Based on these assumptions, the equation for the structural coefficient of each layer was calculated using Equation 4.3. Example results from the equation for a few test roadways are shown in Figure 4.8.

$$a_i = \frac{(0.42 - 0.22)}{Mr_{avg, surface}} * Mr_{avg, i} + 0.22$$

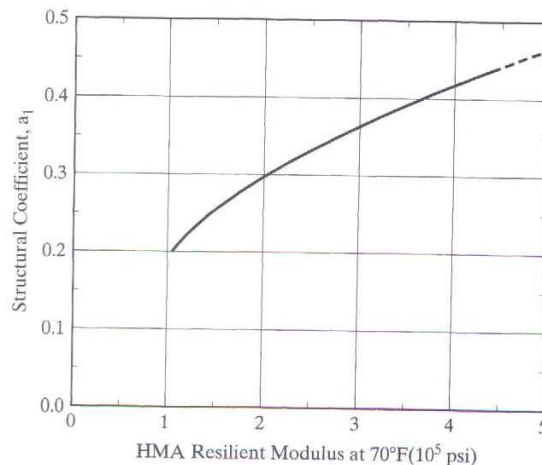
Equation 4.3

Where,

a_i = structural coefficient of layer i ,

$Mr_{avg, surface}$ = average resilient modulus of surface layer, and

$Mr_{avg, i}$ = average resilient modulus of layer i .



(Source: AASHTO 1993)

FIGURE 4.7
Chart for Estimating Layer Coefficient
Based on Resilient Modulus

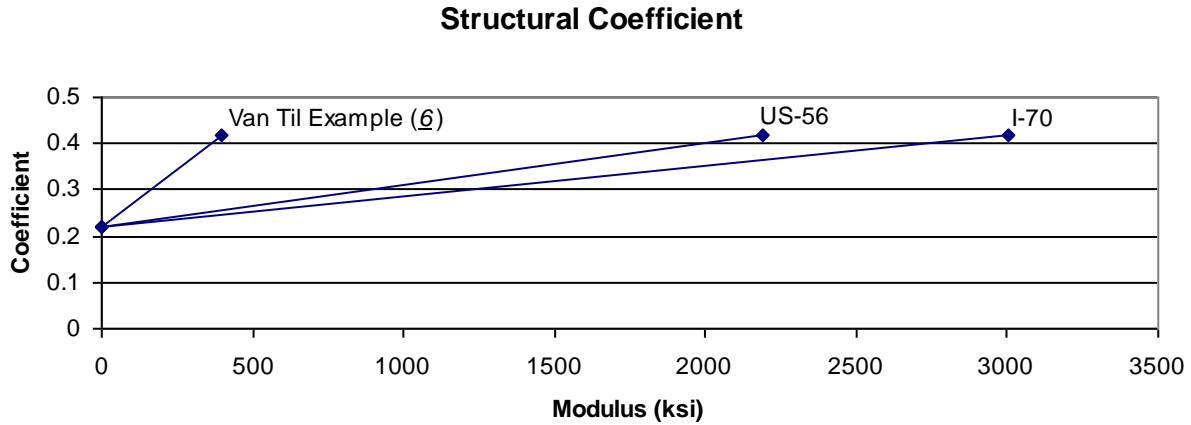


FIGURE 4.8
Examples for Determining Structural Coefficient for Each Layer

As shown in Table 4.12, the structural coefficients of the layers do not decrease at the rate assumed by KDOT. The actual rate of decline is lower. The fastest rate of decline of structural coefficient was 0.06 for the layers on US-59 and K-141 which is still lower than the 0.08 unit reduction between layers assumed by KDOT.

One exception to the lower rate of structural coefficient reduction was the oldest layer for I-70, AA1. This layer was too deteriorated to obtain a quality specimen. Therefore, the structural coefficient for layer AA1 was assumed to be 0.11, the maximum value typically assumed for unbound sub base layers. This layer was built in 1960. Thus the annual rate of change of layer coefficient of this layer was calculated as $(0.42-0.11)/40$ or approx. 0.08 units for 10 years exactly as assumed by KDOT. Thus stripped pavements appear to deteriorate at a rate much faster than other non-stripped pavement. Correct estimation of the structural coefficient of existing pavement layers is an important step in designing the thickness of an overlay. For pavements with higher structural coefficients, the required overlay is thinner.



FIGURE 4.9
K-141 Specimen 10-3

TABLE 4.12
Structural Layer Coefficient for Each AC Layer

	Layer	Year	Design Thickness (in)	Mr avg (ksi)	Modulus Range	Percent of Modulus	Structural Coefficient
I-70 Trego County	BM1T, SRECYL	2000	2	3,002	2,115 - 4,648	100	0.42
	CRECYL	2000	2	2,722	2,049 - 3,196	91	0.40
	HM3A	1960	3.1	2,037	1,312 - 2,872	68	0.36
	AA1	1960	11	N.A.	N.A.	N.A.	0.11
US-56 Stevens County	SM125A, SRECYL	2006	2.5	2,193	1,815 - 2,516	100	0.42
	BM2A, CRECYL	1999	0.6	2,081	1,481 - 2,731	95	0.41
	HRECYL	1992	3.9	1,861	1,364 - 2,283	85	0.39
	BC1	1968	5	1,109	577 - 1,604	51	0.32
US-59 Neosho County	SM95A, HRECYL	1993	3	2,037	1,430 - 2,648	100	0.42
	BM3, HM3B	1976	3.5	1,466	964 - 2,588	72	0.36
	ACB3	1961	5	827	574 - 1,193	41	0.30
	AB3	1960	6	964	495 - 1,537	47	0.31
US-169 Miami County	SM95T, SR19B	2002	4	2,784	1,133 - 4,531	100	0.42
	SR-19A	2002	5.5	3,034	1,042 - 6,187	109	0.44
	ACB3	1973	11	4,345	1,768 - 7,849	156	0.53
K-4 Jefferson County	SR95T, SRECYL	2002	3	2,800	2,257 - 3,739	100	0.42
	HRECYL, BM2	1995	2.8	2,380	1,340 - 3,080	85	0.39
	HMSp	1965	3	2,495	1,985 - 3,408	89	0.40
	ACB2R	1965	8	2,200	1,241 - 2,704	79	0.38
K-141 Ellsworth County	SM125A, BM2A	1995	3.1	2,826	2,381 - 3,410	100	0.42
	BM2	1987	1.5	1,924	1,297 - 2,579	68	0.36
	BITCOV	1962	4	1,127	653 - 2,016	40	0.30

4.6 Fatigue Data Analysis

As mentioned previously, each specimen for the resilient modulus test was cored to get three to four samples of two-inch diameter for the fatigue test. These were cut into test specimens approximately 3.125 inches (80 mm) thick. When possible, at least one specimen was made for each asphalt concrete (AC) layer. Some AC layers were too thin to obtain a specimen from, so it was necessary to combine two layers in one specimen. Other AC layers could not be tested because they were too degraded to obtain a quality specimen from.

Indirect Tension (IDT) Testing was performed twice on each test specimen. After the first test, the specimen was rotated 90° and the test was repeated. The two test results were then averaged to determine the modulus of the specimen. The fatigue results were expressed in terms of traditional fatigue relationship shown in Equation 4.4.

$$N_f = k_1 (1/\varepsilon_i)^{k_2} \quad \text{Equation 4.4}$$

Where,

N_f = Number of repetitions to failure,

ε_i = Initial strain and

k_1 and k_2 = Regression constants.

Figures 4.11-4.16 show that the fatigue relationships for different aged mixtures each project. It is to be noted that although a stress-controlled test was done due to different stiffness of the specimens varying initial strains were obtained. Thus the relationships have been expressed in terms of strains. After fatigue tests, the samples were used for determining bulk specific gravities. Then some were used in determination of asphalt content and rest for determining the maximum specific gravities. Thus, binder content and air voids of each layer material were determined.

Table 4.13 shows the summary of fatigue test results for the materials of the all the layers of the projects in this study. The corresponding binder and air contents are also shown. In general, the air voids of the samples are within the expected range (5 to 8%). The older layers have higher binder contents than the range (5%-7%) encountered in the Superpave mixture design in Kansas. Some of the higher binder content might have resulted from the pavement maintenance treatments such as surface recycling, chip seal, etc. In general, higher the value of k_2 the more fatigue susceptible the mixture would be. In most cases, the older layers show higher k_2 values. However, there is exception to this. The SR-19A mixture on US-169 shows a negative value of k_2 that is close to 0. The same is true for the SM-12.5A mixture on US-56. This may indicate that these layers have not undergone much fatigue damage. A visual observation of the

core on US-169 (Figure 4.10) confirms this observation. The whole core was intact without any sign of visible distresses.

k_2 is also very low for the cold recycled layer (CRECYL) on I-70. The cold recycled involved using fly ash as a binder. This might have contributed to the lower value of k_2 for this layer material. In general, k_2 value for the newest layer is always low. This may indicate that the newer mixtures are less fatigue susceptible. On the other hand, k_2 is always higher for the older layers and increases with age. Thus this may lend support to the practice of KDOT assuming lower structural coefficients to the layers that are being overlaid. However, no definite trend could be established as that had been done for the structural layer coefficients.



FIGURE 4.10
Full-Depth Core on US-169

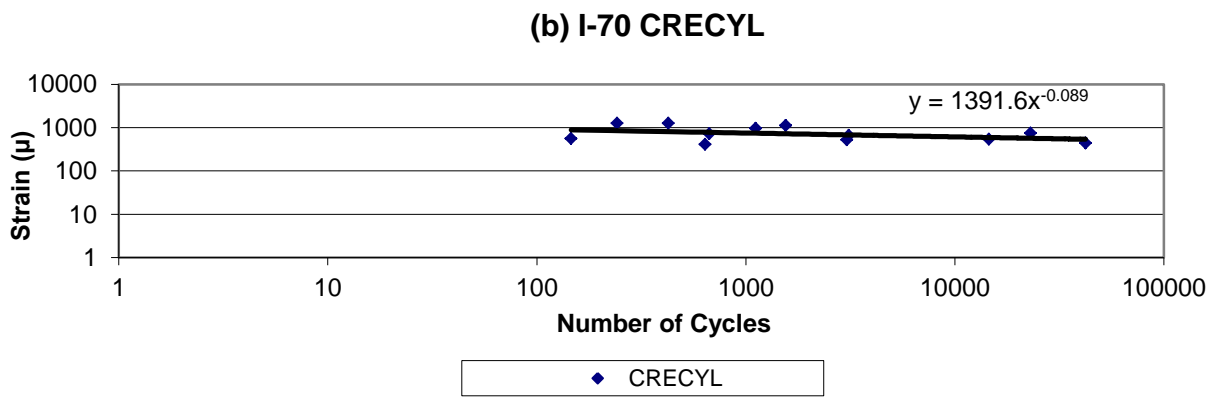
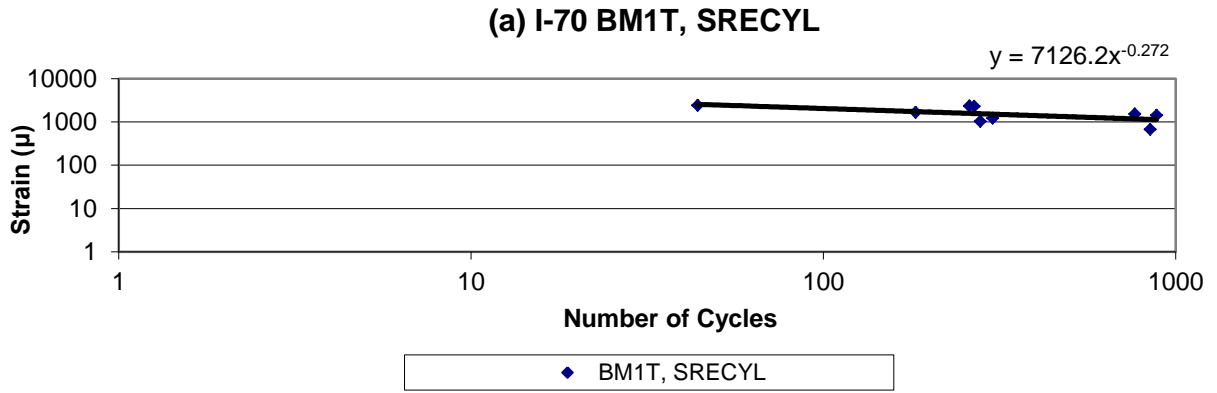
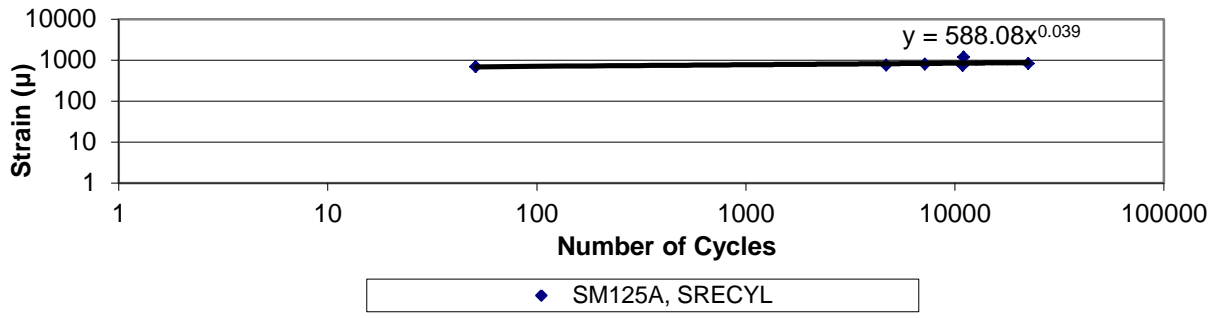
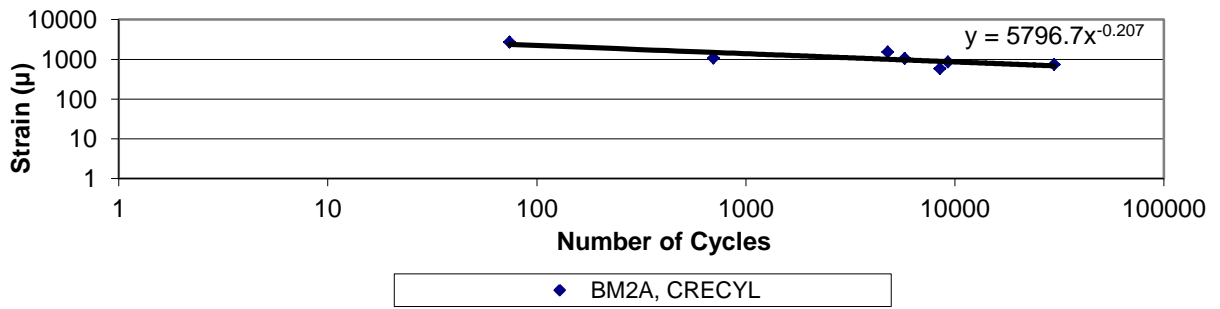


FIGURE 4.11
Fatigue Curves for the Mixtures of I-70

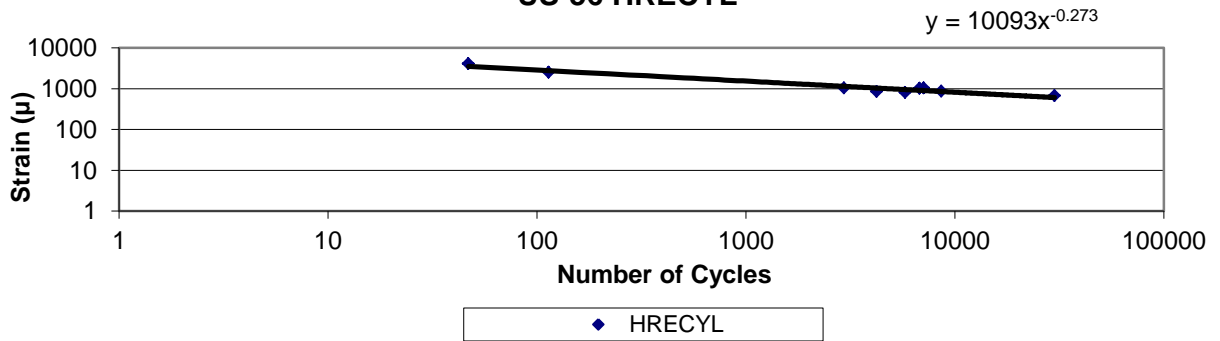
US-56 SM125A, SRECYL



US-56 BM2A, CRECYL



US-56 HRECYL



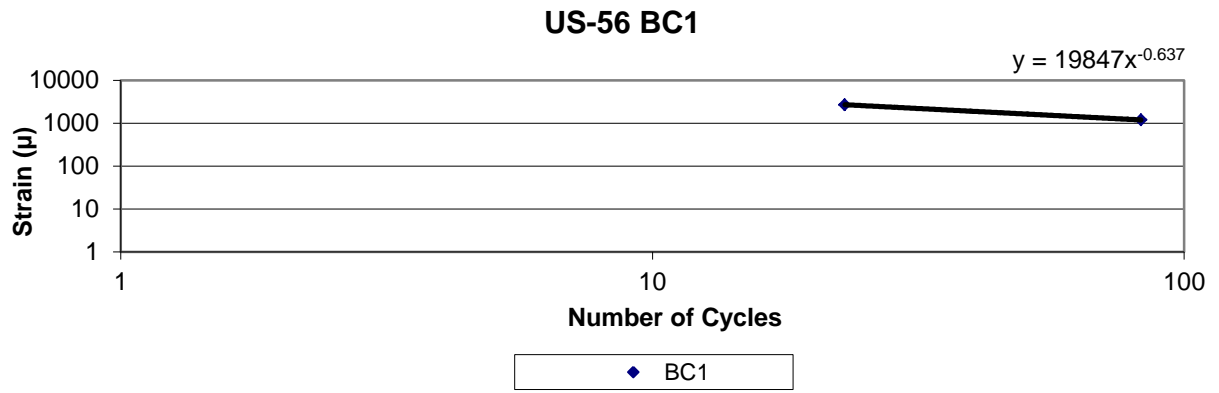


FIGURE 4.12
Fatigue Curves for the Mixtures of US-56

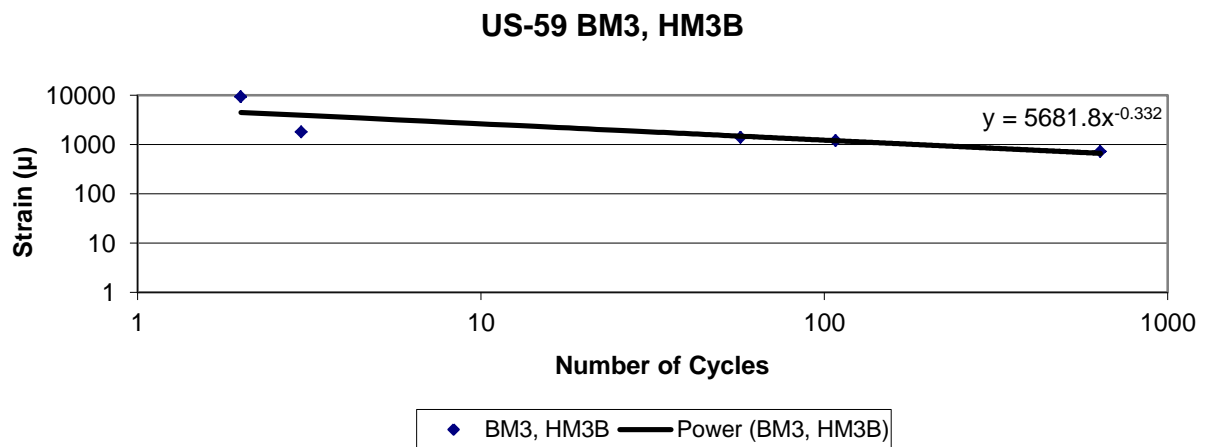
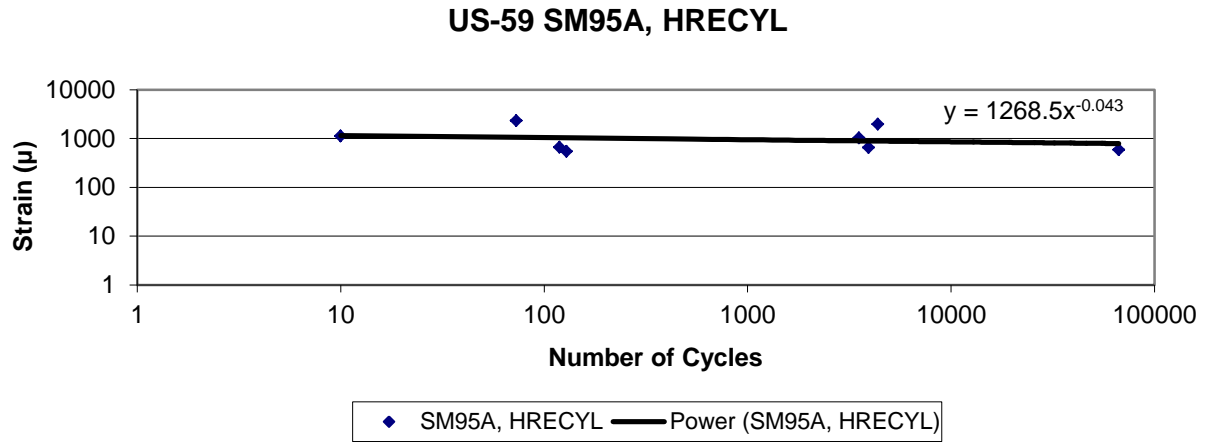
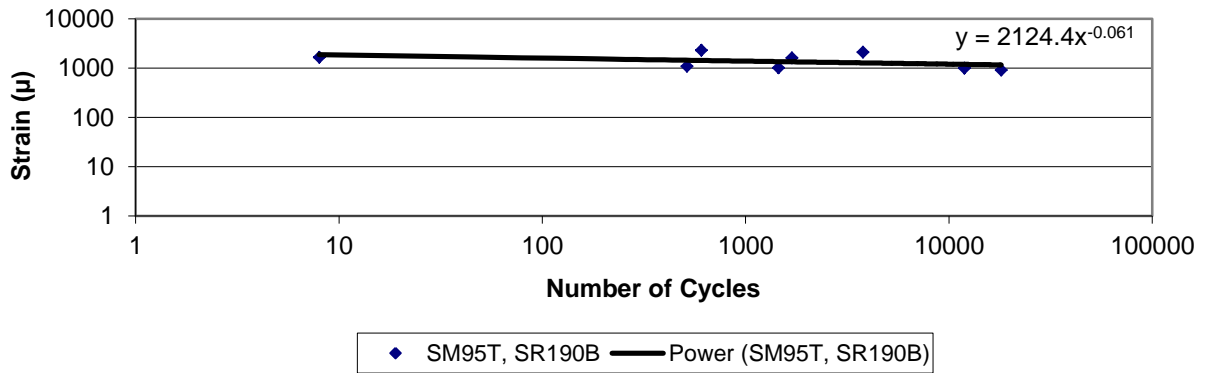
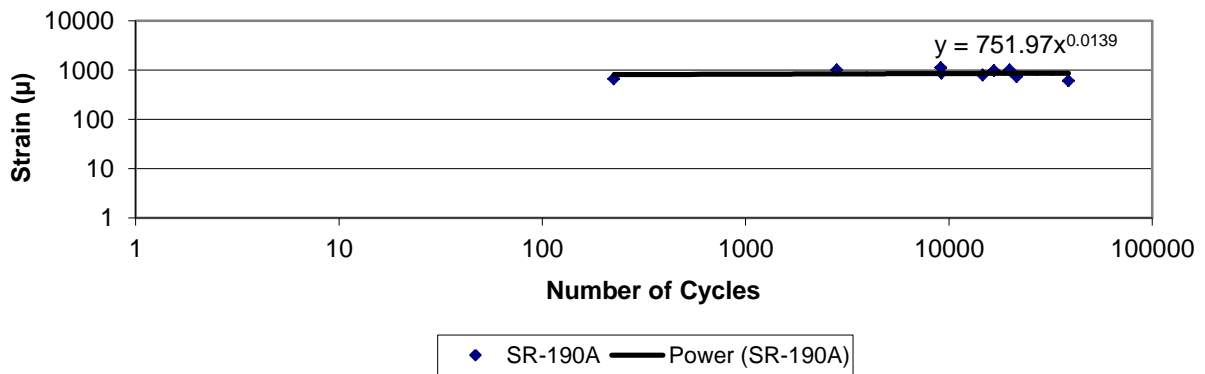


FIGURE 4.13
Fatigue Curves for the Mixtures of US-59

US-169 SM95T, SR190B



US-169 SR-190A



US-169 ACB3

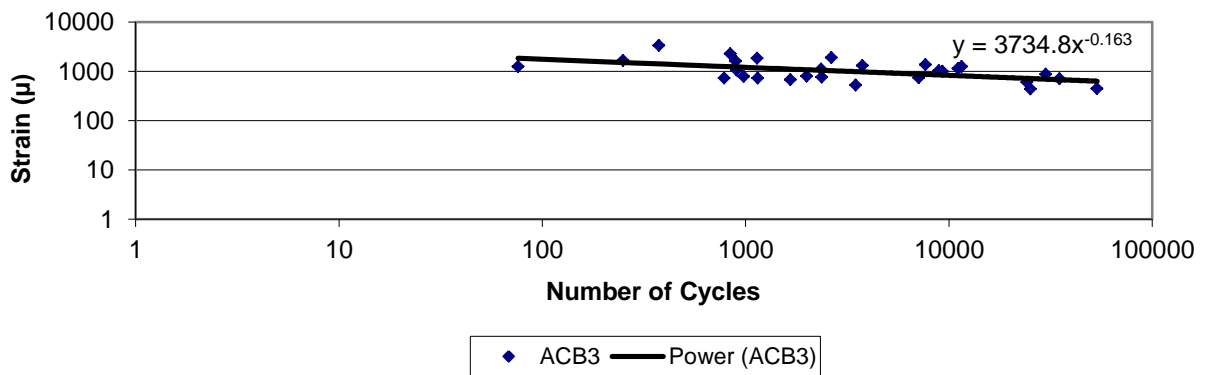
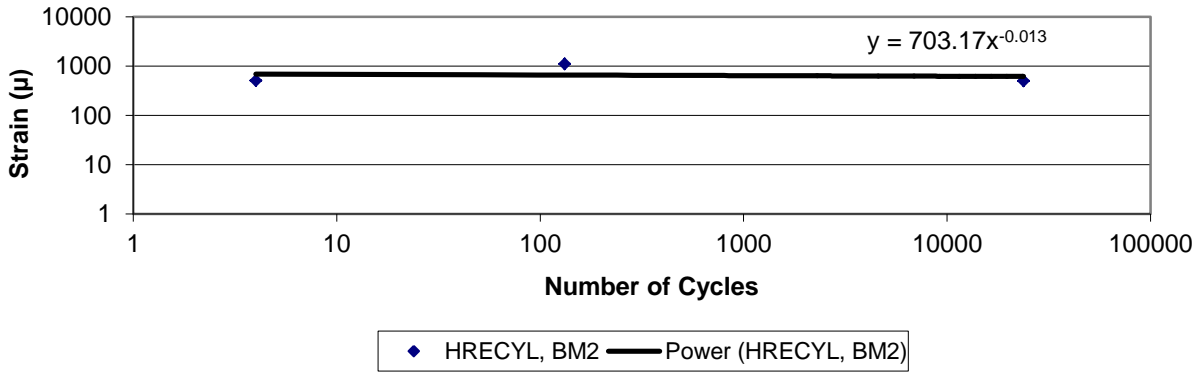
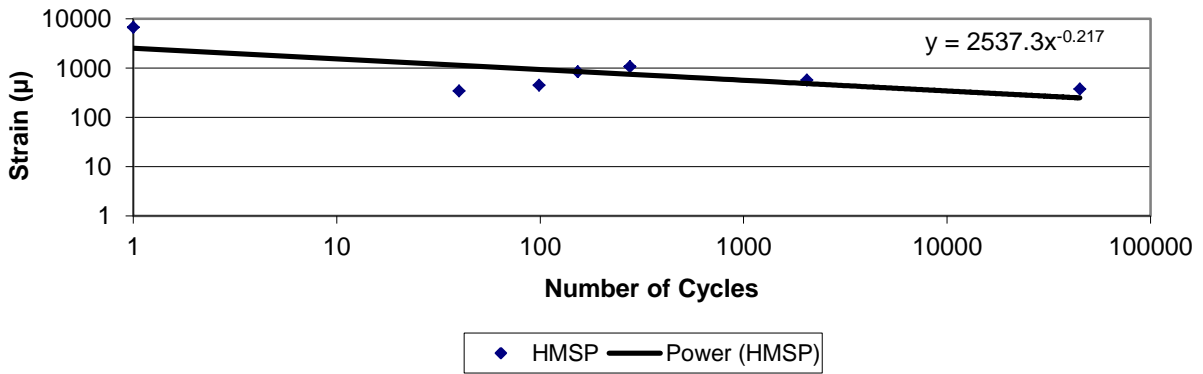


FIGURE 4.14
Fatigue Curves for the Mixtures of US-169

K-4 HRECYL, BM2



K-4 HMSP



K-4 ACB2R

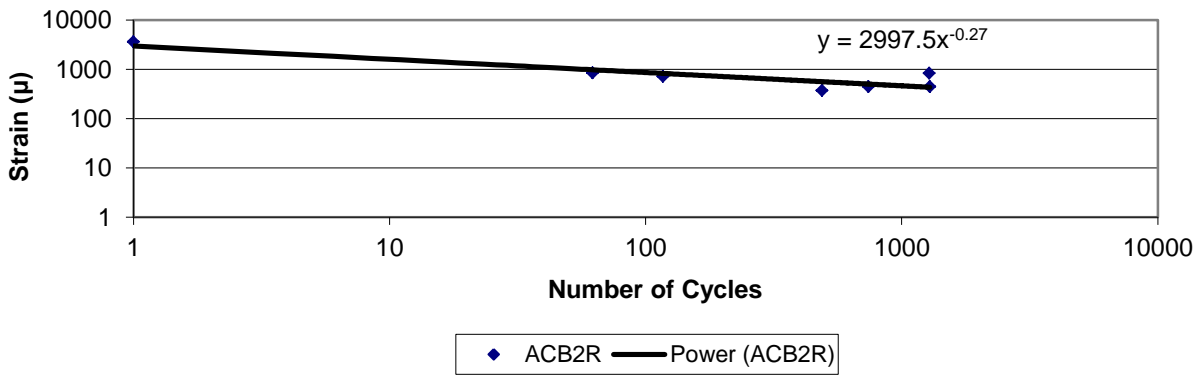
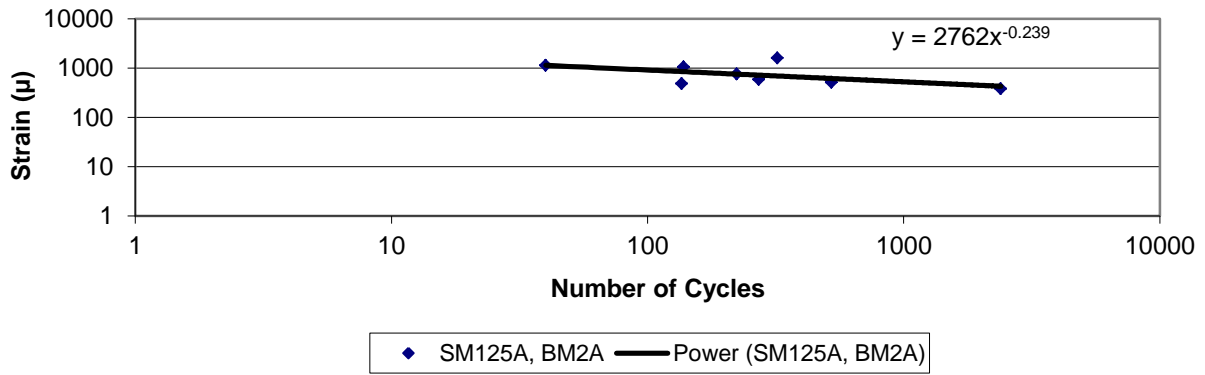
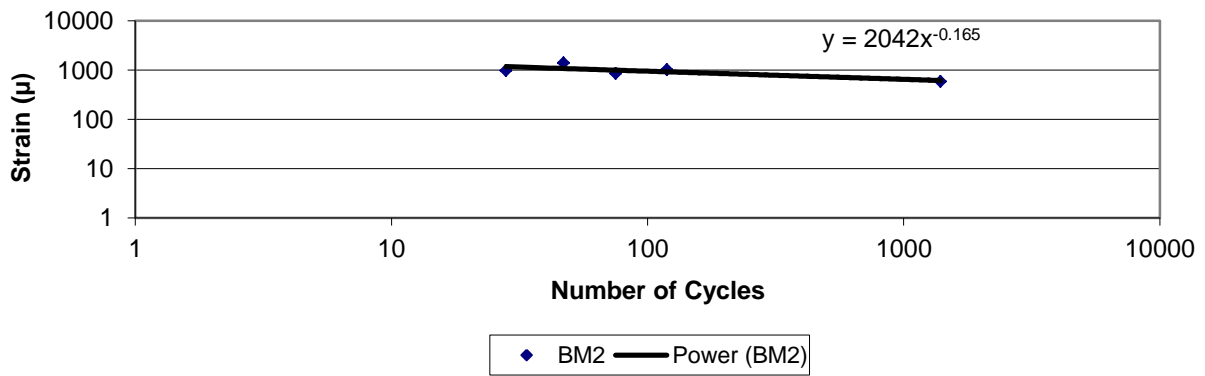


FIGURE 4.15
Fatigue Curves for the Mixtures of K-4

K-141 SM125A, BM2A



K-141 BM2



K-141 BITCOV

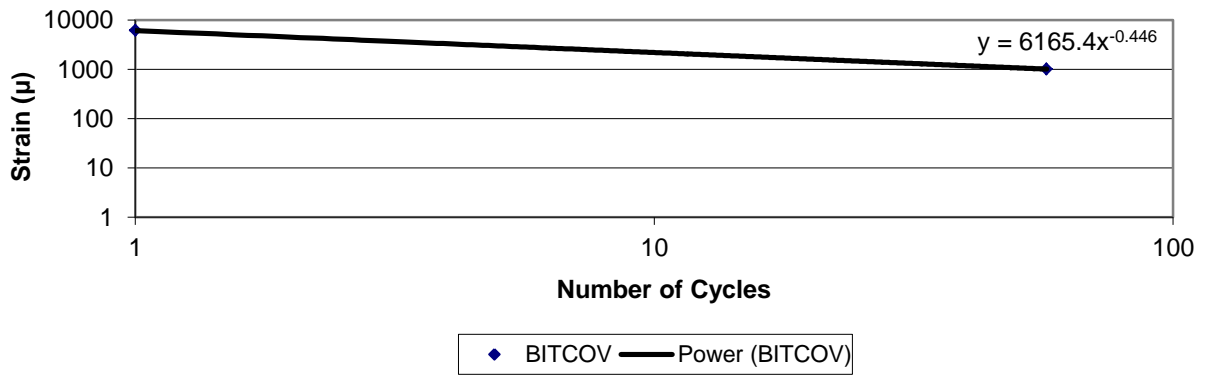


FIGURE 4.16
Fatigue Curves for the Mixtures of K-141

**TABLE 4.13
Summary of Fatigue Test Results**

I-70

Layer	Year	NMAS (in)	# data points	k1	k2	Pb (%)	Pa (%)
BM1T, SRECYL	2000	0.75	9	7126.2	0.2717	4.68	8.12
CRECYL	2000	0.75	12	1391.6	0.0892	4.23	7.43
HM3A	1960	1	0			6.53	

US-56

Layer	Year	NMAS (in)	# data points	k1	k2	Pb (%)	Pa (%)
SM125A, SRECYL	2006	0.5	6	588.08	-0.039	5.01	5.88
BM2A, CRECYL	1999	0.5	7	5796.7	0.2068	5.64	4.56
HRECYL	1992	0.75	9	10093	0.2726	5.64	5.43
BC1	1968	0.75	2	19847	0.637	5.68	8.55

US-59

Layer	Year	NMAS (in)	# data points	k1	k2	Pb (%)	Pa (%)
SM95A, HRECYL	1993		10	1481.3	0.0617	6.12	6.60
BM3, HM3B	1976		5	5681.8	0.332	6.39	6.08
ACB3	1961		0			5.81	
AB3	1960		1			5.93	7.90

US-169

Layer	Year	NMAS (in)	# data points	k1	k2	Pb (%)	Pa (%)
SM95T, SR190B	2002	0.75	8	2124.4	0.0611	6.51	7.09
SR-190A	2002	0.75	9	751.97	-0.0139	5.94	7.73
ACB3	1973	0.75	28	3734.8	0.1627	5.86	3.24

K-4

Layer	Year	NMAS (in)	# data points	k1	k2	Pb (%)	Pa (%)
SR95T, SRECYL	2002		3	1263.5	0.0834	5.91	7.37
HRECYL, BM2	1995		3	703.17	0.0125	6.63	5.33
HMSP	1965		7	2537.3	0.2166	6.35	5.01
ACB2R	1965		7	2997.5	0.2695	6.89	6.94

K-141

Layer	Year	NMAS (in)	# data points	k1	k2	Pb (%)	Pa (%)
SM125A, BM2A	1995	0.5	8	2762	0.239	5.11	6.09
BM2	1987	0.5	6	1881.2	0.1498	5.87	6.33
BITCOV	1962	0.5	2	6165.4	0.446	5.69	7.75

Chapter 5: Results and Analysis

5.1 Test Method Comparison

The moduli from each testing method (FWD, PSPA, and IDT) were directly analyzed to discover if there is a relationship between the different methods. Unfortunately, no consistent correlation emerges.

Results for US-169 had a very high variation in the PSPA modulus likely caused by user error with the equipment. I-70 also had a very significant difference in PSPA readings for cores 1-1, 1-2, 2-1, and 2-2.

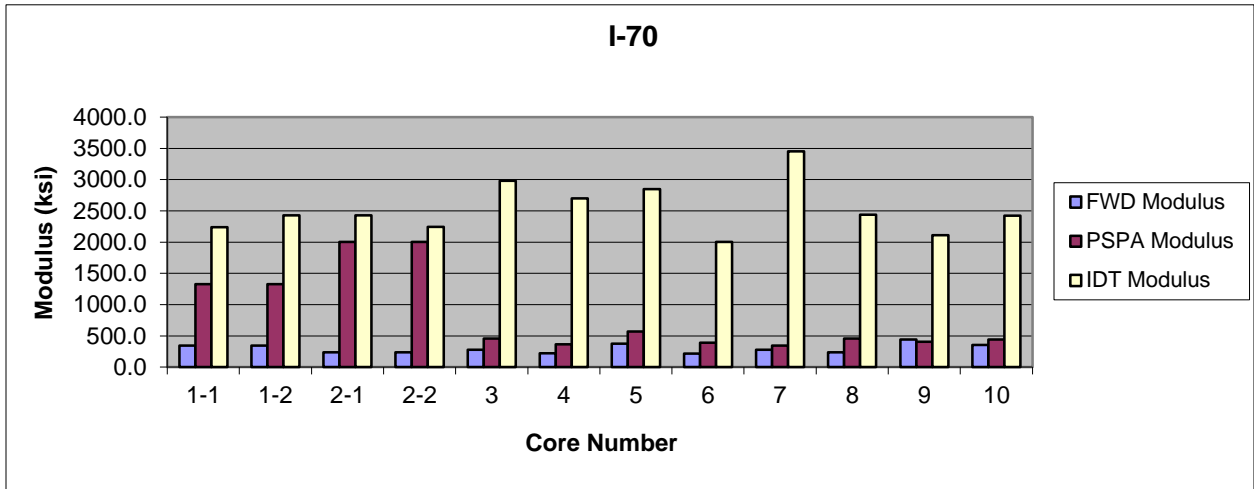


FIGURE 5.1
Modulus Comparison for I-70 in Trego County

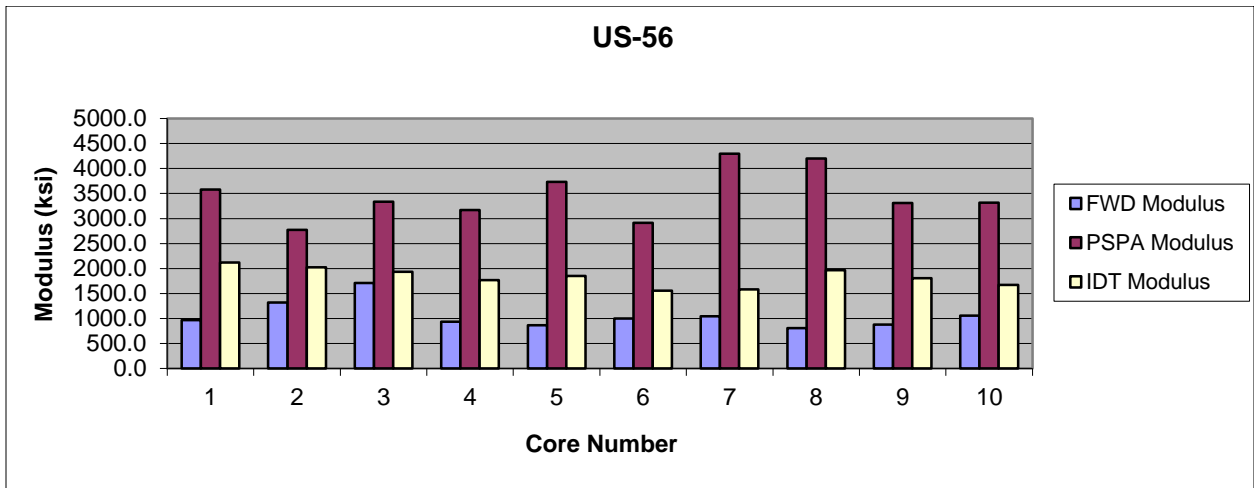


FIGURE 5.2
Modulus Comparison for US-56 in Stevens County

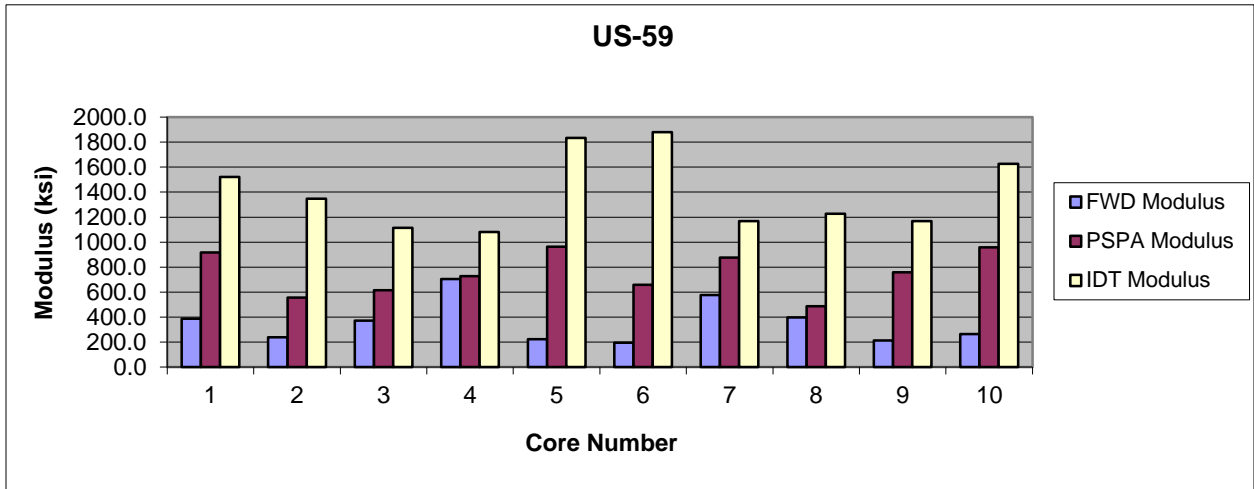


FIGURE 5.3
Modulus Comparison for US-59 in Neosho County

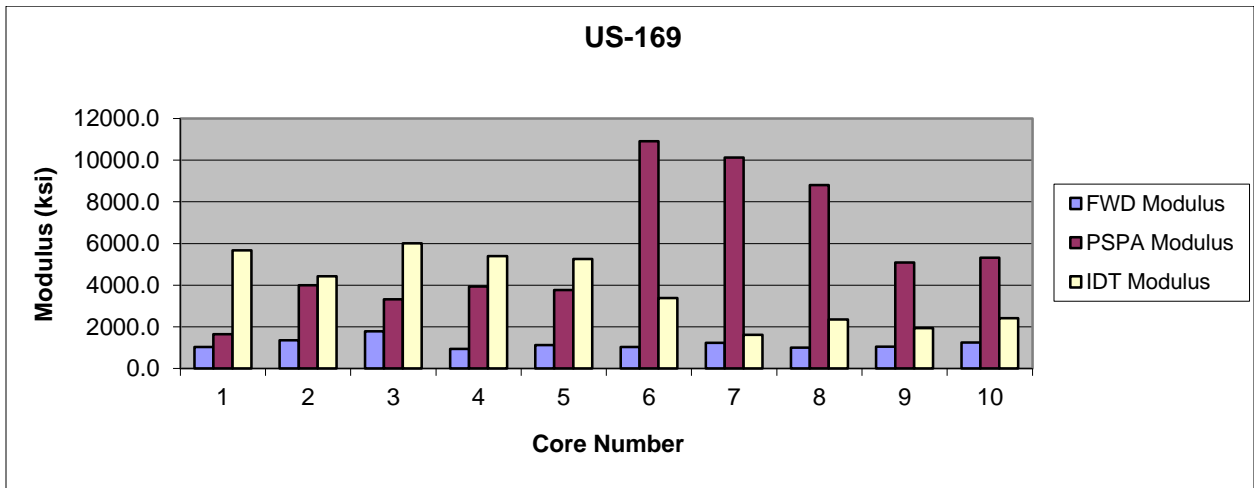


FIGURE 5.4
Modulus Comparison for US-169 in Miami County

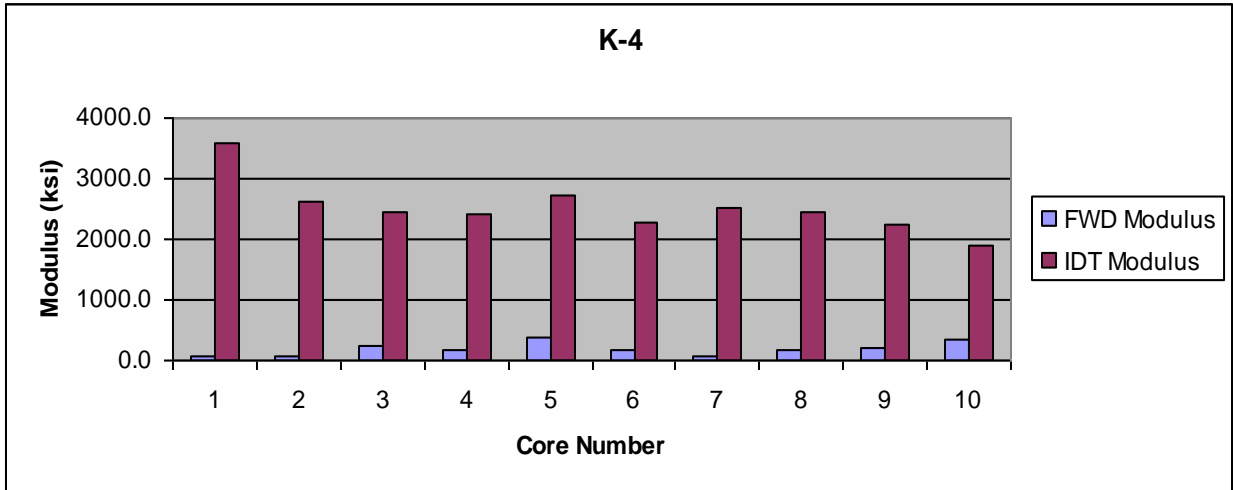


FIGURE 5.5
Modulus Comparison for K-4 in Jefferson County

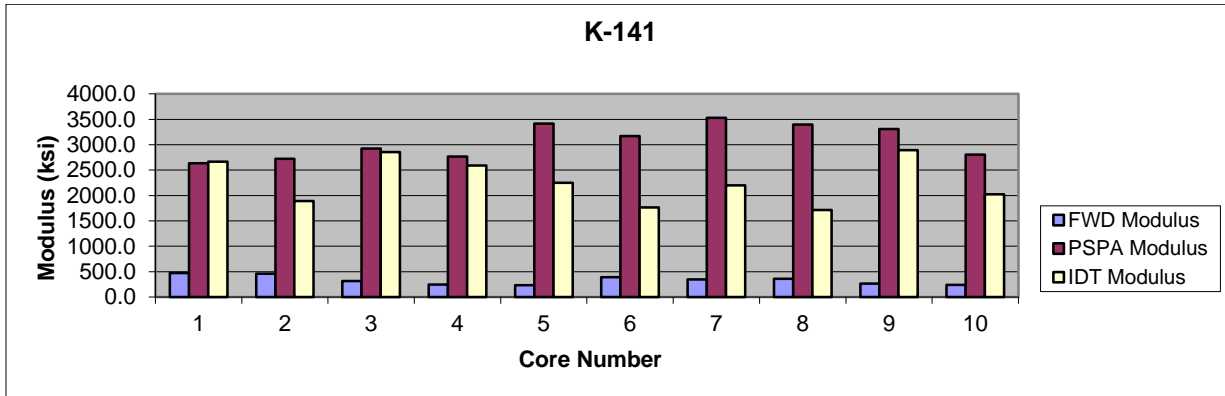


FIGURE 5.6
Modulus Comparison for K-141 in Ellsworth County

5.2 Depth Comparison

Test methods were also analyzed by the depth of the pavement to discover if depth influenced the moduli. Pavement depth was determined by the depth of the core. This could be an inaccurate method of determining the pavement depth if part of the core was too deteriorated to be extracted from the hole.

Most of the data was consistent and independent of pavement depth. US-59, one of the deepest pavements, shows the results for the three test methods possibly converge at higher depths.

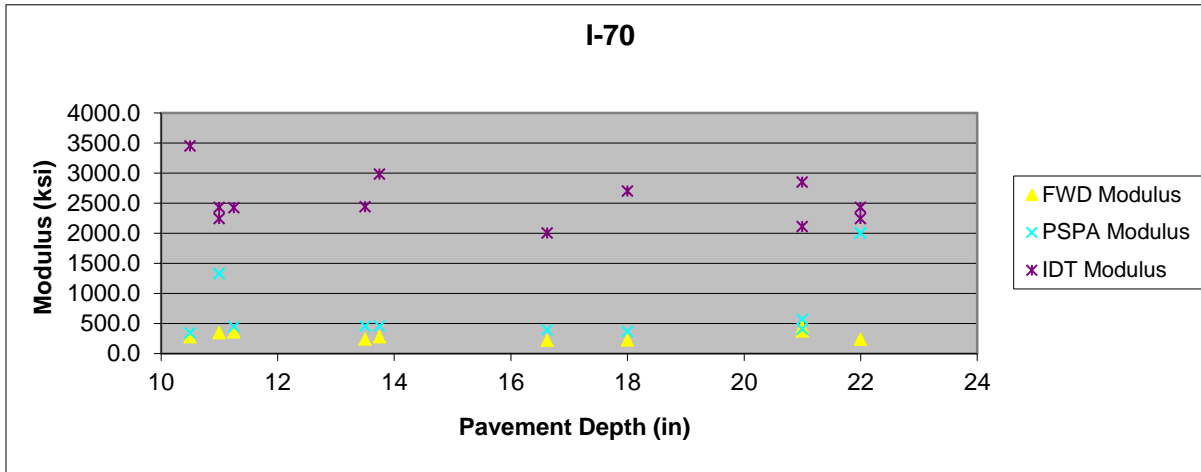


FIGURE 5.7
Modulus Comparison by Depth for I-70 in Trego County

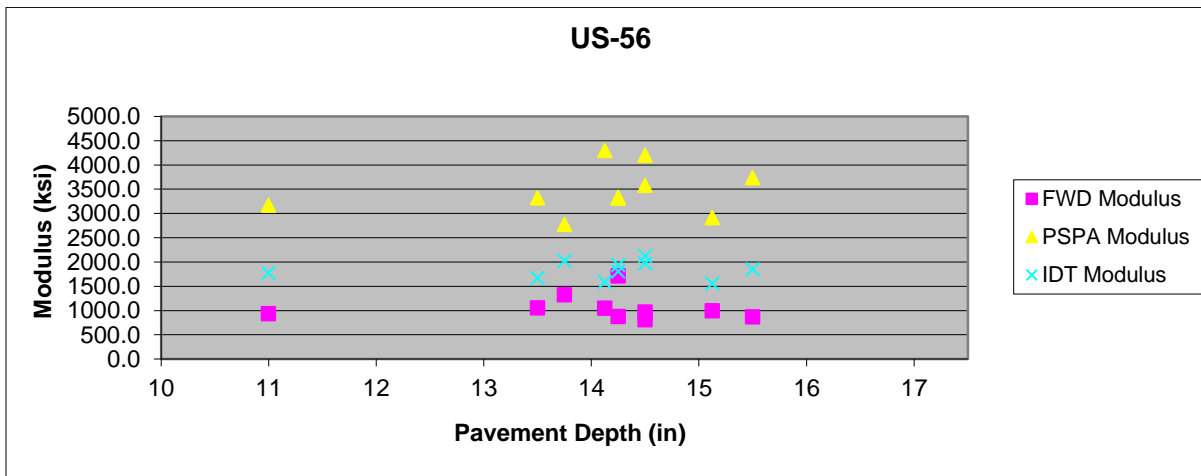


FIGURE 5.8
Modulus Comparison by Depth for US-56 in Stevens County

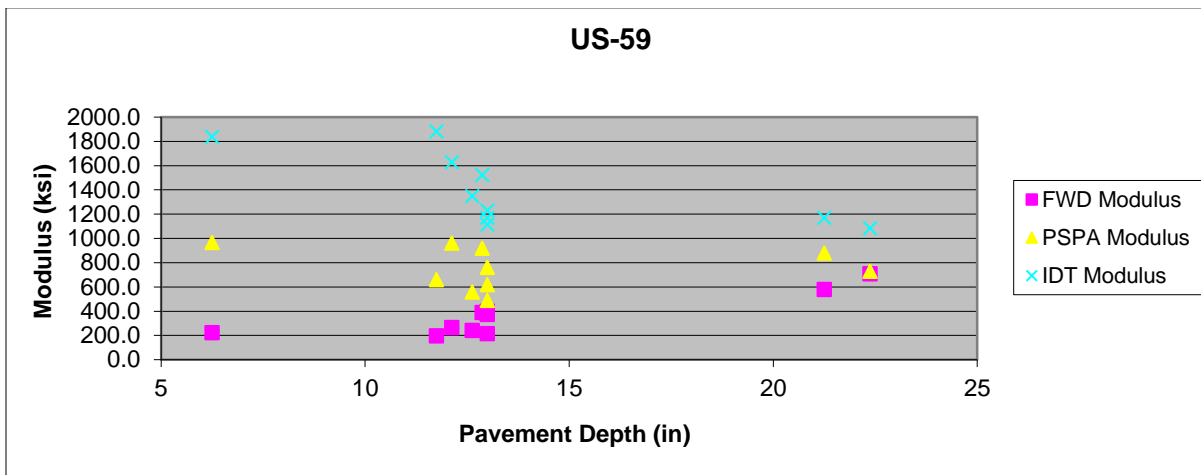


FIGURE 5.9
Modulus Comparison by Depth for US-59 in Neosho County

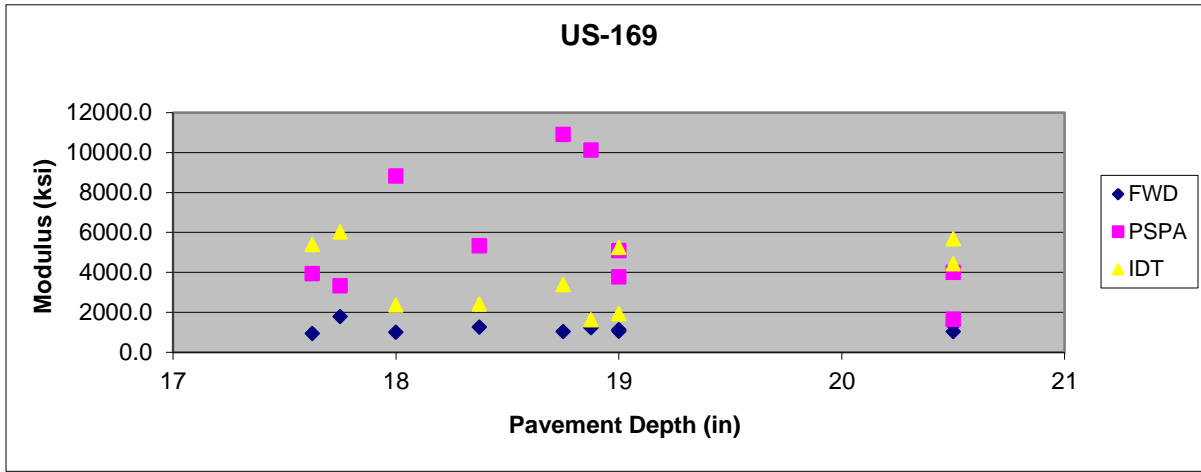


FIGURE 5.10
Modulus Comparison by Depth for US-169 in Miami County

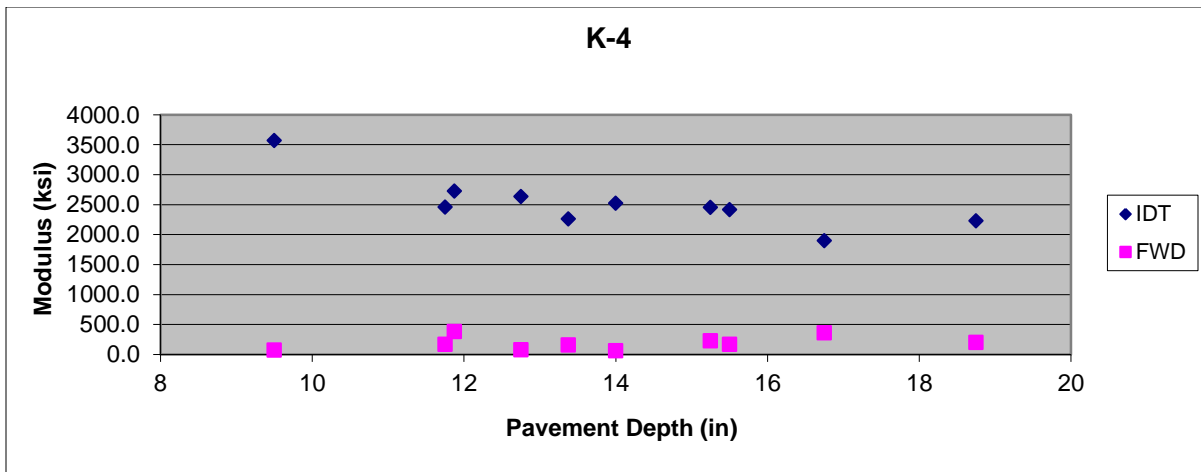


FIGURE 5.11
Modulus Comparison by Depth for K-4 in Jefferson County

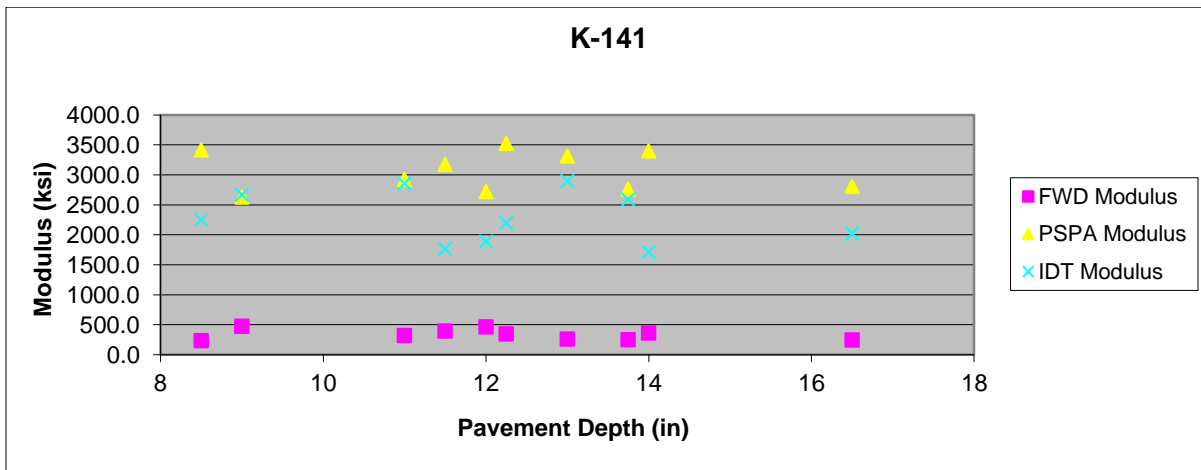


FIGURE 5.12
Modulus Comparison by Depth for K-141 in Ellsworth County

5.3 Fatigue Results Analysis

The fatigue results were also statistically analyzed on a project-by-project basis. The dependent variable was the maximum strain or the strain at failure. The independent variables were the initial strain, resilient modulus (MR), asphalt content (AC), air void (VA) and age of the layer. The statistical analysis software, SAS was used for this purpose. The summary results are shown in Table 5.1. The results show that no consistent, statistically significant factor was identified for all projects. However, all significant factors, such as, initial strain (or resilient modulus for one project), air voids, and asphalt content, are already known to affect the fatigue life of a HMA pavement. This study reconfirms the importance of these factors. As KDOT plans to implement the mechanistic-empirical pavement design process it is strongly recommended that these factors, initial strain, binder content and air voids be strictly controlled during the pavement design, mixture design, and construction process, respectively. For overlays, it is highly recommended that the existing pavement cores be thoroughly studied or any nondestructive method such as Ground Penetrating Radar (GPR) survey be done on the existing pavement to identify layers that are distressed. Also, the use of Falling Weight Deflectometer (FWD) moduli would result in a conservative design for overlays.

TABLE 5.1
Summary of Results of the Statistical Analysis of Fatigue Test Data

Project	Response Variable	Independent Variables	p-values	Significance @ $\alpha = 0.1$
I-70 (whole model is significant @ $\alpha = 0.1$ p-value = 0.07)	Max. Strain	Initial Strain	0.0076	Y
		MR/E*	0.5416	N
		AC	0.1874	N
		VA	0.1319	N
K-141 (Overall p-value = 0.7685)	Max. Strain	Initial Strain	0.6252	N
		MR/E*	0.2242	N
		AC	0.7613	N
		VA	0.9136	N
		AGE	0.7877	N
K-4 (Overall p-value = 0.1821)	Max. Strain	Initial Strain	0.1241	N
		MR/E*	0.8798	N
		AC	0.2532	N
		VA	0.0109	Y
		AGE	0.1538	N
US -169 (Overall p-value = 0.4023)	Max. Strain	Initial Strain	0.1213	N
		MR/E*	0.1041	Y
		AC	0.3005	N
		VA	0.9241	N
		AGE	0.7258	N
US-59 (Overall p-value = 0.5565)	Max. Strain	Initial Strain	0.5466	N
		MR/E*	0.1767	N
		AC	0.3935	N
		VA	0.5981	N
		AGE	0.8284	N
US-56 (whole model is significant @ $\alpha = 0.1$ p-value = 0.083)	Max. Strain	Initial Strain	0.8920	N
		MR/E*	0.4047	N
		AC	0.1895	N
		VA	0.0111	Y
		AGE	0.2957	N

Chapter 6: Conclusions and Recommendations

6.1 Conclusions

1. Poor correlation was found between FWD, PSPA, and IDT testing methods. Even though most of the test roadways showed a fairly consistent correlation (or trends) between the tests, there was no consistency between roadways.
2. Pavements with the greatest amount of deterioration showed the largest decline in modulus. The most prominent form of deterioration observed was stripping. Aggregate size had little influence in the amount of stripping.
3. Pavement modulus is independent of the depth of pavement. The moduli showed little variation with a change in depth along the roadway. This may have been impacted by inaccuracy in determining the pavement depth.
4. Fatigue test results show that older pavement layers have a higher propensity for fatigue failure than the newer layers. However, some older pavement layers showed excellent fatigue life.

6.2 Recommendations

1. Fatigue testing will be performed on the test specimens discussed in this report to determine the remaining service life of each AC layer. Results from these tests will be released in a later report.
2. Further study is recommended to determine if there is a consistent correlation between FWD, PSPA, and IDT testing methods that works for multiple AC pavements. Further study is also recommended on deeper pavements to determine if the depth affects the modulus from the testing methods.
3. As KDOT plans to implement the mechanistic-empirical pavement design process it is strongly recommended that pavement initial strain, mixture binder content and in-situ air voids be strictly controlled during the pavement design, mixture design, and construction process, respectively.
4. For overlays, it is highly recommended that the existing pavement cores be thoroughly studied or any nondestructive method such as Ground Penetrating Radar (GPR) survey be

done on the existing pavement to identify layers that are distressed. Also, the use of Falling Weight Deflectometer (FWD) moduli would result in conservative design.

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Appendix A: IDT Results

TABLE A.1
IDT Results for I-70 in Trego County

Specimen	Trial No	Modulus by Cycle (ksi)					Mr ave (ksi)	Std. Dev.	C.V.
		Mr 1	Mr 2	Mr 3	Mr 4	Mr 5			
70-1-1-1	1	2061.0	2004.5	2058.3	2015.3	1958.2	2019	42.5	2.10
	2	2177.8	2248.1	2229.5	2176.5	2216.4	2210	31.8	1.44
70-1-2-1	1	2300.7	2341.4	2296.2	2368.3	2465.8	2354	69.0	2.93
	2	2251.1	2374.0	2194.0	2353.8	2265.5	2288	74.9	3.27
70-1-1-2	1	2825.5	2734.9	2871.6	2730.2	2817.4	2796	61.4	2.20
	2	2081.1	2158.8	2157.7	2169.5	2144.0	2142	35.4	1.65
70-1-2-2	1	2809.2	2583.0	2593.6	2739.6	2658.8	2677	96.8	3.62
	2	2769.3	2769.8	2842.7	2873.5	3014.5	2854	100.7	3.53
70-1-3-2	1	1944.6	1957.5	2042.4	1955.1	1927.1	1965	44.7	2.28
	2	2152.9	2161.5	2112.5	2207.8	2244.5	2176	51.2	2.35
70-2-1-1	1	2633.8	2593.9	2519.3	2468.3	2474.9	2538	73.3	2.89
	2	2646.8	2576.5	2630.8	2580.9	2613.9	2610	30.7	1.18
70-2-2-1	1	3222.3	2836.6	2939.9	2837.0	2901.8	2947	159.8	5.42
	2	3513.9	3555.4	3359.8	3414.1	3381.2	3445	85.5	2.48
70-2-3-1	1	1485.3	1470.4	1514.3	1459.5	1444.0	1475	26.8	1.82
	2								
70-2-1-2	1	3345.8	3235.6	3276.1	3436.9	3091.8	3277	128.8	3.93
	2	2487.9	2285.9	2294.1	2417.1	2288.3	2355	92.8	3.94
70-2-2-2	1	1961.1	2087.0	2057.9	2142.6	2202.3	2090	90.9	4.35
	2	2839.4	2949.6	2732.6	2834.5	2752.8	2822	85.9	3.04
70-2-3-2	1	1428.0	1396.5	1399.3	1378.8	1386.3	1398	18.8	1.34
	2	1231.5	1267.9	1213.9	1209.3	1205.2	1226	25.7	2.10
70-3-1	1	3664.3	3470.9	3592.9	3637.5	3344.7	3542	132.9	3.75
	2	2641.6	3161.1	2728.1	2732.3	2826.6	2818	202.7	7.19
70-3-2	1	3018.2	3028.5	2884.3	2870.0	2924.4	2945	74.3	2.52
	2	2791.0	2965.8	2971.6	2713.3	2861.7	2861	111.7	3.91
70-3-3	1	3801.7	3624.3	3772.2	3931.5	3463.9	3719	179.5	4.83
	2	2068.6	2045.4	2017.1	2026.0	1973.8	2026	35.3	1.74
70-4-1	1	2623.3	2634.7	2682.9	2717.4	2652.0	2662	38.3	1.44
	2	3266.6	3362.4	3184.6	3213.2	3379.7	3281	87.3	2.66
70-4-2	1	3129.9	2984.2	2760.2	3007.4	3082.4	2993	142.5	4.76
	2	3136.7	3230.6	2849.1	2749.3	2872.0	2968	205.3	6.92
70-4-3	1	2403.1	2519.5	2339.9	2453.5	2464.7	2436	67.9	2.79
	2	1971.2	1937.2	1985.0	1886.5	1965.6	1949	39.1	2.01
70-5-1	1	3828.3	4219.2	3977.3	4032.3	4087.0	4029	143.6	3.57
	2	3788.2	3638.5	3865.6	3541.8	4024.8	3772	189.6	5.03
70-5-2	1	3296.5	3175.2	3322.2	2933.3	3182.1	3182	153.9	4.84
	2	3053.2	2915.0	2848.7	2713.5	2732.1	2852	139.7	4.90
70-5-3	1	1698.1	1763.0	1745.5	1699.0	1725.5	1726	28.5	1.65
	2	1699.8	1748.1	1733.8	1691.9	1746.5	1724	26.5	1.53
70-6-2	1	2333.1	2414.8	2386.6	2305.4	2165.0	2321	97.2	4.19
	2	2867.1	2725.8	2767.8	2755.5	2820.9	2787	56.3	2.02
70-6-3	1	1516.3	1497.5	1466.9	1470.5	1477.8	1486	20.8	1.40
	2	1478.8	1442.9	1429.1	1450.6	1436.0	1448	19.2	1.33

TABLE A.1
IDT Results for I-70 in Trego County, Continued

Specimen	Trial No	Modulus by Cycle (ksi)					Mr ave (ksi)	Std. Dev.	C.V.
		Mr 1	Mr 2	Mr 3	Mr 4	Mr 5			
70-7-1	1	4458.0	4713.1	4620.3	4523.1	4924.4	4648	182.4	3.93
	2	3463.9	3469.8	3510.0	3426.6	3480.8	3470	30.1	0.87
70-7-2	1	2561.4	2495.0	2469.3	2569.7	2491.2	2517	45.2	1.80
	2	3345.7	3851.3	3491.9	3759.6	3657.3	3621	203.7	5.63
70-7-3	1	1953.4	1866.4	1898.0	1889.7	1900.6	1902	31.9	1.68
	2	1950.2	1917.3	1967.2	1951.2	1910.6	1939	24.2	1.25
70-8-1	1	2794.3	2776.3	2737.3	2639.4	2759.5	2741	60.8	2.22
	2	2419.6	2514.3	2585.2	2583.7	2556.0	2532	69.0	2.72
70-8-2	1	2537.0	2499.3	2552.0	2603.3	2595.7	2557	43.0	1.68
	2	3746.0	3646.5	3486.2	3476.8	3361.6	3543	152.0	4.29
70-8-3	1	1318.7	1337.7	1310.7	1304.2	1312.5	1317	12.8	0.97
	2	1371.8	1354.8	1376.8	1350.2	1369.3	1365	11.5	0.84
70-9-2	1	2782.1	2781.3	2767.2	2624.3	2710.9	2733	67.5	2.47
	2	2535.7	2450.6	2471.5	2391.7	2448.0	2459	51.8	2.11
70-9-3	1	1923.5	1920.1	1899.0	1894.4	1869.3	1901	21.9	1.15
	2	2914.6	2891.7	2754.9	2818.9	2857.9	2848	63.2	2.22
70-10-2	1	3029.1	2923.6	2943.2	2898.7	2843.7	2928	67.9	2.32
	2	3144.0	3185.9	3225.6	3195.5	3102.1	3171	48.2	1.52
70-10-3	1	682.7	693.7	683.4	674.9	670.8	681	8.8	1.30
	2	851.8	822.3	816.0	820.9	794.3	821	20.5	2.50

TABLE A.2
IDT Results for US-56 in Stevens County

Specimen	Trial No	Modulus by Cycle (ksi)					Mr ave (ksi)	Std. Dev.	C.V.
		Mr 1	Mr 2	Mr 3	Mr 4	Mr 5			
56-1-1	1	1942.6	1871.4	1813.0	1818.8	1968.1	1883	70.6	3.8
	2	2205.3	2262.7	2131.8	2220.8	2229.5	2210	48.5	2.2
56-1-2	1	2463.4	2615.8	2656.3	2435.6	2580.3	2550	96.4	3.8
	2	2984.1	2828.2	2789.4	2939.7	3017.5	2912	98.9	3.4
56-1-3	1	1912.9	1935.2	1854.8	1870.3	1855.9	1886	36.3	1.9
	2	2650.5	2673.3	2710.3	2702.2	2668.5	2681	24.8	0.9
56-1-4	1	1725.2	1671.5	1687.2	1653.6	1655.8	1679	29.3	1.7
	2	1193.0	1156.6	1152.9	1170.5	1172.0	1169	15.8	1.4
56-2-1	1	2679.9	2738.7	2772.8	2779.2	2754.9	2745	39.7	1.4
	2	2420.9	2330.9	2174.2	2218.0	2295.4	2288	96.7	4.2
56-2-2	1	2801.9	2831.7	2828.3	2885.8	2838.7	2837	30.5	1.1
	2	2520.0	2460.4	2331.9	2443.5	2361.5	2423	76.3	3.1
56-2-3	1	1862.8	1817.2	1859.4	2023.1	1855.5	1884	80.1	4.3
	2	2230.7	2370.5	2222.1	2329.8	2117.8	2254	99.3	4.4
56-2-4	1	1064.8	1045.8	1053.9	1055.8	1040.0	1052	9.6	0.9
	2	856.2	837.3	841.6	812.0	809.3	831	20.1	2.4
56-3-1	1	2274.9	2360.2	2254.9	2271.0	2319.8	2296	43.1	1.9
	2	2500.0	2414.0	2326.8	2276.6	2365.1	2376	85.5	3.6
56-3-2	1	1737.8	1790.7	1675.0	1787.7	1754.2	1749	47.1	2.7
	2	1920.2	1939.6	1886.6	1881.8	1882.3	1902	26.4	1.4
56-3-3	1	2253.9	2123.4	2129.6	2114.7	2114.0	2147	60.0	2.8
	2	2205.7	2126.6	2092.7	2062.7	2108.4	2119	53.7	2.5
56-3-4	1	1498.4	1502.3	1461.6	1430.3	1463.8	1471	29.7	2.0
	2	1419.9	1354.6	1412.6	1383.9	1386.1	1391	26.0	1.9
56-4-1	1	2170.0	2466.4	2449.8	2405.5	2350.8	2369	119.7	5.1
	2	2720.6	2683.3	2505.1	2677.2	2539.4	2625	96.1	3.7
56-4-2	1	1522.1	1513.8	1506.9	1465.9	1466.2	1495	27.0	1.8
	2	1502.8	1520.8	1436.9	1443.4	1430.1	1467	41.9	2.9
56-4-3	1	1354.7	1305.9	1279.1	1241.8	1312.0	1299	41.8	3.2
	2	1493.2	1444.3	1473.2	1379.8	1357.1	1430	58.9	4.1
56-5-1	1	2167.1	2029.6	1991.0	2049.6	1978.1	2043	75.1	3.7
	2	2621.0	2564.4	2389.9	2514.4	2429.4	2504	94.9	3.8
56-5-2	1	1628.7	1737.6	1678.4	1547.1	1675.5	1653	70.9	4.3
	2	2025.0	2014.4	2122.4	1970.0	2146.7	2056	75.3	3.7
56-5-3	1	1930.6	1689.0	2054.7	1870.5	1856.4	1880	132.5	7.0
	2	2461.1	2407.2	2377.5	2209.4	2138.4	2319	137.9	5.9
56-5-4	1	1147.3	1151.5	1126.2	1096.5	1110.8	1126	23.5	2.1
	2	1263.2	1268.4	1262.2	1234.3	1241.7	1254	15.0	1.2
56-6-1	1	1685.3	1605.0	1692.6	1717.7	1672.9	1675	42.3	2.5
	2	1998.4	2031.8	1953.0	1858.5	1935.7	1955	66.1	3.4
56-6-2	1	1925.8	1872.9	1913.7	1883.6	1904.5	1900	21.7	1.1
	2	1618.6	1551.4	1609.8	1602.3	1690.0	1614	49.7	3.1
56-6-3	1	1869.2	1808.7	1807.5	1859.0	1807.3	1830	31.1	1.7
	2	1441.6	1433.3	1486.3	1469.7	1392.8	1445	36.0	2.5
56-6-4	1	1050.2	1061.8	1010.1	1029.8	1000.7	1031	25.8	2.5
	2	1075.8	1036.1	1068.3	1050.7	1023.6	1051	21.7	2.1

TABLE A.2
IDT Results for US-56 in Stevens County, Continued

Specimen	Trial No	Modulus by Cycle (ksi)					Mr ave (ksi)	Std. Dev.	C.V.
		Mr 1	Mr 2	Mr 3	Mr 4	Mr 5			
56-7-1	1	2035.8	1953.9	1952.0	1945.9	1880.2	1954	55.3	2.8
	2	2091.9	2148.2	2211.4	2221.1		2168	60.2	2.8
56-7-2	1	1899.8	1846.0	1885.8	1866.8	1905.7	1881	24.6	1.3
	2	2031.8	2088.5	2078.0	1917.1	2171.8	2057	93.3	4.5
56-7-3	1	1540.1	1608.3	1533.1	1547.9	1526.9	1551	32.8	2.1
	2	1691.9	1660.3	1598.0	1574.5	1571.5	1619	54.1	3.3
56-7-4	1	1004.6	997.0	994.0	986.2	988.6	994	7.3	0.7
	2	483.5	483.0	477.5	476.9	467.7	478	6.3	1.3
56-8-1	1	1891.9	1827.8	1814.0	1736.9		1818	63.7	3.5
	2	2155.8	2105.7	2044.7	2153.8		2115	52.2	2.5
56-8-2	1	1994.3	2119.6	2119.6	2112.6	2117.3	2093	55.1	2.6
	2	3124.3	2903.0	2951.9	3044.0	3210.7	3047	125.1	4.1
56-8-3	1	1867.9	1792.8	1715.3	1760.1	1828.8	1793	59.2	3.3
	2	1662.1	1743.0	1636.4	1652.8	1809.3	1701	73.3	4.3
56-8-4	1	1484.4	1408.3	1445.0	1456.2	1418.4	1442	30.4	2.1
	2	1760.0	1723.2	1747.0	1845.3	1753.2	1766	46.6	2.6
56-9-1	1	2037.4	2022.2	2128.8	2041.0	2064.9	2059	42.0	2.0
	2	2482.5	2642.4	2610.3	2601.2		2584	70.0	2.7
56-9-2	1	2053.0	1989.8	2010.0	1990.7	2010.3	2011	25.6	1.3
	2	2134.8	1999.9	2097.7	1942.5	2074.0	2050	77.6	3.8
56-9-3	1	1855.3	1872.7	1785.5	1878.9	1842.8	1847	37.2	2.0
	2	1795.6	1838.5	1805.6	1800.7	1816.1	1811	17.0	0.9
56-9-4	1	1025.4	1005.6	1016.6	1013.7	991.1	1010	13.0	1.3
	2	1086.4	1063.8	1073.9	1033.9	1057.2	1063	19.6	1.8
56-10-1	1	2411.3	2392.6	2242.7	2119.8	2147.8	2263	135.1	6.0
	2	1956.9	1856.6	1915.2	1963.9	1948.0	1928	44.1	2.3
56-10-2	1	1873.4	1900.3	2029.7	1929.3	1875.4	1922	64.5	3.4
	2	1965.4	2023.7	2061.2	1913.7	2006.4	1994	56.6	2.8
56-10-3	1	2056.0	2017.1	2053.7	1922.1	1990.3	2008	55.1	2.7
	2	1684.5	1755.3	1761.8	1706.8	1693.1	1720	35.9	2.1
56-10-4	1	594.7	569.6	545.3	537.7	528.2	555	26.9	4.9
	2	626.3	600.4	600.6	584.6	583.5	599	17.3	2.9

**TABLE A.3
IDT Results for US-59 in Neosho County**

Specimen	Trial No	Modulus by Cycle (ksi)					Mr ave (ksi)	Std. Dev.	C.V.
		Mr 1	Mr 2	Mr 3	Mr 4	Mr 5			
59-1-1	1	2079.1	2140.9	2135.7	1934.2	1878.1	2034	120.48	5.92
	2	2227.0	2311.8	2221.5	2211.5	2150.2	2224	57.70	2.59
59-1-2	1	1457.4	1434.9	1428.1	1466.1	1395.8	1436	27.58	1.92
	2	1469.0	1492.6	1470.1	1484.3	1500.6	1483	13.79	0.93
59-1-3	1	1107.5	1105.5	1063.8	1085.5	1104.2	1093	18.69	1.71
	2	927.1	925.1	923.7	890.5	910.7	915	15.33	1.68
59-2-1	1	2330.9	2325.2	2384.3	2445.6	2450.4	2387	60.05	2.52
	2	1949.1	1873.9	1995.9	1851.4	1818.8	1898	72.84	3.84
59-2-2	1	1249.5	1232.8	1198.9	1183.9	1197.8	1213	27.40	2.26
	2	1288.2	1225.4	1238.9	1252.2	1216.7	1244	28.03	2.25
59-2-3	1	643.4	642.6	648.6	633.7	631.3	640	7.21	1.13
	2	645.2	636.3	632.9	627.4	622.1	633	8.79	1.39
59-3-1	1	1445.7	1457.2	1452.5	1396.6	1431.9	1437	24.38	1.70
	2	1437.1	1419.9	1439.6	1426.9	1393.2	1423	18.63	1.31
59-3-2	1	1606.2	1544.9	1558.3	1524.6		1559	34.69	2.23
	2	1271.0	1231.6	1218.6	1220.1		1235	24.48	1.98
59-3-3	1	1205.7	1232.8	1218.8	1252.7	1211.8	1224	18.77	1.53
	2	1159.1	1153.9	1166.8	1155.5	1170.5	1161	7.23	0.62
59-3-4	1	611.3	607.0	591.6	587.9	572.1	594	15.73	2.65
	2	577.5	569.6	562.6	557.5	554.1	564	9.45	1.67
59-4-1	1	1750.0	1745.2	1679.2	1730.8	1703.3	1722	29.92	1.74
	2	1934.8	2008.6	1926.6	1948.3	1959.4	1956	32.24	1.65
59-4-2	1	1593.4	1533.2	1537.1	1514.7		1545	33.95	2.20
	2	1388.9	1353.1	1337.3	1348.1		1357	22.35	1.65
59-4-3	1	741.5	728.0	737.5	747.1	728.4	737	8.30	1.13
	2	754.2	759.6	731.1	739.5	728.6	743	13.80	1.86
59-4-4	1	841.4	817.8	800.3	801.5	792.3	811	19.52	2.41
	2	702.7	671.6	653.6	656.6	657.0	668	20.47	3.06
59-4-5	1	802.2	785.1	762.3	775.2	788.0	783	14.87	1.90
	2	797.2	800.3	809.9	784.9	799.0	798	8.95	1.12
59-4-6	1	1066.8	1041.7	1037.2	1061.1	1034.4	1048	14.71	1.40
	2	1181.3	1176.6	1173.4	1100.9	1144.5	1155	33.66	2.91
59-5-1	1	2362.4	2307.8	2161.6	2207.4	2345.6	2277	88.21	3.87
	2	2335.4	2237.8	2263.8	2254.9	2193.8	2257	51.39	2.28
59-5-2	1	1452.4	1414.1	1384.0	1411.1	1366.0	1406	32.89	2.34
	2	1329.0	1237.0	1275.5	1301.6	1260.4	1281	35.76	2.79
59-6-1	1	1879.9	1823.9	1929.2	1782.3	1829.5	1849	56.68	3.07
	2	1917.0	1932.0	1843.2	1970.1	1884.6	1909	48.09	2.52

TABLE A.3
IDT Results for US-59 in Neosho County, Continued

Specimen	Trial No	Modulus by Cycle (ksi)					Mr ave (ksi)	Std. Dev.	C.V.
		Mr 1	Mr 2	Mr 3	Mr 4	Mr 5			
59-7-1	1	2354.6	2254.1	2243.3	2369.2	2342.3	2313	59.30	2.56
	2	2084.8	2117.9	2164.0	2183.5	2061.0	2122	51.64	2.43
59-7-2	1	913.5	894.6	881.8	866.7		889	19.84	2.23
	2	1068.1	1038.9	1032.7	1011.9		1038	23.23	2.24
59-7-3	1	735.3	735.5	734.8	725.4	730.8	732	4.33	0.59
	2	760.8	755.1	749.0	746.9	724.6	747	13.80	1.85
59-7-4	1	570.5	548.5	546.2	539.7	531.6	547	14.54	2.66
	2	630.2	597.0	601.9	587.5	582.8	600	18.54	3.09
59-7-5	1	1032.4	984.1	988.3	974.8	986.0	993	22.53	2.27
	2	823.0	822.8	809.2	809.6	809.0	815	7.46	0.92
59-7-6	1	1614.1	1635.0	1576.9	1649.4	1606.4	1616	27.82	1.72
	2	1450.9	1437.9	1490.7	1437.7	1467.2	1457	22.43	1.54
59-8-1	1	2266.9	2245.3	2371.7	2260.8	2351.9	2299	58.00	2.52
	2	2122.0	1981.0	1954.1	1988.1	2004.2	2010	65.22	3.25
59-8-2	1	1657.5	1567.9	1543.3	1606.1	1521.5	1579	53.89	3.41
	2	1489.5	1433.6	1397.3	1409.4	1378.0	1422	43.00	3.02
59-8-3	1	821.6	804.8	785.6	768.8	752.8	787	27.47	3.49
	2	871.4	859.3	852.7	830.1	842.3	851	15.82	1.86
59-8-4	1	657.7	634.0	624.2	617.5	614.1	630	17.49	2.78
	2	534.9	511.2	495.6	488.4	494.6	505	18.72	3.71
59-9-1	1	1813.2	1705.9	1786.4	1775.2	1684.4	1753	55.13	3.15
	2	1613.5	1567.0	1565.2	1570.7	1600.9	1583	22.23	1.40
59-9-2	1	1330.6	1284.6	1254.1	1214.9	1207.0	1258	51.16	4.07
	2	1318.7	1275.0	1255.4	1246.4	1235.4	1266	32.75	2.59
59-9-3	1	885.8	890.5	867.6	867.4	861.8	875	12.68	1.45
	2	873.7	869.3	844.5	842.1	858.2	858	14.22	1.66
59-9-4	1	1003.1	975.2	987.5	981.5	958.0	981	16.54	1.69
	2	818.4	803.9	819.4	831.7	834.6	822	12.24	1.49
59-10-1	1	2901.0	2866.0	2475.3	2649.4	2463.8	2671	207.71	7.78
	2	2619.2	2459.6	2590.1	2679.1	2775.0	2625	116.24	4.43
59-10-2	1	2796.3	2796.2	2894.3	2828.1	2820.1	2827	40.21	1.42
	2	2388.3	2361.8	2313.7	2359.0	2321.4	2349	30.90	1.32
59-10-3	1	979.3	969.1	981.8	976.1	972.2	976	5.16	0.53
	2	966.9	956.1	945.3	915.1	925.3	942	21.39	2.27
59-10-4	1	536.4	506.0	494.0	480.4	481.3	500	23.09	4.62
	2	508.6	493.8	488.2	485.9	479.6	491	10.98	2.23

TABLE A.4
IDT Results for US-169 in Miami County

Specimen	Trial No	Modulus by Cycle (ksi)					Mr ave (ksi)	Std. Dev.	C.V.
		Mr 1	Mr 2	Mr 3	Mr 4	Mr 5			
169-1-1	1	4471.4	4393.1	4474.3	4299.6	4340.6	4396	77.8	1.8
	2	4568.8	4632.2	4547.9	4361.9	4468.1	4516	104.1	2.3
169-1-2	1	4224.5	4280.7	4179.8	4053.5	4034.3	4155	107.4	2.6
	2	3966.9	4128.9	4419.6	4219.6	4144.9	4176	164.5	3.9
169-1-3	1	5699.6	5730.6	5806.7	5350.2	5949.1	5707	221.6	3.9
	2	6037.1	5724.2	5738.0	6228.4	5820.7	5910	217.7	3.7
169-1-4	1	5748.3	5775.2	5909.3	5598.4	5411.0	5688	190.4	3.3
	2	5747.2	5664.0	6021.8	5394.9	5870.4	5740	235.2	4.1
169-1-5	1	6137.5	5990.6	5952.4	6219.5	6111.1	6082	109.5	1.8
	2	6688.4	5935.8	6330.1	5979.1	6043.3	6195	315.6	5.1
169-1-6	1	7350.4	8257.8	7674.9	7868.2	7776.9	7786	328.4	4.2
	2	8444.7	7468.5	8168.7	7686.3	7794.1	7912	390.9	4.9
169-2-1	1	3036.6	3203.8	3196.9	2830.7	2907.4	3035	167.9	5.5
	2	2944.8	3009.5	2866.3	3020.3	2817.4	2932	88.6	3.0
169-2-2	1	3768.9	3901.2	3941.4	3694.9	3861.4	3834	100.5	2.6
	2	3886.7	3770.4	3919.4	3759.4	4026.2	3872	110.9	2.9
169-2-3	1	4300.7	4144.9	4337.0	4197.6	4416.2	4279	108.7	2.5
	2	4177.4	4228.7	4039.6	4189.0	4084.9	4144	78.6	1.9
169-2-4	1	4158.7	3859.8	4157.9	3908.0	3966.6	4010	140.4	3.5
	2	3980.9	3952.1	3845.8	3905.1	3819.1	3901	68.5	1.8
169-2-5	1	6254.2	5607.2	6190.4	5323.9	5612.8	5798	405.5	7.0
	2	5955.3	5934.6	5587.8	6087.2	5984.6	5910	189.4	3.2
169-2-6	1	5748.4	5777.5	5792.6	5490.7	5715.0	5705	123.3	2.2
	2	5686.7	5775.4	5199.5	5593.6	6230.7	5697	370.6	6.5
169-3-1	1	4534.4	4524.4	4784.0	4527.9	4289.5	4532	174.9	3.9
	2	4580.6	4471.4	4424.1	4730.5	4439.7	4529	128.0	2.8
169-3-2	1	6205.0	6164.3	6185.0	6331.0	5930.5	6163	145.4	2.4
	2	6142.5	6163.2	6692.2	5903.1	6148.3	6210	290.4	4.7
169-3-3	1	6890.6	6762.8	6641.6	7566.0	6971.9	6967	357.9	5.1
	2	6391.3	7255.3	6863.0	6725.9	6595.9	6766	323.9	4.8
169-3-4	1	6577.9	6088.7	6791.9	6452.5	5962.8	6375	343.8	5.4
	2	6117.5	6685.6	6172.6	6005.1	6597.2	6316	305.1	4.8
169-3-5	1	6415.8	6114.6	6195.4	5804.9	6355.0	6177	240.5	3.9
	2	5955.5	5764.1	6194.2	6220.7	5754.4	5978	224.7	3.8
169-4-1	1	3060.8	2970.3	3133.7	2851.3	2854.5	2974	124.9	4.2
	2	3073.1	3000.0	2872.6	2962.1	3042.7	2990	78.0	2.6
169-4-2	1	4015.4	3925.8	3657.3	3828.6	4041.8	3894	156.4	4.0
	2	4206.2	3973.4	4070.6	4169.5	3905.6	4065	127.2	3.1
169-4-3	1	8198.1	7020.2	8281.3	6897.1	7243.1	7528	662.1	8.8
	2	7486.8	7531.8	8167.8	7143.0	6831.9	7432	499.5	6.7
169-4-4	1	6597.4	6500.3	6602.6	6772.4	6355.3	6566	153.0	2.3
	2	6467.4	6168.7	7148.8	6022.9	6355.3	6433	435.2	6.8
169-4-5	1	6073.0	6040.6	6235.1	6254.8	6254.8	6172	105.8	1.7
	2	5839.4	6038.3	5679.7	6448.7	5861.3	5973	294.5	4.9

TABLE A.4
IDT Results for US-169 in Miami County, Continued

Specimen	Trial No	Modulus by Cycle (ksi)					Mr ave (ksi)	Std. Dev.	C.V.
		Mr 1	Mr 2	Mr 3	Mr 4	Mr 5			
169-5-1	1	3962.1	4013.5	3899.3	3731.7	3837.8	3889	109.9	2.8
	2	3852.8	3959.6	3868.4	3782.6	4053.3	3903	104.9	2.7
169-5-2	1	3189.8	3133.4	2994.8	3000.4	3067.8	3077	84.6	2.7
	2	3298.1	3195.1	3217.3	2916.3	3068.4	3139	149.3	4.8
169-5-3	1	7007.1	7200.9	6980.2	7075.2	7164.5	7086	96.0	1.4
	2	7614.1	6805.3	7299.2	6902.7	7234.4	7171	325.0	4.5
169-5-4	1	5955.8	6036.1	5716.2	5741.7	5592.7	5808	182.4	3.1
	2	6058.9	5802.7	5667.3	5633.8	6256.4	5884	267.2	4.5
169-5-5	3	5815.5	5624.9	5488.9	5650.1	5865.5	5689	152.3	2.7
	4	5963.6	5414.4	5740.8	5503.1	5060.4	5536	341.6	6.2
169-5-6	5	6038.6	6118.8	6614.1	5795.4	6064.2	6126	299.6	4.9
	6	6077.7	6397.6	5871.5	6379.8	5903.3	6126	252.4	4.1
169-6-1	1	3072.6	2944.2	3101.5	3025.6	3116.5	3052	69.6	2.3
	2	3099.3	3206.1	3164.5	3072.7	2999.5	3108	80.5	2.6
169-6-2	1	3129.4	3222.7	4989.2	3034.5		3594	933.3	26.0
	2	3262.7	3071.6	3008.0	3101.9	3068.4	3103	95.8	3.1
169-6-3	1	1920.9	1798.4	1735.1	1598.3		1763	134.3	7.6
	2	1830.9	1697.9	1683.9	1875.2		1772	95.5	5.4
169-6-4	1	2188.4	2008.0	1949.4	1988.9	2078.1	2043	93.9	4.6
	2	2188.3	2218.6	2251.3	2273.0		2233	37.2	1.7
169-6-5	1	5609.4	5272.4	5374.7	5150.1		5352	194.8	3.6
	2	5289.8	5160.9	5456.0	4870.2	4929.6	5141	244.9	4.8
169-6-6	1	4931.8	5139.5	5052.0	5188.7	4840.9	5031	144.1	2.9
	2	5279.3	5267.0	5062.0	5127.8	5037.5	5155	113.1	2.2
169-7-1	1	1203.4	1175.9	1154.3	1147.3	1136.4	1163	26.6	2.3
	2	1249.5	1221.7	1187.6	1197.7	1176.6	1207	29.2	2.4
169-7-2	1	1104.7	1081.9	1092.3	1102.0		1095	10.4	0.9
	2	1009.2	1033.2	959.5	956.6		990	37.8	3.8
169-7-3	1	2134.6	2014.1	1998.0	2052.5	2157.6	2071	71.5	3.5
	2	1747.2	1768.5	1769.6	1769.1	1780.6	1767	12.1	0.7
169-7-5	1	2016.7	2064.7	2041.6	2031.8	1886.0	2008	70.5	3.5
	2	1781.2	1791.2	1733.2	1826.7	1782.3	1783	33.4	1.9
169-7-6	1	2133.0	2193.4	2155.7	2186.8	2173.5	2168	24.5	1.1
	2	2111.2	2062.6	2007.8	1990.6		2043	54.9	2.7
169-8-1	1	2185.7	2120.1	2112.8	2128.9	2129.7	2135	28.9	1.4
	2	1550.5	1555.1	1535.2	1503.9	1493.0	1528	27.8	1.8
169-8-2	1	1581.5	1525.2	1603.3	1549.6	1608.9	1574	35.7	2.3
	2	1557.7	1559.8	1565.9	1552.7	1492.0	1546	30.4	2.0
169-8-3	1	2117.7	2002.8	1957.4	1898.8	1870.7	1969	97.4	4.9
	2	2149.2	2100.1	2021.1	1941.6	1933.2	2029	95.4	4.7
169-8-4	1	2716.6	2702.8	2734.2	2703.0	2755.3	2722	22.4	0.8
	2	4895.7	4863.9	5027.7			4929	86.9	1.8
169-8-5	1	2617.2	2533.2	2521.5	2695.6		2592	81.2	3.1
	2	2173.7	2201.9	2153.6	2163.4		2173	20.8	1.0
169-8-6	1	2479.4	2485.9	2505.4	2494.3	2529.8	2499	19.8	0.8
	2	2702.3	2664.4	2533.2	2620.6	2558.5	2616	70.6	2.7

TABLE A.4
IDT Results for US-169 in Miami County, Continued

Specimen	Trial No	Modulus by Cycle (ksi)					Mr ave (ksi)	Std. Dev.	C.V.
		Mr 1	Mr 2	Mr 3	Mr 4	Mr 5			
169-9-1	1	2179.8	2079.5	1997.8	1993.3	2048.6	2060	76.1	3.7
	2	1487.2	1502.0	1416.7	1421.5	1472.6	1460	38.8	2.7
169-9-2	1	1558.3	1622.7	1474.7	1401.3	1405.7	1493	96.8	6.5
	2	2160.9	1830.8	1849.2	1862.9	1889.7	1919	137.1	7.1
169-9-3	1	2347.2	2210.5	2157.6	2298.7		2253	85.4	3.8
	2	2679.7	2570.4	2466.2	2667.1		2596	99.3	3.8
169-9-4	1	2275.4	2376.8	2292.4	2369.8	2281.0	2319	49.9	2.2
	2	1955.0	1962.8	2070.4	2090.1	2045.9	2025	62.3	3.1
169-9-5	1	1722.2	1650.4	1747.0	1706.8	1766.1	1719	44.3	2.6
	2	1998.2	1898.4	1929.8	1903.6	1943.4	1935	40.1	2.1
169-9-6	1	1778.0	1741.0	1829.9	1751.8	1841.2	1788	45.3	2.5
	2	1901.3	1827.6	1733.4	1804.4	1781.9	1810	61.9	3.4
169-10-1	1	1146.2	1149.2	1143.9	1112.5	1093.2	1129	24.9	2.2
	2	1137.9	1166.7	1139.4	1105.4	1140.3	1138	21.8	1.9
169-10-2	1	1178.7	1220.2	1156.7	1190.7	1211.6	1192	25.5	2.1
	2	1634.0	1566.9	1561.7	1576.1	1590.3	1586	29.1	1.8
169-10-3	1	3218.8	3146.3	3157.0	2917.3	3010.9	3090	122.8	4.0
	2	2510.4	2333.7	2422.7	2420.3	2528.5	2443	78.6	3.2
169-10-4	1	2877.1	2748.5	2876.5	2774.2	2661.7	2788	91.5	3.3
	2	3206.9	2950.9	3063.2	2948.2	3014.5	3037	106.5	3.5
169-10-5	1	3437.1	3728.3	3371.6	3115.9	3227.1	3376	233.3	6.9
	2	3130.1	2941.8	2834.0	2815.9	2810.1	2906	136.0	4.7
169-10-6	1	3767.7	3656.4	3660.7	3574.3	3544.8	3641	87.1	2.4
	2	3428.2	3366.2	3277.0	3286.9	3449.6	3362	79.0	2.3

TABLE A.5
IDT Results for K-4 in Jefferson County

Specimen	Trial No	Modulus by Cycle (ksi)					Mr ave (ksi)	Std. Dev.	C.V.
		Mr 1	Mr 2	Mr 3	Mr 4	Mr 5			
4-1-1	1	3897.1	3840.6	3705.9	3757.0	3656.5	3771	97.9	2.6
	2	3713.8	3838.4	3553.6	3578.2	3843.9	3706	138.0	3.7
4-1-3	1	3140.3	3385.0	3536.9	3464.3	3548.9	3415	167.0	4.9
	2	3553.9	3430.7	3434.8	3274.4	3314.3	3402	110.6	3.3
4-2-1	1	2598.1	2622.3	2543.1	2607.9	2634.2	2601	35.2	1.4
	2	2896.4	2831.0	2775.2	2780.3	2710.5	2799	69.4	2.5
4-2-2	1	2833.4	2790.1	2641.0	2767.1	2858.2	2778	84.4	3.0
	2	2950.9	3162.7	3064.2	2861.1	3034.4	3015	114.5	3.8
4-2-3	1	2897.3	3031.0	3053.0	2980.9	2948.0	2982	62.8	2.1
	2	3249.5	3204.3	3204.1	3025.3	3104.9	3158	90.9	2.9
4-2-4	1	2129.9	2048.3	2076.1	2036.2	2047.5	2068	37.8	1.8
	2	1832.9	1813.6	1871.9	1713.4	1803.4	1807	58.5	3.2
4-3-2	1	2803.5	2736.8	2716.8	2945.0	2775.9	2796	90.0	3.2
	2	2579.9	2643.3	2665.2	2673.1	2612.9	2635	38.6	1.5
4-3-3	1	2227.8	2136.8	2147.9	2227.3	2207.8	2190	44.0	2.0
	2	2309.8	2297.4	2312.4	2285.3	2272.2	2295	16.9	0.7
4-3-4	1	2981.1	2906.8	2845.5	2831.4	2862.6	2885	60.5	2.1
	2	1934.3	1960.5	1870.0	1857.1	1939.0	1912	45.7	2.4
4-4-1	1	2350.6	2313.1	2333.1	2337.2	2287.6	2324	24.5	1.1
	2	2198.3	2201.9	2188.4	2199.2	2156.9	2189	18.6	0.8
4-4-2	1	2239.7	2161.3	2247.7	2088.2	2081.4	2164	79.6	3.7
	2	1825.3	1852.2	1778.3	1785.1	1803.8	1809	30.3	1.7
4-4-3	1	2489.3	2565.5	2459.4	2418.2	2584.3	2503	70.4	2.8
	2	2185.0	2149.0	2026.9	2061.7	2006.7	2086	77.7	3.7
4-4-4	1	2414.1	2398.6	2245.4	2367.2	2317.7	2349	68.5	2.9
	2	3067.8	3037.7	3037.4	3057.1	3092.9	3059	23.2	0.8
4-5-1	1	3069.7	3049.8	2998.1	3112.2	3023.2	3051	43.8	1.4
	2	2614.7	2566.0	2641.4	2865.6	2711.4	2680	116.4	4.3
4-5-2	1	3310.1	3409.6	3225.3	3253.3	3387.1	3317	80.6	2.4
	2	2809.5	2746.8	2975.8	2829.2	2852.8	2843	84.1	3.0
4-5-3	1	2550.1	2361.2	2619.0	2357.6	2403.6	2458	119.2	4.8
	2	2579.7	2509.7	2359.0	2330.6	2564.4	2469	116.5	4.7
4-5-4	1	2358.4	2142.8	2350.6	2149.5	2307.1	2262	107.3	4.7
	2	2692.0	2537.2	2570.7	2565.6	2573.5	2588	60.0	2.3
4-6-2	1	1887.6	1871.7	1931.8	1954.8	1855.5	1900	41.7	2.2
	2	2583.4	2651.6	2536.1	2617.1	2473.2	2572	69.9	2.7
4-6-3	1	2526.0	2535.2	2459.0	2445.1	2413.6	2476	52.8	2.1
	2	2151.7	2122.2	2062.3	2095.6	2134.5	2113	35.1	1.7
4-6-4	1	2454.3	2408.7	2452.1	2546.7	2497.0	2472	52.2	2.1
	2	1970.7	2105.3	2143.7	1977.1	2038.1	2047	76.7	3.7
4-7-2	1	2233.3	2383.3	2366.1	2274.6	2245.5	2301	69.6	3.0
	2	2341.8	2403.1	2380.4	2340.9	2193.8	2332	81.7	3.5
4-7-3	1	3325.9	3145.7	3279.7	3254.9	3444.0	3290	108.6	3.3
	2	2195.8	2189.2	2124.2	2117.4	2201.6	2166	41.3	1.9
4-7-4	1	2937.2	2846.1	2680.7	2542.0	2501.4	2701	188.7	7.0
	2	2273.1	2247.5	2225.3	2201.3	2298.6	2249	38.3	1.7

TABLE A.5
IDT Results for K-4 in Jefferson County, Continued

Specimen	Trial No	Modulus by Cycle (ksi)					Mr ave (ksi)	Std. Dev.	C.V.
		Mr 1	Mr 2	Mr 3	Mr 4	Mr 5			
4-8-1	1	3286.0	3599.7	3670.8	3543.4	3465.6	3513	147.6	4.2
	2	2647.1	2434.6	2446.0	2764.3	2589.5	2576	139.2	5.4
4-8-3	1	2292.7	2301.4	2373.5	2257.8	2299.4	2305	42.2	1.8
	2	2179.2	2197.4	2188.5	2226.3	2243.2	2207	26.9	1.2
4-8-4	1	2233.8	2108.5	2236.1	2129.1	2157.8	2173	59.1	2.7
	2	2408.2	2329.7	2238.9	2263.1	2441.6	2336	88.2	3.8
4-9-1	3	2552.1	2460.0	2478.4	2409.5	2358.4	2452	73.1	3.0
	4	2436.2	2416.0	2372.2	2375.3	2364.1	2393	31.5	1.3
4-9-2	5	2582.8	2778.1	2649.6	2744.4	2595.4	2670	87.8	3.3
	6	2246.3	2272.1	2280.4	2374.5	2192.2	2273	66.3	2.9
4-9-3	1	2289.1	2094.6	2172.9	2144.9	2133.9	2167	73.8	3.4
	2	1916.6	1810.7	1777.5	1716.6	1792.5	1803	72.8	4.0
4-9-4	1	1978.9	1915.4	2030.9	1983.2	2047.5	1991	51.7	2.6
	2	2293.4	2220.1	2180.0	2233.8	2177.5	2221	47.4	2.1
4-10-1	1	2612.1	2362.5	2617.6	2618.5	2446.2	2531	119.7	4.7
	2	2724.3	2564.5	2571.5	2505.6	2730.6	2619	102.0	3.9
4-10-2	1	1209.0	1161.8	1172.6	1185.2	1164.4	1179	19.3	1.6
	2	1549.0	1468.4	1483.7	1520.4	1482.2	1501	33.1	2.2
4-10-3	1	1806.1	1729.1	1731.4	1733.4	1719.6	1744	35.2	2.0
	2	2803.7	2654.9	2767.3	2539.6	2625.3	2678	107.5	4.0
4-10-4	1	1156.1	1139.3	1116.9	1103.4	1042.3	1112	43.7	3.9
	2	1396.2	1379.9	1385.3	1348.2	1342.4	1370	23.8	1.7

TABLE A.6
IDT Results for K-141 in Ellsworth County

Specimen	Trial No	Modulus by Cycle (ksi)					Mr ave (ksi)	Std. Dev.	C.V.
		Mr 1	Mr 2	Mr 3	Mr 4	Mr 5			
141 1-1	1	2880.7	2925.3	2870.9	2972.0	2941.6	2918	42.2	1.4
	2	3216.5	2956.6	3199.0	3154.5	3098.6	3125	104.6	3.3
141 1-2	1	1947.3	1921.2	1921.9	1974.9	1893.0	1932	30.9	1.6
	2	2782.9	2749.5	2626.0	2698.1	2847.1	2741	83.9	3.1
141 2-1	1	3411.3	3267.2	3249.9	3184.8	3284.0	3279	82.8	2.5
	2	3507.1	3409.1	3633.4	3717.7	3436.8	3541	131.5	3.7
141 2-3	1	1511.4	1410.6	1382.3	1400.8	1433.3	1428	50.3	3.5
	2	1487.3	1443.0	1425.6	1445.3	1447.1	1450	22.7	1.6
141 2-4	1	681.3	643.5	620.1	593.8	570.6	622	43.1	6.9
	2	794.4	756.0	712.5	681.7	666.5	722	52.9	7.3
141 3-1	1	3055.1	3024.8	2959.7	2871.7	2818.9	2946	100.0	3.4
	2	2828.6	2820.5	2712.8	2727.8	2697.3	2757	62.3	2.3
141 4-1	1	2547.5	2460.7	2558.0	2491.9	2532.2	2518	40.7	1.6
	2	2577.4	2630.2	2713.5	2694.7	2683.6	2660	55.5	2.1
141 5-1	1	3093.2	2935.2	3002.5	2904.3	2883.1	2964	85.3	2.9
	2	3068.3	2860.3	2889.9	2914.2	2891.9	2925	82.4	2.8
141 5-2	1	1288.7	1263.7	1329.9	1265.9	1279.1	1285	26.9	2.1
	2	1341.0	1277.4	1310.4	1307.7	1304.7	1308	22.6	1.7
141 6-1	1	2290.0	2302.7	2231.5	2278.0	2236.8	2268	32.0	1.4
	2	2698.0	2630.2	2582.4	2400.5	2577.4	2578	110.3	4.3
141 6-2	1	1784.6	1842.0	1697.1	1709.2	1756.7	1758	58.9	3.3
	2	2001.5	1970.6	1884.6	1932.8	1958.9	1950	44.0	2.3
141 6-3	1	810.4	823.9	799.0	803.7	794.3	806	11.5	1.4
	2	908.3	897.1	919.9	901.7	882.0	902	14.0	1.5
141 7-1	1	2341.0	2328.8	2300.1	2423.4	2251.7	2329	63.0	2.7
	2	2465.5	2396.8	2493.9	2313.2	2495.7	2433	78.0	3.2
141 7-2	1	2014.4	2021.0	1974.9	2048.0	1965.2	2005	34.2	1.7
	2	2032.8	2008.5	2040.3	1965.5	2031.3	2016	30.4	1.5
141 8-1	1	2713.5	2758.1	2675.6	2769.2	2658.8	2715	48.8	1.8
	2	2874.6	2825.4	3069.4	2925.5	3026.7	2944	102.2	3.5
141 8-3	1	575.4	562.1	562.1	554.9		564	8.6	1.5
	2	796.7	761.4	739.2	721.0	689.5	742	40.5	5.5
141 9-1	1	3404.9	3535.0	3265.0	3221.2	3170.4	3319	148.8	4.5
	2	3130.4	3123.0	3088.9	3148.4	3100.2	3118	23.8	0.8
141 9-2	1	2867.9	2810.7	2920.6	2771.4	2721.9	2819	78.2	2.8
	2	2382.9	2293.0	2393.3	2298.2	2325.9	2339	47.0	2.0
141 10-1	1	2150.9	1972.0	2691.0	2431.0	2305.9	2310	273.6	11.8
	2	2969.8	2711.6	2892.7	2957.8	2818.6	2870	107.1	3.7
141 10-2	1	1378.5	1362.0	1357.3	1339.3	1310.4	1349	25.9	1.9
	2	1669.2	1545.3	1552.3	1587.4	1586.4	1588	49.2	3.1
141 10-3	1	2147.0	2265.6	2166.8	2096.1	2168.0	2169	61.5	2.8
	2	1809.0	1852.6	1891.4	1886.0	1881.7	1864	34.3	1.8

Appendix B: IDT Analyzed Layer Results

TABLE B.1
IDT Results for I-70 in Trego County

Specimen	Layer Info	Year	Mr avg (ksi)	Mr for Core
70-1-1-1	BMIT, SRECYL	2000	2,115	2241
70-1-2-1	CRECYL	2000	2,321	
70-1-1-2	BMIT, SRECYL	2000	2,469	2428
70-1-2-2	CRECYL	2000	2,765	
70-1-3-2	HM3A	1960	2,071	
70-2-1-1	BMIT, SRECYL	2000	2,574	2430
70-2-2-1	CRECYL	2000	3,196	
70-2-3-1	HM3A	1960	1,475	
70-2-1-2	BMIT, SRECYL	2000	2,816	2244
70-2-2-2	CRECYL	2000	2,456	
70-2-3-2	HM3A	1960	1,312	
70-3-1	BMIT, SRECYL	2000	3,180	2981
70-3-2	CRECYL	2000	2,903	
70-3-3	HM3A	1960	2,872	
70-4-1	BMIT, SRECYL	2000	2,972	2698
70-4-2	CRECYL	2000	2,980	
70-4-3	HM3A	1960	2,193	
70-5-1	BMIT, SRECYL	2000	3,900	2850
70-5-2	CRECYL	2000	3,017	
70-5-3	HM3A	1960	1,725	
70-6-2	CRECYL	2000	2,554	2005
70-6-3	HM3A	1960	1,467	
70-7-1	BMIT, SRECYL	2000	4,648	3451
70-7-2	CRECYL	2000	2,994	
70-7-3	HM3A	1960	2,761	
70-8-1	BMIT, SRECYL	2000	2,340	2439
70-8-2	CRECYL	2000	2,545	
70-8-3	HM3A	1960	2,430	
70-9-2	CRECYL	2000	2,049	2109
70-9-3	HM3A	1960	2,180	
70-10-2	CRECYL	2000	2,888	2422
70-10-3	HM3A	1960	1,926	

TABLE B.2
IDT Results for US-56 in Stevens County

Specimen	Layer Info	Year	Mr avg (ksi)	Mr for Core
56-1-1	SM125A, SRECYL,	2006	2,046	2121
56-1-2	BM2A	1999	2,731	
56-1-3	CRECYL	1999	2,283	
56-1-4	HRECYL	1992	1,424	
56-2-1	SM125A, SRECYL,	2006	2,516	2025
56-2-2	BM2A	1999	2,630	
56-2-3	CRECYL	1999	2,069	
56-2-4	HRECYL	1992	942	
56-3-1	SM125A, SRECYL,	2006	2,336	1934
56-3-2	BM2A	1999	1,826	
56-3-3	CRECYL	1999	2,133	
56-3-4	HRECYL	1992	1,431	
56-4-1	SM125A, SRECYL,	2006	2,497	1771
56-4-2	BM2A	1999	1,481	
56-4-3	CRECYL	1999	1,364	
56-5-1	SM125A, SRECYL,	2006	2,273	1853
56-5-2	BM2A	1999	1,855	
56-5-3	CRECYL	1999	2,099	
56-5-4	HRECYL	1992	1,190	
56-6-1	SM125A, SRECYL,	2006	1,815	1558
56-6-2	BM2A	1999	1,757	
56-6-3	CRECYL	1999	1,638	
56-6-4	HRECYL	1992	1,041	
56-7-1	SM125A, SRECYL,	2006	2,061	1585
56-7-2	BM2A	1999	1,969	
56-7-3	CRECYL	1999	1,585	
56-7-4	HRECYL	1992	736	
56-8-1	SM125A, SRECYL,	2006	1,966	1968
56-8-2	BM2A	1999	2,570	
56-8-3	CRECYL	1999	1,747	
56-8-4	HRECYL	1992	1,604	
56-9-1	SM125A, SRECYL,	2006	2,321	1804
56-9-2	BM2A	1999	2,030	
56-9-3	CRECYL	1999	1,829	
56-9-4	HRECYL	1992	1,037	
56-10-1	SM125A, SRECYL,	2006	2,095	1670
56-10-2	BM2A	1999	1,958	
56-10-3	CRECYL	1999	1,864	
56-10-4	HRECYL	1992	577	

**TABLE B.3
IDT Results for US-59 in Neosho County**

Specimen	Layer Info	Year	Mr avg (ksi)	Mr for Core
59-1-1	SM95A, HRECYLCL,	1993	2,129	1521
59-1-2	BM3, HM3B,	1976	1,460	
59-1-3	ACB3	1961	1,004	
59-2-1	SM95A, HRECYLCL,	1993	2,143	1346
59-2-2	BM3, HM3B,	1976	1,228	
59-2-3	ACB3	1961	636	
59-3-1	SM95A, HRECYLCL,	1993	1,430	1113
59-3-2	BM3, HM3B,	1976	1,397	
59-3-3	ACB3	1961	1,193	
59-3-4	AB3	1960	579	
59-4-1	SM95A, HRECYLCL,	1993	1,839	1081
59-4-2	BM3, HM3B,	1976	1,451	
59-4-3	ACB3	1961	740	
59-4-4	ACB3	1961	739	
59-4-5	AB3	1960	790	
59-4-6	AB3	1960	1,102	
59-5-1	SM95A, HRECYLCL,	1993	2,267	1835
59-5-2	BM3, HM3B,	1976	1,343	
59-6-1	SM95A, HRECYLCL,	1993	1,879	1879
59-7-1	SM95A, HRECYLCL,	1993	2,217	1168
59-7-2	BM3, HM3B,	1976	964	
59-7-3	ACB3	1961	740	
59-7-4	ACB3	1961	574	
59-7-5	AB3	1960	904	
59-7-6	AB3	1960	1,537	
59-8-1	SM95A, HRECYLCL,	1993	2,155	1228
59-8-2	BM3, HM3B,	1976	1,500	
59-8-3	ACB3	1961	819	
59-8-4	AB3	1960	567	
59-9-1	SM95A, HRECYLCL,	1993	1,668	1167
59-9-2	BM3, HM3B,	1976	1,262	
59-9-3	ACB3	1961	866	
59-9-4	AB3	1960	901	
59-10-1	SM95A, HRECYLCL,	1993	2,648	1626
59-10-2	BM3, HM3B,	1976	2,588	
59-10-3	ACB3	1961	959	
59-10-4	AB3	1960	495	

TABLE B.4
IDT Results for US-169 in Miami County

Specimen	Layer Info	Year	Mr avg (ksi)	Mr for Core
169-1-1	SM-9.5T, SR-19B	2002	4456	5678
169-1-2	SR-19A	2002	4165	
169-1-3	ACB3	1973	5808	
169-1-4	ACB-3	1973	5714	
169-1-5	ACB-3	1973	6139	
169-1-6	ACB-3	1973	7849	
169-2-1	SM-9.5T, SR-19B	2002	2983	4421
169-2-2	SR-19A	2002	3853	
169-2-3	ACB3	1973	4212	
169-2-4	ACB3	1973	3955	
169-2-5	ACB3	1973	5854	
169-2-6	ACB3	1973	5701	
169-3-1	SM-9.5T, SR-19B	2002	4531	6007
169-3-2	SR-19A	2002	6187	
169-3-3	ACB3	1973	6866	
169-3-4	ACB-3	1973	6345	
169-3-5	ACB-3	1973	6077	
169-4-1	SM-9.5T, SR-19B	2002	2982	5391
169-4-2	SR-19A	2002	3979	
169-4-3	ACB3	1973	7480	
169-4-4	ACB3	1973	6499	
169-4-5	ACB3	1973	6073	
169-5-1	SM-9.5T, SR-19B	2002	3896	5251
169-5-2	SR-19A	2002	3108	
169-5-3	ACB3	1973	7128	
169-5-4	ACB-3	1973	5846	
169-5-5	ACB-3	1973	5613	
169-5-6	ACB-3	1973	6126	
169-6-1	SM-9.5T, SR-19B	2002	3080	3385
169-6-2	SR-19A	2002	3348	
169-6-3	ACB3	1973	1768	
169-6-4	ACB3	1973	2138	
169-6-5	ACB3	1973	5246	
169-6-6	ACB3	1973	5093	
169-7-1	SM-9.5T, SR-19B	2002	1185	1619
169-7-2	SR-19A	2002	1042	
169-7-3	ACB3	1973	1919	
169-7-5	ACB-3	1973	1896	
169-7-6	ACB-3	1973	2106	
169-8-1	SM-9.5T, SR-19B	2002	1832	
169-8-2	SR-19A	2002	1560	
169-8-3	ACB3	1973	1999	
169-8-4	ACB3	1973	3826	
169-8-5	ACB3	1973	2382	
169-8-6	ACB3	1973	2557	
169-9-1	SM-9.5T, SR-19B	2002	1760	1934
169-9-2	SR-19A	2002	1706	
169-9-3	ACB3	1973	2425	
169-9-4	ACB-3	1973	2172	
169-9-5	ACB-3	1973	1827	
169-9-6	ACB-3	1973	1799	
169-10-1	SM-9.5T, SR-19B	2002	1133	2409
169-10-2	SR-19A	2002	1389	
169-10-3	ACB3	1973	2767	
169-10-4	ACB3	1973	2912	
169-10-5	ACB3	1973	3141	
169-10-6	ACB3	1973	3501	

**TABLE B.5
IDT Results for K-4 in Jefferson County**

Specimen	Layer Info	Year	Mr avg (ksi)	Mr for Core
K-4 1-1	SR95T, SRECYCL	2002	3,739	3570
K-4 1-3	HMSP	1965	3,408	
K-4 2-1	SR95T, SRECYCL	2002	2,700	2633
K-4 2-2	HRECYCL, BM2	1995	2,896	
K-4 2-3	HMSP	1965	3,070	
K-4 2-4	ACB2R	1965	1,937	
K-4 3-2	HRECYCL, BM2	1995	2,715	2454
K-4 3-3	HMSP	1965	2,242	
K-4 3-4	ACB2R	1965	2,399	
K-4 4-1	SR95T, SRECYCL	2002	2,257	2417
K-4 4-2	HRECYCL, BM2	1995	1,986	
K-4 4-3	HMSP	1965	2,295	
K-4 4-4	ACB2R	1965	2,704	
K-4 5-1	SR95T, SRECYCL	2002	2,865	2726
K-4 5-2	HRECYCL, BM2	1995	3,080	
K-4 5-3	HMSP	1965	2,464	
K-4 5-4	ACB2R	1965	2,425	
K-4 6-2	HRECYCL, BM2	1995	2,236	2263
K-4 6-3	HMSP	1965	2,295	
K-4 6-4	ACB2R	1965	2,259	
K-4 7-2	HRECYCL, BM2	1995	2,316	2521
K-4 7-3	HMSP	1965	2,728	
K-4 7-4	ACB2R	1965	2,475	
K-4 8-1	SR95T, SRECYCL	2002	3,045	2458
K-4 8-3	HMSP	1965	2,256	
K-4 8-4	ACB2R	1965	2,255	
K-4 9-1	SR95T, SRECYCL	2002	2,422	2228
K-4 9-2	HRECYCL, BM2	1995	2,472	
K-4 9-3	HMSP	1965	1,985	
K-4 9-4	ACB2R	1965	2,106	
K-4 10-1	SR95T, SRECYCL	2002	2,575	1895
K-4 10-2	HRECYCL, BM2	1995	1,340	
K-4 10-3	HMSP	1965	2,211	
K-4 10-4	ACB2R	1965	1,241	

TABLE B.6
IDT Results for K-141 in Ellsworth County

Specimen	Layer Info	Year	Mr avg (ksi)	Mr for Core
141-1-1	SM125A, BM2A	1995	3,022	2665
141-1-2	BM2	1987	2,336	
141-2-1	SM125A, BM2A	1995	3,410	1887
141-2-3	BITCOV	1962	1,439	
141-2-4	BITCOV	1962	672	
141-3-1	SM125A, BM2A	1995	2,852	2852
141-4-1	SM125A, BM2A	1995	2,589	2589
141-5-1	SM125A, BM2A	1995	2,944	2250
141-5-2	BM2	1987	1,297	
141-6-1	SM125A, BM2A	1995	2,423	1764
141-6-2	BM2	1987	1,854	
141-6-3	BITCOV	1962	854	
141-7-1	SM125A, BM2A	1995	2,381	2197
141-7-2	BM2	1987	2,010	
141-8-1	SM125A, BM2A	1995	2,830	1711
141-8-3	BITCOV	1962	653	
141-9-1	SM125A, BM2A	1995	3,219	2894
141-9-2	BM2	1987	2,579	
141-10-1	SM125A, BM2A	1995	2,590	2021
141-10-2	BM2	1987	1,469	
141-10-3	BITCOV	1962	2,016	

Appendix C: Back-Calculation Results

TABLE C.1
Back-Calculation Results for I-70 in Trego County

Station	Section 1					Section 2				
	Mean	St. Dev.	C.V.	Temp Corr Modulus	Location of Core	Mean	St. Dev.	C.V.	Temp Corr Modulus	Location of Core
0	135.0	0.47	0.35	181.3		283.3	4.04	1.42	364.2	
50	154.7	0.20	0.13	208.8		263.3	2.30	0.87	343.4	
100	246.8	0.80	0.32	335.3		352.2	9.17	2.61	462.5	
150	223.2	2.58	1.15	302.9		386.3	1.91	0.49	505.2	
200	237.0	6.17	2.60	324.6		281.8	1.87	0.66	376.4	
250	252.0	8.42	3.34	346.2	X	175.4	4.61	2.63	234.3	X
300	241.2	3.87	1.60	333.9		251.9	1.38	0.55	335.1	
350	203.4	2.40	1.18	283.2		152.0	0.34	0.22	202.4	
400	149.6	0.90	0.60	208.2		208.5	2.09	1.00	278.9	
450	122.0	0.30	0.25	170.2		325.2	1.20	0.37	438.0	
500	188.6	1.12	0.59	264.9		277.2	7.03	2.54	374.5	

Station	Section 3					Section 4				
	Mean	St. Dev.	C.V.	Temp Corr Modulus	Location of Core	Mean	St. Dev.	C.V.	Temp Corr Modulus	Location of Core
50	125.0	0.43	0.34	181.0		189.5	1.40	0.74	274.0	
100	123.4	1.26	1.02	179.5		88.8	0.31	0.35	128.0	
150	99.4	0.89	0.89	144.1		127.8	1.88	1.47	183.7	
200	140.8	2.58	1.84	204.1		127.2	1.14	0.90	184.2	
250	189.0	3.07	1.62	277.1	X	154.7	1.65	1.07	223.4	X
300	154.5	1.22	0.79	225.2		131.6	0.12	0.09	190.2	
350	88.4	1.31	1.48	128.9		153.9	10.18	6.61	223.0	
400	101.5	0.96	0.95	149.9		129.3	0.45	0.35	189.0	
450	129.5	0.77	0.60	189.3		159.1	0.91	0.57	234.0	
500	143.4	1.13	0.79	210.9		89.2	0.73	0.82	132.9	

Station	Section 5					Section 6				
	Mean	St. Dev.	C.V.	Temp Corr Modulus	Location of Core	Mean	St. Dev.	C.V.	Temp Corr Modulus	Location of Core
50	227.5	1.17	0.51	348.0		223.5	18.35	8.21	359.8	
100	196.1	1.63	0.83	301.0		209.3	1.34	0.64	339.1	
150	169.3	1.87	1.11	262.5		161.9	2.29	1.41	265.5	
200	170.6	1.01	0.59	265.9		188.7	1.29	0.68	312.1	
250	238.4	2.78	1.16	372.4	X	129.5	1.00	0.77	215.1	X
300	214.1	2.13	0.99	338.2		163.2	3.26	2.00	271.3	
350	161.2	0.81	0.50	254.3		186.4	0.89	0.48	314.2	
400	192.5	1.27	0.66	306.4		213.0	1.31	0.61	360.8	
450	192.7	1.24	0.64	309.0		212.8	1.45	0.68	363.1	
500	111.9	2.64	2.36	181.2		128.2	1.39	1.09	219.2	

**TABLE C.1
Back-Calculation Results for I-70 in Trego County, Continued**

Station	Section 7					Section 8				
	Temp Corr				Location of Core	Temp Corr				Location of Core
	Mean	St. Dev.	C.V.	Modulus		Mean	St. Dev.	C.V.	Modulus	
50	354.1	41.18	11.63	600.7		193.8	0.93	0.48	344.6	
100	325.2	2.22	0.68	551.0		66.2	0.65	0.97	120.5	
150	294.8	5.70	1.93	504.7		93.2	0.42	0.45	170.7	
200	206.2	1.45	0.70	356.2		181.5	1.15	0.63	335.5	
250	160.5	0.86	0.53	275.2	X	127.3	1.32	1.04	236.9	X
300	126.8	4.71	3.71	220.0		144.3	4.99	3.46	268.7	
350	291.1	1.03	0.35	513.5		91.1	0.16	0.18	172.1	
400	253.3	3.10	1.22	447.4		80.8	0.41	0.50	153.3	
450	142.6	0.61	0.43	251.9		130.3	0.57	0.43	248.1	
500	82.2	0.39	0.47	145.4		113.4	0.53	0.47	217.3	

Station	Section 9					Section 10				
	Temp Corr				Location of Core	Temp Corr				Location of Core
	Mean	St. Dev.	C.V.	Modulus		Mean	St. Dev.	C.V.	Modulus	
50	178.0	2.55	1.43	346.7		189.8	2.43	1.28	405.2	
100	245.1	4.76	1.94	477.5		97.6	1.12	1.15	210.9	
150	367.5	0.00	0.00	719.3		126.4	1.60	1.26	274.4	
200	181.8	3.45	1.90	360.9		111.3	1.72	1.54	243.5	
250	224.0	3.70	1.65	442.5	X	165.2	1.61	0.98	356.0	X
300	320.8	1.26	0.39	638.4		157.3	2.12	1.35	340.0	
350	385.2	3.22	0.84	773.3		144.4	1.83	1.27	310.5	
400	224.3	4.73	2.11	450.0		296.6	6.38	2.15	647.7	
450	204.7	5.86	2.86	418.1		189.6	2.03	1.07	416.4	
500	344.4	10.34	3.00	707.5		206.1	2.58	1.25	456.5	

**TABLE C.2
Back-Calculation Results for US-56 in Stevens County**

Station	Section 1					Section 2				
	Mean	St. Dev.	C.V.	Temp Corr. Modulus	Location of Core	Mean	St. Dev.	C.V.	Temp Corr. Modulus	Location of Core
50	237.1	1.38	0.58	989.2		340.5	3.80	1.12	949.7	
100	153.5	1.88	1.23	1100.9		87.5	1.12	1.29	1258.0	
150	415.5	0.96	0.23	1130.9		380.0	5.97	1.57	1082.7	
200	80.2	0.92	1.14	1060.7		411.4	5.69	1.38	1148.3	
250	406.4	17.81	4.38	969.4	X	389.3	0.06	0.01	1320.4	X
300	362.4	6.80	1.88	1120.5		510.9	5.16	1.01	1046.6	
350	156.3	0.26	0.17	1172.6		141.5	1.34	0.95	900.9	
400	340.8	2.23	0.65	868.5		436.7	4.81	1.10	1128.2	
450	350.1	4.04	1.15	758.8		404.5	14.48	3.58	1143.4	
500	191.6	0.67	0.35	1037.8		440.5	3.67	0.83	1226.6	

Station	Section 3					Section 4				
	Mean	St. Dev.	C.V.	Temp Corr. Modulus	Location of Core	Mean	St. Dev.	C.V.	Temp Corr. Modulus	Location of Core
50	462.6	8.74	1.89	1592.5		306.0	1.05	0.34	723.4	
100	170.4	1.00	0.59	1367.6		183.2	2.57	1.40	1101.1	
150	311.7	1.38	0.44	1129.9		379.9	5.46	1.44	969.3	
200	375.8	6.85	1.82	1619.8		109.3	1.19	1.09	1089.0	
250	352.6	8.52	2.42	1712.4	X	93.1	0.61	0.65	937.9	X
300	114.6	0.78	0.68	1274.9		365.5	4.55	1.25	785.5	
350	358.2	10.08	2.81	1240.5		484.0	4.45	0.92	914.6	
400	319.1	7.01	2.20	582.0		169.8	1.33	0.78	755.0	
450	413.7	7.54	1.82	549.2		91.9	0.89	0.97	1381.0	
500	411.6	1.93	0.47	490.2		496.6	4.31	0.87	1219.7	

Station	Section 5					Section 6				
	Mean	St. Dev.	C.V.	Temp Corr. Modulus	Location of Core	Mean	St. Dev.	C.V.	Temp Corr. Modulus	Location of Core
50	230.9	7.86	3.40	856.8		325.1	1.42	0.44	805.7	
100	293.3	6.90	2.35	1144.2		296.8	3.84	1.29	515.5	
150	342.4	1.23	0.36	821.9		235.2	5.48	2.33	639.1	
200	66.1	0.71	1.07	939.7		337.2	1.19	0.35	946.9	
250	403.8	2.03	0.50	867.3	X	231.6	2.61	1.13	997.1	X
300	79.3	0.49	0.62	713.8		135.9	2.29	1.68	654.4	
350	351.1	6.26	1.78	692.1		267.6	25.49	9.53	666.5	
400	318.0	1.84	0.58	706.3		289.0	4.54	1.57	928.5	
450	352.8	4.19	1.19	641.0		357.1	3.98	1.11	714.0	
500	301.2	2.27	0.76	659.6		237.5	10.49	4.42	726.7	

**TABLE C.2
Back-Calculation Results for US-56 in Stevens County, Continued**

Station	Section 7					Section 8				
	Mean	St. Dev.	C.V.	Temp Corr. Modulus	Location of Core	Mean	St. Dev.	C.V.	Temp Corr. Modulus	Location of Core
50	91.0	1.21	1.33	1013.7		333.5	6.64	1.99	645.6	
100	312.2	8.35	2.67	1254.3		363.9	6.54	1.80	708.6	
150	310.2	2.96	0.95	1175.6		187.2	6.07	3.24	896.6	
200	304.4	4.75	1.56	662.6		232.2	0.78	0.34	623.4	
250	146.3	1.31	0.89	1046.9	X	334.0	6.87	2.06	806.5	X
300	378.9	1.64	0.43	1151.6		287.5	2.96	1.03	1011.7	
350	59.3	1.01	1.71	1001.3		315.4	14.60	4.63	1002.0	
400	287.7	2.45	0.85	776.2		273.4	1.37	0.50	1218.8	
450	360.2	4.31	1.20	840.4		137.5	6.08	4.42	1038.8	
500	326.3	4.91	1.51	939.1		220.0	3.47	1.58	968.2	

Station	Section 9					Section 10				
	Mean	St. Dev.	C.V.	Temp Corr. Modulus	Location of Core	Mean	St. Dev.	C.V.	Temp Corr. Modulus	Location of Core
50	264.9	2.84	1.07	897.2		323.8	6.70	2.07	1281.5	
100	320.6	1.21	0.38	776.0		307.1	2.97	0.97	1295.6	
150	83.1	1.66	2.00	750.2		308.8	2.11	0.68	965.7	
200	223.2	2.60	1.16	707.3		340.7	3.22	0.94	1160.2	
250	290.0	0.59	0.20	878.2	X	236.7	2.84	1.20	1056.3	X
300	339.0	6.92	2.04	776.6		401.1	4.68	1.17	1272.0	
350	295.5	8.71	2.95	589.1		337.9	3.01	0.89	980.8	
400	359.2	4.96	1.38	628.9		399.4	13.40	3.35	1170.7	
450	306.4	2.58	0.84	1018.9		264.5	10.06	3.80	1470.9	
500	287.5	2.01	0.70	948.6		243.4	2.77	1.14	1343.6	

**TABLE C.3
Back-Calculation Results for US-59 in Neosho County**

Station	Section 1					Section 2				
	Mean	St. Dev.	C.V.	Temp Corr Modulus	Location of Core	Mean	St. Dev.	C.V.	Temp Corr Modulus	Location of Core
50	545.7	3.97	0.73	762.17		375.2	4.68	1.25	287.10	
100	190.6	0.93	0.49	262.70		481.4	7.66	1.59	367.68	
150	283.1	5.54	1.96	391.50		786.4	9.28	1.18	597.38	
200	273.2	0.83	0.30	377.95		449.4	3.16	0.70	342.11	
250	280.6	3.37	1.20	385.97	X	310.9	2.25	0.72	239.05	X
300	281.6	3.32	1.18	385.08		604.1	0.60	0.10	468.24	
350	203.2	0.87	0.43	277.21		393.0	4.50	1.14	304.65	
400	281.5	5.57	1.98	381.75		553.1	7.02	1.27	427.21	
450	359.5	4.59	1.28	486.10		403.2	6.03	1.50	315.16	
500	241.7	3.97	1.64	326.86		403.3	3.84	0.95	314.11	

Station	Section 3					Section 4				
	Mean	St. Dev.	C.V.	Temp Corr Modulus	Location of Core	Mean	St. Dev.	C.V.	Temp Corr Modulus	Location of Core
50	239.5	1.10	0.46	187.05		245.4	1.40	0.57	186.68	
100	444.6	3.60	0.81	348.67		484.1	5.28	1.09	363.44	
150	339.3	1.10	0.32	267.24		438.5	10.19	2.32	329.79	
200	305.2	4.14	1.36	240.38		253.8	3.84	1.51	190.65	
250	470.7	12.20	2.59	371.66	X	942.8	19.69	2.09	705.36	X
300	279.8	1.35	0.48	217.16		213.8	3.29	1.54	160.99	
350	589.5	2.40	0.41	455.12		342.0	0.35	0.10	256.07	
400	369.8	3.35	0.91	285.60		306.2	5.23	1.71	230.08	
450	348.0	8.95	2.57	269.92		951.0	24.61	2.59	714.71	
500	417.9	12.29	2.94	323.57		380.4	7.75	2.04	287.40	

Station	Section 5					Section 6				
	Mean	St. Dev.	C.V.	Temp Corr Modulus	Location of Core	Mean	St. Dev.	C.V.	Temp Corr Modulus	Location of Core
50	233.7	1.75	0.75	181.61		261.6	2.56	0.98	199.25	
100	293.6	4.56	1.55	230.47		249.0	2.07	0.83	188.93	
150	234.4	3.45	1.47	189.09		153.8	1.63	1.06	116.82	
200	216.8	7.57	3.49	178.48		148.8	0.87	0.59	113.93	
250	269.0	5.97	2.22	222.00	X	255.4	3.42	1.34	194.97	X
300	193.5	2.37	1.22	162.90		276.1	0.76	0.27	211.31	
350	238.2	1.85	0.78	196.32		129.4	1.93	1.49	99.64	
400	291.5	4.91	1.68	236.82		364.2	1.24	0.34	280.74	
450	193.2	1.46	0.75	153.97		228.5	2.86	1.25	176.25	
500	138.2	1.92	1.39	109.15		189.3	1.55	0.82	145.80	

**TABLE C.3
Back-Calculation Results for US-59 in Neosho County, Continued**

Station	Section 7					Section 8				
	Mean	St. Dev.	C.V.	Temp Corr Modulus	Location of Core	Mean	St. Dev.	C.V.	Temp Corr Modulus	Location of Core
50	221.0	3.16	1.43	166.66		230.5	1.59	0.69	181.54	
100	214.5	3.02	1.41	162.10		248.7	18.38	7.39	197.13	
150	370.0	4.93	1.33	278.98		257.9	3.80	1.47	206.14	
200	349.0	12.90	3.70	263.31		317.0	6.73	2.12	254.13	
250	753.0	2.28	0.30	576.59	X	492.3	5.83	1.18	397.22	X
300	1434.0	25.74	1.79	1101.09		368.9	4.57	1.24	300.31	
350	499.1	14.51	2.91	385.89		421.3	7.04	1.67	340.56	
400	335.0	0.60	0.18	259.75		365.0	8.96	2.46	289.51	
450	485.9	15.31	3.15	376.31		348.1	6.71	1.93	274.81	
500	460.6	3.65	0.79	354.65		336.8	4.33	1.29	267.04	

Station	Section 9					Section 10				
	Mean	St. Dev.	C.V.	Temp Corr Modulus	Location of Core	Mean	St. Dev.	C.V.	Temp Corr Modulus	Location of Core
50	181.0	1.41	0.78	142.10		352.5	3.81	1.08	281.58	
100	165.4	2.30	1.39	131.30		328.8	16.12	4.90	263.55	
150	233.8	4.44	1.90	185.74		336.8	3.40	1.01	269.57	
200	360.2	1.44	0.40	286.26		365.4	5.01	1.37	289.70	
250	188.8	3.12	1.65	150.27		326.0	3.83	1.17	263.06	X
300	265.7	8.44	3.18	214.08	X	292.5	2.40	0.82	235.21	
350	228.0	3.63	1.59	183.46		356.6	1.75	0.49	284.08	
400	208.2	3.58	1.72	165.12		566.5	24.65	4.35	450.91	
450	229.3	1.04	0.46	182.69		328.3	0.40	0.12	263.11	
500	183.5	2.06	1.13	145.70		432.1	11.00	2.55	346.56	

**TABLE C.4
Back-Calculation Results for US-169 in Miami County**

Station	Section 1					Section 2				
	Mean	St. Dev.	C.V.	Temp Corr Modulus	Location of Core	Mean	St. Dev.	C.V.	Temp Corr Modulus	Location of Core
50	714.3	56.01	7.84	1043.75		655.1	18.86	2.88	979.97	
100	798.3	31.48	3.94	1166.66		865.4	19.36	2.24	1318.41	
150	817.8	18.07	2.21	1187.15		732.4	5.49	0.75	1108.45	
200	767.0	57.90	7.55	1134.05		785.5	13.02	1.66	1189.18	
250	690.4	13.82	2.00	1027.42	X	893.2	13.82	1.55	1356.37	X
300	803.5	56.66	7.05	1193.16		705.0	47.62	6.76	1050.76	
350	837.4	74.27	8.87	1242.69		600.2	17.96	2.99	910.06	
400	620.2	18.92	3.05	906.30		756.8	35.02	4.63	1162.16	
450	535.9	3.55	0.66	798.80		762.7	11.70	1.53	1181.46	
500	726.0	22.35	3.08	1087.14		808.1	14.27	1.77	1265.00	

Station	Section 3					Section 4				
	Mean	St. Dev.	C.V.	Temp Corr Modulus	Location of Core	Mean	St. Dev.	C.V.	Temp Corr Modulus	Location of Core
50	1028.2	24.92	2.42	1765.40		422.9	8.20	1.94	733.41	
100	866.4	20.84	2.41	1437.87		636.3	16.56	2.60	1088.84	
150	716.8	3.84	0.54	1167.74		553.6	14.15	2.56	980.67	
200	1013.8	20.37	2.01	1675.81		620.2	11.72	1.89	1096.34	
250	1065.9	9.43	0.88	1790.04	X	533.2	18.97	3.56	933.12	X
300	790.4	11.67	1.48	1334.43		445.3	1.99	0.45	798.51	
350	756.8	14.45	1.91	1286.71		512.4	2.50	0.49	901.89	
400	350.8	8.71	2.48	597.00		422.4	8.49	2.01	752.09	
450	330.2	1.05	0.32	569.80		762.6	4.99	0.65	1376.18	
500	294.7	3.33	1.13	504.57		670.5	7.37	1.10	1198.85	

Station	Section 5					Section 6				
	Mean	St. Dev.	C.V.	Temp Corr Modulus	Location of Core	Mean	St. Dev.	C.V.	Temp Corr Modulus	Location of Core
50	475.7	4.52	0.95	1113.19		411.5	6.35	1.54	876.31	
100	623.4	7.61	1.22	1479.42		262.3	2.34	0.89	547.94	
150	448.3	3.00	0.67	1081.54		320.7	3.50	1.09	678.56	
200	507.9	2.98	0.59	1208.70		475.1	7.54	1.59	1004.32	
250	464.6	4.25	0.91	1121.31	X	492.3	5.92	1.20	1037.99	X
300	382.8	3.93	1.03	920.36		321.4	11.07	3.45	759.01	
350	364.3	12.67	3.48	881.39		324.9	1.87	0.58	753.07	
400	374.9	14.11	3.76	915.98		453.0	4.74	1.05	1065.44	
450	334.8	20.10	6.00	805.77		347.8	5.77	1.66	813.25	
500	343.6	2.66	0.77	825.79		353.4	15.78	4.47	841.26	

**TABLE C.4
Back-Calculation Results for US-169 in Miami County, Continued**

Station	Section 7					Section 8				
	Mean	St. Dev.	C.V.	Temp Corr Modulus	Location of Core	Mean	St. Dev.	C.V.	Temp Corr Modulus	Location of Core
50	477.3	4.05	0.85	1180.31		298.8	4.18	1.40	792.25	
100	586.9	3.91	0.67	1482.08		327.9	8.16	2.49	872.22	
150	551.3	2.06	0.37	1380.94		403.7	7.78	1.93	1078.40	
200	310.9	1.47	0.47	794.56		280.9	16.78	5.97	768.23	
250	488.6	4.94	1.01	1230.37	X	358.0	11.72	3.27	995.16	X
300	540.0	17.62	3.26	1358.08		465.6	14.76	3.17	1285.43	
350	466.4	15.29	3.28	1160.80		461.4	10.29	2.23	1266.45	
400	362.3	1.15	0.32	928.26		548.9	1.57	0.29	1519.82	
450	391.2	9.83	2.51	985.22		465.3	33.15	7.12	1289.62	
500	434.8	55.06	12.66	1116.04		430.9	2.93	0.68	1206.21	

Station	Section 9					Section 10				
	Mean	St. Dev.	C.V.	Temp Corr Modulus	Location of Core	Mean	St. Dev.	C.V.	Temp Corr Modulus	Location of Core
50	396.7	7.02	1.77	1086.79		538.4	2.42	0.45	1497.26	
100	342.2	5.19	1.52	918.87		548.4	16.15	2.94	1487.89	
150	333.8	6.58	1.97	897.21		404.7	7.68	1.90	1125.28	
200	308.5	2.28	0.74	836.56		479.5	3.57	0.75	1338.87	
250	380.1	1.17	0.31	1040.57	X	451.2	2.99	0.66	1252.53	X
300	335.8	11.32	3.37	933.58		526.9	3.24	0.61	1449.33	
350	260.9	2.57	0.98	721.35		405.8	1.28	0.31	1111.16	
400	273.4	3.38	1.24	747.43		483.7	10.39	2.15	1352.45	
450	437.8	0.50	0.11	1219.38		597.8	4.96	0.83	1612.56	
500	403.5	6.94	1.72	1098.03		545.2	3.08	0.57	1503.83	

**TABLE C.5
Back-Calculation Results for K-4 in Jefferson County**

Station	Section 1					Section 2				
	Mean	St. Dev.	C.V.	Temp Corr. Modulus	Location of Core	Mean	St. Dev.	C.V.	Temp Corr. Modulus	Location of Core
0	86.6	0.75	0.86	74.0		150.8	2.37	1.57	148.0	
50	85.5	1.27	1.49	74.5		166.5	2.46	1.48	163.5	
100	58.1	1.15	1.98	50.6		88.7	0.89	1.01	85.7	
150	96.0	1.75	1.82	85.3		67.3	1.89	2.81	66.1	
200	160.9	2.20	1.37	140.2		78.2	1.98	2.54	76.8	
250	80.8	2.65	3.28	70.4	X	80.7	0.42	0.53	79.2	X
300	198.3	7.08	3.57	176.2		56.7	1.31	2.30	56.6	
350	73.2	3.62	4.95	63.8		47.5	0.82	1.74	47.5	
400	71.8	8.25	11.50	63.8		60.2	1.48	2.45	60.2	
450	87.1	0.44	0.51	77.4		43.3	0.35	0.80	43.3	
500	71.5	1.92	2.69	63.5		54.0	1.24	2.29	54.0	

Station	Section 3					Section 4				
	Mean	St. Dev.	C.V.	Temp Corr. Modulus	Location of Core	Mean	St. Dev.	C.V.	Temp Corr. Modulus	Location of Core
0	237.8	5.57	2.34	259.9		75.7	0.39	0.52	85.8	
50	130.5	0.38	0.29	140.6		124.5	1.25	1.00	145.1	
100	105.5	1.24	1.17	115.3		128.9	1.19	0.92	141.7	
150	128.5	0.20	0.15	142.6		176.1	2.87	1.63	196.4	
200	126.2	1.04	0.83	140.0		421.6	4.36	1.03	N/A	
250	207.9	0.95	0.45	227.3	X	150.9	1.52	1.01	166.0	X
300	94.1	0.75	0.80	102.9		153.5	1.85	1.20	168.8	
350	120.4	0.80	0.67	131.6		208.4	1.64	0.79	229.2	
400	174.9	2.73	1.56	191.3		230.9	2.42	1.05	254.0	
450	99.9	1.55	1.55	111.0		109.8	2.13	1.94	122.6	
500	138.0	3.64	2.64	155.5		87.4	1.70	1.95	99.0	

Station	Section 5					Section 6				
	Mean	St. Dev.	C.V.	Temp Corr. Modulus	Location of Core	Mean	St. Dev.	C.V.	Temp Corr. Modulus	Location of Core
0	96.8	0.57	0.58	114.3		76.6	0.65	0.84	109.2	
50	135.4	2.20	1.63	165.1		77.9	1.06	1.36	111.2	
100	103.6	0.55	0.53	130.4		103.0	0.46	0.45	144.8	
150	121.6	2.00	1.64	155.6		107.9	0.79	0.73	158.5	
200	235.4	3.35	1.42	330.6		64.7	0.49	0.76	93.7	
250	250.6	2.01	0.80	379.6	X	108.3	1.81	1.67	159.3	X
300	216.5	1.37	0.63	323.3		53.7	1.38	2.57	80.1	
350	265.9	2.93	1.10	373.8		67.1	0.97	1.44	101.7	
400	181.7	4.08	2.25	255.6		130.3	2.15	1.65	194.7	
450	162.8	0.08	0.05	225.5		65.9	0.60	0.91	99.9	
500	127.0	0.63	0.49	176.0		44.6	0.37	0.84	66.8	

**TABLE C.5
Back-Calculation Results for K-4 in Jefferson County, Continued**

Station	Section 7					Section 8				
	Mean	St. Dev.	C.V.	Temp Corr	Location of	Mean	St. Dev.	C.V.	Temp Corr	Location of
				Modulus	Core				Modulus	Core
0	191.7	1.44	0.75	288.8		84.0	0.78	0.93	125.7	
50	48.2	0.76	1.58	71.6		81.2	1.07	1.31	121.6	
100	86.1	1.96	2.28	128.0		90.2	0.78	0.86	133.2	
150	107.5	2.46	2.29	157.7		114.7	1.60	1.40	169.4	
200	39.7	0.60	1.52	59.9		159.3	1.34	0.84	246.4	
250	39.1	0.88	2.24	60.0	X	106.0	0.92	0.87	169.1	X
300	55.4	1.15	2.07	82.6		139.9	2.52	1.80	220.0	
350	64.1	0.71	1.11	89.1		111.8	0.31	0.28	178.7	
400	79.2	1.08	1.37	101.0		223.5	1.70	0.76	357.3	
450	71.8	0.48	0.66	107.2		146.6	2.50	1.71	238.2	
500	83.4	0.48	0.57	126.5		157.8	0.79	0.50	256.6	

Station	Section 9					Section 10				
	Mean	St. Dev.	C.V.	Temp Corr	Location of	Mean	St. Dev.	C.V.	Temp Corr	Location of
				Modulus	Core				Modulus	Core
0	132.8	1.06	0.80	208.4		250.2	1.39	0.56	468.2	
50	147.4	1.62	1.10	240.0		164.6	6.01	3.65	308.5	
100	106.1	0.86	0.81	177.0		155.5	3.11	2.00	288.0	
150	149.9	1.73	1.15	241.5		133.9	2.73	2.04	245.2	
200	117.3	1.66	1.42	193.7		127.4	1.98	1.55	242.9	
250	118.0	1.45	1.23	202.2	X	187.3	1.83	0.98	361.2	X
300	131.8	0.42	0.32	234.2		133.9	0.82	0.61	258.5	
350	93.0	1.18	1.27	169.3		139.4	0.39	0.28	272.7	
400	118.9	2.00	1.68	221.7		115.9	2.03	1.75	227.0	
450	133.1	2.55	1.91	248.6		101.3	2.86	2.83	196.3	
500	171.1	1.99	1.16	331.0		130.1	2.51	1.93	248.9	

**TABLE C.6
Back-Calculation Results for K-141 in Ellsworth County**

Station	Section 1					Section 2				
	Mean	St. Dev.	C.V.	Temp Corr. Modulus	Location of Core	Mean	St. Dev.	C.V.	Temp Corr. Modulus	Location of Core
0	80.8	0.66	0.82	208.9		150.8	2.60	1.72	345.8	
50	184.1	5.52	3.00	482.0		172.6	6.45	3.74	413.0	
100	97.1	1.42	1.46	280.3		175.4	0.31	0.18	437.0	
150	258.0	24.09	9.34	665.7		236.5	7.88	3.33	570.6	
200	118.3	1.83	1.54	307.1		237.6	3.55	1.49	580.0	
250	186.5	1.76	0.95	474.7	X	188.0	0.60	0.32	460.3	X
300	249.8	4.26	1.71	653.4		246.8	9.85	3.99	596.7	
350	203.0	1.75	0.86	515.2		250.2	2.45	0.98	613.5	
400	205.1	7.64	3.72	515.3		173.5	9.58	5.52	436.1	
450	188.3	2.85	1.52	474.6		67.2	0.72	1.07	167.5	
500	204.4	2.62	1.28	510.2		183.2	5.53	3.02	462.0	

Station	Section 3					Section 4				
	Mean	St. Dev.	C.V.	Temp Corr. Modulus	Location of Core	Mean	St. Dev.	C.V.	Temp Corr. Modulus	Location of Core
0	129.8	0.53	0.41	333.7		81.8	0.59	0.72	210.8	
50	195.8	2.84	1.45	510.6		37.3	0.40	1.06	98.0	
100	61.5	1.33	2.16	163.4		106.7	1.82	1.70	286.4	
150	138.2	2.86	2.07	366.0		46.1	0.50	1.09	123.0	
200	198.6	6.07	3.06	526.9						
250	115.7	1.03	0.89	317.0	X	89.2	2.42	2.72	245.1	X
300	127.6	1.85	1.45	344.1		114.3	1.97	1.73	316.1	
350	52.4	1.10	2.09	141.8		95.0	1.78	1.87	263.9	
400	237.9	1.86	0.78	647.8		95.9	0.60	0.63	263.7	
450	136.7	6.20	4.53	373.2		472.1	3.10	0.66	1320.6	
500	80.3	1.56	1.95	221.3		139.6	2.37	1.70	390.2	

Station	Section 5					Section 6				
	Mean	St. Dev.	C.V.	Temp Corr. Modulus	Location of Core	Mean	St. Dev.	C.V.	Temp Corr. Modulus	Location of Core
0	240.1	12.45	5.18	708.8		175.2	15.00	8.56	535.7	
50	353.4	17.05	4.82	1118.3		96.2	2.43	2.52	299.6	
100	251.7	2.17	0.86	797.7		330.2	13.21	4.00	1005.9	
150	260.1	1.53	0.59	825.0		158.9	1.14	0.71	483.7	
200	260.3	10.82	4.16	825.6		42.4	0.97	2.28	125.4	
250	72.5	0.93	1.29	233.6	X	128.4	1.55	1.21	391.7	X
300	156.1	2.96	1.90	499.6		72.3	0.89	1.22	226.1	
350	191.3	2.52	1.32	612.5		32.1	0.52	1.63	97.7	
400	256.7	5.93	2.31	845.2		48.0	0.93	1.93	150.6	
450	345.7	10.47	3.03	1122.7		69.6	2.55	3.67	220.0	
500	184.4	8.04	4.36	607.8		228.4	3.92	1.71	710.2	

**TABLE C.6
Back-Calculation Results for K-141 in Ellsworth County, Continued**

Station	Section 7					Section 8				
	Mean	St. Dev.	C.V.	Temp Corr. Modulus	Location of Core	Mean	St. Dev.	C.V.	Temp Corr. Modulus	Location of Core
0	106.7	4.67	4.38	334.5		37.7	1.31	3.46	119.3	
50	26.8	0.62	2.32	83.6		92.0	5.50	5.98	293.1	
100	64.8	1.02	1.58	204.9		139.1	11.68	8.40	438.0	
150	42.1	1.09	2.59	132.9		105.4	1.48	1.40	339.4	
200	118.4	11.61	9.80	374.8		69.3	0.55	0.79	222.9	
250	109.9	1.32	1.20	344.7	X	112.2	1.39	1.23	361.5	X
300	232.0	9.37	4.04	740.0		21.4	0.60	2.81	69.1	
350	102.4	3.88	3.79	322.1		79.8	0.57	0.71	258.2	
400	115.4	2.04	1.76	371.5		190.2	9.75	5.13	619.5	
450	117.0	2.30	1.96	381.5		154.4	5.33	3.45	506.1	
500	147.0	2.14	1.46	479.7		62.9	0.70	1.11	208.3	

Station	Section 9					Section 10				
	Mean	St. Dev.	C.V.	Temp Corr. Modulus	Location of Core	Mean	St. Dev.	C.V.	Temp Corr. Modulus	Location of Core
0	213.2	1.01	0.48	712.9		75.3	0.86	1.14	246.8	
50	171.1	4.16	2.43	578.0		112.7	1.03	0.91	363.9	
100	110.3	0.64	0.58	376.9		76.2	0.63	0.83	245.7	
150	85.6	2.28	2.67	296.3		61.2	0.71	1.16	200.6	
200	142.7	5.19	3.64	489.4		101.5	0.58	0.57	335.8	
250	76.2	1.60	2.10	261.1	X	72.0	0.82	1.13	239.9	X
300	108.6	2.50	2.30	374.8		64.1	1.40	2.19	209.4	
350	76.8	1.85	2.41	260.1		91.1	1.36	1.49	297.2	
400	26.3	2.21	8.41	91.3		132.0	0.60	0.45	423.3	
450	83.9	1.15	1.37	290.9		80.9	1.59	1.96	269.2	
500	77.6	1.25	1.62	267.7		108.8	4.59	4.21	358.8	

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KANSAS TRANSPORTATION RESEARCH AND NEW-DEVELOPMENT PROGRAM

