

FIRST ANNUAL REPORT

SHRP C103 Task 4

Rapid Repair Techniques

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Research Scientist

(The opinions, findings, and conclusions expressed in this report are those of the author and not necessarily those of the sponsoring agencies.)

Virginia Transportation Research Council
(A Cooperative Organization Sponsored Jointly by the
Virginia Department of Transportation and
the University of Virginia)

Charlottesville, Virginia

September 1989

VTRC 91-R37

PREFACE

This report was prepared and distributed under the authority of Virginia Polytechnic Institute and State University (VPI & SU), the prime contractor for Strategic Highway Project C103 entitled Concrete Bridge Protection and Rehabilitation: Chemical and Physical Techniques. The report was prepared at the Virginia Transportation Research Council (VTRC) to partially satisfy the requirements of a subcontract between the VPI & SU and the VTRC. A VTRC title page was prepared to properly include the report in the Council's bound volumes.

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SHRP C-103 TASK 4 FIRST YEAR ANNUAL REPORT

INTRODUCTION

The objective of task four is to develop technically and economically feasible methods of concrete bridge deck protection, rehabilitation, and replacement. The objective of the task will be accomplished through a progression of six subtasks. The subtasks include:

- o State-of-the-Art Review.
- o Data reduction, analysis and comparison of alternatives.
- o Refinement of details for selected installations.
- o Selection of sites and development of special provisions.
- o Evaluation of installations.
- o Preparation of field guide manual.

The first year work plan included the initiation of the State-of-the-Art Review. Approximately 68% of the first year work plan was completed during the first year. Thus, the 54 month task is about 32% behind schedule which is a result of problems which occurred in the signing of the first year subcontract with VDOT. However, the proposed second year contract was revised and the project will be back on schedule at the end of the second contract year. It needs to be pointed out that Task 4 being behind schedule will not affect the progress of the other project tasks.

The results of the first year research work is primarily based on the response to questionnaires sent to State DOT's, Canadian Provinces, Thruway Authorities, T² Centers, material suppliers (See Appendix A). The results of the study are based on the outline on rapid repair techniques presented in Appendix B.

RESPONSE TO and ANALYSIS OF QUESTIONNAIRES

The questionnaires were designed to identify techniques to obtain information on the time required for and the cost of traffic control, surface preparation and placing and curing materials and the service life of the techniques. The intent of the questionnaire sent to the material suppliers was to obtain detailed information that can be used to refine selected techniques.

The response sent to the state DOTs and the Canadian Provinces was very good. The response by the other transportation agencies was not very good but provides some additional data.

The principal problem with some of the responses by the DOTs and Canadian Provinces was unreasonable and incomplete data. To make use of the available data the following procedure was used.

1. Examine the data for blank entries and unreasonable totals which are defined as total lane closure times, total costs or service life data that are greater than 3 standard deviations from the average of the other data in the category or total lane closure times that is greater than 21 hours.
2. Make telephone contacts with those that completed the questionnaire and try to fill in the blanks and to revise the unreasonable data.
3. Reexamine the data and delete the entries that have unreasonable totals.
4. Examine traffic control time data for time required to set up and remove traffic control. If space is blank or time for traffic control = total time, fill in the space with a traffic control time that equals the average traffic control time for the category and reduce the time required for surface preparation and placing and curing materials by one half of the traffic control time.
5. Examine traffic control cost data. If space is blank, compute the average cost of traffic control for the category, fill in the space with the average, and increase the total cost for the entry by the cost of traffic control except where the only data entry is total cost in which case it is assumed the total cost already includes the cost of traffic control. Compute a revised total cost for the category.
6. Examine the data for surface preparation cost and time and placing and curing cost and time and if blanks are found, compute a revised time or cost for both surface preparation and placing and curing materials such that the time or cost of surface preparation and the time or cost of placing and curing materials are the same percent of the total as the revised averages for the category.

Techniques Identified

Details of the analysis of the identification of techniques used is presented in Appendix C. As shown, the most used protective system is the bituminous concrete overlay (IA) (23 users). The second most used system is no system (IZ) (21 respon-

dents). Evidently most transportation agencies use the well-known bituminous overlay or no technique at all when the protection system must be installed with lane closures of less than 21 hours. A number of more progressive agencies use high-early strength portland cement concrete overlays (IC), rapid curing penetrating sealers (ID), and polymer overlays (IE). It is likely that use of these systems will increase as the technology is transferred and experience is gained.

The most used rehabilitation techniques are patching with high-early strength portland cement (IID)(27 users) and no technique (IIZ)(21 respondents). Patching with bituminous concrete (IID) was cited by 8 users, patching with other materials (IIF) by 9 users, patching with polymer concrete (IIE) by 3 users and application of a crack sealer (IIA) by 2 users. Patching with bituminous concrete may maintain a deck but it does not rehabilitate a deck. Generally speaking, rehabilitation requires proper surface preparation, patching and the installation of a protective system. However, to simplify the reporting of data, protective systems were not reported as part of rehabilitation.

Very few agencies use rapid replacement techniques as indicated by 33 respondents reporting no technique (IIIZ) and another 10 respondents leaving the space on the questionnaire blank (IIIIY). The most used systems are site cast portland cement concrete (IIID)(8 users), site cast other hydraulic cement concrete (IIIF)(3 users), precast concrete (IIIB)(2 users), and posttensioned concrete (IIIA)(1 user). Evidently most agencies use a permanent lane closure for replacement.

Technique Time Demands

The response to the questionnaire sent to the DOTs, Canadian Provinces and selected Thruway Authorities provided sufficient data to allow the construction of technique time demand graphs for 14 protection techniques, 13 rehabilitation techniques and 2 replacement techniques. The graphs show the time required to set up and remove traffic control, prepare the surface, and place and cure the material. Details of results are presented in Appendix C.

A bridge deck in need of a rapid repair will usually have one of three maximum lane closure time conditions as follows:

- ≤ 21 hours - rapid.
- ≤ 12 hours - very rapid, and
- ≤ 8 hours - most rapid.

A rapid repair condition exists when the lane must be opened for about 3 hours each day such as from 3:30 p.m. to 6:30 p.m. or 6:30 a.m. to 9:30 a.m. A very rapid repair condition exists when the lane must be opened during the day such as from 6:00 a.m. to 6:00 p.m. or the lane must be opened at night say from 6:00 p.m.

to 6:00 a.m. A most rapid repair condition exists when the lane must be opened for all but 8 hours each day, i.e., the work must be done between 8:30 a.m. and 4:30 p.m. or more typically from 9:00 p.m. to 5:00 a.m.

The responses to the questionnaire allowed for the construction of 8 technique time demand graphs that satisfy the requirement for a most rapid protection technique and 14 that satisfy the requirement for a very rapid protection technique. However, experience in Virginia has shown that an additional 3 of these 14, polymer concrete overlay (IE), multiple layer polymer concrete overlay (IE1) and premixed polymer concrete overlay (IE2) can satisfy the requirement for a most rapid technique. The response to the questionnaire indicated that of the techniques cited the bituminous concrete overlay on membrane (IA2) requires the most lane closure time (11.7 hours) and bituminous concrete overlay on chipseal (IA5) requires the least time (1.5 hours). Other most rapid protection techniques include application of coating (IB) (5.5 hours), application of penetrating sealer (ID) (6.1 hours), application of other hydraulic cement overlays (IF) (7.55 hours), and application of high-early strength portland cement concrete overlay (IC) (8.0 hours).

The responses to the questionnaire allowed for the construction of 6 technique time demand curves that satisfy the requirement for a most rapid rehabilitation technique, 11 that satisfy the requirement for a very rapid rehabilitation technique and 13 that satisfy the requirement for a rapid rehabilitation technique. However, experience in Virginia has shown that 4 additional techniques of the 11, patching with high-early strength cement (IID), patching with rapid hardening cementitious materials (IID4), patching with type III cement (IID5), and patching with polyester styrene concrete (IIE5) can satisfy the requirement of a most rapid technique. Also, it is likely that the time required to construct expansion joints and concrete headers (IIB) can be reduced to less than 21 hours. The most rapid techniques include patching with bituminous concrete (IIC) (2.03 hours) patching with polymer concrete (IIE) (6.50 hours), patching with other hydraulic cement concrete (IIF) (7.22 hours) and application of crack healer sealer (IIA) (7.25 hours).

The response to the questionnaire allowed for the construction of 2 technique time demand curves (IIIA and IIIF) that satisfy criteria for a very rapid replacement technique and one (IIID) that satisfies the criteria for a rapid replacement technique.

As more data is obtained, it is likely that some time demand curves will be refined and others will be added.

Cost Distribution Graphs

The response to the questionnaire provided sufficient data to allow the construction of cost distribution graphs for 18

protection techniques, 12 rehabilitation techniques, and 2 replacement techniques (See Appendix C for details). The total cost per yd² for the techniques ranged from a low \$3.27 for the application of a penetrating sealer to a high of \$870.50 for the replacement of a deck with site cast hydraulic cement concrete other than portland cement.

The lowest cost protection technique is the application of a penetrating sealer (ID), the lowest cost rehabilitation technique is the application of a crack healer sealer (2A) and the lowest cost replacement technique is site cast high early portland cement concrete (3D).

The costs will be refined as more data is obtained and life cycle costs will be determined once the service life of the technique can be identified.

Service Life Graphs

The response to the questionnaire provide sufficient information to allow the construction of service life graphs for the rapid repair techniques, also presented in Appendix C. The service life ranged from a low of 1.5 years for a bituminous concrete patch (IIC1) to a high of 42 years for precast concrete slabs (IIIB2). The time unit minor repairs (maintenance) are required is also shown and ranged from 0.5 years for an asphalt patch (IIC1) to a high of 24 years for the precast concrete.

WORK PLANNED NEXT QUARTER

As required by the proposal, the State-of-the-Art review and tabulation of information are the activities to be performed for Task 4 during the first quarter of year two. It is anticipated that the following will be accomplished.

1. The outline on Rapid Methods of Deck Protection, Rehabilitation and Replacement will be updated.
2. The DBASE III software package will be used to store data obtained from questionnaires and literature review and to store summaries and revisions of the data.
3. The data base management system will be revised.
4. The files on properties of materials, material suppliers, consultants, and contractors will be refined.
5. Arrangements will be made to test rapid setting patching materials in the laboratory.
6. An effort will be made to find a bridge upon which to place selected rapid setting patching materials as an overlay.

APPENDIX A

Questionnaire No. 1, Questionnaire No. 2, and Questionnaire No. 3

DATE: March 8, 1989

TO: SHRP State DOT Coordinators, CSHP Provincial Coordinators, Selected Thruway Authorities, Cities, Consultants, Material Suppliers, and Contractors.

FROM: Michael M. Sprinkel
Principal Investigator

PROJECT: SHRP Project C-103 - Concrete Bridge Protection and Rehabilitation: Chemical and Physical Techniques

ACTIVITY: Task 4 Questionnaire

Dear Mr.

The objectives of Task 4 (Rapid Repair Techniques) are to identify and to develop technically and economically feasible methods of deck protection, rehabilitation, and replacement that can be used where construction must be rapid. The information obtained for Task 4 will be tabulated, reduced, analyzed, and eventually used to prepare a guide manual containing specifications, special provisions, descriptions, costs, and service life estimates for rapid repair techniques.

For this study, a rapid technique is tentatively defined as one that can be done with one or more lane closures of ≤ 24 hours. Also, techniques cited should be those that are used for the protection, rehabilitation, or replacement of a deck. An epoxy mortar overlay and an asphalt overlay placed on a membrane are examples of rapid protective systems. The removal of chloride contaminated and unsound concrete and the placement of a high early strength cement concrete patch is a rehabilitative system. Deck removal and the subsequent installation of a prestressed, precast concrete deck replacement panel is an example of a replacement system.

The purpose of the questionnaire is to solicit your help in obtaining information on rapid techniques for the protection, rehabilitation, and replacement of bridge decks. Please provide readily available information as requested on the attached four-page form for several of the techniques that are cost-effective or frequently used by your agency.

In addition, I would like to receive copies of specifications, special provisions, reports, literature, and other information that could be used to properly identify and describe a technique. Also, I would appreciate receiving any comments you may have that are not addressed by the questionnaire.

Several of the most cost-effective protective and rehabilitative techniques will be installed in trials for SHRP in the spring of 1992. You should answer "yes" to question 9 on the attached form if you would be interested in providing a site for an installation.

Please return all responses by April 30, 1989, to:

Michael M. Sprinkel
Virginia Transportation Research Council
P. O. Box 3817, University Station
Charlottesville, Virginia 22903
Telephone: (804) 293-1941

SHRP has approved the collection of this information

Thank you.

MMS:amf

cc: SHRP Regional Engineers
G. Williams, C-SHRP
R. Dindio, SHRP
J. Broomfield, SHRP
A. Horosko, SHRP
R. Weyers
H. Newlon, Jr.
H. Brown

Questionnaire No. 1

QUESTIONNAIRE ON RAPID REPAIR TECHNIQUES FOR BRIDGE DECKS

SHRP C-103, TASK 4

Michael M. Sprinkel

Name: _____

Agency: _____

Phone No.: _____

Date: _____

- 1. For this questionnaire a rapid technique is tentatively defined as one that can be done with one or more lane closures of <24 hours. Do you consider this definition to be acceptable?

Yes _____ No _____

If your answer is "No," please provide the definition that you are using when completing this questionnaire.

- 2. List the three techniques you most frequently use for the rapid protection, rehabilitation, and replacement of bridge decks.

A. Protection 1. _____

2. _____

3. _____

B. Rehabilitation 1. _____

2. _____

3. _____

C. Replacement 1. _____

2. _____

3. _____

3. Please estimate the time (hours) required for traffic control, surface preparation, and placing and curing materials using these techniques.

		<u>Traffic Control</u>	<u>Surface Preparation</u>	<u>Placing and Curing Materials</u>	<u>Total Time</u>	<u>Yds²*</u>
A.	1.	_____	_____	_____	_____	_____
	2.	_____	_____	_____	_____	_____
	3.	_____	_____	_____	_____	_____
B.	1.	_____	_____	_____	_____	_____
	2.	_____	_____	_____	_____	_____
	3.	_____	_____	_____	_____	_____
C.	1.	_____	_____	_____	_____	_____
	2.	_____	_____	_____	_____	_____
	3.	_____	_____	_____	_____	_____

* Please indicate the yds² of deck surface for which the times are estimated.

4. Please estimate the approximate cost per yd² for traffic control, surface preparation, and placing and curing materials for these techniques.

		<u>Traffic Control</u>	<u>Surface Preparation</u>	<u>Placing and Curing Materials</u>	<u>Other</u>	<u>Total*</u>
A.	1.	_____	_____	_____	_____	_____
	2.	_____	_____	_____	_____	_____
	3.	_____	_____	_____	_____	_____
B.	1.	_____	_____	_____	_____	_____
	2.	_____	_____	_____	_____	_____
	3.	_____	_____	_____	_____	_____
C.	1.	_____	_____	_____	_____	_____
	2.	_____	_____	_____	_____	_____
	3.	_____	_____	_____	_____	_____

* Please attach copies of bid tabs or engineering estimates.

5. Please estimate the time (years) until some maintenance or major repair will be required using these techniques.

		<u>Some Maintenance</u>	<u>Major Repair</u>
A.	1.	_____	_____
	2.	_____	_____
	3.	_____	_____
B.	1.	_____	_____
	2.	_____	_____
	3.	_____	_____
C.	1.	_____	_____
	2.	_____	_____
	3.	_____	_____

6. Please cite the principal advantages of these techniques.

- A. 1. _____
- 2. _____
- 3. _____
- B. 1. _____
- 2. _____
- 3. _____
- C. 1. _____
- 2. _____
- 3. _____

7. Please cite the principal disadvantages of these techniques.

- A. 1. _____
- 2. _____
- 3. _____
- B. 1. _____
- 2. _____
- 3. _____
- C. 1. _____
- 2. _____
- 3. _____

8. On a separate sheet of paper, please provide a brief description and additional information on the rapid techniques listed above. (Please attach specifications and reports).

9. Interested in experimental installation for SHRP?

Yes _____ No _____

Please return all responses by April 30, 1989, to:

Michael M. Sprinkel
 Virginia Transportation Research Council
 P. O. Box 3817, University Station
 Charlottesville, Virginia 22903
 Telephone: (804) 293-1941

Thank you.



COMMONWEALTH of VIRGINIA

DEPARTMENT OF TRANSPORTATION
TRANSPORTATION RESEARCH COUNCIL
BOX 3817 UNIVERSITY STATION
CHARLOTTESVILLE, 22903

2349

11.8.5

IN REPLY PLEASE
REFER TO FILE NO _____

MEMORANDUM

TO: Directors of T2 Centers

FROM: Mehmet C. Anday *MCA*

DATE: April 26, 1989

SUBJECT: Publication in Newsletter

Mr. Sprinkel, of our staff, would appreciate it if you could print as much of the attached as possible in your upcoming newsletter.

Should you have questions, please call Mr. Sprinkel at (804) 293-1941.

MCA/bat
Attachment

cc: Dr. Richard Weyers
Mr. Howard Newlon, Jr.
Mr. H. E. Brown
Mr. M. M. Sprinkel ✓

2350

CAN YOU HELP?

The objectives of Task 4 (Rapid Repair Techniques) of SHRP Project C-103 -- Concrete Bridge Protection and Rehabilitation, are to identify and to develop technically and economically feasible methods of deck protection, rehabilitation, and replacement that can be used where construction must be rapid. The information obtained for Task 4 will be tabulated, reduced, analyzed, and eventually used to prepare a guide manual containing specifications, special provisions, descriptions, costs, and service life estimates for rapid repair techniques.

Your help is needed to obtain readily available information for several of the techniques that are cost-effective or frequently used by your agency.

Needed are copies of specifications, special provisions, reports, literature, and other information that could be used to properly identify and describe a technique. Also, it would be appreciated if you could provide answers to the nine questions on the reverse side.

Please return all responses by June 30, 1989, to Mike Sprinkel, whose address is shown on the back.

[PLEASE OLD AND MAIL]

QUESTIONS ON RAPID REPAIR TECHNIQUES FOR BRIDGE DECKS

1. A rapid technique is tentatively defined as one that can be done with one or more lane closures of <24 hours. Do you consider this definition to be acceptable? Yes _____ No _____

If your answer is "No," please provide the definition that you are using when answering the following questions.

2. What techniques do you most frequently use for the rapid protection, rehabilitation, and replacement of bridge decks?

3. What is the time (hours) required for traffic control, surface preparation, and placing and curing materials using these techniques?

4. What is the approximate cost per yd² for traffic control, surface preparation, and placing and curing materials for these techniques?

5. What is the time (years) until some maintenance or major repair will be required using these techniques?

6. What are the principal advantages of these techniques?

7. What are the principal disadvantages of these techniques?

8. Do you have additional information on the rapid techniques listed above? (Please attach specifications and reports).

9. Interested in experimental installation for SHRP? Yes _____ No _____



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COMMONWEALTH of VIRGINIA

DEPARTMENT OF TRANSPORTATION
TRANSPORTATION RESEARCH COUNCIL
BOX 3817 UNIVERSITY STATION
CHARLOTTESVILLE, 22903

IN REPLY PLEASE
REFER TO FILE NO. _____

11.8.5

MEMORANDUM

DATE: June 7, 1989

TO: Material Suppliers

FROM: Michael M. Sprinkel
Principal Investigator *Michael Sprinkel*

PROJECT: SHRP Project C-103-- Concrete Bridge Protection and
Rehabilitation: Chemical and Physical Techniques

ACTIVITY: Task 4 Questionnaire

Gentlemen:

The objectives of Task 4 (Rapid Repair Techniques) are to identify and to develop technically and economically feasible methods of deck protection, rehabilitation, and replacement that can be used where construction must be rapid. The information obtained for Task 4 will be tabulated, reduced, analyzed, and eventually used to prepare a guide manual containing specifications, special provisions, descriptions, costs, and service life estimates for rapid repair techniques.

For this study, a rapid technique is tentatively defined as one that can be done with one or more lane closures of ≤ 24 hours. Also, techniques cited should be those that are used for the protection, rehabilitation, or replacement of a deck. An epoxy mortar overlay and an asphalt overlay placed on a membrane are examples of rapid protective systems. The removal of chloride contaminated and unsound concrete and the placement of a high early strength cement concrete patch is a rehabilitative system. Deck removal and the subsequent installation of a prestressed, precast concrete deck replacement panel is an example of a replacement system.

The purpose of the questionnaire is to solicit your help in obtaining information on rapid materials for the protection, rehabilitation, and replacement of bridge decks. Please provide readily available information as requested on the attached fourteen-page form for several of the materials that are cost-effective or frequently distributed by your company.

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In addition, I would like to receive copies of specifications, special provisions, reports, literature, and other information that could be used to properly identify and describe a material or technique. Also, I would appreciate receiving any comments you may have that are not addressed by the questionnaire.

Several of the most cost-effective protective and rehabilitative techniques will be installed in trials for SHRP in the spring of 1992. You should answer "yes" to question 29 on the attached form if you would be interested in donating material for an installation.

Please return all responses by July 15, 1989, to:

Michael M. Sprinkel
Virginia Transportation Research Council
P. O. Box 3817, University Station
Charlottesville, Virginia 22903
Telephone: (804) 293-1941

SHRP has approved the collection of this information

Thank you.

MMS:amf

cc: SHRP Regional Engineers
G. Williams, C-SHRP
R. Dindio, SHRP
J. Broomfield, SHRP
A. Horosko, SHRP
R. Weyers
H. Newlon, Jr.
H. Brown

QUESTIONNAIRE ON RAPID REPAIR TECHNIQUES FOR BRIDGE DECKS

SHRP C-103, TASK 4

Michael M. Sprinkel

Name: _____

Company: _____

Phone No.: _____

Date: _____

1. For this questionnaire a rapid technique is tentatively defined as one that can be done with one or more lane closures of <24 hours. Do you consider this definition to be acceptable?

Yes _____ No _____

If your answer is "No," please provide the definition that you are using when completing this questionnaire.

2. List the three materials you most frequently distribute for the rapid protection, rehabilitation, and replacement of bridge decks.

A. Protection 1. _____

2. _____

3. _____

B. Rehabilitation 1. _____

2. _____

3. _____

C. Replacement 1. _____

2. _____

3. _____

3. Please estimate the time (hours) required for traffic control, surface preparation, and placing and curing these materials (Assume 75°F).

		<u>Traffic Control</u>	<u>Surface Preparation</u>	<u>Placing and Curing Materials</u>	<u>Total Time</u>	<u>Yds²*</u>
A.	1.	_____	_____	_____	_____	_____
	2.	_____	_____	_____	_____	_____
	3.	_____	_____	_____	_____	_____
B.	1.	_____	_____	_____	_____	_____
	2.	_____	_____	_____	_____	_____
	3.	_____	_____	_____	_____	_____
C.	1.	_____	_____	_____	_____	_____
	2.	_____	_____	_____	_____	_____
	3.	_____	_____	_____	_____	_____

* Please indicate the yds² of deck surface for which the times are estimated.

4. Please estimate the approximate cost per yd² for traffic control, surface preparation, and placing and curing these materials.

		<u>Traffic Control</u>	<u>Surface Preparation</u>	<u>Placing and Curing Materials</u>	<u>Other</u>	<u>Total*</u>
A.	1.	_____	_____	_____	_____	_____
	2.	_____	_____	_____	_____	_____
	3.	_____	_____	_____	_____	_____
B.	1.	_____	_____	_____	_____	_____
	2.	_____	_____	_____	_____	_____
	3.	_____	_____	_____	_____	_____
C.	1.	_____	_____	_____	_____	_____
	2.	_____	_____	_____	_____	_____
	3.	_____	_____	_____	_____	_____

* Please attach copies of bid tabs or engineering estimates.

5. Please estimate the time (years) until some maintenance or major repair will be required using these materials.

	<u>Some Maintenance</u>	<u>Major Repair</u>
A. 1.	_____	_____
2.	_____	_____
3.	_____	_____
B. 1.	_____	_____
2.	_____	_____
3.	_____	_____
C. 1.	_____	_____
2.	_____	_____
3.	_____	_____

6. Please cite the principal advantages of these materials and techniques.

A. 1.	_____
2.	_____
3.	_____
B. 1.	_____
2.	_____
3.	_____
C. 1.	_____
2.	_____
3.	_____

7. Please cite the principal disadvantages of these materials and techniques.

- A. 1. _____
- 2. _____
- 3. _____
- B. 1. _____
- 2. _____
- 3. _____
- C. 1. _____
- 2. _____
- 3. _____

8. Please describe the composition of these materials.

- A. 1. _____
- 2. _____
- 3. _____
- B. 1. _____
- 2. _____
- 3. _____
- C. 1. _____
- 2. _____
- 3. _____

9. Please describe the surface preparation required for these materials.

- A. 1. _____
- 2. _____
- 3. _____
- B. 1. _____
- 2. _____
- 3. _____
- C. 1. _____
- 2. _____
- 3. _____

10. Please indicate the required minimum strength of these materials for opening to traffic, psi

	Compressive (ASTM C 39)	Tensile ()*	Flexural (ASTM C 78)	Bond (ASTM C882)
A. 1.	_____	_____	_____	_____
2.	_____	_____	_____	_____
3.	_____	_____	_____	_____
B. 1.	_____	_____	_____	_____
2.	_____	_____	_____	_____
3.	_____	_____	_____	_____
C. 1.	_____	_____	_____	_____
2.	_____	_____	_____	_____
3.	_____	_____	_____	_____

* Note test method.

11. Please estimate the time for placing and curing these materials prior to opening them to traffic at

		<u>40°F</u>	<u>55°F</u>	<u>90°F</u>	<u>°F*</u>
A.	1.	_____	_____	_____	_____
	2.	_____	_____	_____	_____
	3.	_____	_____	_____	_____
B.	1.	_____	_____	_____	_____
	2.	_____	_____	_____	_____
	3.	_____	_____	_____	_____
C.	1.	_____	_____	_____	_____
	2.	_____	_____	_____	_____
	3.	_____	_____	_____	_____

* Other temperature for which you have information _____.

12. Please indicate the compressive strength (ASTM C 39) of these materials at 24 hours, psi at

		<u>40°F</u>	<u>55°F</u>	<u>75°F</u>	<u>90°F</u>
A.	1.	_____	_____	_____	_____
	2.	_____	_____	_____	_____
	3.	_____	_____	_____	_____
B.	1.	_____	_____	_____	_____
	2.	_____	_____	_____	_____
	3.	_____	_____	_____	_____
C.	1.	_____	_____	_____	_____
	2.	_____	_____	_____	_____
	3.	_____	_____	_____	_____

13. Please indicate the compressive strength (ASTM C 39) of these materials at 28 days, psi at

	<u>40°F</u>	<u>55°F</u>	<u>75°F</u>	<u>90°F</u>
A. 1.	_____	_____	_____	_____
2.	_____	_____	_____	_____
3.	_____	_____	_____	_____
B. 1.	_____	_____	_____	_____
2.	_____	_____	_____	_____
3.	_____	_____	_____	_____
C. 1.	_____	_____	_____	_____
2.	_____	_____	_____	_____
3.	_____	_____	_____	_____

14. Please indicate the tensile strength of these materials at 24 hours, psi at

	<u>40°F</u>	<u>55°F</u>	<u>75°F</u>	<u>90°F</u>
A. 1.	_____	_____	_____	_____
2.	_____	_____	_____	_____
3.	_____	_____	_____	_____
B. 1.	_____	_____	_____	_____
2.	_____	_____	_____	_____
3.	_____	_____	_____	_____
C. 1.	_____	_____	_____	_____
2.	_____	_____	_____	_____
3.	_____	_____	_____	_____

15. Please indicate the tensile strength of these materials at 28 days, psi at

		<u>40°F</u>	<u>55°F</u>	<u>75°F</u>	<u>90°F</u>
A.	1.	_____	_____	_____	_____
	2.	_____	_____	_____	_____
	3.	_____	_____	_____	_____
B.	1.	_____	_____	_____	_____
	2.	_____	_____	_____	_____
	3.	_____	_____	_____	_____
C.	1.	_____	_____	_____	_____
	2.	_____	_____	_____	_____
	3.	_____	_____	_____	_____

16. Please indicate the flexural strength (ASTM C 78) of these materials at 24 hours, psi at

		<u>40°F</u>	<u>55°F</u>	<u>75°F</u>	<u>90°F</u>
A.	1.	_____	_____	_____	_____
	2.	_____	_____	_____	_____
	3.	_____	_____	_____	_____
B.	1.	_____	_____	_____	_____
	2.	_____	_____	_____	_____
	3.	_____	_____	_____	_____
C.	1.	_____	_____	_____	_____
	2.	_____	_____	_____	_____
	3.	_____	_____	_____	_____

17. Please indicate the flexural strength (ASTM C 78) of these materials at 28 days, psi at

	<u>40°F</u>	<u>55°F</u>	<u>75°F</u>	<u>90°F</u>
A. 1.	_____	_____	_____	_____
2.	_____	_____	_____	_____
3.	_____	_____	_____	_____
B. 1.	_____	_____	_____	_____
2.	_____	_____	_____	_____
3.	_____	_____	_____	_____
C. 1.	_____	_____	_____	_____
2.	_____	_____	_____	_____
3.	_____	_____	_____	_____

18. Please indicate the slant shear bond strength (ASTM C 882) of these materials at the following ages (75°F).

	<u>24 Hours</u>	<u>28 Days</u>	<u>Other Age*</u>
A. 1.	_____	_____	_____
2.	_____	_____	_____
3.	_____	_____	_____
B. 1.	_____	_____	_____
2.	_____	_____	_____
3.	_____	_____	_____
C. 1.	_____	_____	_____
2.	_____	_____	_____
3.	_____	_____	_____

* Note age _____.

19. Please indicate the quillotine shear bond strength of these materials at the following ages (75°F).

		<u>Suitable for Traffic</u>	<u>24 Hours</u>	<u>28 Days</u>
A.	1.	_____	_____	_____
	2.	_____	_____	_____
	3.	_____	_____	_____
B.	1.	_____	_____	_____
	2.	_____	_____	_____
	3.	_____	_____	_____
C.	1.	_____	_____	_____
	2.	_____	_____	_____
	3.	_____	_____	_____

20. Please indicate the tensile adhesion bond strength (ACI 503R) of these materials at the following ages (75°F).

		<u>Suitable for Traffic</u>	<u>24 Hours</u>	<u>28 Days</u>
A.	1.	_____	_____	_____
	2.	_____	_____	_____
	3.	_____	_____	_____
B.	1.	_____	_____	_____
	2.	_____	_____	_____
	3.	_____	_____	_____
C.	1.	_____	_____	_____
	2.	_____	_____	_____
	3.	_____	_____	_____

21. Please indicate the linear shrinkage (ASTM C 157) of these materials, %*

	<u>24 Hours</u>	<u>28 Days</u>	<u>Other Age**</u>
A. 1.	_____	_____	_____
2.	_____	_____	_____
3.	_____	_____	_____
B. 1.	_____	_____	_____
2.	_____	_____	_____
3.	_____	_____	_____
C. 1.	_____	_____	_____
2.	_____	_____	_____
3.	_____	_____	_____

* Note if use other test method _____.
 ** Note age _____.

22. Please indicate the modulus of elasticity of these materials, psi*

	<u>Compression</u>	<u>Tension</u>
A. 1.	_____	_____
2.	_____	_____
3.	_____	_____
B. 1.	_____	_____
2.	_____	_____
3.	_____	_____
C. 1.	_____	_____
2.	_____	_____
3.	_____	_____

* Note test methods and age of specimens _____.

23. Please indicate the tensile elongation (ASTM D 638) of these materials, %*.

- A. 1. _____
- 2. _____
- 3. _____
- B. 1. _____
- 2. _____
- 3. _____
- C. 1. _____
- 2. _____
- 3. _____

* Note age of specimens _____.

24. Please indicate the permeability to chloride ion (AASHTO T277) of these materials, coulombs*.

- A. 1. _____
- 2. _____
- 3. _____
- B. 1. _____
- 2. _____
- 3. _____
- C. 1. _____
- 2. _____
- 3. _____

* Note age of specimens _____.

25. Please indicate the skid number at 40 mph of these materials (ASTM E 524).*

- A. 1. _____
- 2. _____
- 3. _____
- B. 1. _____
- 2. _____
- 3. _____
- C. 1. _____
- 2. _____
- 3. _____

* Note if use other test method _____.

26. Please list the State DOT's, Thruway Authorities, Cities, Towns, etc. that have successfully used these materials.

- A. 1. _____
- 2. _____
- 3. _____
- B. 1. _____
- 2. _____
- 3. _____
- C. 1. _____
- 2. _____
- 3. _____

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27. Please provide names and addresses of contractors that have successfully used these materials.

A. 1. _____
2. _____
3. _____

B. 1. _____
2. _____
3. _____

C. 1. _____
2. _____
3. _____

28. On a separate sheet of paper, please provide a brief description and significant additional information on the rapid materials or techniques listed above. (Please attach specifications and reports).

29. Interested in donating material for an experimental installation for SHRP?

Yes _____

No _____

Please return all responses by July 15, 1989, to:

Michael M. Sprinkel
Virginia Transportation Research Council
P. O. Box 3817, University Station
Charlottesville, Virginia 22903
Telephone: (804) 293-1941

Thank you.

APPENDIX B

Outline on Rapid Methods of Deck Protection, Rehabilitation and Replacement

I. RAPID PROTECTION SYSTEMS

A. BITUMINOUS CONCRETE OVERLAY

- 1. ON RESINOUS MEMBRANE (VA CLASS I)
 - a. ON RESINOUS MEMBRANE
- 2. ON PREFABRICATED OR LIQUID MEMBRANE (VA CLASS II)
 - a. ON HOT Poured ELASTOMERIC MEMBRANE (SYS D)
 - b. ON PLASTICIZED COAL TAR & SYNTHETIC FIBERS (SYS A)
 - c. ON RUBBERIZED ASPHALT & PROTECTIVE COAT (SYS E)
 - d. ON RUBBERIZED ASPHALT & SYNTHETIC FIBERS (SYS B)
 - e. ON RUBBERIZED ASPHALT & SYNTHETIC MESH (SYS C)
- 3. ON PENETRATING SEALER
 - a. ON PENETRATING SEALER
- 4. ON TAC COAT
 - a. ON TAC COAT
- 5. SURFACE TREATMENT
 - a. CHIP SEAL
- 6. OTHER BITUMINOUS OVERLAYS
 - a. OTHER BITUMINOUS OVERLAYS

B. COATINGS

- 1. ACRYLIC
 - a. ACRYLIC
 - b. ACRYLIC COPOLYMER
 - c. HIGH MOLECULAR WEIGHT METHACRYLATE
 - d. METHACRYLATE
 - e. METHYL-METHACRYLATE
 - f. METHYL-METHACRYLATE / ETHYL-METHACRYLATE COPOLYMER
- 2. CEMENTITIOUS
 - a. NON-POLYMERIC
 - b. POLYMERIC
- 3. EPOXY
 - a. EPOXY
- 4. GUM RESIN
 - a. GUM RESIN
 - b. MINERAL GUM
- 5. RUBBER
 - a. CHLORINATED RUBBER
 - b. EPOXIDE CHLORINATED RUBBER
 - c. ELASTOMERIC OVERLAY
- 6. SILICON-BASED
 - a. SILANE
 - b. SILANE-SILICONE

- c. SILICATE
- d. SILICONE
- e. SILOXANE
- f. SODIUM-SILICATE

- 7. OTHER COATINGS
 - a. OTHER COATINGS

C. HIGH EARLY STRENGTH PORTLAND CEMENT OVERLAYS

1. BLENDED CEMENT

- a. BLENDED CEMENT

2. CONCRETE CONTAINING ADMIXTURES

- a. CORROSION INHIBITOR
- b. HIGH-RANGE WATER REDUCERS
- c. LATEX MODIFIED CONCRETE
- d. SILICA FUME

3. LOW SLUMP CONCRETE

- a. LOW SLUMP CONCRETE

4. RAPID HARDENING CEMENTITIOUS MATERIAL (ASTM C928)

- a. RAPID HARDENING
- b. VERY RAPID HARDENING

5. TYPE III CEMENT

- a. CLASS "K" - AIR ENTRAINING & ACCELERATED
- b. TYPE III

6. OTHER PORTLAND CEMENT OVERLAYS

- a. SHOTCRETE

D. PENETRATING SEALERS (RAPID CURING)

1. ACRYLIC

- a. ACRYLIC
- b. ACRYLIC COPOLYMER

2. EPOXY

- a. EPOXY

3. GUM RESIN

- a. GUM RESIN
- b. MINERAL GUM

4. RUBBER

- a. CHLORINATED RUBBER
- b. EPOXIDE CHLORINATED RUBBER
- c. TRIPLYNE ELASTOMER

5. SILICONE BASED

- a. SILANE
- b. SILANE-SILICONE
- c. SILICATE
- d. SILICONE

- e. SILOXANE
- f. SODIUM-SILICATE

6. OTHER PENETRATING SEALERS

- a. ASPHALT EMULSION

E. POLYMER OVERLAY

1. MULTIPLE LAYER POLYMER OVERLAY

- a. ACRYLIC / METHACRYLIC
- b. EPOXY
- c. EPOXY-URETHANE
- d. POLYESTER STYRENE
- e. POLYURETHANE

2. PREMIXED POLYMER OVERLAY

- a. ACRYLIC / METHACRYLIC
- b. EPOXY
- c. EPOXY-URETHANE
- d. FURFURYL ALCOHOL
- e. POLYESTER STYRENE
- f. POLYURETHANE

3. SLURRY POLYMER OVERLAY

- a. ACRYLIC / METHACRYLIC
- b. EPOXY
- c. EPOXY-URETHANE
- d. POLYESTER STYRENE
- e. POLYURETHANE

4. SULPHUR

- a. SULFUR

5. OTHER POLYMER OVERLAYS

- a. OTHER POLYMER OVERLAYS

F. OTHER HYDRAULIC OVERLAYS

1. ALUMINA CEMENT

- a. ALUMINA CEMENT
- b. RAPID HARDENING CEMENTITIOUS MATERIAL (ASTM C928)
- c. VERY RAPID HARDENING CEMENTITIOUS MATERIAL (ASTM C928)

2. MAGNESIUM PHOSPHATE CEMENT

- a. MAGNESIUM PHOSPHATE CEMENT
- b. RAPID HARDENING CEMENTITIOUS MATERIAL (ASTM C928)
- c. VERY RAPID HARDENING CEMENTITIOUS MATERIAL (ASTM C928)

3. SHOT CRETE

- a. SHOT CRETE

G. OTHER PROTECTION SYSTEMS

1. OTHER PROTECTION SYSTEMS

- a. OTHER PROTECTION SYSTEMS

H.MISCELLANEOUS PROTECTION SUBSYSTEMS

1.AGGREGATE

a.AGGREGATE

2.BONDING AGENTS

a.BONDING AGENTS

3.OTHER PROTECTION SUBSYSTEMS

a.OTHER PROTECTION SUBSYSTEMS

Y.NO REPLY TO QUESTIONNAIRE

Z.NO RAPID PROTECTION SYSTEM

II. RAPID REHABILITATION SYSTEMS

A. CRACK HEALER SEALERS

1. GRAVITY FILL
 - a. ACRYLIC
 - b. ACRYLIC COPOLYMER
 - c. HIGH MOLECULAR WEIGHT METHACRYLATE
 - d. METHACRYLATE
 - e. METHYL-METHACRYLATE
 - f. METHYL-METHACRYLATE / ETHYL METHACRYLATE COPOLYMER
2. EPOXY INJECTION
 - a. FINE CRACK
 - b. DEEP CRACK
3. ROUT AND SEAL
 - a. EPOXY
4. OTHER CRACK HEALER SEALERS
 - a. OTHER CRACK HEALER SEALERS

B. EXPANSION JOINTS AND CONCRETE HEADERS

1. EXPANSION JOINTS AND CONCRETE HEADERS
 - a. ACRYLIC/METHACRYLIC
 - b. EPOXY/EPOXY-URETHANE
 - c. ETHYLENE VINYL ACETATE
 - d. POLYURETHANE

C. PATCHING WITH BITUMINOUS CONCRETE

1. PATCHING WITH ASPHALT
 - a. COLD MIX PATCH
 - b. HOT MIX PATCH
2. OTHER BITUMINOUS CONCRETE PATCHING
 - a. OTHER BITUMINOUS CONCRETE PATCHING

D. PATCHING WITH HIGH EARLY STRENGTH PORTLAND CEMENT

1. BLENDED CEMENT
 - a. BLENDED CEMENT
2. CONCRETE CONTAINING ADMIXTURES
 - a. CORROSION INHIBITOR
 - b. HIGH-RANGE WATER REDUCED
 - c. LATEX MODIFIED CONCRETE WITH TYPE III CEMENT
 - d. SILICA FUME
3. LOW SLUMP CONCRETE
 - a. LOW SLUMP CONCRETE
4. RAPID-HARDENING CEMENTITIOUS MATERIALS (ASTM C928)
 - a. RAPID HARDENING
 - b. VERY RAPID HARDENING
5. TYPE III CEMENT
 - a. CLASS "K" -- AIR ENTRAINING AND ACCELERATED

b. TYPE III

- 6. OTHER PORTLAND CEMENT PATCHING
 - a. OTHER PORTLAND CEMENT PATCHING

E. PATCHING WITH POLYMER CONCRETE

- 1. ACRYLIC
 - a. ACRYLIC
 - b. ACRYLIC COPOLYMER
 - c. HIGH MOLECULAR WEIGHT METHACRYLATE
 - d. METHYL-METHACRYLATE
 - e. METHYL-METHACRYLATE / ETHYL METHACRYLATE COPOLYMER
- 2. EPOXY
 - a. EPOXY
- 3. EPOXY-URETHANE
 - a. EPOXY-URETHANE
- 4. FURFURYL ALCOHOL
 - a. FURFURYL ALCOHOL
- 5. POLYESTER STYRENE
 - a. POLYESTER STYRENE
- 6. POLYURETHANE
 - a. POLYURETHANE
- 7. SULFUR
 - a. SULFUR
- 8. OTHER POLYMER CONCRETE PATCHING
 - a. OTHER POLYMER CONCRETE PATCHING

F. PATCHING WITH OTHER HYDRAULIC CEMENT

- 1. ALUMINA CEMENT
 - a. ALUMINA CEMENT
 - b. RAPID HARDENING CEMENTITIOUS MATERIAL (ASTM C928)
 - c. VERY RAPID HARDENING CEMENTITIOUS MATERIAL (ASTM C928)
- 2. MAGNESIUM PHOSPHATE CEMENT
 - a. MAGNESIUM PHOSPHATE CEMENT
 - b. RAPID HARDENING CEMENTITIOUS MATERIAL (ASTM C928)
 - c. VERY RAPID HARDENING CEMENTITIOUS MATERIAL (ASTM C928)

G. OTHER REHABILITATION SYSTEMS

- 1. STEEL PLATE OVER CONVENTIONAL CONCRETE
 - a. STEEL PLATE OVER CONVENTIONAL CONCRETE

H. MISCELLANEOUS REHABILITATION SUBSYSTEMS

- 1. ADHESIVES BETWEEN OLD & NEW CONCRETE
 - a. EPOXY
- 2. OTHER REHABILITATION SUBSYSTEMS

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a.OTHER REHABILITATION SUBSYSTEMS

Y.NO REPLY TO QUESTIONNAIRE

Z.NO RAPID REHABILITATION SYSTEM

III. RAPID REPLACEMENT SYSTEMS**A. POST-TENSIONED CONCRETE**

1. PRECAST BOX BEAMS
 - a. WITH OVERLAY
 - b. WITHOUT OVERLAY

2. PRESTRESSED PRECAST BOX BEAMS
 - a. WITH OVERLAY
 - b. WITHOUT OVERLAY

3. SITE CAST BOX BEAMS
 - a. WITH OVERLAY
 - b. WITHOUT OVERLAY

4. PRECAST SLABS
 - a. WITH OVERLAY
 - b. WITHOUT OVERLAY

5. PRESTRESSED PRECAST SLABS
 - a. WITH OVERLAY
 - b. WITHOUT OVERLAY

6. SITE CAST SLABS
 - a. WITH OVERLAY
 - b. WITHOUT OVERLAY

7. PRECAST TEE BEAMS
 - a. WITH OVERLAY
 - b. WITHOUT OVERLAY

8. PRESTRESSED PRECAST TEE BEAMS
 - a. WITH OVERLAY
 - b. WITHOUT OVERLAY

9. SITE CAST TEE BEAMS
 - a. WITH OVERLAY
 - b. WITHOUT OVERLAY

B. PRECAST CONCRETE

1. PARAPETS
 - a. PRECAST CONCRETE PARAPETS

2. SLABS
 - a. WITH OVERLAY
 - b. WITHOUT OVERLAY

C. PRESTRESSED PRECAST CONCRETE

1. BOX BEAMS
 - a. WITH OVERLAY
 - b. WITHOUT OVERLAY

2. SLABS
 - a. WITH OVERLAY
 - b. WITHOUT OVERLAY

3. SUBDECK PANELS WITH SITECAST CONCRETE
 - a. SUBDECK PANELS WITH SITECAST CONCRETE

4. TEE BEAMS
 - a. WITH OVERLAY
 - b. WITHOUT OVERLAY

D. SITE CAST HIGH EARLY STRENGTH PORTLAND CEMENT CONCRETE

1. BLENDED CEMENT
 - a. BLENDED CEMENT
2. CONCRETE CONTAINING ADMIXTURES
 - a. CORROSION INHIBITOR
 - b. HIGH-RANGE WATER REDUCED
 - c. LATEX MODIFIED CONCRETE WITH TYPE III CEMENT
 - d. SILICA FUME
3. RAPID HARDENING CEMENTITIOUS MATERIAL (ASTM C928)
 - a. RAPID HARDENING
 - b. VERY RAPID HARDENING
4. TYPE III CEMENT
 - a. CLASS "K" -- AIR ENTRAINING AND ACCELERATED
 - b. TYPE III
5. OTHER SITE CAST PORTLAND CEMENT
 - a. OTHER SITE CAST PORTLAND CEMENT

E. SITE CAST POLYMER CONCRETE

1. ACRYLIC
 - a. ACRYLIC
 - b. ACRYLIC COPOLYMER
 - c. HIGH MOLECULAR WEIGHT METHACRYLATE
 - d. METHYL-METHACRYLATE
 - e. METHYL-METHACRYLATE / ETHYL METHACRYLATE COPOLYMER
2. EPOXY
 - a. EPOXY
3. EPOXY-URETHANE
 - a. EPOXY-URETHANE
4. FURFURYL ALCOHOL
 - a. FURFURYL ALCOHOL
5. POLYESTER STYRENE
 - a. POLYESTER STYRENE
6. POLYURETHANE
 - a. POLYURETHANE
7. SULPHUR
 - a. SULPHUR

- 8. OTHER SITE CAST POLYMER CONCRETE
 - a. OTHER SITE CAST POLYMER CONCRETE

F. OTHER HYDRAULIC SITE CAST CEMENT

- 1. ALUMINA CEMENT
 - a. ALUMINA CEMENT
 - b. RAPID HARDENING CEMENTITIOUS MATERIAL (ASTM C928)
 - c. VERY RAPID HARDENING CEMENTITIOUS MATERIAL (ASTM C928)
- 2. MAGNESIUM PHOSPHATE CEMENT
 - a. MAGNESIUM PHOSPHATE CEMENT
 - b. RAPID HARDENING CEMENTITIOUS MATERIAL (ASTM C928)
 - c. VERY RAPID HARDENING CEMENTITIOUS MATERIAL (ASTM C928)

G. OTHER REPLACEMENT SYSTEMS

- 1. OTHER REPLACEMENT SYSTEMS
 - a. OTHER REPLACEMENT SYSTEMS

H. MISCELLANEOUS REPLACEMENT SUBSYSTEMS

- 1. JOINT FILLER SYSTEMS
 - a. EPOXY/EPOXY-URETHANE
 - b. ETHYLENE VINYL ACETATE
- 2. PRECAST SEGMENT ADHESIVE
 - a. PRECAST SEGMENT ADHESIVE
- 3. STEEL INSTALLATION ADHESIVES
 - a. ANCHOR BOLT INSTALLATION
 - b. RE-PAR INSTALLATION
- 4. OTHER REPLACEMENT SUBSYSTEMS
 - a. OTHER REPLACEMENT SUBSYSTEMS

Y. NO REPLY TO QUESTIONNAIRE

Z. NO REPLACEMENT SYSTEM

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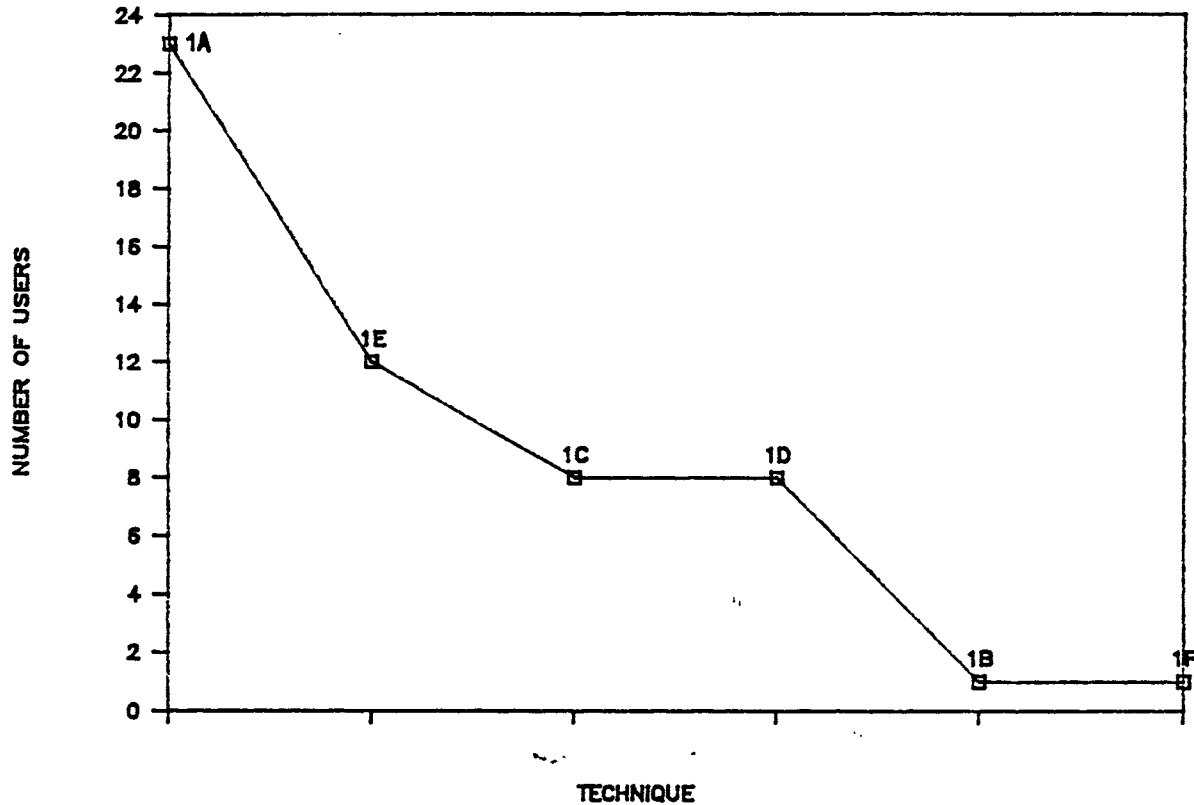
APPENDIX C

Summary of Responses to the Questionnaires Including:

- a) Users and Number of Users of Techniques
- b) Average of Data
- c) Technique Time Demand Graphs
- d) Cost Distribution Graphs
- e) Service Life Graphs

RAPID PROTECTION SYSTEMS

USED IN THE UNITED STATES AND CANADA

TECHNIQUE KEY:CODE NUMBER*DOT/CSHRP
USING TECHNIQUE

1--BITUMINOUS CONC OVLY	1A	ALTA, CT, DC, ID(2), LA MD, MO(2), NE, NH, NJ(2) NY, NC, NS, PA, SC, SD, TN(2), WA, WI
2--PLMR OVLY	1E	BC, CA, MS, NY, OH, SC, TN, VA(3), WA(2)
3--HES PCC OVLY	1C	ALTA, BC, ID, NJ, NY, MI WA(2)
4--PENETRATING SEALER	1D	ALTA(2), BC, CA, MD, NE OH, OK
5--COATING	1B	CA
6--OTHER HYDRAULIC CEMENT OVLY	1F	BC

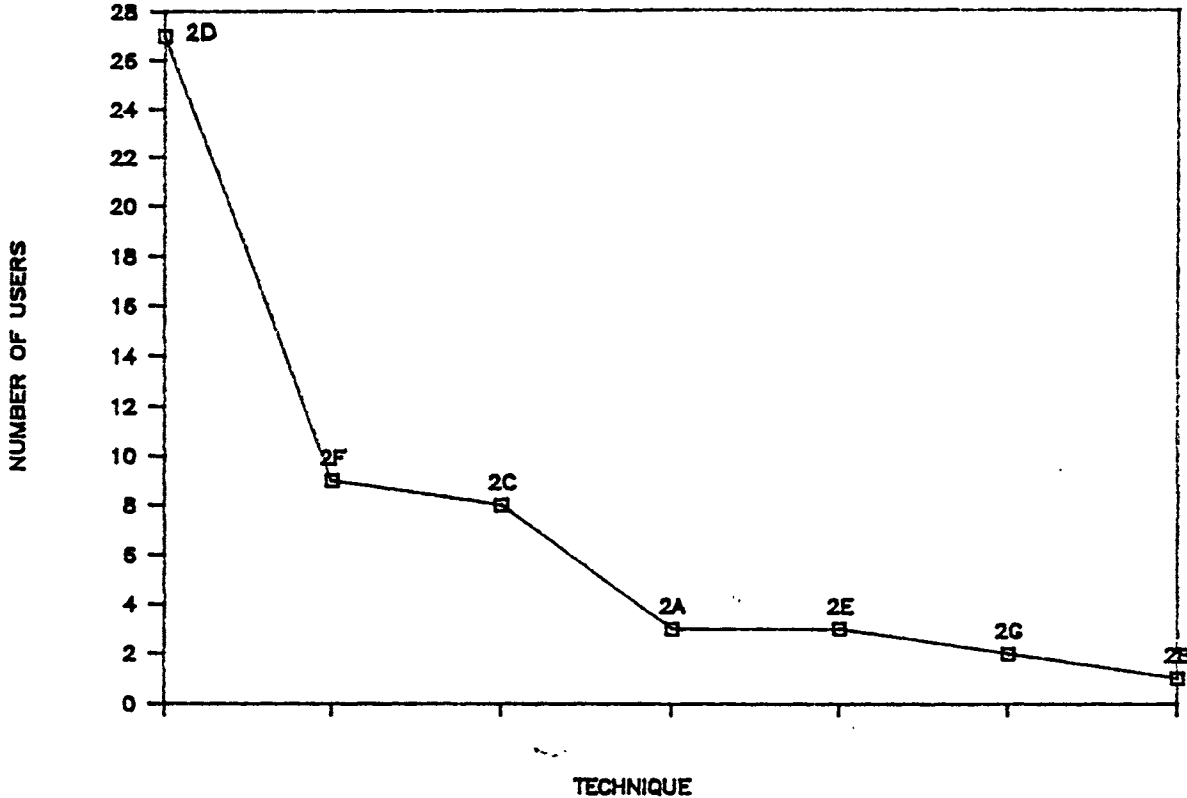
*CODE NUMBERS CORRESPOND TO OUTLINE DIVISIONS

**IN SOME CASES THE NUMBER OF USERS PLOTTED WILL EXCEED THE NUMBER OF RESPONDENTS CITED AS CURRENTLY USING A SPECIFIED TECHNIQUE. A RESPONDENT MAY USE MORE THAN ONE TECHNIQUE WITH THE SAME SECOND ORDER HEADING WHICH DENOTED IN THE PARENTHESES FOLLOWING THE RESPONDENT'S CITATION WHEN THE SITUATION OCCURS.

RAPID REHABILITATION SYSTEMS

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USED IN THE UNITED STATES AND CANADA



TECHNIQUE KEY:

CODE NUMBER*

DOT/CSHRP
USING TECHNIQUE

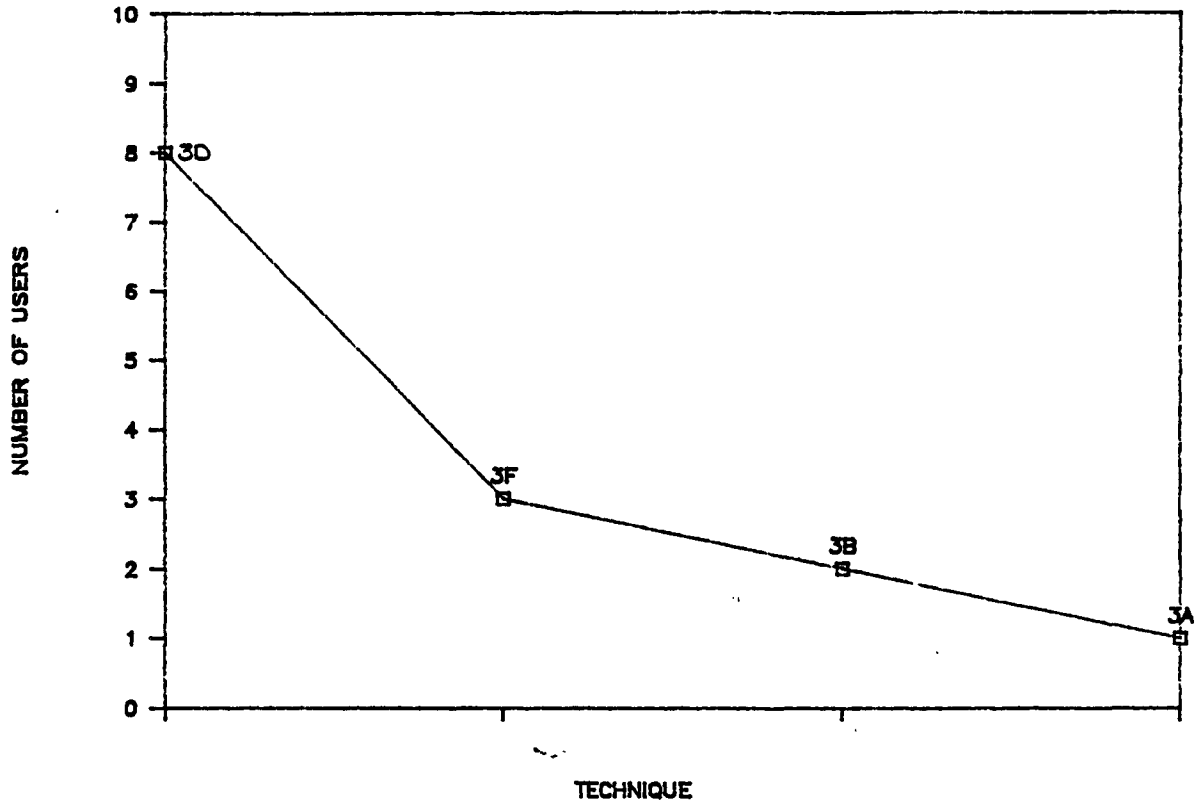
1--HES PCC PATCH	2D	AR, CO(2), CT, IN(3), KS, KY, MD(3), MO, NH, NJ(2), NY, NC, NS, OK, PA, TN, TX, VA(3), WI
2--OTHER HYDRAULIC CEMENT PATCH	2F	CA(2), HI, IN, MT, OK, OR, SD, YT
3--BITUMINOUS CONC PATCH	2C	IN(2), KS(2), NJ(2), NS(2)
4--CRACK SEALER	2A	CA, OH, SD
5--PLMR CONC PATCH	2E	CA, NH, WY
6--STEEL PLATE OVER CONC	2G	DC, NH
7--EXPANSION JOINTS/CONC HEADERS	2B	CT

*CODE NUMBERS CORRESPOND TO OUTLINE DIVISIONS

**IN SOME CASES THE NUMBER OF USERS PLOTTED WILL EXCEED THE NUMBER OF RESPONDENTS CITED AS CURRENTLY USING A SPECIFIED TECHNIQUE. A RESPONDENT MAY USE MORE THAN ONE TECHNIQUE WITH THE SAME SECOND ORDER HEADING WHICH IS DENOTED IN THE PARENTHESES FOLLOWING THE RESPONDENT'S CITATION WHEN THE SITUATION OCCURS.

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RAPID REPLACEMENT SYSTEMS USED IN THE UNITED STATES AND CANADA



TECHNIQUE KEY:

CODE NUMBER*

DOT/CSHRP
USING TECHNIQUE

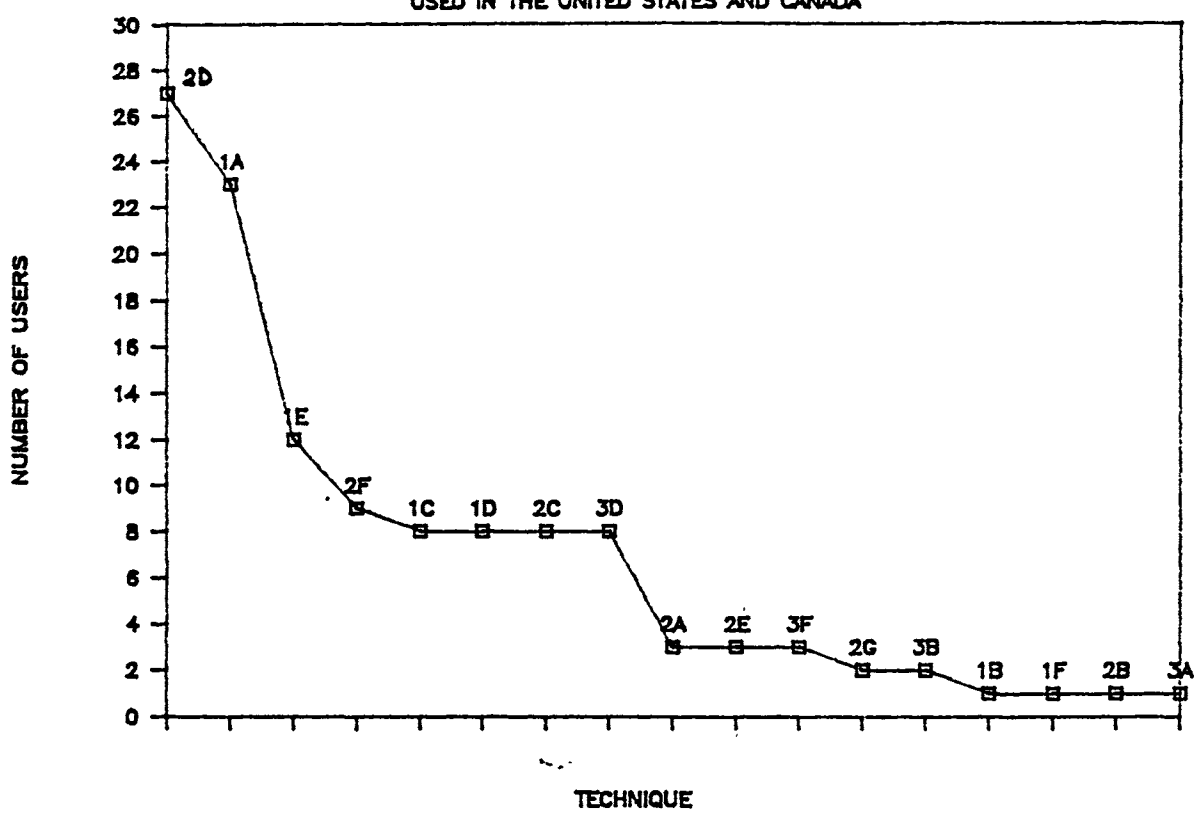
1--SITE CAST HES PCC	3D	CA, CO, NJ, NY, NS, OK, SC, WA
2--OTHER SITE CAST HYDRAULIC CEMENT	3F	IN, MT, OK
3--PRECAST CONC	3B	CA, WA
4--POST-TENSIONED CONC	3A	IL

*CODE NUMBERS CORRESPOND TO OUTLINE DIVISIONS

**IN SOME CASES THE NUMBER OF USERS PLOTTED WILL EXCEED THE NUMBER OF RESPONDENTS CITED AS CURRENTLY USING A SPECIFIED TECHNIQUE. A RESPONDENT MAY USE MORE THAN ONE TECHNIQUE WITH THE SAME SECOND ORDER HEADING WHICH DENOTED IN THE PARENTHESES FOLLOWING THE RESPONDENT'S CITATION WHEN THE SITUATION OCCURS.

RAPID REPAIR SYSTEMS

USED IN THE UNITED STATES AND CANADA



TECHNIQUE KEY:

CODE NUMBER*

DOT/CSHRP
USING TECHNIQUE

1--HES PCC PATCH	2D	AR, CO(2), CT, IN(3), KS, KY, MD(3), MO, NH, NJ(2), NY, NC, NS, OK, PA, TN, TX, VA(3), WI
2--BITUMINOUS CONC OVLY	1A	ALTA, CT, DC, ID(2), LA, MD, MO(2), NE, NH, NJ(2), NY, NC, NS, PA, SC, SD, TN(2), WA, WI
3--PLMR OVLY	1E	BC, CA, MS, NY, OH, SC, TN, VA(3), WA(2)
4--OTHER HYDRAULIC CEMENT PATCH	2F	CA(2), HI, IN, MT, OK, OR, SD, YT
5--HES ICC OVLY	1C	ALTA, BC, ID, NJ, NY, MD, WA(2)
6--PENETRATING SEALER	1D	ALTA(2), BC, CA, MD, NE, OH, OK
7--BITUMINOUS CONC PATCH	2C	IN(2), KS(2), NJ(2), NS(2)
8--SITE CAST HES PCC	3D	CA, CO, NJ, NY, NS, OK, SC, WA

9--CRACK SEALER	2A	CA, OH, SD
10--PLMR CONC PATCH	2E	CA, NH, WY
11--OTHER SITE CAST HYDRAULIC CEMENT	3F	IN, MT, OK
12--STEEL PLATE OVER CONC	2G	DC, NH
13--PRECAST CONC	3B	CA, WA
14--COATING	1B	CA
15--OTHER HYDRAULIC CEMENT OVLY	1F	BC
16--EXPANSION JOINTS/CONC HEADERS	2B	CT
17--POST-TENSIONED CONC	3A	IL

*CODE NUMBERS CORRESPOND TO OUTLINE DIVISIONS

**IN SOME CASES THE NUMBER OF USERS PLOTTED WILL EXCEED THE NUMBER OF RESPONDENTS CITED AS CURRENTLY USING A SPECIFIED TECHNIQUE. A RESPONDENT MAY USE MORE THAN ONE TECHNIQUE WITH THE SAME SECOND ORDER HEADING WHICH DENOTED IN THE PARENTHESES FOLLOWING THE RESPONDENT'S CITATION WHEN THE SITUATION OCCURS.

RECORD CODE	AGENCY NUMBER	AGENCY TYPE	SYSTEM TYPE	TECHNIQUE	TRAFFIC SURFACE		TRAFFIC SURFACE		OTHER COST	TOTAL COST	SOME MAINTENANCE	MAJOR REPAIR	TRAFFIC CONTROL	SURFACE PREP & CURING	PLACING & CURING	TOTAL TIME
					YARDS	COST	PREP	CURING								
5 1A	CAN	ALBERTA TRAMS & UTIL, ROAD	P	ASPHALT PAVING	0.0	0.00	0.00	0.00	0.00	0.00	0.0	0.0	0.0	0.0	0.0	0.0
72 1A	STA	DISTRICT OF COLOMBIA - PUBLIC WORKS	P	ASPHALTIC CONCRETE OVERLAY	0.0	0.00	0.00	0.00	0.00	0.00	0.0	0.0	0.0	0.0	0.0	0.0
124 1A	STA	LOUISIANA TRANS RSCH CENTER	P	INCRSE CMC COVER DEPTH BY .5"	0.0	0.00	0.00	0.00	0.00	0.00	0.0	0.0	0.0	0.0	0.0	0.0
143 1A	STA	MARYLAND DOT - MATERIALS & RESEARCH	P	R/W AND RPL BIT CMC WEAR SURF	333.0	1.88	1.30	1.90	0.00	5.08	8.0	13.5	1.0	3.0	1.0	5.0
172 1A	STA	NEBRASKA DEPT OF ROADS	P	ASPHALT OVERLAY	533.0	0.00	0.00	0.00	0.00	23.50	0.0	0.0	0.5	2.0	5.5	8.0
245 1A	TPK	PENNSYLVANIA TURNPIKE COMMISSION	P	ID-2 OVERLAY	116.6	70.47	0.00	450.00	0.00	520.47	10.0	15.0	2.0	4.0	4.0	10.0
249 1A	STA	PENNSYLVANIA DOT	P	ASPHALT OVERLAY	300.0	0.00	0.00	0.00	0.00	0.00	2.5	4.5	1.5	3.5	7.0	12.0
324 1A	STA	WISCONSIN DOT	P	ASPHALT OV W/O MEN	0.0	0.00	0.00	0.00	0.00	0.00	2.0	7.5	0.0	0.0	0.0	0.0
60 1A2	STA	CONNECTICUT DOT - BRIDGE DESIGN	P	PL BIT CONC ON WEIB WATERPRF	500.0	3.00	0.00	25.00	0.00	28.00	10.0	20.0	3.0	4.0	9.0	16.0
95 1A2	STA	IDAHOI TRANSPORTATION DEPT	P	OVERLAY W/WATERPROOF MEMBRANE	700.0	0.07	0.28	1.60	0.00	1.95	0.0	20.0	0.5	2.0	4.0	6.5
164 1A2	STA	MISSOURII HWY & TRANS DEPT	P	ASPHALT OVERLAY W/ MEMBRANE	0.0	0.00	0.00	0.00	0.00	0.00	0.0	0.0	0.0	0.0	0.0	0.0
181 1A2	STA	NEW HAMPSHIRE DOT	P	ASPHALT OV ON BARR MEMBRANE	600.0	12.50	2.00	22.00	7.50	44.00	0.0	15.0	1.5	10.0	4.0	15.5
192 1A2	STA	NEW JERSEY DOT	P	WTRPRF MEN W/ASPH OVERLAY	0.0	0.00	0.00	0.00	0.00	0.00	0.0	0.0	0.0	0.0	0.0	0.0
197 1A2	STA	NEW JERSEY DOT - MAINTENANCE ENGR	P	WTRPRF MEN W/ASPH OVRLY	600.0	0.75	125.00	30.00	0.00	155.75	0.0	8.0	0.5	7.5	2.0	10.0
205 1A2	STA	NEW YORK DOT - MATERIALS BUREAU	P	ASPHALT CMC OVERLAY W/MEMBRANE	450.0	0.00	11.25	22.62	0.00	0.00	1.0	5.5	0.5	7.5	0.0	8.0
223 1A2	CAN	NOVA SCOTIA DOT & COMMUNICATIONS	P	HOT WEIB & ASPHALT PAVEMENT	800.0	0.00	0.00	0.00	0.00	10.94	8.0	15.0	0.5	6.0	13.5	20.0
271 1A2	STA	SOUTH CAROLINA DEPT OF HWYS & TRANS	P	ASPHALT OV ON MEMBRANE	710.0	0.00	0.00	0.00	0.00	0.00	0.0	0.0	0.0	1.0	3.0	5.0
280 1A2	STA	TENNESSEE DOT	P	ASPHALT OVERLAY W/WEIB SEAL	800.0	1.50	1.00	14.00	0.00	16.50	3.5	15.0	2.0	2.0	8.0	12.0
281 1A2	STA	TENNESSEE DOT	P	RUBBERIZED ASPH OVL	800.0	1.50	1.00	14.00	0.00	16.50	3.5	15.0	2.0	2.0	8.0	12.0
315 1A2	STA	WASHINGTON STATE DOT	P	ACP W/MEMBRANE	913.7	0.70	1.49	7.70	8.80	18.69	5.5	9.5	0.5	3.6	5.9	10.0
214 1A4	STA	NORTH CAROLINA DOT	P	EPXY-BRDCST SHD SYS/ASPHLT OV	0.0	0.00	0.00	0.00	0.00	0.00	5.0	10.0	0.0	0.0	0.0	0.0
94 1A5A	STA	IDAHOI TRANSPORTATION DEPT	P	ASPHALT/CHIP SEAL COAT	700.0	0.07	0.07	0.20	0.00	0.34	0.0	0.0	0.0	0.5	0.5	1.5
165 1A5A	STA	MISSOURII HWY & TRANS DEPT	P	POLYMR MODFD ASPHALT CHIP SEAL	0.0	0.00	0.00	0.00	0.00	0.00	0.0	0.0	0.0	0.0	0.0	0.0
275 1A5A	STA	SOUTH DAKOTA DOT - RESEARCH PROGRAM	P	RUBBERIZED ASPHALT CHIP SEAL	0.0	0.00	0.00	0.00	0.00	2.50	0.0	0.0	0.0	0.0	0.0	0.0
39 1B1C	STA	CALIFORNIA DOT - NEW TECH & RSCH	P	LOW-FUME METHACRYLATE PEUTE	1000.0	0.11	3.87	2.97	0.00	6.95	10.0	20.0	2.0	0.5	3.0	5.5
75 1B1C	STA	FLORIDA DOT - MATERIALS OFFICE	P	HWY METHACRYLATE SEALER	92873.0	0.03	0.23	4.21	0.00	4.47	7.5	25.0	88.0	22.0	53.0	163.0
206 1C	STA	NEW YORK DOT - MATERIALS BUREAU	P	PARTIAL OVERLAY WITH PCC	0.0	0.00	0.00	0.00	0.00	0.00	0.0	0.0	0.0	0.0	0.0	0.0
142 1C2C	STA	MARYLAND DOT - MATERIALS & RESEARCH	P	LATEX MODIFIED CMC OVERLAY	0.0	0.00	0.00	0.00	0.00	0.00	0.0	0.0	0.0	0.0	0.0	0.0
191 1C2C	STA	NEW JERSEY DOT	P	LAC OVERLAY	0.0	0.00	0.00	0.00	0.00	0.00	0.0	0.0	0.0	0.0	0.0	0.0
246 1C2C	TPK	PENNSYLVANIA TURNPIKE COMMISSION	P	RALUMAC OVERLAY	4.7	0.00	0.00	2.51	0.00	2.51	3.0	10.0	1.0	0.5	4.0	5.5
319 1C2C	STA	WASHINGTON STATE DOT	R	LATEX MODIFIED CMC	42.8	35.30	4.50	35.30	16.70	91.90	8.5	12.5	0.5	0.9	8.5	10.0
318 1C2C	STA	WASHINGTON STATE DOT	R	MICROSILICA MODIFIED CMC	43.0	40.40	5.00	32.00	18.20	95.60	8.5	12.5	0.5	4.5	5.0	10.0
24 1C3A	CAN	BRITISH COLUMBIA MOH	P	LOW SLUMP PCC OVERLAY	424.0	0.28	36.00	41.00	0.00	77.28	0.0	22.5	0.5	4.2	3.3	8.0
93 :C3A	S'A	IDAHOI TRANSPORTATION DEPT	P	DENSE CONCRETE OVERLAY	700.0	0.07	0.28	3.20	0.00	3.55	0.0	0.0	0.5	2.0	8.0	10.0

RECORD CODE	MUN	AGENCY	AGENCY TYPE	SYSTEM TECHNIQUE TYPE	SQUARE YARDS	TRAFFIC COST	PREP COST	PLACING AND CURING COST	OTHER COST	TOTAL COST	MAINTENANCE	SOME REPAIR CONTROL	MAJOR TRAFFIC SURFACE PREP & CURING	PLACING TIME	CURING TIME
7	1C4M5	CAN	ALBERTA TRANS & UTIL, RD	P	0.0	0.00	0.00	0.00	0.00	0.00	0.0	0.0	0.0	0.0	0.0
6	10	CAN	ALBERTA TRANS & UTIL, RD	P	1000.0	0.00	0.00	0.00	0.00	5.00	0.0	0.0	0.0	0.0	24.0
8	10	CAN	ALBERTA TRANS & UTIL, RD	P	1000.0	0.00	0.00	0.00	0.00	2.00	0.0	0.0	0.0	0.0	24.0
26	105A	CAN	BRITISH COLUMBIA MOH	P	0.0	0.00	0.00	0.00	0.00	0.00	0.0	0.0	0.0	0.0	0.0
41	105A	STA	CALIFORNIA DOT, NEW TECH & RSCH	P	1000.0	0.11	0.04	1.60	0.00	1.75	0.0	25.0	2.0	0.5	5.0
141	105A	STA	MARYLAND DOT - MATERIALS & RESEARCH	P	9.0	1.88	1.30	0.00	0.00	0.00	0.0	0.0	1.0	3.0	1.0
171	105A	STA	NEBRASKA DOT DEPT OF ROADS	P	0.0	0.00	0.00	0.00	0.00	4.50	0.0	0.0	0.0	0.0	0.0
229	105A	STA	OHIO DOT - MAINTENANCE ENGR	P	400.0	0.50	0.00	0.00	0.00	10.00	5.0	10.0	2.0	2.0	2.0
234	105A	STA	OKLAHOMA DOT - BRIDGE DIVISION	P	400.0	0.00	0.00	0.00	0.00	2.80	0.0	10.0	1.0	3.0	2.0
23	1E	CAN	BRITISH COLUMBIA MOH	P	424.0	0.36	46.80	53.30	0.00	100.46	3.0	0.0	0.5	4.2	1.3
209	1E	STA	NEW YORK DOT - MATERIALS BUREAU	P	1500.0	0.20	0.30	3.50	0.00	4.00	10.0	15.0	2.0	5.0	5.6
161	1E1	STA	MISSISSIPPI STATE HIGHWAY DEPT	P	272.1	0.78	9.62	33.40	5.86	49.66	6.5	10.5	0.5	6.1	3.4
316	1E1	STA	WASHINGTON STATE DOT	P	400.0	6.00	0.00	0.00	0.00	14.00	5.0	10.0	2.0	3.0	5.0
230	1E1B	STA	OHIO DOT - MAINTENANCE ENGR	P	800.0	1.50	2.50	7.50	0.00	11.50	5.0	10.0	2.0	3.0	8.0
279	1E1B	STA	TENNESSEE DOT	P	500.0	1.00	3.00	27.00	0.00	31.00	7.0	10.0	0.5	4.0	5.0
308	1E1B2	STA	VIRGINIAL TRANS RSCH COUNCIL	P	500.0	1.00	3.00	31.00	0.00	35.00	7.0	10.0	0.5	4.0	6.0
309	1E1C2	STA	VIRGINIAL TRANS RSCH COUNCIL	P	500.0	1.00	3.00	24.00	0.00	28.00	7.0	10.0	0.5	4.0	6.0
310	1E1D	STA	VIRGINIAL TRANS RSCH COUNCIL	P	10.0	800.00	0.00	11.11	0.00	811.11	0.0	0.0	1.0	3.0	4.0
272	1E2B	STA	SOUTH CAROLINA DEPT OF HWYS & TRANS	P	600.0	0.11	18.00	48.75	0.00	66.86	10.0	25.0	2.0	2.0	5.0
40	1E2E	STA	CALIFORNIA DOT, NEW TECH & RSCH	P	149.9	14.18	37.83	52.70	20.28	124.29	6.5	10.5	0.5	6.7	2.9
317	1E2E	STA	WASHINGTON STATE DOT	P	424.0	0.36	46.80	53.30	0.00	100.46	0.0	0.0	0.5	4.2	3.3
25	1F1	CAN	BRITISH COLUMBIA MOH	P	0.0	0.00	0.00	0.00	0.00	0.00	0.0	0.0	0.0	0.0	0.0
83	1Y	T2	FREDERICKSBURG, VA	P	0.0	0.00	0.00	0.00	0.00	0.00	0.0	0.0	0.0	0.0	0.0
110	1Y	STA	IOHAL DOT: MATERIALS - RESEARCH	P	0.0	0.00	0.00	0.00	0.00	0.00	0.0	0.0	0.0	0.0	0.0
115	1Y	STA	KANSAS DOT - MATERIALS RSCH CTR	P	0.0	0.00	0.00	0.00	0.00	0.00	0.0	0.0	0.0	0.0	0.0
146	1Y	STA	MARYLAND DOT - DISTRICT 4	P	0.0	0.00	0.00	0.00	0.00	0.00	0.0	0.0	0.0	0.0	0.0
151	1Y	TPK	MASSACHUSETTS TURNPIKE AUTHORITY	P	0.0	0.00	0.00	0.00	0.00	0.00	0.0	0.0	0.0	0.0	0.0
267	1Y	T2	SHAWNEE COUNTY PUBLIC WORKS DEPT	P	0.0	0.00	0.00	0.00	0.00	0.00	0.0	0.0	0.0	0.0	0.0
295	1Y	STA	TEXAS DOT DEPT OF HWYS/ PUB TRANS	P	0.0	0.00	0.00	0.00	0.00	0.00	0.0	0.0	0.0	0.0	0.0
290	1Y	TPK	THE TURNPIKE AUTHORITY OF KY	P	0.0	0.00	0.00	0.00	0.00	0.00	0.0	0.0	0.0	0.0	0.0
327	1Y	STA	WYOMING HIGHWAY DEPARTMENT	P	0.0	0.00	0.00	0.00	0.00	0.00	0.0	0.0	0.0	0.0	0.0
2	1Z	STA	ALASKA DOT, BRIDGE DESIGN	P	0.0	0.00	0.00	0.00	0.00	0.00	0.0	0.0	0.0	0.0	0.0
11	1Z	T2	ARE ENGINEERING CONSULTANTS	P	0.0	0.00	0.00	0.00	0.00	0.00	0.0	0.0	0.0	0.0	0.0
14	1Z	STA	ARIZONA DOT, HIGHWAYS DIV.	P	0.0	0.00	0.00	0.00	0.00	0.00	0.0	0.0	0.0	0.0	0.0
17	1Z	STA	ARKANSAS HIGHWAY & TRANSPORTATION DEPT	P	0.0	0.00	0.00	0.00	0.00	0.00	0.0	0.0	0.0	0.0	0.0
49	1Z	TPK	CHESAPEAKE BAY BRIDGE/TUNNEL DIST	P	0.0	0.00	0.00	0.00	0.00	0.00	0.0	0.0	0.0	0.0	0.0
52	1Z	T2	CLARK COUNTY HWY DEPT	P	0.0	0.00	0.00	0.00	0.00	0.00	0.0	0.0	0.0	0.0	0.0
55	1Z	STA	COLORADO DEPT OF HIGHWAYS	P	0.0	0.00	0.00	0.00	0.00	0.00	0.0	0.0	0.0	0.0	0.0
66	1Z	TPK	DELAWARE RIVER PORT AUTHORITY	P	0.0	0.00	0.00	0.00	0.00	0.00	0.0	0.0	0.0	0.0	0.0
90	1Z	STA	HAWAII DOT	P	0.0	0.00	0.00	0.00	0.00	0.00	0.0	0.0	0.0	0.0	0.0
93	1Z	STA	ILLINOIS DOT	P	0.0	0.00	0.00	0.00	0.00	0.00	0.0	0.0	0.0	0.0	0.0
103	1Z	STA	INDIANA DEPT OF HIGHWAYS	P	0.0	0.00	0.00	0.00	0.00	0.00	0.0	0.0	0.0	0.0	0.0
120	1Z	STA	KENTUCKY TRANS CABINET, DEPT OF HWYS	P	0.0	0.00	0.00	0.00	0.00	0.00	0.0	0.0	0.0	0.0	0.0
127	1Z	T2	LUFKIN, TX	P	0.0	0.00	0.00	0.00	0.00	0.00	0.0	0.0	0.0	0.0	0.0
130	1Z	TPK	MICHIGAN BRIDGE AUTHORITY	P	0.0	0.00	0.00	0.00	0.00	0.00	0.0	0.0	0.0	0.0	0.0
134	1Z	STA	MAINE DOT	P	0.0	0.00	0.00	0.00	0.00	0.00	0.0	0.0	0.0	0.0	0.0
137	1Z	CAN	MARYSCA HAT - BRIDGES & STRUCTURES	P	0.0	0.00	0.00	0.00	0.00	0.00	0.0	0.0	0.0	0.0	0.0
154	1Z	STA	MICHIGAN DOT - MATERIALS & TECHNOLOGY	P	0.0	0.00	0.00	0.00	0.00	0.00	0.0	0.0	0.0	0.0	0.0

RECORD NUMBER	CODE	NUM	AGENCY	AGENCY	TYPE	SYSTEM TYPE	TECHNIQUE	SQUARE YARDS	TRAFFIC COST	SURFACE PREP COST	PLACING AND CURING COST	OTHER COST	TOTAL COST	MAINTENANCE	REPAIR	CONTROL	TRAFFIC SURFACE PREP & CURING TIME	PLACING & CURING TIME	TOTAL TIME	
235	204A11	STA	OKLAHOMA DOT - BRIDGE DIVISION			R	USE OF HES CNC - DURACAL	10.0	30.00	16.00	43.50	0.00	89.50	0.0	0.0	2.0	2.0	1.0	3.0	6.0
107	204A5	STA	INDIANAL DEPT OF HIGHWAYS			R	PYRAMENT PATCH	1.0	500.00	120.00	360.00	0.00	980.00	2.0	5.0	1.0	1.0	1.0	3.0	5.0
312	204B	STA	VIRGINIAL TRANS RSRCH COUNCIL			R	"B" PATCH W/VERY RAP HARD CRT	15.0	1.00	120.00	200.00	0.00	321.00	5.0	10.0	0.5	6.0	3.0	9.5	9.5
313	204B	STA	VIRGINIAL TRANS RSRCH COUNCIL			R	"A" PATCH W/VERY RAP HARD CRT	25.0	1.00	70.00	130.00	0.00	201.00	5.0	10.0	0.5	6.0	3.0	9.5	9.5
147	204B1	STA	MARYLAND DOT - DISTRICT 4			R	CELROD 10-60	2.0	103.13	103.13	271.88	103.13	501.27	0.0	1.8	2.0	2.0	2.0	2.0	6.0
62	205	STA	CONNECTICUT DOT - BRIDGE DESIGN			R	RENOV CONTAM-PATCH HES GPC	500.0	3.00	20.00	50.00	0.00	73.00	5.0	10.0	3.0	6.0	15.0	24.0	
328	2E	STA	WYOMING HIGHWAY DEPARTMENT			R	POLYMER CONCRETE	3.0	0.00	0.00	0.00	0.00	0.00	0.0	0.0	0.5	2.0	9.5	12.0	
184	2E2A	STA	NEW HAMPSHIRE DOT			R	RENOV-REPL EPXY/POLYMER CNC	3.0	0.00	0.00	0.00	0.00	0.00	10.0	15.0	1.5	3.0	2.0	6.5	
44	2E5A	STA	CALIFORNIAL DOT, NEW TECH & RSRCH			R	POLYESTER CNC-NON/CONDUCTIVE	600.0	0.11	18.00	48.75	0.00	66.86	10.0	25.0	2.0	2.0	5.0	9.0	
45	2E1A	STA	CALIFORNIAL DOT, NEW TECH & RSRCH			R	RNV PCC/PATCH W/HAC BURKE 928	1.0	0.11	18.00	67.50	0.00	85.61	10.0	20.0	2.0	3.0	4.0	9.0	
243	2F2	STA	OREGON DOT - RESEARCH UNIT			R	MAG PHOS CNC PATCH	0.5	15.00	150.00	150.00	100.00	415.00	2.0	4.0	1.0	1.0	1.0	3.0	
247	2F2	TPK	PENNSYLVANIA TURNPIKE COMMISSION			R	MAGNESIUM PHOSPHATE CONCRETE	116.6	70.47	0.00	450.00	0.00	520.47	10.0	15.0	2.0	4.0	4.0	10.0	
42	2F2C1	STA	CALIFORNIAL DOT, NEW TECH & RSRCH			R	REMOVE PCC-PATCH W/SET45	1.0	0.11	18.00	67.50	0.00	85.61	10.0	20.0	2.0	3.0	4.0	9.0	
91	2F2C1	STA	HAWAII DOT			R	RAPID SETTING CONC--SET 45	10.0	5.00	9.00	9.00	3.00	26.00	10.0	20.0	1.0	2.0	2.0	5.0	
105	2F2C1	STA	INDIANAL DEPT OF HIGHWAYS			R	SET 45 PARTIAL DEPTH PATCH	1.0	100.00	10.00	60.00	0.00	170.00	1.0	2.0	1.0	0.1	3.0	4.1	
169	2F2C1	STA	MONTANA DEPT OF HIGHWAYS			R	SET 45 PATCHING	270.0	1.74	0.56	1.66	0.00	3.96	4.0	10.0	0.5	4.0	7.5	12.0	
236	2F2C1	STA	OKLAHOMA DOT - BRIDGE DIVISION			R	USE OF HES CNC - SET 45 7	10.0	30.00	16.00	43.50	0.00	89.50	10.0	0.0	2.0	1.0	3.0	6.0	
276	2F2C1	STA	SOUTH DAKOTAL DOT - RESEARCH PROGRAM			R	PATCHING--SET 45	0.0	0.00	0.00	0.00	0.00	0.00	0.0	0.0	0.0	0.0	0.0	0.0	
331	2F2C1	CAN	YUKON TERR. CON'TY & TRANS SERVICES			R	SET-45	1.0	100.00	50.00	50.00	40.00	240.00	0.0	0.0	0.5	0.5	1.0	2.0	
73	2G1A	STA	DISTRICT OF COLUMBIA - PUBLIC WORKS			R	INSTL STL PLATE W/ PCC PATCH	0.0	0.00	0.00	0.00	0.00	0.00	0.0	0.0	0.0	0.0	0.0	0.0	
183	2G1A	STA	NEW HAMPSHIRE DOT			R	REMOV-REPL NRHL CNC/STL PLATE	3.0	0.00	0.00	0.00	0.00	0.00	10.0	15.0	1.5	3.0	4.0	8.5	
76	2Y	STA	FLORIDA DOT - MATERIALS OFFICE			R	N/A	0.0	0.00	0.00	0.00	0.00	0.00	0.0	0.0	0.0	0.0	0.0	0.0	
111	2Y	STA	TOWAL DOT: MATERIALS - RESEARCH			R	N/A	0.0	0.00	0.00	0.00	0.00	0.00	0.0	0.0	0.0	0.0	0.0	0.0	
152	2Y	TPK	MASSACHUSETTS TURNPIKE AUTHORITY			R	N/A	0.0	0.00	0.00	0.00	0.00	0.00	0.0	0.0	0.0	0.0	0.0	0.0	
210	2Y	STA	NEW YORK DOT - MATERIALS BUREAU			R	N/A	0.0	0.00	0.00	0.00	0.00	0.00	0.0	0.0	0.0	0.0	0.0	0.0	
291	2Y	STA	THE TURNPIKE AUTHORITY OF KY			R	N/A	0.0	0.00	0.00	0.00	0.00	0.00	0.0	0.0	0.0	0.0	0.0	0.0	
3	2Z	TPK	ALASKA DOT, BRIDGE DESIGN			R	NONE	0.0	0.00	0.00	0.00	0.00	0.00	0.0	0.0	0.0	0.0	0.0	0.0	
9	2Z	CAN	ALBERTA TRANS & UTIL, RD			R	NONE	0.0	0.00	0.00	0.00	0.00	0.00	0.0	0.0	0.0	0.0	0.0	0.0	
12	2Z	T2	ARE ENGINEERING CONSULTANTS			R	NONE	0.0	0.00	0.00	0.00	0.00	0.00	0.0	0.0	0.0	0.0	0.0	0.0	
15	2Z	STA	ARIZONAL DOT, HIGHWAYS DIV.			R	NONE	0.0	0.00	0.00	0.00	0.00	0.00	0.0	0.0	0.0	0.0	0.0	0.0	
27	2Z	CAN	BRITISH COLUMBIA MOH			R	NONE	0.0	0.00	0.00	0.00	0.00	0.00	0.0	0.0	0.0	0.0	0.0	0.0	
50	2Z	TPK	CHESAPEAKE BAY BRIDGE/TUNNEL DIST			R	NONE	0.0	0.00	0.00	0.00	0.00	0.00	0.0	0.0	0.0	0.0	0.0	0.0	
53	2Z	T2	CLARK COUNTY HWY DEPT			R	NONE	0.0	0.00	0.00	0.00	0.00	0.00	0.0	0.0	0.0	0.0	0.0	0.0	
67	2Z	TPK	DELAWARE RIVER PORT AUTHORITY			R	NONE	0.0	0.00	0.00	0.00	0.00	0.00	0.0	0.0	0.0	0.0	0.0	0.0	
96	2Z	STA	IDAHOL TRANSPORTATION DEPT			R	NONE	0.0	0.00	0.00	0.00	0.00	0.00	0.0	0.0	0.0	0.0	0.0	0.0	
100	2Z	STA	ILLINOISI DOT			R	NONE	0.0	0.00	0.00	0.00	0.00	0.00	0.0	0.0	0.0	0.0	0.0	0.0	
125	2Z	STA	LOUISIANAL TRANS RSRCH CENTER			R	NONE	0.0	0.00	0.00	0.00	0.00	0.00	0.0	0.0	0.0	0.0	0.0	0.0	
128	2Z	T2	LUFKIN, TX			R	NONE	0.0	0.00	0.00	0.00	0.00	0.00	0.0	0.0	0.0	0.0	0.0	0.0	
131	2Z	TPK	MACHTHAC BRIDGE AUTHORITY			R	NONE	0.0	0.00	0.00	0.00	0.00	0.00	0.0	0.0	0.0	0.0	0.0	0.0	
135	2Z	STA	MAINE DOT			R	NONE	0.0	0.00	0.00	0.00	0.00	0.00	0.0	0.0	0.0	0.0	0.0	0.0	
138	2Z	CAN	MANTIOSA HRT - BRIDGES & STRUCTURES			R	NONE	0.0	0.00	0.00	0.00	0.00	0.00	0.0	0.0	0.0	0.0	0.0	0.0	
155	2Z	STA	MICHIGANI DOT - MATERIALS & TECHNOLOGY			R	NONE	0.0	0.00	0.00	0.00	0.00	0.00	0.0	0.0	0.0	0.0	0.0	0.0	
158	2Z	STA	MINNESOTAL DOT			R	NONE	0.0	0.00	0.00	0.00	0.00	0.00	0.0	0.0	0.0	0.0	0.0	0.0	
162	2Z	STA	MISSISSIPPI STATE HIGHWAY DEPT			R	NONE	0.0	0.00	0.00	0.00	0.00	0.00	0.0	0.0	0.0	0.0	0.0	0.0	
173	2Z	STA	NEBRASKAI DEPT OF ROADS			R	NONE	0.0	0.00	0.00	0.00	0.00	0.00	0.0	0.0	0.0	0.0	0.0	0.0	
176	2Z	STA	NEVADAI DOT			R	NONE	0.0	0.00	0.00	0.00	0.00	0.00	0.0	0.0	0.0	0.0	0.0	0.0	
179	2Z	CAN	NEW BRUNSWICK DOT			R	NONE	0.0	0.00	0.00	0.00	0.00	0.00	0.0	0.0	0.0	0.0	0.0	0.0	
188	2Z	TPK	NEW JERSEY HIGHWAY ATHY			R	NONE	0.0	0.00	0.00	0.00	0.00	0.00	0.0	0.0	0.0	0.0	0.0	0.0	

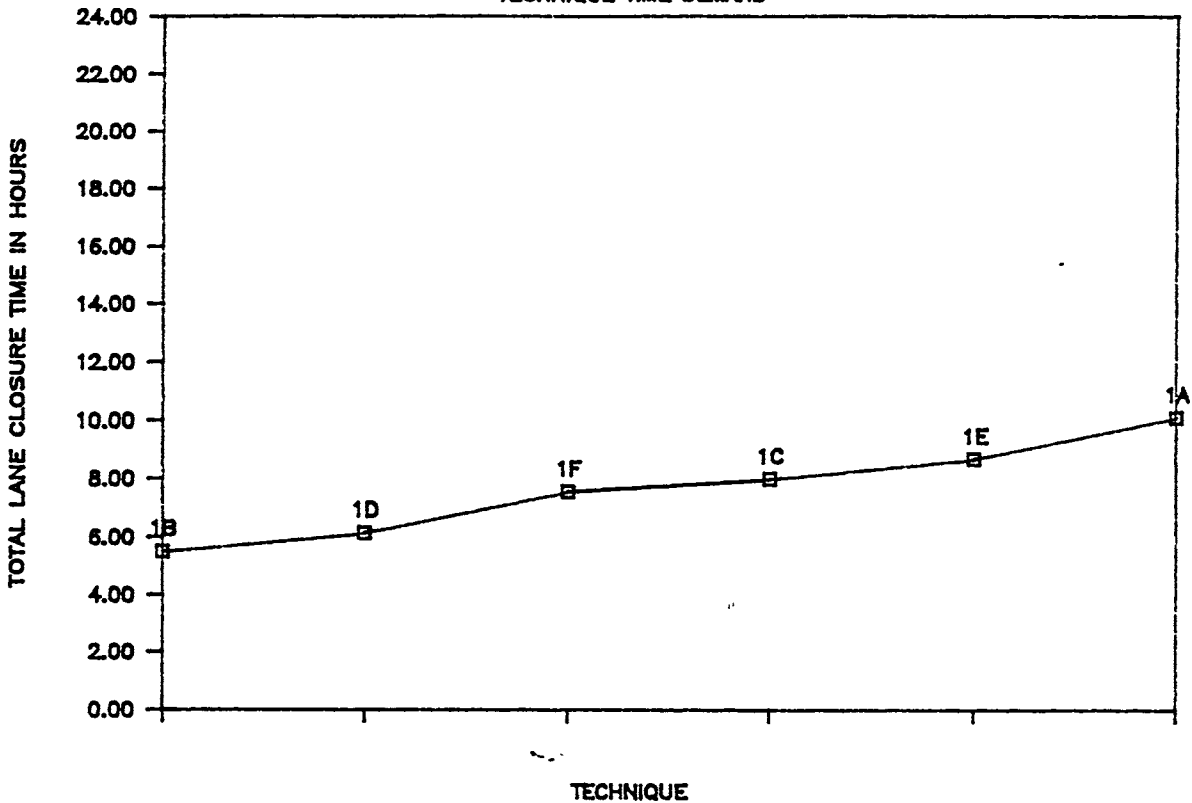
RECORD NUMBER	CODE	NUM	AGENCY	AGENCY TYPE	SYSTEM TYPE	TECHNIQUE	SQUARE YARDS	TRAFFIC COST	SURFACE PREP COST	PLACING AND CURING COST	OTHER COST	TOTAL COST	MAINTENANCE	SOME REPAIR	TRAFFIC CONTROL	SURFACE PREP & CURING	PLACING TIME	TOTAL TIME
218	ZZ	STA	NORTH DAKOTA STATE HIGHWAY DEPT		R	NONE	0.0	0.00	0.00	0.00	0.00	0.00	0.0	0.0	0.0	0.0	0.0	0.0
221	ZZ	CAN	NORTHWEST TERR PUBLIC WORKS & HIGHWAYS		R	NONE	0.0	0.00	0.00	0.00	0.00	0.00	0.0	0.0	0.0	0.0	0.0	0.0
240	ZZ	CAN	ONTARIO MOT - RAD BRANCH		R	NONE	0.0	0.00	0.00	0.00	0.00	0.00	0.0	0.0	0.0	0.0	0.0	0.0
253	ZZ	CAN	PRINCE EDWARD ISLAND TRANS & PW		R	NONE	0.0	0.00	0.00	0.00	0.00	0.00	0.0	0.0	0.0	0.0	0.0	0.0
265	ZZ	CAN	SASKATCHEWAN HIGHWAYS & TRANS		R	NONE	0.0	0.00	0.00	0.00	0.00	0.00	0.0	0.0	0.0	0.0	0.0	0.0
273	ZZ	STA	SOUTH CAROLINA DEPT OF HWYS & TRANS		R	NONE	0.0	0.00	0.00	0.00	0.00	0.00	0.0	0.0	0.0	0.0	0.0	0.0
294	ZZ	TPK	THOUSAND ISLANDS BRIDGE AUTH		R	NONE	0.0	0.00	0.00	0.00	0.00	0.00	0.0	0.0	0.0	0.0	0.0	0.0
300	ZZ	T-2	UMPOUA NATIONAL FOREST		R	NONE	0.0	0.00	0.00	0.00	0.00	0.00	0.0	0.0	0.0	0.0	0.0	0.0
303	ZZ	STA	UTAH DOT		R	NONE	0.0	0.00	0.00	0.00	0.00	0.00	0.0	0.0	0.0	0.0	0.0	0.0
306	ZZ	STA	VERMONT AGENCY OF TRANSPORTATION		R	NONE	0.0	0.00	0.00	0.00	0.00	0.00	0.0	0.0	0.0	0.0	0.0	0.0
101	344	STA	ILLINOIS DOT		R	NONE	135.0	0.00	0.00	0.00	0.00	0.00	0.0	0.0	0.0	0.0	0.0	0.0
46	382	STA	CALIFORNIA DOT, NEW TECH & RSCH		RP	RPL W/PR-CST POST-TENSIONED PILS	5000.0	0.22	0.00	0.00	0.00	800.00	30.0	50.0	2.0	8.0	8.0	18.0
248	382	TPK	PENNSYLVANIA TURNPIKE COMMISSION		RP	PRECAST DECK SECT ON OLD GIRDER	9839.0	264.25	203.27	274.42	211.40	953.34	20.0	40.0	25.0	27.0	27.0	79.0
320	382	STA	WASHINGTON STATE DOT		RP	PRECAST CONC DECK SLABS	22.3	14.70	0.00	160.00	66.70	0.00	17.5	35.0	2.9	0.0	7.1	10.0
47	30	STA	CALIFORNIA DOT, NEW TECH & RSCH		RP	PRECAST STANDARD REIN PANELS	0.0	0.00	0.00	0.00	0.00	0.00	0.0	0.0	0.0	0.0	0.0	0.0
208	30	STA	NEW YORK DOT - MATERIALS BUREAU		RP	CAST NEW DECK/USE OLD DECK FRM	0.0	0.00	0.00	0.00	0.00	0.00	0.0	0.0	0.0	0.0	0.0	0.0
227	30	CAN	NOVA SCOTIA DOT & COMMUNICATIONS		RP	FULL OVERLAY WITH PCC	0.0	0.00	0.00	0.00	0.00	0.00	0.0	0.0	0.0	0.0	0.0	0.0
274	30	STA	SOUTH CAROLINA DEPT OF HWYS & TRANS		RP	CAST-IN-PL REINF CONCRETE?	0.0	0.00	0.00	0.00	0.00	34.32	0.0	0.0	0.0	0.0	0.0	0.0
321	30	STA	WASHINGTON STATE DOT		RP	FULL DEPTH PATCH W/HES CNC	3.0	0.00	0.00	0.00	0.00	0.00	8.0	15.0	0.0	0.0	0.0	0.0
196	302	STA	NEW JERSEY DOT		RP	CAST-IN-PL REIN CONC (FUTURE)	0.0	0.00	0.00	0.00	0.00	0.00	0.0	0.0	0.0	0.0	0.0	0.0
58	303A	STA	COLORADO DEPT OF HIGHWAYS		RP	COMPLETE DECK REPLMENT	0.0	0.00	0.00	0.00	0.00	0.00	0.0	0.0	0.0	0.0	0.0	0.0
237	303A1	STA	OKLAHOMA DOT - BRIDGE DIVISION		RP	FULL DEPTH DECK REPAIR	1.0	25.00	75.00	99.50	0.00	199.50	0.0	0.0	0.0	0.0	0.0	0.0
109	3F2C1	STA	INDIANA DEPT OF HIGHWAYS		RP	USE OF HES CNC - DURACAL	5.0	80.00	32.00	137.00	0.00	249.00	0.0	0.0	2.0	1.0	5.0	8.0
170	3F2C1	STA	MONTANA DEPT OF HIGHWAYS		RP	SET 45 FULL DEPTH PATCH	1.0	500.00	120.00	360.00	0.00	980.00	2.0	5.0	1.0	1.0	3.0	5.0
238	3F2C1	STA	OKLAHOMA DOT - BRIDGE DIVISION		RP	SET 45	2.0	235.00	131.00	395.00	0.00	761.00	2.0	6.0	0.5	6.5	5.0	12.0
129	3H	T-2	LUFKIN, TX		RP	USE OF HES CNC - SET 45	5.0	80.00	32.00	137.00	0.00	249.00	0.0	0.0	2.0	1.0	5.0	8.0
63	3Y	STA	CONNECTICUT DOT - BRIDGE DESIGN		RP	REPLC BRDG W/ LARGE CULVERT	0.0	0.00	0.00	0.00	0.00	14.00	15.0	20.0	0.0	0.0	0.0	36.0
77	3Y	STA	FLORIDA DOT - MATERIALS OFFICE		RP	N/A	0.0	0.00	0.00	0.00	0.00	0.00	0.0	0.0	0.0	0.0	0.0	0.0
82	3Y	T-2	FORT SCOTT, KS		RP	N/A	0.0	0.00	0.00	0.00	0.00	0.00	0.0	0.0	0.0	0.0	0.0	0.0
85	3Y	T-2	FREDERICKSBURG, VA		RP	N/A	0.0	0.00	0.00	0.00	0.00	0.00	0.0	0.0	0.0	0.0	0.0	0.0
112	3Y	STA	IOWA DOT: MATERIALS - RESEARCH		RP	N/A	0.0	0.00	0.00	0.00	0.00	0.00	0.0	0.0	0.0	0.0	0.0	0.0
119	3Y	STA	KANSAS DOT - MATERIALS RSCH CTR		RP	N/A	0.0	0.00	0.00	0.00	0.00	0.00	0.0	0.0	0.0	0.0	0.0	0.0
148	3Y	STA	MARYLAND DOT - DISTRICT 4		RP	N/A	0.0	0.00	0.00	0.00	0.00	0.00	0.0	0.0	0.0	0.0	0.0	0.0
153	3Y	TPK	MASSACHUSETTS TURNPIKE AUTHORITY		RP	N/A	0.0	0.00	0.00	0.00	0.00	0.00	0.0	0.0	0.0	0.0	0.0	0.0
195	3Y	STA	NEW HAMPSHIRE DOT		RP	N/A	0.0	0.00	0.00	0.00	0.00	0.00	0.0	0.0	0.0	0.0	0.0	0.0
199	3Y	STA	NEW JERSEY DOT - MAINTENANCE ENGR		RP	N/A	0.0	0.00	0.00	0.00	0.00	0.00	0.0	0.0	0.0	0.0	0.0	0.0
211	3Y	STA	NEW YORK DOT - MATERIALS BUREAU		RP	N/A	0.0	0.00	0.00	0.00	0.00	0.00	0.0	0.0	0.0	0.0	0.0	0.0
270	3Y	T-2	SHAWNEE COUNTY PUBLIC WORKS DEPT		RP	N/A	0.0	0.00	0.00	0.00	0.00	0.00	0.0	0.0	0.0	0.0	0.0	0.0
287	3Y	STA	TEXAS DEPT OF HWYS/ PUB TRNS		RP	N/A	0.0	0.00	0.00	0.00	0.00	0.00	0.0	0.0	0.0	0.0	0.0	0.0
292	3Y	TPK	THE TURNPIKE AUTHORITY OF KY		RP	N/A	0.0	0.00	0.00	0.00	0.00	0.00	0.0	0.0	0.0	0.0	0.0	0.0
329	3Y	STA	WYOMING HIGHWAY DEPARTMENT		RP	N/A	0.0	0.00	0.00	0.00	0.00	0.00	0.0	0.0	0.0	0.0	0.0	0.0
4	3Z	STA	ALASKA DOT, BRIDGE DESIGN		RP	NONE	0.0	0.00	0.00	0.00	0.00	0.00	0.0	0.0	0.0	0.0	0.0	0.0
10	3Z	CAN	ALBERTA TRANS & UTIL, 2&D		RP	NONE	0.0	0.00	0.00	0.00	0.00	0.00	0.0	0.0	0.0	0.0	0.0	0.0
13	3Z	T-2	ARE ENGINEERING CONSULTANTS		RP	NONE	0.0	0.00	0.00	0.00	0.00	0.00	0.0	0.0	0.0	0.0	0.0	0.0
15	3Z	STA	ARIZONA DOT, HIGHWAYS DIV.		RP	NONE	0.0	0.00	0.00	0.00	0.00	0.00	0.0	0.0	0.0	0.0	0.0	0.0
19	3Z	STA	ARKANSAS HIGHWAY & TRANSPORTATION DEPT		RP	NONE	0.0	0.00	0.00	0.00	0.00	0.00	0.0	0.0	0.0	0.0	0.0	0.0
28	3Z	CAN	BRITISH COLUMBIA MOTH		RP	NONE	0.0	0.00	0.00	0.00	0.00	0.00	0.0	0.0	0.0	0.0	0.0	0.0
51	3Z	TPK	CHESAPEAKE BAY BRIDGE/TUNNEL DIST		RP	NONE	0.0	0.00	0.00	0.00	0.00	0.00	0.0	0.0	0.0	0.0	0.0	0.0
54	3Z	T-2	CLARK COUNTY HWY DEPT		RP	NONE	0.0	0.00	0.00	0.00	0.00	0.00	0.0	0.0	0.0	0.0	0.0	0.0

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RECORD NUMBER	CODE	NUM	AGENCY	AGENCY TYPE	SYSTEM TYPE	TECHNIQUE	SQ YARDS	TRAFFIC COST	SURFACE PREP COST	PLACING AND CURING COST	OTHER COST	TOTAL COST	MAINTENANCE	SOME REPAIR	MAJOR TRAFFIC CONTROL	SURFACE PREP & CURING	PLACING & CURING	TOTAL TIME	
59 32	STA		COLORADO DEPT OF HIGHWAYS		RP	NONE	0.0	0.00	0.00	0.00	0.00	0.00	0.0	0.0	0.0	0.0	0.0	0.0	0.0
68 32	TPK		DELAWARE RIVER PORT AUTHORITY		RP	NONE	0.0	0.00	0.00	0.00	0.00	0.00	0.0	0.0	0.0	0.0	0.0	0.0	0.0
74 32	STA		DISTRICT OF COLUMBIA - PUBLIC WORKS		RP	NONE	0.0	0.00	0.00	0.00	0.00	0.00	0.0	0.0	0.0	0.0	0.0	0.0	0.0
92 32	STA		HAWAII DOT		RP	NONE	0.0	0.00	0.00	0.00	0.00	0.00	0.0	0.0	0.0	0.0	0.0	0.0	0.0
97 32	STA		IDAH01 TRANSPORTATION DEPT		RP	NONE	0.0	0.00	0.00	0.00	0.00	0.00	0.0	0.0	0.0	0.0	0.0	0.0	0.0
122 32	STA		KENTUCKY1 TRANS CABINET, DEPT OF HWYS		RP	NONE	0.0	0.00	0.00	0.00	0.00	0.00	0.0	0.0	0.0	0.0	0.0	0.0	0.0
126 32	STA		LOUISIANA1 TRANS RSRCR CENTER		RP	NONE	0.0	0.00	0.00	0.00	0.00	0.00	0.0	0.0	0.0	0.0	0.0	0.0	0.0
132 32	TPK		MACKINAC BRIDGE AUTHORITY		RP	NONE	0.0	0.00	0.00	0.00	0.00	0.00	0.0	0.0	0.0	0.0	0.0	0.0	0.0
136 32	STA		MAINE DOT		RP	NONE	0.0	0.00	0.00	0.00	0.00	0.00	0.0	0.0	0.0	0.0	0.0	0.0	0.0
139 32	CAN		MANTOBA HBT - BRIDGES & STRUCTURES		RP	NONE	0.0	0.00	0.00	0.00	0.00	0.00	0.0	0.0	0.0	0.0	0.0	0.0	0.0
156 32	STA		MICHIGANI DOT - MATERIALS & TECHNOLOGY		RP	NONE	0.0	0.00	0.00	0.00	0.00	0.00	0.0	0.0	0.0	0.0	0.0	0.0	0.0
159 32	STA		MINNESOTA DOT		RP	NONE	0.0	0.00	0.00	0.00	0.00	0.00	0.0	0.0	0.0	0.0	0.0	0.0	0.0
163 32	STA		MISSISSIPPI STATE HIGHWAY DEPT		RP	NONE	0.0	0.00	0.00	0.00	0.00	0.00	0.0	0.0	0.0	0.0	0.0	0.0	0.0
167 32	STA		MISSOURII HWY & TRANS DEPT		RP	NONE	0.0	0.00	0.00	0.00	0.00	0.00	0.0	0.0	0.0	0.0	0.0	0.0	0.0
174 32	STA		NEBRASKA DOT DEPT OF ROADS		RP	NONE	0.0	0.00	0.00	0.00	0.00	0.00	0.0	0.0	0.0	0.0	0.0	0.0	0.0
177 32	STA		NEVADA DOT		RP	NONE	0.0	0.00	0.00	0.00	0.00	0.00	0.0	0.0	0.0	0.0	0.0	0.0	0.0
180 32	CAN		NEW BRUNSWICK DOT		RP	NONE	0.0	0.00	0.00	0.00	0.00	0.00	0.0	0.0	0.0	0.0	0.0	0.0	0.0
189 32	TPK		NEW JERSEY HIGHWAY AUTH		RP	NONE	0.0	0.00	0.00	0.00	0.00	0.00	0.0	0.0	0.0	0.0	0.0	0.0	0.0
202 32	STA		NEW MEXICO HIGHWAY DEPT		RP	NONE	0.0	0.00	0.00	0.00	0.00	0.00	0.0	0.0	0.0	0.0	0.0	0.0	0.0
216 32	STA		NORTH CAROLINA DOT		RP	NONE	0.0	0.00	0.00	0.00	0.00	0.00	0.0	0.0	0.0	0.0	0.0	0.0	0.0
219 32	STA		NORTH DAKOTA STATE HIGHWAY DEPT		RP	NONE	0.0	0.00	0.00	0.00	0.00	0.00	0.0	0.0	0.0	0.0	0.0	0.0	0.0
222 32	CAN		NORTWEST TERR PUBLIC WORKS & HWAYS		RP	NONE	0.0	0.00	0.00	0.00	0.00	0.00	0.0	0.0	0.0	0.0	0.0	0.0	0.0
232 32	STA		OHIO DOT - MAINTENANCE ENGR		RP	NONE	0.0	0.00	0.00	0.00	0.00	0.00	0.0	0.0	0.0	0.0	0.0	0.0	0.0
241 32	CAN		ONTARIO DOT - RAD BRANCH		RP	NONE	0.0	0.00	0.00	0.00	0.00	0.00	0.0	0.0	0.0	0.0	0.0	0.0	0.0
244 32	STA		OREGONI DOT - RESEARCH UNIT		RP	NONE	0.0	0.00	0.00	0.00	0.00	0.00	0.0	0.0	0.0	0.0	0.0	0.0	0.0
251 32	STA		PENNSYLVANIA DOT		RP	NONE	0.0	0.00	0.00	0.00	0.00	0.00	0.0	0.0	0.0	0.0	0.0	0.0	0.0
254 32	CAN		PRINCE EDWARD ISLAND TRANS & PU		RP	NONE	0.0	0.00	0.00	0.00	0.00	0.00	0.0	0.0	0.0	0.0	0.0	0.0	0.0
258 32	T-2		PULASKI, VA		RP	NONE	0.0	0.00	0.00	0.00	0.00	0.00	0.0	0.0	0.0	0.0	0.0	0.0	0.0
266 32	CAN		SASKATCHEWAN HIGHWAYS & TRANS		RP	NONE	0.0	0.00	0.00	0.00	0.00	0.00	0.0	0.0	0.0	0.0	0.0	0.0	0.0
276 32	STA		SOUTH DAKOTA DOT - RESEARCH PROGRAM		RP	NONE	0.0	0.00	0.00	0.00	0.00	0.00	0.0	0.0	0.0	0.0	0.0	0.0	0.0
283 32	STA		TENNESSEE DOT		RP	NONE	0.0	0.00	0.00	0.00	0.00	0.00	0.0	0.0	0.0	0.0	0.0	0.0	0.0
295 32	TPK		THOUSAND ISLANDS BRIDGE AUTH		RP	NONE	0.0	0.00	0.00	0.00	0.00	0.00	0.0	0.0	0.0	0.0	0.0	0.0	0.0
301 32	T-2		UNPQUA NATIONAL FOREST		RP	NONE	0.0	0.00	0.00	0.00	0.00	0.00	0.0	0.0	0.0	0.0	0.0	0.0	0.0
304 32	STA		UTAH DOT		RP	NONE	0.0	0.00	0.00	0.00	0.00	0.00	0.0	0.0	0.0	0.0	0.0	0.0	0.0
307 32	STA		VERMONT AGENCY OF TRANSPORTATION		RP	NONE	0.0	0.00	0.00	0.00	0.00	0.00	0.0	0.0	0.0	0.0	0.0	0.0	0.0
314 32	STA		VIRGINIA TRANS RSRCR COUNCIL		RP	NONE	0.0	0.00	0.00	0.00	0.00	0.00	0.0	0.0	0.0	0.0	0.0	0.0	0.0
326 32	STA		WISCONSIN DOT		RP	NONE	0.0	0.00	0.00	0.00	0.00	0.00	0.0	0.0	0.0	0.0	0.0	0.0	0.0
332 32	CAN		YUKON TERR. COM'Y & TRANS SERVICES		RP	NONE	0.0	0.00	0.00	0.00	0.00	0.00	0.0	0.0	0.0	0.0	0.0	0.0	0.0

RAPID PROTECTION SYSTEMS

TECHNIQUE TIME DEMAND

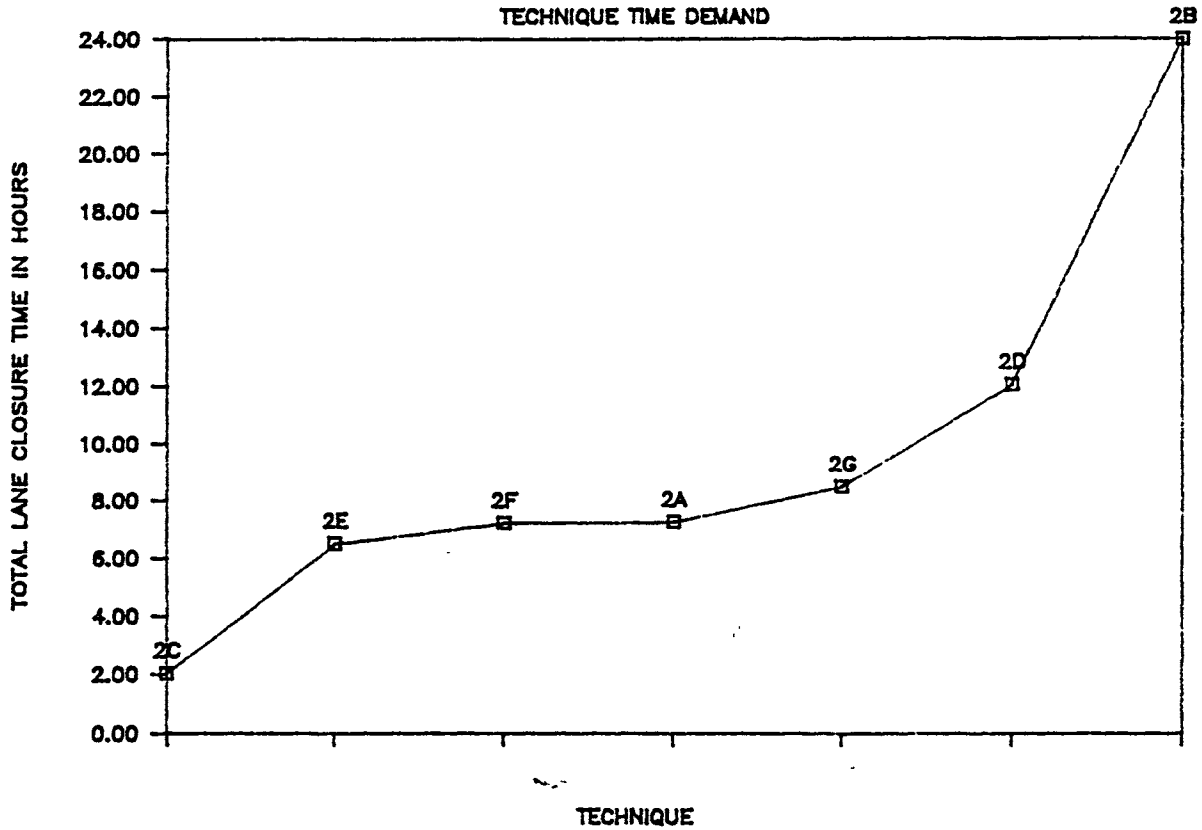


TECHNIQUE KEY:

	<u>CODE NUMBER*</u>	<u>TOTAL TIME (HOURS)</u>	<u>DOT/CSHRP PROVIDING DATA</u>
1--COATING	1B	5.50	CA
2--PENETRATING SEALER	1D	6.13	CA, MD, OH, OK
3--OTHER HYDRAULIC CEMENT OVLY	1F	7.55	BC, IN
4--HES PCC OVLY	1C	8.00	BC, ID, PA TPK
5--PLMR OVLY	1E	8.68	CA, MS, OH, SC, TN, VA, WA
6--BITUMINOUS CONC OVLY	1A	10.11	CT, ID, MD, NE, NH, NJ, NY, NS, PA, SC, TN, WA

*CODE NUMBERS CORRESPOND TO OUTLINE DIVISIONS

RAPID REHABILITATION SYSTEMS



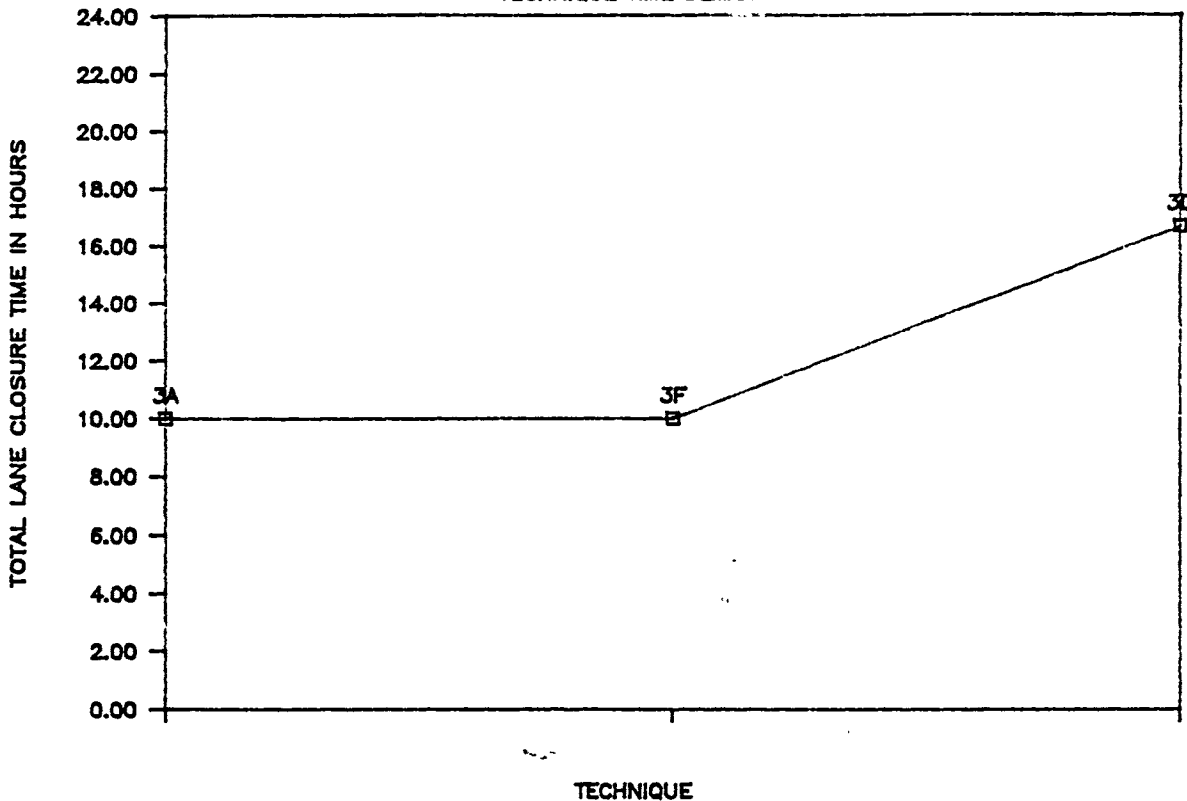
TECHNIQUE KEY:

	<u>CODE NUMBER*</u>	<u>TOTAL TIME (HOURS)</u>	<u>DOT/CSHRP PROVIDING DATA</u>
1--BITUMINOUS CONC PATCH	2C	2.03	IN, KS, NS
2--PLMR CONC PATCH	2E	6.50	CA, NH, WY
3--OTHER HYDRAULIC CEMENT PATCH	2F	7.22	CA, HI, IN, MI, OK, OR, PA, VT
4--CRACK SEALER	2A	7.25	CA, OH
5--STEEL PLATE OVER CONC	2G	8.50	NH
6--HES PCC PATCH	2D	12.07	AR, CO, CT, KS, KY, IN, LA, MI, MO, NH, NJ, NY, NS, OK, TN, TX, VA
7--EXPANSION JOINTS/CONC HEADERS	2B	24.00	CT

*CODE NUMBERS CORRESPOND TO OUTLINE DIVISIONS

RAPID REPLACEMENT SYSTEMS

TECHNIQUE TIME DEMAND



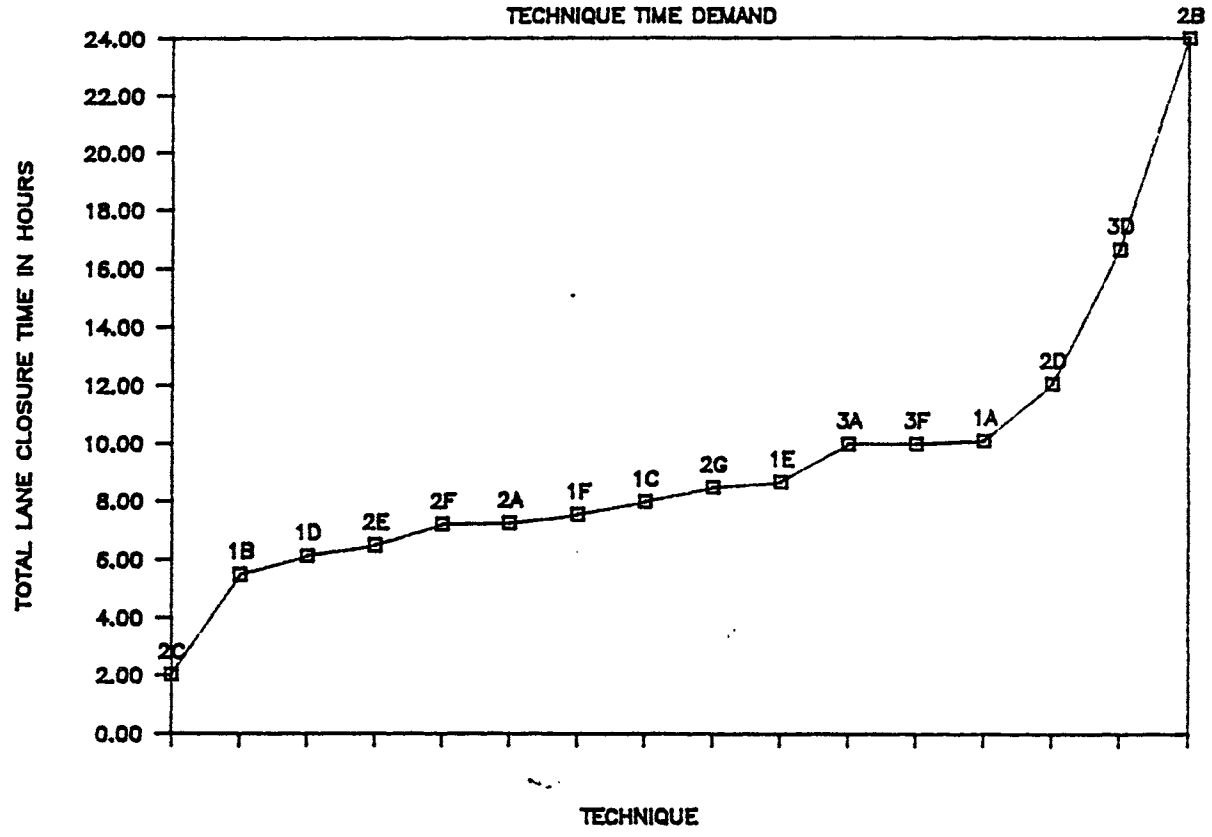
TECHNIQUE KEY:

	<u>CODE NUMBER*</u>	<u>TOTAL TIME(HOURS)</u>	<u>DOT/CSHRP PROVIDING DATA</u>
1--POST-TENSIONED CONC	3A	10.00	IL
2--OTHER SITE CAST HYDRAULIC CEMENT	3F	10.00	MT, OK
3--SITE CAST HES PCC	3D	16.67	CA, OK, SC

*CODE NUMBERS CORRESPOND TO OUTLINE DIVISIONS

2394

RAPID REPAIR SYSTEMS

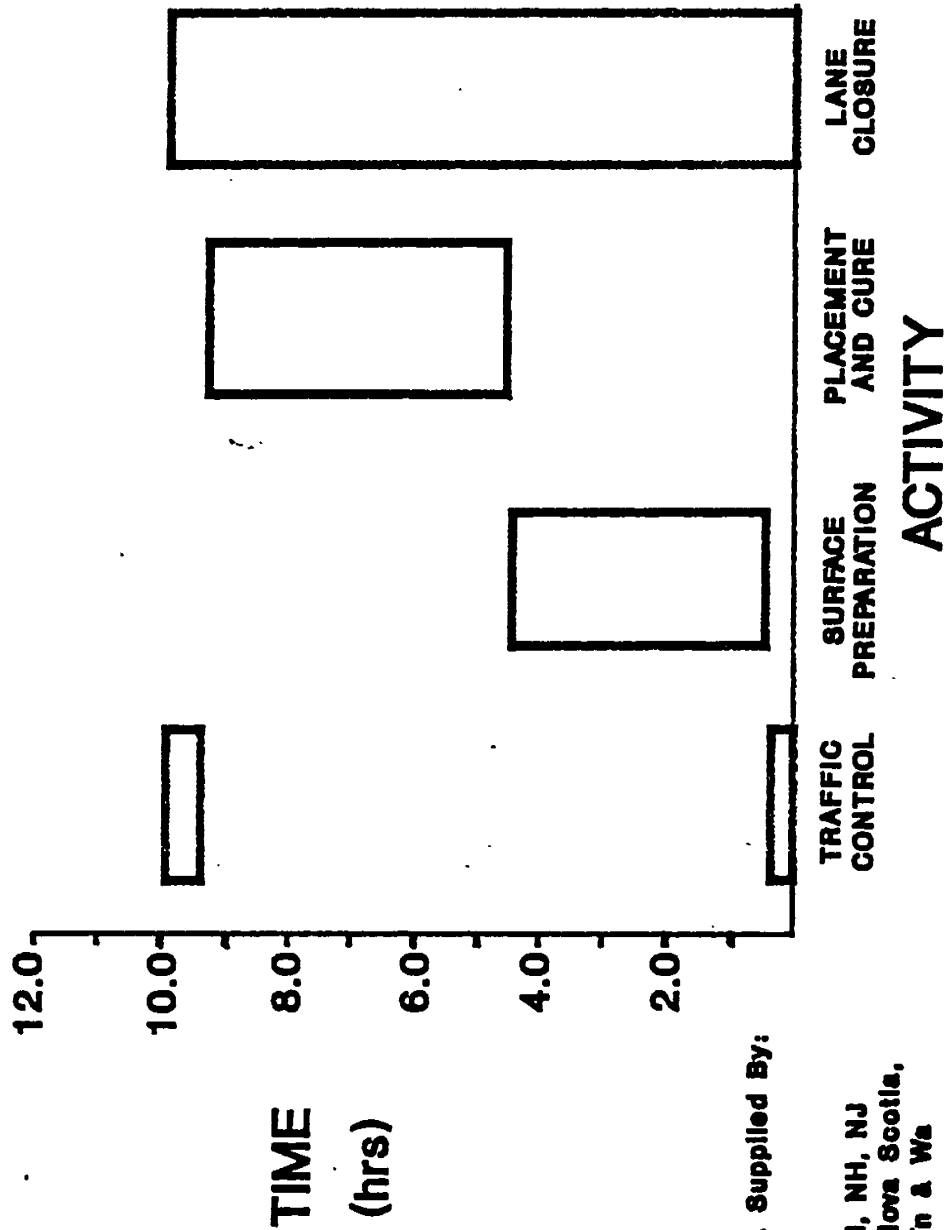


TECHNIQUE KEY:

	<u>CODE NUMBER*</u>	<u>TOTAL TIME (HOURS)</u>	<u>DOT/CSHRP PROVIDING DAT.</u>
1--BITUMINOUS CONC PATCH	2C	2.03	IN, KS, NS
2--COATING	1B	5.50	CA
3--PENETRATING SEALER	1D	6.13	CA, MD, OH, O
4--PLMR CONC PATCH	2E	6.50	CA, NH, WY
5--OTHER HYDRAULIC CEMENT PATCH	2F	7.22	CA, HI, IN, M
6--CRACK SEALER	2A	7.25	OK, OR, PA, Y
7--OTHER HYDRAULIC CEMENT OVLY	1F	7.55	CA, OH
8--HES PCC OVLY	1C	8.00	BC, IN
9--STEEL PLATE OVER CONC	2G	8.50	BC, ID, PA TP
10--PLMR OVLY	1E	8.68	NH
11--POST-TENSIONED CONC	3A	10.00	CA, MS, OH, S
12--OTHER SITE CAST HYDRAULIC CEMENT	3F	10.00	TN, VA, WA
13--BITUMINOUS CONC OVLY	1A	10.11	IL
14--HES PCC PATCH	2D	12.07	CT, ID, MD, N
15--SITE CAST HES PCC	3D	16.67	NH, NJ, NY, N
16--EXPANSION JOINTS/CONC HEADERS	2B	24.00	PA, SC, TN, W
			AR, CO, CT, K
			KY, IN, LA, M
			MO, NH, NJ, N
			NS, OK, TN, T
			VA
			CA, OK, SC
			CT

*CODE NUMBERS CORRESPOND TO OUTLINE DIVISIONS

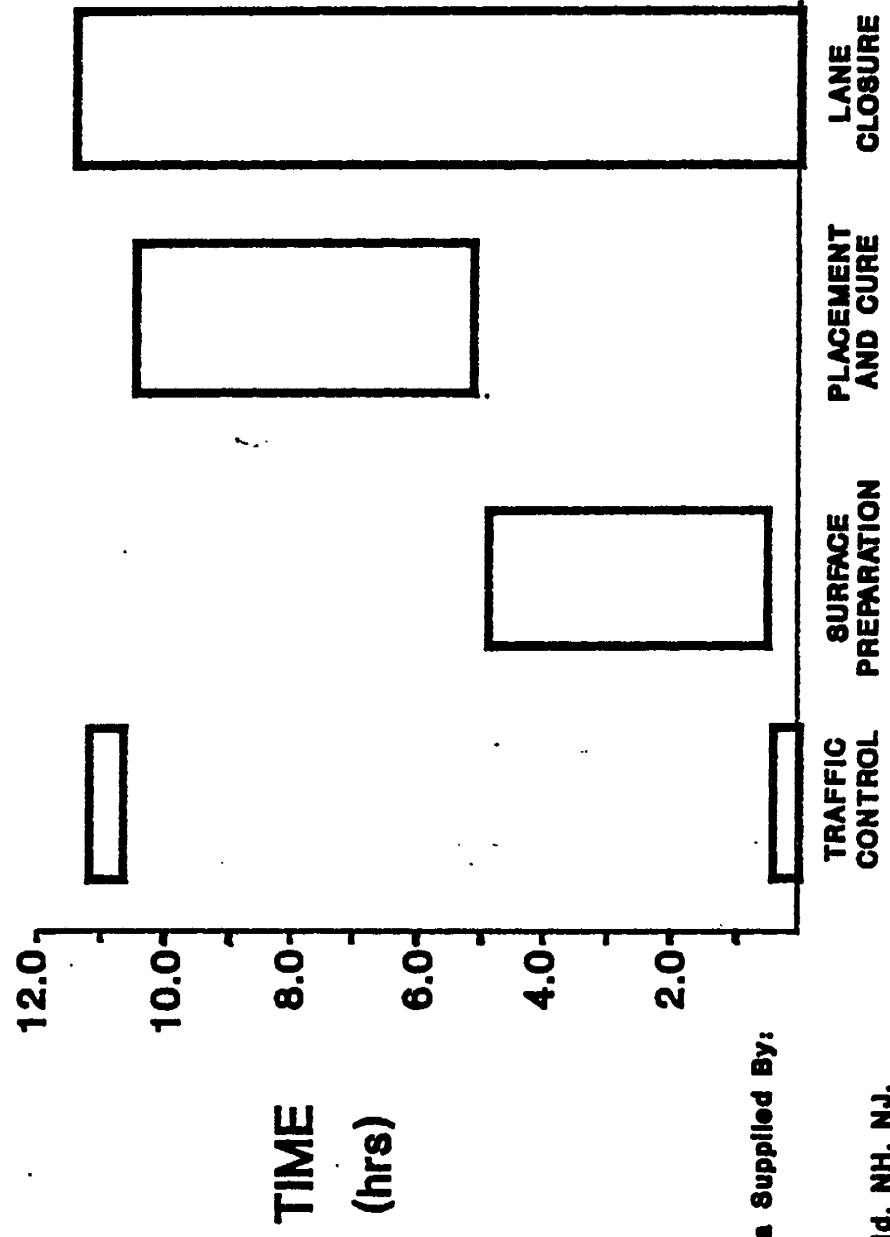
TECHNIQUE TIME DEMANDS BITUMINOUS CONCRETE OVERLAY



Data Supplied By:

Ct, Id, NH, NJ
NY, Nova Scotia,
SC, Tn & Wa

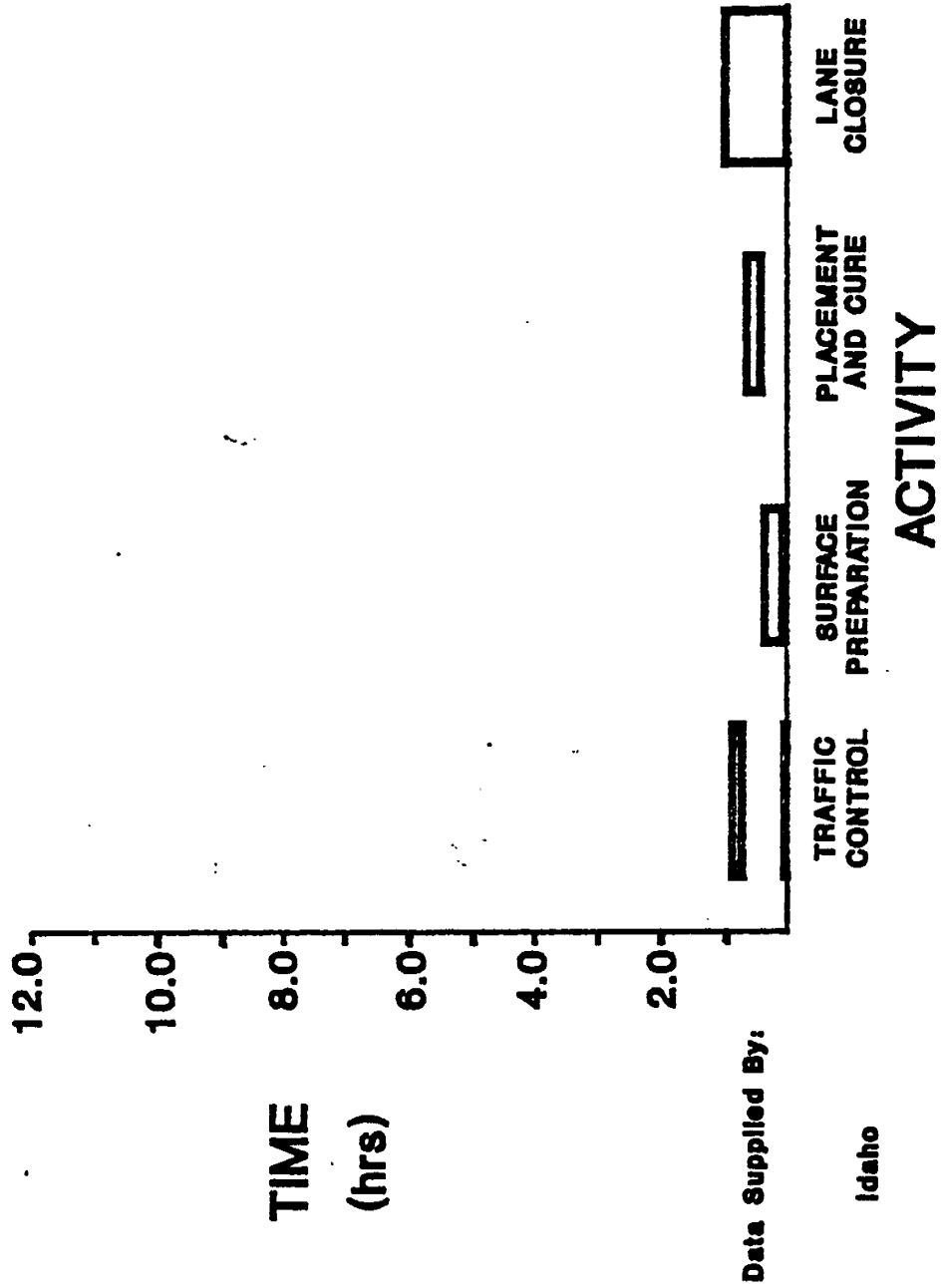
TECHNIQUE TIME DEMANDS BITUMINOUS CONCRETE OVERLAY ON MEMBRANE



Data Supplied By:

Ct, Id, NH, NJ,
NY, Nova Scotia,
SC, Tn & Wa

TECHNIQUE TIME DEMANDS
BITUMINOUS CONCRETE OVERLAY / CHIP SEAL

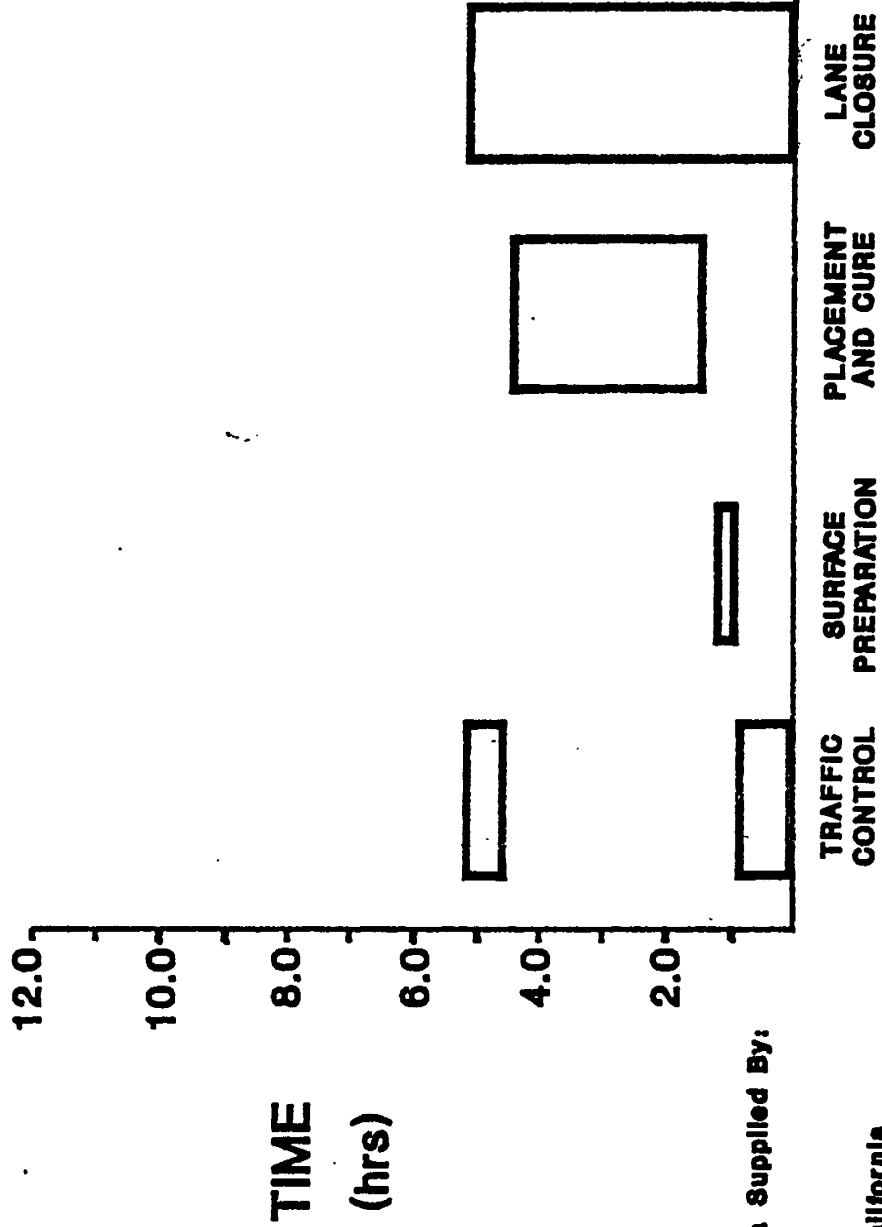


Data Supplied By:

Idaho

TECHNIQUE TIME DEMANDS

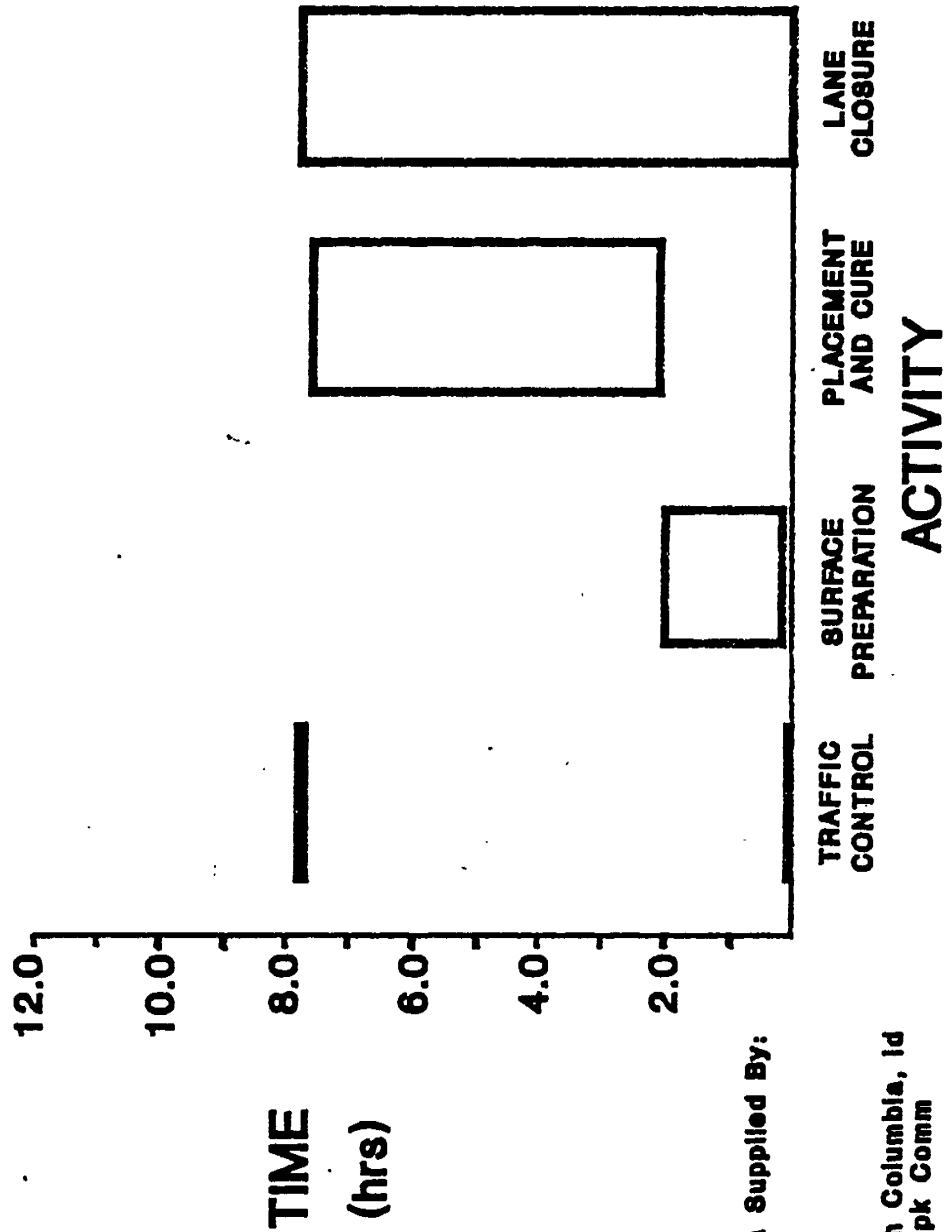
ACRYLIC COATING



Data Supplied By:

California

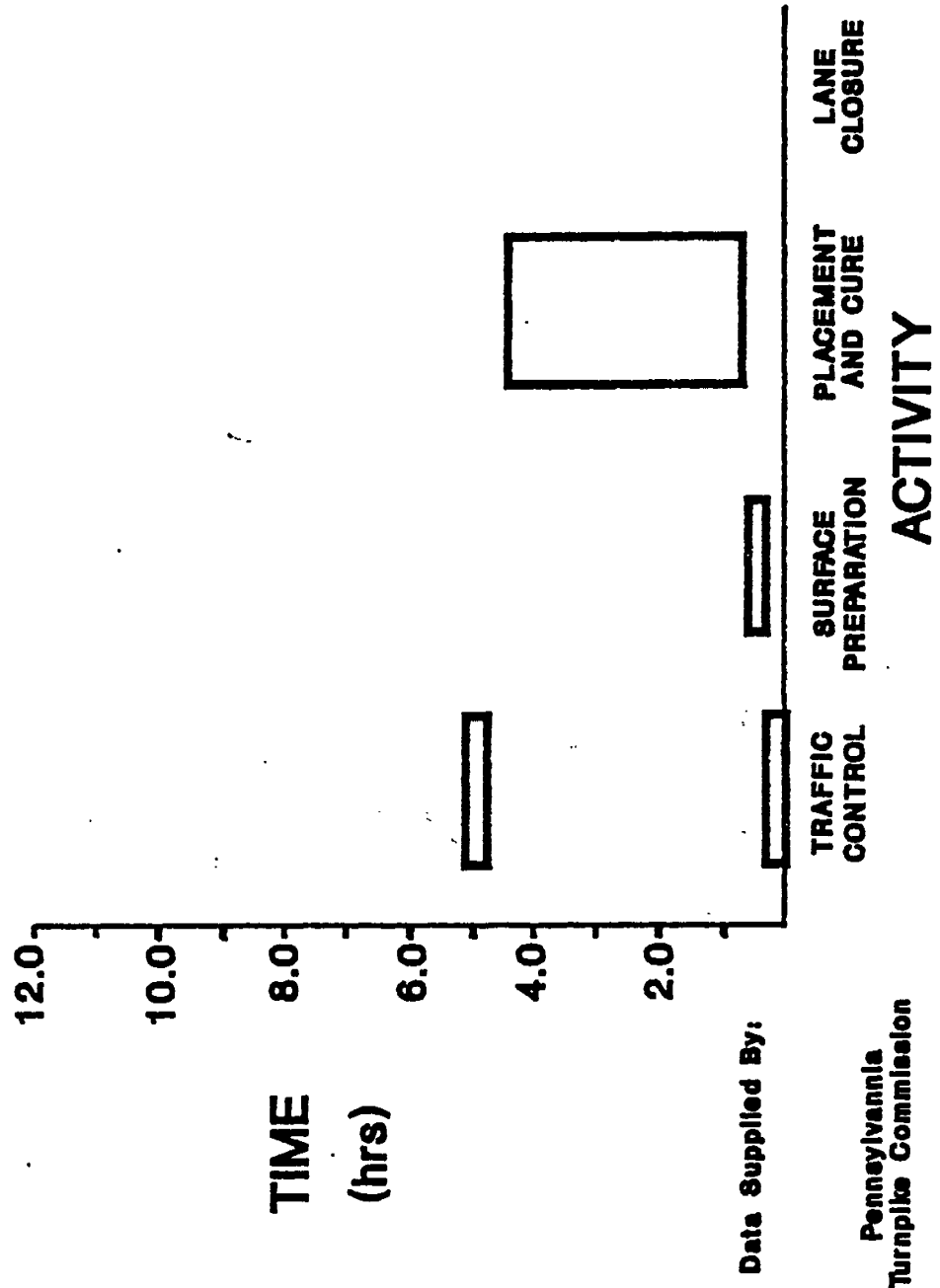
TECHNIQUE TIME DEMANDS PORTLAND CEMENT BASED OVERLAYS



Data Supplied By:

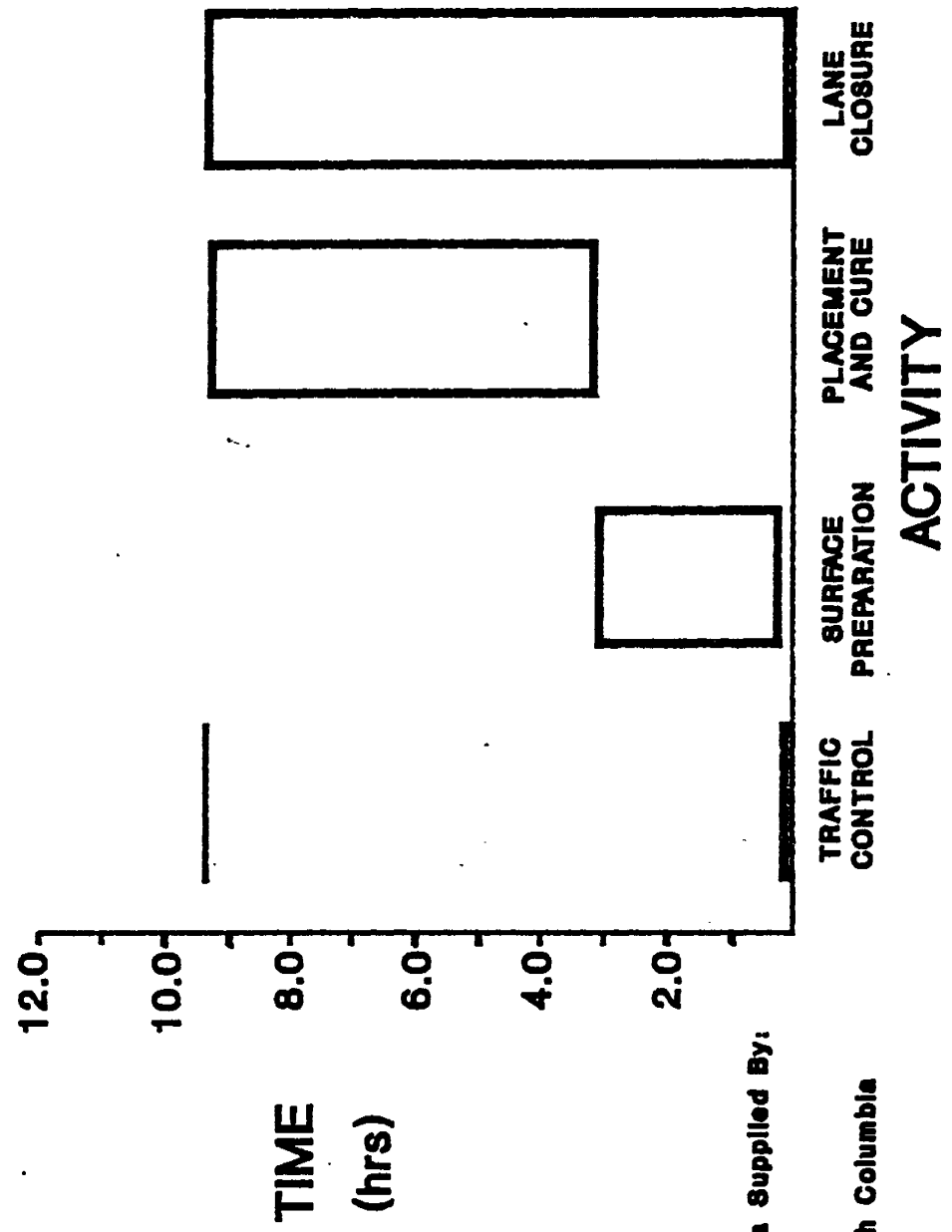
British Columbia, Id
Pa Tnpk Comm

TECHNIQUE TIME DEMANDS
PORTLAND CEMENT OVERLAYS WITH ADMIXTURES



Data Supplied By:
 Pennsylvania
 Turnpike Commission

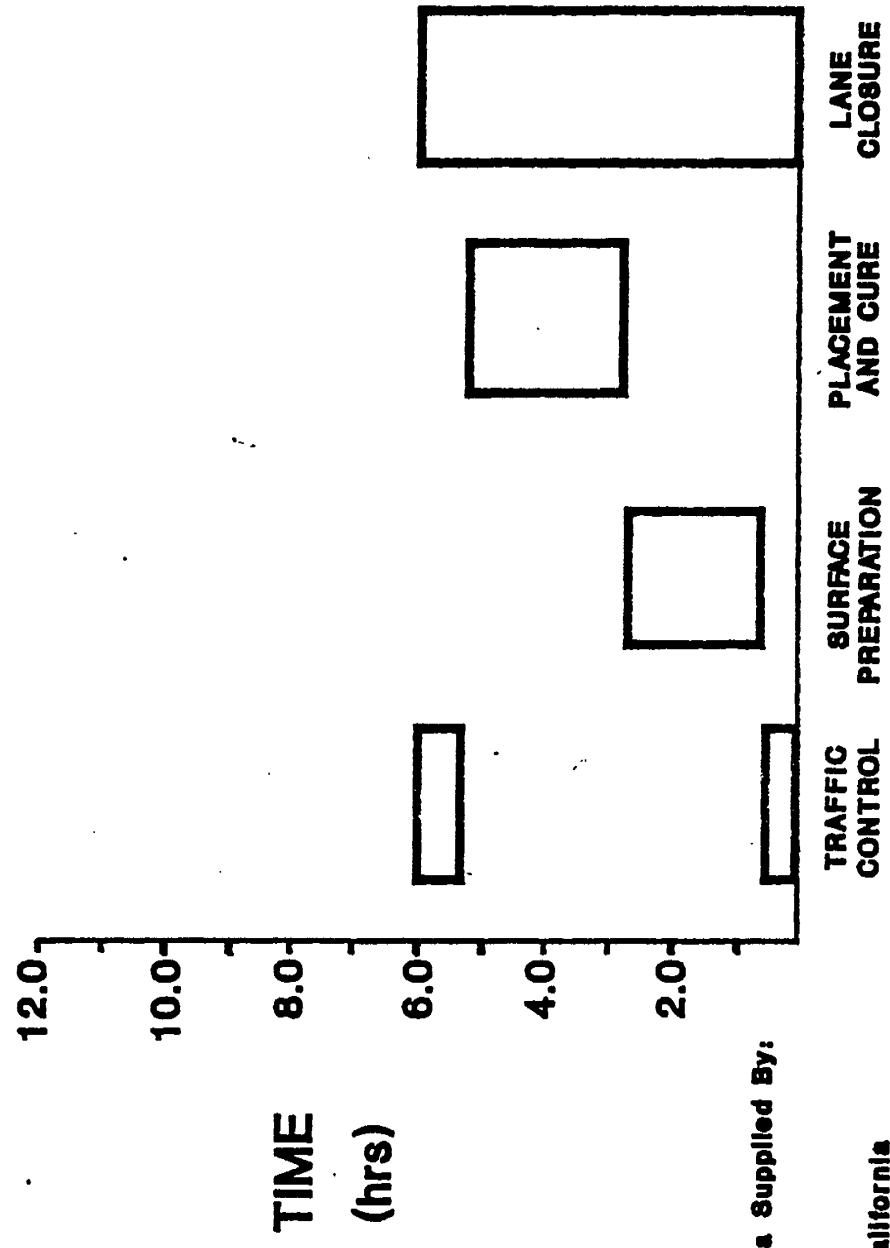
TECHNIQUE TIME DEMANDS LOW SLUMP CONCRETE OVERLAY



Data Supplied By:

British Columbia
Idaho

TECHNIQUE TIME DEMANDS
SILICONE BASED PENETRATING SEALERS

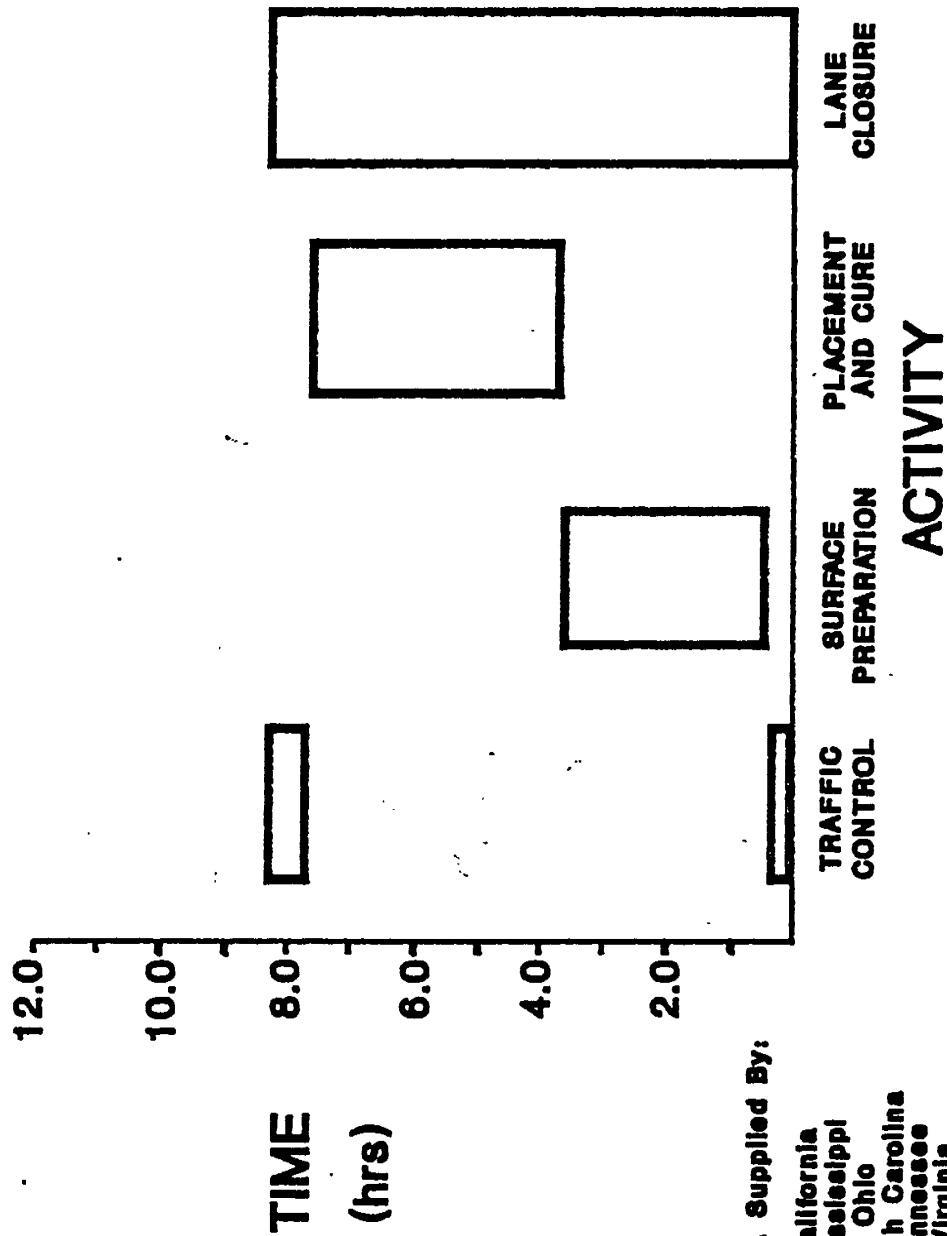


Data Supplied By:

- California
- Maryland
- Ohio
- Oklahoma

TECHNIQUE TIME DEMANDS

POLYMER CONCRETE OVERLAY

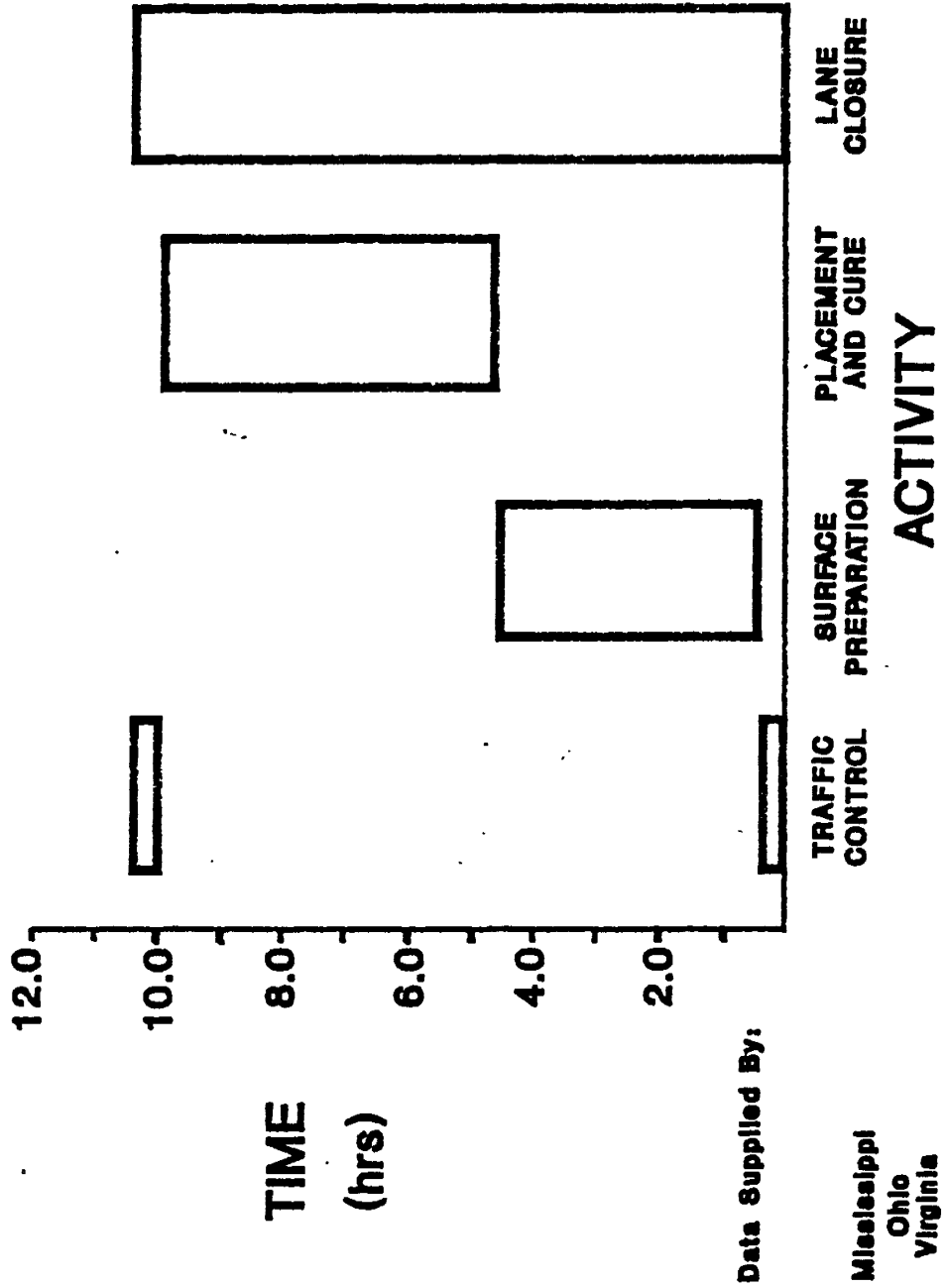


Data Supplied By:

- California
- Mississippi
- Ohio
- South Carolina
- Tennessee
- Virginia
- Washington

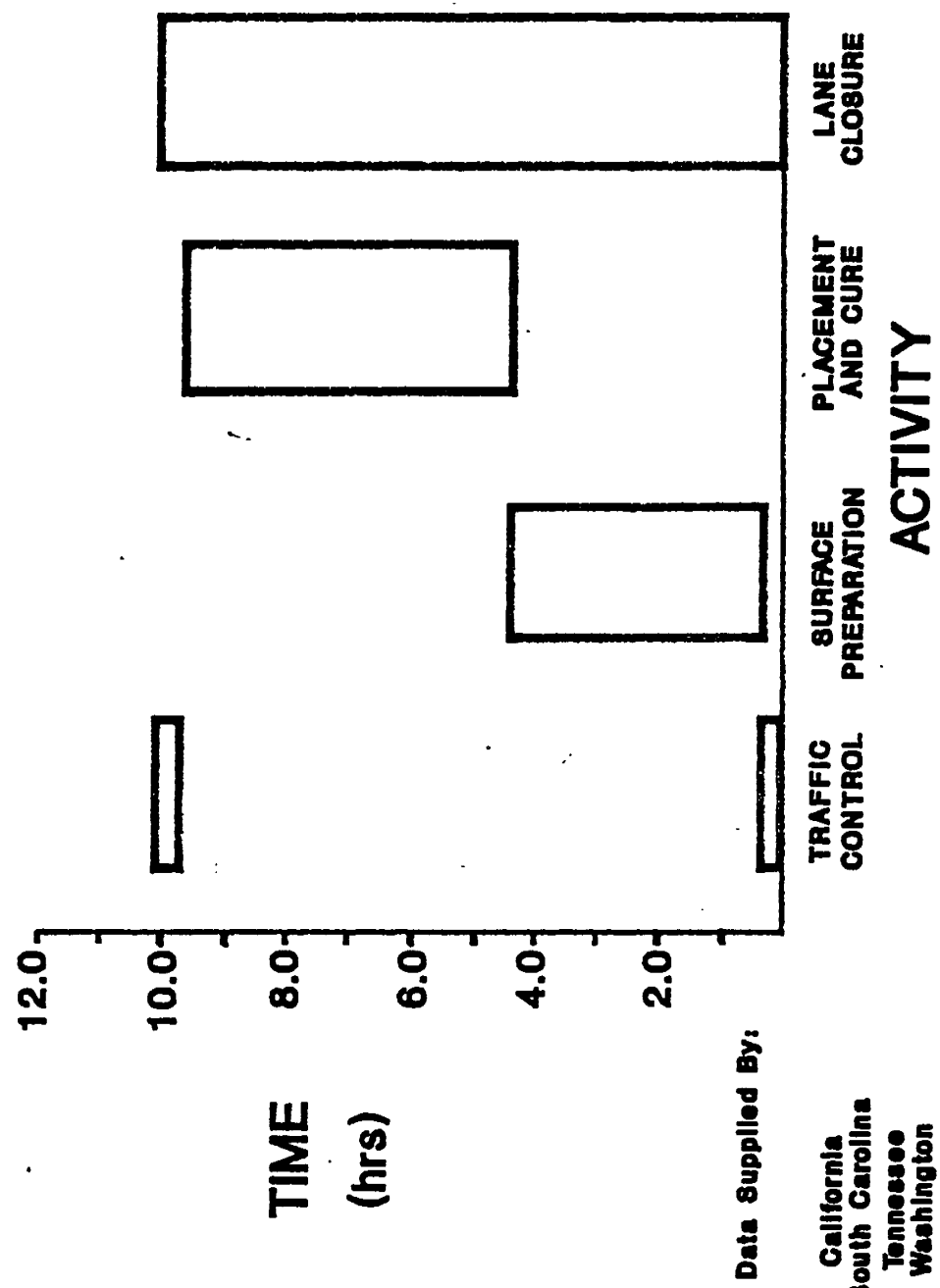
TECHNIQUE TIME DEMANDS

MULTIPLE LAYER POLYMER CONCRETE OVERLAYS



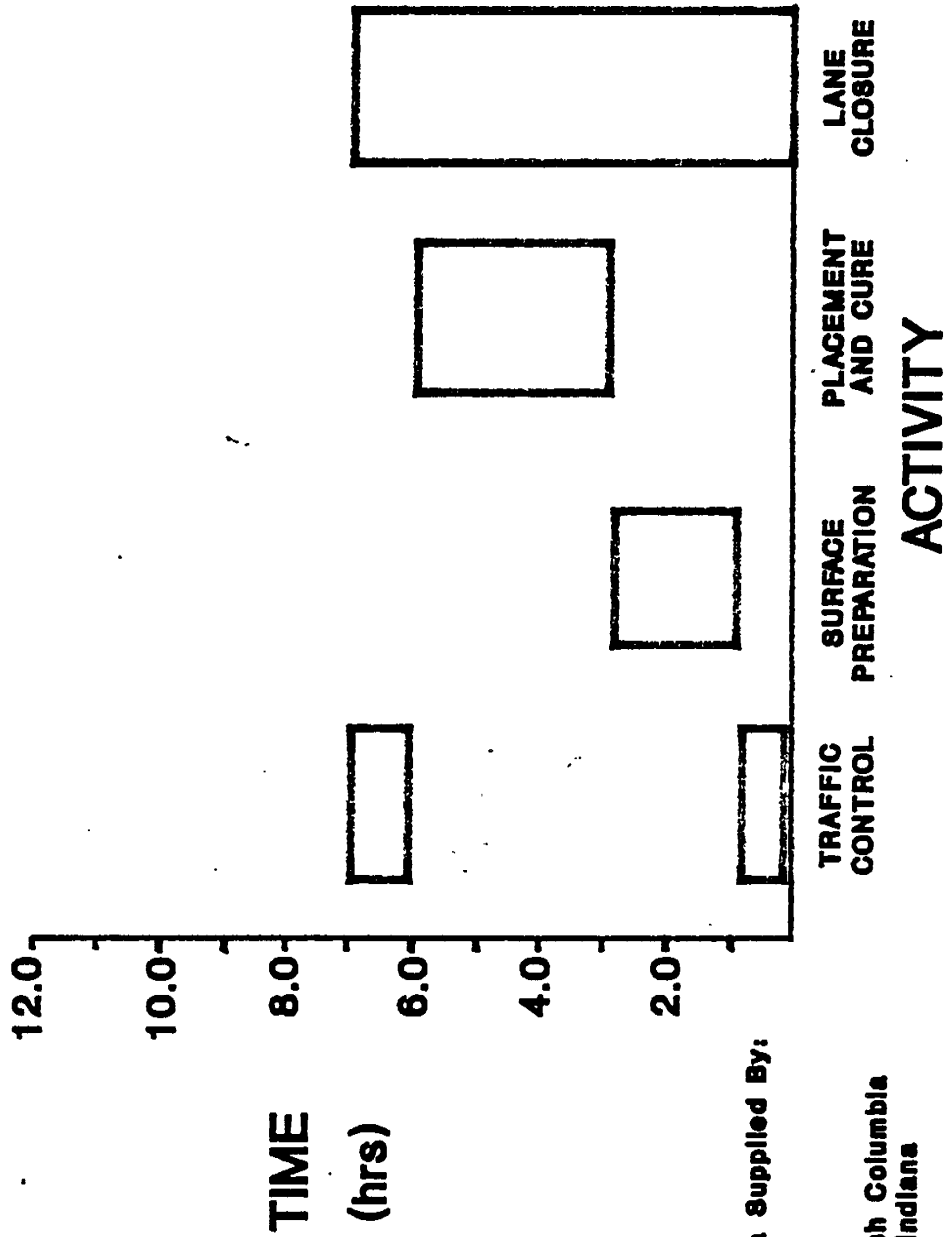
TECHNIQUE TIME DEMANDS

PREMIXED POLYMER CONCRETE OVERLAY



Data Supplied By:
 California
 South Carolina
 Tennessee
 Washington

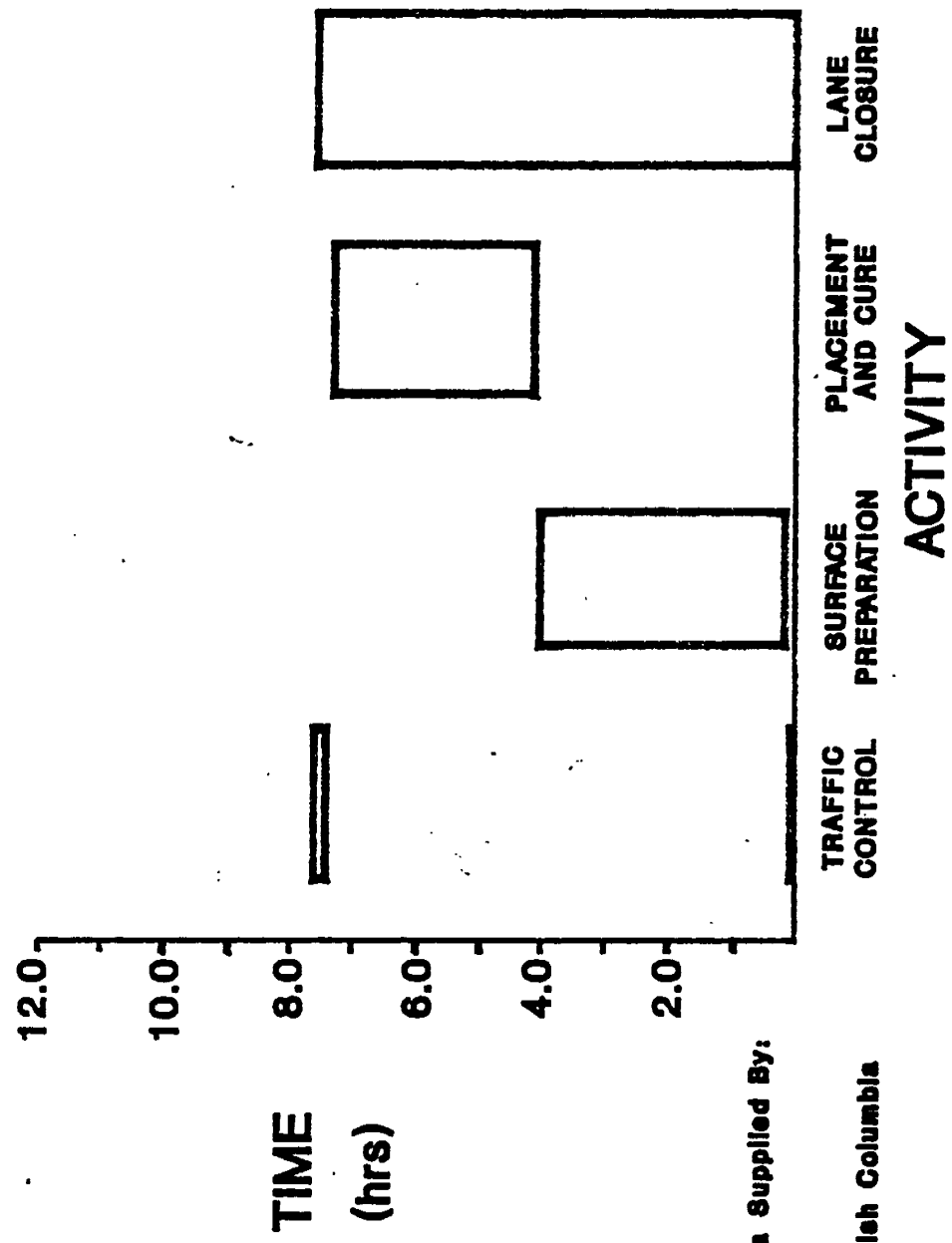
TECHNIQUE TIME DEMANDS OTHER HYDRAULIC CEMENT OVERLAYS



Data Supplied By:

British Columbia
Indiana

TECHNIQUE TIME DEMANDS ALUMINA CEMENT OVERLAYS

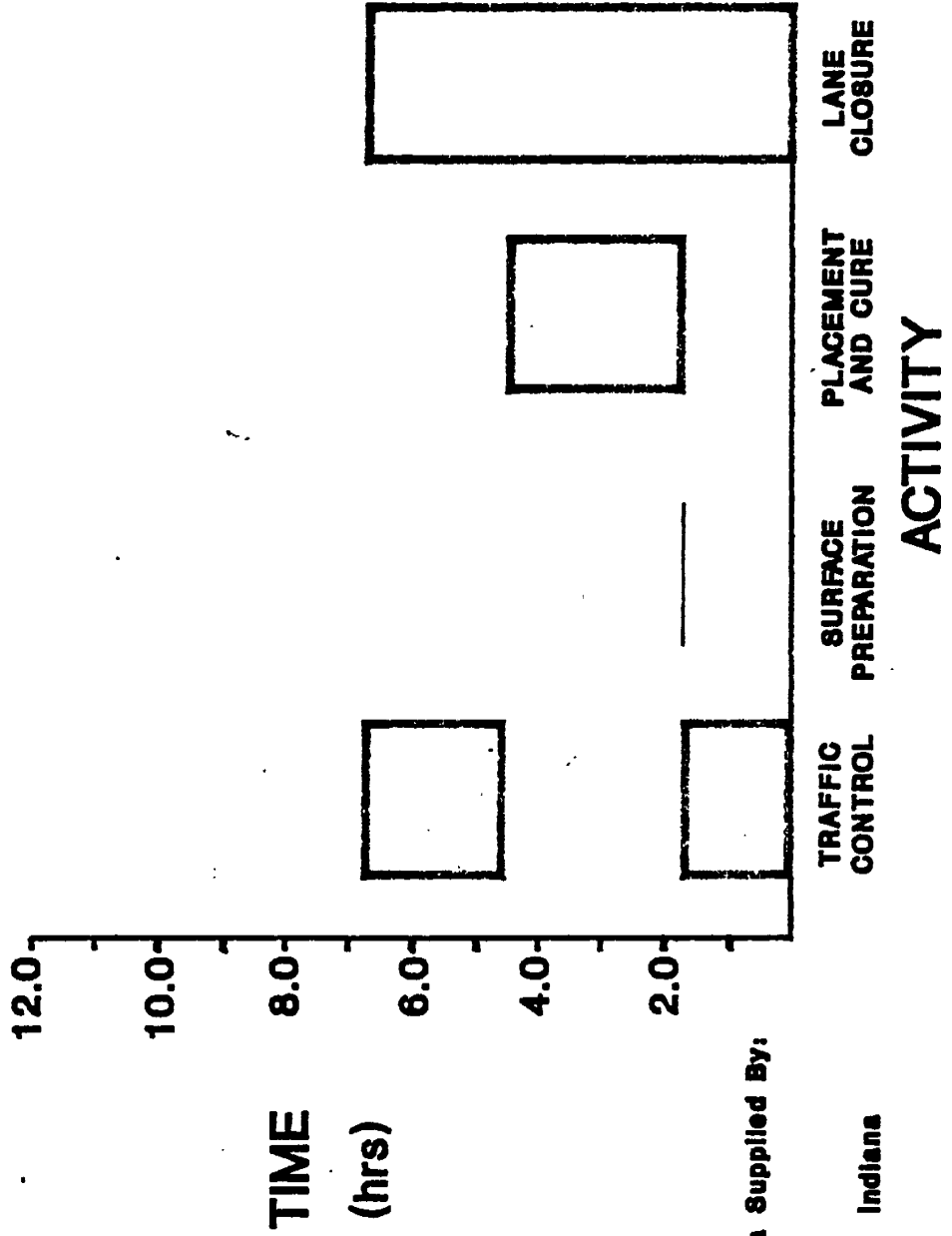


Data Supplied By:

British Columbia

TECHNIQUE TIME DEMANDS

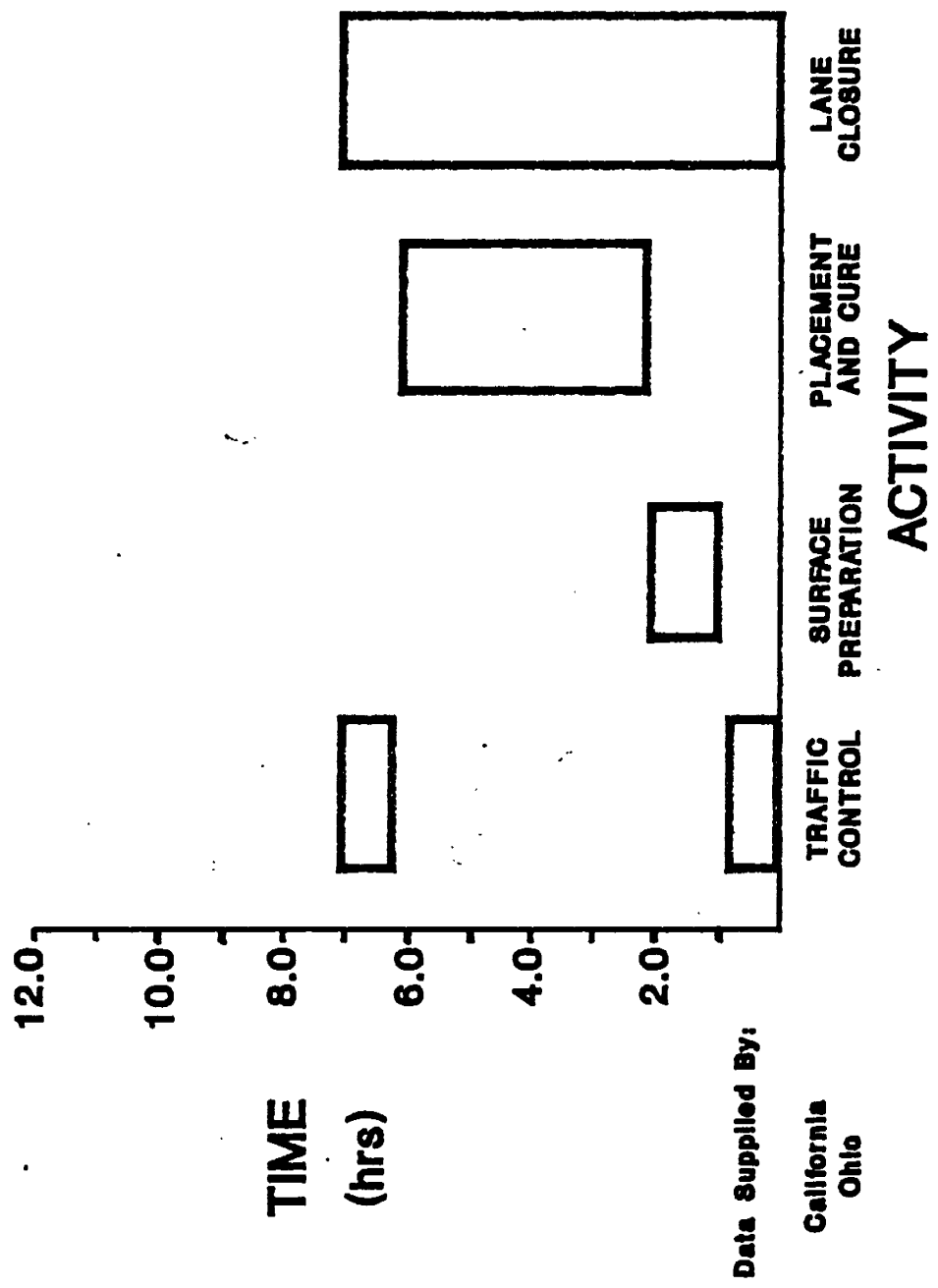
MAGNESIUM PHOSPHATE CEMENT OVERLAY



Data Supplied By:

Indiana

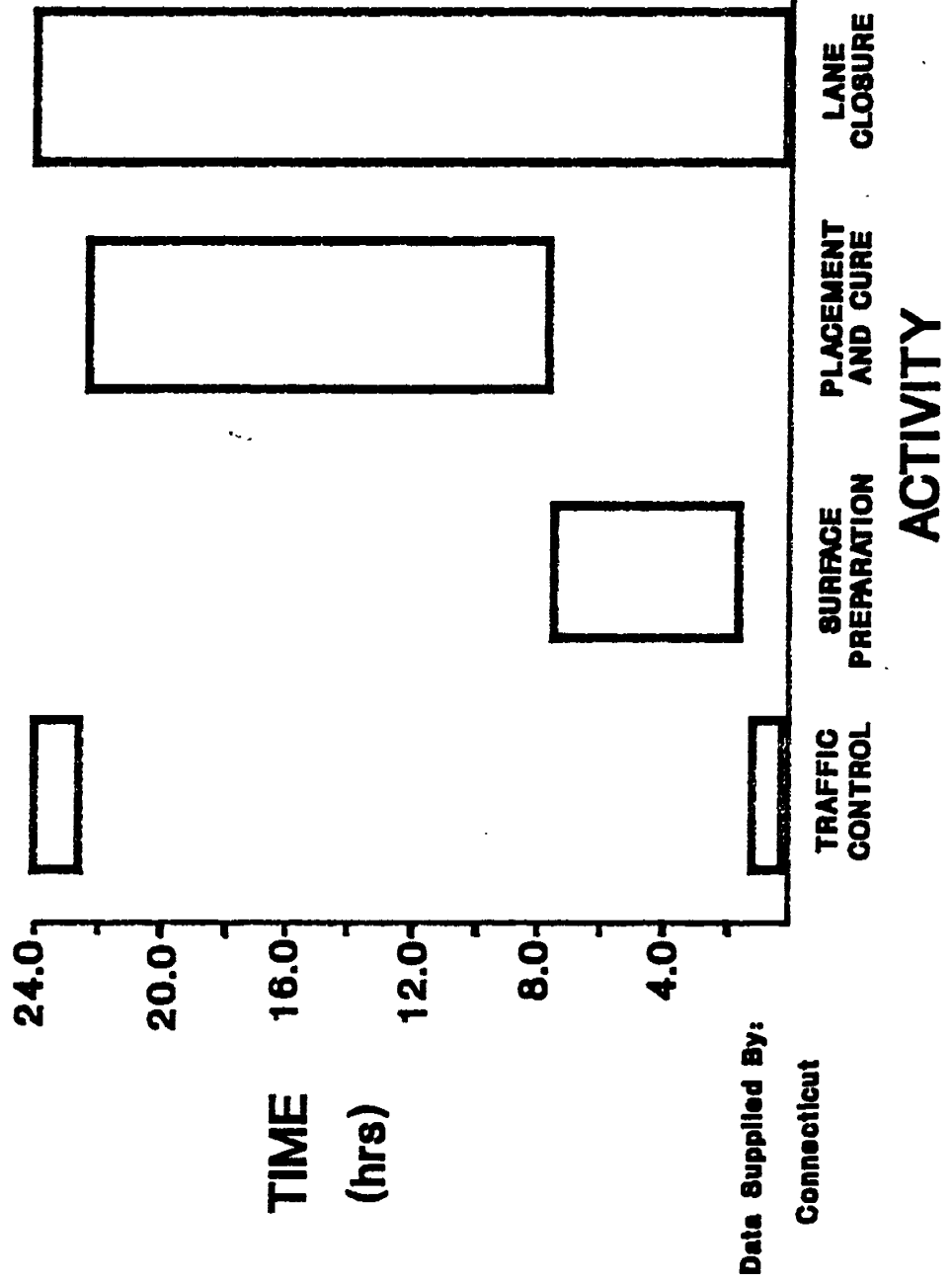
TECHNIQUE TIME DEMANDS ACRYLIC CRACK HEALER SEALERS



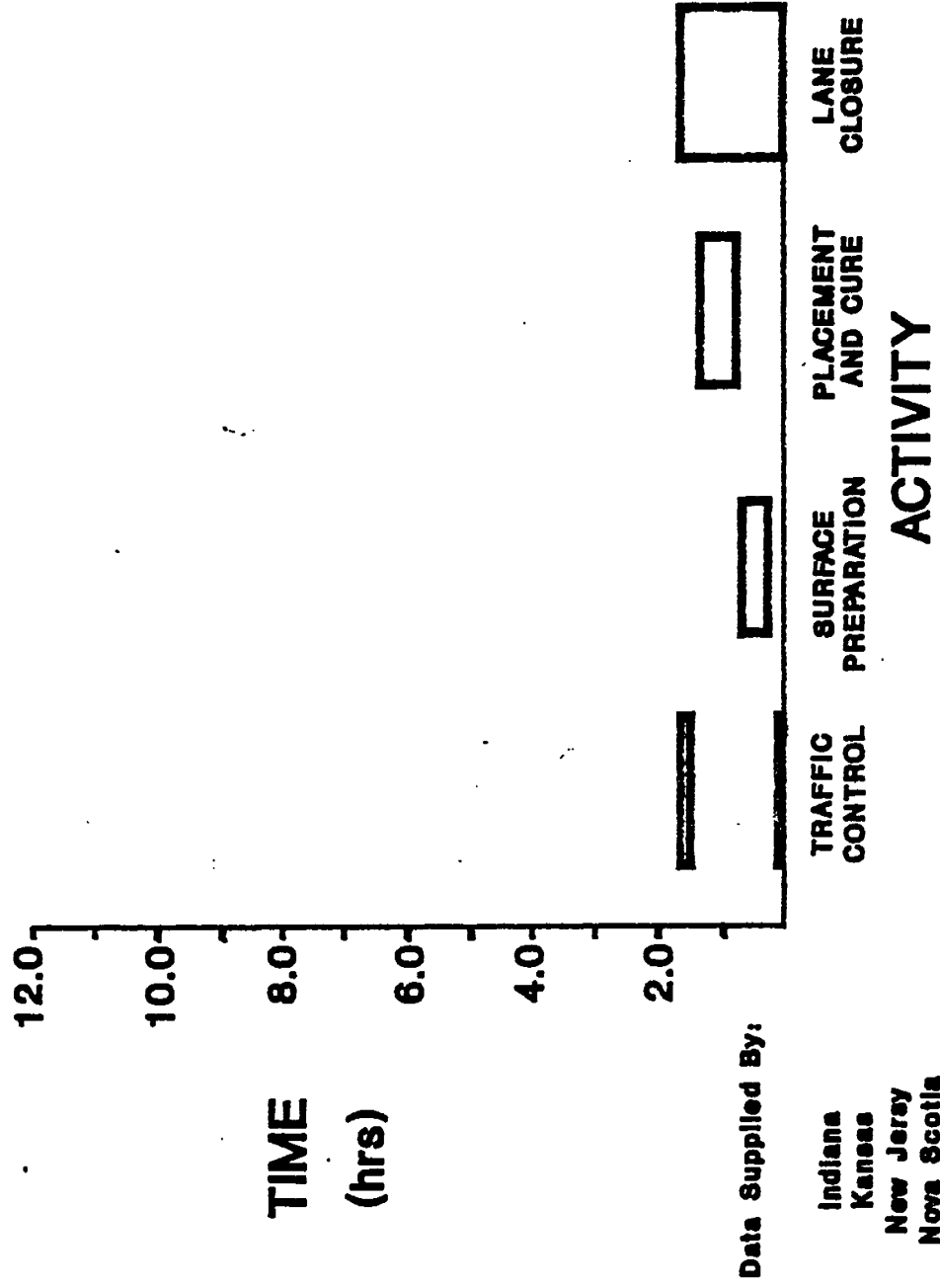
Data Supplied By:
 California
 Ohio

TECHNIQUE TIME DEMANDS

EXPANSION JOINTS AND CONCRETE HEADERS



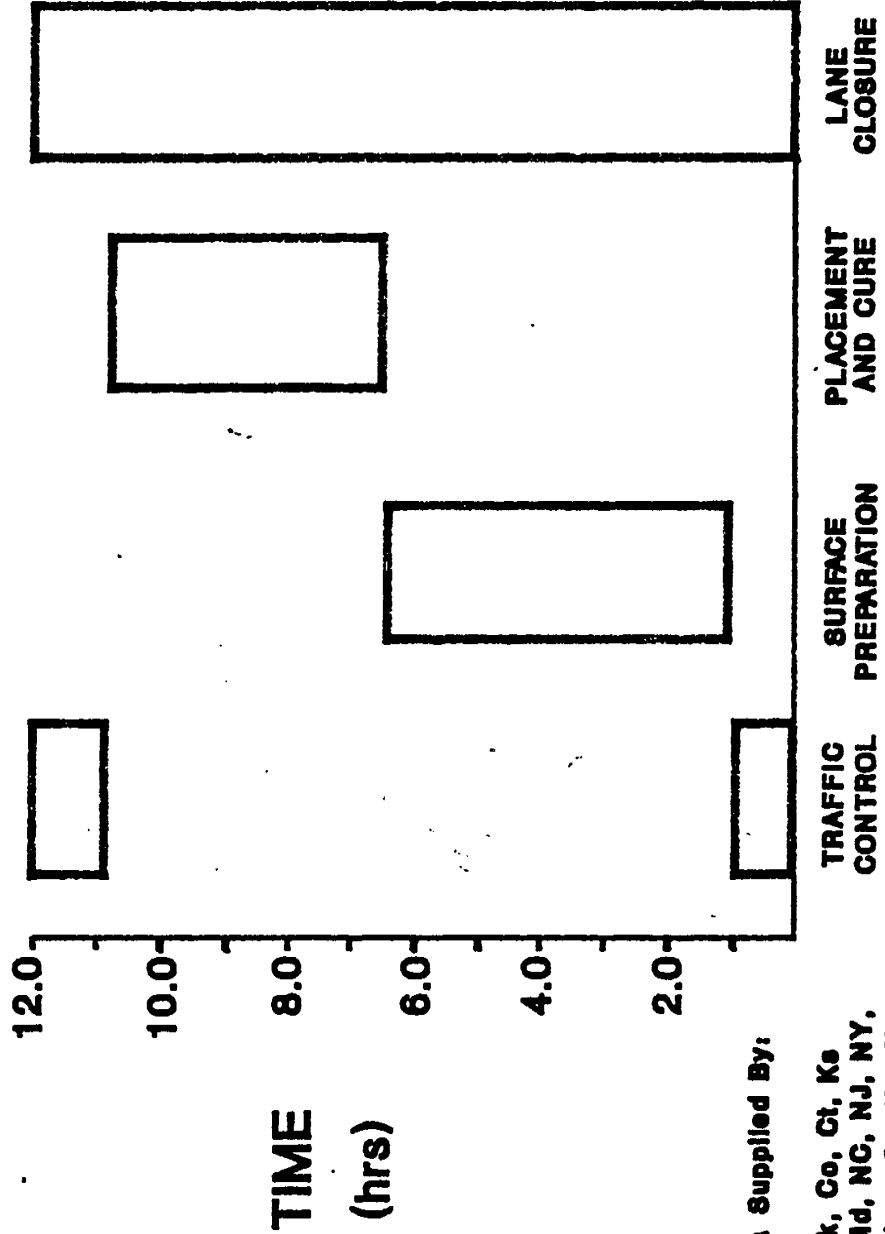
TECHNIQUE TIME DEMANDS PATCHING WITH BITUMINOUS CONCRETE



Data Supplied By:

- Indiana
- Kansas
- New Jersey
- Nova Scotia

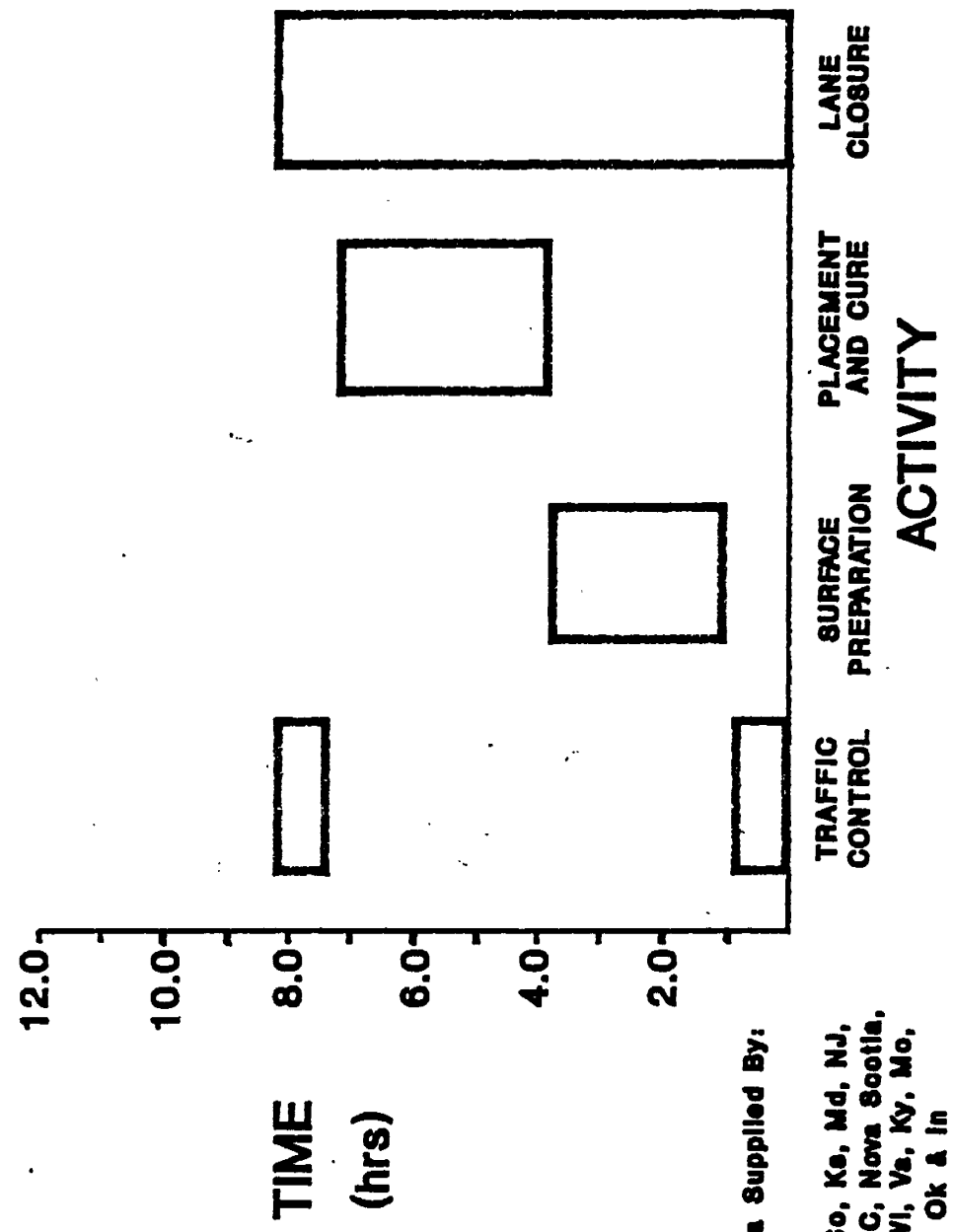
**TECHNIQUE TIME DEMANDS
PATCHING WITH HIGH EARLY STRENGTH CEMENT**



Data Supplied By:

- Ak, Co, Ct, Ks
- In, Md, NC, NJ, NY,
- Mi, Nova Scotia, Tn,
- Ok, Va, WI, KY

TECHNIQUE TIME DEMANDS
PATCHING WITH RAPID HARDENING
CEMENTITIOUS MATERIALS

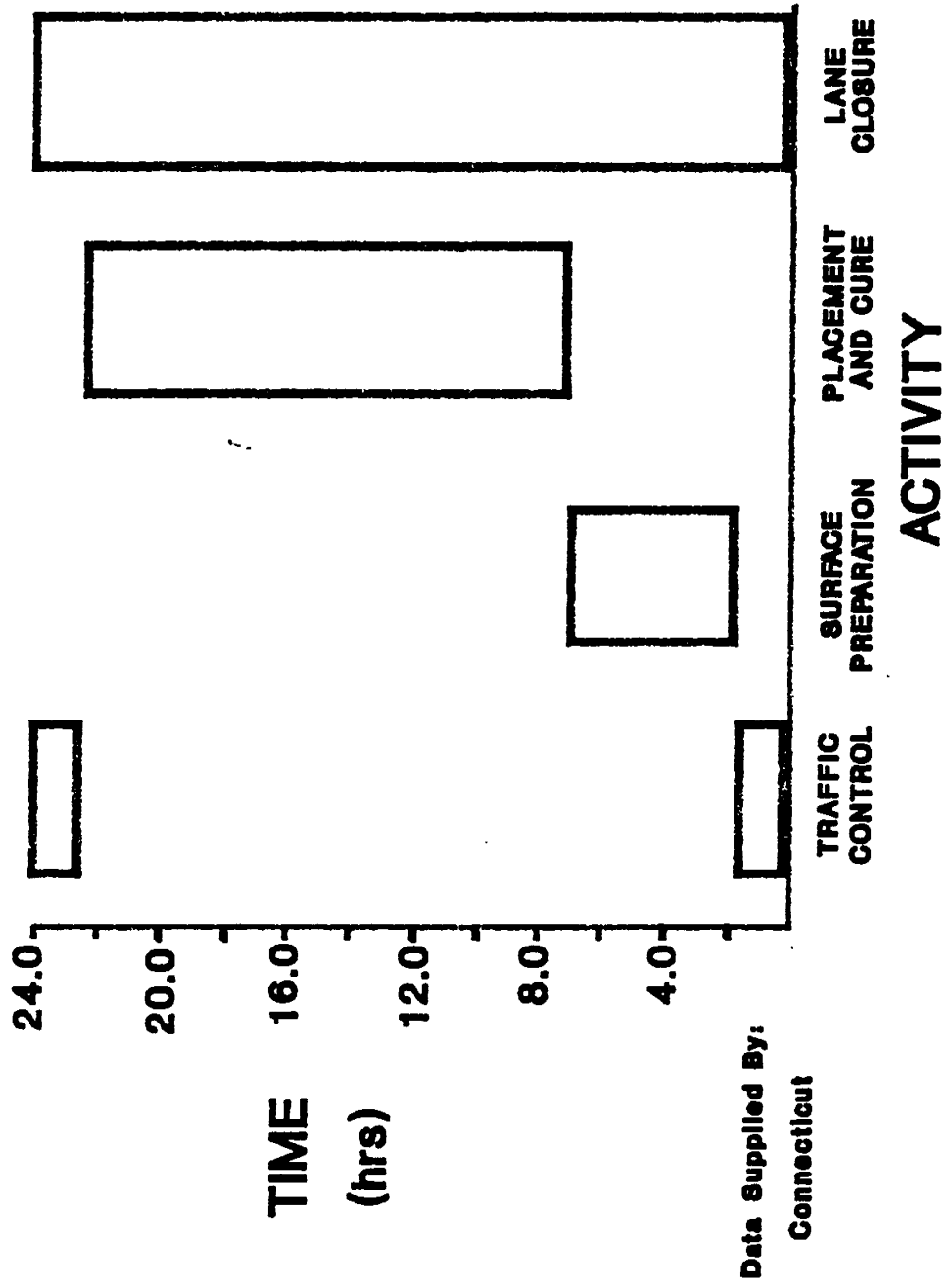


Data Supplied By:

Ar, Co, Ks, Md, Nj,
 NY, NC, Nova Scotia,
 Tn, WI, Va, Ky, Mo,
 Ok & In

TECHNIQUE TIME DEMANDS

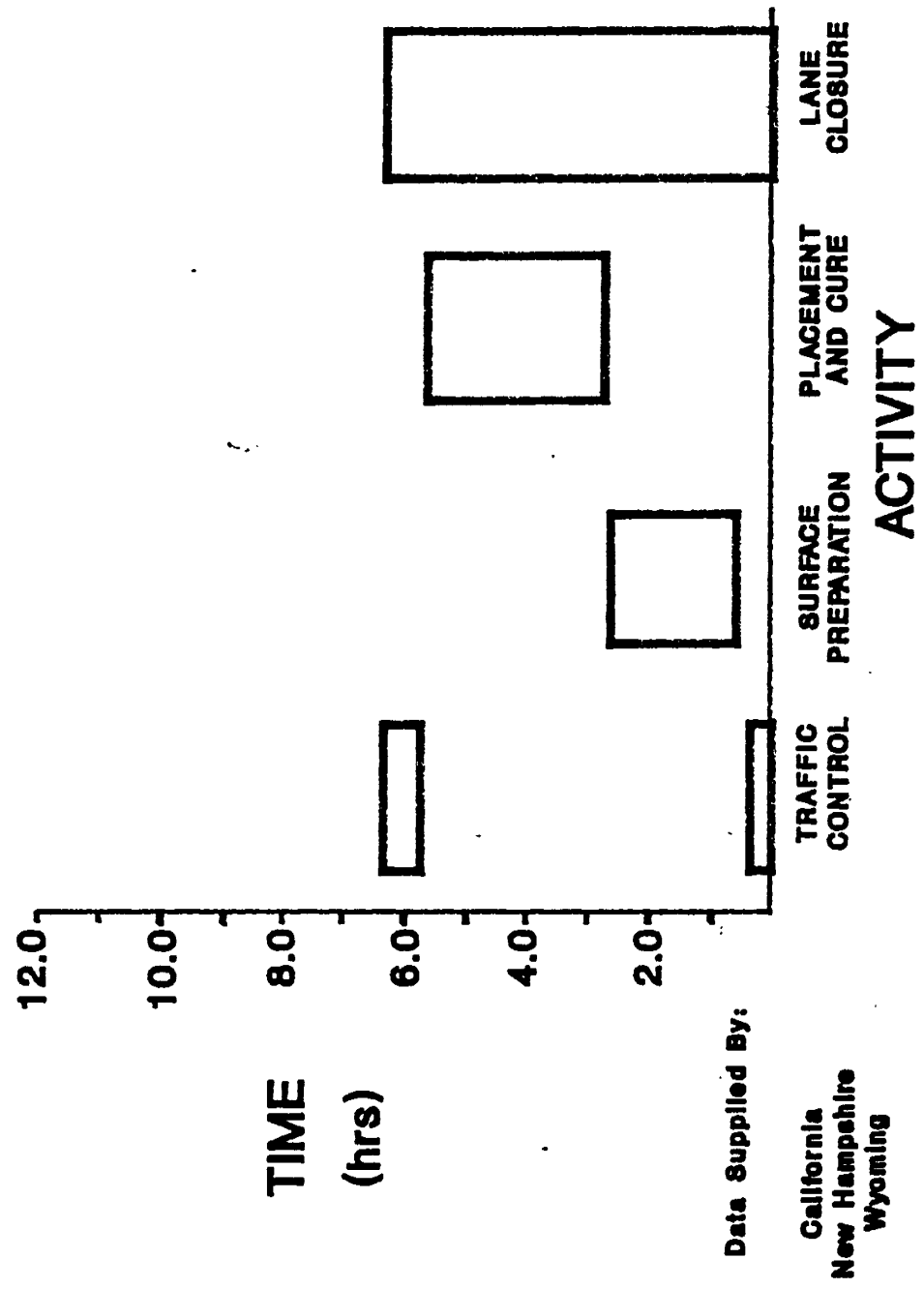
PATCHING WITH TYPE III CEMENT



Data Supplied By:
Connecticut

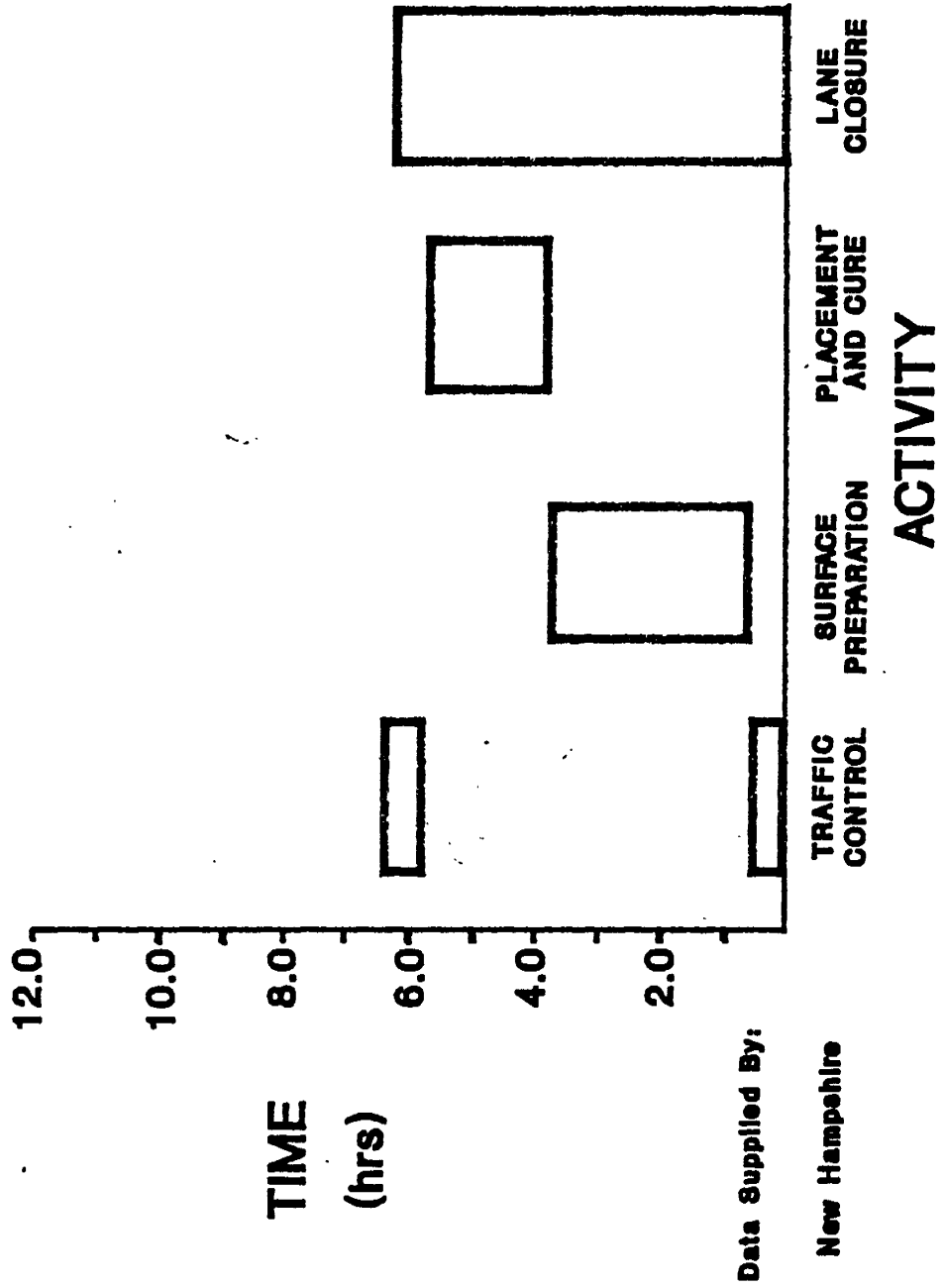
TECHNIQUE TIME DEMANDS

PATCHING WITH POLYMER CONCRETE

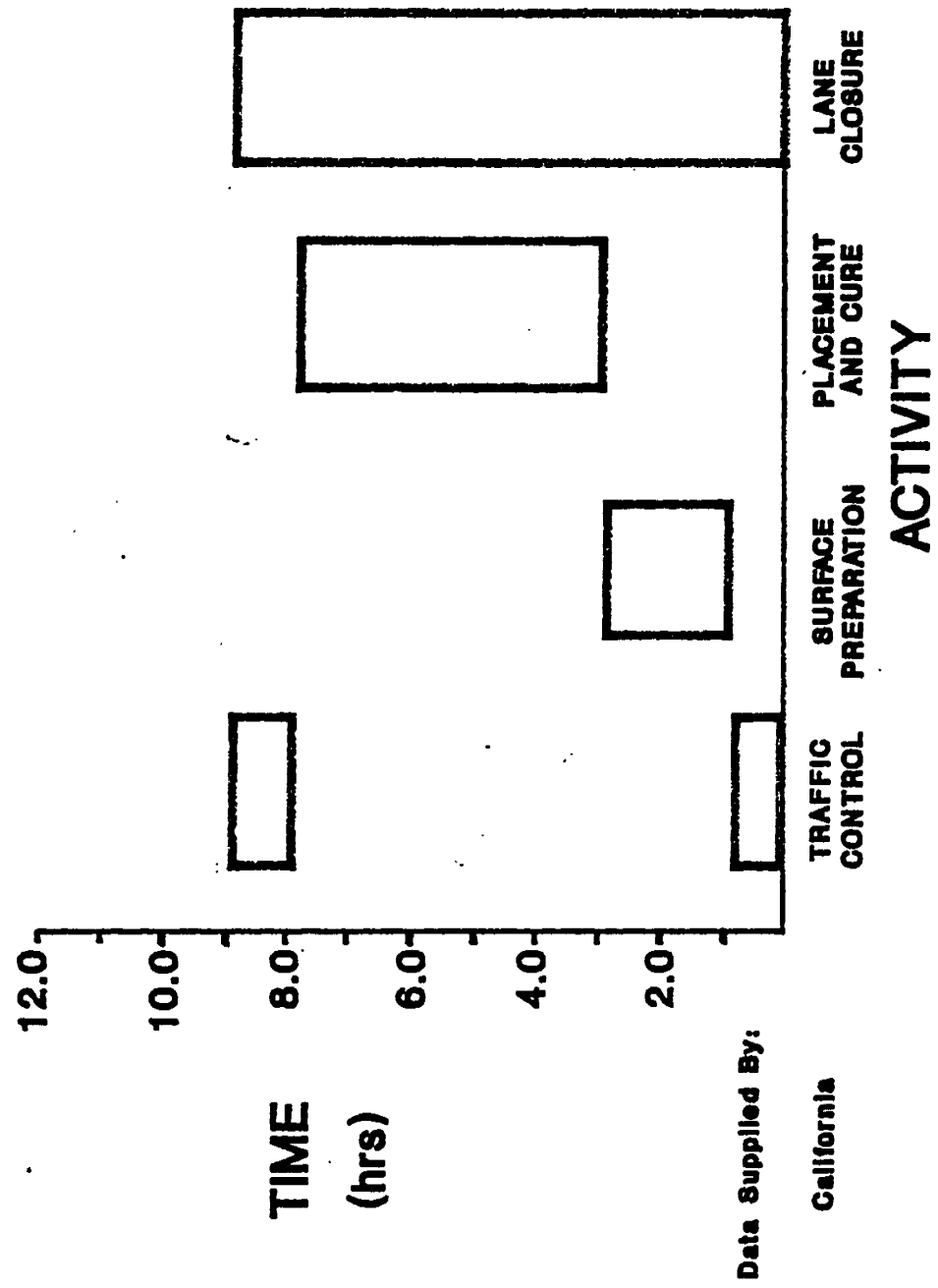


Data Supplied By:
 California
 New Hampshire
 Wyoming

TECHNIQUE TIME DEMANDS
PATCHING WITH EPOXY POLYMER CEMENT

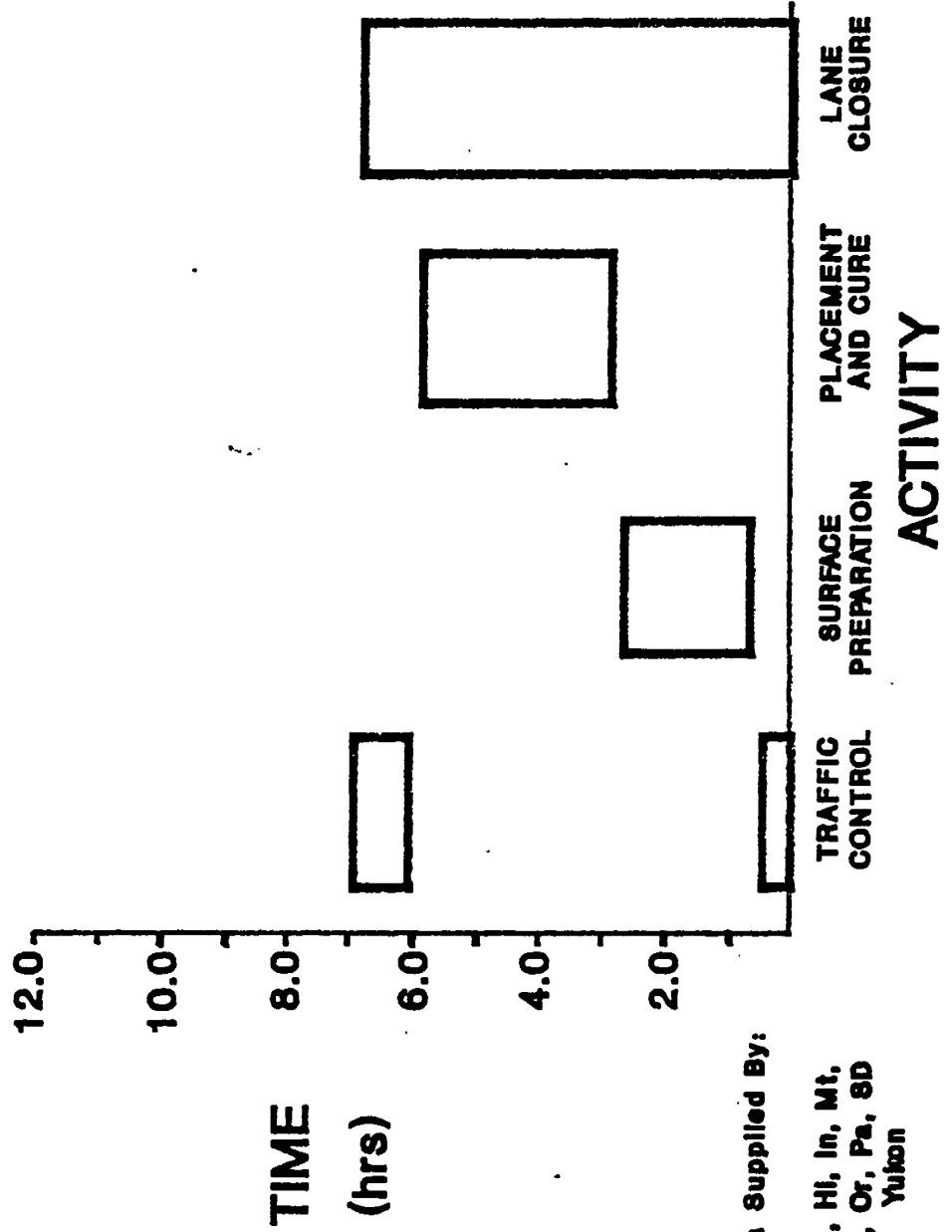


TECHNIQUE TIME DEMANDS
PATCHING WITH POLYESTER STYRENE CEMENT



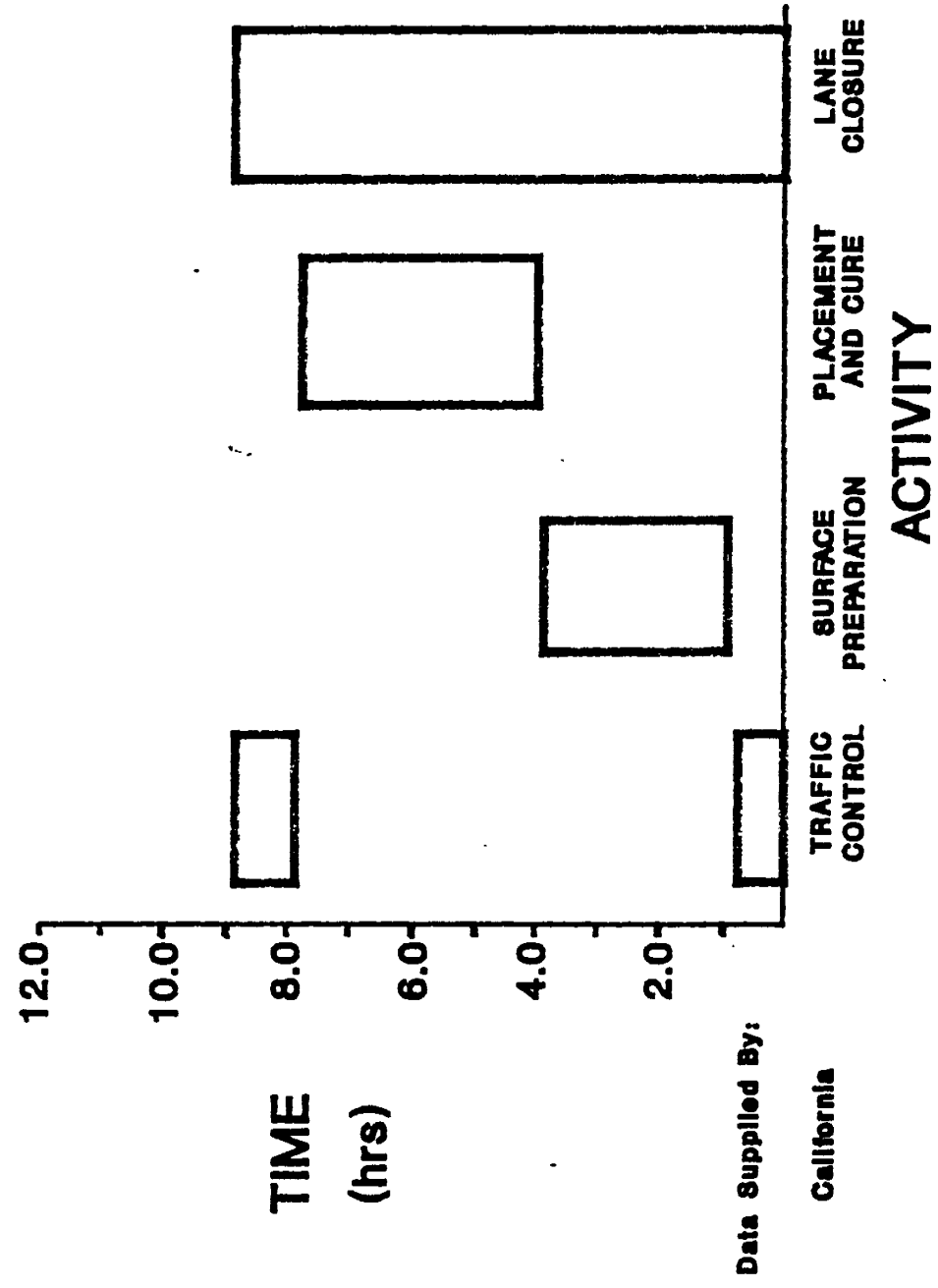
TECHNIQUE TIME DEMANDS

PATCHING WITH OTHER HYDRAULIC CEMENT



Data Supplied By:
 Ca, HI, In, Mt,
 Ok, Or, Pa, SD
 Yuton

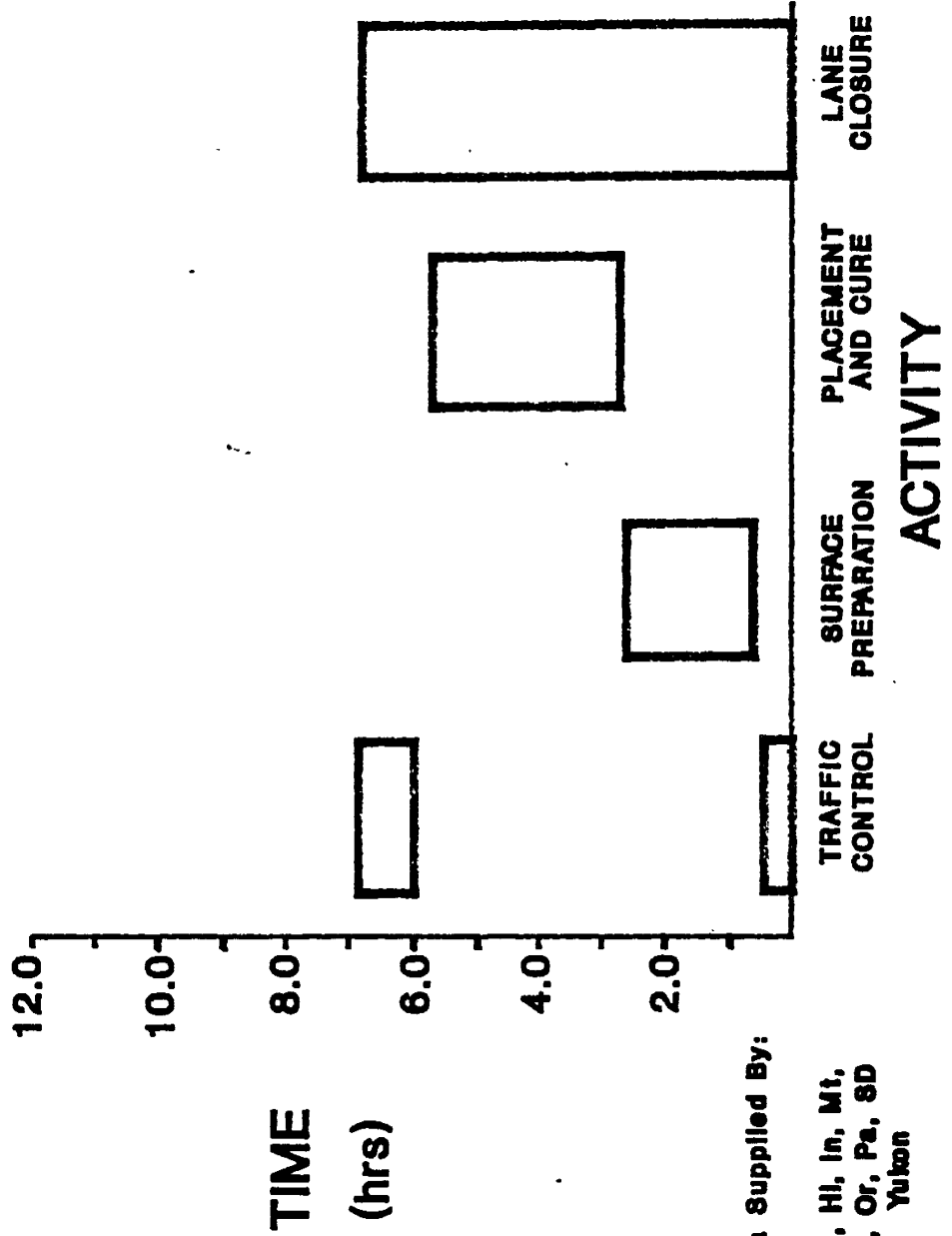
TECHNIQUE TIME DEMANDS PATCHING WITH ALUMINA CEMENT



Data Supplied By:
California

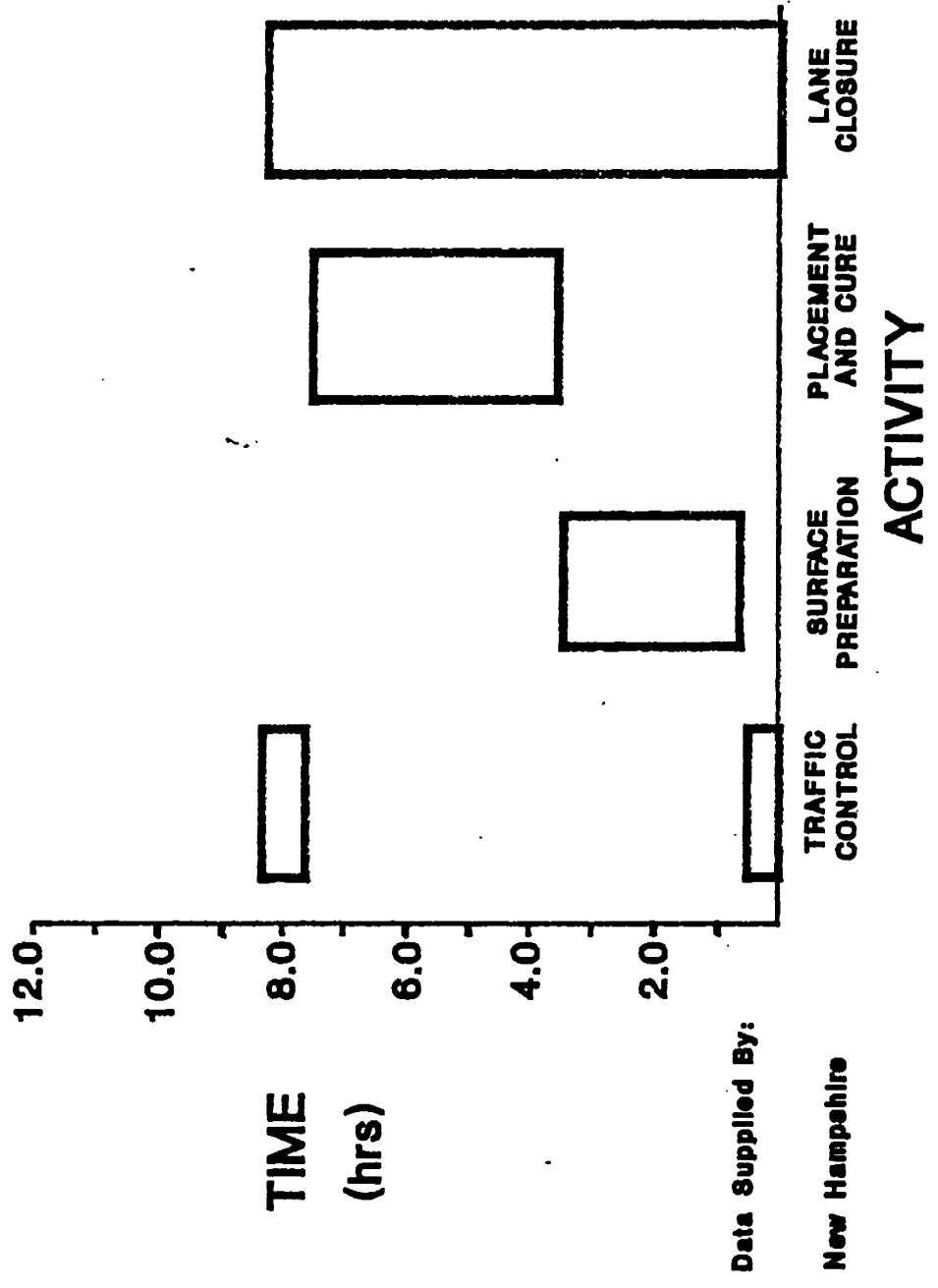
TECHNIQUE TIME DEMANDS

PATCHING WITH MAGNESIUM PHOSPHATE CEMENT



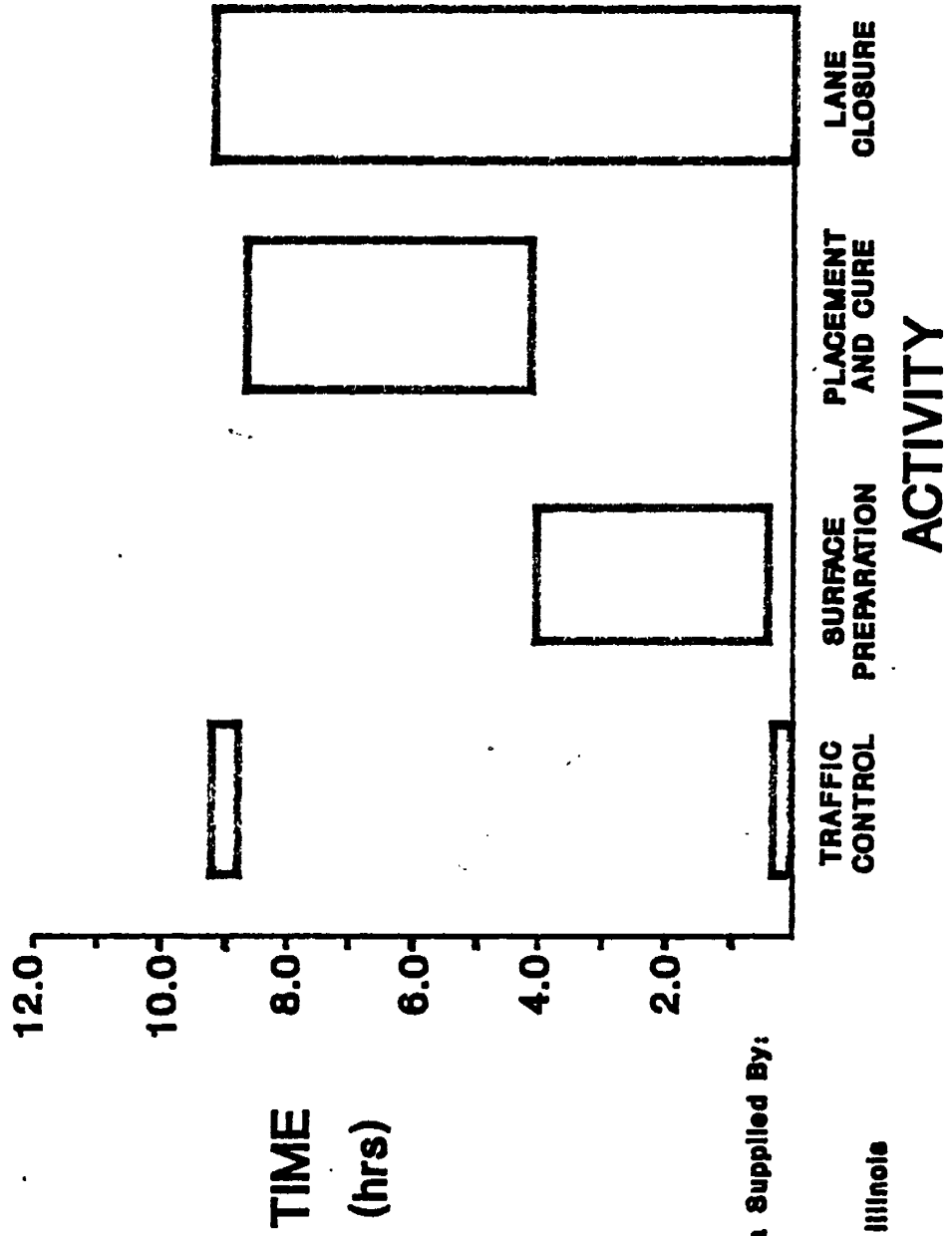
Data Supplied By:
 Ca, HI, In, Mt,
 Ok, Or, Pa, SD
 Yukon

TECHNIQUE TIME DEMANDS
STEEL PLATE OVER CONVENTIONAL CONCRETE



TECHNIQUE TIME DEMANDS

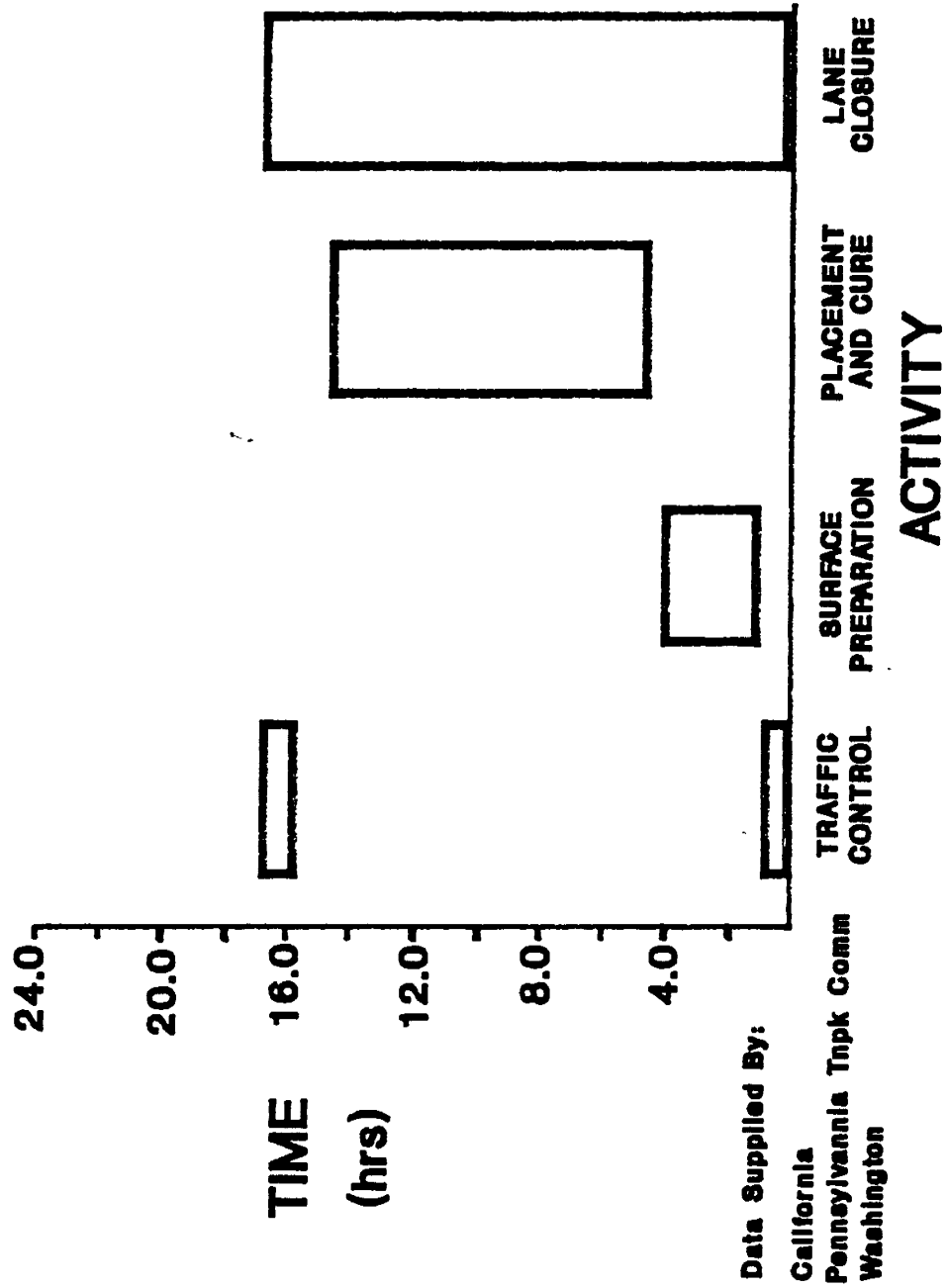
REPLACEMENT WITH POST-TENSIONED CONCRETE



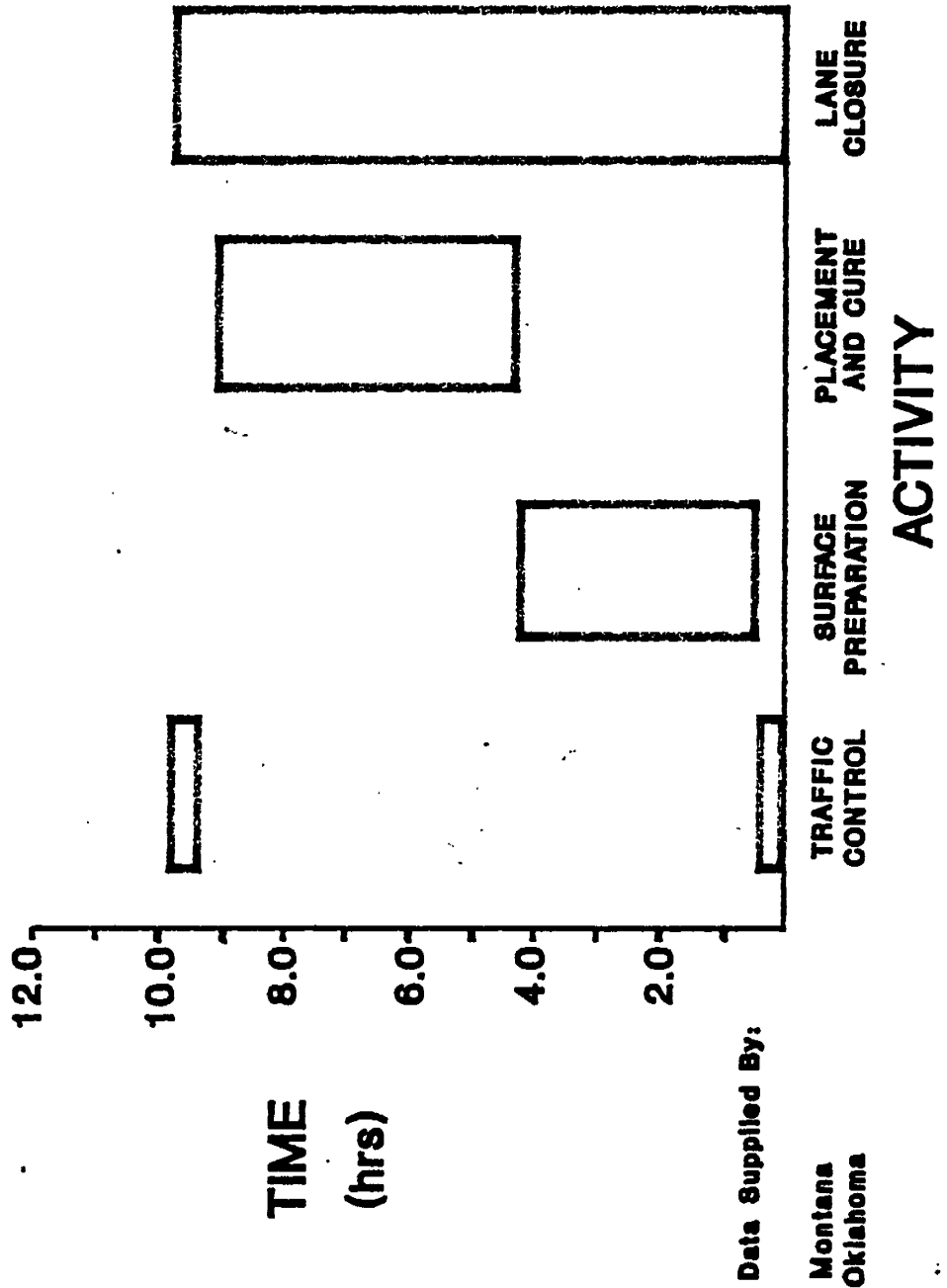
Data Supplied By:

Illinois

TECHNIQUE TIME DEMANDS REPLACEMENT WITH PRECAST CONCRETE

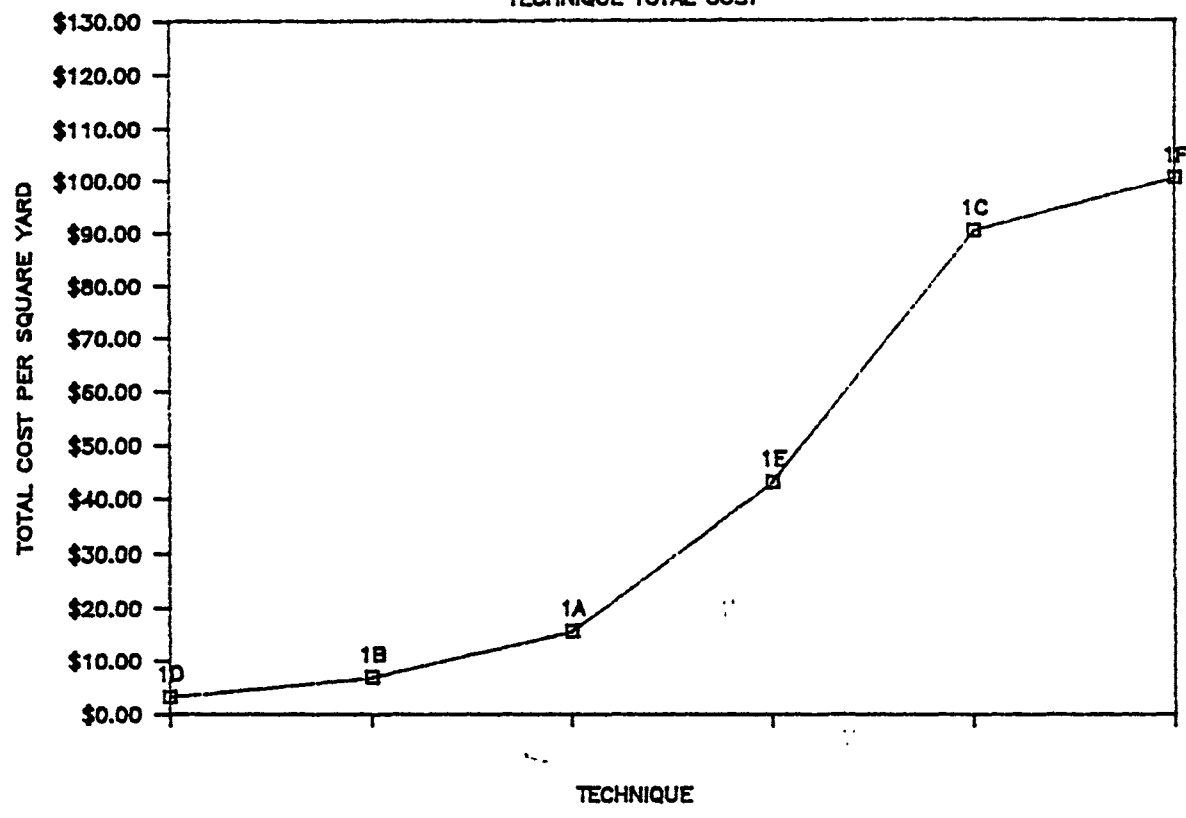


TECHNIQUE TIME DEMANDS
OTHER SITE CAST HYDRAULIC CEMENT



RAPID PROTECTION SYSTEMS

TECHNIQUE TOTAL COST



TECHNIQUE KEY:

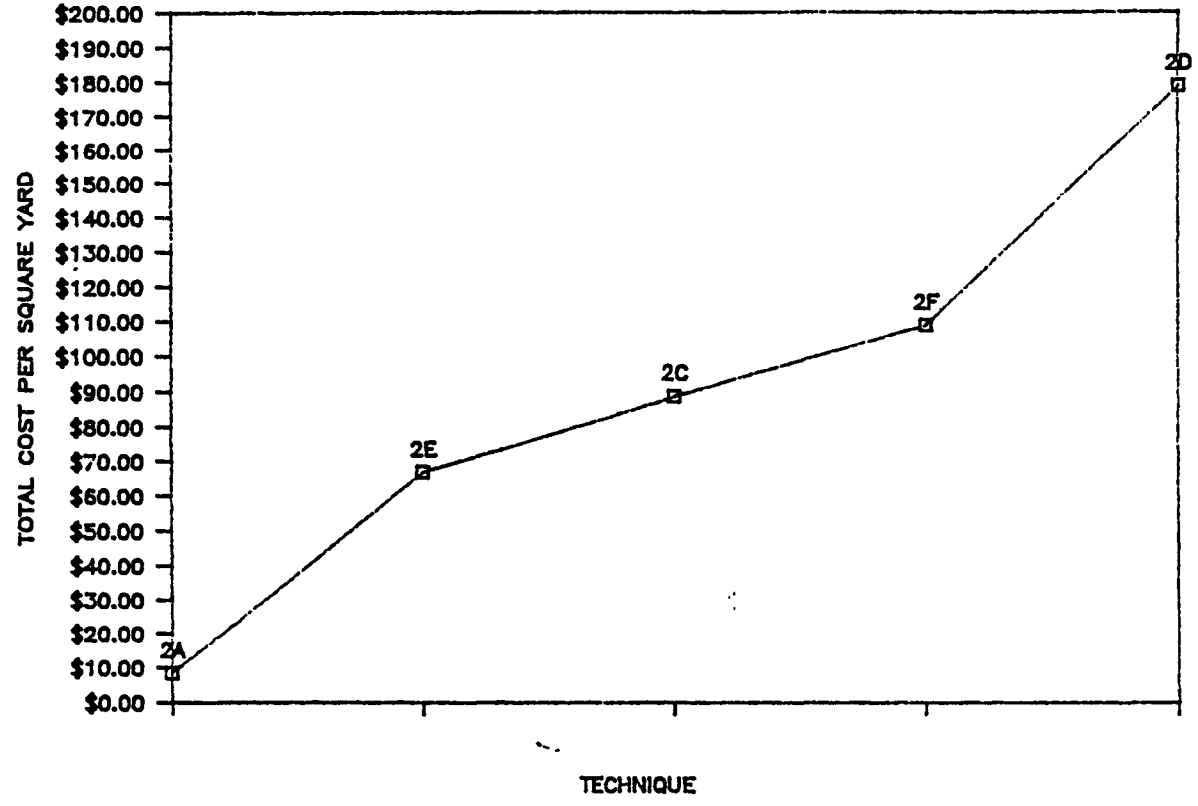
	<u>CODE NUMBER*</u>	<u>TOTAL COST (\$/YD²)</u>	<u>DOT/CSHRP PROVIDING DATA</u>
1--PENETRATING SEALER	1D	\$ 3.27	ALTA, CA, MD, NE, OK
2--COATING	1B	\$ 6.95	CA
3--BITUMINOUS CONC OVLY	1A	\$ 15.72	CT, ID, MD, NE, NH, NY, NS, SD, TN, WA
4--PLMR OVLY	1E	\$ 43.17	BC, CA, MS, NY, OH, TN, WA, VA
5--HES PCC OVLY	1C	\$ 90.38	BC, WA
6--OTHER HYDRAULIC CEMENT OVLY	1F	\$100.46	BC

*CODE NUMBERS CORRESPOND TO OUTLINE DIVISIONS

2426

RAPID REHABILITATION SYSTEMS

TECHNIQUE TOTAL COST



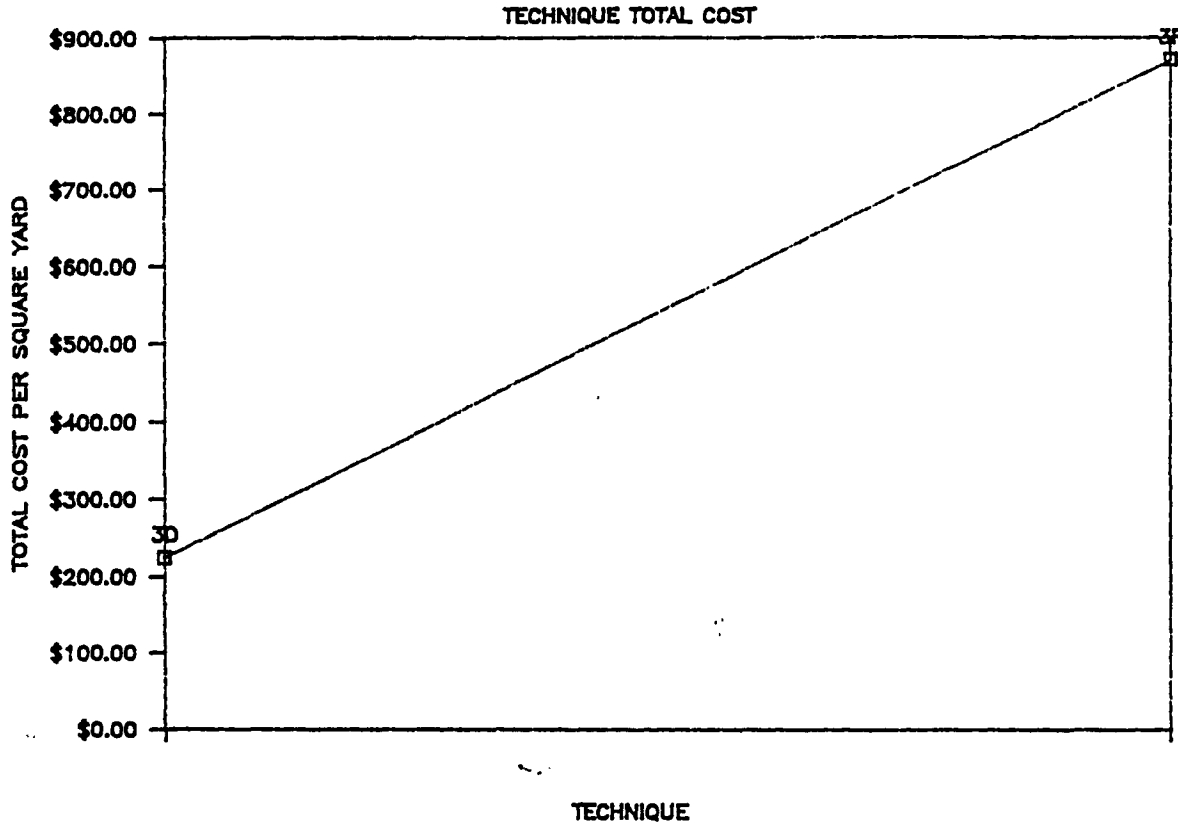
TECHNIQUE KEY:

	<u>CODE NUMBER*</u>	<u>TOTAL COST (\$/YD²)</u>	<u>DOT/CSHRP PROVIDING DATA</u>
1--CRACK SEALER	2A	\$ 8.40	CA, OH
2--PLMR CONC PATCH	2E	\$ 66.86	CA
3--BITUMINOUS CONC PATCH	2C	\$ 88.50	IN, KS, NS
4--OTHER HYDRAULIC CEMENT PATCH	2F	\$108.75	CA, HI, IN, MT, OK, YT
5--HES PCC PATCH	2D	\$178.72	AR, CO, CT, KS, KY, MD, NJ, NY, NS, OK, TN, TX, VA

*CODE NUMBERS CORRESPOND TO OUTLINE DIVISIONS

RAPID REPLACEMENT SYSTEMS

2427



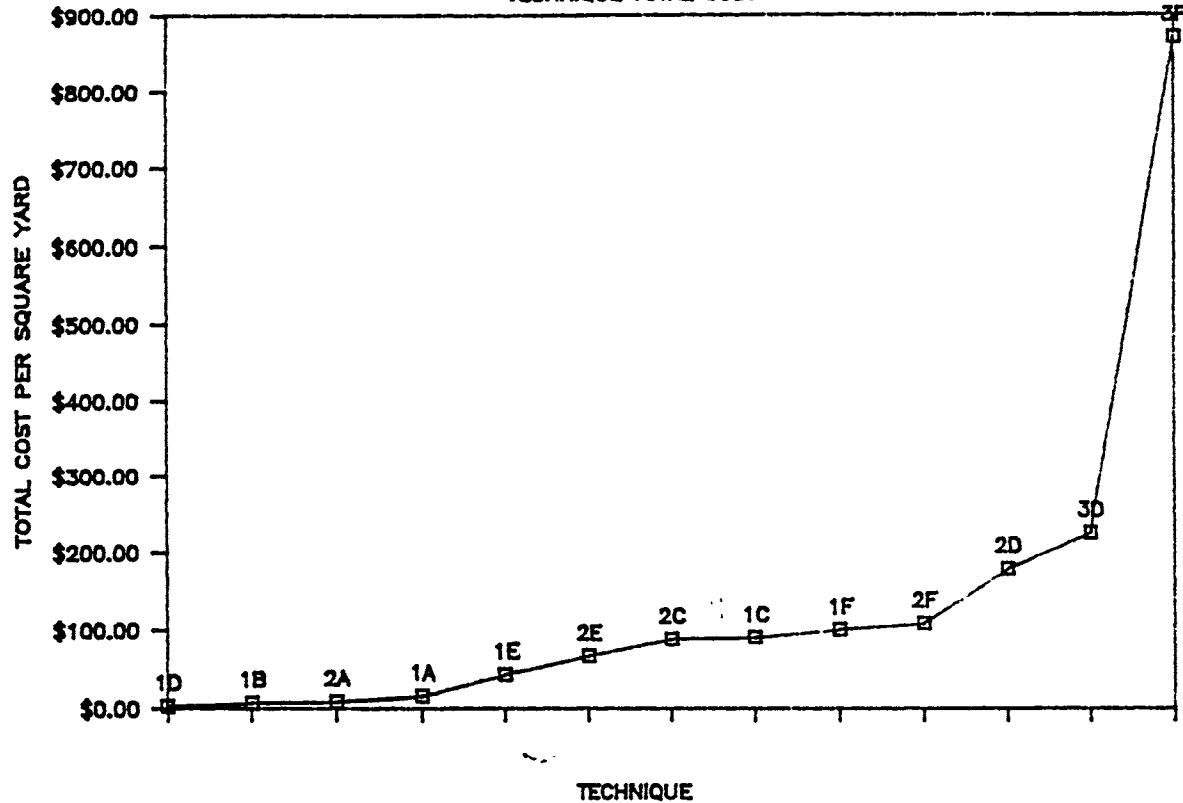
TECHNIQUE KEY:

	<u>CODE NUMBER*</u>	<u>TOTAL COST (\$/YD²)</u>	<u>DOT/CSHRP PROVIDING DATA</u>
1--SITE CAST HES PCC	3D	\$224.25	CO, OK
2--OTHER SITE CAST HYDRAULIC CEMENT	3F	\$870.50	IN, MT

*CODE NUMBERS CORRESPOND TO OUTLINE DIVISIONS

RAPID REPAIR SYSTEMS

TECHNIQUE TOTAL COST

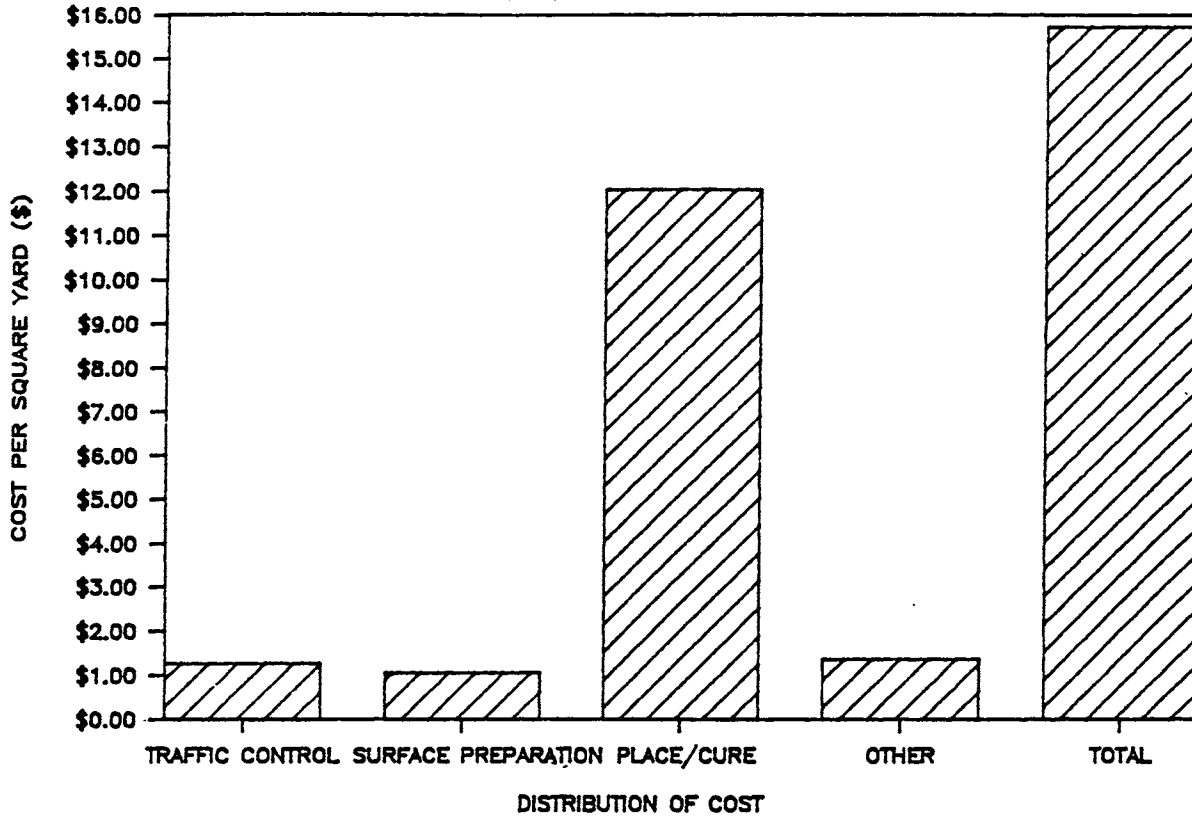
TECHNIQUE KEY:

	<u>CODE NUMBER*</u>	<u>TOTAL COST (\$/YD²)</u>	<u>DOT/CSHRP PROVIDING DATA</u>
1--PENETRATING SEALER	1D	\$ 3.27	ALTA, CA, MD, NE, OK
2--COATING	1B	\$ 6.95	CA
3--CRACK SEALER	2A	\$ 8.40	CA, OH
4--BITUMINOUS CONC OVLY	1A	\$ 15.72	CT, ID, MD, NE, NH, NY, NS, SD, TN, WA
5--PLMR OVLY	1E	\$ 43.17	BC, CA, NS, NY, OH, TN, WA, VA
6--PLMR CONC PATCH	2E	\$ 66.86	CA
7--BITUMINOUS CONC PATCH	2C	\$ 88.50	IN, KS, NS
8--HES PCC OVLY	1C	\$ 90.38	BC, WA
9--OTHER HYDRAULIC CEMENT OVLY	1F	\$100.46	BC
10--OTHER HYDRAULIC CEMENT PATCH	2F	\$108.75	CA, HI, IN, MT, OK, YT
11--HES PCC PATCH	2D	\$178.72	AR, CO, CT, KS, KY, MD, NJ, NY, NS, OK, TN, TX, VA
12--SITE CAST HES PCC	3D	\$224.25	CO, OK
13--OTHER SITE CAST HYDRAULIC CEMENT	3F	\$870.50	TN, MT

*CODE NUMBERS CORRESPOND TO OUTLINE DIVISIONS

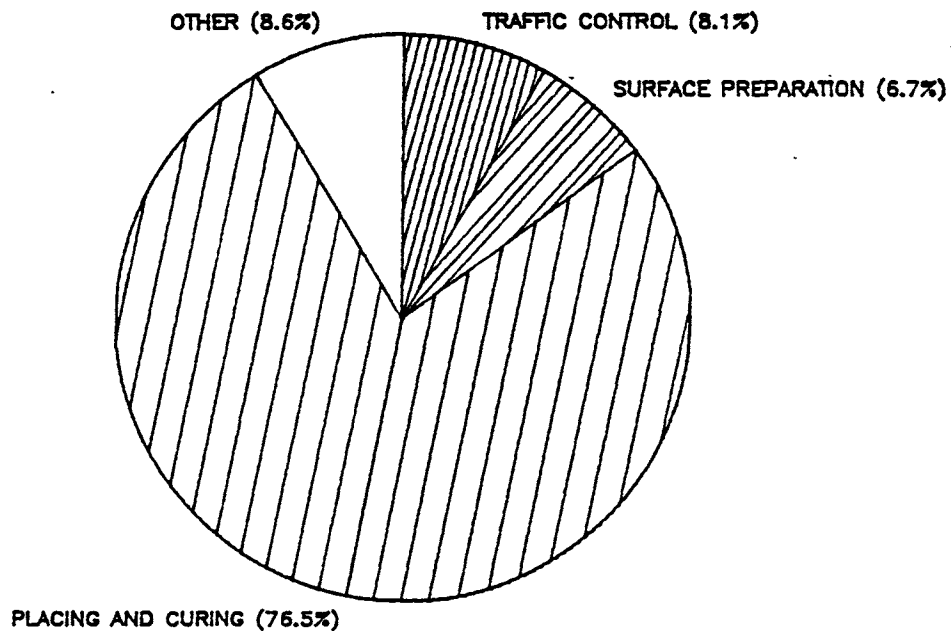
COST DISTRIBUTION OF RAPID REPAIRS

BITUMINOUS CONC OVLY--1A



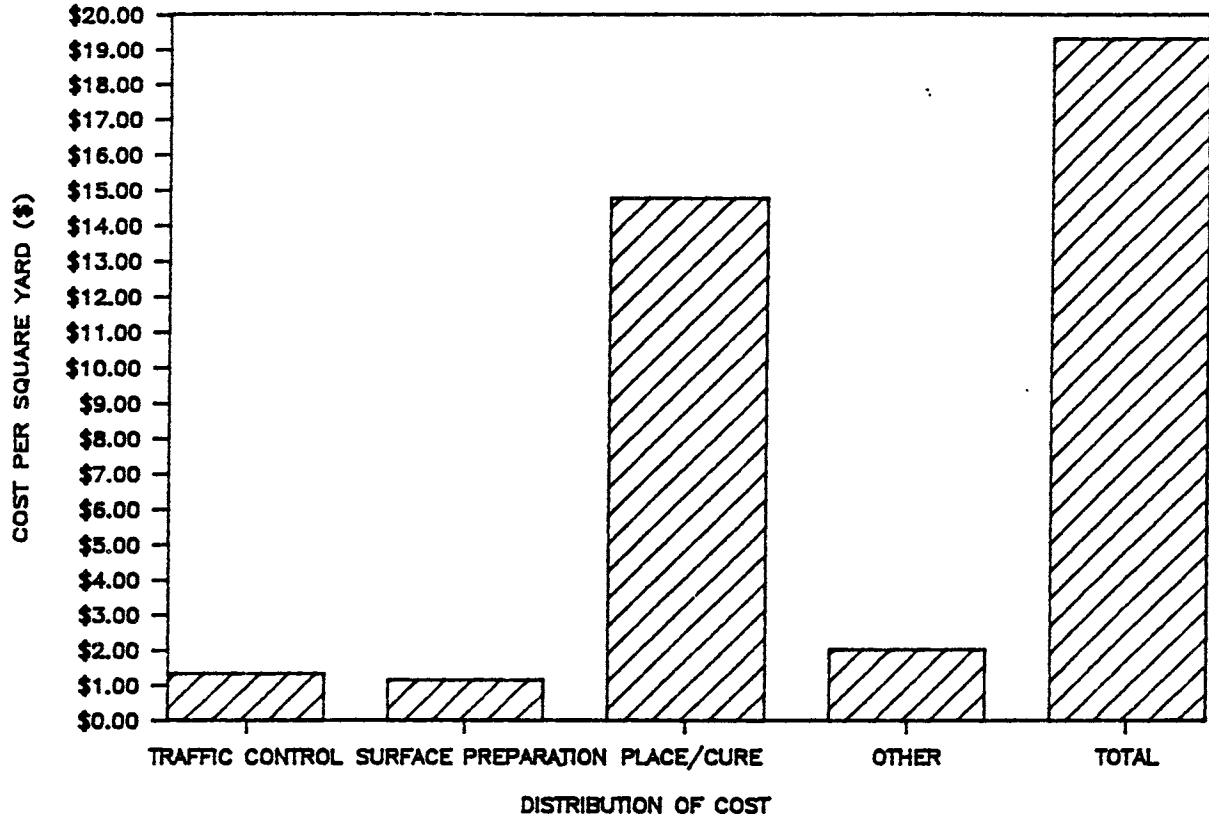
PERCENTAGE DECOMPOSITION OF TOTAL COST

BITUMINOUS CONC OVLY--1A



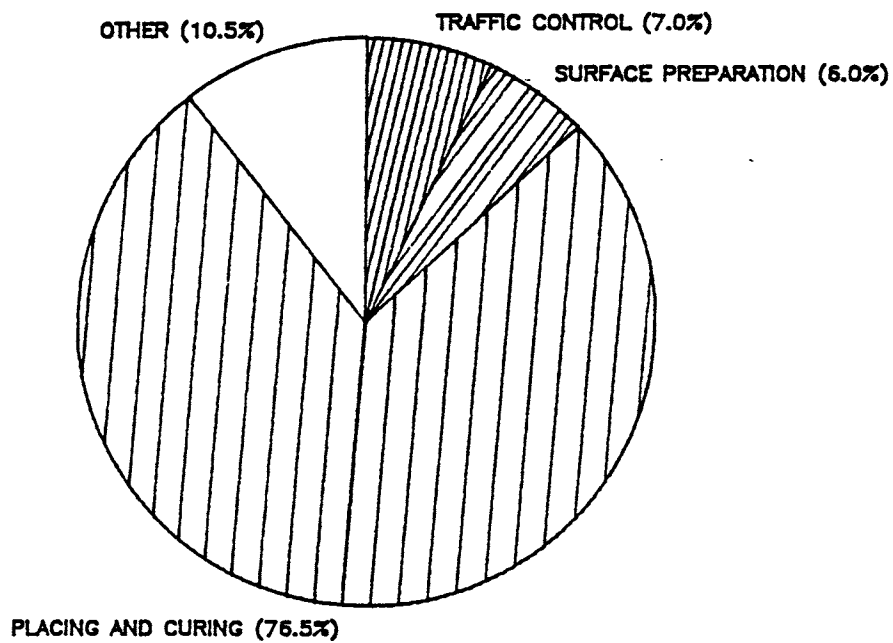
COST DISTRIBUTION OF RAPID REPAIRS

BITUMINOUS CONC OVLY ON MEMBRANE—1A2



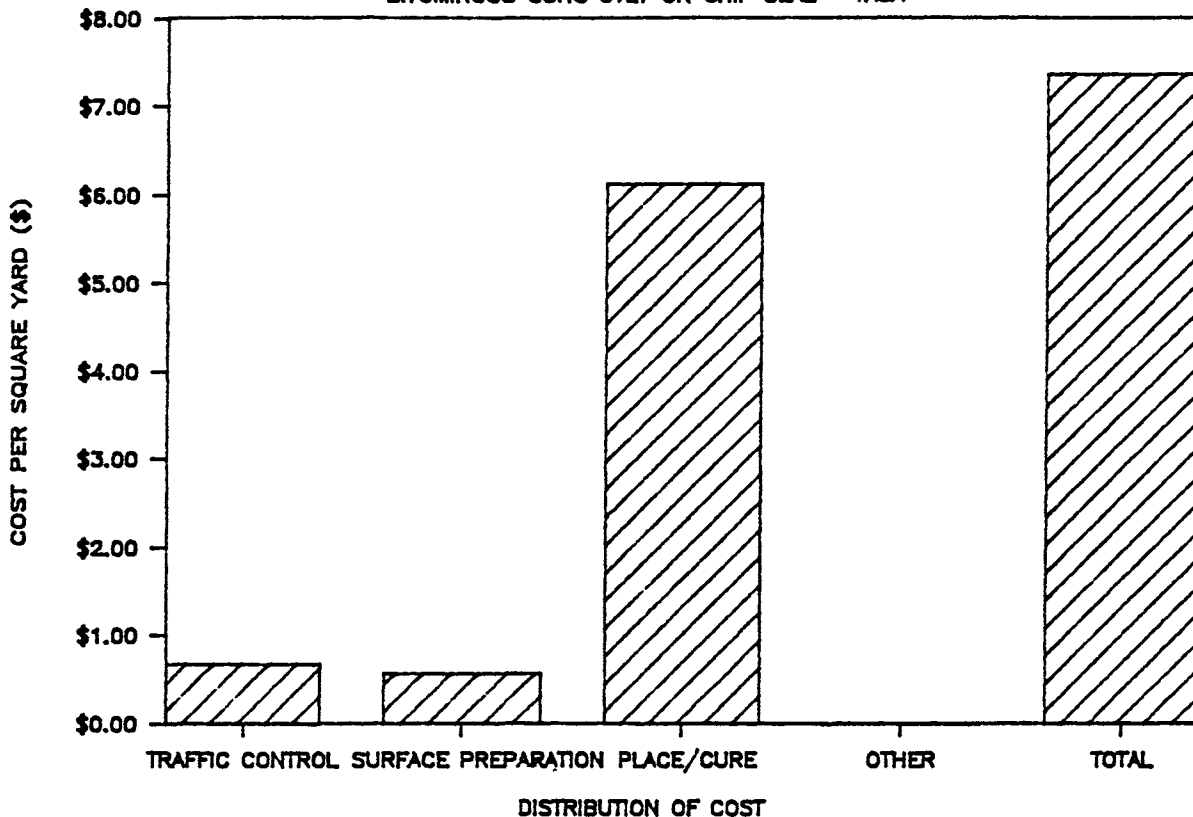
PERCENTAGE DECOMPOSITION OF TOTAL COST

BITUMINOUS CONC OVLY ON MEMBRANE—1A2



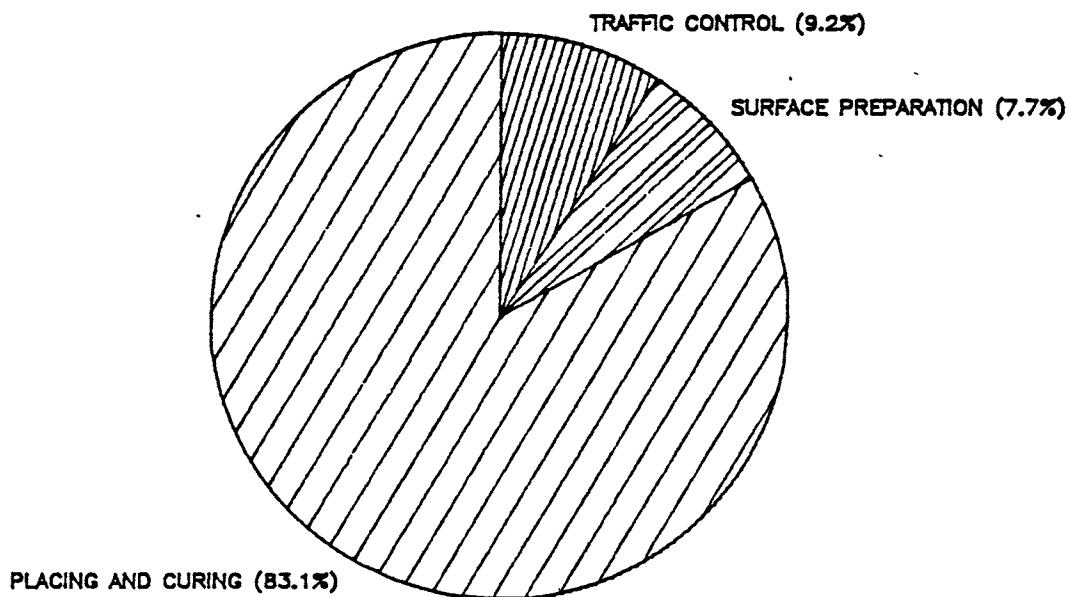
COST DISTRIBUTION OF RAPID REPAIRS

BITUMINOUS CONC OVLY ON CHIP SEAL—1A5A



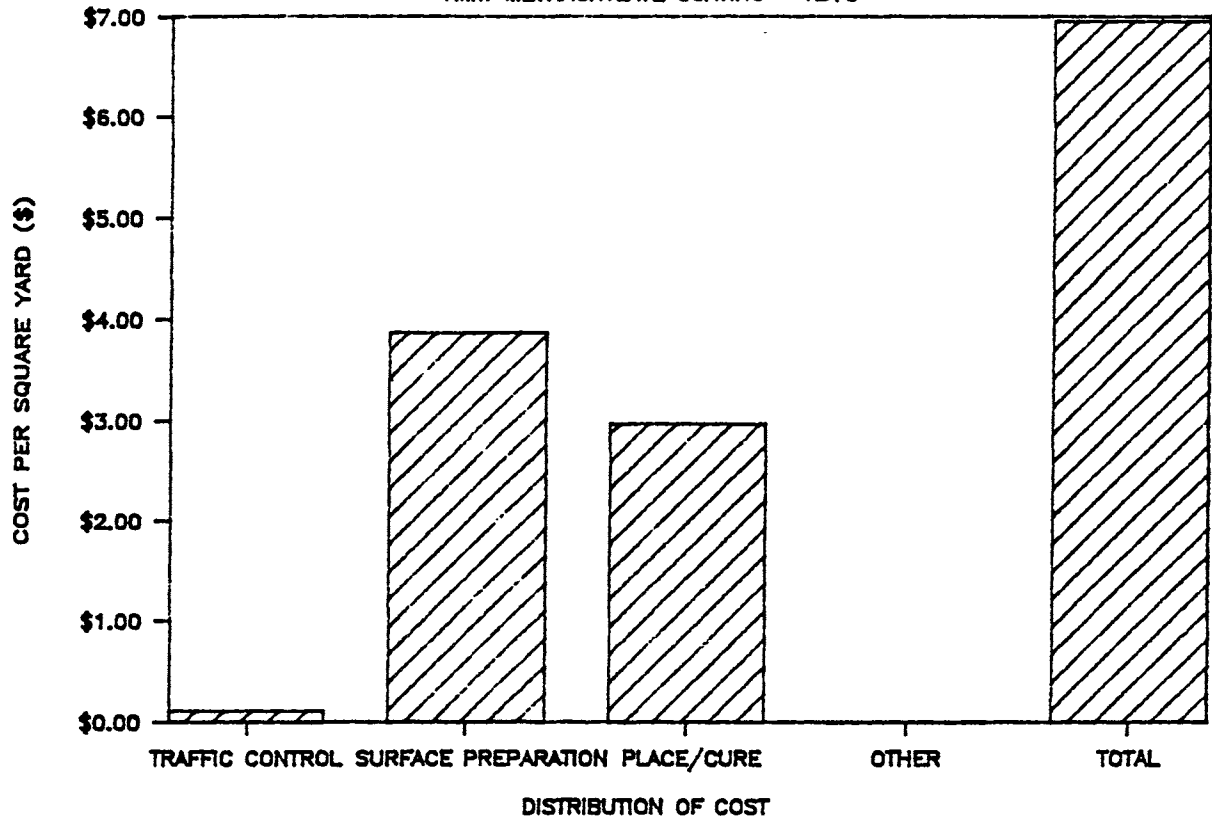
PERCENTAGE DECOMPOSITION OF TOTAL COST

BITUMINOUS CONC OVLY ON CHIP SEAL—1A5A



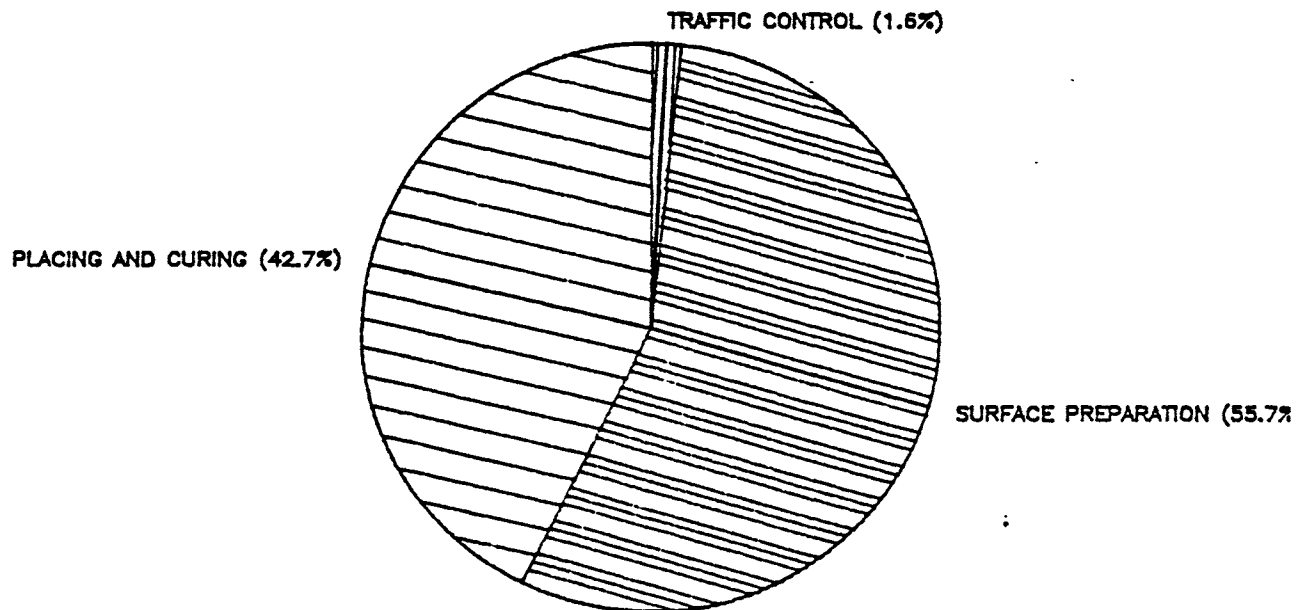
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HMW METHACRYLATE COATING—1B1C



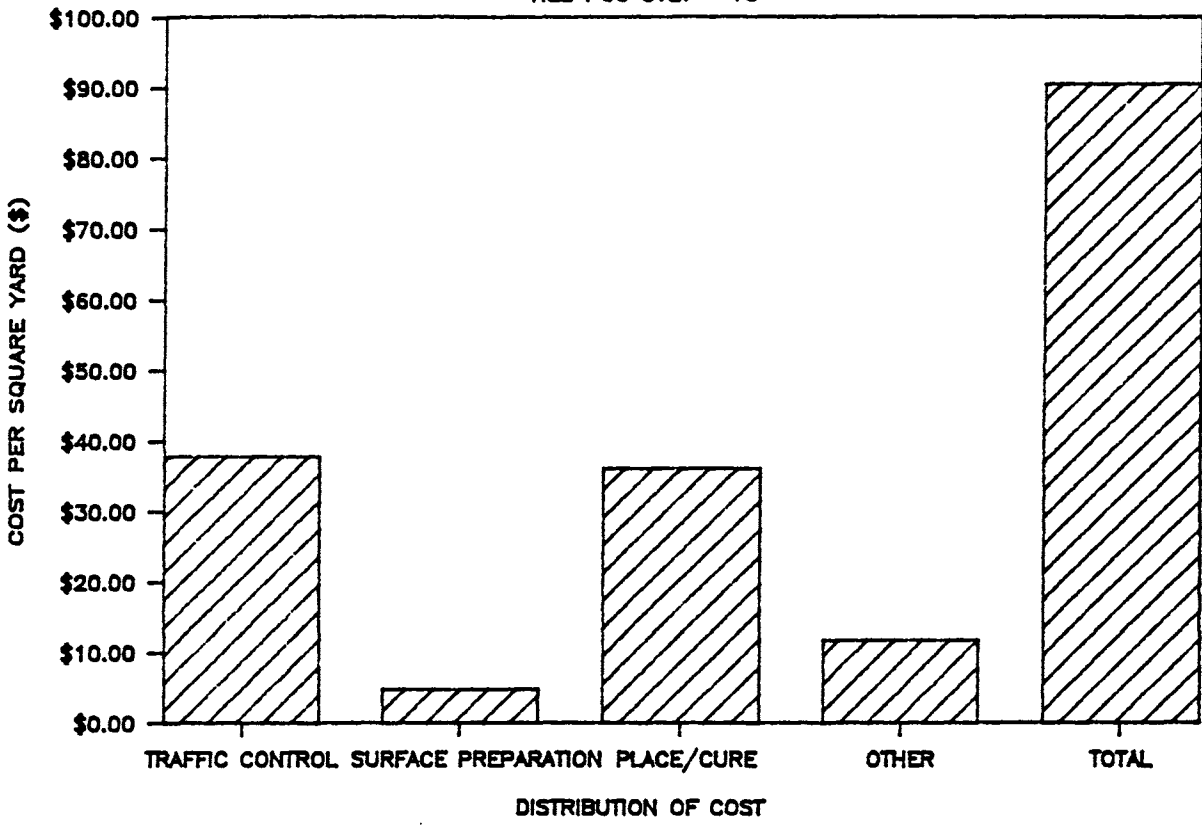
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HMW METHACRYLATE COATING—1B1C



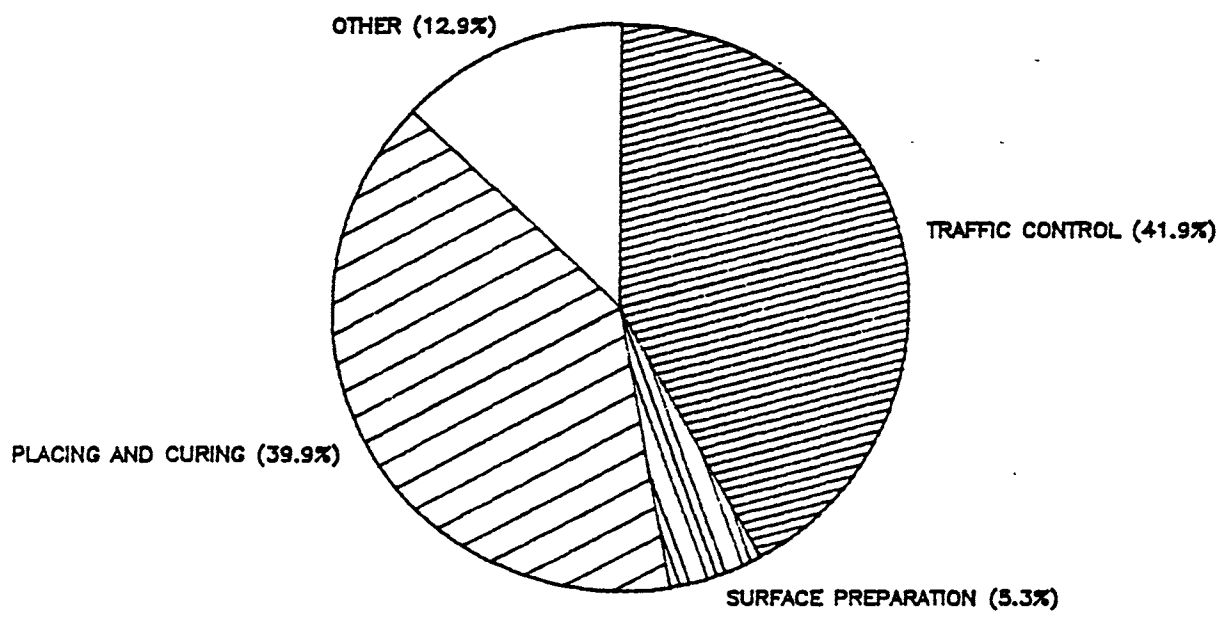
COST DISTRIBUTION OF RAPID REPAIRS

HES PCC OVLY---1C



PERCENTAGE DECOMPOSITION OF TOTAL COST

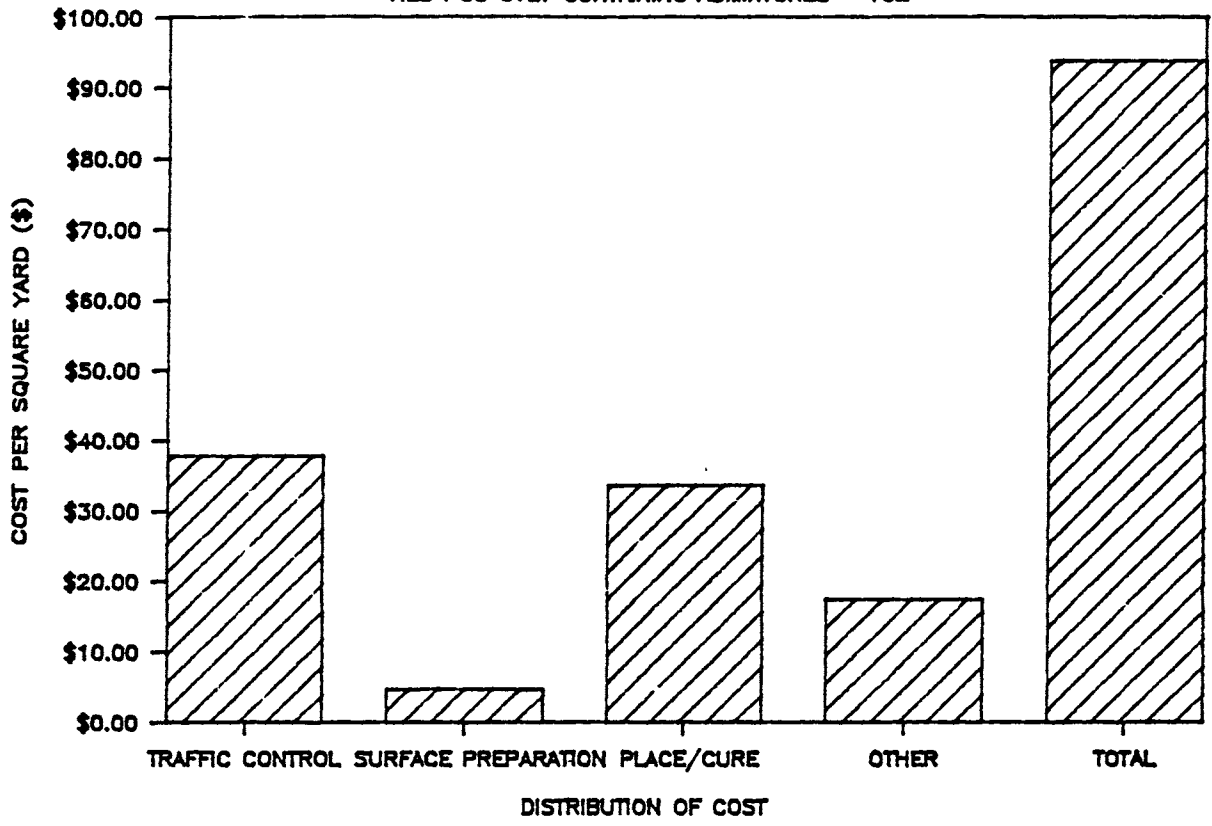
HES PCC OVLY---1C



2434

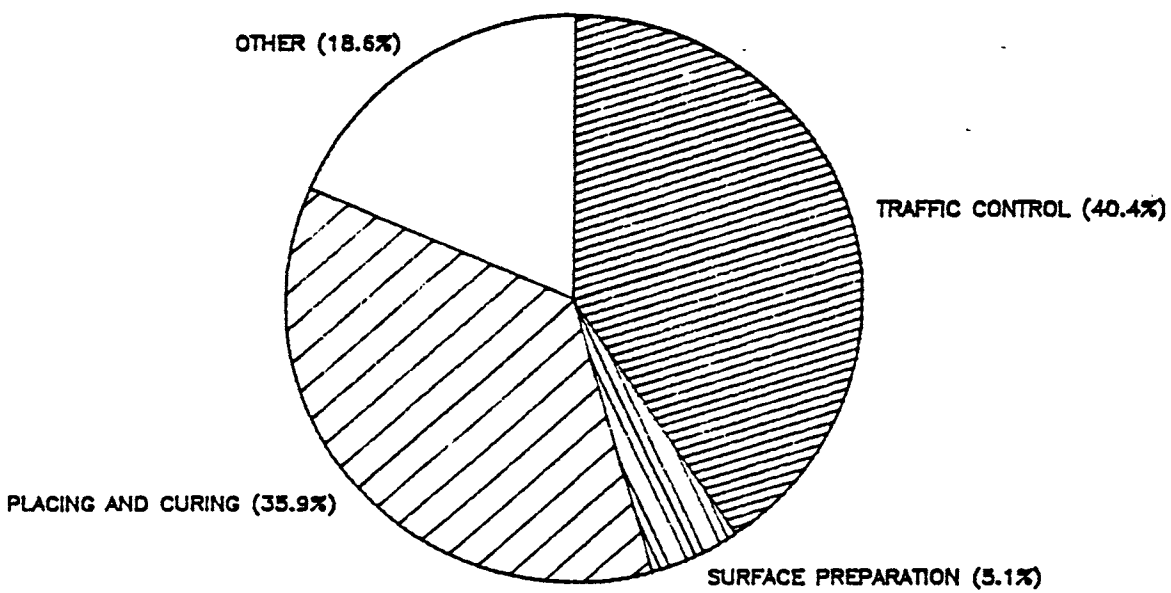
COST DISTRIBUTION OF RAPID REPAIRS

HES PCC OVLY CONTAINING ADMIXTURES--1C2



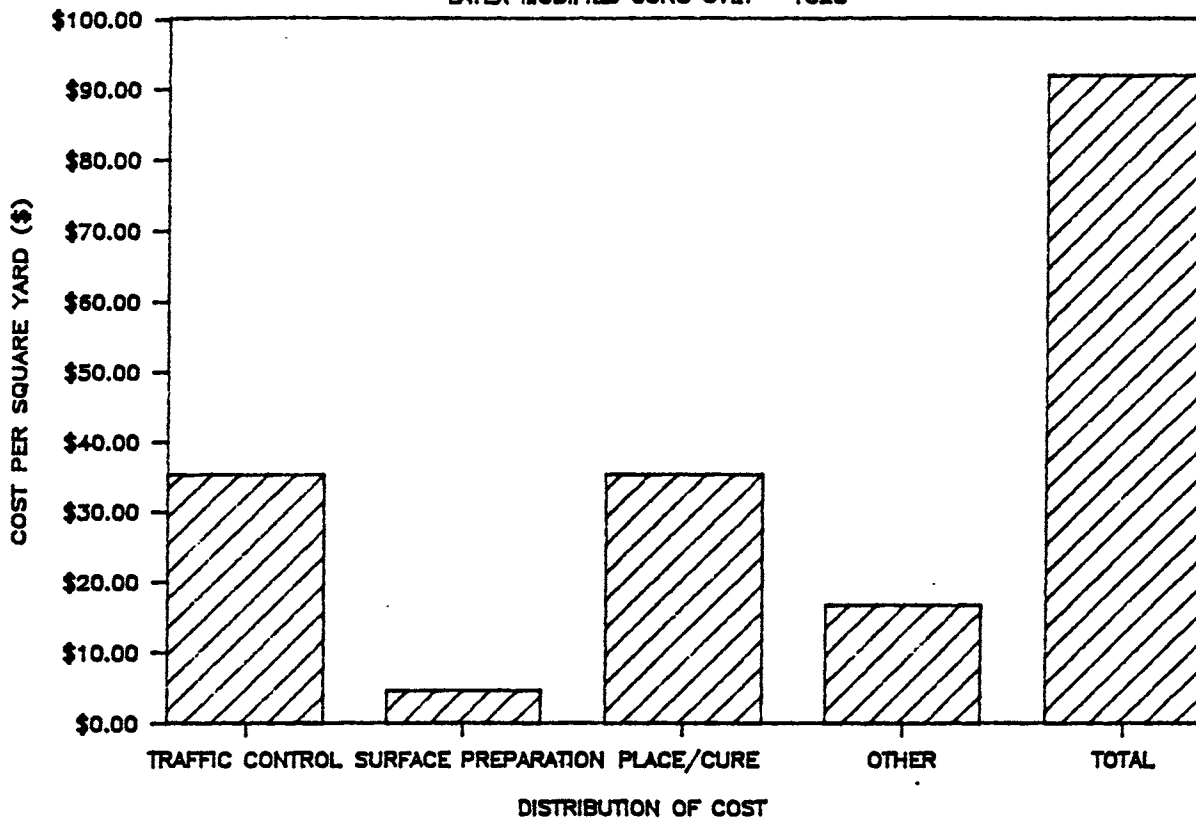
PERCENTAGE DECOMPOSITION OF TOTAL COST

HES PCC OVLY CONTAINING ADMIXTURES--1C2



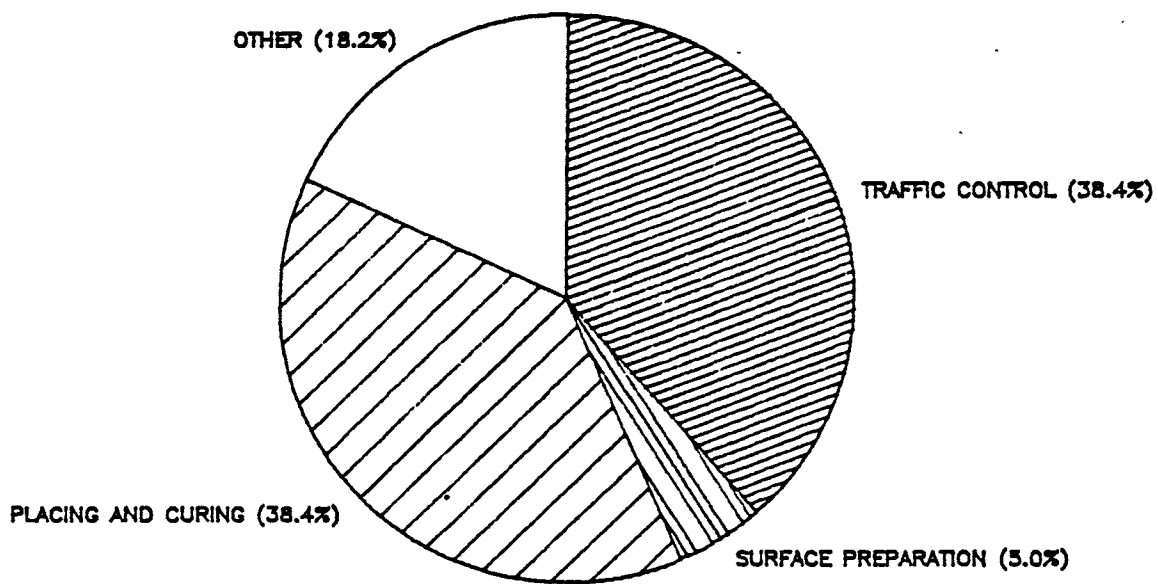
COST DISTRIBUTION OF RAPID REPAIRS

LATEX MODIFIED CONC OVLY--1C2C



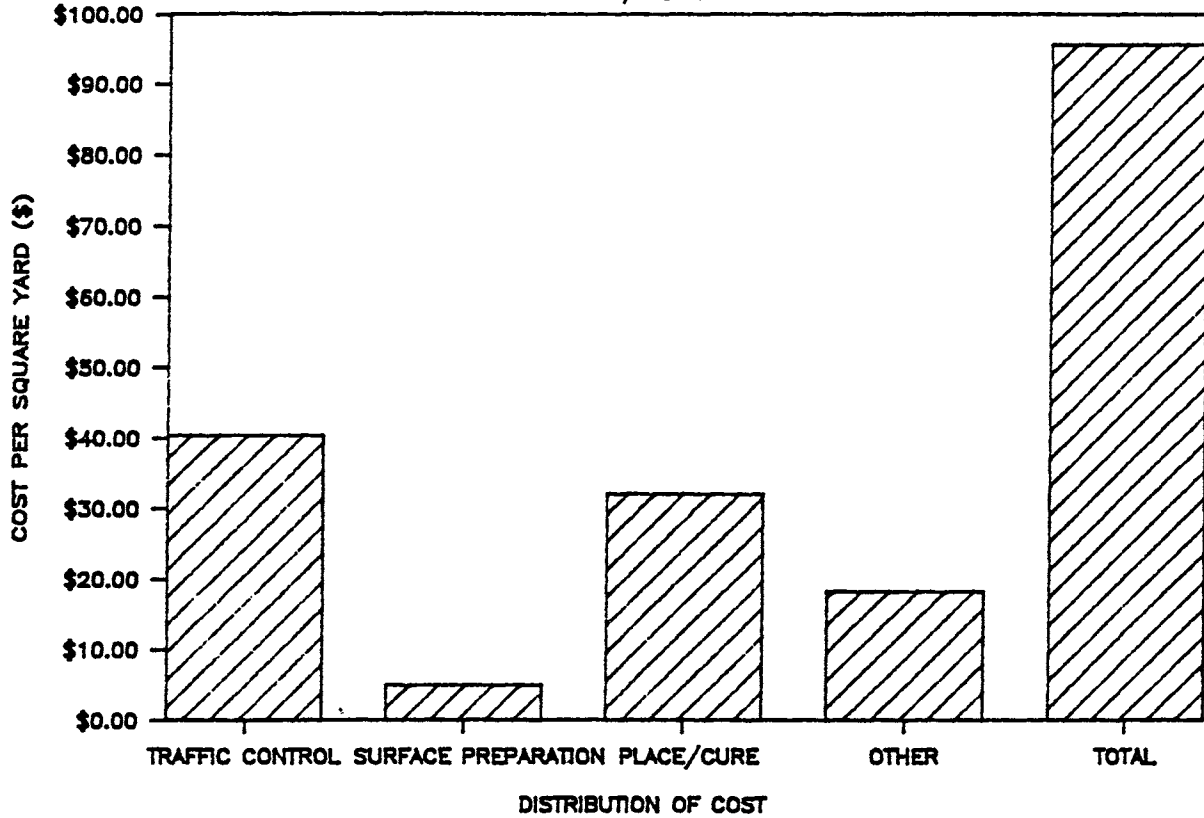
PERCENTAGE DECOMPOSITION OF TOTAL COST

LATEX MODIFIED CONC OVLY--1C2C



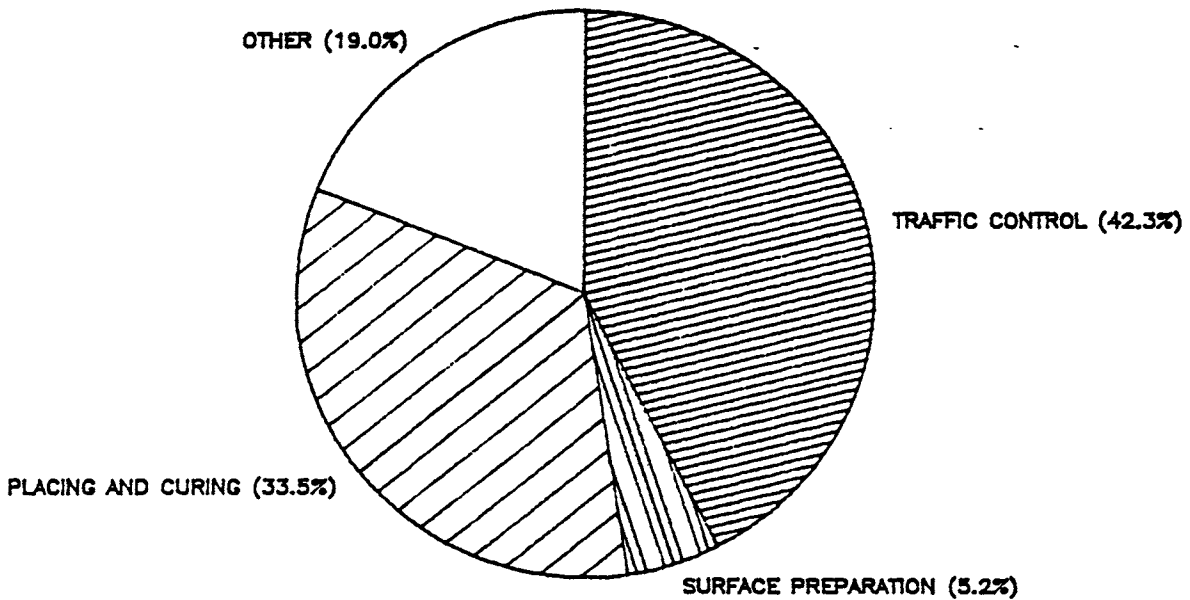
COST DISTRIBUTION OF RAPID REPAIRS

HES PCC OVLY W/SILICA FUME—1C2D



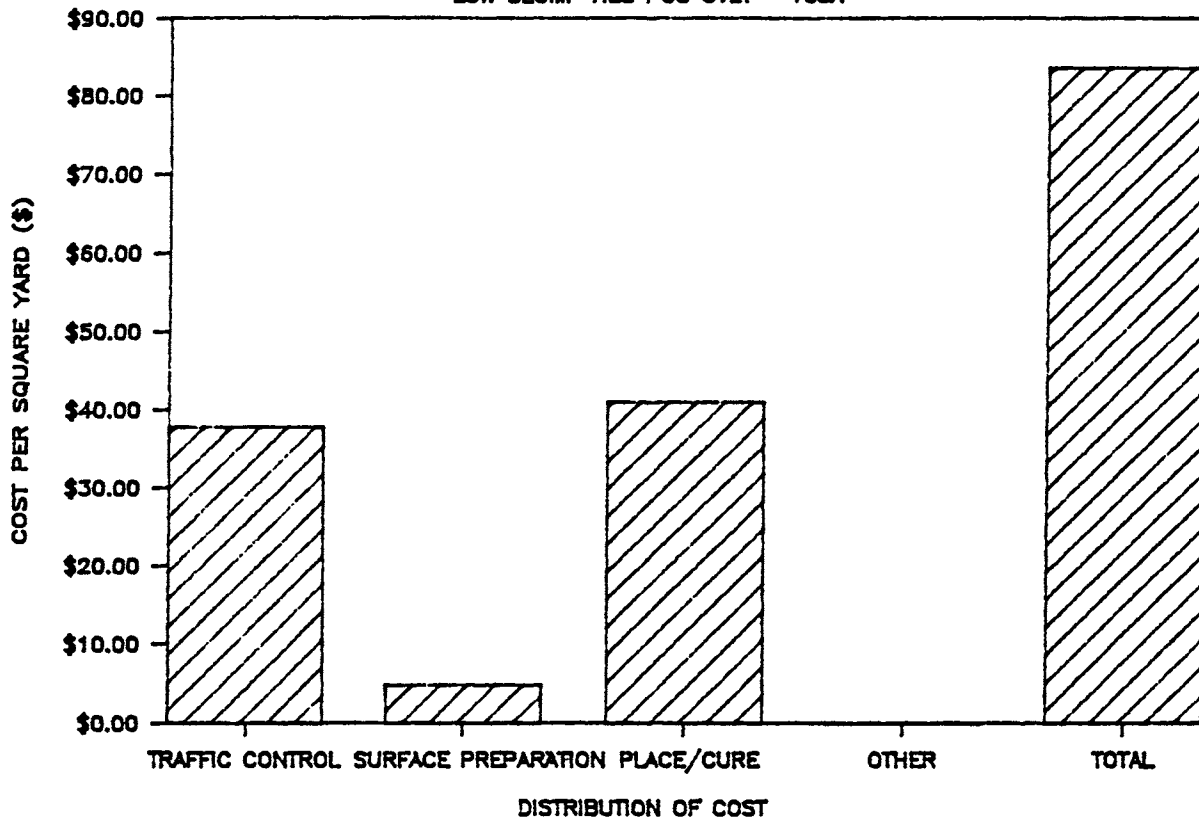
PERCENTAGE DECOMPOSITION OF TOTAL COST

HES PCC OVLY W/SILICA FUME—1C2D



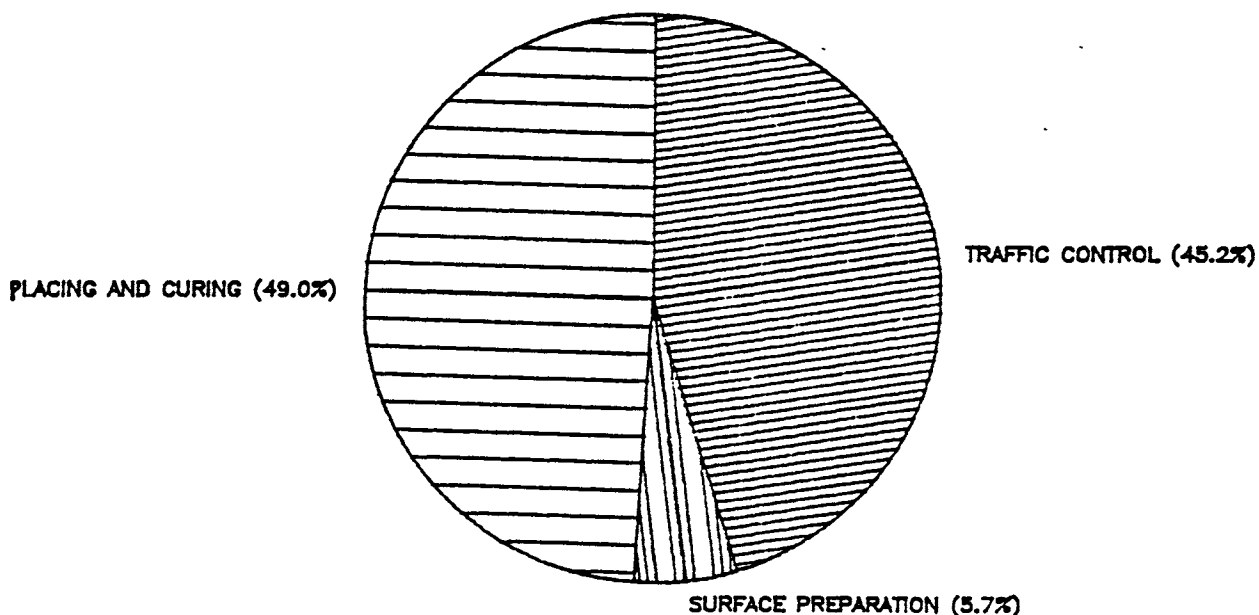
COST DISTRIBUTION OF RAPID REPAIRS

LOW SLUMP HES PCC OVLY—1C3A



PERCENTAGE DECOMPOSITION OF TOTAL COST

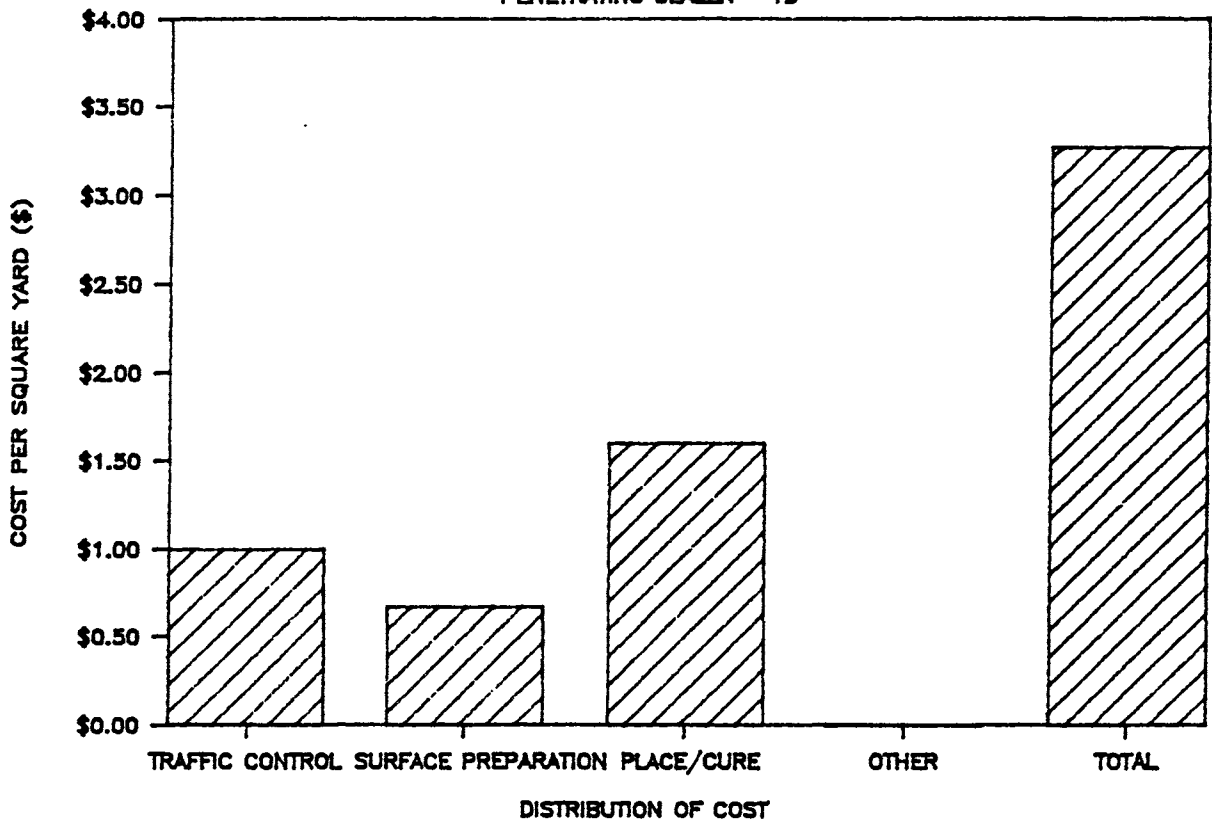
LOW SLUMP HES PCC OVLY—1C3A



2438

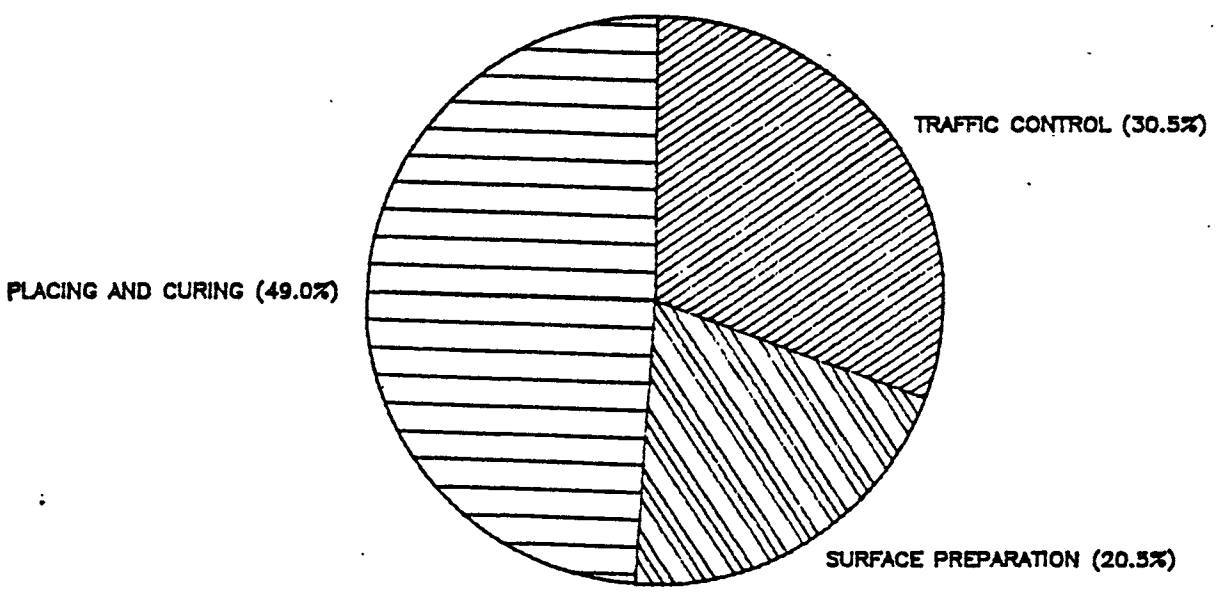
COST DISTRIBUTION OF RAPID REPAIRS

PENETRATING SEALER—1D



PERCENTAGE DECOMPOSITION OF TOTAL COST

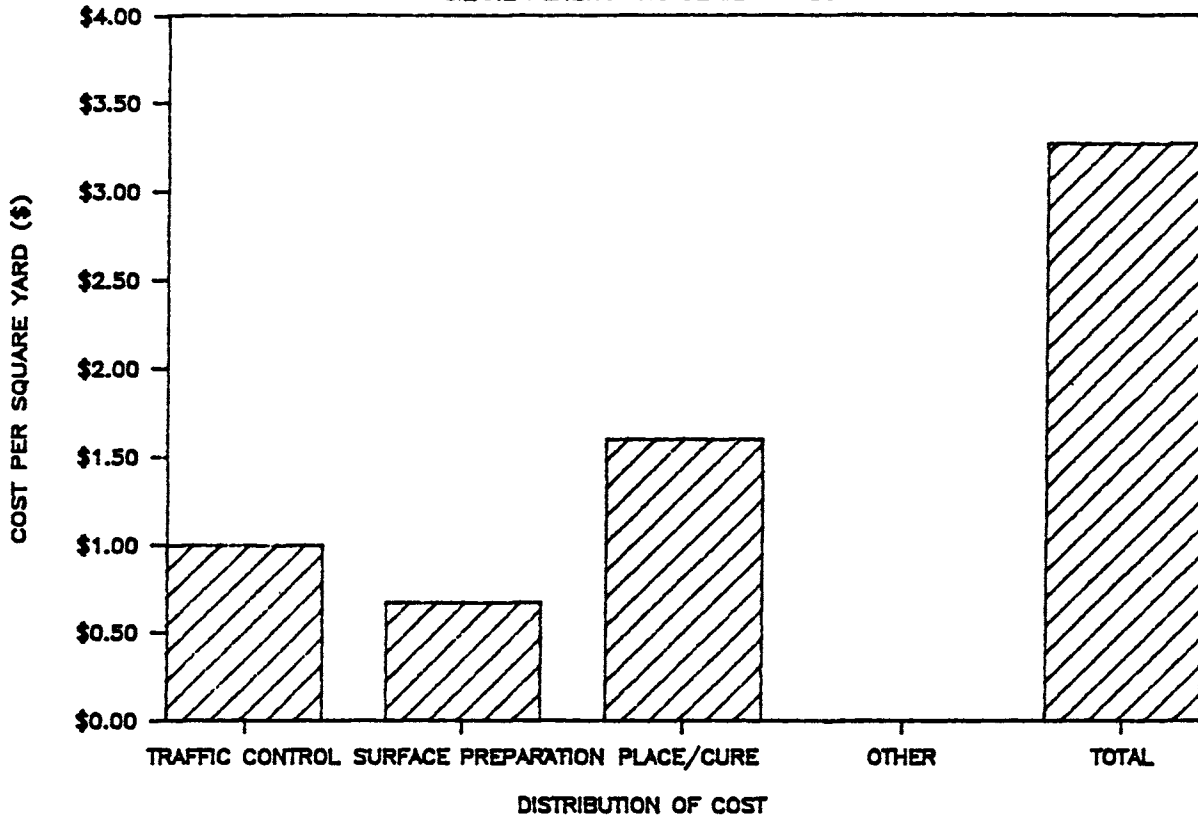
PENETRATING SEALER—1D



COST DISTRIBUTION OF RAPID REPAIRS

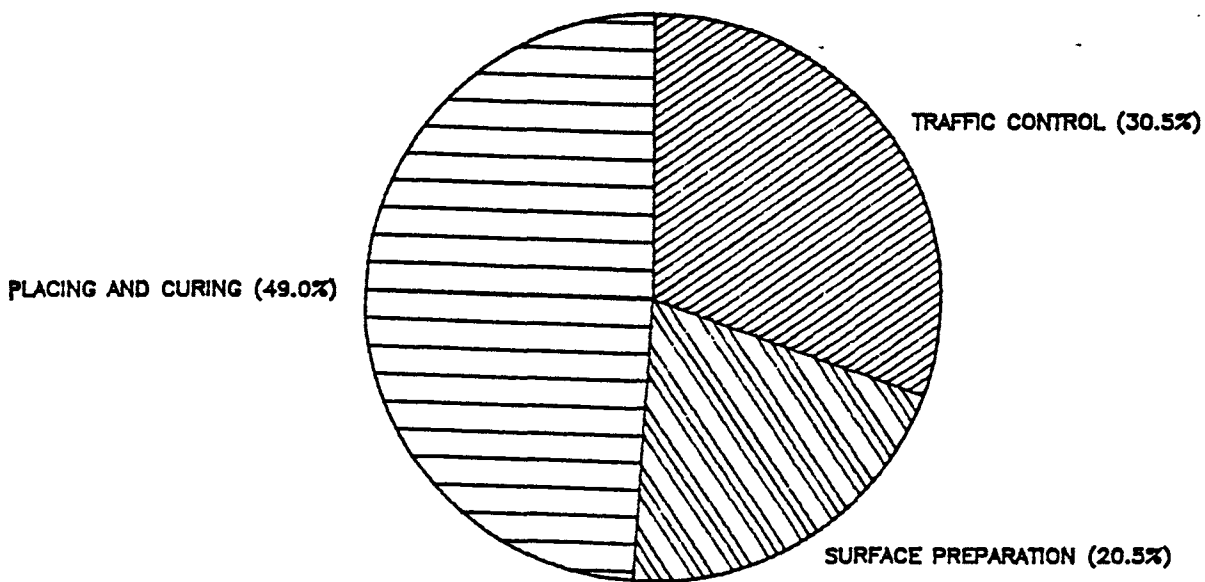
SILANE PENETRATING SEALER—1D5A

2439



PERCENTAGE DECOMPOSITION OF TOTAL COST

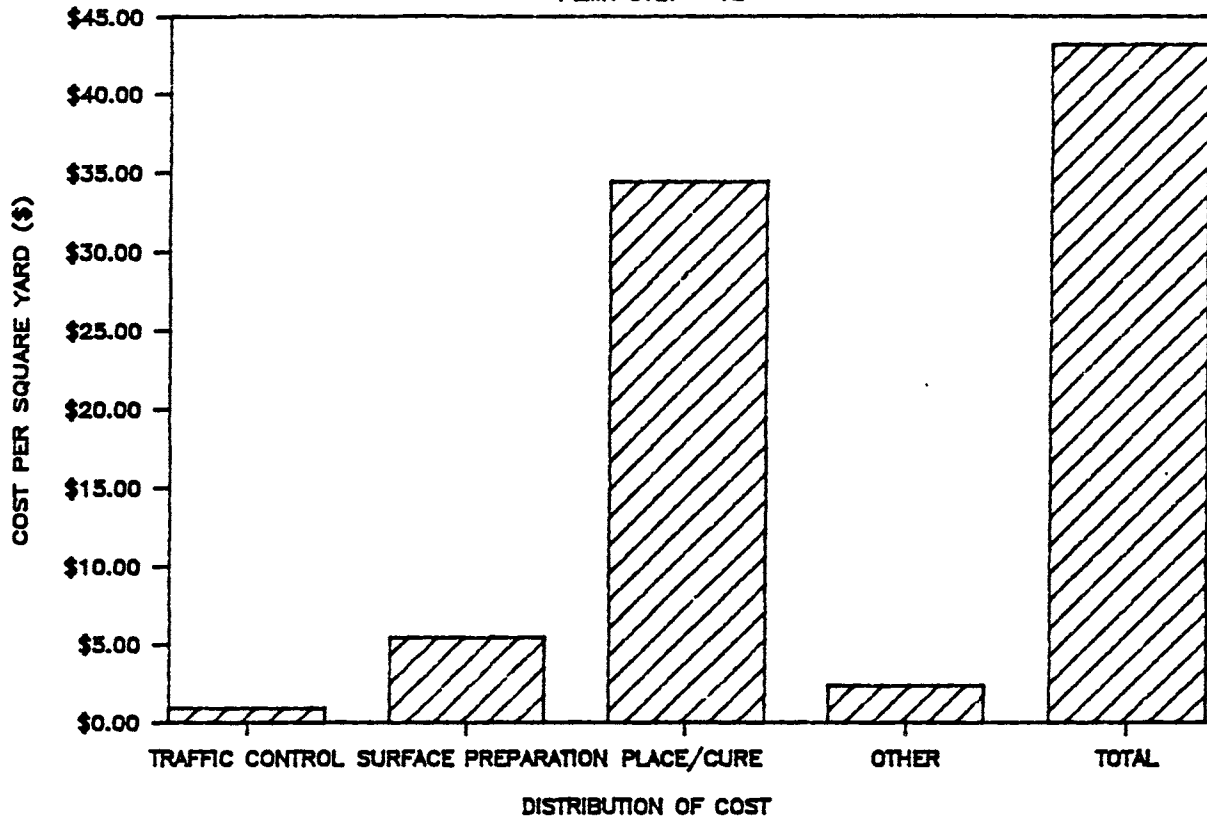
SILANE PENETRATING SEALER—1D5A



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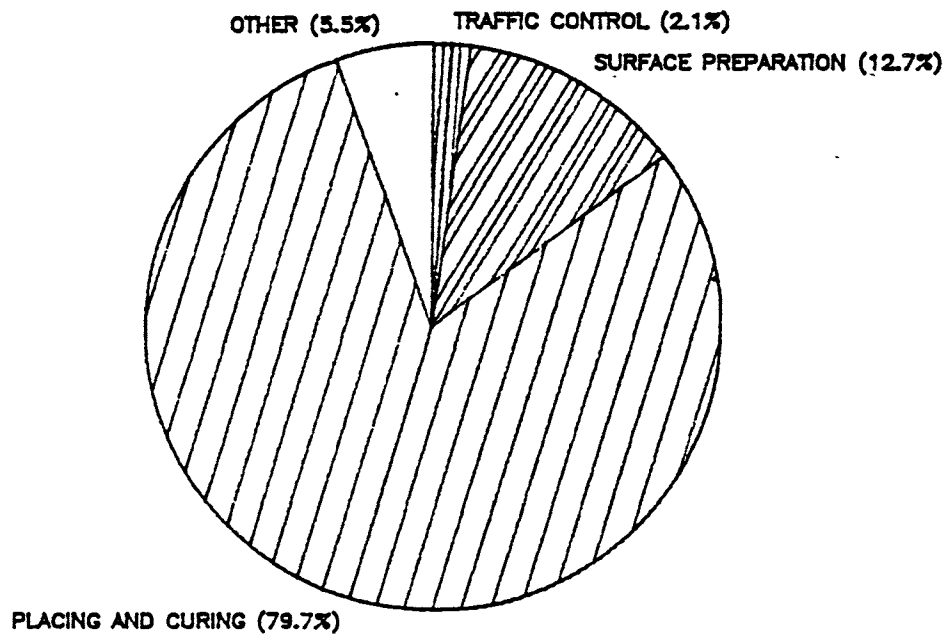
COST DISTRIBUTION OF RAPID REPAIRS

PLMR OVLY—1E



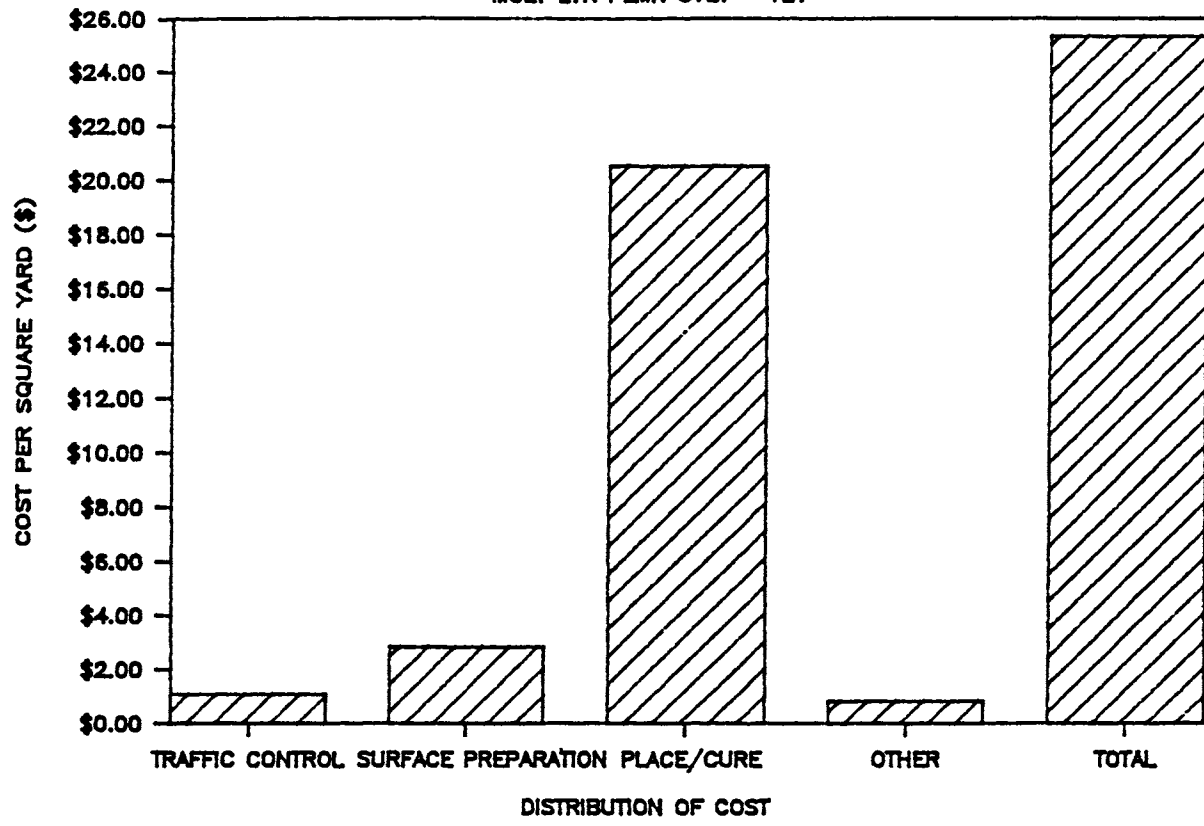
PERCENTAGE DECOMPOSITION OF TOTAL COST

PLMR OVLY—1E



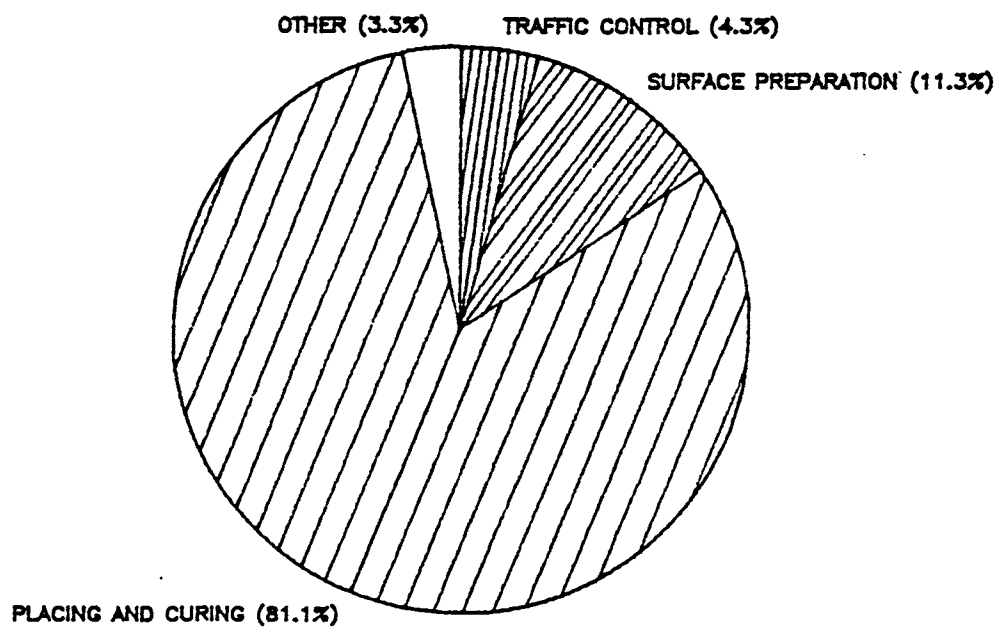
COST DISTRIBUTION OF RAPID REPAIRS

MULT LYR PLMR OVLY—1E1



PERCENTAGE DECOMPOSITION OF TOTAL COST

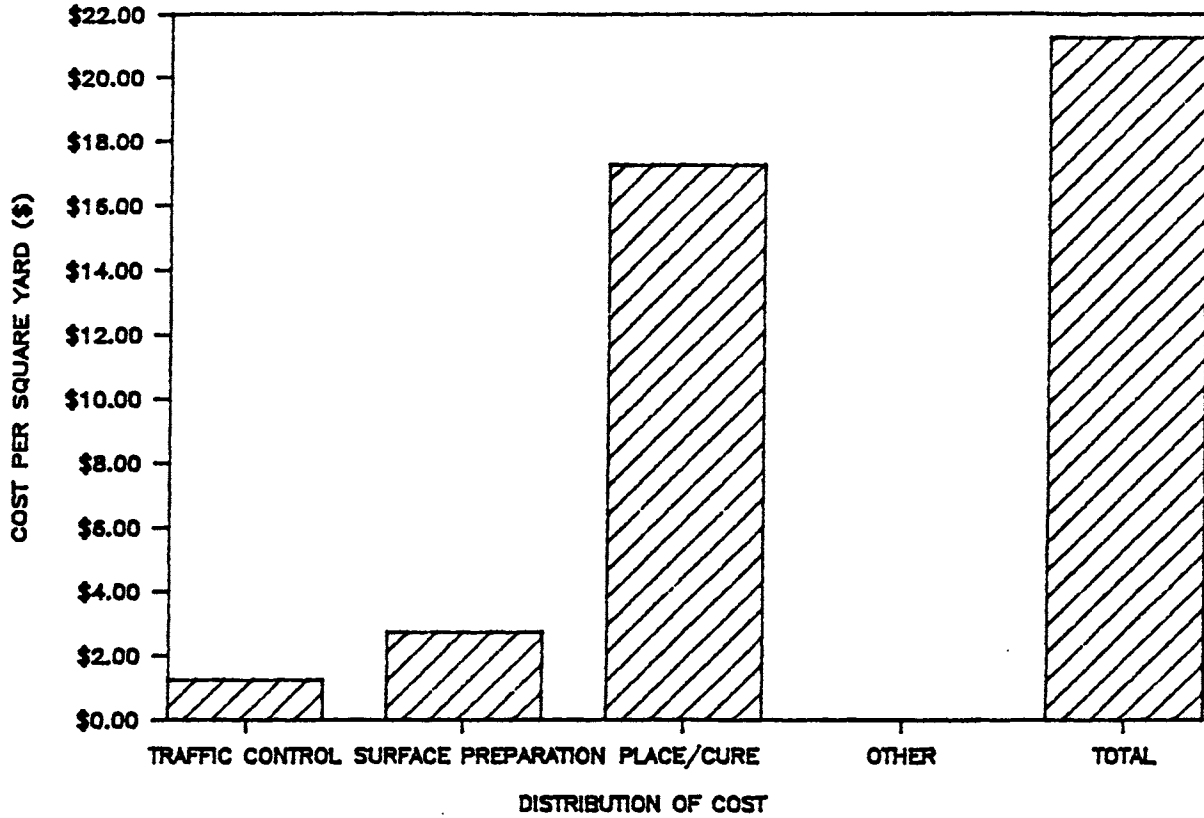
MULT LYR PLMR OVLY—1E1



2442

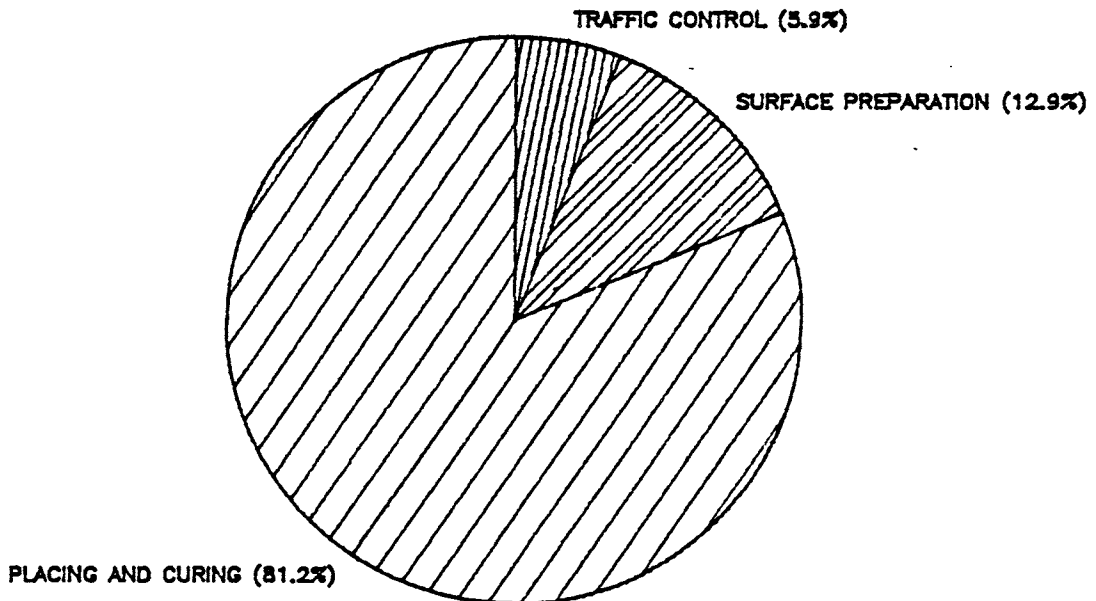
COST DISTRIBUTION OF RAPID REPAIRS

MULT LYR EPOXY PLMR OVLY—1E1B



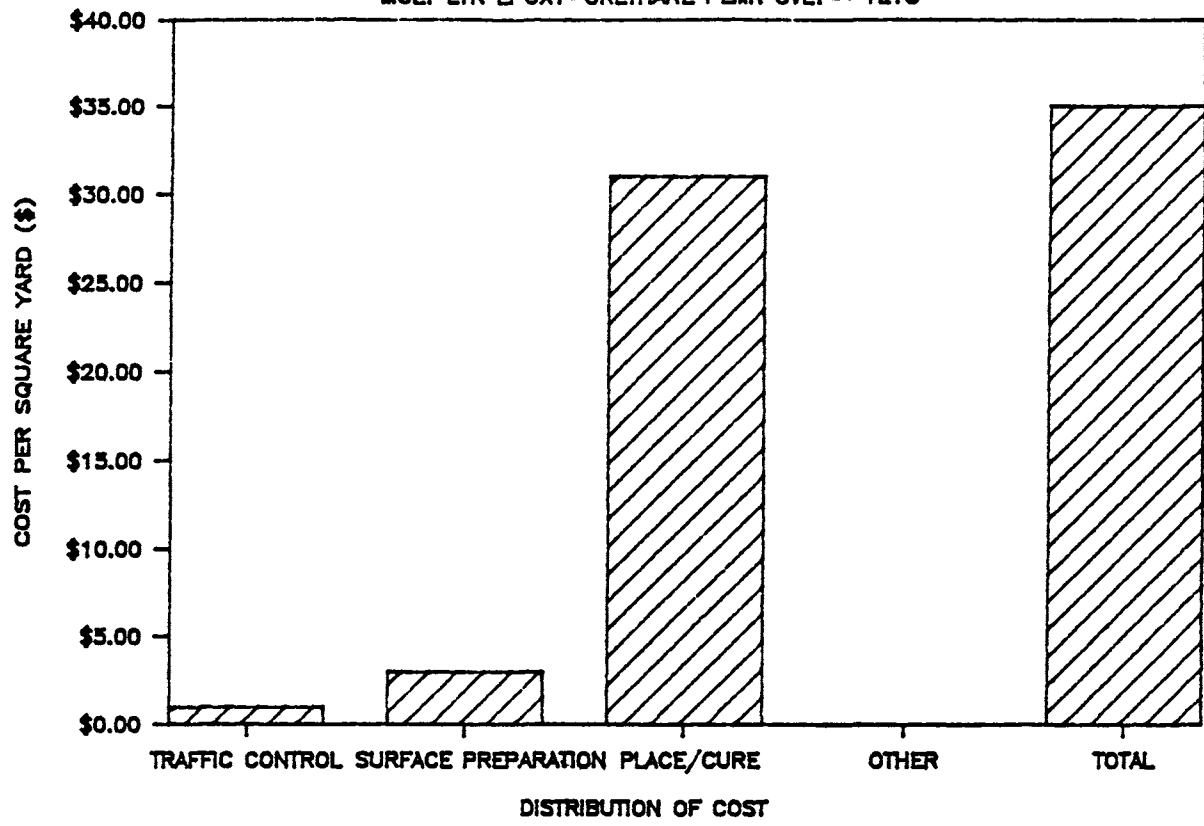
PERCENTAGE DECOMPOSITION OF TOTAL COST

MULT LYR EPOXY PLMR OVLY—1E1B



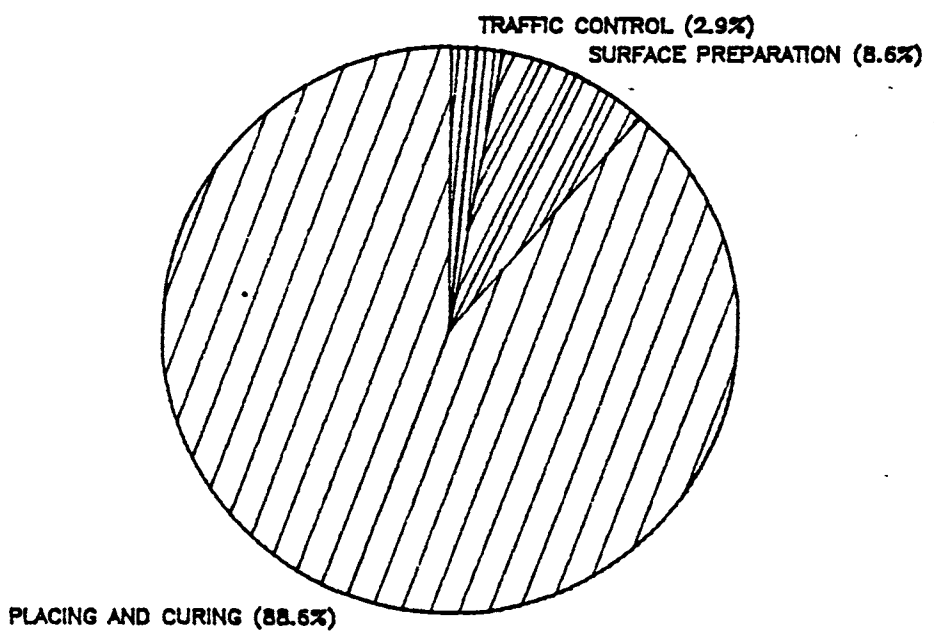
COST DISTRIBUTION OF RAPID REPAIRS

MULT LYR EPOXY-URETHANE PLMR OVLY--1E1C



PERCENTAGE DECOMPOSITION OF TOTAL COST

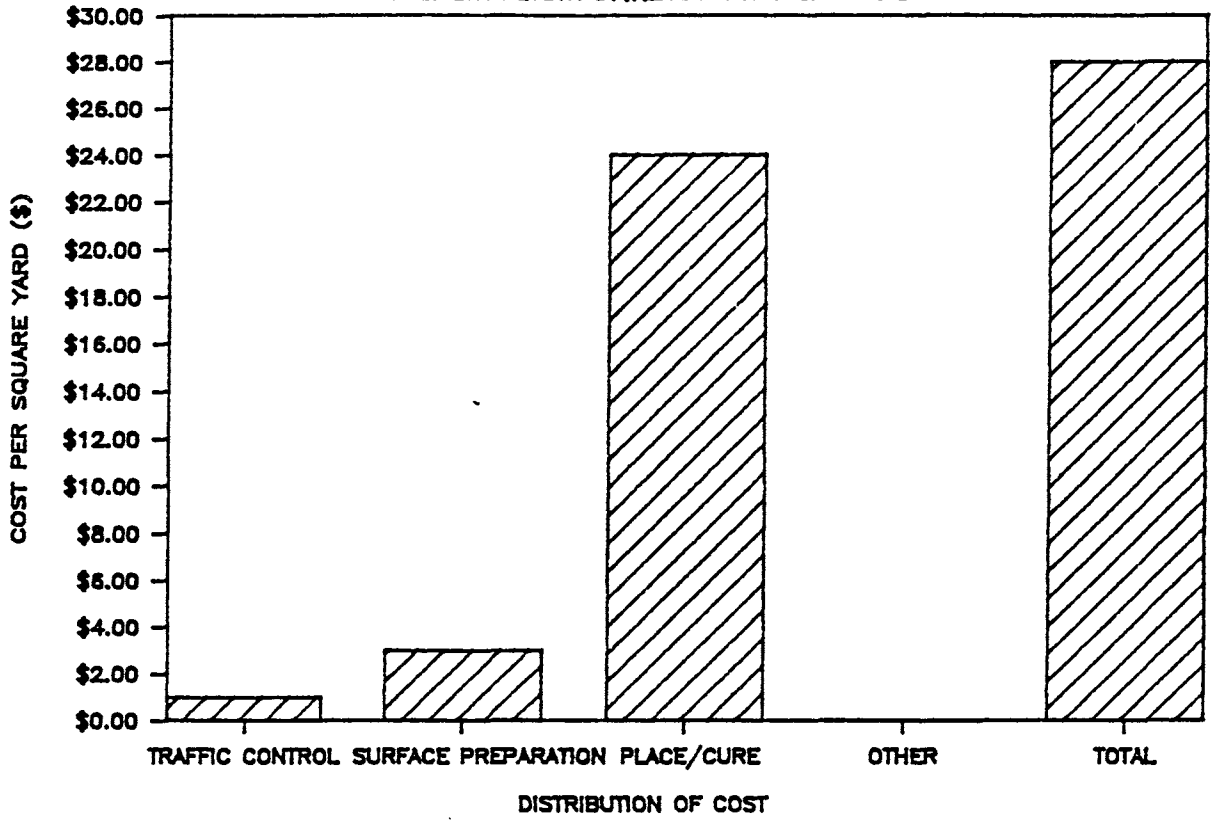
MULT LYR EPOXY-URETHANE PLMR OVLY--1E1C



2444

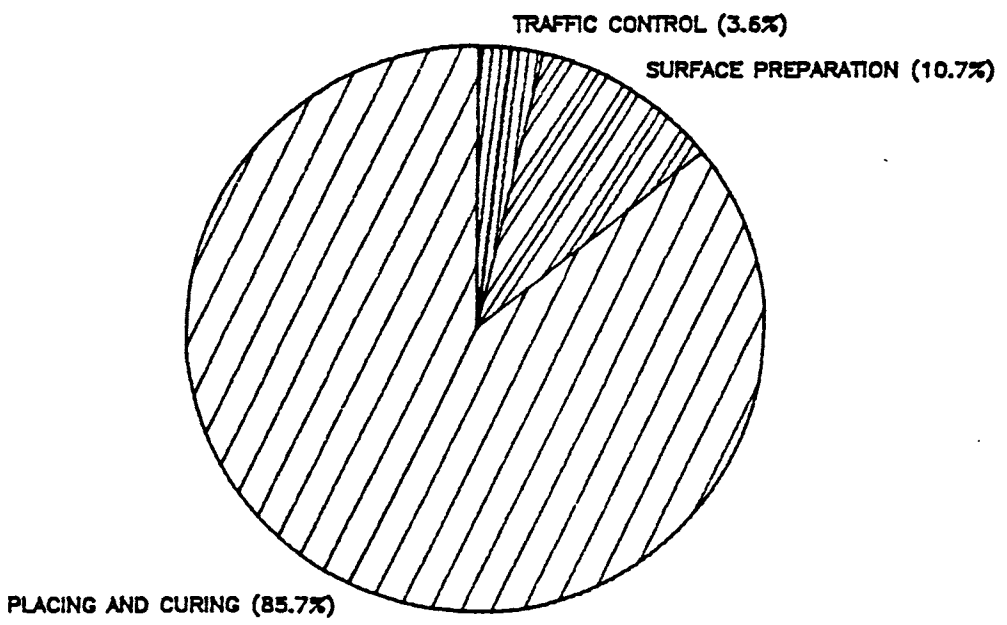
COST DISTRIBUTION OF RAPID REPAIRS

MULT LYR PLYSTR STYRENE PLMR OVLY—1E1D



PERCENTAGE DECOMPOSITION OF TOTAL COST

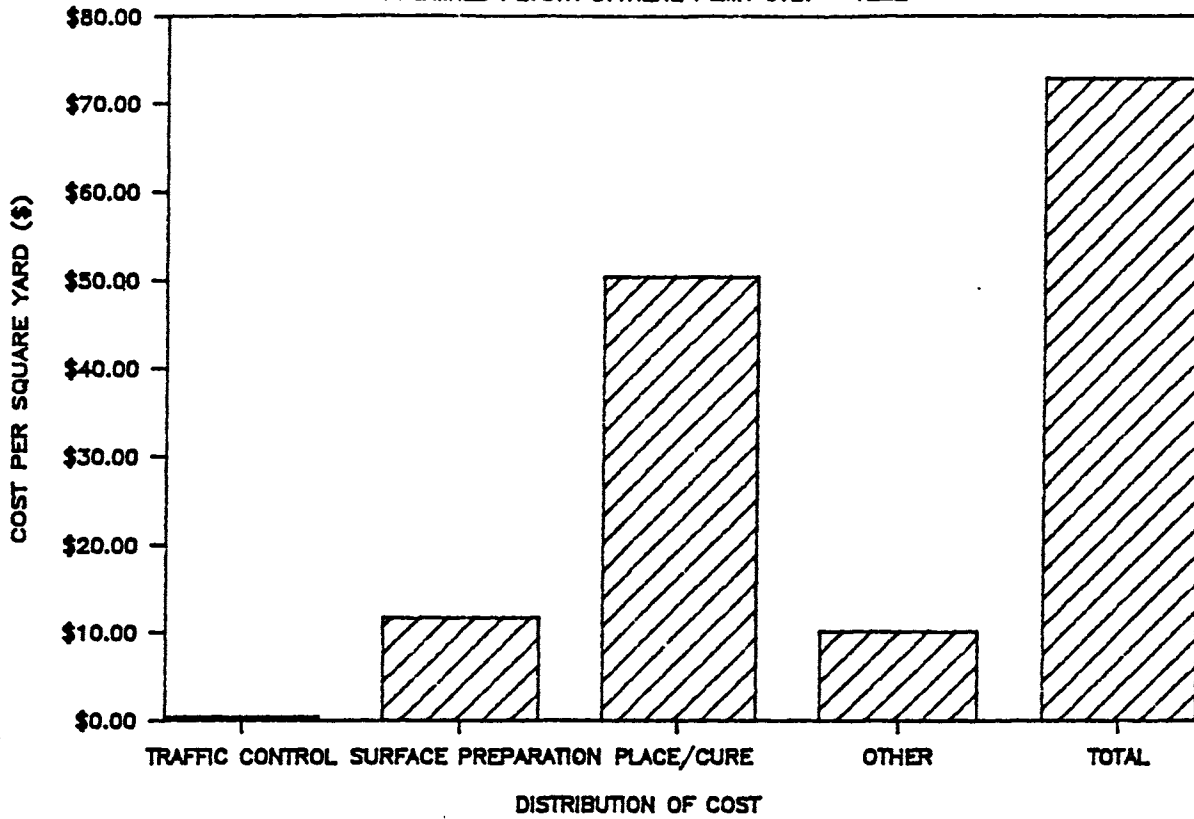
MULT LYR PLYSTR STYRENE PLMR OVLY—1E1D



COST DISTRIBUTION OF RAPID REPAIRS

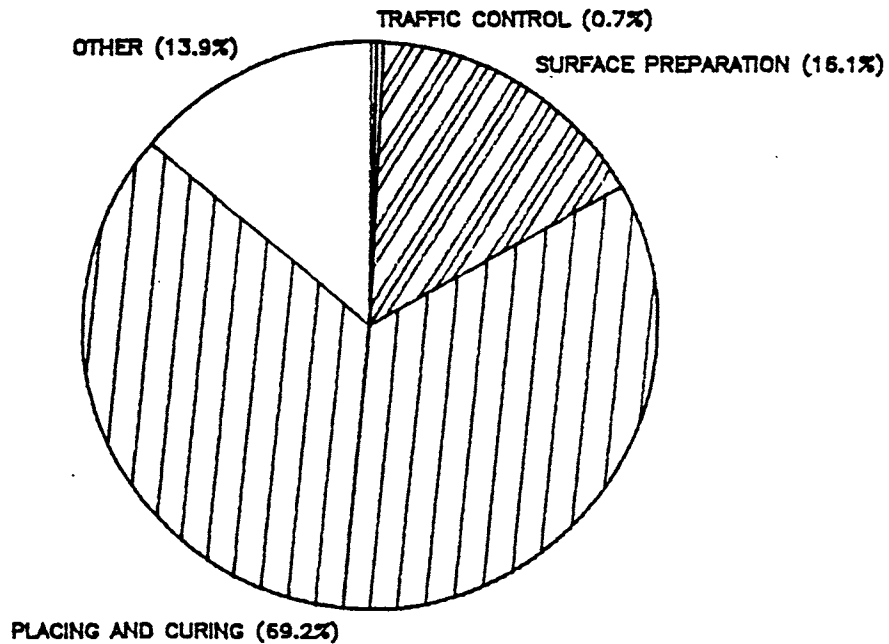
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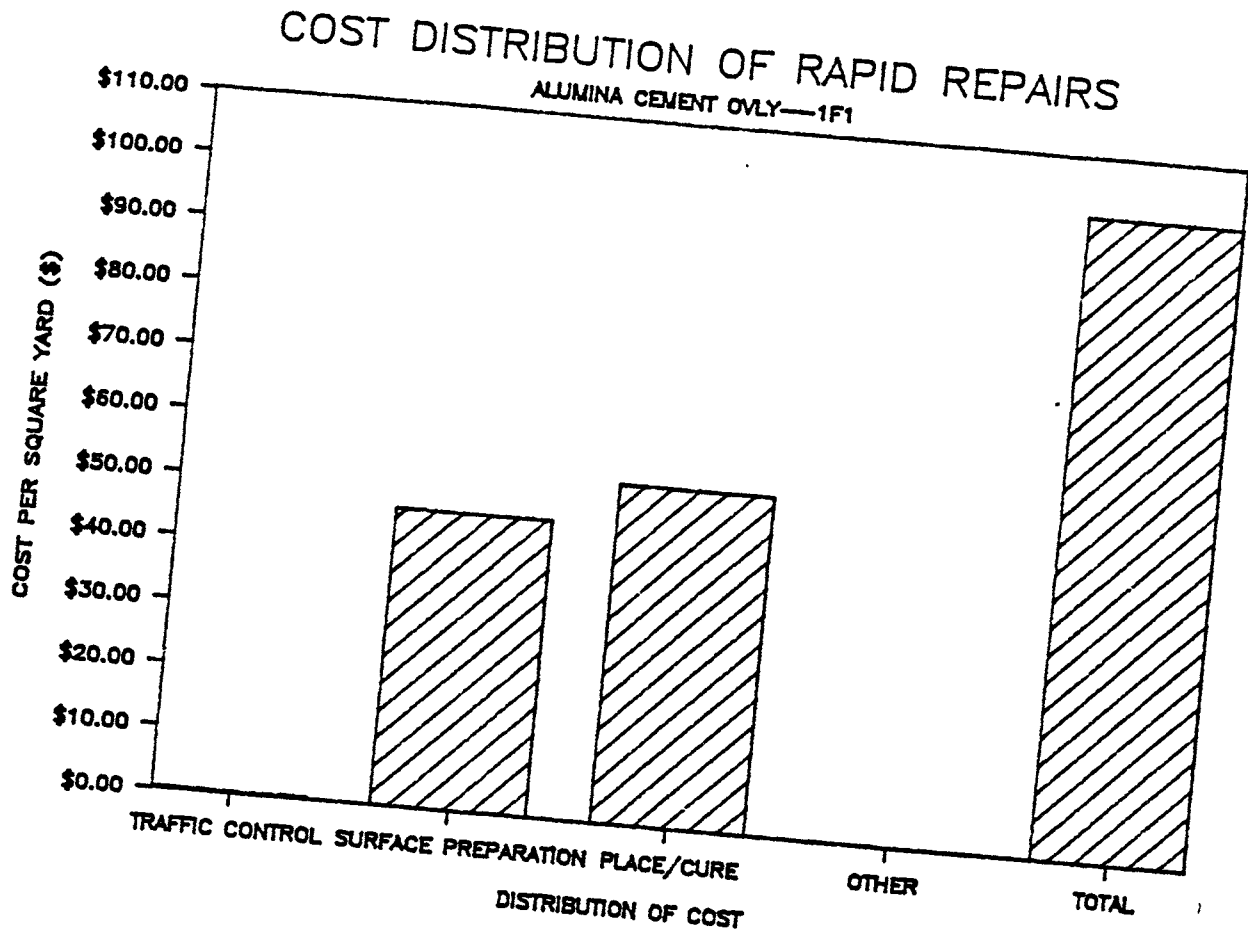
PREMIXED PLYSTR STYRENE PLMR OVLY—1E2E



PERCENTAGE DECOMPOSITION OF TOTAL COST

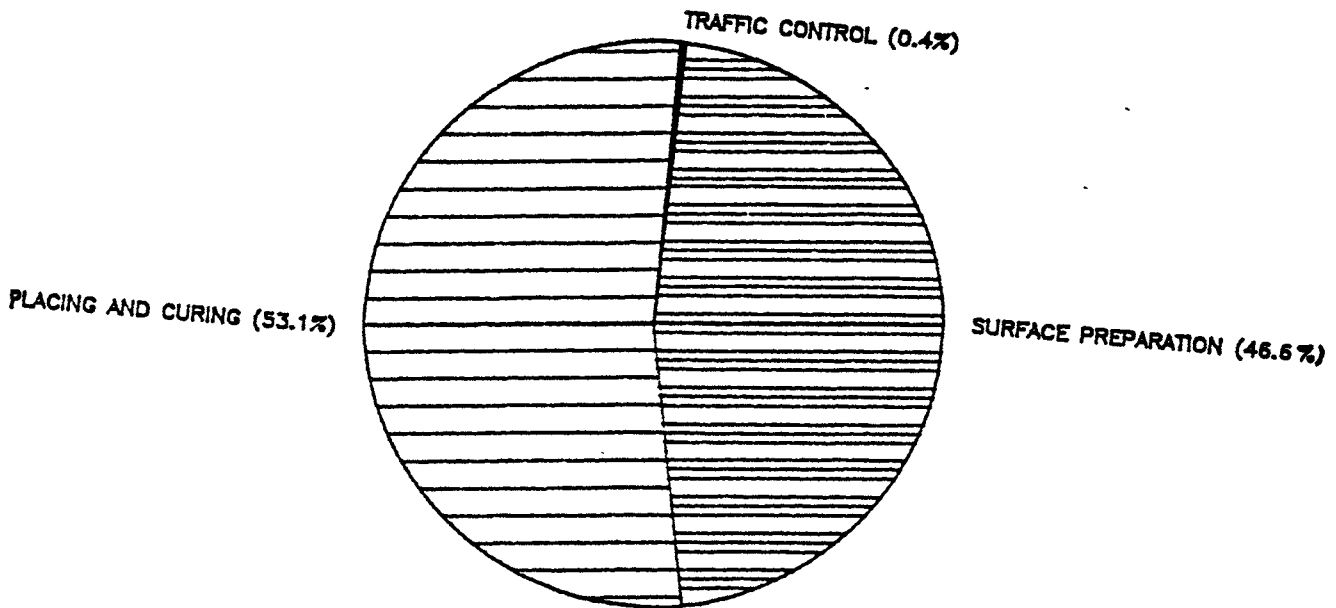
PREMIXED PLYSTR STYRENE PLMR OVLY—1E2E





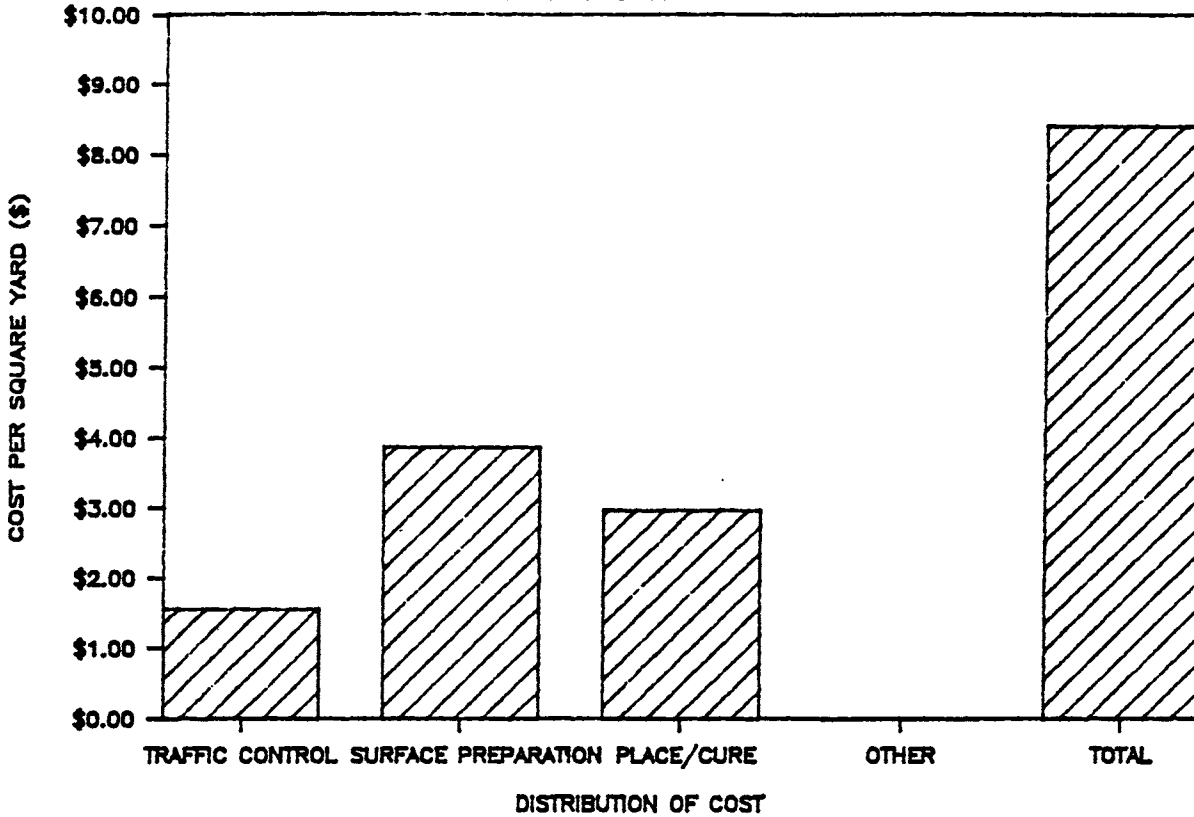
PERCENTAGE DECOMPOSITION OF TOTAL COST

ALUMINA CEMENT OVLY—1F1



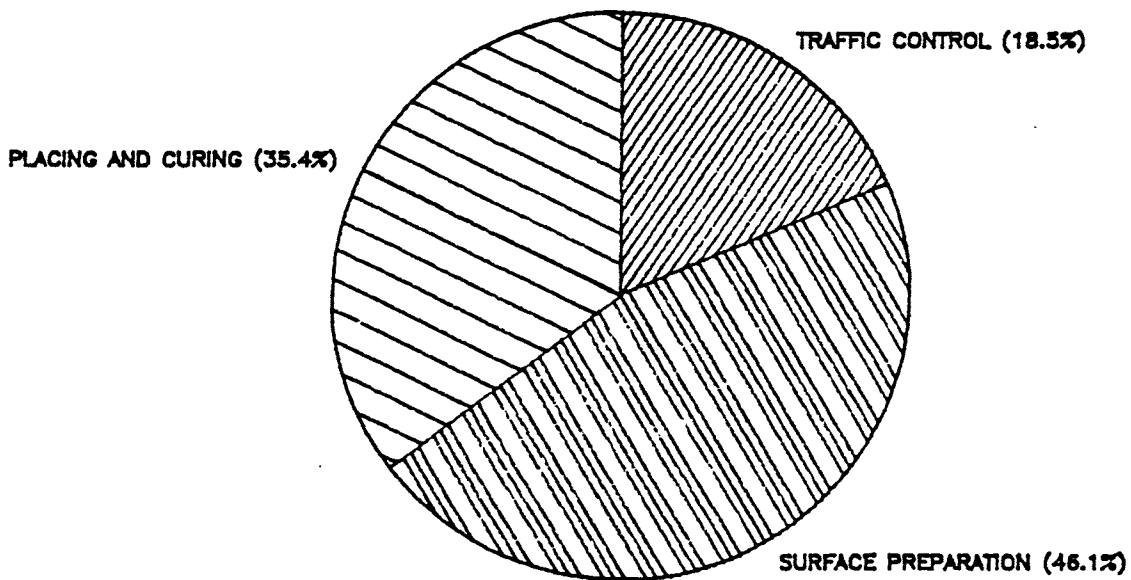
COST DISTRIBUTION OF RAPID REPAIRS

HMW METHACRYLATE CRACK SEALER—2A1C



PERCENTAGE DECOMPOSITION OF TOTAL COST

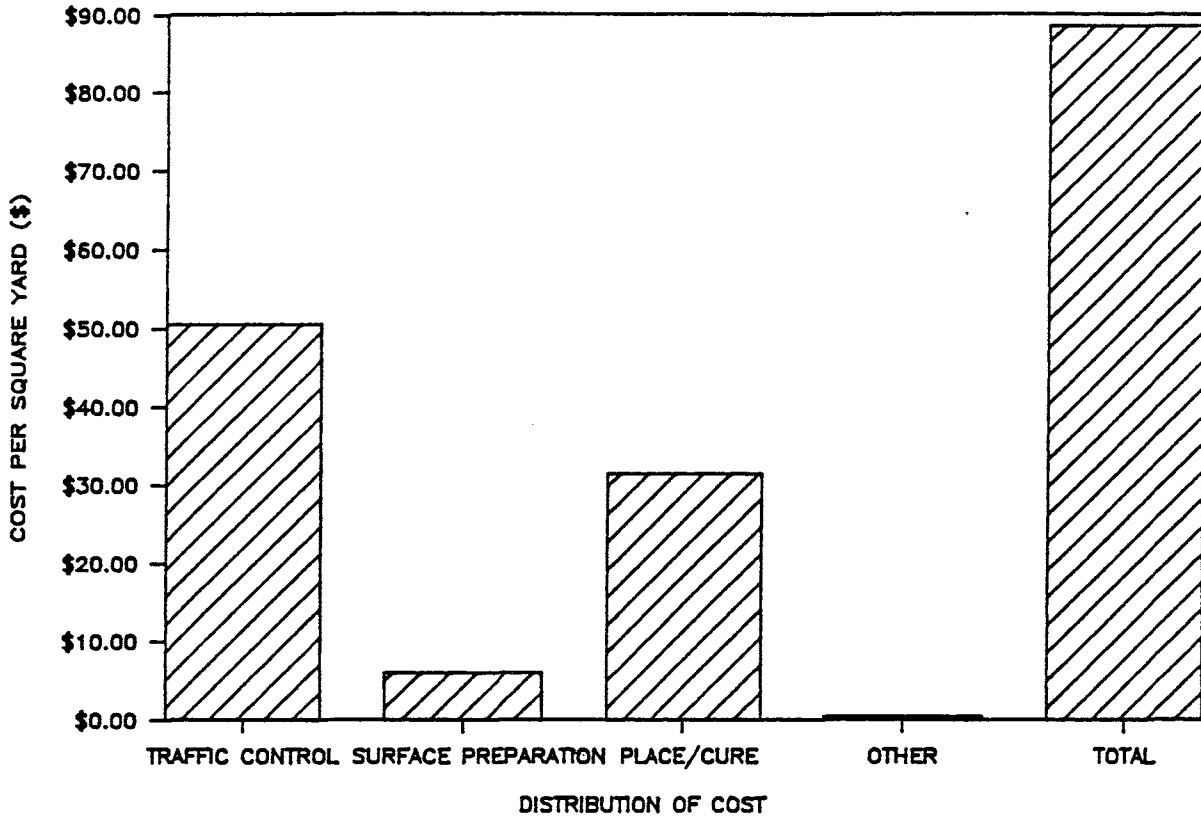
HMW METHACRYLATE CRACK SEALER—2A1C



2448

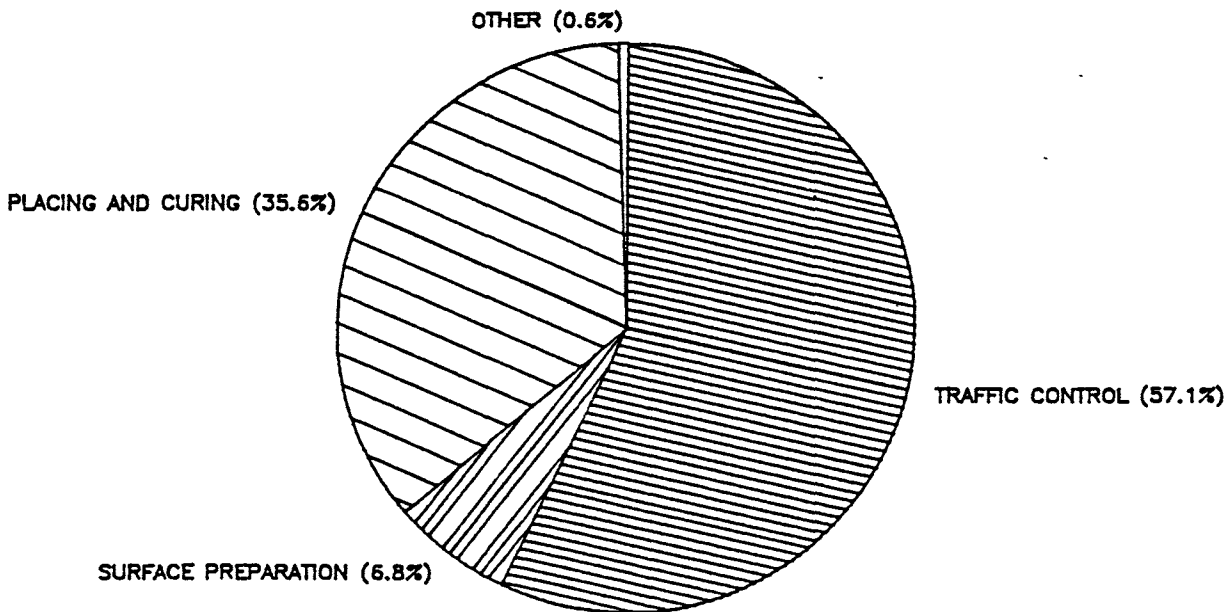
COST DISTRIBUTION OF RAPID REPAIRS

ASPHALT PATCH--2C1



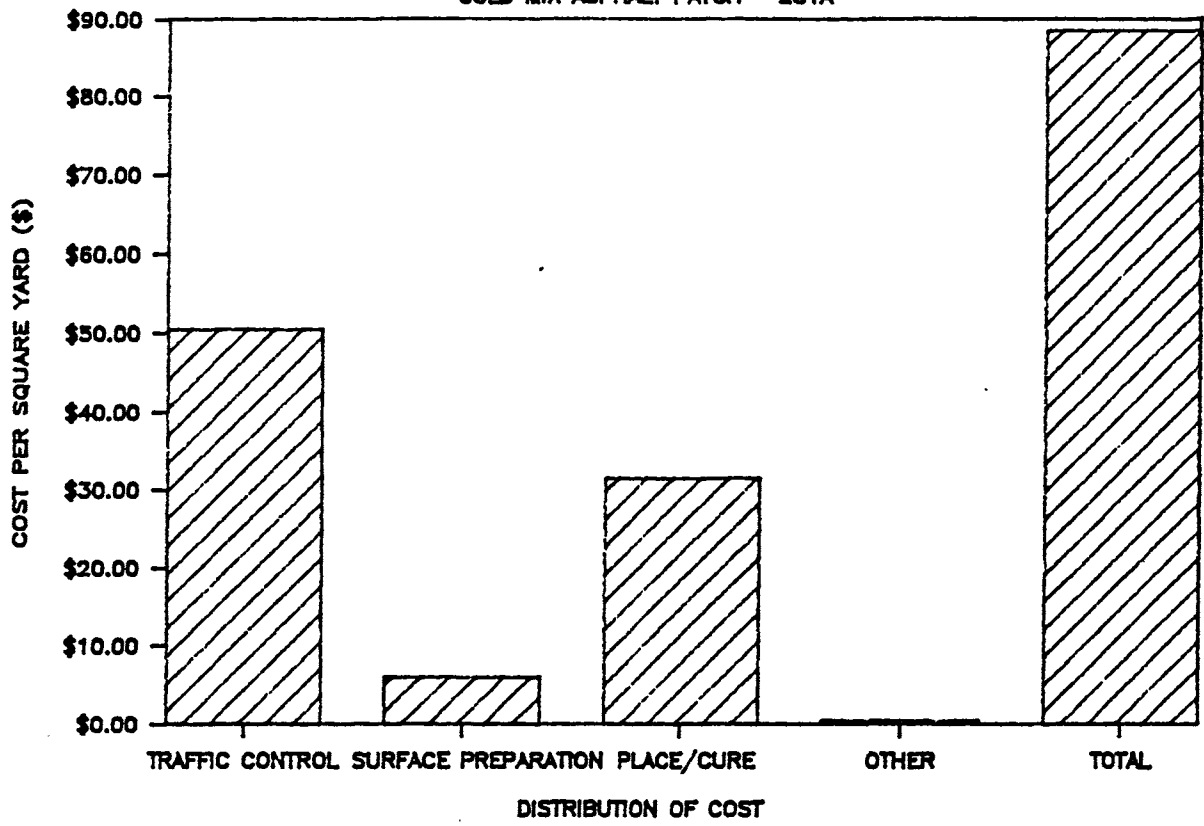
PERCENTAGE DECOMPOSITION OF TOTAL COST

ASPHALT PATCH--2C1



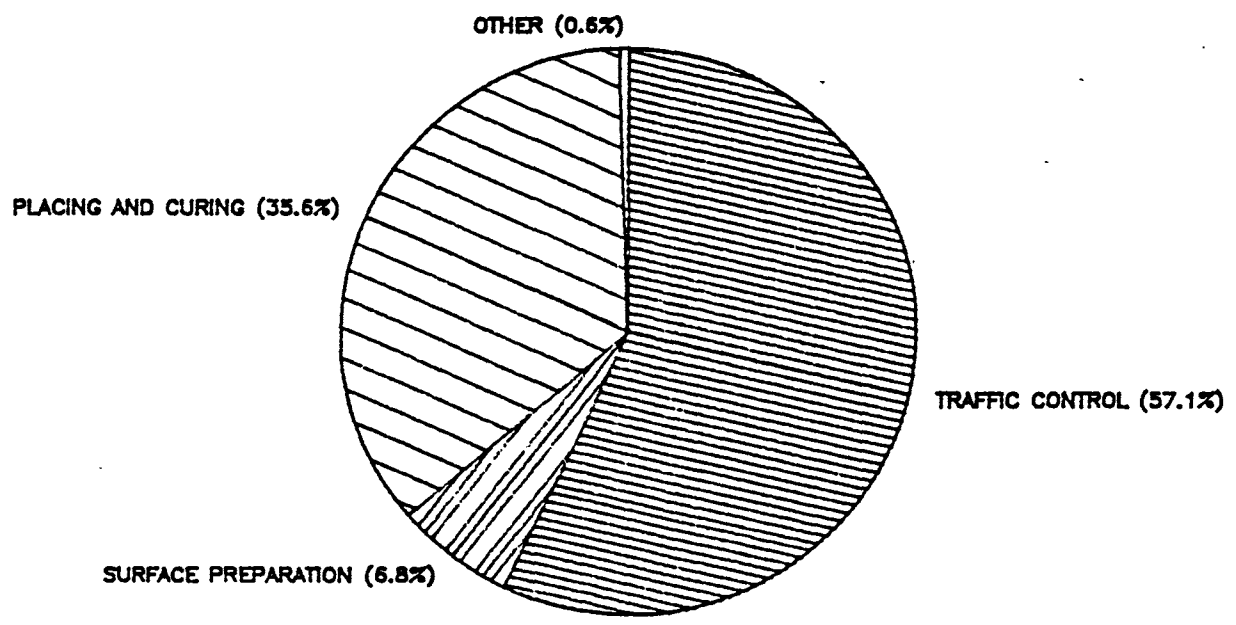
COST DISTRIBUTION OF RAPID REPAIRS

COLD MIX ASPHALT PATCH—2C1A



PERCENTAGE DECOMPOSITION OF TOTAL COST

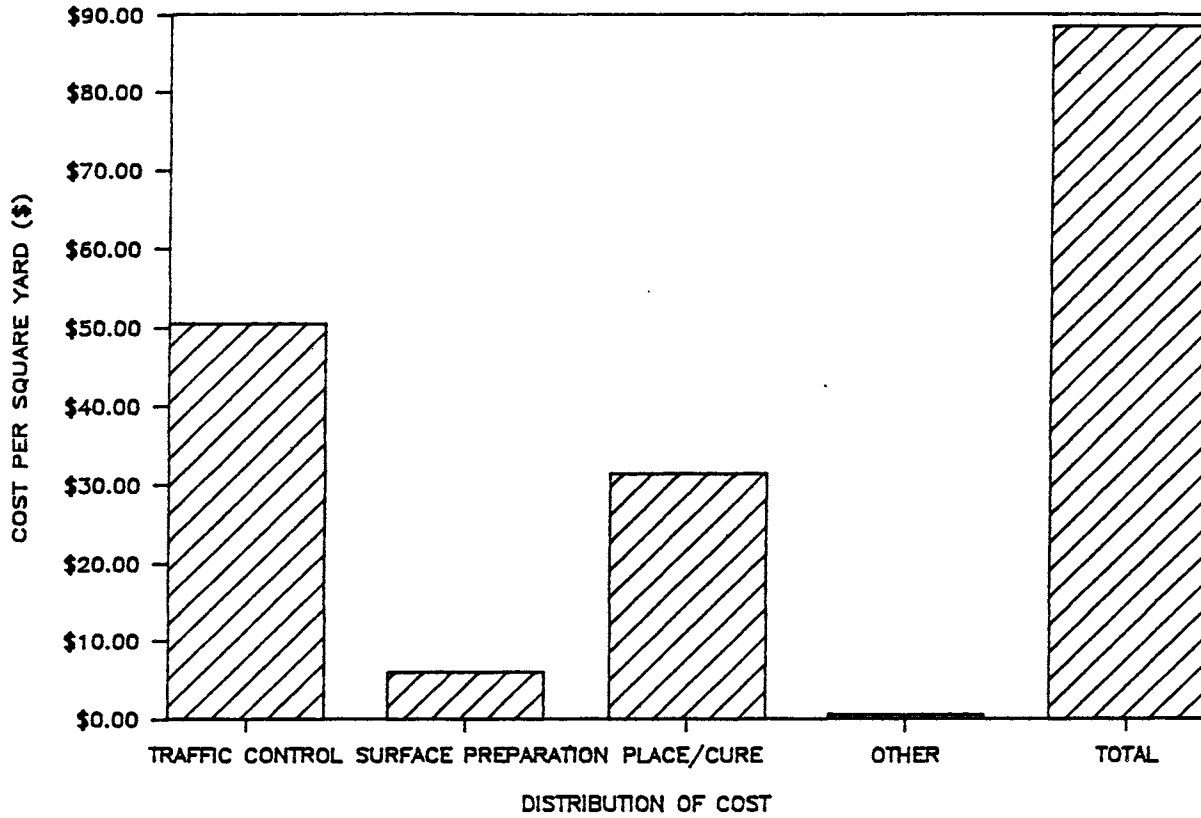
COLD MIX ASPHALT PATCH—2C1A



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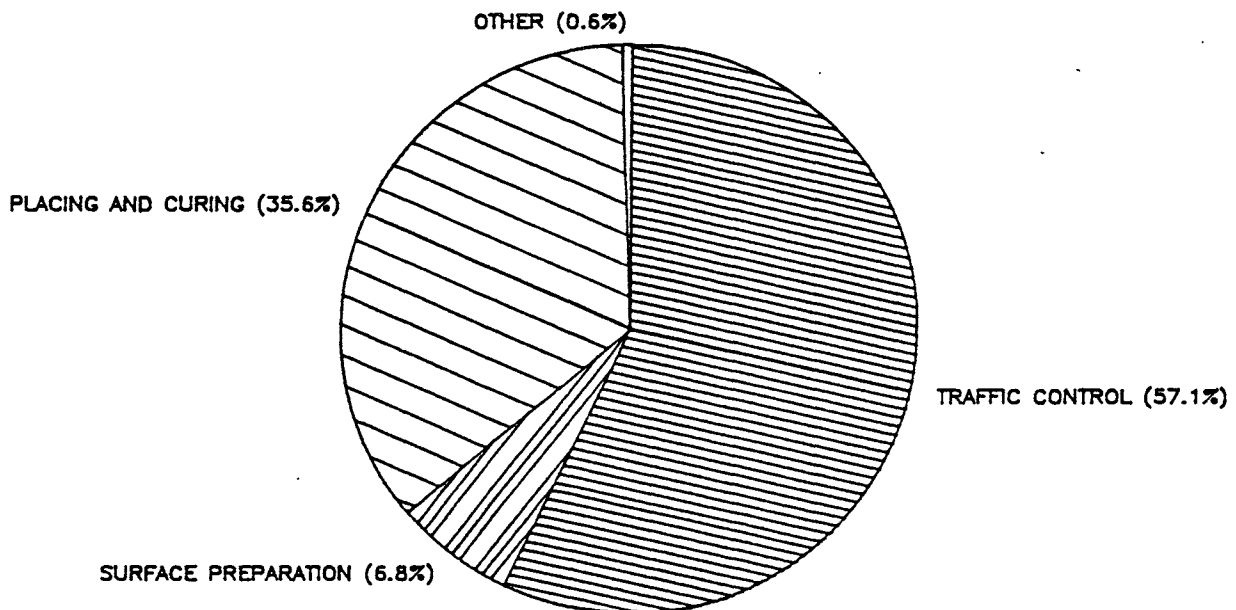
COST DISTRIBUTION OF RAPID REPAIRS

HOT MIX ASPHALT PATCH--2C1B



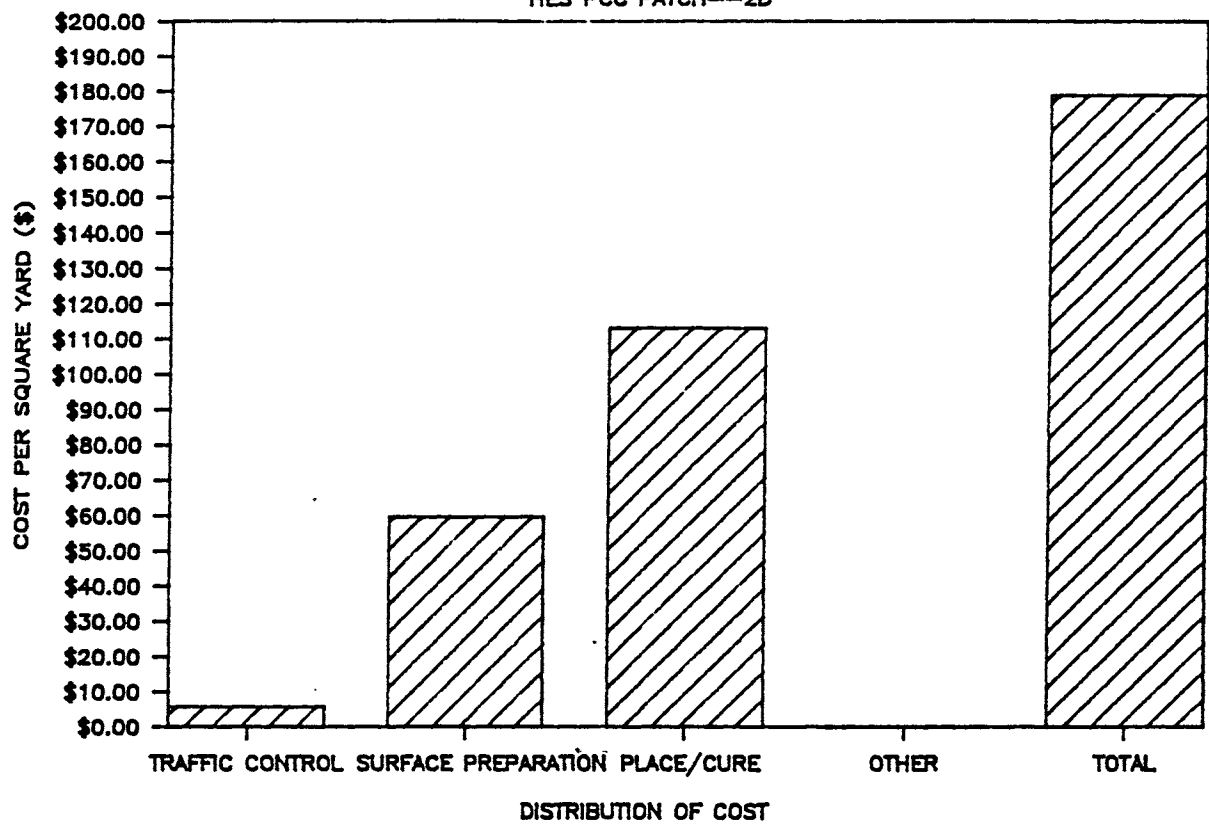
PERCENTAGE DECOMPOSITION OF TOTAL COST

HOT MIX ASPHALT PATCH--2C1B



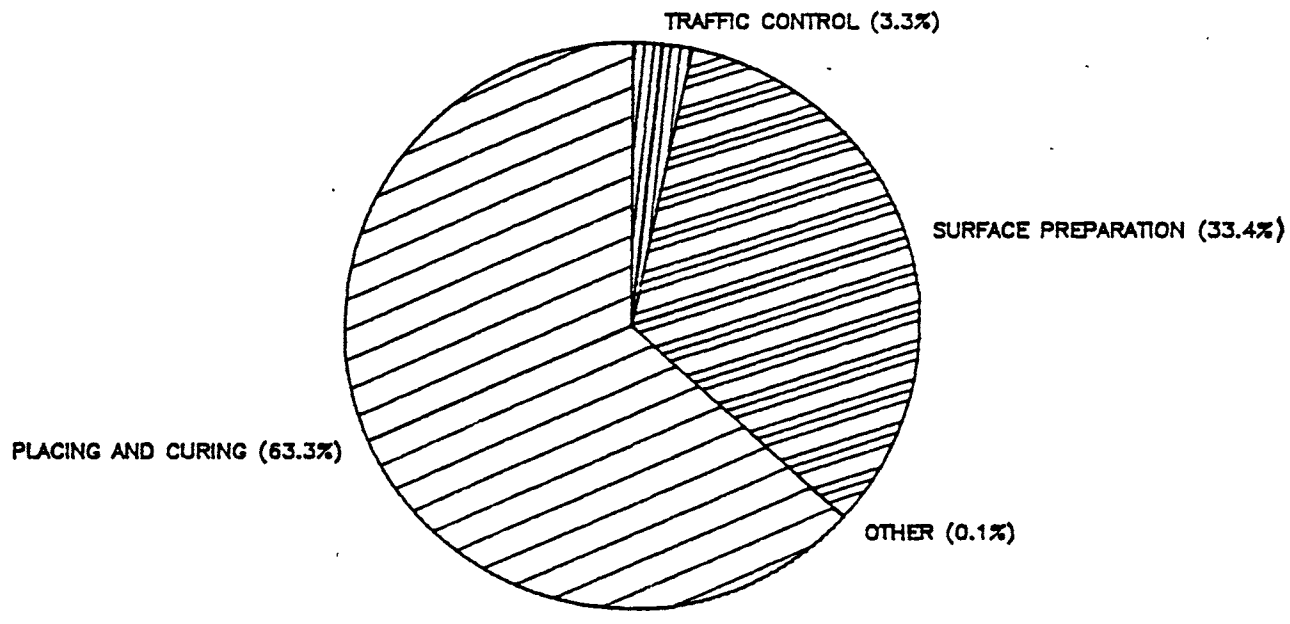
COST DISTRIBUTION OF RAPID REPAIRS

HES PCC PATCH—2D



PERCENTAGE DECOMPOSITION OF TOTAL COST

HES PCC PATCH—2D

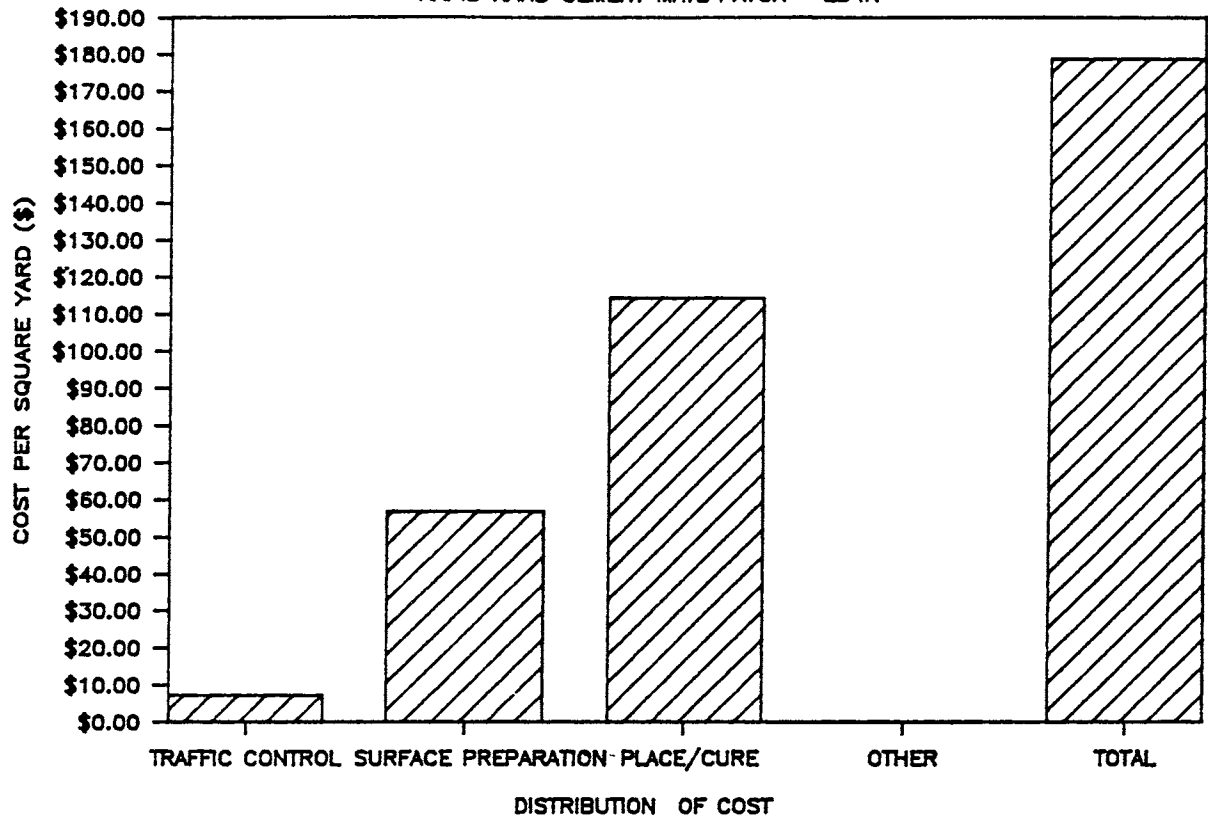


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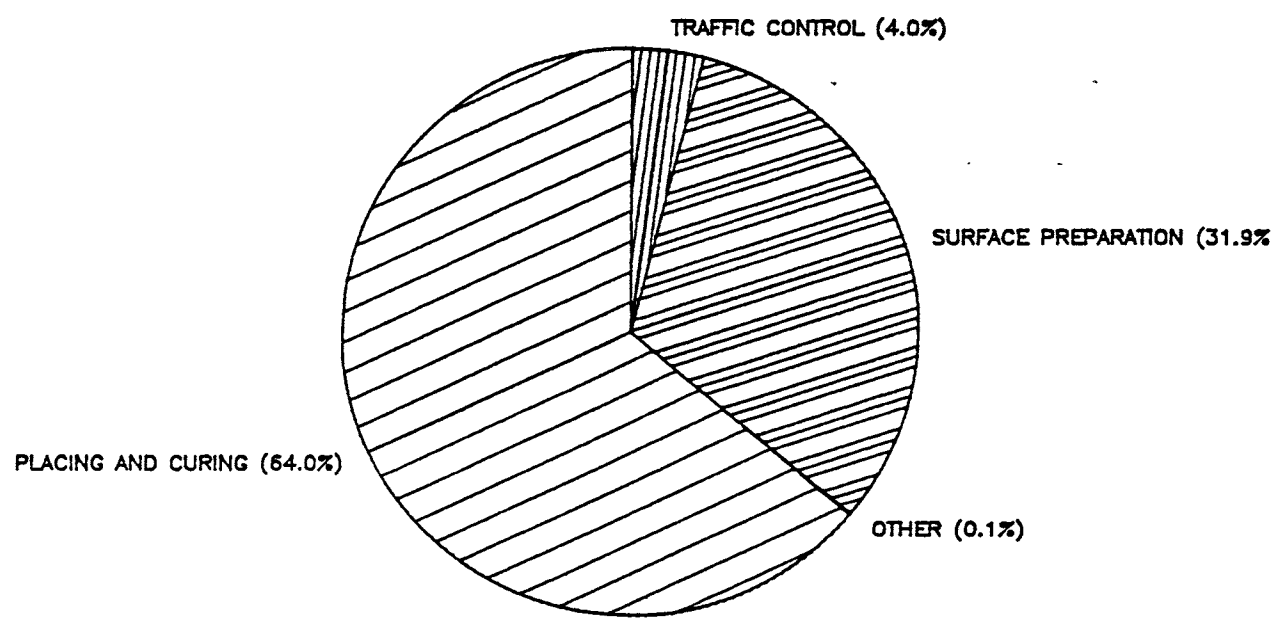
COST DISTRIBUTION OF RAPID REPAIRS

RAPID HARD CEMENT MATL PATCH--2D4A



PERCENTAGE DECOMPOSITION OF TOTAL COST

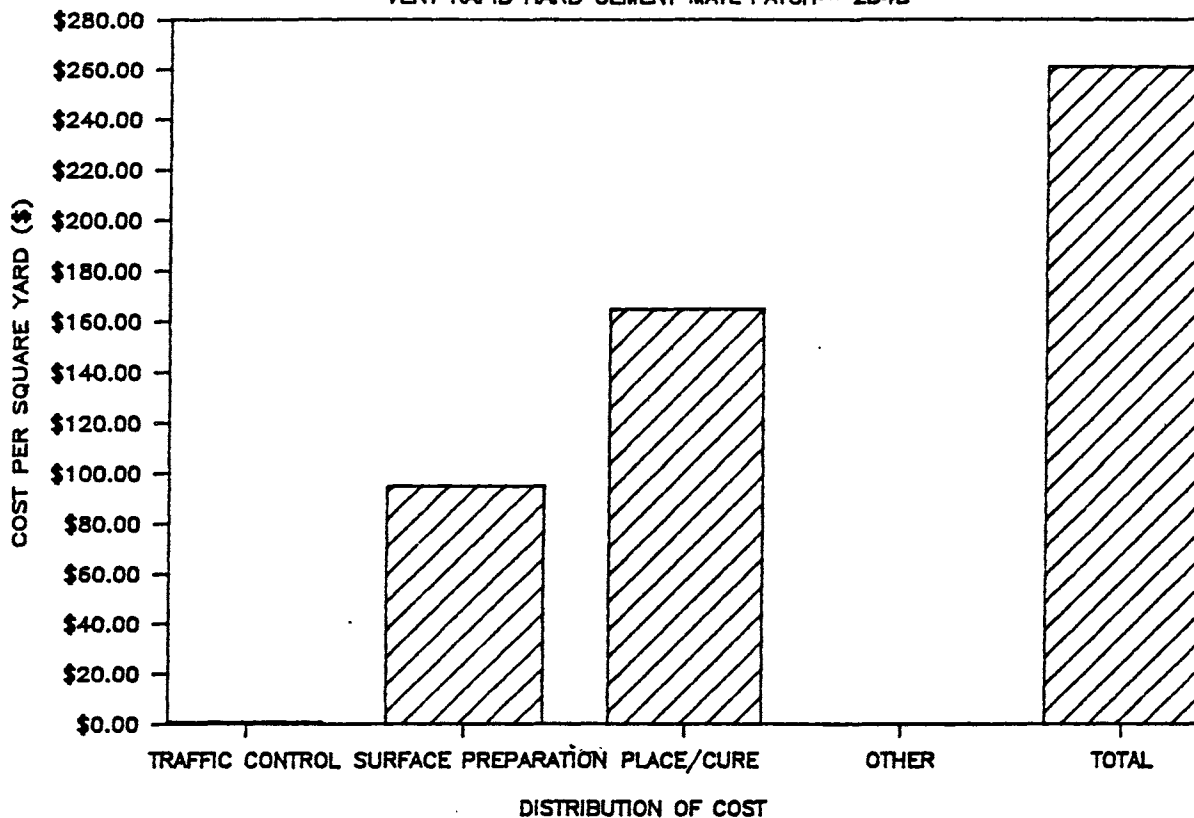
RAPID HARD CEMENT MATL PATCH--2D4A



C 34

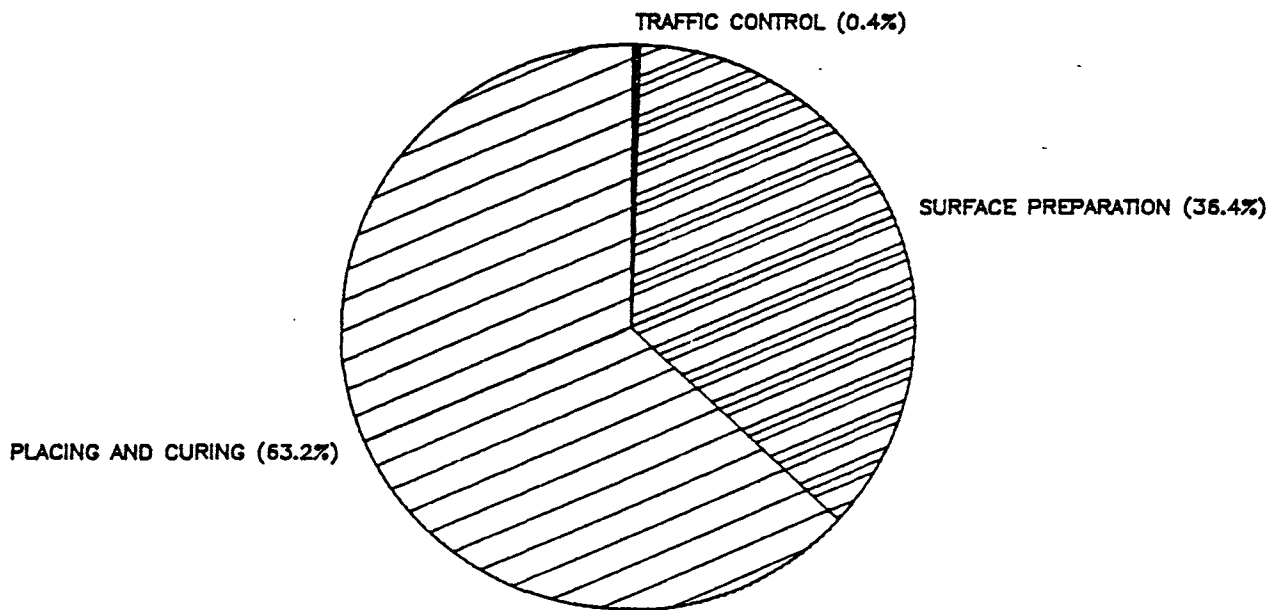
COST DISTRIBUTION OF RAPID REPAIRS

VERY RAPID HARD CEMENT MATL PATCH---2D4B



PERCENTAGE DECOMPOSITION OF TOTAL COST

VERY RAPID HARD CEMENT MATL PATCH---2D4B

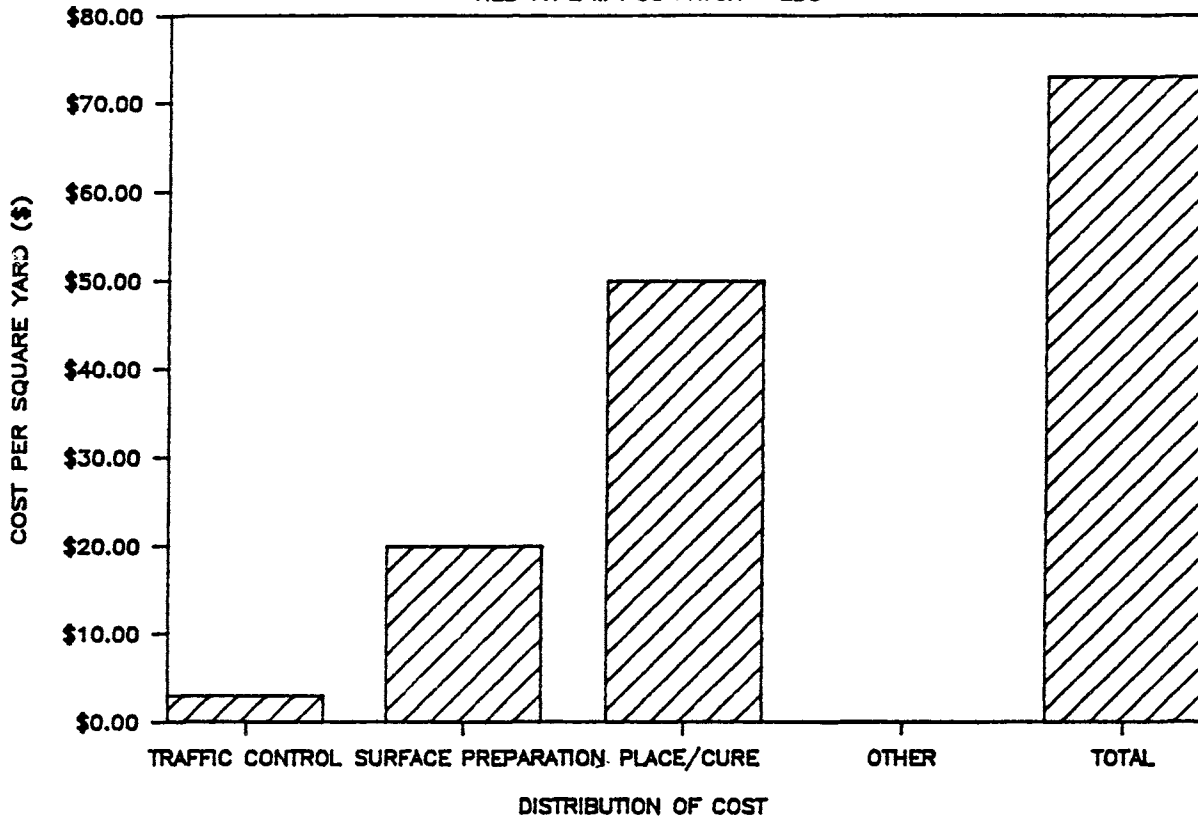


C 28

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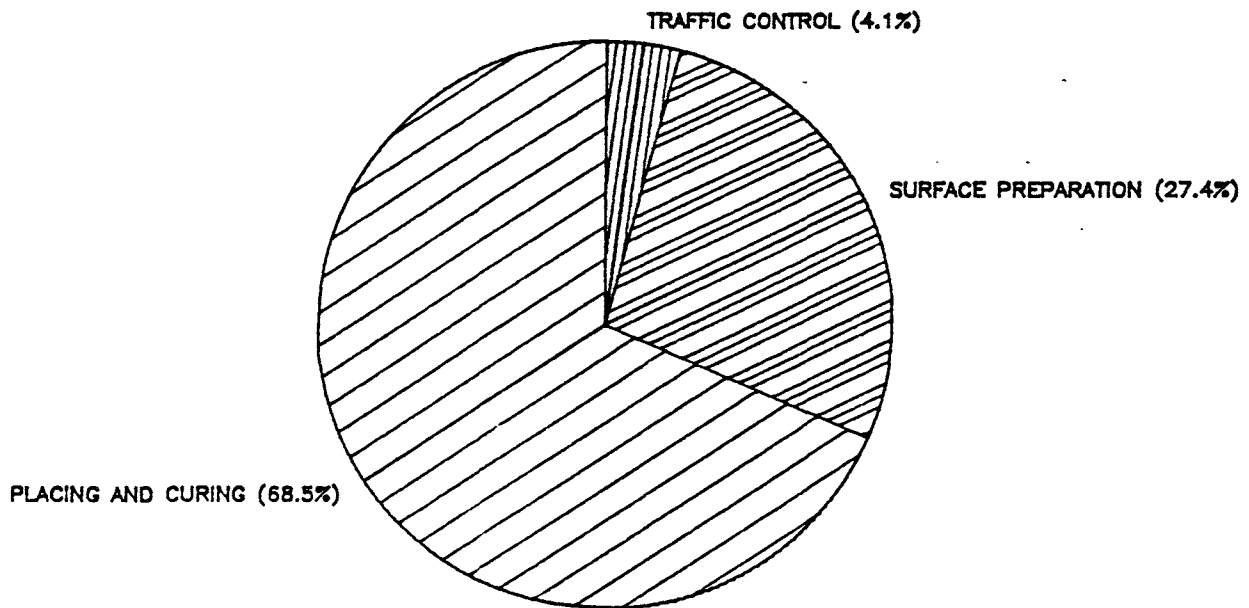
COST DISTRIBUTION OF RAPID REPAIRS

HES TYPE III PCC PATCH—2D5



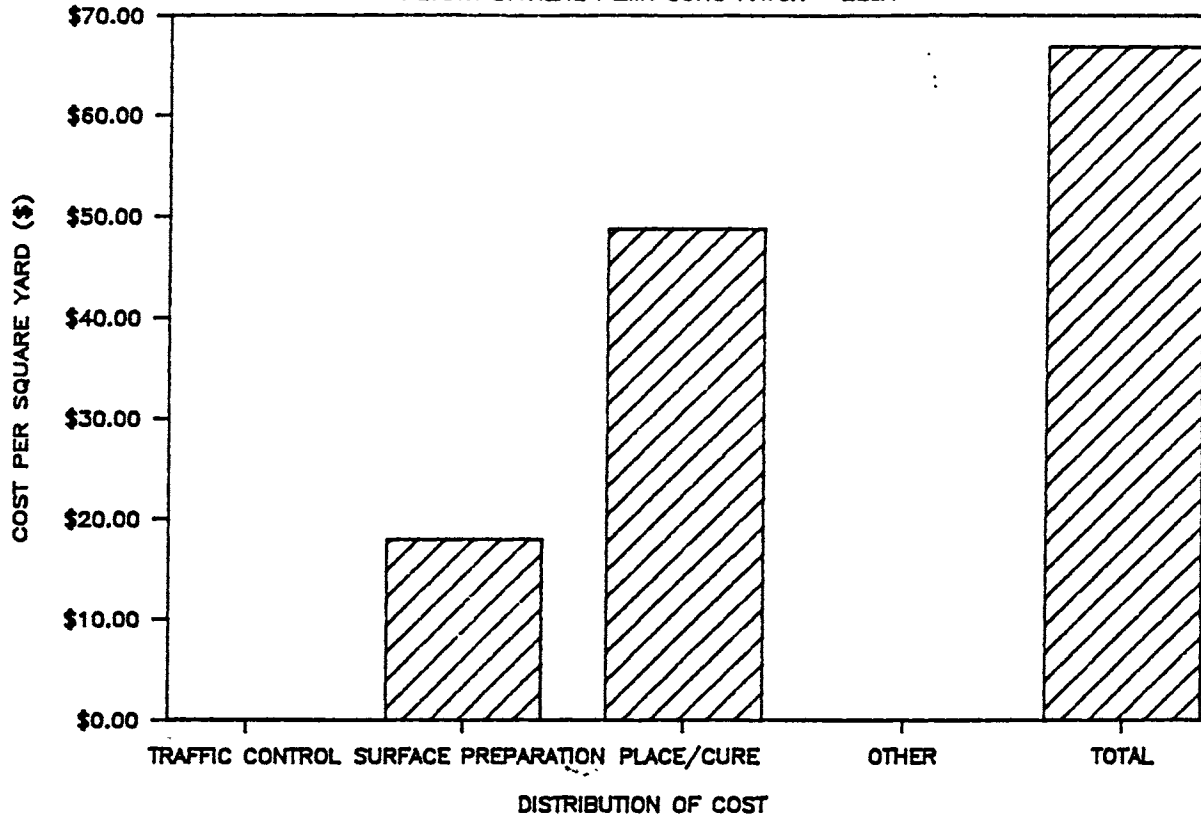
PERCENTAGE DECOMPOSITION OF TOTAL COST

HES TYPE III PCC PATCH—2D5



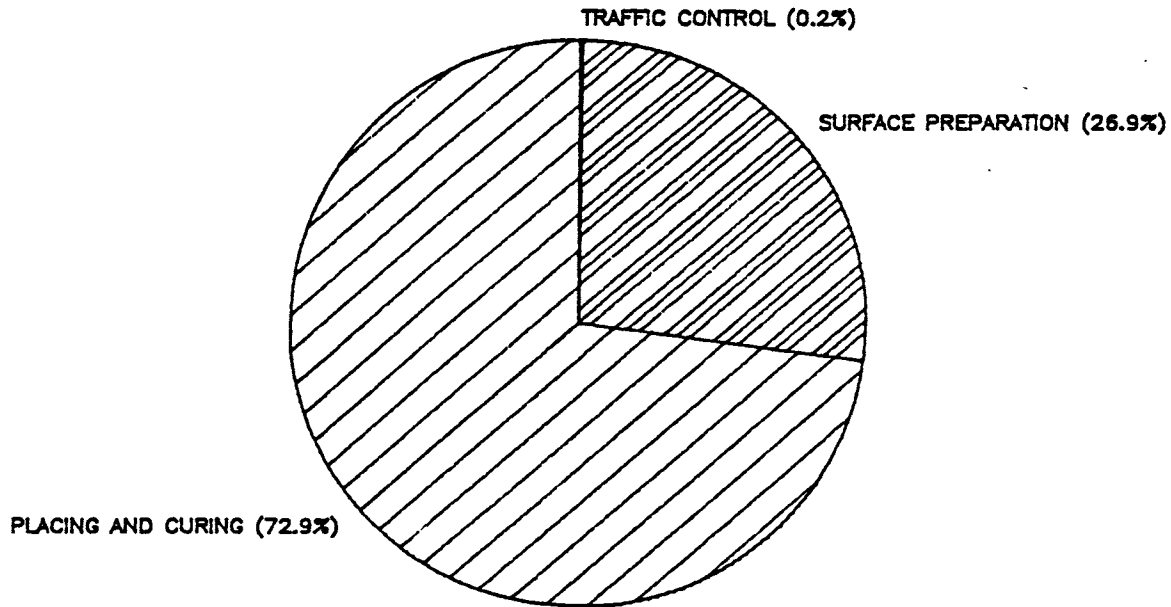
COST DISTRIBUTION OF RAPID REPAIRS

PLYSTR STYRENE PLMR CONC PATCH--2E5A



PERCENTAGE DECOMPOSITION OF TOTAL COST

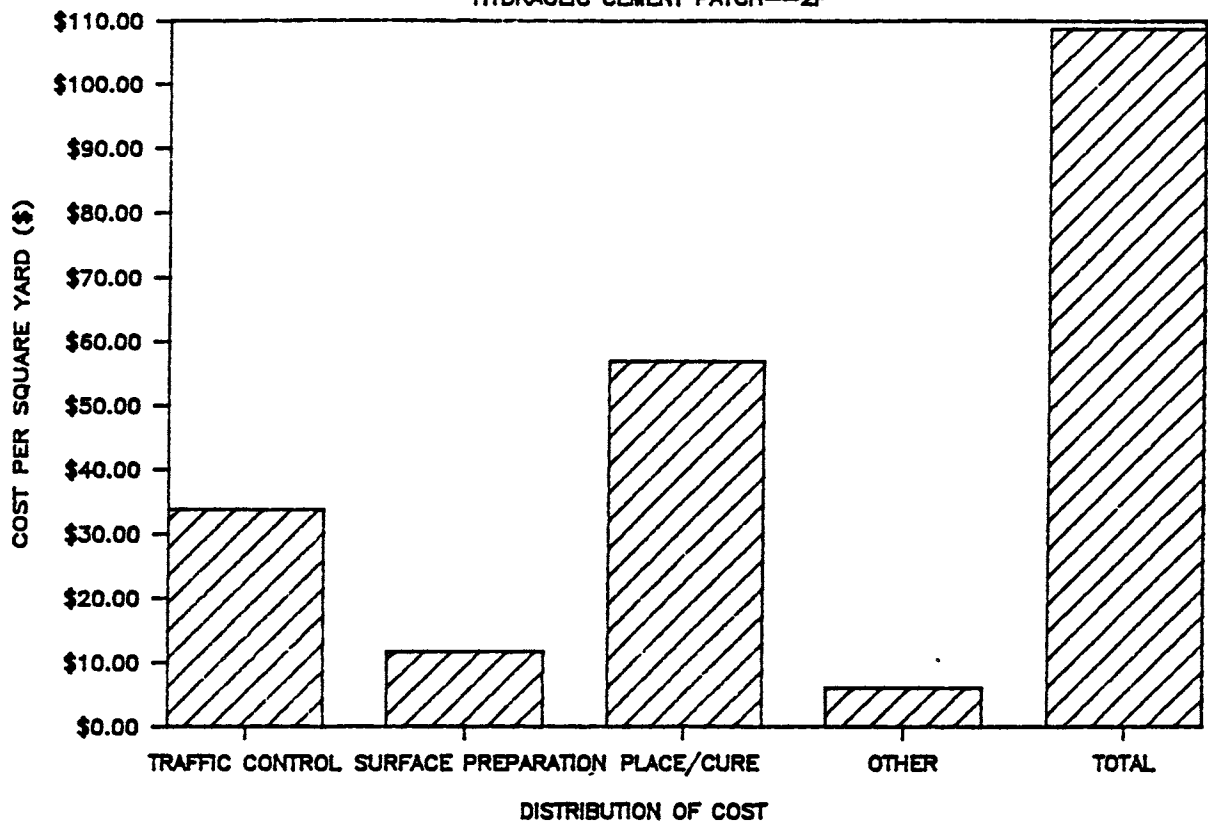
PLYSTR STYRENE PLMR CONC PATCH--2E5A



2456

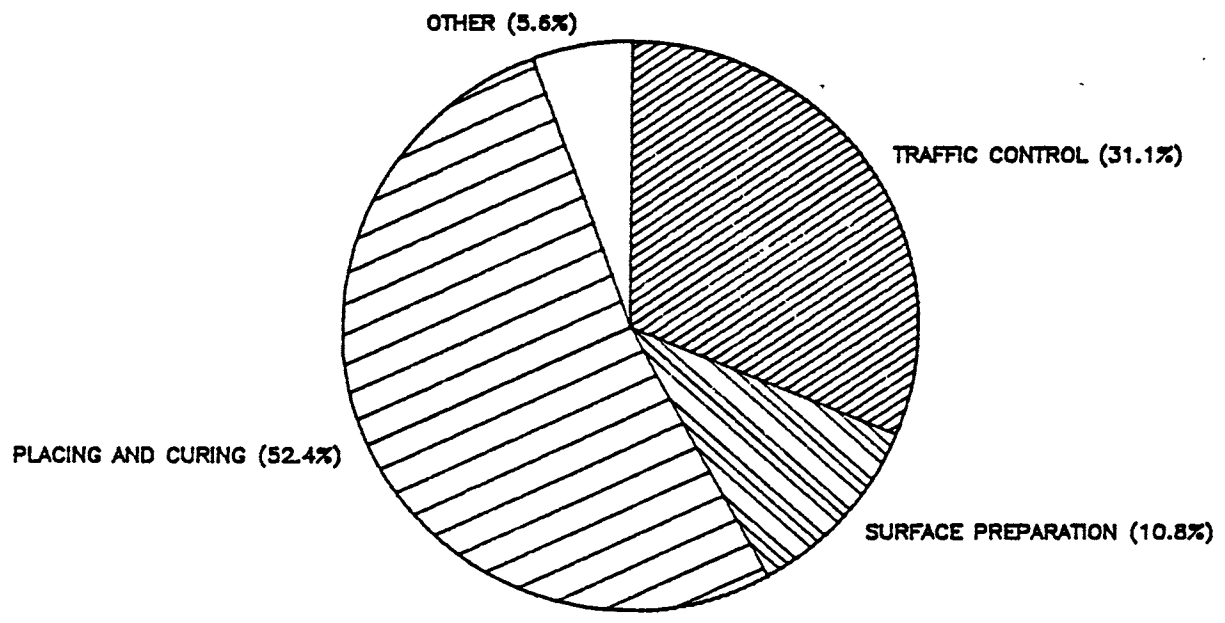
COST DISTRIBUTION OF RAPID REPAIRS

HYDRAULIC CEMENT PATCH—2F



PERCENTAGE DECOMPOSITION OF TOTAL COST

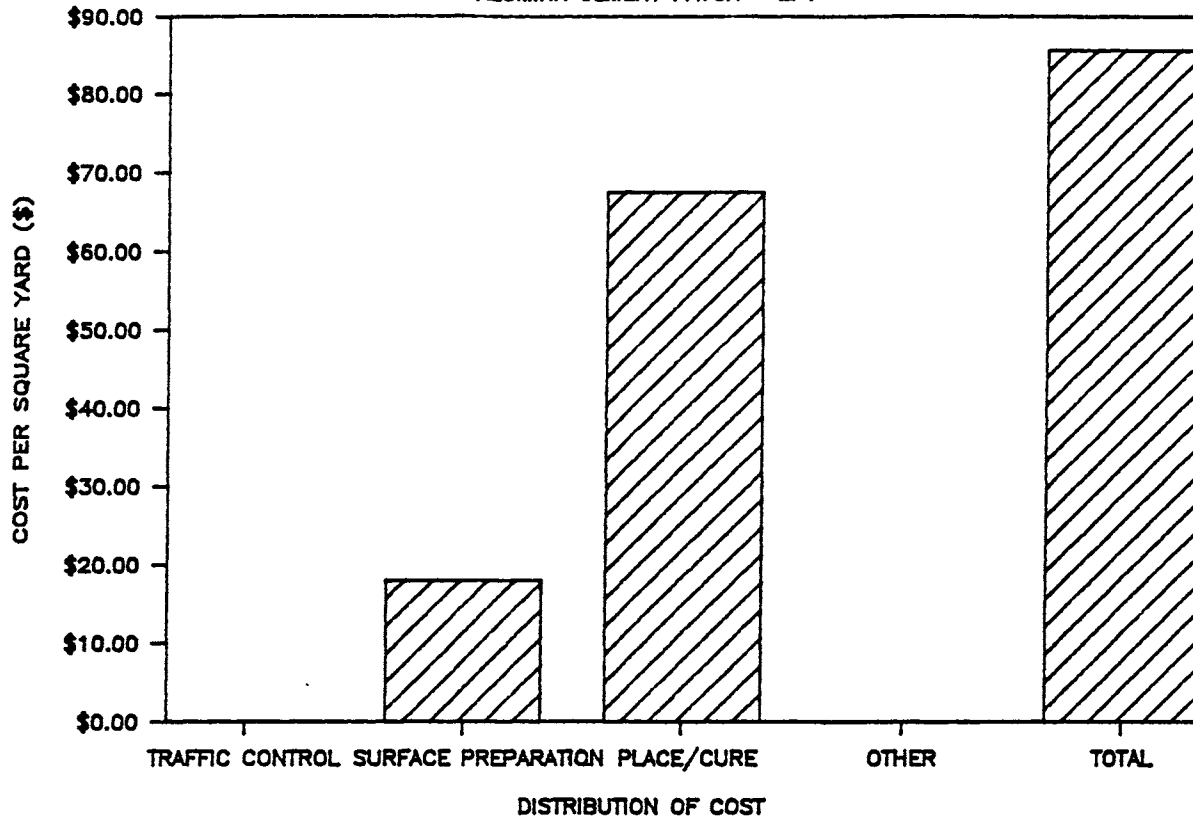
HYDRAULIC CEMENT PATCH—2F



COST DISTRIBUTION OF RAPID REPAIRS

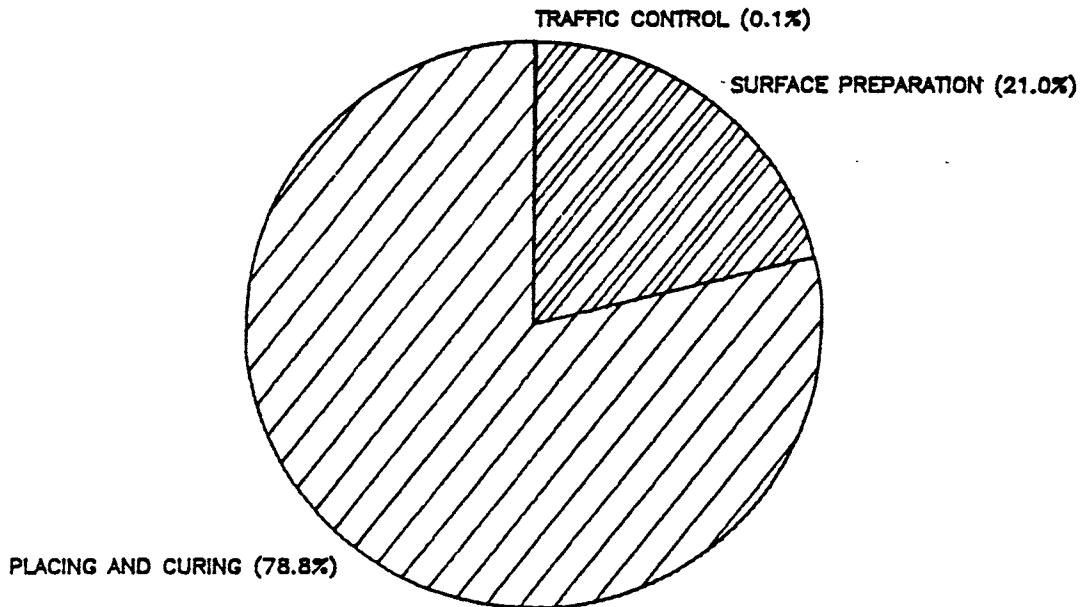
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ALUMINA CEMENT PATCH—2F1



PERCENTAGE DECOMPOSITION OF TOTAL COST

ALUMINA CEMENT PATCH—2F1

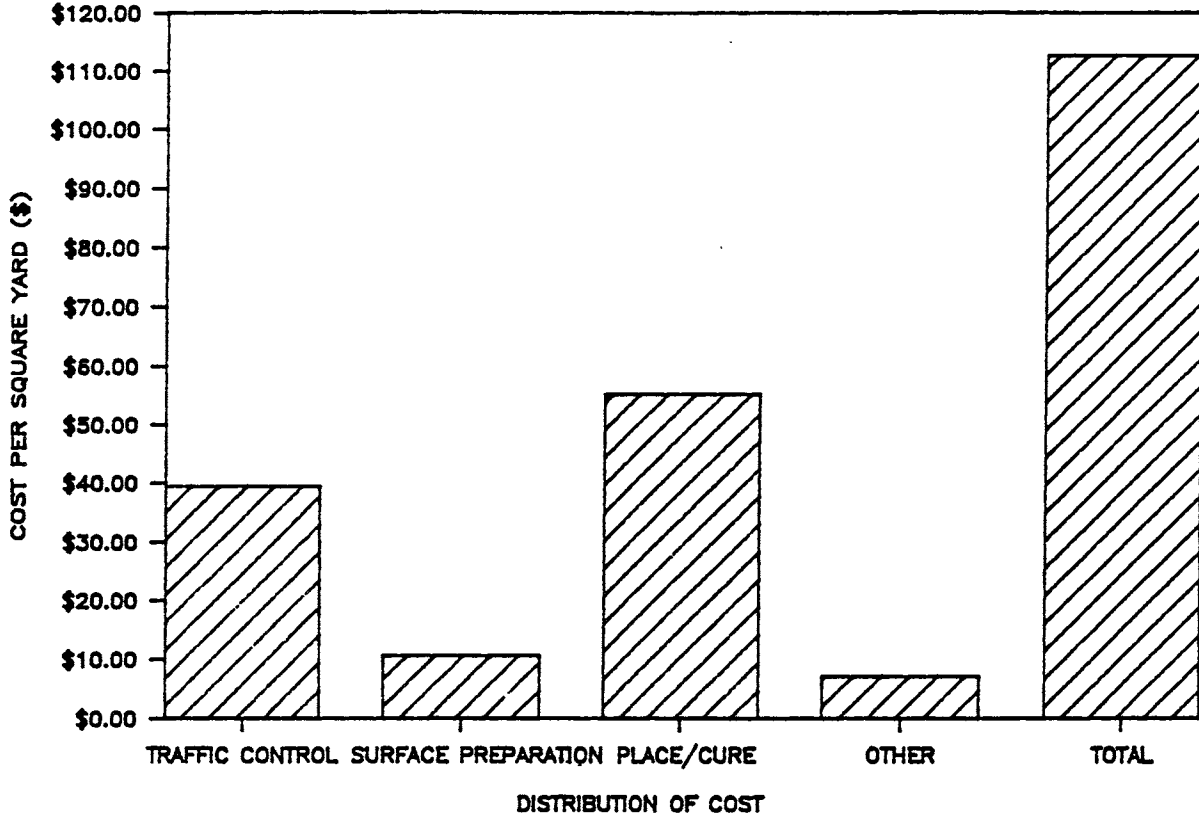


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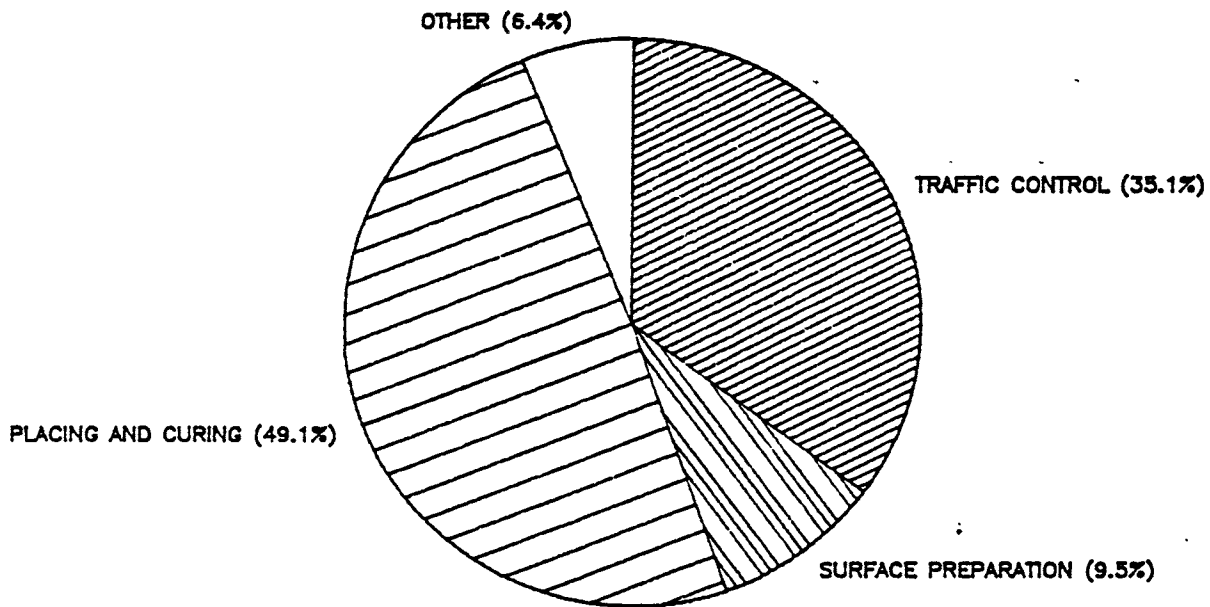
COST DISTRIBUTION OF RAPID REPAIRS

MAG PHOSPHATE CEMENT PATCH—2F2



PERCENTAGE DECOMPOSITION OF TOTAL COST

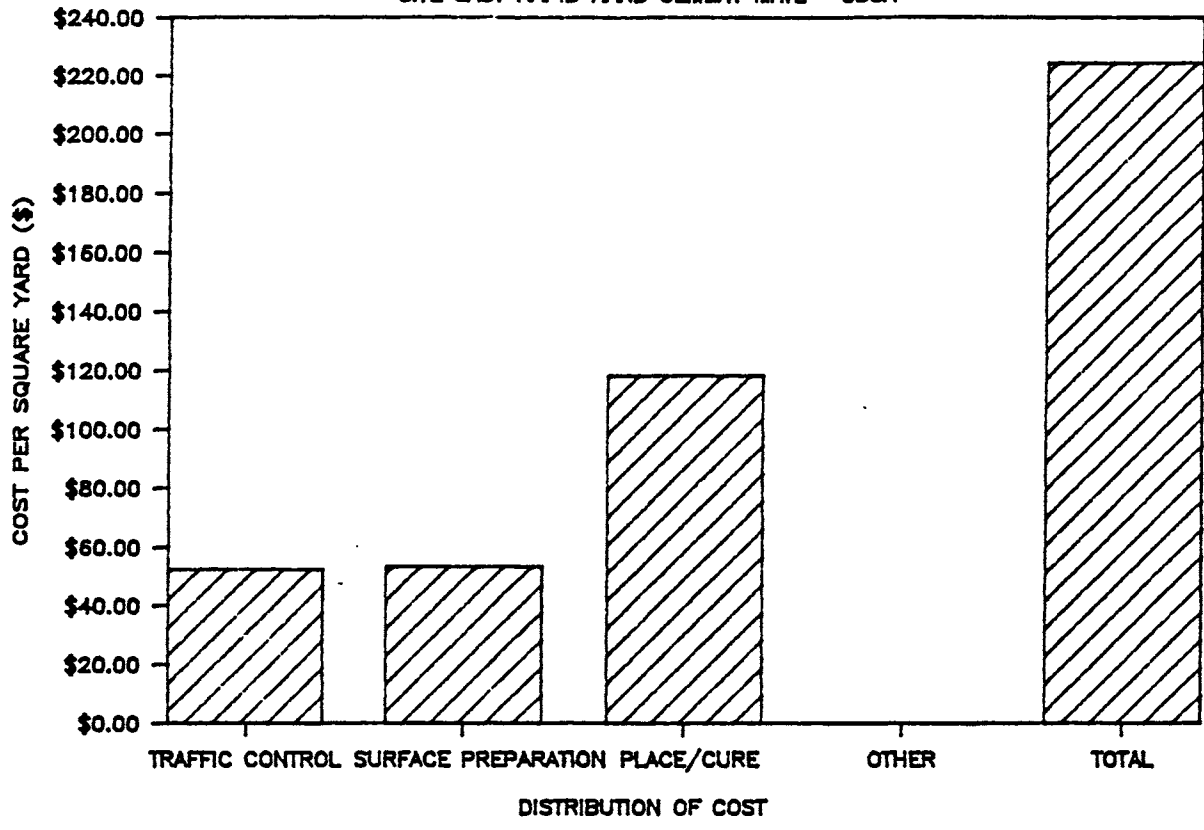
MAG PHOSPHATE CEMENT PATCH—2F2



COST DISTRIBUTION OF RAPID REPAIRS

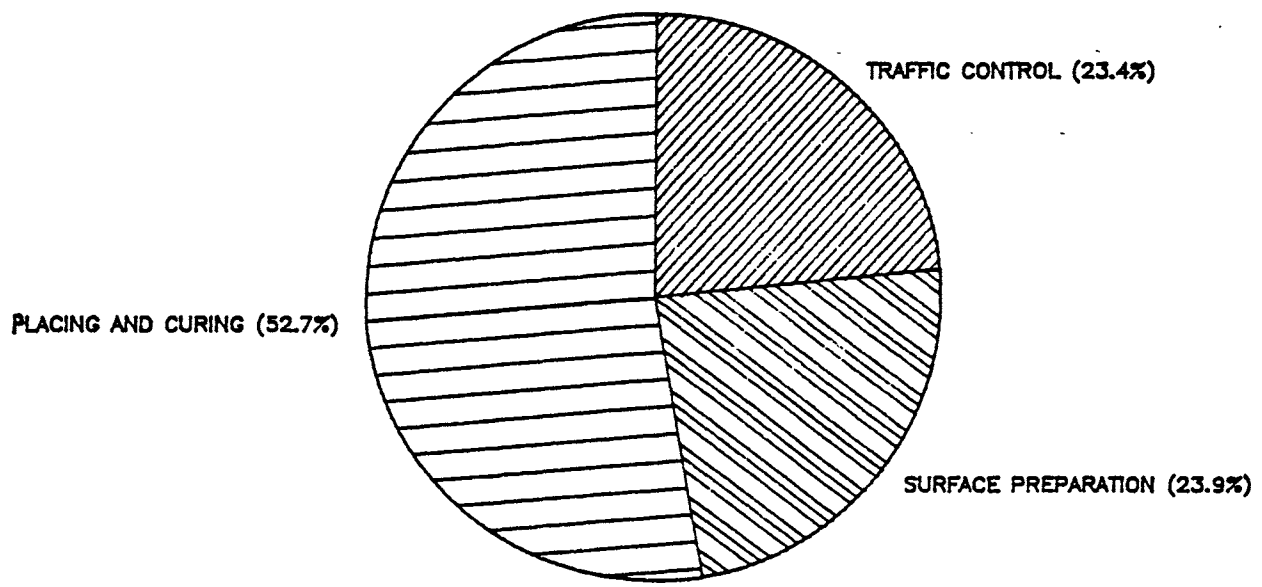
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SITE CAST RAPID HARD CEMENT MATL---3D3A



PERCENTAGE DECOMPOSITION OF TOTAL COST

SITE CAST RAPID HARD CEMENT MATL---3D3A



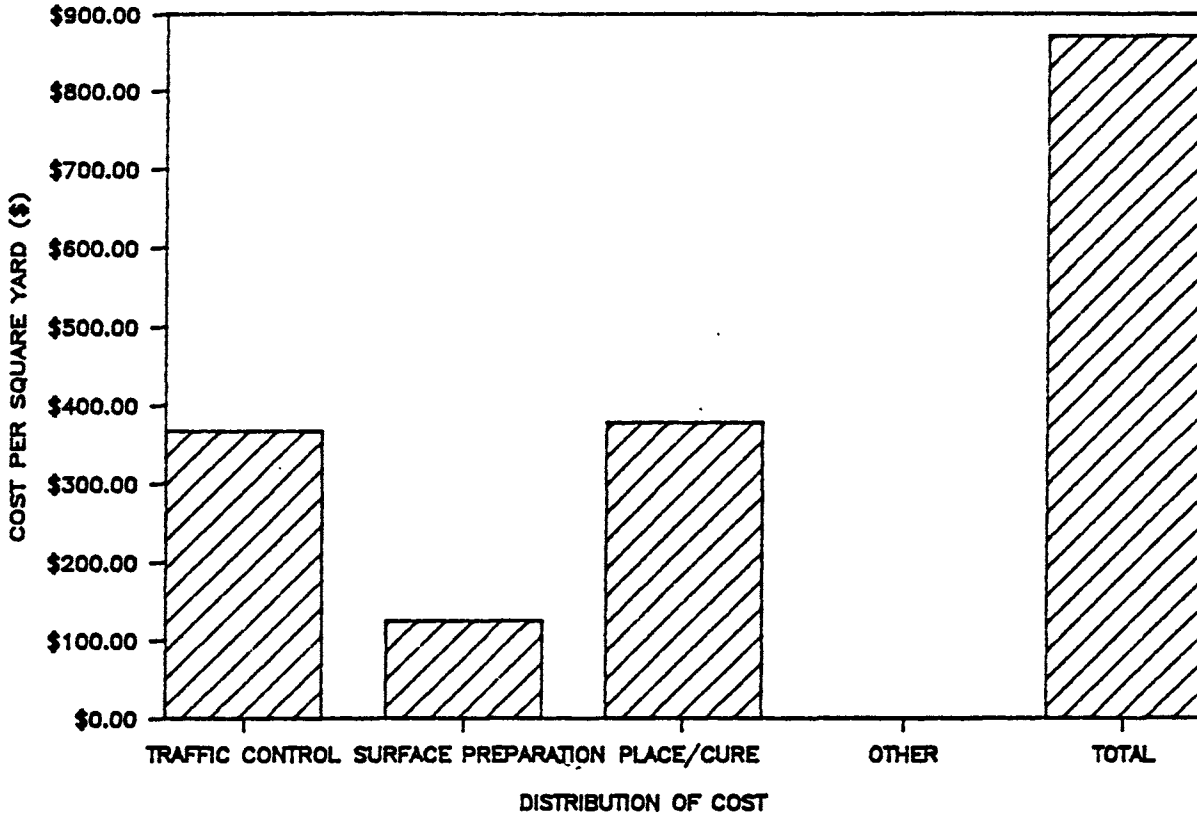
C 81

2460

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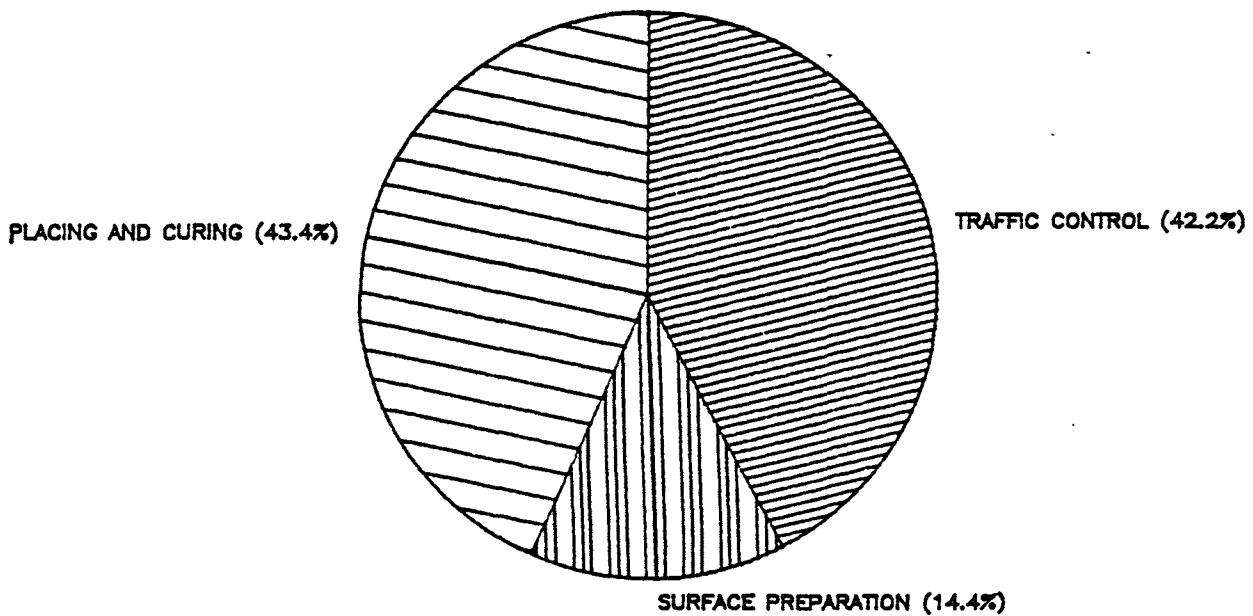
COST DISTRIBUTION OF RAPID REPAIRS

SITE CAST MAG PHOSPHATE CEMENT--3F2



PERCENTAGE DECOMPOSITION OF TOTAL COST

SITE CAST MAG PHOSPHATE CEMENT--3F2



C 82

SERVICE LIFE

The service life of a rapid repair technique is the period of time the repair, while receiving appropriate maintenance, is expected to remain above the quality standards established for that repair technique. When the repair fails to meet the established standards, it has come to the end of its service life. For the purposes of this project, the service life is referred to as the time until major repair is required, whereas maintenance, as its name suggests, is the time until routine maintenance is required following the initial repair.

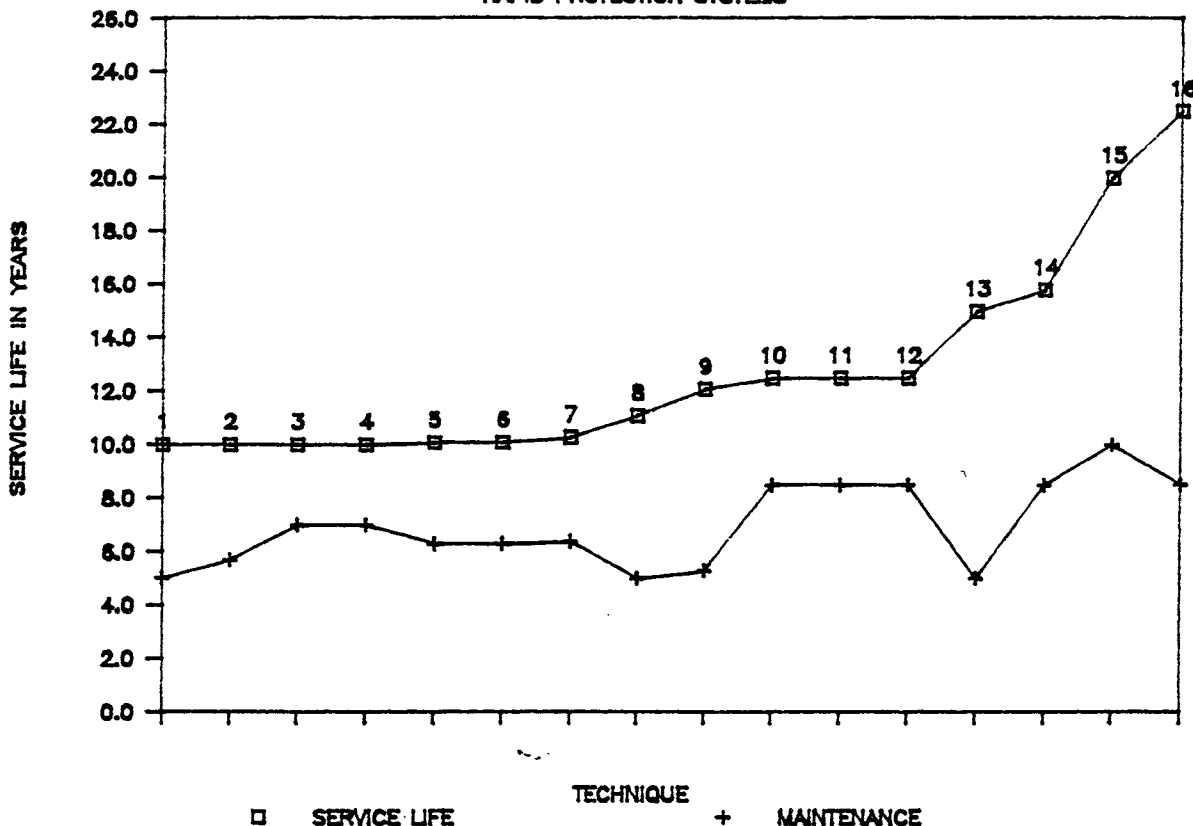
In the following graphs, the central line which is indicated by the numbered data labels is the service life of each technique. The second line is a plot of the time until maintenance is required. The first graph involves rapid protection systems, the second illustrates rapid rehabilitation systems, the third involves rapid replacement systems, and the fourth illustrates the service lives of all the rapid repair techniques combined.

Included in the appendix are other service life graphs which are plots of not only the service life and maintenance required but also include curves depicting high and low responses to the question of service life as well as standard deviation curves.

The SERVICE LIFE graphs were based on information obtained from responses to the QUESTIONNAIRE ON RAPID REPAIR TECHNIQUES FOR BRIDGE DECKS SHRP C-103, TASK 4 distributed to each state's Department of Transportation. The state and province Departments of Transportation which provided data for a repair technique are denoted on each graph.

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SERVICE LIFE RAPID PROTECTION SYSTEMS



TECHNIQUE KEY:

- 1--BITUMINOUS CONC OVLY
- 2--MULT Lyr EPOXY PLMR OVLY
- 3--MULT Lyr EPOXY-URETHANE PLMR OVLY
- 4--MULT Lyr PLYSTR STYRENE PLMR OVLY
- 5--PLMR OVLY

- 6--MULT Lyr PLMR OVLY
- 7--PREMIXED PLYSTR STYRENE PLMR OVLY
- 8--BITUMINOUS CONC OVLY

- 9--BITUMINOUS CONC OVLY ON MEMBRANE

- 10--HES PCC OVLY CONTAINING ADMIXTURES
- 11--LATEX MODIFIED CONC OVLY
- 12--HES PCC OVLY W/SILICA FUME
- 13--SILANE PENETRATING SEALER
- 14--HES PCC OVLY
- 15--HMW METHACRYLATE COATING
- 16--LOW SLUMP HES PCC OVLY

*CODE NUMBER

- 1A4
- 1E1B
- 1E1C
- 1E1D
- 1E

- 1E1
- 1E2E
- 1A

- 1A2

- 1C2
- 1C2C
- 1C2D
- 1D5A
- 1C
- 1B1C
- 1C3A

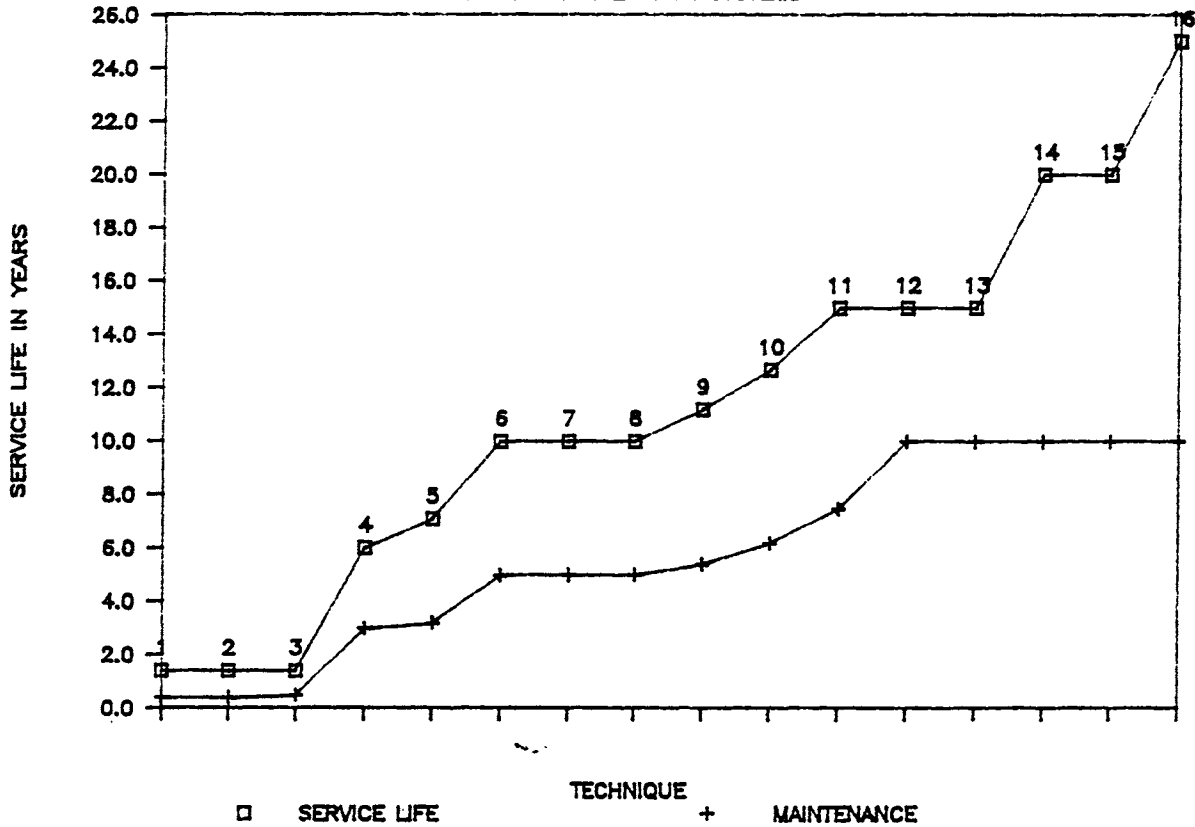
DOT/CSHRP PROVIDING DA

- NC
- OH, TN, VA
- VA
- VA
- BC, CA, NY, OH, TN, VA
- WA
- OH, TN, VA, WA
- CA, WA
- CT, ID, MD, NH, NJ, NY
- NC, NS, PA, TN, WA, WI
- CT, ID, NH, NJ, NY, NS
- TN, WA
- WA
- WA
- WA
- CA, OH, OK
- BC, WA
- CA
- BC

*CODE NUMBERS CORRESPOND TO OUTLINE DIVISIONS

SERVICE LIFE

RAPID REHABILITATION SYSTEMS



TECHNIQUE KEY:

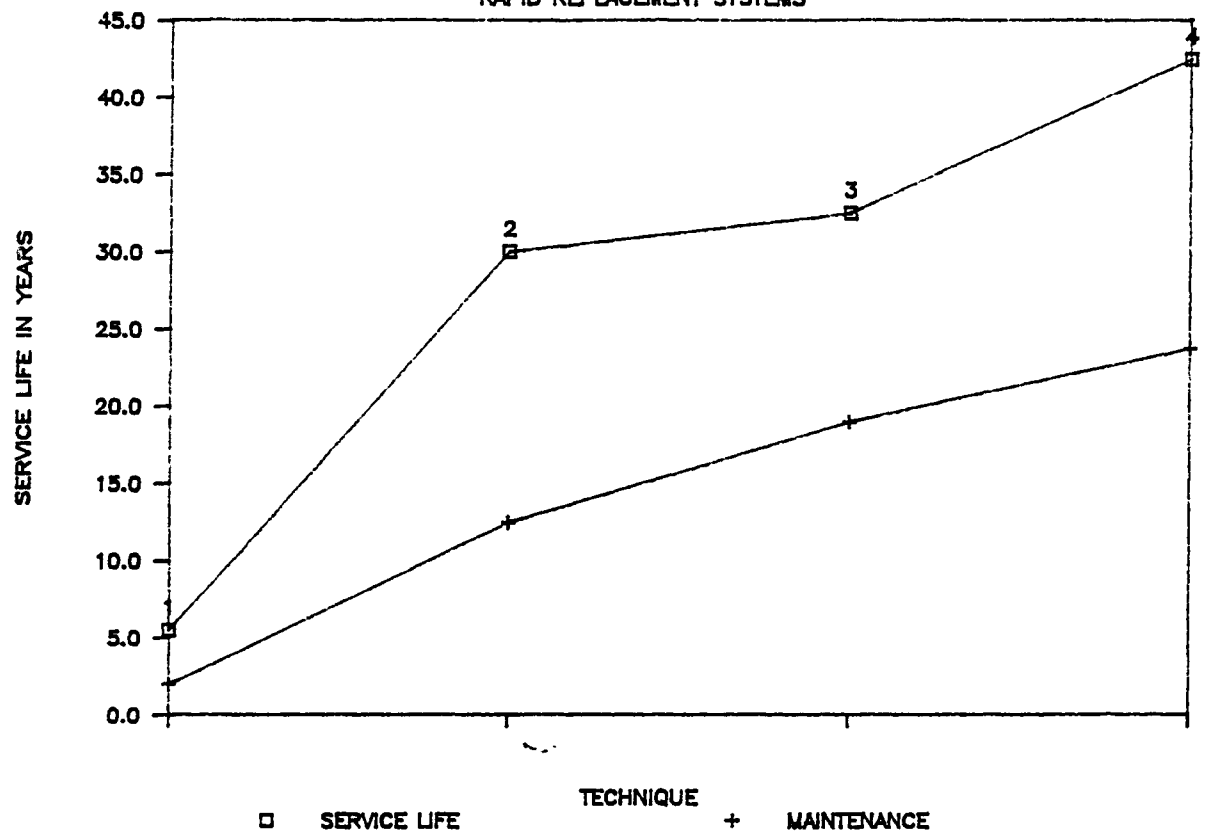
*CODE NUMBER

DOT/CSHRP PROVIDING DATA

1--ASPHALT PATCH	2C1	IN, KS, NS
2--COLD MIX ASPHALT PATCH	2C1A	IN, KS, NS
3--HOT MIX ASPHALT PATCH	2C1B	IN, KS, NS
4--RAPID HARD CEMENT MATL PATCH	2D4A	AR, KS, KY, IN, MD, NJ, NY, NC, NS, TN, VA
5--HES PCC PATCH	2D	AR, CT, IN, KS, KY, MD, NH, NJ, NY, NC, NS, PA, TN, VA
6--EXPANSION JOINTS/CONCRETE HEADERS	2B	CT
7--VERY RAPID HARD CEMENT MATL PATCH	2D4B	VA
8--HES TYPE III PCC PATCH	2D5	CT
9--MAG PHOSPHATE CEMENT PATCH	2F2	CA, HI, IN, MT, OR
10--HYDRAULIC CEMENT PATCH	2F	CA, HI, IN, MT, OR
11--HMW METHACRYLATE CRACK SEALER	2A1C	CA, OH
12--EPOXY PLMR CONC PATCH	2E2A	NH
13--STEEL PLATE OVER CONVENTIONAL CONC	2G1A	NH
14--PLMR CONC PATCH	2E	CA, NH
15--ALUMINA CEMENT PATCH	2F1	CA
16--PLYSTR STYRENE PLMR CONC PATCH	2E5A	CA

*CODE NUMBERS CORRESPOND TO OUTLINE DIVISIONS

SERVICE LIFE RAPID REPLACEMENT SYSTEMS



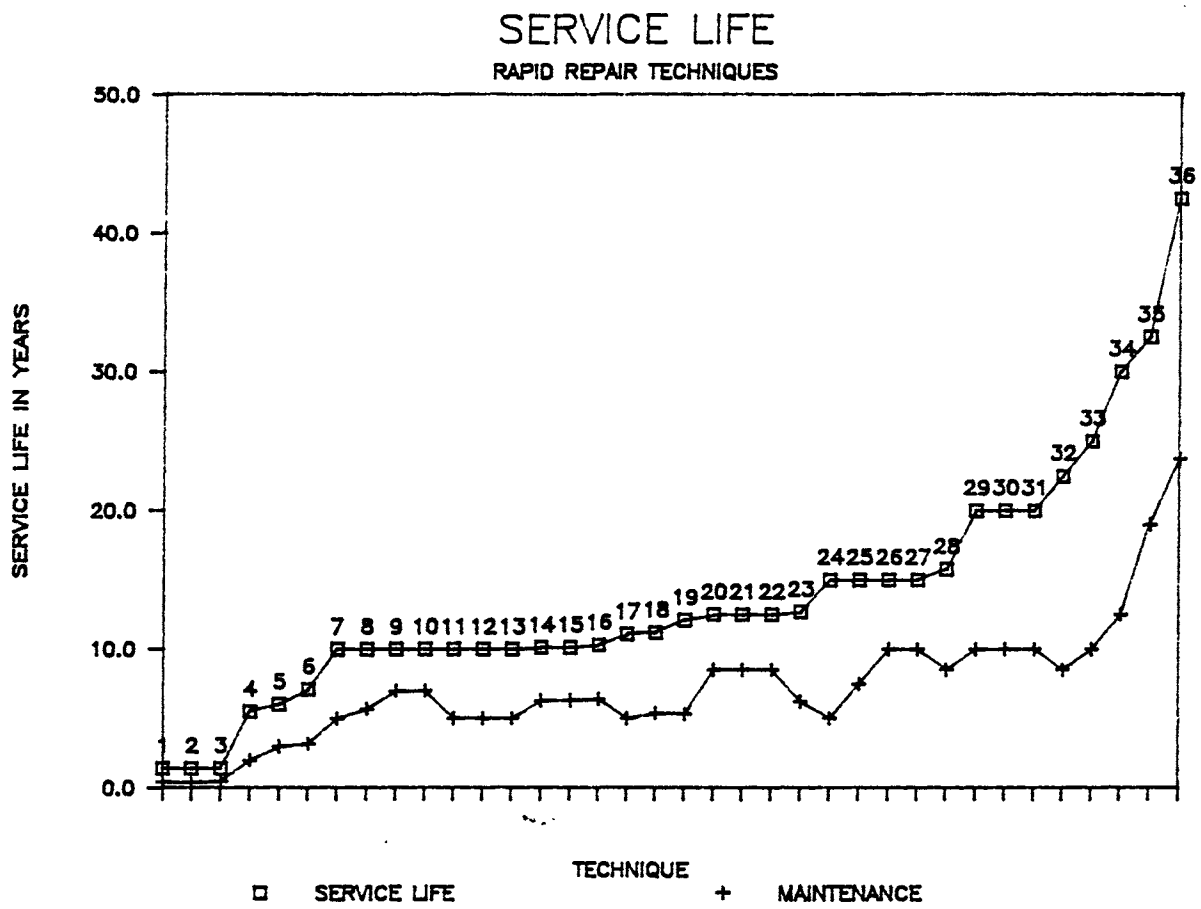
TECHNIQUE KEY:

*CODE NUMBER

DOT/CSHRP PROVIDING DAT

1--SITE CAST MAG PHOSPHATE CEMENT	3F2	IN, MT
2--POST-TENSIONED PRECAST CONC SLABS	3A4	IL
3--SITE CAST HES PCC	3D	CA, NS
4--PRECAST CONC SLABS	3B2	CA, WA

*CODE NUMBERS CORRESPOND TO OUTLINE DIVISIONS



TECHNIQUE KEY:

- 1--ASPHALT PATCH
- 2--COLD MIX ASPHALT PATCH
- 3--HOT MIX ASPHALT PATCH
- 4--SITE CAST MAG PHOSPHATE CEMENT
- 5--RAPID HARD CEMENT MATL PATCH

- 6--HES PCC PATCH

- 7--BITUMINOUS CONC OVLY
- 8--MULT Lyr EPOXY PLMR OVLY
- 9--MULT Lyr EPOXY-URETHANE PLMR OVLY
- 10--MULT Lyr PLYSTR STYRENE PLMR OVLY
- 11--EXPANSION JOINTS/CONCRETE HEADERS
- 12--VERY RAPID HARD CEMENT MATL PATCH
- 13--HES TYPE III PCC PATCH
- 14--PLMR OVLY

- 15--MULT Lyr PLMR OVLY
- 16--PREMIXED PLYSTR STYRENE PLMR OVLY
- 17--BITUMINOUS CONC OVLY

- 18--MAG PHOSPHATE CEMENT PATCH
- 19--BITUMINOUS CONC OVLY ON MEMBRANE

*CODE NUMBER

- 2C1
- 2C1A
- 2C1B
- 3F2
- 2D4A

- 2D

- 1A4
- 1E1B
- 1E1C
- 1E1D
- 2B
- 2D4B
- 2D5
- 1E

- 1E1
- 1E2E
- 1A

- 2F2
- 1A2

DOT/CSHRP PROVIDING DATA

- IN, KS, NS
- IN, KS, NS
- IN, KS, NS
- IN, MT
- AR, KS, KY, IN, MD, NJ, NY, NC, NS, TN, VA
- AR, CT, IN, KS, KY, MD, NH, NJ, NY, NC, NS, PA, TN, VA
- NC
- OH, TN, VA
- VA
- VA
- CT
- VA
- CT
- BC, CA, NY, OH, TN, VA, WA
- OH, TN, VA, WA
- CA, WA
- CT, ID, MD, NH, NJ, NY, NC, NS, PA, TN, WA, WI
- CA, HI, IN, MT, OR
- CT, ID, NH, NJ, NY, NS, TN, WA

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20--HES PCC OVLY CONTAINING ADMIXTURES	1C2	WA
21--LATEX MODIFIED CONC OVLY	1C2C	WA
22--HES PCC OVLY W/SILICA FUME	1C2D	WA
23--HYDRAULIC CEMENT PATCH	2F	CA, HI, IN, MT, OR
24--SILANE PENETRATING SEALER	1D5A	CA, OH, OK
25--HMW METHACRYLATE CRACK SEALER	2A1C	CA, OH
26--EPOXY PLMR CONC PATCH	2E2A	NH
27--STEEL PLATE OVER CONVENTIONAL CONC	2G1A	NH
28--HES PCC OVLY	1C	BC, WA
29--HMW METHACRYLATE COATING	1B1C	CA
30--PLMR CONC PATCH	2E	CA, NH
31--ALUMINA CEMENT PATCH	2F1	CA
32--LOW SLUMP HES PCC OVLY	1C3A	BC
33--PLYSTR STYRENE PLMR CONC PATCH	2E5A	CA
34-POST-TENSIONED PRECAST CONC SLABS	3A4	IL
35--SITE CAST HES PCC	3D	CA, NS
36--PRECAST CONC SLABS	3B2	CA, WA

*CODE NUMBERS CORRESPOND TO OUTLINE DIVISIONS