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Page

PERFORMANCE CHARACTERISTICS OF AUTOMOTIVE ENGINES IN THE UNITED STATES

Third Series - Report No. 3
1978 AMC, 121 CID (2.0 Liters), 2V

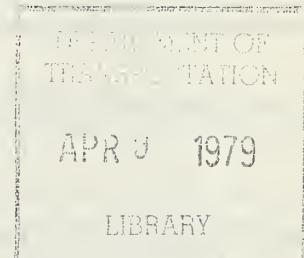
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INTERIM REPORT



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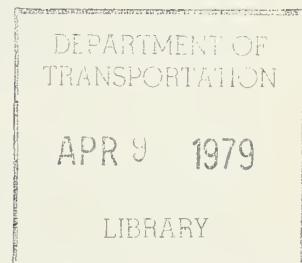
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16. Abstract Experimental data were obtained in dynamometer tests of a 1978 AMC 121 CID engine to determine fuel consumption and emissions (hydrocarbon, carbon monoxide, oxides of nitrogen) at steady-state engine operating modes. The objective of the program is to obtain engine performance data for estimating emissions and fuel economy for varied engine service and duty. The intent of the work is to provide basic engine characteristic data required as input for engineering calculations involving ground transportation.			
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PREFACE

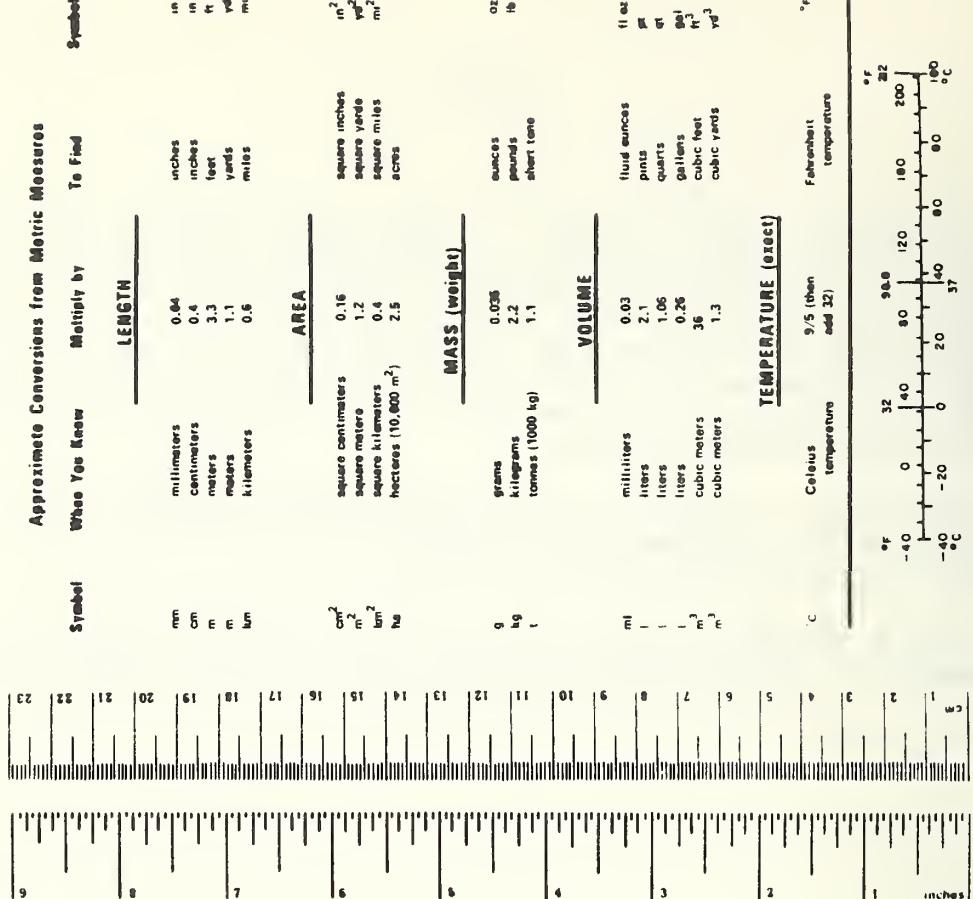
This report, prepared by the U.S. Department of Energy, Bartlesville Energy Technology Center for the U.S. Department of Transportation, Transportation Systems Center, Energy Technology Branch, Cambridge, Mass., presents results of experimental work to obtain information on performance characteristics of an engine used in automobiles sold in the United States. The AMC 121 CID engine is one of a series of 15 engines to be tested in the current program. This is the third of the reports to be published covering work with those engines.

This project is funded by the National Highway Traffic Safety Administration, Office of Research and Development, Office of Passenger Vehicle Research, Technology Assessment Division.

James A. Kidd, Jr. and Ralph G. Colello of the U.S. Department of Transportation, Transportation Systems Center, are the technical monitors.

METRIC CONVERSION FACTORS

Approximate Conversions to Metric Measures			
Symbol	Who You Know	Multiply by	To Find
			<u>LENGTH</u>
in	inches	2.5	centimeters
ft	feet	.30	meters
yd	yards	0.9	kilometers
mi	miles	1.6	
			<u>AREA</u>
in ²	square inches	6.5	square centimeters
ft ²	square feet	0.09	square meter
yd ²	square yards	0.8	square kilometers
mi ²	squares miles	2.6	hectares
	acres	0.4	
			<u>MASS (weight)</u>
oz	ounces	.28	grams
lb	pounds	0.45	kilograms
	short tons	0.9	tonnes
	(2000 lb)		
			<u>VOLUME</u>
tsp	teaspoons	5	milliliters
Tbsp	tablespoons	15	milliliters
fl oz	fluid ounces	30	liters
c	cups	0.24	liters
pt	pints	0.47	liters
qt	quarts	0.95	liters
gal	gallons	3.8	liters
ft ³	cubic feet	0.03	cubic meter
yd ³	cubic yards	0.76	cubic meter
			<u>TEMPERATURE (exact)</u>
°F	Fahrenheit temperature	5/9 (after subtracting 32)	Celsius temperature



1. INTRODUCTION

The objective of this program is to obtain engine performance data for estimating fuel economy and emissions for varied engine service and duty. The intent of this work done at Bartlesville Energy Technology Center is to provide basic engine characteristic data required as input for engineering calculations of fuel consumption and emissions involving ground transportation.

The data acquired from tests of a 1978 AMC 121 CID engine are presented in this report. This engine was intended for use in a 1978 forty-nine states (Federal) vehicle equipped with manual transmission. AMC uses the 121 CID engine in vehicles in the 2,750 to 3,000 lb weight class. The test results are sufficient to establish steady-state maps for fuel consumption and emissions (carbon monoxide, unburned hydrocarbons, and oxides of nitrogen) over the entire operating range of the engine.

2. ENGINE TEST REPORT

The engine test set-up included a complete mean tolerance engine (SAE definition) coupled to an eddy-current dynamometer. A cooling tower was used in place of the fan and radiator. The alternator was included but was not wired into the engine's electrical system. Emission control systems included an air pump, exhaust-gas-recirculation, positive crank-case ventilation, and a oxidation catalyst. The manufacturer's engine specifications are listed in Table 1.

Prior to testing, engine break-in consisted of 40 hours of operation at various speeds and loads representative of normal operation. Table 2 contains details of the break-in schedule. A single batch of unleaded regular grade gasoline was used throughout the break-in and tests. A detailed fuel analysis is given in Table 3. Engine testing began on January 18, 1978 and ended on January 27, 1978. During steady-state tests, the engine was operated at the following speed/load modes:

Speeds: 1,000; 1,500; 2,000; 2,500; 3,000; 3,800; 4,200;
and 5,000 rpm

Loads: 0, 10, 25, 40, 60, 70, 90, 100 pct of full load
(0, 10, 25, 60, and 75 pct points were repeated
for all engine speeds)

Idle speed/load modes: 900 rpm -- 0, 10, 15 lb-ft
800 rpm -- 7 lb-ft

Over speed point: 5,250 rpm -- 75 lb-ft (WOT)

At the conclusion of the test, the engine was motored at 1,000; 1,500; and 2,000 rpm. At each of these speeds, the engine was motored with the throttle in the idle position ignition on; throttle in the idle position, ignition off; and wide-open-throttle (WOT) ignition off.

Total number of test modes.....	73
Total number of repeats.....	44
Total number of motoring points.....	9
Total number of tests.....	<u>126</u>

The following data were recorded for each test point:

Test number
Date
Barometric pressure, mm Hg
Dew point, °F
Inlet air temperature, °F
Speed. rpm

Torque, lb-ft -- Daytronics strain gauge load cell
 Fuel rate, lb/hr -- Fluidyne positive displacement fuel flow meter
 Ignition timing, °BTC
 Manifold vacuum, in. Hg
 Throttle angle, degrees
 CO, pct -- Beckman NDIR
 CO₂, pct -- Beckman NDIR
 O₂, pct -- Beckman polarographic detector
 HC, ppmC -- Custom-built heated flame ionization detector
 NO_x, ppm -- Thermo-Electron chemiluminescent detector
 Oil temperature, °F
 Oil pressure, psig
 Coolant temperature, °F
 Exhaust temperature, °F
 Exhaust pressure, in. H₂O
 Intake manifold temperature, °F
 Exhaust-gas-recirculation rate as determined by the intake
 manifold, CO₂

The following equations were used in calculating power, air/fuel ratio, absolute humidity, and mass emission rates of carbon monoxide (CO), unburned hydrocarbons (HC), and oxides of nitrogen (NO_x):

1. Partial pressure of water vapor in intake air (millimeters of mercury):

$$P = \exp \left[18.717 - \frac{7308.1}{393 + D} \right]$$

where D = Dew point, °F

2. Absolute humidity (grains moisture per pound dry air):

$$H = \frac{4347.8(P)}{B - P}$$

where B = Barometric pressure, mm Hg

3. Humidity correction factor (dimensionless):

$$K_H = \frac{1}{1 - 0.0047(H - 75)}$$

Note: This factor is used to correct the NO_x mass emission rate to a standard humidity of 75 grains moisture per pound dry air.

4. Stoichiometric air/fuel ratio (dimensionless):

$$AF_S = \frac{69(2 + \frac{x}{2} - y)}{MW_{fuel}}$$

where x = hydrogen-carbon ratio of fuel

y = oxygen-carbon ratio of fuel

MW_{fuel} = fuel molecular weight per carbon atom
 $= 12.01115 + 1.00797x + 16.00000y$

5. Hydrogen concentration in raw exhaust (percent):

$$H_2 = \frac{x(CO)(CO + CO_2)}{2(CO + 3CO_2)}$$

where CO = Carbon monoxide concentration (percent)

CO_2 = Carbon dioxide concentration (percent)

Note: This equation assumes a water-gas shift equilibrium constant

$$\frac{(CO)(H_2O)}{(CO_2)(H_2)} = 3$$

6. Correction factor for emission concentrations from wet basis to dry basis (dimensionless):

$$C_w = 1 + \frac{\left(\frac{x}{2}\right)(CO + CO_2) - H_2}{100}$$

Note: In these tests only HC is measured on a wet basis.

All other species are measured on a dry basis.

7. Air/Fuel ratio (dimensionless):

$$AF = \frac{AF_S}{2 + \frac{x}{2} - y} \left[\frac{\left(1 + \frac{x}{2} - y\right)(CO) + \left(2 + \frac{x}{2} - y\right)(CO_2) + 2(O_2) + \frac{NO_x}{10^4} - H_2}{CO + CO_2 + C_w \left(\frac{HC}{10^4}\right)} \right]$$

where O_2 = oxygen concentration (percent)

NO_x = oxides of nitrogen (ppm)

HC = unburned hydrocarbon concentration (ppmC)

8. Exhaust flow (pounds per hour):

$$M_{EX} = M_F(1 + AF)$$

where M_F = fuel flow rate (pounds per hour)

9. Carbon monoxide mass emission rate (grams per hour):

$$M_{CO} = \left(\frac{MW_{CO}}{MW_f} \right) \left[\frac{(\%CO)}{\%CO + \%CO_2 + C_w(\%HC)} \right] (453.59237)$$

MW_{CO} = molecular weight of CO (28.01115)

MW_f = molecular weight of fuel (12.01115 +
1.00797x + 16.00000y)

M_f = fuel rate in lbs/hour

$\%HC$ = HC(ppm)/10⁴

10. Unburned hydrocarbon mass emission rate (grams per hour):

$$M_{HC} = \left(\frac{MW_{HC}}{MW_f} \right) \left[\frac{(\%HC)}{\%CO + \%CO_2 + C_w(\%HC)} \right] (453.59237)$$

MW_{HC} = molecular weight of hydrocarbon
= 12.01115 + 1.00797x + 16.00000y

11. Oxides of nitrogen mass emission rate (grams per hour):

$$M_{NO_x} = \left(\frac{MW_{NO_x}}{MW_f} \right) \left[\frac{\%NO_x + M_f}{\%CO + \%CO_2 + C_w(\%HC)} \right] (453.59237)$$

MW_{NO_x} = molecular weight of NO₂ = 46.0055

12. Power (brake horsepower corrected to a standard barometric pressure of 736.6 mm Hg and a standard temperature of 85° F):

$$HP = \left(\frac{N(T)}{5252.113} \right) \left(\frac{736.6}{B - P} \right) \sqrt{\frac{t + 460}{545}}$$

where N = engine speed (revolutions per minute)

T = brake torque (lb-Ft)

t = air temperature (°F)

B = barometric pressure (mm Hg)

P = partial pressure of water vapor in intake air (mm Hg)

3. DISCUSSION OF TEST RESULTS

Maximum corrected brake horsepower, maximum torque, and brake specific fuel consumption (bsfc) are plotted as a function of engine speed at WOT (Figure 1). The maximum brake horsepower produced by the engine was similar to the value quoted in Table 1. The maximum torque produced was slightly lower than the value quoted in Table 1 and was produced at a slightly lower speed. Fuel rates were found to be nearly a linear function of power for all speeds except for maximum power at each speed (Figure 2). Fuel rates were repeatable for all speeds duplicated. Air-fuel ratio decreased as power (BHP) increased (Figure 3).

Emissions of carbon monoxide (CO), hydrocarbon (HC), and oxides of nitrogen (NO_x) are plotted as a function of power for all engine speeds (Figures 4, 5, 6). Carbon monoxide and HC tend to remain at low levels for all speeds except at WOT. At WOT operation rich air-fuel ratios cause the CO and HC to increase significantly. The NO_x emissions were repeatable for most engine test modes. Additional tests were made at certain test modes due to the non-repeatability of the NO_x emission levels. The results from the additional testing indicate that the modes are at critical operating condition; thus causing significant differences in the NO_x emissions.

4. CONCLUSIONS

The experimental work to obtain engine performance data for a 1978 AMC 121 CID engine has been completed, and these data are presented in the tables accompanying this report.

TABLE 1. MANUFACTURER'S ENGINE SPECIFICATIONS

Displacement, cubic inches.....	121
Maximum horsepower, bhp @ 5,000 rpm.....	80
Maximum torque, lb-ft @ 2,800 rpm.....	105
Bore and stroke, inches.....	3.41 - 3.23
Configuration.....	in-line 4 cylinder
Compression ratio.....	8.2 to 1
Firing order.....	1-3-4-2
Ignition timing at idle speed, °BTDC @ 900 rpm.....	12
Block material.....	cast iron
Head material.....	cast aluminum
Number of crankshaft main bearings.....	5
Number of compression rings/piston.....	2
Number of oil rings/piston.....	1
Cam drive type.....	belt
Valve lift:	
Intake, inches.....	0.402
Exhaust, inches.....	0.382
Valve timing:	
Intake opens, °BTC.....	41.8
Intake closes, °ABC.....	77.8
Exhaust opens, °BBC.....	75.3
Exhaust closes, °ATC.....	63.3
Engine weight, lb.....	340
Spark plug gap, inches.....	0.035
Exhaust-gas-recirculation system:	
Valve type.....	tapered stem
Control signal.....	ported vacuum
Point of discharge.....	intake manifold
Crankcase emission control:	
Control method.....	positive crankcase ventilation
Point of discharge.....	intake manifold
Carburetor type.....	2V downdraft
Distributor specifications:*	
Centrifugal advance, begins, ° @ 1,200 rpm....	0
Centrifugal advance, intermediate, ° @ 1,950 rpm.....	20
Centrifugal advance, full, ° @ 4,400 rpm.....	34
Vacuum advance, begins, ° @ 3 in Hg.....	0
Vacuum advance, maximum, ° @ 9.6 in Hg.....	18
Carburetor number.....	8163
Distributor number.....	0-231-170-206
EGR number.....	7030881

*Engine rpm, crankshaft degrees

TABLE 2. ENGINE BREAK-IN SCHEDULE

Simulated vehicle speed, mph	Engine speed, rpm	Intake manifold vacuum, in Hg	Fraction of time in mode
Idle	650	15	1/10
20	1,100	13	"
30	1,500	9.5	"
40	1,900	10.5	"
50	2,325	9	"
60	2,800	9	"
25	1,300	12.5	"
35	1,700	12	"
45	2,100	9.5	"
55	2,550	8.5	"

Mileage per cycle = 90.

Total mileage accumulated over 40 hours break-in period = 1,440.

TABLE 3. FUEL ANALYSIS

Fuel No.....	7718
Research octane No.....	91.8
Motor octane No.....	84.0
Specific gravity.....	0.717
API gravity, degrees.....	65.9
Distillation, °F:	
10 pct evaporated.....	123
50 pct "	209
95 pct "	402
100 pct "	413
Reid vapor pressure, psi.....	11.26
FIA analysis, pct:	
Aromatics.....	9
Olefins.....	15
Paraffins.....	76
Sulfur, pct.....	0.016
Lead, grams per gallon.....	Trace
Hydrogen/carbon atomic ratio.....	2.038

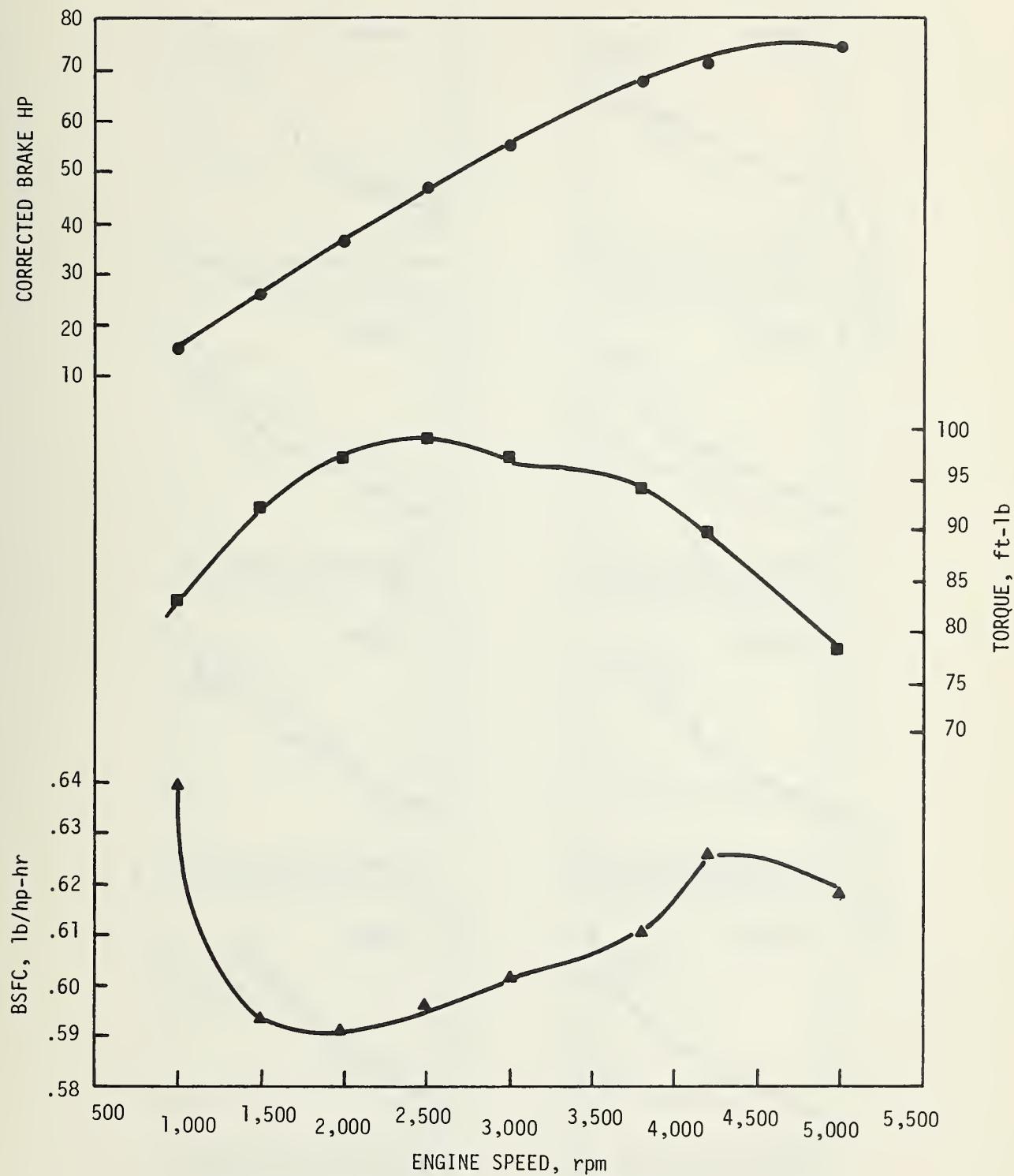


FIGURE 1. Brake Specific Fuel Consumption, Torque, and Brake Horsepower Versus Engine rpm at Wide-Open-Throttle--AMC 121 CID Engine.

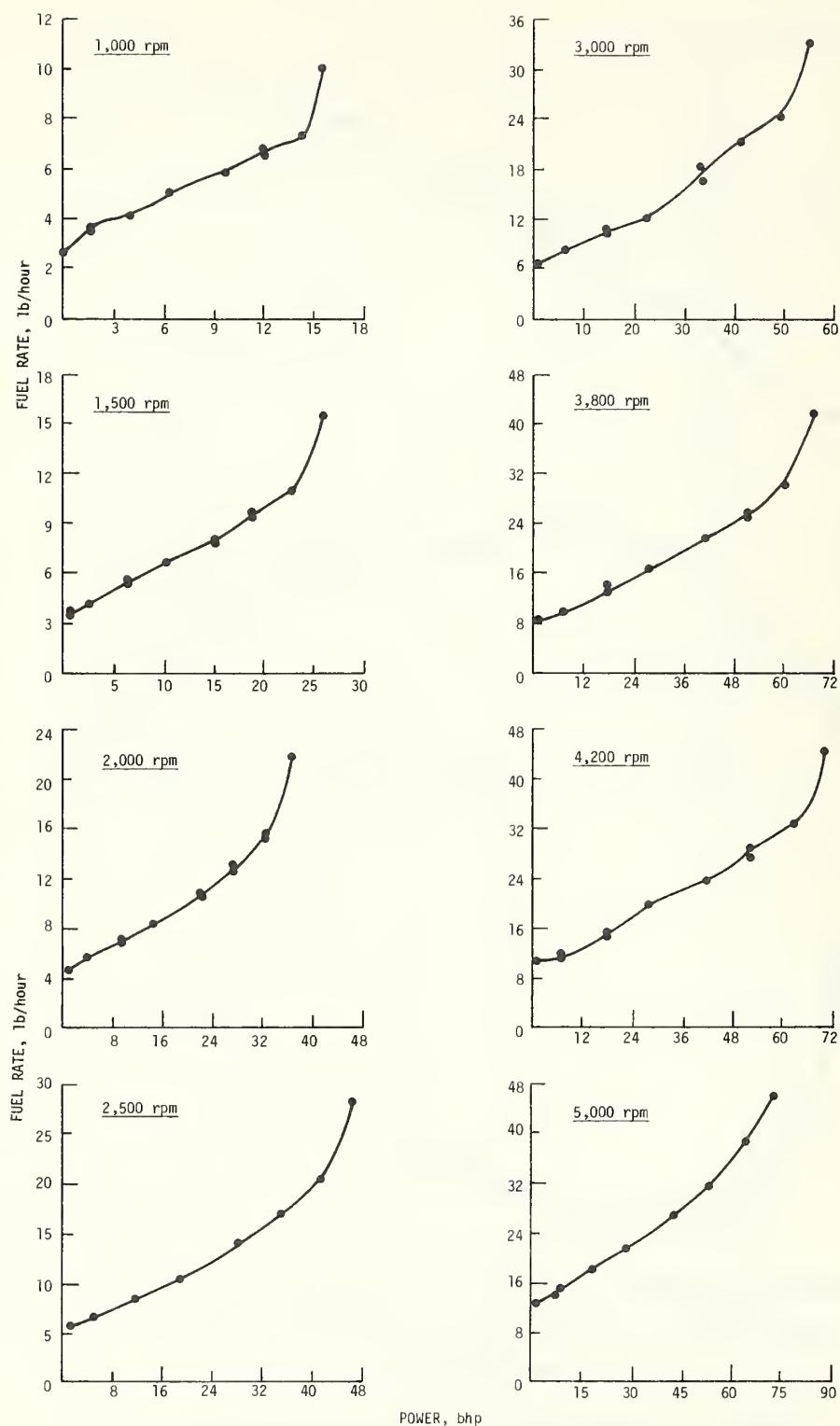


FIGURE 2. Fuel Rate Versus Power at Various Speed and Load Conditions--AMC 121 CID Engine.

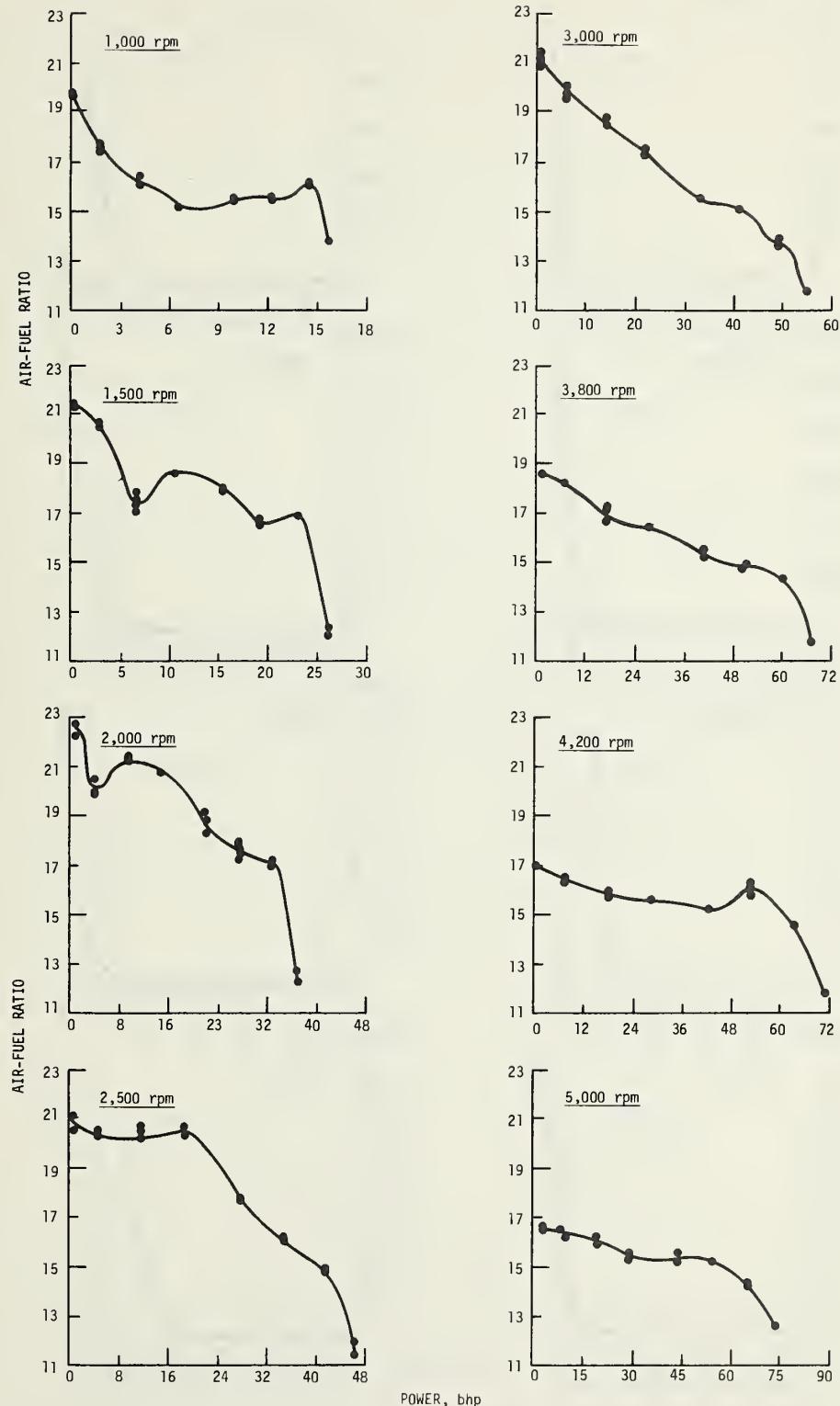


FIGURE 3. Air Fuel Ratio Versus Power at Various Speed and Load Conditions--AMC 121 CID Engine.

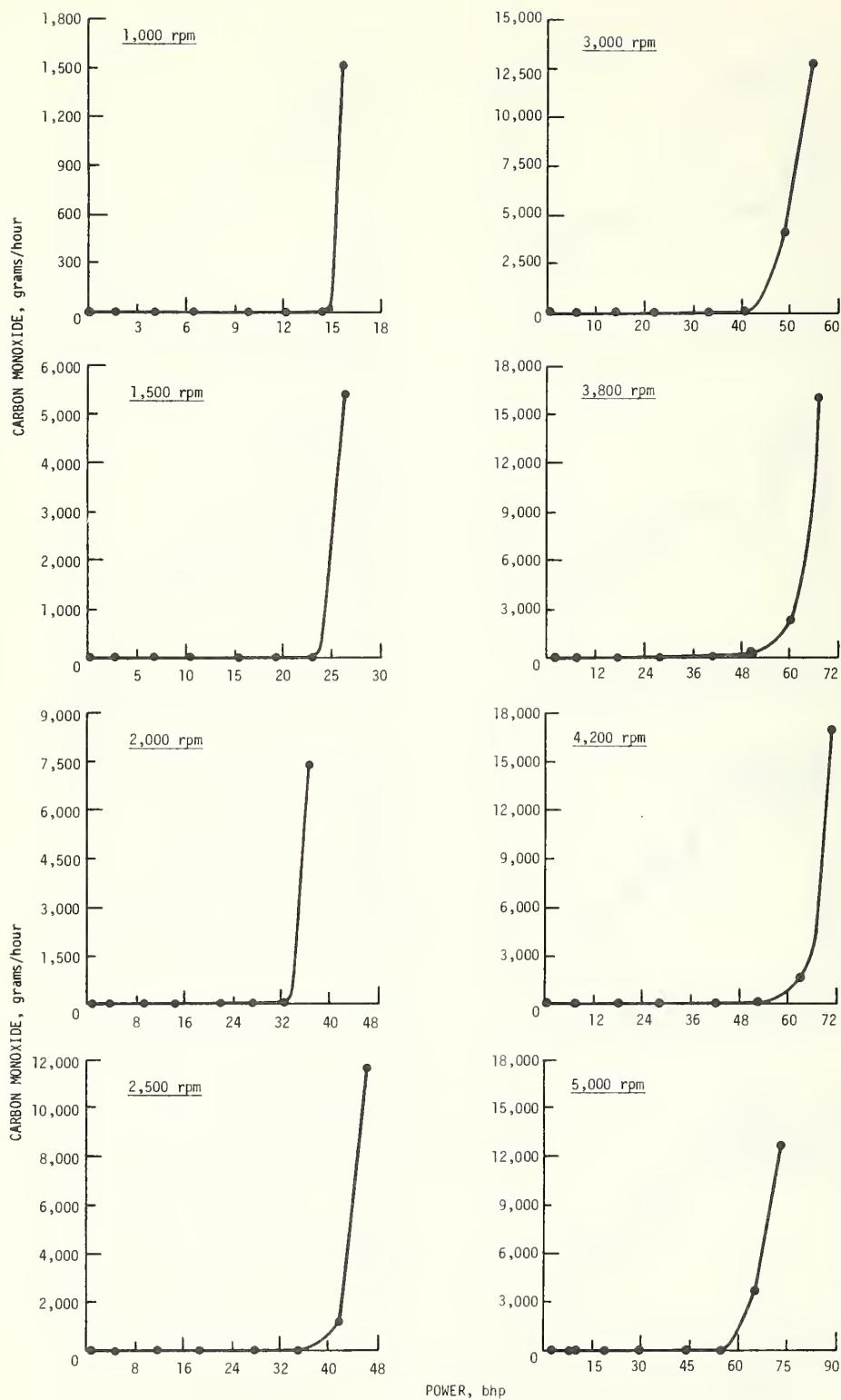


FIGURE 4. Carbon Monoxide Emissions Versus Power at Various Speed and Load Conditions--AMC 121 CID Engine.

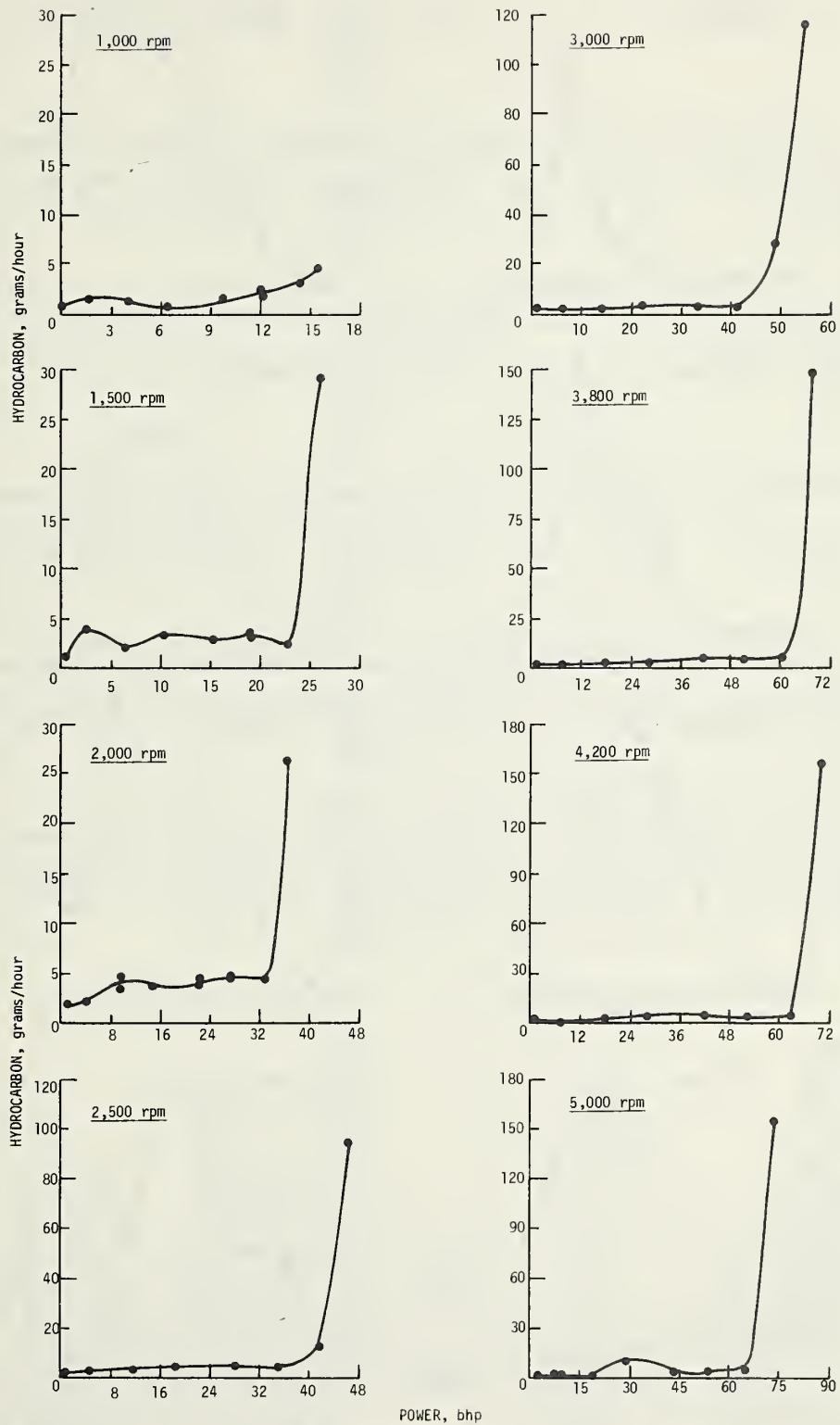


FIGURE 5. Hydrocarbon Emissions Versus Power at Various Speed and Load Conditions--
AMC 121 CID Engine.

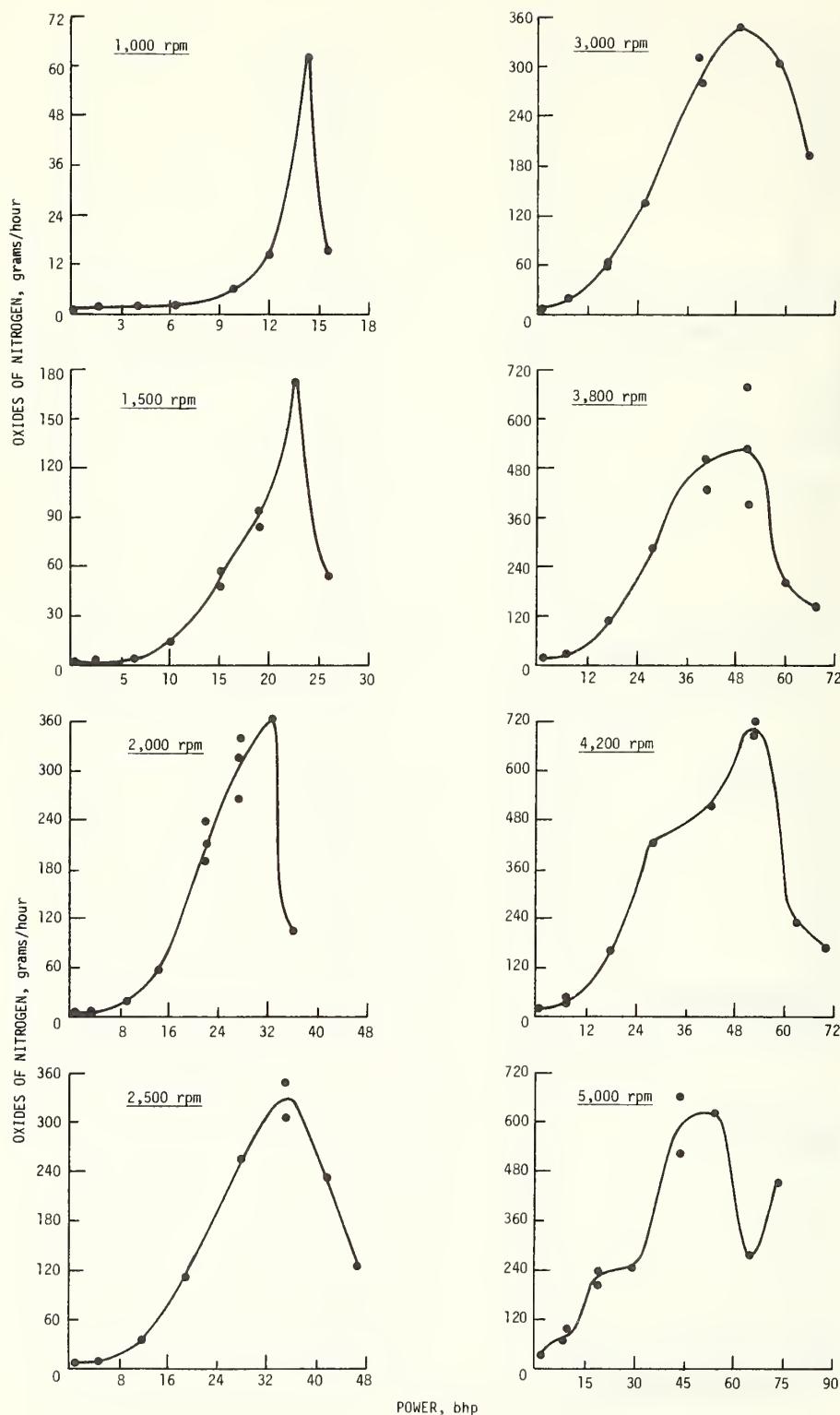


FIGURE 6. Oxides of Nitrogen Emissions Versus Power at Various Speed and Load Conditions--AMC 121 CID Engine.

ENGINE: ANC 121-CID

* CORRECTED SAE J816B
+ CORRECTED FOR HUMIDITY

ENGINE: ANC 121-C1D

EMISSION RATES, G/HR

COIL TEMPERATURE, F
COIL PRESSURE, PSI
COOLANT TEMPERATURE, F
EXHAUST PRESSURE, IN. H2O
EXHAUST TEMPERATURE, F

* * * * * CORRECTED SAE J816B
* * * * * CORRECTED FOR HUMIDITY

ENGINE: AMC 121-CID

FUEL CODE: 7718

TEST NUMBER	CODE	7.01	7.02	8.01	8.02	9.01	9.02
TEST DATE		1/19/78	1/19/78	1/20/78	1/20/78	1/19/78	1/19/78
BAROMETER, MMHG		754.3	754.3	754.4	754.4	754.3	754.3
HUMIDITY, GRAINS/LB		31	31	44	44	31	31
TEMPERATURE, F		129	129	99	99	75	75
ENGINE SPEED, RPM		1000	1000	1000	1000	1000	1000
TORQUE, FT-LB		66.0	66.0	53.0	53.0	35.0	35.0
POWER, BHP*		12.2	12.2	9.9	9.9	6.5	6.5
FUEL RATE, LB/HR		6.9	6.9	5.9	5.9	5.1	5.1
IGNITION TIMING, DEG BTDC		17.0	17.0	19.0	19.0	29.0	29.0
MANIFOLD VACUUM, IN HG		4.8	4.8	7.0	7.0	10.0	10.0
THROTTLE ANGLE, DEG		14.0	14.0	10.1	10.1	5.3	5.3
INTAKE MAN. TEMP., F		141	141	159	159	156	156
CONCENTRATIONS, DRY BASIS							
CO, %		2.6989	.0068	2.6004	.0006	4.5348	.0086
CO2, %		10.78	14.00	10.85	13.92	9.00	14.37
O2, %		3.35	1.20	3.13	1.10	4.18	.56
HC, PPM		2247	1115	2669	83	2556	46
NOX, PPM		197	228	86	102	25	43
AIR/FUEL RATIO		15.63	15.65	15.47	15.58	15.19	15.19
EMISSION RATES, G/HR							
CO		1230.3	3.0	1013.0	.2	1527.2	2.8
HC		51.4	2.6	52.2	1.6	43.2	.7
NOX+		12.2	13.8	4.8	5.6	1.2	1.9
OIL TEMPERATURE, F		170	170	183	183	163	163
OIL PRESSURE, PSI		45	45	43	43	46	46
COOLANT TEMPERATURE, F		186	186	185	185	183	183
EXHAUST PRESSURE, IN. H2O		7.0	4.0	6.0	4.0	6.0	2.0
EXHAUST TEMPERATURE, F		763	803	813	963	660	920

* CORRECTED SAE J816B
+ CORRECTED FOR HUMIDITY

ENGINE: AMC 121-CID

FUEL CODE:	7718	TEST NUMBER	10.01	AIR/FUEL RATIO	16.12	CO, %	2.4331	CONCENTRATIONS, DRY BASIS	10.02	TEST DATE	1/20/78	CO2, %	10.54	CO, %	1.01	11.01	11.02	12.01	12.02
DATA SOURCE CODE	1	HUMIDITY, GRAINS/LB	1	EMISSION RATES, G/HR	696.0	HC	26.2	OIL TEMPERATURE, F	179	OIL PRESSURE, PSI	47	NOX+	1.4	CO	3	333.3	1.3	200.3	1.2
TEST DATE	1/20/78	TEMPERATURE, F	94	HC	26.2	CO	1.3	COOLANT TEMPERATURE, F	183	COOLANT PRESSURE, IN. H2O	183	NOX+	1.4	NOX+	8.6	1.3	4.8	.8	.8
BAROMETER, MMHG	754.4	ENGINE SPEED, RPM	1000	NOX+	1.4	OIL	1.9	EXHAUST PRESSURE, IN. H2O	5.0	OIL	47	OIL	1.9	OIL	1.0	1.5	4.8	1.0	1.0
HUMIDITY, GRAINS/LB	44	TORQUE, FT-LB	22.0	OIL	1.9	TEMPERATURE, F	94	EXHAUST TEMPERATURE, F	812	TEMPERATURE, F	181	OIL	1.9	OIL	1.0	1.5	48	1.0	1.0
TEMPERATURE, F	94	POWER, BHP*	4.1	TEMPERATURE, F	94	MANIFOLD VACUUM, IN HG	13.0	OIL	4.0	COOLANT	183	EXHAUST	5.0	COOLANT	1.9	EXHAUST	181	COOLANT	1.9
ENGINE SPEED, RPM	1000	FUEL RATE, LB/HR	4.2	IGNITION TINING, DEG BTDC	22.0	THROTTLE ANGLE, DEG	4.0	MANIFOLD VACUUM, IN HG	13.0	PRESSURE, IN. H2O	5.0	EXHAUST	2.0	COOLANT	1.9	EXHAUST	181	COOLANT	1.9
TORQUE, FT-LB	22.0	FUEL RATE, LB/HR	4.1	IGNITION TINING, DEG BTDC	22.0	INTAKE MAN. TEMP., F	170	THROTTLE ANGLE, DEG	4.0	PRESSURE, IN. H2O	5.0	EXHAUST	2.0	COOLANT	1.9	EXHAUST	181	COOLANT	1.9
POWER, BHP*	4.1	IGNITION TINING, DEG BTDC	4.1	INTAKE MAN. TEMP., F	170	INTAKE MAN. TEMP., F	170	INTAKE MAN. TEMP., F	170	EXHAUST	2.0	EXHAUST	2.0	COOLANT	1.9	EXHAUST	181	COOLANT	1.9
FUEL RATE, LB/HR	4.2	MANIFOLD VACUUM, IN HG	13.0	INTAKE MAN. TEMP., F	170	INTAKE MAN. TEMP., F	170	INTAKE MAN. TEMP., F	170	EXHAUST	2.0	EXHAUST	2.0	COOLANT	1.9	EXHAUST	181	COOLANT	1.9
IGNITION TINING, DEG BTDC	22.0	THROTTLE ANGLE, DEG	4.0	INTAKE MAN. TEMP., F	170	INTAKE MAN. TEMP., F	170	INTAKE MAN. TEMP., F	170	EXHAUST	2.0	EXHAUST	2.0	COOLANT	1.9	EXHAUST	181	COOLANT	1.9
MANIFOLD VACUUM, IN HG	13.0	THROTTLE ANGLE, DEG	4.0	INTAKE MAN. TEMP., F	170	INTAKE MAN. TEMP., F	170	INTAKE MAN. TEMP., F	170	EXHAUST	2.0	EXHAUST	2.0	COOLANT	1.9	EXHAUST	181	COOLANT	1.9
THROTTLE ANGLE, DEG	4.0	INTAKE MAN. TEMP., F	170	INTAKE MAN. TEMP., F	170	INTAKE MAN. TEMP., F	170	INTAKE MAN. TEMP., F	170	EXHAUST	2.0	EXHAUST	2.0	COOLANT	1.9	EXHAUST	181	COOLANT	1.9
INTAKE MAN. TEMP., F	170	INTAKE MAN. TEMP., F	170	INTAKE MAN. TEMP., F	170	INTAKE MAN. TEMP., F	170	INTAKE MAN. TEMP., F	170	EXHAUST	2.0	EXHAUST	2.0	COOLANT	1.9	EXHAUST	181	COOLANT	1.9
CONCENTRATIONS, DRY BASIS		CO, %	2.4331	CO, %	10.54	CO2, %	3.72	CO, %	1826	CO, %	35	CO2, %	4.0	CO, %	1.01	CO2, %	12.48	CO, %	11.00
CO, %		CO2, %	2.4331	CO, %	10.54	CO2, %	3.72	CO, %	1826	CO, %	35	CO2, %	4.0	CO, %	1.01	CO2, %	3.52	CO, %	5.61
CO2, %		CO2, %	2.4331	CO, %	10.54	CO2, %	3.72	CO, %	1826	CO, %	35	CO2, %	4.0	CO, %	1.01	CO2, %	4.27	CO, %	7.1
HC, PPM		HC	2.4331	CO, %	10.54	HC	3.72	CO, %	1826	CO, %	35	HC	4.0	CO, %	1.01	HC	2.9	CO, %	25
NOX, PPM		NOX+	2.4331	CO, %	10.54	NOX+	3.72	CO, %	1826	CO, %	35	NOX+	4.0	CO, %	1.01	NOX+	4.1	CO, %	34
AIR/FUEL RATIO		AIR/FUEL RATIO	16.12	AIR/FUEL RATIO	16.46	AIR/FUEL RATIO	16.12	AIR/FUEL RATIO	16.46	AIR/FUEL RATIO	16.12	AIR/FUEL RATIO	16.46	AIR/FUEL RATIO	16.12	AIR/FUEL RATIO	16.46	AIR/FUEL RATIO	16.12
EMISSION RATES, G/HR		EMISSION RATES, G/HR	696.0	EMISSION RATES, G/HR	696.0	EMISSION RATES, G/HR	696.0	EMISSION RATES, G/HR	696.0	EMISSION RATES, G/HR	696.0	EMISSION RATES, G/HR	696.0	EMISSION RATES, G/HR	696.0	EMISSION RATES, G/HR	696.0	EMISSION RATES, G/HR	696.0
CO		CO	26.2	CO	26.2	CO	26.2	CO	26.2	CO	26.2	CO	26.2	CO	26.2	CO	26.2	CO	26.2
HC		HC	1.4	HC	1.4	HC	1.4	HC	1.4	HC	1.4	HC	1.4	HC	1.4	HC	1.4	HC	1.4
NOX+		NOX+	1.4	NOX+	1.4	NOX+	1.4	NOX+	1.4	NOX+	1.4	NOX+	1.4	NOX+	1.4	NOX+	1.4	NOX+	1.4
OIL TEMPERATURE, F		OIL TEMPERATURE, F	179	OIL TEMPERATURE, F	179	OIL TEMPERATURE, F	179	OIL TEMPERATURE, F	179	OIL TEMPERATURE, F	179	OIL TEMPERATURE, F	179	OIL TEMPERATURE, F	179	OIL TEMPERATURE, F	179	OIL TEMPERATURE, F	179
OIL PRESSURE, PSI		OIL PRESSURE, PSI	47	OIL PRESSURE, PSI	47	OIL PRESSURE, PSI	47	OIL PRESSURE, PSI	47	OIL PRESSURE, PSI	47	OIL PRESSURE, PSI	47	OIL PRESSURE, PSI	47	OIL PRESSURE, PSI	47	OIL PRESSURE, PSI	47
COOLANT TEMPERATURE, F		COOLANT TEMPERATURE, F	183	COOLANT TEMPERATURE, F	183	COOLANT TEMPERATURE, F	183	COOLANT TEMPERATURE, F	183	COOLANT TEMPERATURE, F	183	COOLANT TEMPERATURE, F	183	COOLANT TEMPERATURE, F	183	COOLANT TEMPERATURE, F	183	COOLANT TEMPERATURE, F	183
EXHAUST PRESSURE, IN. H2O		EXHAUST PRESSURE, IN. H2O	5.0	EXHAUST PRESSURE, IN. H2O	5.0	EXHAUST PRESSURE, IN. H2O	5.0	EXHAUST PRESSURE, IN. H2O	5.0	EXHAUST PRESSURE, IN. H2O	5.0	EXHAUST PRESSURE, IN. H2O	5.0	EXHAUST PRESSURE, IN. H2O	5.0	EXHAUST PRESSURE, IN. H2O	5.0	EXHAUST PRESSURE, IN. H2O	5.0
EXHAUST TEMPERATURE, F		EXHAUST TEMPERATURE, F	812	EXHAUST TEMPERATURE, F	812	EXHAUST TEMPERATURE, F	812	EXHAUST TEMPERATURE, F	812	EXHAUST TEMPERATURE, F	812	EXHAUST TEMPERATURE, F	812	EXHAUST TEMPERATURE, F	812	EXHAUST TEMPERATURE, F	812	EXHAUST TEMPERATURE, F	812

* CORRECTED SAE J8168
+ CORRECTED FOR HUMIDITY

ENGINE: AMC 121-CID

FUEL CODE:	7718	16.01	16.02	17.01	17.02	18.01	18.02
TEST NUMBER		1	2	1	2	1	2
DATA SOURCE CODE		1	2	1	2	1	2
TEST DATE	1/19/78	1/19/78	1/19/78	1/19/78	1/19/78	1/19/78	1/19/78
BAROMETER, MMHG	755.0	755.0	755.0	755.0	755.0	755.0	755.0
HUMIDITY, GRAINS/LB	30	30	30	30	30	30	30
TEMPERATURE, F	78	78	77	77	75	75	75
ENGINE SPEED, RPM	1500	1500	1500	1500	1500	1500	1500
TORQUE, FT-LB	55.0	55.0	37.0	37.0	23.0	23.0	23.0
POWER, BHP*	15.3	15.3	10.3	10.3	6.4	6.4	6.4
FUEL RATE, LB/HR	8.1	8.2	6.7	6.7	5.8	5.7	5.7
IGNITION TIMING, DEG BTDC	33.0	33.0	39.0	39.0	39.0	39.0	39.0
MANIFOLD VACUUM, IN HG	7.3	7.3	9.7	9.7	13.8	13.8	13.8
THROTTLE ANGLE, DEG	14.5	14.5	9.8	9.8	5.5	5.5	5.5
INTAKE MAN. TEMP., F	149	149	166	166	176	176	176
CONCENTRATIONS, DRY BASIS							
CO, %	20.51	00.40	1545	0063	2.3419	0069	12.56
CO2, %	11.69	12.07	11.33	11.63	9.99	9.99	9.99
O2, %	4.18	3.78	4.84	4.49	4.68	3.18	3.18
HC, PPM	1325	93	1519	126	1493	95	95
NOX, PPM	567	583	214	210	44	61	61
AIR/FUEL RATIO	17.97	17.89	18.62	18.58	17.03	17.28	
EMISSION RATES, G/HR							
CO	124.8	2.4	80.1	3.3	977.4	2.8	
HC	40.5	2.9	39.5	3.3	31.3	2.0	
NOX+	46.9	48.4	15.1	14.8	2.5	3.4	
OIL TEMPERATURE, F	182	182	180	180	178	178	
OIL PRESSURE, PSI	59	59	60	60	61	61	
COOLANT TEMPERATURE, F	187	187	186	186	185	185	
EXHAUST PRESSURE, IN. H2O	14.0	10.0	12.0	9.0	11.0	8.0	
EXHAUST TEMPERATURE, F	890	680	855	610	820	728	

* CORRECTED SAE J816B
+ CORRECTED FOR HUMIDITY

ENGINE: AMC 121-CID

FUEL CODE: 7718

TEST NUMBER

DATA SOURCE CODE

TEST DATE

BAROMETER, MMHG

HUMIDITY, GRAINS/LB

TEMPERATURE, F

ENGINE SPEED, RPM

TORQUE, FT-LB

POWER, BHP*

FUEL RATE, LB/HR

IGNITION TIMING, DEG BTDC

MANIFOLD VACUUM, IN HG

THROTTLE ANGLE, DEG

INTAKE MAN. TEMP., F

CONCENTRATIONS, DRY BASIS

CO, %

CO2, %

O2, %

HC, PPM

NOX, PPM

AIR/FUEL RATIO

19.01	19.02	20.01	20.02	21.01	21.02
1 / 23 / 78	1 / 23 / 78	1 / 19 / 78	1 / 19 / 78	1 / 18 / 78	1 / 18 / 78
746.1	746.1	754.4	754.4	751.9	751.9
49	49	32	32	35	35
81	81	75	75	80	80
1500	1500	1500	1500	2000	2000
9.0	9.0	2.0	2.0	99.0	99.0
2.5	2.5	.6	.6	36.9	36.9
4.3	4.2	3.7	3.8	21.9	21.7
36.0	36.0	23.5	23.5	29.0	29.0
15.2	15.2	19.2	19.2	.3	.3
4.9	4.9	2.3	2.3	71.5	71.5
139	139	161	161	114	114
2110	2038	6063	6057	73600	64800
9.89	11.06	9.74	10.39	8.96	10.67
7.00	6.41	7.13	6.87	2.01	.09
4262	213	471	74	1973	458
52	66	34	41	785	654
20.66	20.46	21.09	21.28	12.60	12.15

EMISSION RATES, G/HR

CO	78.5	1.3	195.8	1.9	8830.8	7371.4
HC	79.6	3.7	7.6	1.2	118.9	26.2
NOX+	2.8	3.3	1.5	1.9	130.7	103.2
OIL TEMPERATURE, F	174	174	177	177	202	202
OIL PRESSURE, PSI	64	64	61	61	65	65
COOLANT TEMPERATURE, F	184	184	184	184	186	186
EXHAUST PRESSURE, IN. H2O	4.0	2.0	9.0	6.0	40.0	25.0
EXHAUST TEMPERATURE, F	804	777	870	660	1054	1280

* CORRECTED SAE J816B

+ CORRECTED FOR HUMIDITY

ENGINE: AMC 121-CID

FUEL CODE:	7718	22.01	22.02	23.01	23.02	24.01	24.02
TEST NUMBER		1	2	1	2	1	2
DATA SOURCE CODE		1	1	1	1	1	1
TEST DATE	1/19/78	1/19/78	1/19/78	1/19/78	1/19/78	1/19/78	1/19/78
BAROMETER, MMHG	754.4	754.4	754.4	754.4	754.4	754.4	754.4
HUMIDITY, GRAINS/LB	32	32	32	32	32	32	32
TEMPERATURE, F	79	79	80	80	79	79	79
ENGINE SPEED, RPM	2000	2000	2000	2000	2000	2000	2000
TORQUE, FT-LB	89.0	89.0	74.0	74.0	59.5	59.5	59.5
POWER, BHP*	32.9	32.9	27.4	27.4	22.0	22.0	22.0
FUEL RATE, LB/HR	15.5	15.2	12.4	13.1	10.7	10.7	10.7
IGNITION TIMING, DEG BTDC	35.0	35.0	41.0	41.0	46.0	46.0	46.0
MANIFOLD VACUUM, IN HG	3.6	3.6	5.8	5.8	8.0	8.0	8.0
THROTTLE ANGLE, DEG	33.2	33.2	23.7	23.7	18.0	18.0	18.0
INTAKE MAN. TEMP., F	121	121	134	134	149	149	149
CONCENTRATIONS, DRY BASIS							
CO, %	9.478	9.059	5.999	5.999	1.971	1.971	1.971
CO2, %	11.97	13.07	11.51	12.39	11.39	11.39	11.39
O2, %	3.36	2.93	4.33	3.64	4.97	4.97	4.98
HC, PPM	81.9	84	1273	98	1102	1102	106
NOX, PPM	2438	2505	1999	2034	1727	1727	1639
AIR/FUEL RATIO	16.86	17.09	17.88	17.76	18.80	18.80	19.09
EMISSION RATES, G/HR							
CO	1018.7	6.2	550.3	5.5	162.2	162.2	4.5
HC	44.2	4.4	58.7	4.7	45.6	45.6	4.5
NOX+	358.9	359.8	251.2	264.9	194.7	194.7	187.8
OIL TEMPERATURE, F	193	193	199	199	196	196	196
OIL PRESSURE, PSI	65	65	65	65	65	65	65
COOLANT TEMPERATURE, F	189	189	188	188	186	186	186
EXHAUST PRESSURE, IN. H2O	27.0	17.0	25.0	16.0	22.0	22.0	14.0
EXHAUST TEMPERATURE, F	1100	890	1022	980	960	960	800

* CORRECTED SAE J816B
+ CORRECTED FOR HUMIDITY

ENGINE: AMC 121-CID

FUEL CODE: 7718

TEST NUMBER

DATA SOURCE CODE

TEST DATE

BAROMETER, MMHG

HUMIDITY, GRAINS/LB

TEMPERATURE, F

ENGINE SPEED, RPM

TORQUE, FT-LB

POWER, BHP*

FUEL RATE, LB/HR

IGNITION TIMING, DEG BTDC

MANIFOLD VACUUM, IN HG

THROTTLE ANGLE, DEG

INTAKE MAN. TEMP., F

CONCENTRATIONS, DRY BASIS

CO, %

CO₂, %O₂, %

HC, PPM

NO_x, PPM

AIR/FUEL RATIO

	25.01	25.02	26.01	26.02	27.01
1/19/78	1/19/78	1/19/78	1/19/78	1/19/78	1/19/78
754.4	754.4	754.4	754.4	754.4	754.4
32	32	32	32	32	32
77	77	76	76	76	76
2000	2000	2000	2000	2000	2000
39.5	39.5	25.0	25.0	10.0	10.0
14.6	14.6	9.3	9.3	3.7	3.7
8.3	8.3	6.9	7.0	5.7	5.7
47.0	47.0	46.0	46.0	48.0	48.0
11.3	11.3	13.7	13.7	17.0	17.0
12.2	12.2	9.0	9.0	5.3	5.3
161	161	172	172	181	181

	0050	1173	0057	9717	0046
10.57	10.75	10.23	10.49	9.86	10.94
6.65	6.50	7.21	7.00	7.01	6.36
1332	106	1402	114	784	93
644	592	228	227	53	63

	20.67	20.74	21.29	21.34	20.42	20.49
EMISSION RATES, G/HR						
CO	49.5	3.5	69.7	3.4	458.7	2.1
HC	46.3	3.7	41.0	3.4	18.6	2.2
NO _x	61.1	56.2	18.6	18.6	3.4	4.0
OIL TEMPERATURE, F	193	193	188	188	185	185
OIL PRESSURE, PSI	66	66	66	66	67	67
COOLANT TEMPERATURE, F	185	185	184	184	182	182
EXHAUST PRESSURE, IN. H2O	17.0	11.0	14.0	9.0	12.0	7.0
EXHAUST TEMPERATURE, F	910	700	860	630	890	640

* CORRECTED SAE J816B
+ CORRECTED FOR HUMIDITY

ENGINE: AMC 121-CID

FUEL CODE: 7718

TEST NUMBER	28.01	28.02	29.01	29.02	30.01
DATA SOURCE CODE	1	2	1	2	1
TEST DATE	1/19/78	1/19/78	1/18/78	1/18/78	1/19/78
BAROMETER, MMHG	754.4	754.4	751.9	751.9	754.4
HUMIDITY, GRAINS/LB	32	32	35	35	32
TEMPERATURE, F	75	75	80	80	82
ENGINE SPEED, RPM	2000	2000	2500	2500	2500
TORQUE, FT-LB	2.0	2.0	101.0	101.0	91.0
POWER, BHP*	.7	.7	47.0	47.0	42.1
FUEL RATE, LB/HR	4.7	4.8	28.0	28.0	20.3
IGNITION TIMING, DEG BTDC	48.0	48.0	33.0	33.0	37.0
MANIFOLD VACUUM, IN HG	19.0	19.0	5	5	3.6
THROTTLE ANGLE, DEG	3.6	3.6	71.5	71.5	39.2
INTAKE MAN. TEMP., F	175	175	112	112	120
CONCENTRATIONS, DRY BASIS					
CO, %	.5981	.0058	7.6400	8.3000	.9198
CO2, %	9.33	9.84	9.18	9.68	13.92
O2, %	8.12	7.94	.90	.09	1.73
HC, PPM	979	87	2062	1339	1.73
NOX, PPM	40	51	899	637	1959
AIR/FUEL RATIO	22.22	22.70	11.90	11.42	14.92
EMISSION RATES, G/HR					
CO	251.9	2.6	11360.2	11598.1	2646.0
HC	20.7	1.9	154.0	94.0	83.0
NOX+	2.3	3.1	185.5	123.5	333.3
OIL TEMPERATURE, F	182	182	216	216	203
OIL PRESSURE, PSI	68	68	66	66	68
COOLANT TEMPERATURE, F	181	181	189	189	190
EXHAUST PRESSURE, IN. H2O	11.0	7.0	50.0	30.0	38.0
EXHAUST TEMPERATURE, F	890	690	1164	1130	1190

* CORRECTED SAE J8168
+ CORRECTED FOR HUMIDITY

ENGINE: AMC 121-CID

FUEL CODE:	7718	31.01	31.02	32.01	32.02	33.01	33.02
TEST NUMBER	1	2	1	2	1	1	2
DATA SOURCE CODE							
TEST DATE	1/19/78	1/19/78	1/19/78	1/19/78	1/19/78	1/19/78	1/19/78
BAROMETER, MMHG	754.0	754.0	754.4	754.4	754.4	754.4	754.4
HUMIDITY, GRAINS/LB	32	32	32	32	32	32	32
TEMPERATURE, F	85	85	84	84	81	81	81
ENGINE SPEED, RPM	2500	2500	2500	2500	2500	2500	2500
TORQUE, FT-LB	76.0	76.0	60.5	60.5	40.5	40.5	40.5
POWER, BHP*	35.2	35.2	28.0	28.0	18.7	18.7	18.7
FUEL RATE, LB/HR	16.7	16.8	13.8	13.8	10.3	10.3	10.3
IGNITION TIMING, DEG BTDC	41.5	41.5	46.0	46.0	49.0	49.0	49.0
MANIFOLD VACUUM, IN HG	5.5	5.5	7.9	7.9	11.0	11.0	11.0
THROTTLE ANGLE, DEG	29.0	29.0	22.0	22.0	16.1	16.1	16.1
INTAKE MAN. TEMP., F	132	132	147	147	157	157	157
CONCENTRATIONS, DRY BASIS							
CO, %	1.2366	0.049	591.9	0.0073	0.047	0.063	0.063
CO2, %	12.17	13.58	11.81	12.42	10.82	10.91	10.91
O2, %	2.73	1.80	4.23	3.49	6.28	6.50	6.50
HC, PPM	1042	64	834	98	637	106	106
NOX, PPM	1927	1986	1836	1848	991	962	962
AIR/FUEL RATIO	16.14	16.17	17.79	17.62	20.33	20.67	20.67
EMISSION RATES, G/HR							
CO	1384.0	5.5	591.5	7.3	72.2	5.4	5.4
HC	58.6	3.6	41.9	4.9	27.3	4.6	4.6
NOX+	295.5	303.7	251.4	253.9	115.7	112.6	112.6
OIL TEMPERATURE, F	210	210	209	209	205	205	205
OIL PRESSURE, PSI	67	67	67	67	68	68	68
COOLANT TEMPERATURE, F	188	188	188	188	186	186	186
EXHAUST PRESSURE, IN. H2O	33.0	21.0	28.0	17.0	24.0	15.0	15.0
EXHAUST TEMPERATURE, F	1151	1100	1060	1000	980	840	840

* CORRECTED SAE J816B
+ CORRECTED FOR HUMIDITY

ENGINE: MC 121-C1D

* + CORRECTED SAE J816B CORRECTED FOR HUMIDITY

ENGINE: AMC 121-CID

FUEL CODE:	7718	37.01	37.02	38.01	38.02	39.01	39.02
TEST NUMBER	1	1	2	1	2	1	2
DATA SOURCE CODE							
TEST DATE	1/18/78	1/18/78	1/19/78	1/19/78	1/20/78	1/20/78	1/20/78
BAROMETER, MMHG	751.9	751.9	754.4	754.4	751.0	751.0	751.0
HUMIDITY, GRAINS/LB	35	35	34	34	28	28	28
TEMPERATURE, F	79	79	86	86	91	91	91
ENGINE SPEED, RPM	3000	3000	3000	3000	3000	3000	3000
TORQUE, FT-LB	99.0	99.0	89.0	89.0	74.0	74.0	74.0
POWER, BHP*	55.3	55.3	49.5	49.5	41.3	41.3	41.3
FUEL RATE, LB/HR	33.2	33.3	24.3	24.5	21.4	21.3	21.3
IGNITION TIMING, DEG BTDC	33.0	33.0	39.0	39.0	43.0	43.0	43.0
MANIFOLD VACUUM, IN HG	.5	.5	3.5	3.5	5.2	5.2	5.2
THROTTLE ANGLE, DEG	71.5	71.5	44.6	44.6	34.2	34.2	34.2
INTAKE MAN. TEMP., F	110	110	117	117	134	134	134
CONCENTRATIONS, DRY BASIS							
CO, %	7.6500	7.4300	2.7476	2.8409	1.2253	1.2253	1.2253
CO2, %	9.91	10.02	12.44	12.70	13.26	13.26	14.72
O2, %	.41	.41	.44	.44	.21	.21	.35
HC, PPM	1919	1355	1195	413	1178	1178	52
NOX, PPM	1029	812	1858	1545	2353	2353	1953
AIR/FUEL RATIO	11.78	11.71	13.82	13.60	15.03	15.10	15.10
EMISSION RATES, G/HR							
CO	12922.9	12692.6	3939.0	4039.1	1621.5	1621.5	16.0
HC	162.8	116.3	86.0	29.5	78.3	78.3	3.4
NOX+	241.2	192.4	368.2	303.6	418.9	418.9	342.7
OIL TEMPERATURE, F	227	227	203	203	217	217	217
OIL PRESSURE, PSI	67	67	71	71	70	70	70
COOLANT TEMPERATURE, F	189	189	192	193	190	190	190
EXHAUST PRESSURE, IN. H2O	60.0	36.0	49.0	31.0	37.0	37.0	24.0
EXHAUST TEMPERATURE, F	1247	1160	1275	1275	1290	1290	1270

* CORRECTED SAE J816B
+ CORRECTED FOR HUMIDITY

ENGINE: ANC 121-CID

FUEL CODE:	7718	40.01	40.02	41.01	41.02	42.01	42.02
TEST NUMBER		1	2	1	2	1	2
DATA SOURCE CODE							
TEST DATE	1/26/78	1/26/78	1/19/78	1/19/78	1/19/78	1/19/78	1/19/78
SAROMETER, MMHG	750.0	750.0	754.4	754.4	754.4	754.4	754.4
HUMIDITY, GRAINS/LB	29	29	34	34	34	34	34
TEMPERATURE, F	110	110	84	84	81	81	81
ENGINE SPEED, RPM	3000	3000	3000	3000	3000	3000	3000
TORQUE, FT-LB	60.0	59.5	39.5	39.5	25.0	25.0	25.0
POWER, BHP*	33.5	33.2	22.0	22.0	13.9	13.9	13.9
FUEL RATE, LB/HR	16.7	16.7	12.3	12.3	10.6	10.6	10.5
IGNITION TIMING, DEG BTDC	45.0	45.0	52.0	52.0	52.0	52.0	52.0
MANIFOLD VACUUM, IN HG	8.0	8.0	12.5	12.5	14.5	14.5	14.5
THROTTLE ANGLE, DEG	17.2	17.2	17.6	17.6	14.6	14.6	14.6
INTAKE MAN. TEMP., F	153	153	155	155	159	159	159
CONCENTRATIONS, DRY BASIS							
CO, %	7.381	0.056	2792	2042	.0053	.0053	.0053
CO2, %	12.99	13.97	11.90	12.22	11.15	11.50	11.50
O2, %	1.82	1.05	3.24	3.27	4.46	4.22	4.22
HC, PPM	800	61	610	74	624	62	62
NOX, PPM	1864	1907	1075	1056	483	512	512
AIR/FUEL RATIO	15.73	15.61	17.23	17.47	18.46	18.42	18.42
EMISSION RATES, G/HR							
CO	805.0	6.0	252.6	3.8	174.4	4.4	4.4
HC	43.8	3.3	27.7	3.4	26.2	2.6	2.6
NOX+	274.7	277.5	134.4	132.9	55.7	58.3	58.3
OIL TEMPERATURE, F	212	212	214	214	209	209	209
OIL PRESSURE, PSI	69	69	70	70	71	71	71
COOLANT TEMPERATURE, F	188	188	186	186	185	185	185
EXHAUST PRESSURE, IN. H2O	26.0	18.0	24.0	24.0	15.0	15.0	15.0
EXHAUST TEMPERATURE, F	1235	1120	1098	1098	1057	1057	1057

* CORRECTED SAE J816B
+ CORRECTED FOR HUMIDITY

ENGINE: AMC 121-CID

FUEL CODE: 7718

TEST NUMBER	46.01	46.02	47.01	47.02	48.01
DATA SOURCE CODE	1	2	1	2	1
TEST DATE	1/19/78	1/19/78	1/26/78	1/26/78	1/24/78
BAROMETER, MMHG	754.4	754.4	750.0	750.0	740.5
HUMIDITY, GRAINS/LB	34	34	29	29	45
TEMPERATURE, F	86	86	112	112	106
ENGINE SPEED, RPM	3800	3800	3800	3800	3800
TORQUE, FT-LB	86.5	86.5	72.0	72.0	57.5
POWER, BHP*	60.9	60.9	50.9	50.9	41.4
FUEL RATE, LB/HR	29.9	30.1	24.7	24.6	21.4
IGNITION TIMING, DEG BTDC	42.0	42.0	45.5	45.5	52.0
MANIFOLD VACUUM, IN HG	3.2	3.2	5.2	5.2	7.7
THROTTLE ANGLE, DEG	51.0	51.0	29.0	29.0	31.0
INTAKE MAN. TEMP., F	115	115	139	139	147
CONCENTRATIONS, DRY BASIS					
CO, %	1.9343	1.2558	6042	6065	6547
CO2, %	13.00	14.07	13.85	14.63	13.64
O2, %	.61	.01	.82	.29	.97
HC, PPM	1125	55	977	51	1083
NOX, PPM	2713	829	2740	2561	2330
AIR/FUEL RATIO	14.32	14.30	15.08	15.08	15.14
EMISSION RATES, G/HR					
CO	3465.2	2225.4	926.3	9.9	880.5
HC	101.2	4.9	75.2	3.9	73.1
NOX+	671.9	203.0	567.6	524.9	451.7
OIL TEMPERATURE, F	225	225	233	233	232
OIL PRESSURE, PSI	72	72	69	69	70
COOLANT TEMPERATURE, F	192	192	191	191	190
EXHAUST PRESSURE, IN. H2O	83.0	51.0	57.0	35.0	44.0
EXHAUST TEMPERATURE, F	1384	1300	1390	1240	1330
					1320

* CORRECTED SAE J816B
+ CORRECTED FOR HUMIDITY

ENGINE: AMC 121-CID

FUEL CODE: 7718

TEST NUMBER

DATA SOURCE CODE

TEST DATE

BAROMETER, MMHG

HUMIDITY, GRAINS/LB

TEMPERATURE, F

ENGINE SPEED, RPM

TORQUE, FT-LB

POWER, BHP*

FUEL RATE, LB/HR

IGNITION TIMING, DEG BTDC

MANIFOLD VACUUM, IN HG

THROTTLE ANGLE, DEG

INTAKE MAN. TEMP., F

CONCENTRATIONS, DRY BASIS

CO, %

CO₂, %O₂, %

HC, PPMC

NOX, PPM

AIR/FUEL RATIO

EMISSION RATES, G/HR

CO

HC

NOX+

OIL TEMPERATURE, F

OIL PRESSURE, PSI

COOLANT TEMPERATURE, F

EXHAUST PRESSURE, IN. H2O

EXHAUST TEMPERATURE, F

49.01	49.02	49.03	50.01	50.02	50.01	51.01	51.02
1/24/78	1/24/78	1/24/78	1/24/78	1/24/78	1/24/78	1/24/78	1/24/78
740.5	740.5	740.5	740.5	740.5	740.5	740.5	740.5
45	45	45	45	45	45	45	45
100	100	100	93	93	93	89	89
3800	3800	3800	3800	3800	3800	3800	3800
38.5	38.5	38.5	24.0	24.0	24.0	9.5	9.5
27.7	27.7	27.7	17.3	17.3	17.3	6.8	6.8
16.4	16.4	16.4	13.0	12.8	12.8	9.6	9.7
58.0	58.0	58.0	60.0	60.0	60.0	60.0	60.0
11.2	11.2	11.2	13.8	13.8	13.8	16.2	16.2
23.5	23.5	23.5	18.0	18.0	18.0	14.0	14.0
155	155	155	159	159	159	167	167
.0457	.0037	.1918	.0052	.1871	.0050		
13.03	13.22	12.35	12.56	11.72	11.90		
2.14	2.01	3.24	3.08	4.19	4.09		
416	416	280	32	263	41		
1758	1771	736	790	252	277		
16.41	16.36	17.24	17.24	18.13	18.19		

* CORRECTED SAE J816B
+ CORRECTED FOR HUMIDITY

ENGINE: AMC 121-CID

FUEL CODE:	7718	52.01	52.02	53.01	53.02	54.01	54.02
TEST NUMBER		1	2	1	2	1	2
DATA SOURCE CODE		1	2	1	2	1	2
TEST DATE	1/24/78	1/24/78	1/24/78	1/18/78	1/18/78	1/19/78	1/19/78
BAROMETER, MMHG	740.5	740.5	740.5	751.9	751.9	754.4	754.4
HUMIDITY, GRAINS/LB	45	45	45	35	35	34	34
TEMPERATURE, F	88	88	77	77	78	78	78
ENGINE SPEED, RPM	3800	3800	4200	4200	4200	4200	4200
TORQUE, FT-LB	2.0	2.0	91.2	91.2	82.0	82.0	82.0
POWER, BHP*	1.4	1.4	71.4	71.4	63.8	63.8	63.8
FUEL RATE, LB/HR	8.9	8.8	44.4	44.8	32.9	32.7	32.7
IGNITION TIMING, DEG BTDC	58.0	58.0	43.0	43.0	46.0	46.0	46.0
MANIFOLD VACUUM, IN HG	17.5	17.5	1.5	1.5	3.2	3.2	3.2
THROTTLE ANGLE, DEG	12.4	12.4	71.5	71.5	53.3	53.3	53.3
INTAKE MAN. TEMP., F	170	170	108	108	116	116	116
CONCENTRATIONS, DRY BASIS							
CO, %	1.880	1.0044	7.6300	7.3700	1.9727	8.340	
CO2, %	11.44	11.65	10.17	10.18	12.90	14.37	
O2, %	4.56	4.46	1.16	.08	.83	.05	
HC, PPM	366	46	1754	1348	818	31	
NOX, PPM	156	179	882	537	2637	853	
AIR/FUEL RATIO	18.50	18.56	11.71	11.75	14.48	14.50	
EMISSION RATES, G/HR							
CO	129.3	3.0	17031.6	16872.0	3920.4	1619.1	
HC	12.6	1.6	196.6	155.0	81.7	3.1	
NOX+	15.5	17.6	273.2	170.5	724.3	229.0	
OIL TEMPERATURE, F	218	218	247	247	235	235	
OIL PRESSURE, PSI	74	74	69	69	70	70	
COOLANT TEMPERATURE, F	185	185	191	191	194	194	
EXHAUST PRESSURE, IN. H2O	14.0	7.0	125.0	80.0	104.0	64.0	
EXHAUST TEMPERATURE, F	1150	1010	1367	1230	1435	1386	

* CORRECTED SAE J816B
+ CORRECTED FOR HUMIDITY

ENGINE: AMC 121-CID

FUEL CODE:	7718	55.01	55.02	56.01	56.02	57.01	57.02
TEST NUMBER		1	2	1	2	1	2
DATA SOURCE CODE							
TEST DATE	1/19/78	1/19/78	1/20/78	1/20/78	1/20/78	1/19/78	1/19/78
SAROMETER, MMHG	754.4	754.4	751.0	751.0	754.4	754.4	754.4
HUMIDITY, GRAINS/LB	34	34	33	33	34	34	34
TEMPERATURE, F	108	108	103	103	101	101	101
ENGINE SPEED, RPM	4200	4200	4200	4200	4200	4200	4200
TORQUE, FT-LB	68.0	68.0	54.5	54.5	36.5	36.5	36.5
POWER, BHP*	52.9	52.9	42.6	42.6	28.4	28.4	28.4
FUEL RATE, LB/HR	27.4	27.6	23.8	23.9	19.8	20.0	20.0
IGNITION TIMING, DEG BTDC	48.0	48.0	54.0	54.0	60.0	60.0	60.0
MANIFOLD VACUUM, IN HG	5.0	5.0	8.0	8.0	10.5	10.5	10.5
THROTTLE ANGLE, DEG	47.0	47.0	33.6	33.6	29.1	29.1	29.1
INTAKE MAN. TEMP., F	131	131	147	147	152	152	152
CONCENTRATIONS, DRY BASIS							
CO, %	1.994	0.9593	.5507	.0014	2401	0.0082	
CO2, %	13.20	13.18	13.92	14.69	13.71	14.13	
O2, %	1.94	1.62	.95	.43	1.17	.91	
HC, PPM	250	24	1352	48	683	52	
NOX, PPM	2752	2636	2664	2568	2466	2413	
AIR/FUEL RATIO	16.20	16.08	15.15	15.18	15.53	15.52	
EMISSION RATES, G/HR							
CO	368.3	111.5	810.5	2.1	306.1	10.5	
HC	23.2	2.3	99.9	3.6	43.7	3.3	
NOX+	702.3	685.0	539.1	517.7	434.6	425.2	
OIL TEMPERATURE, F	241	241	240	240	238	238	
OIL PRESSURE, PSI	69	69	69	69	70	70	
COOLANT TEMPERATURE, F	191	191	190	190	188	188	
EXHAUST PRESSURE, IN. H2O	82.0	52.0	50.0	31.0	41.0	25.0	
EXHAUST TEMPERATURE, F	1418	1274	1351	1270	1315	1171	

* CORRECTED SAE J8168
+ CORRECTED FOR HUMIDITY

ENGINE: AMC 121-CID

FUEL CODE:	7718	58.01	58.02	59.01	59.02	59.01	59.02	59.01	60.01	60.02
TEST NUMBER		1	2	1	2	1	2	1	2	2
DATA SOURCE CODE		1	2	1	2	1	2	1	2	2
TEST DATE		1/19/79	1/19/79	1/19/79	1/19/79	1/19/79	1/19/79	1/19/79	1/20/78	1/20/78
BAROMETER, MMHG	754.4	754.4	754.4	754.4	754.4	754.4	754.4	754.4	751.0	751.0
HUMIDITY, GRAINS/LB	34	34	34	34	34	34	34	34	33	33
TEMPERATURE, F	102	102	99	99	99	99	99	99	84	84
ENGINE SPEED, RPM	4200	4200	4200	4200	4200	4200	4200	4200	4200	4200
TORQUE, FT-LB	23.0	23.0	9.0	9.0	9.0	9.0	9.0	9.0	7	7
POWER, BHP*	17.9	17.9	7.0	7.0	7.0	7.0	7.0	7.0	5	5
FUEL RATE, LB/HR	14.6	14.7	11.1	11.1	11.1	11.1	11.1	11.1	10.9	10.9
IGNITION TIMING, DEG BTDC	62.0	62.0	62.0	62.0	62.0	62.0	62.0	62.0	60.0	60.0
MANIFOLD VACUUM, IN HG	15.0	15.0	17.0	17.0	17.0	17.0	17.0	17.0	18.5	18.5
THROTTLE ANGLE, DEG	19.7	19.7	15.3	15.3	15.3	15.3	15.3	15.3	14.1	14.1
INTAKE MAN. TEMP., F	161	161	168	168	168	168	168	168	168	168
CONCENTRATIONS, DRY BASIS										
CO, %	24.26	0.0559	17.62	0.064	14.48	0.004	14.48	0.004	13.04	13.04
CO2, %	13.66	13.91	13.24	13.43	12.95	12.95	12.95	12.95	12.75	12.75
O2, %	1.34	1.21	1.95	1.92	2.77	2.77	2.77	2.77	2.4	2.4
HC, PPM	155	29	41	41	51	51	51	51	203	203
NOX, PPM	1019	1216	296	297	187	187	187	187		
AIR/FUEL RATIO		15.66	15.70	16.16	16.22	16.82	16.82	16.89		
EMISSION RATES, G/HR										
CO	230.0	5.7	131.7	4.8	108.6	.3	108.6	.3		
HC	7.4	1.4	1.5	.5	1.9	.9	1.9	.9		
NOX+	133.5	160.7	30.6	31.0	19.3	21.1	19.3	21.1		
OIL TEMPERATURE, F	232	232	230	230	225	225	225	225		
OIL PRESSURE, PSI	72	72	72	72	73	73	73	73		
COOLANT TEMPERATURE, F	187	187	187	187	186	186	186	186		
EXHAUST PRESSURE, IN. H2O	25.0	15.0	17.0	17.0	12.0	12.0	12.0	12.0		
EXHAUST TEMPERATURE, F	1274	1070	1243	1012	1224	1000	1224	1000		

* CORRECTED SAE J816B
+ CORRECTED FOR HUMIDITY

ENGINE: AMC 121-CID

FUEL CODE: 7718

TEST NUMBER

DATA SOURCE CODE

TEST DATE

BAROMETER, MMHG

HUMIDITY, GRAINS/LB

TEMPERATURE, F

ENGINE SPEED, RPM

TORQUE, FT-LB

POWER, BHP*

FUEL RATE, LB/HR

IGNITION TIMING, DEG BTDC

MANIFOLD VACUUM, IN HG

THROTTLE ANGLE, DEG

INTAKE MAN. TEMP., F

CONCENTRATIONS, DRY BASIS
CO, %
CO2, %
O2, %
HC, PPM
NOX, PPM

AIR/FUEL RATIO

EMISSION RATES, G/HR
CO
HC
NOX+

OIL TEMPERATURE, F

OIL PRESSURE, PSI

COOLANT TEMPERATURE, F

EXHAUST PRESSURE, IN. H2O

EXHAUST TEMPERATURE, F

61.01	61.02	62.01	62.02	63.01	63.02
1 / 26 / 78	1 / 26 / 78	1 / 19 / 78	1 / 19 / 78	1 / 19 / 78	1 / 19 / 78
750.0	750.0	754.4	754.4	754.4	754.4
29	29	37	37	37	37
82	82	78	78	84	84
5000	5000	5000	5000	5000	5000
80.0	80.0	71.0	71.0	59.0	59.0
74.4	74.4	65.9	65.9	54.8	54.8
46.2	45.8	38.9	38.9	31.7	31.3
43.0	43.0	45.0	45.0	52.0	52.0
2.0	2.0	3.2	3.2	6.0	6.0
45.0	45.0	55.6	55.6	44.2	44.2
110	110	107	107	138	138
5.3190	5.1420	2.1929	1.6065	5923	6115
11.33	11.52	12.84	14.10	13.77	14.51
.12	.06	.71	.04	.83	.46
1799	1249	705	37	537	30
1583	1357	2195	899	2388	2281
12.55	12.63	14.30	14.18	15.13	15.19

* CORRECTED SAE J816B
+ CORRECTED FOR HUMIDITY

ENGINE: AMC 121-CID

FUEL CODE:	7718	64.01	64.02	64.01	65.01	65.02	66.01	66.02
TEST NUMBER		1	2	1	2	1	1	2
DATA SOURCE CODE								
TEST DATE	1/19/78	1/19/78	1/19/78	1/19/78	1/19/78	1/19/78	1/24/78	1/24/78
BAROMETTER, MMHG	754.4	754.4	754.4	754.4	754.4	754.4	743.5	743.5
HUMIDITY, GRAINS/LB	37	37	37	37	37	37	40	40
TEMPERATURE, F	89	89	99	99	99	98	98	98
ENGINE SPEED, RPM	5000	5000	5000	5000	5000	5000	5000	5000
TORQUE, FT-LB	47.5	47.5	31.5	31.5	31.5	20.0	20.0	20.0
POWER, BHP*	44.1	44.1	29.2	29.2	29.2	18.9	18.9	18.9
FUEL RATE, LB/HR	26.7	27.0	21.3	21.4	21.4	18.2	17.9	17.9
IGNITION TIMING, DEG BTDC	56.0	56.0	60.0	60.0	60.0	60.0	60.0	60.0
MANIFOLD VACUUM, IN HG	8.5	8.5	12.0	12.0	12.0	13.8	13.8	13.8
THROTTLE ANGLE, DEG	36.8	36.8	28.8	28.8	28.8	19.5	19.5	19.5
INTAKE MAN. TEMP., F	150	150	151	151	151	154	154	154
CONCENTRATIONS, DRY BASIS								
CO, %	.3854	.0080	.1862	.0081	.1429	.0063	.0063	.0063
CO2, %	13.89	14.33	13.80	14.62	13.51	13.62	13.62	13.62
O2, %	.84	.38	1.16	.62	1.56	1.47	1.47	1.47
HC, PPM	597	37	227	152	74	16	16	16
NOX, PPM	2249	2204	1780	1347	1354	1425	1425	1425
AIR/FUEL RATIO	15.22	15.14	15.58	15.25	15.90	15.92		
EMISSION RATES, G/HR								
CO	649.7	13.7	255.3	10.7	171.6	7.5	7.5	7.5
HC	50.6	3.2	15.7	10.1	4.5	1.0	1.0	1.0
NOX+	529.0	523.6	340.5	248.5	230.1	239.7		
OIL TEMPERATURE, F	254	254	248	248	248	154	154	154
OIL PRESSURE, PSI	65	65	64	64	64	69	69	69
COOLANT TEMPERATURE, F	191	191	187	187	190	190	190	190
EXHAUST PRESSURE, IN. H2O	74.0	44.0	49.0	30.0	33.0	20.0	20.0	20.0
EXHAUST TEMPERATURE, F	1432	1281	1380	1181	1345	1205	1205	1205

* CORRECTED SAE J816B
+ CORRECTED FOR HUMIDITY

ENGINE: AMC 121-CID

* + CORRECTED FOR HUMIDITY SAE J8168

ENGINE: AMC 121-CID

FUEL CODE:	7718	70.01	70.02	71.01	71.02	72.01	72.02
TEST NUMBER				1	2	1	2
DATA SOURCE CODE		1	2				
TEST DATE	1/20/78	1/20/78	1/20/78	1/20/78	1/20/78	1/20/78	1/20/78
BAROMETER, MMHG	754.4	754.4	754.4	754.4	754.4	754.4	754.4
HUMIDITY, GRAINS/LB	44	44	44	44	44	44	44
TEMPERATURE, F	80	80	80	80	80	81	81
ENGINE SPEED, RPM	900	900	900	900	900	900	900
TORQUE, FT-LB	10.0	10.0	10.0	10.0	10.0	10.0	10.0
POWER, BHP*	1.7	1.7	1.7	2.5	2.5	1.1	1.1
FUEL RATE, LB/HR	2.6	2.6	2.6	3.5	3.5	2.0	2.1
IGNITION TIMING, DEG BTDC	12.0	12.0	12.0	12.0	12.0	12.0	12.0
MANIFOLD VACUUM, IN HG	19.0	19.0	19.0	15.2	15.2	19.0	19.0
THROTTLE ANGLE, DEG	1.0	1.0	1.0	2.7	2.7	0	0
INTAKE MAN. TEMP., F	154	154	154	151	151	158	158
CONCENTRATIONS, DRY BASIS							
CO, %	1.3841	1.0000	1.0000	1.6606	1.0003	1.2141	1.0005
CO2, %	10.05	11.58	10.65	12.63	9.80	11.16	11.16
O2, %	5.36	4.42	4.24	2.99	5.79	4.94	4.94
HC, PPM	982	99	1336	105	1170	89	89
NOX, PPM	36	48	34	47	29	40	40
AIR/FUEL RATIO	18.44	18.54	17.10	17.13	19.03	19.14	
EMISSION RATES, G/YR							
CO	280.4	0	421.5	1	200.0	.1	
HC	10.0	1.0	17.0	1.3	9.7	.8	
NOX+	1.1	1.4	1.2	1.7	.7	1.0	
OIL TEMPERATURE, F	173	173	173	173	174	174	
OIL PRESSURE, PSI	41	41	42	42	36	36	
COOLANT TEMPERATURE, F	183	183	182	182	183	183	
EXHAUST PRESSURE, IN. H2O	2.0	1.0	3.0	1.0	2.0	1.0	
EXHAUST TEMPERATURE, F	752	620	781	664	700	700	

* CORRECTED SAE J816B
+ CORRECTED FOR HUMIDITY

ENGINE: AMC 121-CID

FUEL CODE: 7718

TEST NUMBER

DATA SOURCE CODE

TEST DATE

BAROMETER, MMHG

HUMIDITY, GRAINS/LB

TEMPERATURE, F

ENGINE SPEED, RPM

TORQUE, FT-LB

POWER, BHP*

FUEL RATE, LB/HR

IGNITION TIMING, DEG BTDC

MANIFOLD VACUUM, IN HG

THROTTLE ANGLE, DEG

INTAKE MAN. TEMP., F

CONCENTRATIONS, DRY BASIS

CO, %

CO2, %

O2, %

HC, PPM

NOX, PPM

AIR/FUEL RATIO

73.01

1

1/20/78

754.4

4.4

92

1000

66.0

12.3

6.6

19.0

5.5

13.5

146

2.5916

10.98

2.99

2771

216

15.37

10.98

2.99

93

236

15.43

14.18

.89

1220

33

17.61

17.61

15.43

17.61

17.61

17.61

17.61

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17.61

17.61

17.61

17.61

17.61

17.61

73.02

2

1/20/78

754.4

4.4

92

1000

66.0

12.3

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19.0

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146

2.5916

10.98

2.99

2771

216

15.37

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93

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15.43

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73.01

1

1/20/78

754.4

4.4

92

1000

66.0

12.3

6.6

19.0

5.5

13.5

146

2.5916

10.98

2.99

2771

216

15.37

10.98

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15.43

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73.02

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1/20/78

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2.5916

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17.61

73.01

1

1/20/78

754.4

4.4

92

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66.0

12.3

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2.5916

10.98

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15.37

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73.02

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1/20/78

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73.01

1

1/20/78

754.4

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66.0

12.3

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2.99

2771

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15.37

10.98

2.99

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14.18

.89

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17.61

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17.61

17.61

73.02

2

1/20/78

754.4

4.4

92

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66.0

12.3

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19.0

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13.5

146

2.5916

10.98

2.99

2771

216

15.37

10.98

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93

236

15.43

14.18

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17.61

17.61

17.61

17.61

17.61

73.01

1

1/20/78

754.4

4.4

92

1000

66.0</div

ENGINE: AMC 121-CID

FUEL CODE:	7718	79.01	79.02	80.01	80.02	82.01	82.02
TEST NUMBER	1	2	1	2	1	2	2
DATA SOURCE CODE							
TEST DATE	1/20/78	1/20/78	1/20/78	1/20/78	1/20/78	1/20/78	1/20/78
SARONETTER, MMHG	753.2	753.2	753.2	753.2	753.2	753.2	753.2
HUMIDITY, GRAINS/LB	33	33	45	45	33	33	33
TEMPERATURE, F	81	81	80	80	77	77	77
ENGINE SPEED, RPM	1500	1500	1500	1500	1500	1500	1500
TORQUE, FT-LB	55.0	55.0	23.0	23.0	1.0	1.0	1.0
POWER, BHP*	15.3	15.3	6.4	6.4	.3	.3	.3
FUEL RATE, LB/HR	7.9	8.0	5.5	5.5	3.7	3.6	3.6
IGNITION TIMING, DEG BTDC	33.0	33.0	37.0	37.0	34.0	34.0	34.0
MANIFOLD VACUUM, IN HG	7.0	7.0	13.6	13.6	19.0	19.0	19.0
THROTTLE ANGLE, DEG	14.7	14.7	6.5	6.5	3.0	3.0	3.0
INTAKE MAN. TEMP., F	153	153	180	180	165	165	165
CONCENTRATIONS, DRY BASIS							
CO, %	0.929	0.005	1.8796	0.005	4.553	0.005	
CO2, %	11.39	11.74	9.93	11.81	9.34	9.89	
O2, %	4.06	3.77	4.79	3.58	6.70	6.56	
HC, PPM	1626	85	1777	94	739	71	
NOX, PPM	700	676	59	72	34	42	
AIR/FUEL RATIO	18.00	17.98	17.46	17.78	21.06	21.30	
EMISSION RATES, G/HR							
CO	57.0	.3	774.5	.2	154.3	.2	
HC	50.1	2.6	36.8	2.0	12.6	1.2	
NOX+	59.0	56.9	3.5	4.2	1.6	1.9	
OIL TEMPERATURE, F	188	188	185	185	180	180	
OIL PRESSURE, PSI	59	59	61	61	62	62	
COOLANT TEMPERATURE, F	186	186	183	183	183	183	
EXHAUST PRESSURE, IN. H2O	11.0	7.0	9.0	4.0	8.0	3.0	
EXHAUST TEMPERATURE, F	950	950	850	850	900	850	

* CORRECTED SAE J8168
+ CORRECTED FOR HUMIDITY

ENGINE: AMC 121-CID

FUEL CODE: 7718

TEST NUMBER

DATA SOURCE CODE

TEST DATE

BAROMETER, MMHG

HUMIDITY, GRAINS/LB

TEMPERATURE, F

ENGINE SPEED, RPM

TORQUE, FT-LB

POWER, BHP*

FUEL RATE, LB/HR

IGNITION TIMING, DEG BTDC

MANIFOLD VACUUM, IN HG

THROTTLE ANGLE, DEG

INTAKE MAN. TEMP., F

CONCENTRATIONS, DRY BASIS
CO, %
CO2, %
O2, %
HC, PPM
NOX, PPM

AIR/FUEL RATIO

83.01	83.02	84.01	84.02	85.01
1/20/78	1/20/78	1/20/78	1/20/78	1/23/78
753.2	753.2	753.2	753.2	746.1
33	33	33	33	49
81	81	82	82	81
2000	2000	2000	2000	2000
74.0	74.0	59.5	59.5	25.0
27.5	27.5	22.1	22.1	9.4
13.0	13.2	10.7	10.7	6.7
40.0	40.0	45.0	45.0	45.0
5.3	5.3	7.5	7.5	13.0
25.0	25.0	19.4	19.4	10.1
133	133	149	149	177
.0005	.0005	.0000	.0000	.0027
11.46	12.40	11.19	11.48	10.25
3.39	2.85	4.18	3.93	6.62
1479	90	1555	88	2192
2469	2374	2033	2027	147
17.15	17.15	18.22	18.25	21.26

EMISSION RATES, G/HR

CO	.5	87.3	.0	57.5
HC	4.4	66.0	3.7	65.5
NOX+	314.3	236.0	234.5	12.8
				15.2

OIL TEMPERATURE, F
OIL PRESSURE, PSI
COOLANT TEMPERATURE, F
EXHAUST PRESSURE, IN. H2O
EXHAUST TEMPERATURE, F196 196 200 200 190
65 65 65 65 66
188 188 188 188 186
18.0 15.0 17.0 11.0 6.0
1080 1010 1020 980 924* CORRECTED SAE J816B
+ CORRECTED FOR HUMIDITY

ENGINE: AMC 121-CID

FUEL CODE:	7718	86.01	86.02	88.01	88.02	90.01	90.02	90.02
TEST NUMBER		1	2	1	2	1	1	2
DATA SOURCE CODE		1	2	1	2	1	1	2
TEST DATE	1/20/78	1/20/78	1/20/78	1/20/78	1/20/78	1/20/78	1/20/78	1/20/78
BAROMETER, MMHG	752.0	752.0	751.0	751.0	751.0	751.0	751.0	751.0
HUMIDITY, GRAINS/LB	31	31	31	31	31	31	31	31
TEMPERATURE, F	78	78	83	83	83	80	80	80
ENGINE SPEED, RPM	2000	2000	2500	2500	2500	2500	2500	2500
TORQUE, FT-LB	10.0	10.0	7.6.0	7.6.0	7.6.0	7.6.0	7.6.0	7.6.0
POWER, BHP*	3.7	3.7	3.5.3	3.5.3	3.5.3	3.5.3	3.5.3	3.5.3
FUEL RATE, LB/HR	5.6	5.6	16.6	16.6	16.6	16.6	16.6	16.6
IGNITION TIMING, DEG BTDC	45.0	45.0	42.0	42.0	42.0	42.0	42.0	42.0
MANIFOLD VACUUM, IN HG	16.5	16.5	5.0	5.0	5.0	5.0	5.0	5.0
THROTTLE ANGLE, DEG	6.2	6.2	3.0.7	3.0.7	3.0.7	3.0.7	3.0.7	3.0.7
INTAKE MAN. TEMP., F	187	187	131	131	131	131	131	131
CONCENTRATIONS, DRY BASIS								
CO, %	5.869	9.010	9.149	10.034	10.74	10.15	10.15	10.15
CO2, %	10.18	10.86	12.66	13.87	10.39	10.79	10.79	10.79
O2, %	6.13	5.67	2.28	1.54	6.36	5.84	5.84	5.84
HC, PPM	1178	101	1005	81	1254	87	87	87
NOX, PPM	59	74	2288	2365	334	358	358	358
AIR/FUEL RATIO	19.82	19.92	15.98	15.97	20.46	20.12	20.12	20.12
EMISSION RATES, G/HR								
CO	271.5	.5	1001.5	3.7	75.7	1.0	1.0	1.0
HC	27.4	2.3	55.2	4.4	44.4	3.1	3.1	3.1
NOX+	3.7	4.7	341.2	347.5	32.1	34.6	34.6	34.6
OIL TEMPERATURE, F	191	191	199	199	169	169	169	169
OIL PRESSURE, PSI	67	67	69	69	69	69	69	69
COOLANT TEMPERATURE, F	185	185	192	192	184	184	184	184
EXHAUST PRESSURE, IN. H2O	7.0	4.0	28.0	18.0	15.0	9.0	9.0	9.0
EXHAUST TEMPERATURE, F	930	810	1185	1120	1000	880	880	880

* CORRECTED SAE J8168
+ CORRECTED FOR HUMIDITY

ENGINE: AMC 121-CID

FUEL CODE: 7718

TEST NUMBER

DATA SOURCE CODE

TEST DATE

BAROMETER, MMHG

HUMIDITY, GRAINS/LB

TEMPERATURE, F

ENGINE SPEED, RPM

TORQUE, FT-LB

POWER, BHP*

FUEL RATE, LB/HR

IGNITION TIMING, DEG BTDC

MANIFOLD VACUUM, IN HG

THROTTLE ANGLE, DEG

INTAKE MAN. TEMP., F

CONCENTRATIONS, DRY BASIS

CO, %

CO2, %

O2, %

HC, PPM

NOX, PPM

AIR/FUEL RATIO

EMISSION RATES, G/HR

CO

HC

NOX+

169.8 21.02 15.44 15.51 18.70 18.72

1340.6 .8 1487 .0035 1770 .0018

59.5 2.2 12.91 14.29 11.46 11.67

295.2 5.2 1.74 .93 4.82 4.63

308.9 1016 52 557 610 565

197 197 224 224 214 214

70 70 69 69 71 71

183 183 189 189 186 186

11.0 5.0 34.0 34.0 19.0 19.0

970 800 1260 1260 1215 1215

95.02 1 1 1 1 1

1 / 20 / 78 1 / 20 / 78 1 / 20 / 78 1 / 20 / 78 1 / 20 / 78 1 / 20 / 78

751.0 751.0 751.0 751.0 751.0 751.0

31 31 31 31 31 31

83 83 83 83 83 83

* CORRECTED SAE J816B

+

CORRECTED FOR HUMIDITY

ENGINE: AMC 121-CID

FUEL CODE: 7718

TEST NUMBER	96.01	96.02	97.01	97.02	99.01	99.02
DATA SOURCE CODE	1	2	1	2	1	2
TEST DATE	1/20/78	1/20/78	1/20/78	1/20/78	1/23/78	1/23/78
BAROMETER, MMHG	751.0	751.0	751.0	751.0	746.1	746.1
HUMIDITY, GRAINS/LB	31	31	31	31	49	49
TEMPERATURE, F	80	80	80	80	103	103
ENGINE SPEED, RPM	3000	3000	3000	3000	3800	3800
TORQUE, FT-LB	10.0	10.0	1.0	1.0	57.5	57.5
POWER, BHP*	5.6	5.6	.6	.6	41.0	41.0
FUEL RATE, LB/HR	8.5	8.3	6.8	6.8	21.3	21.3
IGNITION TIMING, DEG BTDC	51.0	51.0	52.0	52.0	52.0	52.0
MANIFOLD VACUUM, IN HG	16.5	16.5	18.4	18.4	7.5	7.5
THROTTLE ANGLE, DEG	11.8	11.8	9.5	9.5	25.1	25.1
INTAKE MAN. TEMP., F	172	172	175	175	150	150
CONCENTRATIONS, DRY BASIS						
CO, %	.1786	.0009	.2103	.0006	.4358	.0029
CO2, %	10.60	11.01	9.98	10.49	13.81	14.46
O2, %	5.92	5.86	6.84	6.44	1.25	.77
HC, PPM	644	655	964	76	885	78
NOX, PPM	176	207	87	100	2517	2551
AIR/FUEL RATIO	19.98	20.03	21.06	20.82	15.46	15.41
EMISSION RATES, G/HR						
CO	125.8	.6	125.9	.4	583.8	3.9
HC	22.8	2.2	29.0	2.2	59.6	5.2
NOX+	16.9	19.3	7.1	8.0	495.1	498.4
OIL TEMPERATURE, F	209	209	201	201	232	232
OIL PRESSURE, PSI	72	72	73	73	70	70
COOLANT TEMPERATURE, F	185	185	184	184	190	190
EXHAUST PRESSURE, IN. H2O	15.0	7.0	11.0	5.0	44.0	28.0
EXHAUST TEMPERATURE, F	1035	850	1010	815	1336	1255

* CORRECTED SAE J8168
+ CORRECTED FOR HUMIDITY

ENGINE: AMC 121-CID

FUEL CODE:	7718	100.01	100.02	101.01	101.02	103.01	103.02
TEST NUMBER	1	1	2	1	2	1	2
DATA SOURCE CODE	1	1	2	1	2	1	2
TEST DATE	1/20/78	1/20/78	1/23/78	1/23/78	1/23/78	1/20/78	1/20/78
BAROMETER, MMHG	751.0	751.0	746.1	746.1	746.1	751.0	751.0
HUMIDITY, GRAINS/LB	33	33	49	49	49	33	33
TEMPERATURE, F	90	90	80	80	80	105	105
ENGINE SPEED, RPM	3800	3800	3800	3800	3800	4200	4200
TORQUE, FT-LB	24.0	24.0	9.5	9.5	9.5	68.0	68.0
POWER, BHP*	17.0	17.0	6.8	6.8	6.8	53.2	53.2
FUEL RATE, LB/HR	14.1	14.1	9.9	9.9	9.9	29.2	28.7
IGNITION TIMING, DEG BTDC	60.0	60.0	58.0	58.0	58.0	48.0	48.0
MANIFOLD VACUUM, IN HG	14.5	14.5	17.0	17.0	17.0	5.0	5.0
THROTTLE ANGLE, DEG	19.1	19.1	11.6	11.6	11.6	46.0	46.0
INTAKE MAN. TEMP., F	159	159	155	155	155	137	137
CONCENTRATIONS, DRY BASIS							
CO, %	2.221	0.026	1.846	0.058	0.017		
CO2, %	12.91	13.23	11.81	11.96	13.50	14.34	
O2, %	2.59	2.41	4.27	4.17	1.77	1.21	
HC, PPM	323	60	525	33	324	34	
NOX, PPM	854	865	261	293	2878	2888	
AIR/FUEL RATIO	16.63	16.63	18.13	18.24	15.95	15.74	
EMISSION RATES, G/HR							
CO	215.0	2.5	137.0	4.3	716.8	3.2	
HC	15.7	2.9	19.6	1.2	30.9	3.1	
NOX+	113.6	114.0	28.4	31.9	750.7	718.0	
OIL TEMPERATURE, F	228	228	199	199	238	238	
OIL PRESSURE, PSI	72	72	78	78	69	69	
COOLANT TEMPERATURE, F	186	186	180	180	191	191	
EXHAUST PRESSURE, IN. H2O	21.0	11.0	16.0	9.0	80.0	50.0	
EXHAUST TEMPERATURE, F	1227	1094	1157	950	1416	1309	

* CORRECTED SAE J816B
+ CORRECTED FOR HUMIDITY

ENGINE: AMC 121-C1D

FUEL CODE: 7718

TEST NUMBER

DATA SOURCE CODE

TEST DATE

BAROMETER, MMHG

HUMIDITY, GRAINS/LB

TEMPERATURE, F

ENGINE SPEED, RPM

TORQUE, FT-LB

POWER, BHP*

FUEL RATE, LB/HR

IGNITION TIMING, DEG BTDC

MANIFOLD VACUUM, IN HG

THROTTLE ANGLE, DEG

INTAKE MAN. TEMP., F

CONCENTRATIONS, DRY BASIS
CO, %
CO2, %
O2, %
HC, PPM
NOX, PPM

AIR/FUEL RATIO

EMISSION RATES, G/HR
CO
HC
NOX+

OIL TEMPERATURE, F

OIL PRESSURE, PSI

COOLANT TEMPERATURE, F

EXHAUST PRESSURE, IN. H2O

EXHAUST TEMPERATURE, F

CO
HC
NOX+

OIL TEMPERATURE, F

OIL PRESSURE, PSI

COOLANT TEMPERATURE, F

EXHAUST PRESSURE, IN. H2O

EXHAUST TEMPERATURE, F

CO
HC
NOX+

OIL TEMPERATURE, F

OIL PRESSURE, PSI

COOLANT TEMPERATURE, F

EXHAUST PRESSURE, IN. H2O

EXHAUST TEMPERATURE, F

CO
HC
NOX+

OIL TEMPERATURE, F

OIL PRESSURE, PSI

COOLANT TEMPERATURE, F

EXHAUST PRESSURE, IN. H2O

EXHAUST TEMPERATURE, F

CO
HC
NOX+

OIL TEMPERATURE, F

OIL PRESSURE, PSI

COOLANT TEMPERATURE, F

EXHAUST PRESSURE, IN. H2O

EXHAUST TEMPERATURE, F

CO
HC
NOX+

105.01	105.02	106.01	106.02	109.01	109.02
1	2	1	2	1	2
1/20/78	1/20/78	1/20/78	1/20/78	1/20/78	1/20/78
751.0	751.0	751.0	751.0	751.0	751.0
33	33	33	33	33	33
89	89	87	87	97	97
4200	4200	4200	4200	5000	5000
23.0	23.0	9.0	9.0	47.0	47.5
18.0	18.0	7.0	7.0	43.8	44.2
15.4	15.5	12.0	12.0	26.7	27.0
59.0	59.0	60.0	60.0	56.0	56.0
14.5	14.5	17.0	17.0	8.0	8.0
21.2	21.2	16.7	16.7	28.1	28.1
156	156	163	163	144	144
2312	9021	1807	9030	3324	9034
13.64	13.95	13.32	13.40	14.39	14.39
1.67	1.52	2.31	2.27	1.19	.94
290	38	160	17	442	30
1186	1170	409	404	2837	2857
15.90	15.92	16.40	16.40	15.53	15.55

ENGINE: AMC 121-CID

FUEL CODE:	7718	110.01	110.02	111.01	111.02	112.01
TEST NUMBER		1	2	1	2	1
DATA SOURCE CODE		1	2	1	2	1
TEST DATE	1/20/78	1/20/78	1/20/78	1/20/78	1/20/78	1/20/78
BAROMETER, MMHG	751.0	751.0	751.0	751.0	751.0	751.0
HUMIDITY, GRAINS/LB	33	33	33	33	33	33
TEMPERATURE, F	92	92	91	91	88	88
ENGINE SPEED, RPM	5000	5000	5000	5000	5000	5000
TORQUE, FT-LB	20.0	20.0	8.0	8.0	2.7	2.7
POWER, BHP*	18.6	18.6	7.5	7.5	2.5	2.5
FUEL RATE, LB/HR	17.8	17.7	13.9	14.1	12.8	12.8
IGNITION TIMING, DEG BTDC	63.0	63.0	62.0	62.0	62.0	62.0
MANIFOLD VACUUM, IN HG	15.0	15.0	17.0	17.0	18.0	18.0
THROTTLE ANGLE, DEG	19.4	19.4	16.9	16.9	13.9	13.9
INTAKE MAN. TEMP., F	144	144	150	150	157	157
CONCENTRATIONS, DRY BASIS						
CO, %	13.59	0.0119	0.986	0.020	0.906	0.014
CO2, %	13.43	13.58	13.21	13.33	13.11	13.27
O2, %	2.03	1.91	2.36	2.28	2.50	2.37
HC, PPM	88	116	187	35	102	19
NOX, PPM	1188	1251	463	483	310	312
AIR/FUEL RATIO	16.25	16.24	16.50	16.50	16.62	16.57
EMISSION RATES, G/HR						
CO	160.6	2.2	93.1	1.9	79.3	1.2
HC	5.2	.9	8.9	1.7	4.5	.9
NOX+	193.0	201.9	60.1	63.4	37.3	37.4
OIL TEMPERATURE, F	220	220	245	245	242	242
OIL PRESSURE, PSI	73	73	70	70	70	70
COOLANT TEMPERATURE, F	190	190	190	190	189	189
EXHAUST PRESSURE, IN. H2O	30.0	20.0	21.0	14.0	18.0	11.0
EXHAUST TEMPERATURE, F	1341	1120	1316	1115	1305	1090

* CORRECTED SAE J816B
+ CORRECTED FOR HUMIDITY

ENGINE: AMC 121-CID

FUEL CODE: 7718

TEST NUMBER

DATA SOURCE CODE

TEST DATE

BAROMETER, MMHG

HUMIDITY, GRAINS/LB

TEMPERATURE, F

ENGINE SPEED, RPM

TORQUE, FT-LB

POWER, BHP*

FUEL RATE, LB/HR

IGNITION TIMING, DEG BTDC

MANIFOLD VACUUM, IN HG

THROTTLE ANGLE, DEG

INTAKE MAN. TEMP., F

CONCENTRATIONS, DRY BASIS

CO, %

CO2, %

O2, %

HC, PPM

NOX, PPM

AIR/FUEL RATIO

EMISSION RATES, G/HR

CO

HC

NOX+

OIL TEMPERATURE, F

OIL PRESSURE, PSI

COOLANT TEMPERATURE, F

EXHAUST PRESSURE, IN. H2O

EXHAUST TEMPERATURE, F

* CORRECTED SAE J816B
+ CORRECTED FOR HUMIDITY

113.01	113.02	114.01	114.02	115.01	115.02
1	2	1	2	1	2
1/23/78	1/23/78	1/23/78	1/23/78	1/23/78	1/23/78
746.1	746.1	746.1	746.1	746.1	746.1
49	49	49	49	49	49
84	84	90	90	88	88
2000	2000	2000	2000	2000	2000
59.5	59.3	74.0	74.0	24.0	24.0
22.4	22.3	27.8	27.8	17.1	17.1
10.5	10.5	12.5	12.6	13.1	13.2
46.0	46.0	41.0	41.0	58.0	58.0
7.0	7.0	5.5	5.5	14.5	14.5
19.6	19.6	20.6	20.6	14.4	14.4
15.6	15.6	14.3	14.3	16.6	16.6
0.613	.0041	1.901	.0039	1.922	.0045
11.35	11.54	12.04	12.55	12.49	12.84
4.79	4.59	3.79	3.13	3.27	2.96
1365	111	1231	98	331	42
1830	1720	2633	2538	791	812
18.75	18.77	17.61	17.34	17.23	17.10
50.5	3.4	173.9	3.5	178.3	4.2
56.4	4.6	56.6	4.5	15.4	1.9
221.2	207.8	353.8	336.8	107.8	110.4
136	196	203	203	221	221
65	65	64	64	72	72
18.9	189	190	190	189	189
15.0	10.0	18.0	14.0	20.0	10.0
1003	908	1080	1009	1231	1088

ENGINE: AMC 121-CID

FUEL CODE: 7718

TEST NUMBER

DATA SOURCE CODE

TEST DATE

BAROMETER, MMHG

HUMIDITY, GRAINS/LB

TEMPERATURE, F

ENGINE SPEED, RPM

TORQUE, FT-LB

POWER, BHP*

FUEL RATE, LB/HR

IGNITION TIMING, DEG BTDC

MANIFOLD VACUUM, IN HG

THROTTLE ANGLE, DEG

INTAKE MAN. TEMP., F

CONCENTRATIONS, DRY BASIS

CO, %

CO₂, %O₂, %

HC, PPM

NOX, PPM

AIR/FUEL RATIO

57

116.01	116.02	116.01	117.01	117.02	118.01	119.01
1/24/78	1/24/78	1/24/78	1/24/78	1/24/78	1/27/78	1/27/78
740.9	740.5	743.5	743.5	756.0	756.0	756.0
45	45	40	40	24	24	24
104	104	81	81	76	76	74
3800	3800	5250	5250	1000	1000	1500
72.0	72.0	74.5	74.5	-11.0	-11.0	-21.5
51.8	51.9	73.8	73.8	2.0	2.0	5.9
25.1	24.6	48.6	48.6	1.3	1.3	1.4
45.0	45.0	44.0	44.0	.0	.0	.0
5.0	5.0	2.0	2.0	20.6	22.6	22.6
39.0	39.0	71.0	71.0	.0	.0	.0
137	137	107	107	152	147	147
.8386	.9428	6.8880	6.5882	.1581	.0631	
13.68	14.68	10.42	10.65	4.42	.80	
.66	.12	.11	.05	14.79	19.60	
1249	148	2121	1490	10707	10323	
2610	1776	942	500	9	8	
14.84	14.93	11.90	12.02	37.51	107.97	
1297.7	64.5	17272.3	16646.9	34.0	43.5	
97.1	3.7	267.1	189.0	115.5	357.3	
582.2	386.0	334.3	178.8	.3	.7	
OIL TEMPERATURE, F	232	232	260	183	166	
OIL PRESSURE, PSI	70	70	65	44	66	
COLANT TEMPERATURE, F	189	189	192	192	177	172
EXHAUST PRESSURE, IN. H2O	59.0	35.0	149.0	92.0	1.0	1.0
EXHAUST TEMPERATURE, F	1370	1360	1436	1360	620	360

* CORRECTED SAE J8168
+ CORRECTED FOR HUMIDITY

ENGINE: AMC 121-CID

FUEL CODE: 7718

TEST NUMBER DATA SOURCE CODE

TEST DATE

BAROMETER, MMHG

HUMIDITY, GRAINS/LB

TEMPERATURE, F

ENGINE SPEED, RPM

TORQUE, FT-LB

POWER, BHP*

FUEL RATE, LB/HR

IGNITION TIMING, DEG BTDC

MANIFOLD VACUUM, IN HG

THROTTLE ANGLE, DEG

INTAKE MAN. TEMP., F

CONCENTRATIONS, DRY BASIS

CO, %

CO2, %

O2, %

HC, PPM

NOX, PPM

AIR/FUEL RATIO

52

EMISSION RATES, G/HR

CO

HC

NOX+

OIL TEMPERATURE, F

OIL PRESSURE, PSI

COOLANT TEMPERATURE, F

EXHAUST PRESSURE, IN. H2O

EXHAUST TEMPERATURE, F

OIL CONCENTRATION, %

CO2 CONCENTRATION, %

CO CONCENTRATION, %

HC CONCENTRATION, %

NOX CONCENTRATION, %

OIL CONCENTRATION, %

CO2 CONCENTRATION, %

CO CONCENTRATION, %

HC CONCENTRATION, %

NOX CONCENTRATION, %

OIL CONCENTRATION, %

CO2 CONCENTRATION, %

CO CONCENTRATION, %

HC CONCENTRATION, %

NOX CONCENTRATION, %

120.01	121.01	122.01	123.01	124.01	125.01
1	1	1	1	1	1
1/27/78	1/27/78	1/27/78	1/27/78	1/27/78	1/27/78
756.0	756.0	756.0	756.0	756.0	756.0
24	24	24	24	24	24
75	74	74	75	72	72
2000	1000	1500	2000	1000	1500
-26.0	-20.5	-24.0	-27.4	-16.4	-20.0
9.6	3.8	6.6	10.1	3.0	5.5
1.7			1.5		
23.6	22.0	23.5	24.4	.4	.5
140	146	145	144	144	143
.0243					
.24					
20.46					
10262					
8					
			20211.32		
28.6					
607.6					
1.3					
16.5					
70					
16.9					
1.0					
303					
157					
54					
167					
1.0					
280					
231					
145					
68					
163					
1.0					
280					
109					
99					

* CORRECTED SAE J8168
+ CORRECTED FOR HUMIDITY

ENGINE:	AMC 121-CID
FUEL CODE:	7718
TEST NUMBER	1
DATA SOURCE CODE	1
TEST DATE	1/27/78
BAROMETER, MMHG	756.0
HUMIDITY, GRAINS/LB	24
TEMPERATURE, F	73
ENGINE SPEED, RPM	2000
TORQUE, FT-LB	-23.0
POWER, BHP*	8.5

FUEL RATE, LB/HR	
IGNITION TIMING, DEG BTDC	.6
MANIFOLD VACUUM, IN HG	142
THROTTLE ANGLE, DEG	
INTAKE MAN. TEMP., F	
CONCENTRATIONS, DRY BASIS	
CO, %	
CO2, %	
O2, %	
HC, PPM	
NOX, PPM	

AIR/FUEL RATIO

EMISSION RATES, G/HR
CO HC NO_x

OIL TEMPERATURE, F	143
OIL PRESSURE, PSI	74
COCOOLANT TEMPERATURE, F	147
EXHAUST PRESSURE, IN. H2O	1.0
EXHAUST TEMPERATURE, F	100

* * CORRECTED FOR HUMIDITY +

HE18.5.A34

no.DOT-TSC-NHT

79-3

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