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HS-803-835

PERFORMANCE CHARACTERISTICS OF AUTOMOTIVE ENGINES IN THE UNITED STATES

Third Series - Report No. 6
1978 Volkswagen Diesel, 90 CID (1.5 Liter), F.I.

D.E. Koehler
W.F. Marshall

U.S. DEPARTMENT OF ENERGY
BARTLESVILLE ENERGY TECHNOLOGY CENTER
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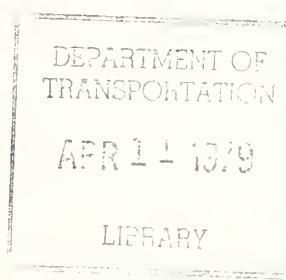
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16. Abstract Experimental data were obtained in dynamometer tests of a 1978 VW 90 CID engine to determine fuel consumption and emissions (hydrocarbon, carbon monoxide, oxides of nitrogen) at steady-state engine operating modes. The objective of the program is to obtain engine performance data for estimating emissions and fuel economy for varied engine service and duty. The intent of the work is to provide basic engine characteristic data required as input for engineering calculations involving ground transportation.			
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PREFACE

This report, prepared by the U.S. Department of Energy, Bartlesville Energy Technology Center for the U.S. Department of Transportation, Transportation Systems Center, Energy Technology Branch, Cambridge MA, presents results of experimental work to obtain information on performance characteristics of an engine used in automobiles sold in the United States. The VW 90 CID (diesel) engine used in this work is one of a series of 15 engines to be tested in the current program. This is the sixth of the reports to be published covering work with those engines.

This project is funded by the National Highway Traffic Safety Administration, Office of Research and Development, Office of Passenger Vehicle Research, Technology Assessment Division.

James A. Kidd, Jr. and Ralph G. Colello of the U.S. Department of Transportation, Transportation Systems Center, are the technical monitors.

METRIC CONVERSION FACTORS

Approximate Conversions to Metric Measures

Symbol	What You Know	Multiply by	To Find	Symbol	What You Know	Multiply by	To Find	Symbol
LENGTH								
in	inches	2.5	centimeters	mm	millimeters	0.04	inches	in
ft	feet	30	centimeters	in	centimeters	0.4	inches	in
yd	yards	0.9	meters	ft	meters	3.3	feet	ft
mi	miles	1.6	kilometers	yd	meters	1.1	yards	yd
AREA								
in ²	square inches	6.5	square centimeters	cm ²	square centimeters	0.16	square inches	in ²
ft ²	square feet	0.09	square meters	m ²	square meters	1.2	square yards	ft ²
yd ²	square yards	0.01	square kilometers	km ²	square kilometers	0.4	square miles	mi ²
mi ²	square miles	2.6	hectares	ha	hectares ($10,000 \text{ m}^2$)	2.5	hectares	ha
MASS (weight)								
oz	ounces	26	grams	g	grams	0.026	ounces	oz
lb	pounds	0.45	kilograms	kg	kilograms	2.2	pounds	lb
	short tons	0.9	tonnes	t	tonnes	1.1	short tons	t
	(2000 lb)							
VOLUME								
ts	teaspoons	5	milliliters	ml	milliliters	0.03	fluid ounces	fl oz
Tsp	tablespoons	15	milliliters	ml	milliliters	2.1	ounces	oz
fl oz	fluid ounces	30	liters	l	liters	1.05	quarts	qt
c	cups	0.24	liters	l	liters	0.26	gallons	gal
pt	pints	0.47	liters	l	cubic meters	36	cubic feet	cu ft
qt	quarts	0.95	liters	l	cubic meters	1.3	cubic yards	cu yd
gal	gallons	3.8	cubic meters	cu m				
cu ft	cubic feet	0.03	cubic meters	cu m				
cu yd	cubic yards	0.76	cubic meters	cu m				
TEMPERATURE (exact)								
°F	Fahrenheit temperature	5/9 (after subtracting 32)	Celsius temperature	°C	Celsius temperature	9/5 (then add 32)	Fahrenheit temperature	°F

1. INTRODUCTION

The objective of the program is to obtain engine performance data for estimating fuel economy and emissions for varied engine service and duty. The intent of the work done at Bartlesville Energy Technology Center is to provide basic engine characteristic data required as input for engineering calculations of fuel consumption and emissions involving ground transportation.

The data acquired from tests of a 1978 VW 90 CID engine are presented in this report. Volkswagen uses the 90 CID diesel engine in the VW Rabbit weighing in the 2,250 lb weight class. The engine as equipped is intended for use in a forty-nine state (Federal) vehicle with manual transmission. The test results are sufficient to establish steady-state maps for fuel consumption and emissions (carbon monoxide, unburned hydrocarbons, and oxides of nitrogen) over the entire operating range of the engine.

2. ENGINE TEST REPORT

The engine test setup included a complete engine (SAE definition) coupled to an eddy-current dynamometer. A cooling tower was used in place of the fan and radiator. The alternator was included but was not wired into the engine's electrical system. The manufacturer's engine specifications are listed in Table 1.

Prior to testing, engine break-in consisted of approximately 1,500 miles with the engine installed in the vehicle. A single batch of No. 2 diesel fuel was used throughout the tests; a detailed fuel analysis is given in Table 2. Engine testing began on February 14, 1978 and ended on March 16, 1978.

During steady-state tests, the engine was operated at the following speed-load modes:

Speeds: 1,000; 1,650; 2,000; 2,500; 3,000; 3,500; 4,500;
5,000 rpm

Loads: 0, 10, 25, 40, 60, 75, 90, 100 pct of full load
(0, 10, 25, 60, and 75 pct points were repeated at all engine speeds)

Idle speed-load modes: 800 rpm -- 0, 7, 14 lb-ft
700 rpm -- 31 lb-ft

Over speed point: 5,200 rpm -- 47 lb-ft (WOT)

Total number of test modes.....	69
Total number of repeats.....	94
Total number of motoring modes.....	6
Total number of tests.....	<u>169</u>

At the conclusion of the tests, the engine was motored at 1,000; 1,500; and 2,000 rpm. At each of the speeds the engine was motored with the fuel on and with the fuel off.

The following data were recorded for each test point:

Test number
Date
Barometric pressure, mm Hg
Wet bulb temperature, °F
Dry bulb temperature, °F
Speed, rpm

Torque, lb-ft -- BLH Strain gauge; Daytronic indicator
 Fuel rate, lb/hr -- Fluidyne positive displacement fuel flow meter
 Rack position (throttle angle), degrees
 CO, pct -- Beckman NDIR
 CO₂, pct -- Beckman NDIR
 O₂, pct -- Beckman polarographic detector
 HC, ppmC -- Custom built heated flame ionization detector
 NO_x, ppm -- Thermo-Electron chemiluminescent detector
 Oil temperature, °F
 Oil pressure, psi
 Coolant temperature, °F
 Exhaust temperature, °F
 Exhaust pressure, in. H₂O
 Smoke, pct opacity -- Célesco smoke meter
 Air flow, lb/min -- laminar flow element

The computed data include absolute humidity, power, exhaust flow rate, and emission rates of carbon monoxide (CO), unburned hydrocarbons (HC), and oxides of nitrogen (NO_x) in grams per hour. The following equations were applied in the computations:

1. Partial pressure of water vapor in intake air (millimeters of mercury)

$$P_v = \exp \left[18.717 - \frac{7308.1}{393 + T_w} \right] + \frac{P_b}{2784.2} \left[1 + \frac{T_w}{1533.2} \right] \left[T_w - T_d \right]$$

T_w = Wet bulb temperature, °F

T_d = Dry bulb temperature, °F

P_b = Barometric pressure, mm Hg

2. Humidity (grains moisture per pound dry air)

$$H = \frac{4347.3}{P_b - P_v} \left(P_v \right)$$

3. Corrected brake horsepower

$$HP_c = \left[\frac{(T)(N)}{5252.11} \right] \left\{ \left[\frac{\frac{T_d + 460}{545}}{\frac{P_b - P_v}{736.6}} \right]^{0.7} \right\}$$

T = Brake torque (lb ft)

N = Engine speed (rpm)

4. Fuel mass flow rate (lbm/hr)

$$\dot{m}_f = \left(\dot{V}_f \right) \left(P_f \right) \left(\frac{3600}{453.59} \right) \left[1 + 0.0007(60 - T_f) \right]$$

\dot{V}_f = Volume flow rate (cc/sec)

P_f = Fuel specific gravity

T_f = Fuel temperature ($^{\circ}$ F)

5. Convert hydrocarbon concentration measurements from wet basis to dry basis

$$HC_D = HC_W \left[1 + \frac{x}{200} \left(\frac{3CO_2[CO + CO_2]}{CO + 3CO_2} \right) \right]$$

HC_W = Hydrocarbon concentration on wet basis (pct)

x = Fuel hydrogen/carbon atomic ratio

CO_2 = Carbon dioxide concentration on dry basis (pct)

CO = Carbon monoxide concentration on dry basis (pct)

6. Carbon monoxide mass emission rate (grams/hour)

$$\dot{m}_{CO} = \left[\frac{453.59 \left(\dot{m}_f \right)}{\left(M_F \right) \left(CO + CO_2 + HC_D \right)} \right] \left(CO \right) \left(M_{CO} \right)$$

M_{CO} = Molecular weight of CO

M_F = Fuel molecular weight per carbon atom

7. Hydrocarbon mass emission rate (grams/hour)

$$\dot{m}_{HC} = \left[\frac{453.59 \left(\dot{m}_f \right)}{\left(M_F \right) \left(CO + CO_2 + HC_D \right)} \right] \left(HC_D \right) \left(M_{HC} \right)$$

M_{HC} = Molecular weight of HC per carbon atom (assumed equal to M_F)

8. Oxides of nitrogen mass emission rate (grams/hour) (corrected for humidity)

$$\dot{m}_{NO_x} = \left[\frac{453.59 \left(\dot{m}_f \right)}{M_F + \left(CO + CO_2 + HC_D \right)} \right] \left(NO_x \right) \left(M_{NO_2} \right) \cdot \left[\frac{1}{1 - 0.0025(H - 75)} \right]$$

M_{NO_2} = Molecular weight of NO_2

NO_x = Oxides of nitrogen concentration on dry basis (pct)

3. DISCUSSION OF TEST RESULTS

Maximum corrected brake horsepower, maximum corrected torque, and brake specific fuel consumption (bsfc) are plotted as a function of engine speed at full rack position in Figure 1. The maximum power output of the engine was produced at the specified speed and was similar to the value quoted in Table 1. The maximum torque produced by the engine was similar to the value quoted in Table 1 but was produced at a higher speed. The fuel rates were found to be nearly a linear function of power for all engine speeds and were repeatable for each speed.

Fuel rates were found to be nearly a linear function of power for most engine speeds (Figure 2).

Emissions of carbon monoxide (CO), hydrocarbon (HC), and oxides of nitrogen (NO_x) are plotted as a function of power for all engine speeds (Figures 3, 4, 5). The emissions of CO, HC, and NO_x were reasonably repeatable for all engine speeds. At particular speeds (1,000; 2,000; 2,500; 3,000 rpm), during light load and no load operation, some scatter in the CO and HC emissions was observed. The scatter at these modes is typical for light load operation. Exhaust stream opacity showed low levels of smoke for all engine speeds (Figure 6). The maximum opacity observed was 10 percent at 5,000 rpm (WOT).

4. CONCLUSIONS

The experimental work to obtain performance data for the Volkswagen 90 CID diesel engine has been completed, and these data are presented in the tables accompanying this report.

TABLE 1. - MANUFACTURER'S ENGINE SPECIFICATIONS

Displacement, cubic inches.....	90
Maximum horsepower, bhp @ 5,000 rpm.....	48
Maximum torque, lb-ft @ 2,500 rpm.....	58
Bore and stroke, inches.....	3.012 x 3.15
Compression ratio.....	23:1
Configuration.....	in-line, 4-cyl.
Firing order.....	1-3-4-2
Block material.....	cast iron
Head material.....	cast aluminum
Number of crankshaft main bearings.....	5
Number of compression rings/piston.....	2
Number of oil rings/piston.....	1
Cam drive type.....	belt
Valve lift:	
Intake, inches.....	0.32
Exhaust, inches.....	0.35
Valve timing:	
Intake opens, °BTC.....	5
Intake closes, °ABC.....	14
Exhaust opens, °BBC.....	27
Exhaust closes, °ATC.....	5
Engine weight, lbs.....	305
Carburetor type.....	fuel injection
Injection pressure, psi.....	1,778
Injection timing, inch stroke @ TDC.....	0.033
Fuel pump type.....	Bosch mechanical injection pump
Combustion system.....	swirl chamber

TABLE 2. - FUEL ANALYSIS

Fuel No. (No. 2 diesel).....	7807
Distillation, °F:	
10 pct evaporated.....	396
50 pct " 	478
95 pct " 	596
End point " 	614
API gravity, degrees.....	36.55
Specific gravity, degrees.....	0.842
FIA analysis, pct:	
Aromatics.....	27
Olefins.....	3
Paraffins.....	70
Sulfur, pct.....	0.218
Hydrogen/carbon atomic ratio.....	1.79

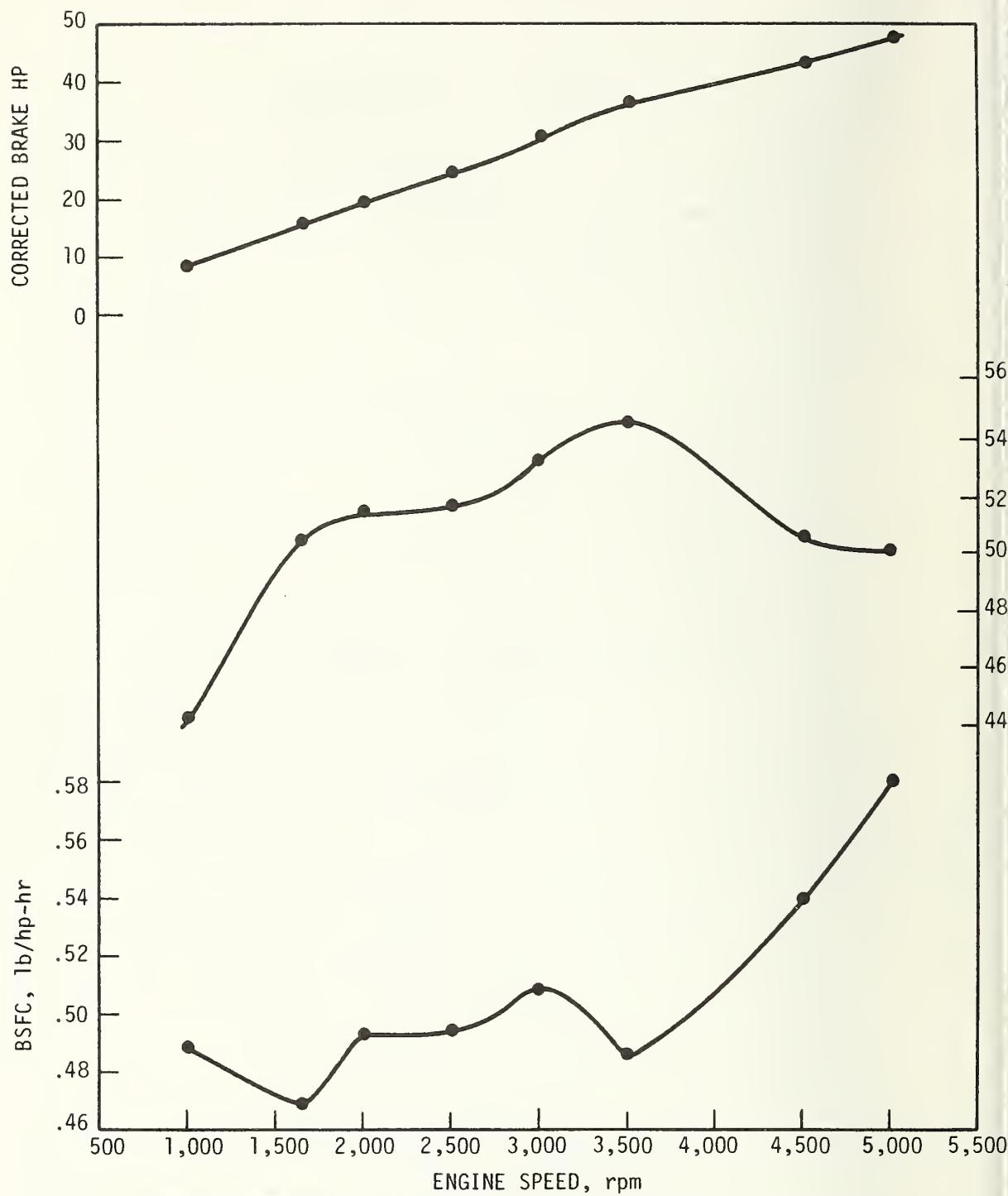


FIGURE 1. Brake Specific Fuel Consumption, Torque, and Brake Horsepower Versus Engine rpm at Wide-Open-Throttle--Volkswagen 90-CID Diesel Engine.

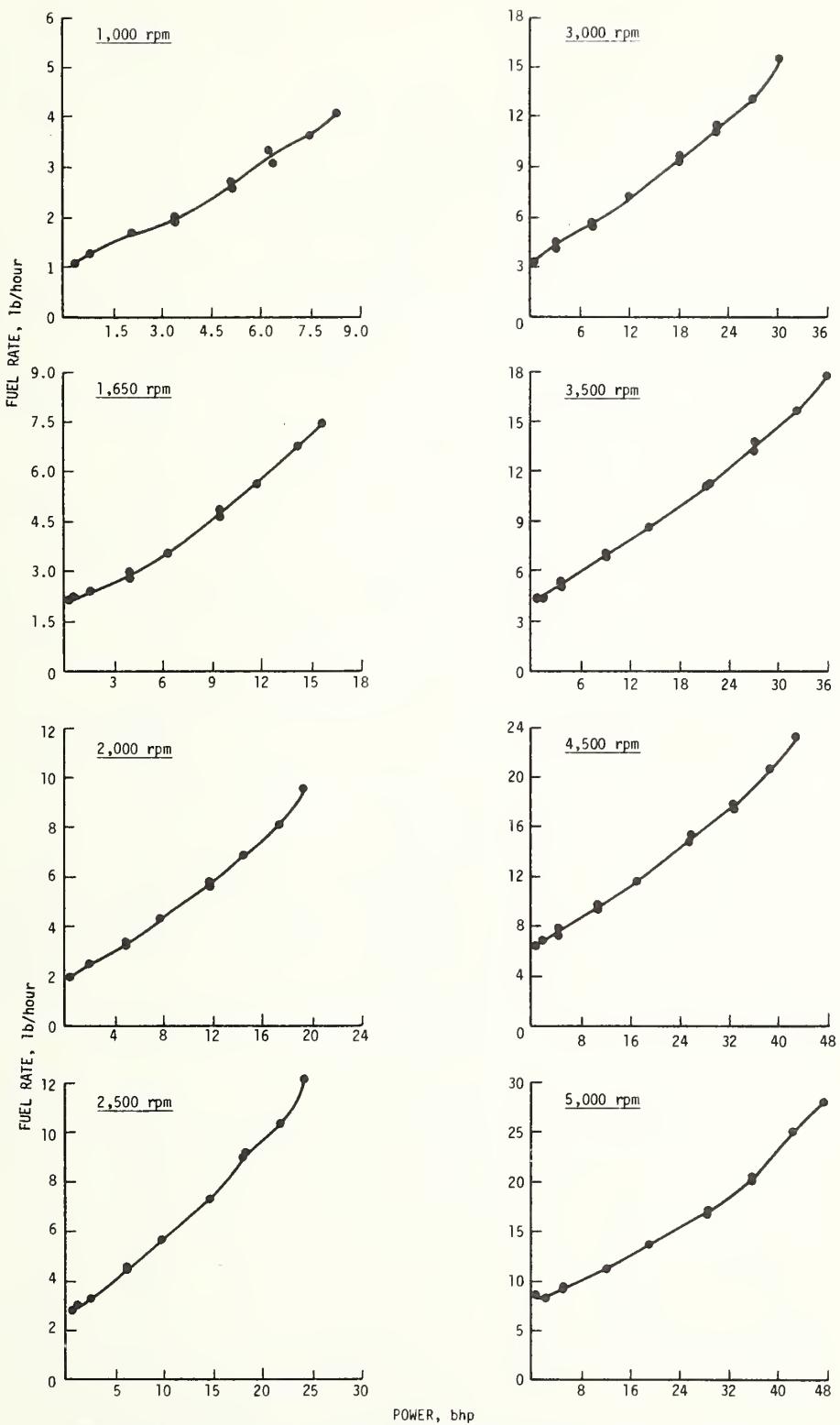


FIGURE 2. Fuel Rate Versus Power at Various Speed and Load Conditions--Volkswagen 90 CID Diesel Engine.

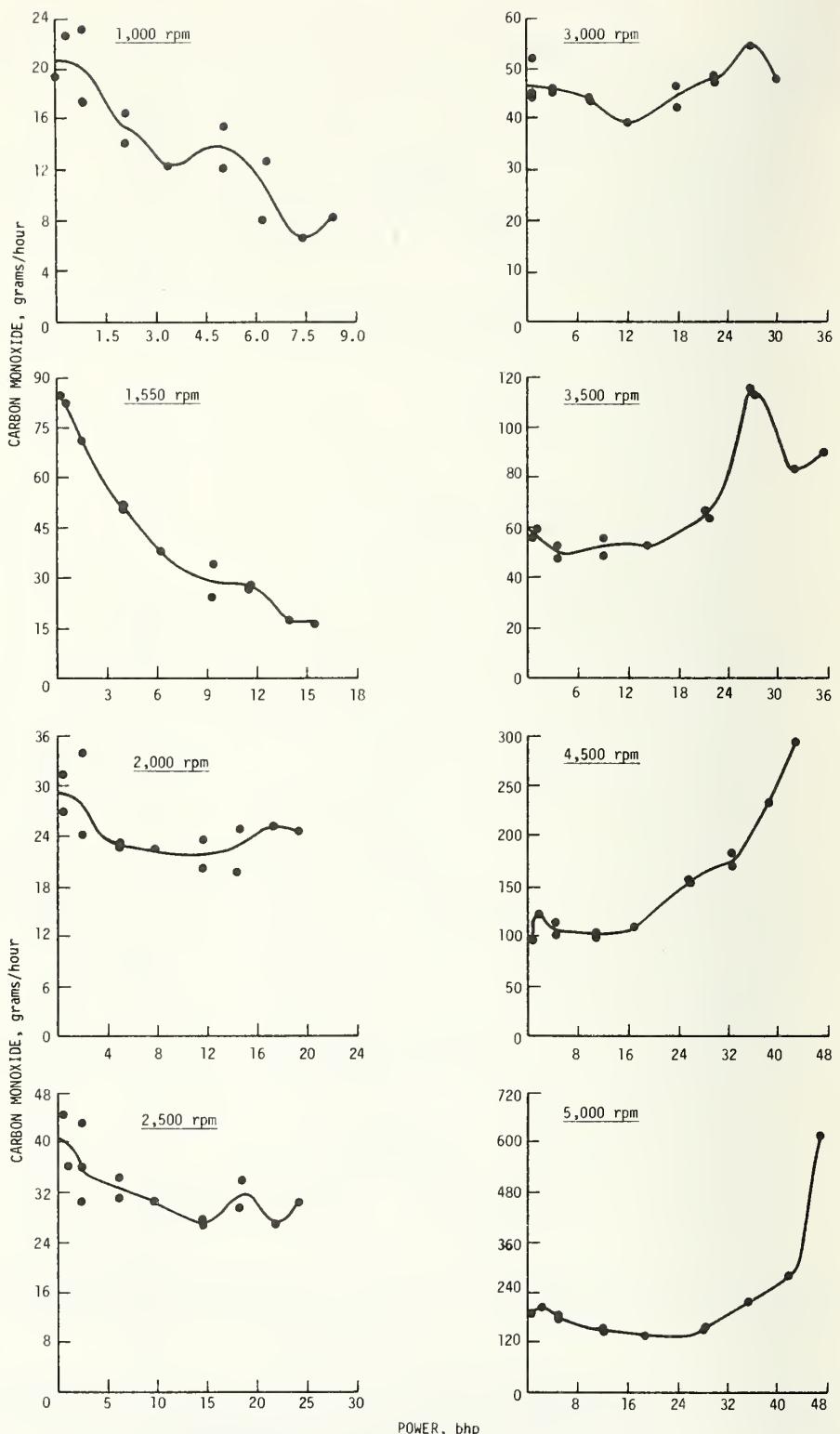


FIGURE 3. Carbon Monoxide Emissions Versus Power at Various Speed and Load Conditions--Volkswagen 90 CID Diesel Engine.

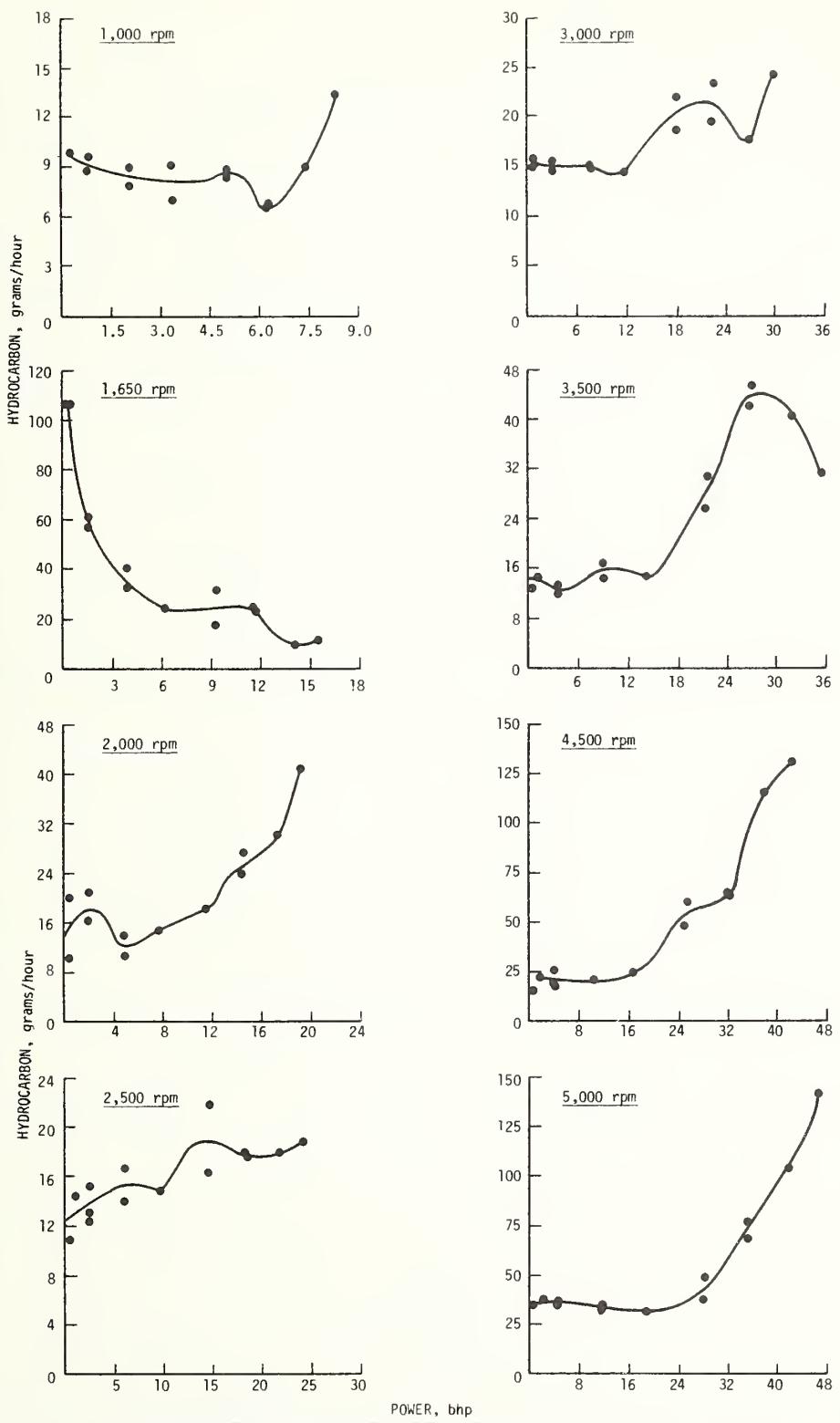


FIGURE 4. Hydrocarbon Emissions Versus Power at Various Speed and Load Conditions--Volkswagen 90 CID Diesel Engine.

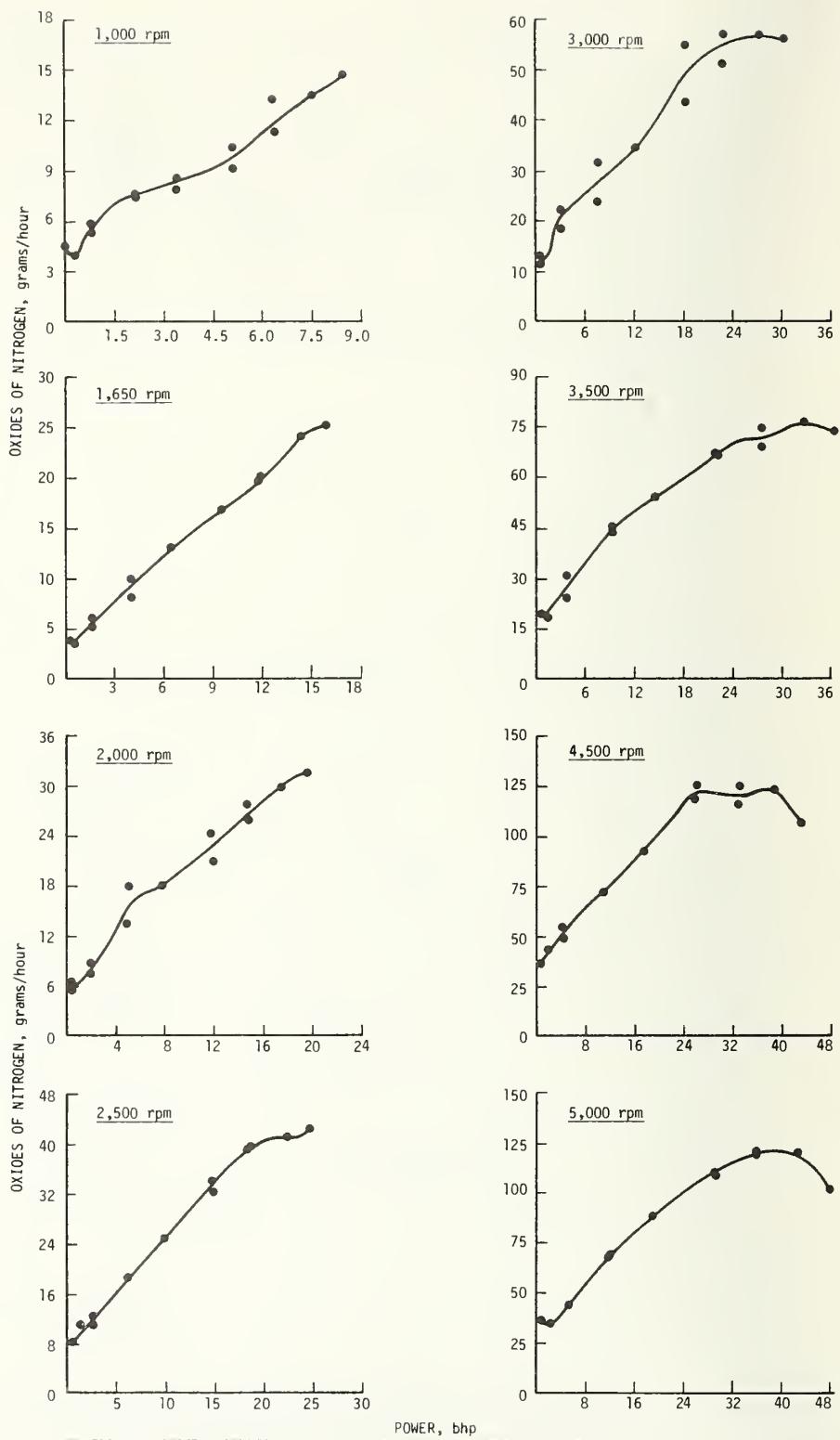


FIGURE 5. Oxides of Nitrogen Emissions Versus Power at Various Speed and Load Conditions--Volkswagen 90 CID Diesel Engine.

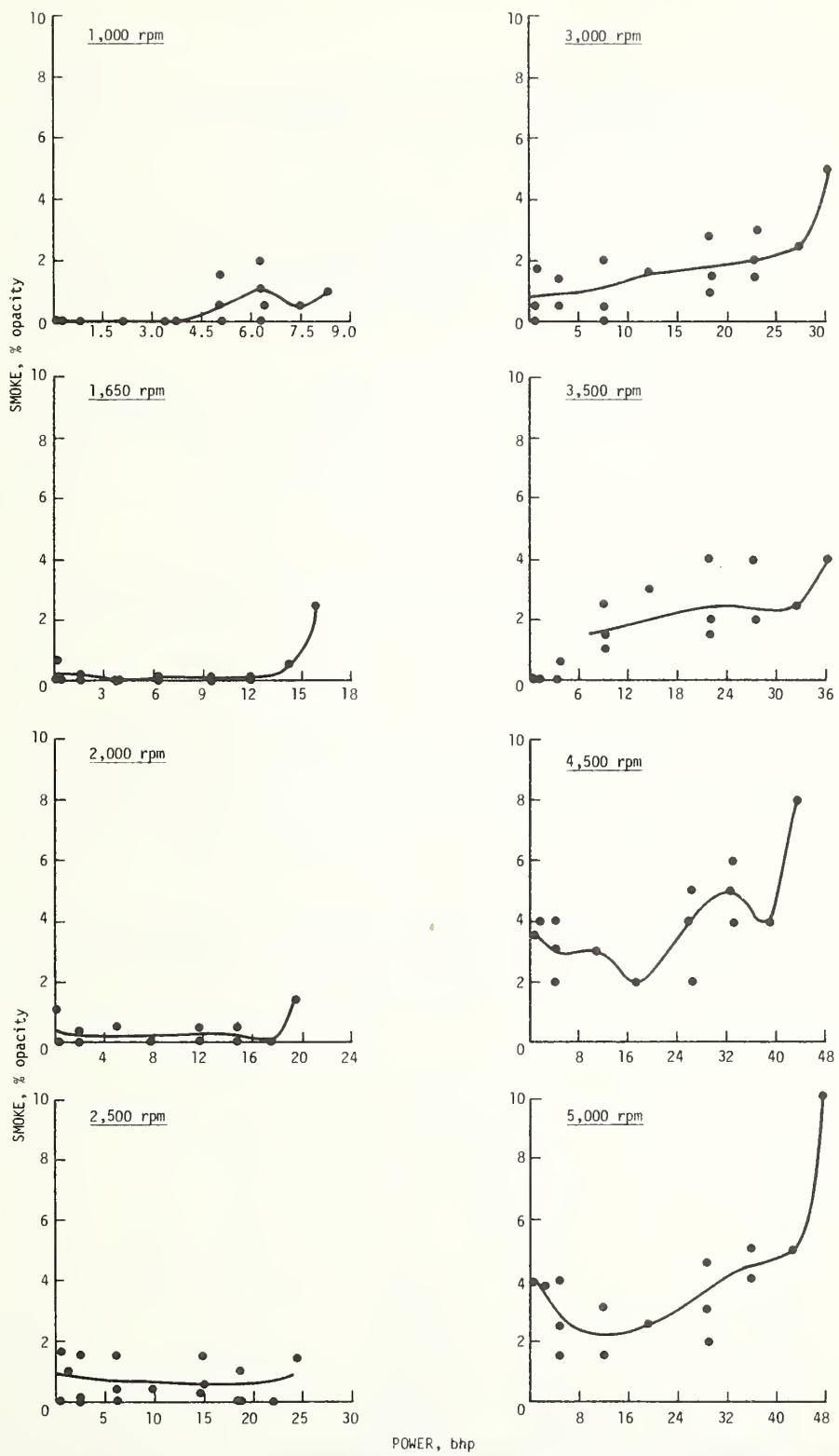


FIGURE 6. Smoke Versus Power at Various Speed and Load Conditions--Volkswagen 90 CID Diesel Engine.

ENGINE: 1978 VW 90-CID DIESEL

FUEL CODE:	7807	1.01	2.01	3.01	4.01	5.01	6.01
TEST NUMBER	1	1	1	1	1	1	1
DATA SOURCE CODE							
TEST DATE	2/14/78	2/14/78	2/14/78	2/14/78	2/14/78	2/14/78	2/14/78
BAROMETER, MMHG	749.0	749.0	749.0	749.0	749.0	749.0	749.5
HUMIDITY, GRAINS/LB	33	33	33	33	33	33	33
TEMPERATURE, F	73	73	73	72	72	72	73
ENGINE SPEED, RPM	825	820	800	700	1000	1000	1000
TORQUE, FT-LB	3.4	6.5	13.0	30.6	45.1	40.6	40.6
POWER, BHP*	.5	1.0	1.9	4.0	8.4	7.5	7.5
FUEL RATE, LB/HR	1.2	1.2	1.5	2.5	4.1	3.6	3.6
THROTTLE ANGLE, DEG	0	.2	.2	1.1	39.5	12.6	12.6
CONCENTRATIONS, DRY BASIS							
CO, %	.0499	.0503	.0444	.0343	.0202	.0170	
CO2, %	2.66	2.95	3.91	8.03	9.16	8.49	
O2, %	17.12	16.63	15.34	9.69	7.62	9.04	
HC, PPM	730	854	1247	605	661	473	
NOX, PPM	89	91	99	132	241	235	
SMOKE, % OPACITY		1.0	2.5	5.0	2.0	1.0	.5
EMISSION RATES, G/HR							
CO	19.9	17.9	15.3	9.6	8.3	6.6	
HC	14.4	14.9	21.1	8.3	13.4	9.0	
NOX+	5.3	4.8	5.1	5.5	14.7	13.5	
OIL TEMPERATURE, F	155	159	163	139	177	184	
OIL PRESSURE, PSI	39	37	33	47	40	35	
COOLANT TEMPERATURE, F	161	167	173	145	182	181	
EXHAUST PRESSURE, IN. H2O	2.0	2.0	2.0	2.0	2.0	2.0	
EXHAUST TEMPERATURE, F	206	220	272	386	590	575	
EXHAUST FLOW RATE, LB/HR	77.6	77.5	74.0	75.0	88.2	86.4	

* CORRECTED SAE J8168
+ CORRECTED FOR HUMIDITY

ENG1NE: 1978 NY 871 90-C-10 DIESEL

* * CORRECTED SAE J8168
+ CORRECTED FOR HUMIDITY

ENGINE: 1978 VW 90-CID DIESEL

FUEL CODE:	7807	16.01	17.01	18.01	19.01	20.01	21.01
TEST NUMBER		1	1	1	1	1	1
DATA SOURCE CODE		2/16/78	2/16/78	2/16/78	2/16/78	2/16/78	2/16/78
TEST DATE		749.5	749.5	749.5	749.5	749.5	749.5
BAROMETER, MMHG		4.1	4.1	4.1	4.1	4.1	3.3
HUMIDITY, GRAINS/LB		72	72	73	72	72	76
TEMPERATURE, F		1650	1650	1650	1650	1650	2000
ENGINE SPEED, RPM		30.9	20.6	12.9	5.2	.6	52.6
TORQUE, FT-LB		9.5	6.3	4.0	1.6	.2	19.5
POWER, BHP*		4.6	3.5	2.8	2.4	2.1	9.6
FUEL RATE, LB/HR		17.0	15.0	14.1	13.2	13.0	39.4
THROTTLE ANGLE, DEG							
CONGNTRATIONS, DRY BASIS							
CO, %		0.348	.0528	.0707	.0987	.1130	.0297
CO2, %		6.03	4.39	3.50	2.77	2.13	10.59
O2, %		12.83	15.09	16.24	16.52	17.27	6.03
HC, PPM		490	665	913	1600	2873	994
NOX, PPM		158	119	92	57	33	257
SMOKE, % OPACITY							
		.2	.0	.0	.2	.6	1.4
EMISSION RATES, G/HR							
CO		24.2	37.9	50.1	70.7	84.5	24.5
HC		16.9	23.6	31.9	56.5	105.9	40.5
NOX+		16.7	12.9	9.9	6.1	3.7	31.6
OIL TEMPERATURE, F		181	193	193	190	187	203
OIL PRESSURE, PSI		61	53	54	56	59	59
COOLANT TEMPERATURE, F		183	178	176	175	174	183
EXHAUST PRESSURE, IN. H2O		5.0	5.0	4.0	4.0	3.0	12.0
EXHAUST TEMPERATURE, F		517	408	350	301	259	917
EXHAUST FLOW RATE, LB/HR		155.2	156.4	158.1	157.7	159.7	195.4

* CORRECTED SAE J816B
+ CORRECTED FOR HUMIDITY

ENGINE: 1978 VM 90-CID DIESEL

FUEL CODE:	7807	22.01	23.01	24.01	25.01	26.01	27.01
TEST NUMBER	1	1	1	1	1	1	1
DATA SOURCE CODE	2/16/78	2/16/78	2/16/78	3/16/78	2/16/78	2/16/78	2/16/78
TEST DATE	749.5	749.5	749.5	749.5	749.5	749.5	749.5
BAROMETER, MMHG	33	33	29	29	29	33	29
HUMIDITY, GRAINS/LB	75	75	75	75	75	74	74
TEMPERATURE, F	2000	2000	2000	2000	2000	2000	2000
ENGINE SPEED, RPM	47.3	39.5	31.6	21.0	13.2	5.3	5.3
TORQUE, FT-LB	17.5	14.6	11.7	7.8	4.9	2.0	2.0
POWER, BHP*	8.1	6.9	5.8	4.3	3.4	2.5	2.5
FUEL RATE, LB/HR	21.1	19.9	18.1	16.1	14.8	13.6	13.6
THROTTLE ANGLE, DEG							
CONGNTRATIONS, DRY BASIS							
CO, %	.0302	.0240	.0239	.0269	.0265	.0373	
CO2, %	8.78	7.64	6.27	4.74	3.61	2.50	
O2, %	8.00	9.91	11.74	13.82	15.23	16.48	
HC, PPM	724	579	434	354	325	365	
NOX, PPM	241	228	196	147	106	55	
SMOKE, % OPACITY		0	0	0	0	0	
EMISSION RATES, G/HR							
CO	25.2	19.8	20.1	22.4	22.6	33.9	
HC	29.9	23.6	18.0	14.5	13.7	16.4	
NOX+	30.0	27.9	24.4	18.1	13.5	7.4	
OIL TEMPERATURE, F	208	210	208	205	202	199	
OIL PRESSURE, PSI	55	54	57	59	61	63	
COOLANT TEMPERATURE, F	184	182	180	178	178	176	
EXHAUST PRESSURE, IN. H2O	10.0	9.0	9.0	8.0	7.0	6.0	
EXHAUST TEMPERATURE, F	787	707	598	463	391	306	
EXHAUST FLOW RATE, LB/HR	189.2	189.2	192.6	191.1	193.8	192.8	

* CORRECTED SAE J816B
+ CORRECTED FOR HUMIDITY

ENGINE: 1978 VU 90-CID DIESEL

FUEL CODE:	7807	29.01	30.01	31.01	32.01	33.01	34.01
TEST NUMBER		1	1	1	1	1	1
DATA SOURCE CODE							
TEST DATE		2/16/78	2/16/78	2/16/78	2/16/78	2/16/78	2/16/78
BAROMETER, MMHG	749.5	749.5	749.5	749.5	749.5	749.5	749.5
HUMIDITY, GRAINS/LB	35	35	35	35	35	35	35
TEMPERATURE, F	77	76	76	76	76	76	75
ENGINE SPEED, RPM	2500	2500	2500	2500	2500	2500	2500
TORQUE, FT-LB	52.8	47.5	39.6	31.7	21.1	13.2	
POWER, BHP*	24.5	22.1	18.4	14.7	9.8	6.1	
FUEL RATE, LB/HR	12.1	10.3	9.0	7.2	5.6	4.5	
THROTTLE ANGLE, DEG	39.5	22.4	20.5	19.0	16.8	15.5	
CONCENTRATIONS, DRY BASIS							
CO, %	.0288	.0254	.0271	.0253	.0284	.0285	
CO2, %	10.58	8.96	7.61	6.31	4.72	3.73	
O2, %	6.33	8.47	10.21	12.18	14.26	15.50	
HC, PPM	367	348	337	315	281	260	
NOX, PPM	271	259	242	206	153	112	
SMOKE, % OPACITY	1.4	0	0	.2	.4	.4	
EMISSION RATES, G/HR							
CO	30.1	26.7	29.3	26.5	30.6	31.3	
HC	18.9	18.0	18.0	16.3	14.9	14.0	
NOX+	42.3	40.7	39.2	32.3	24.6	18.3	
OIL TEMPERATURE, F	217	219	220	218	215	211	
OIL PRESSURE, PSI	64	63	64	66	66	71	
COOLANT TEMPERATURE, F	185	185	183	181	180	178	
EXHAUST PRESSURE, IN. H2O	16.0	14.0	13.0	12.0	11.0	11.0	
EXHAUST TEMPERATURE, F	996	857	758	640	508	411	
EXHAUST FLOW RATE, LB/HR	246.5	245.7	246.6	245.9	246.5	249.7	

* CORRECTED SAE J8168
+ CORRECTED FOR HUMIDITY

ENGININE: 1978 MA 90-CID DIESEL

* CORRECTED SAE J816B
+ CORRECTED FOR HUMIDITY

ENGINE: 1978 VM 90-CID DIESEL

FUEL CODE:	7807	41.01	42.01	44.01	45.01	46.01	47.01
TEST NUMBER	1	1	1	1	1	1	1
DATA SOURCE CODE							
TEST DATE	2/17/78	2/17/78	2/17/78	2/17/78	2/17/78	2/17/78	2/17/78
BAROMETER, MMHG	752.8	752.8	751.5	751.5	752.8	751.5	751.5
HUMIDITY, GRAINS/LB	32	32	32	32	32	32	32
TEMPERATURE, F	74	74	73	74	75	75	75
ENGINE SPEED, RPM	3000	3000	3000	3000	3500	3500	3500
TORQUE, FT-LB	21.8	13.6	1.5	56.0	50.4	42.0	42.0
POWER, BHP*	12.1	7.5	.8	36.2	32.6	27.2	27.2
FUEL RATE, LB/HR	7.2	5.7	3.4	17.6	15.5	13.2	13.2
THROTTLE ANGLE, DEG	18.3	16.5	13.0	39.5	27.5	25.2	25.2
CONCENTRATIONS, DRY BASIS							
CO, %	.0278	.0315	.0348	.0600	.0549	.0749	
CO2, %	4.66	3.72	2.36	10.67	9.23	7.79	
O2, %	14.88	15.93	18.02	6.33	8.35	10.54	
HC, PPM	204	219	151	424	541	557	
NOX, PPM	164	115	59	330	337	303	
SMOKE, % OPACITY	1.6	2.0	1.7	4.0	2.5	4.0	
EMISSION RATES, G/HR							
CO	39.2	44.1	45.2	90.3	83.7	114.9	
HC	14.2	15.1	9.7	31.4	40.6	42.2	
NOX+	34.4	23.9	11.4	73.9	76.2	69.1	
OIL TEMPERATURE, F	221	219	202	237	235	233	
OIL PRESSURE, PSI	78	81	89	79	79	82	
COOLANT TEMPERATURE, F	184	182	173	185	185	184	
EXHAUST PRESSURE, IN. H2O	19.0	16.0	14.0	32.0	32.0	30.0	
EXHAUST TEMPERATURE, F	528	430	290	900	880	790	
EXHAUST FLOW RATE, LB/HR	312.7	310.3	311.4	362.6	362.6	360.1	

* CORRECTED SAE J816B
+ CORRECTED FOR HUMIDITY

ENGINE: 1978 VW 90-CID DIESEL

FUEL CODE:	7807							
TEST NUMBER		56.01	57.01	58.01	59.01	60.01	61.01	
DATA SOURCE CODE		1	1	1	1	1	1	
TEST DATE		2/17/78	2/17/78	2/17/78	2/17/78	2/17/78	2/17/78	
BAROMETER, MMHG		752.8	752.8	752.8	752.8	752.8	745.0	
HUMIDITY, GRAINS/LB		32	32	32	32	32	31	
TEMPERATURE, F		76	75	74	74	74	77	
ENGINE SPEED, RPM		4500	4500	4500	4500	4500	5000	
TORQUE, FT-LB		31.0	20.8	13.0	5.2	2.2	51.0	
POWER BHP*		25.7	17.3	10.8	4.3	1.8	47.6	
FUEL RATE, LB/HR		14.8	11.6	9.4	7.3	6.9	27.6	
THROTTLE ANGLE, DEG		22.3	18.6	15.7	13.6	12.6	39.4	
CONCENTRATIONS, DRY BASIS								
CO, %		0.820	0.566	0.500	0.520	0.592	3.212	
CO2, %		6.95	5.48	4.43	3.38	3.05	12.88	
O2, %		11.53	13.71	15.17	16.57	16.99	3.27	
HC, PPM		509	256	217	204	219	1505	
NOX, PPM		415	323	250	171	144	360	
SMOKE % OPACITY								
		4.0	2.0	3.0	3.0	4.0	10.0	
EMISSION RATES, G/HR								
CO		157.3	108.5	96.0	100.9	119.2	610.0	
HC		48.2	24.2	20.5	19.6	21.7	141.0	
NOX+		118.4	91.9	71.5	49.4	43.0	101.2	
OIL TEMPERATURE, F								
OIL PRESSURE, PSI		257	254	251	249	246	264	
COOLANT TEMPERATURE, F		82	84	85	86	87	82	
EXHAUST PRESSURE, IN. H2O		183	182	183	181	181	187	
EXHAUST TEMPERATURE, F		45.0	40.0	37.0	34.0	33.0	69.0	
EXHAUST FLOW RATE, LB/HR		740	601	506	436	416	1337	
		450.7	449.1	450.1	449.6	449.9	470.8	

* CORRECTED SAE J816B

+ CORRECTED FOR HUMIDITY

ENGINE: 1978 VN 30-CID DIESEL

FUEL CODE:	7807	TEST NUMBER	62.01	DATA SOURCE CODE	1	TEST DATE	2/21/78	SHDROMETER, MMHG	749.8	HUMIDITY, GRAINS/LB	31	TEMPERATURE, F	76	ENGINE SPEED, RPM	5000	TORQUE, FT-LB	45.9	POWER, BHP*	42.6	FUEL RATE, LB/HR	24.7	THROTTLE ANGLE, DEG	0	CONGNTRATIONS, DRY BASIS		
CO, %	1388	CO2, %	11.10	O2, %	5.65	HC, PPM	1048	NOX, PPM	401	SMOKE %	5.0	OIL TEMPERATURE, F	252	OIL PRESSURE, PSI	86	COOLANT TEMPERATURE, F	188	EXHAUST PRESSURE, IN. H2O	61.0	EXHAUST TEMPERATURE, F	1143	EXHAUST FLOW RATE, LB/HR	474.7	EMISSION RATES, G/HR		
CO	278	CO	103.5	O2	104.8	HC	119.0	NOX	401	SMOKE	5.0	OIL TEMPERATURE, F	213.3	OIL PRESSURE, PSI	83	COOLANT TEMPERATURE, F	185	EXHAUST PRESSURE, IN. H2O	53.0	EXHAUST TEMPERATURE, F	936	EXHAUST FLOW RATE, LB/HR	467.0	EMISSION RATES, G/HR		
62.01	63.01	62.01	63.01	62.01	63.01	62.01	63.01	62.01	63.01	62.01	63.01	62.01	63.01	62.01	63.01	62.01	63.01	62.01	63.01	62.01	63.01	62.01	63.01	62.01	63.01	
66.01	66.01	66.01	66.01	66.01	66.01	66.01	66.01	66.01	66.01	66.01	66.01	66.01	66.01	66.01	66.01	66.01	66.01	66.01	66.01	66.01	66.01	66.01	66.01	66.01	66.01	66.01

* CORRECTED SAE J816B
+ CORRECTED FOR HUMIDITY

ENGINE: 1978 VM 90-CID DIESEL

FUEL CODE: 7807	68.01	69.01	70.01	71.01	72.01	74.01
TEST NUMBER	1	1	1	1	1	1
DATA SOURCE CODE	2/21/78	2/21/78	2/21/78	2/21/78	2/21/78	2/21/78
TEST DATE	745.0	745.0	745.0	745.0	745.0	745.0
SAROMETER, MMHG	31	33	33	33	33	33
HUMIDITY, GRAINS/LB	75	75	74	74	74	74
TEMPERATURE, F	5000	800	800	800	700	1000
ENGINE SPEED, RPM	2.5	1.8	6.5	13.0	22.0	27.1
TORQUE, FT-LB	2.3	.3	1.0	1.9	2.9	5.1
POWER, BHP*	8.5	1.0	1.2	1.5	2.1	2.6
FUEL RATE, LB/HR	0	0	.2	1.7	0	10.7
THROTTLE ANGLE, DEG						
CONCENTRATIONS, DRY BASIS						
CO, %	0.974	0.507	0.466	0.409	0.340	0.306
CO2, %	3.64	2.54	3.13	4.05	6.84	5.93
O2, %	15.43	17.66	16.71	15.43	11.62	12.83
HC, PPM	367	387	436	450	448	424
NOX, PPM	115	88	111	134	134	175
SMOKE, % OPACITY	3.8	0	0	0	2.0	1.5
EMISSION RATES, G/HR						
CO	202.0	18.0	15.8	13.9	9.4	12.3
HC	37.5	6.8	7.3	7.5	6.1	8.4
NOX+	35.4	4.6	5.6	6.8	5.5	10.4
OIL TEMPERATURE, F	254	176	168	166	165	175
OIL PRESSURE, PSI	87	29	32	33	28	37
Coolant TEMPERATURE, F	180	168	166	167	170	178
EXHAUST PRESSURE, IN. H2O	39.0	0	0	0	0	1.0
EXHAUST TEMPERATURE, F	501	208	210	236	303	326
EXHAUST FLOW RATE, LB/HR	466.2	74.4	73.3	72.4	60.1	93.7

* CORRECTED SAE J816B
+ CORRECTED FOR HUMIDITY

ENGINE : 1979 M 90-C1D DIESEL

CORRECTED SAE J816B
CORRECTED FOR HUMIDITY

ENGINE: 1378 VW 90-CID DIESEL

FUEL CODE: 7807

TEST NUMBER	82.01	86.01	87.01	89.01	90.01	91.01
DATA SOURCE CODE	1	1	1	1	1	1
TEST DATE	2/21/78	2/22/78	2/22/78	2/22/78	2/22/78	2/22/78
BAROMETER, MMHG	745.0	745.5	745.5	745.5	745.5	745.5
HUMIDITY, GRAINS/LB	31	35	35	35	35	39
TEMPERATURE, F	74	76	76	77	76	76
ENGINE SPEED, RPM	1650	2000	2000	2500	2500	2500
TORQUE, FT-LB	1.6	5.3	1.1	31.7	13.2	5.3
POWER, BHP*	.5	2.0	.4	14.8	6.2	2.5
FUEL RATE, LB/HR	2.2	2.5	2.0	7.3	4.4	3.3
THROTTLE ANGLE, DEG	12.4	13.4	12.6	18.8	15.7	13.9
CONCENTRATIONS, DRY BASIS						
CO, %	0.976	0.276	0.360	0.255	0.312	0.336
CO2, %	2.08	2.53	2.07	6.17	3.58	2.79
O2, %	17.17	17.17	17.71	12.34	15.43	16.76
HC, PPM	2553	479	457	409	306	288
NOX, PPM	28	66	43	210	113	77
SMOKE % OPACITY	.	0	0	1.5	1.5	1.5
EMISSION RATES, G/HR						
CO	82.3	24.2	31.3	27.7	34.3	35.8
HC	106.2	20.7	19.6	21.8	16.6	15.1
NOX+	3.5	8.6	5.5	34.0	18.5	12.4
OIL TEMPERATURE, F	134	200	197	217	210	209
OIL PRESSURE, PSI	60	63	66	65	72	71
COOLANT TEMPERATURE, F	173	177	176	183	181	181
EXHAUST PRESSURE, IN. H2O	3.0	8.0	8.0	13.0	12.0	9.0
EXHAUST TEMPERATURE, F	260	290	249	616	385	321
EXHAUST FLOW RATE, LB/HR	158.4	195.7	195.3	248.0	250.4	252.5

* CORRECTED SAE JS16B
+ CORRECTED FOR HUMIDITY

EHEMIGNE; 1978 MÄRZ 90-C10 DIESEL

FUEL CODE:	7807	TEST NUMBER	92.01	93.01	94.01	96.01	97.01	98.01
DATA SOURCE	CODE	1	1	1	1	1	1	1
TEST DATE	2/22/78	2/22/78	2/22/78	2/22/78	2/22/78	2/22/78	2/22/78	2/22/78
BAROMETER, MMHG	745.5	745.5	745.5	745.5	745.5	745.5	745.5	745.5
HUMIDITY, GRAINS/LB	39	39	39	39	39	39	39	39
TEMPERATURE, F	76	76	77	76	76	76	76	76
ENGINE SPEED, RPM	2500	3000	3000	3000	3000	3000	3000	3500
TORQUE, FT-LB	2.6	40.9	32.7	5.5	1.2	42.0	42.0	42.0
POWER, BHP*	1.2	22.9	18.3	3.1	.7	27.5	27.5	27.5
FUEL RATE, LB/HR	3.1	11.4	9.5	4.6	3.4	13.7	13.7	13.7
THROTTLE ANGLE, DEG	13.5	23.0	21.3	14.7	13.0	25.3	25.3	25.3
CONCENTRATIONS, DRY BASIS								
CO, %	0.339	0.357	0.348	0.332	0.324	0.745	0.745	0.745
CO ₂ , %	2.56	7.86	6.48	3.02	2.25	8.22	8.22	8.22
O ₂ , %	16.99	9.86	11.57	16.14	16.99	9.83	9.83	9.83
HC, PPM	273	359	335	217	222	611	611	611
NOX, PPM	67	288	274	107	65	328	328	328
SMOKE, % OPACITY	1.0	1.5	1.0	.5	.5	2.0	2.0	2.0
EMISSION RATES, G/HR								
CO	36.3	47.1	46.3	45.3	44.3	112.3	112.3	112.3
HC	14.4	23.3	22.0	14.6	15.0	45.4	45.4	45.4
NOX+	19.8	57.4	55.0	22.0	13.3	74.6	74.6	74.6
COOLANT TEMPERATURE, F	207	221	228	217	215	229	229	229
COOLANT PRESSURE, PSI	73	76	74	83	83	82	82	82
EXHAUST TEMPERATURE, F	179	184	184	180	180	185	185	185
EXHAUST PRESSURE, IN. H2O	9.0	20.0	20.0	15.0	15.0	31.0	31.0	31.0
EXHAUST TEMPERATURE, F	302	755	663	344	344	817	817	817
EXHAUST FLOW RATE, LB/HR	246.9	305.0	304.1	306.1	307.0	356.6	356.6	356.6

* * * * * CORRECTED SAE J816B
* * * * * CORRECTED FOR HUMIDITY

ENGINE: 1378 V9 90-CID DIESEL

FUEL CODE:	7807	TEST NUMBER	105.01	TEST SOURCE CODE	1	OIL TEMPERATURE, F	248	OIL PRESSURE, PSI	247	OIL TEMPERATURE, F	245	OIL PRESSURE, PSI	256
DATA SOURCE CODE		TEST DATE	2/22/78	BAROMETER, MMHG	745.5	COOLANT TEMPERATURE, F	85	COOLANT PRESSURE, IN. H2O	86	EXHAUST TEMPERATURE, F	164	EXHAUST FLOW RATE, LB/HR	3/ 9/78
TEST NUMBER		DATA SOURCE CODE		HUMIDITY, GRAINS/LB	43	EXHAUST TEMPERATURE, F	134	EXHAUST PRESSURE, IN. H2O	182	EXHAUST TEMPERATURE, F	36.0	EXHAUST FLOW RATE, LB/HR	744.0
TEST DATE		TEST DATE	2/22/78	TEMPERATURE, F	76	COOLANT TEMPERATURE, F	184	COOLANT PRESSURE, IN. H2O	180	COOLANT TEMPERATURE, F	34.0	COOLANT FLOW RATE, LB/HR	3/ 9/78
BAROMETER, MMHG		BAROMETER, MMHG	745.5	POWER, BHP*	4500	EXHAUST TEMPERATURE, F	546	EXHAUST PRESSURE, IN. H2O	32.0	EXHAUST TEMPERATURE, F	546	EXHAUST FLOW RATE, LB/HR	744.0
HUMIDITY, GRAINS/LB		HUMIDITY, GRAINS/LB	43	FUEL RATE, LB/HR	10.9	COOLANT TEMPERATURE, F	10.9	COOLANT PRESSURE, IN. H2O	409	COOLANT TEMPERATURE, F	469	COOLANT FLOW RATE, LB/HR	34.0
TEMPERATURE, F		TEMPERATURE, F	77	THROTTLE ANGLE, DEG	15.2	EXHAUST TEMPERATURE, F	15.2	EXHAUST PRESSURE, IN. H2O	408	EXHAUST TEMPERATURE, F	443.3	EXHAUST FLOW RATE, LB/HR	34.0
ENGINE SPEED, RPM		ENGINE SPEED, RPM	4500	CONCENTRATIONS, DRY BASIS		CO, %	0.551	CO, %	0.511	CO, %	0.511	CO, %	0.500
TORQUE, FT-LB		TORQUE, FT-LB	13.0	CONCENTRATIONS, DRY BASIS		CO2, %	4.72	CO2, %	3.83	CO2, %	3.10	CO2, %	3.68
POWER, BHP*		POWER, BHP*	10.9	CONCENTRATIONS, DRY BASIS		O2, %	14.24	O2, %	15.33	O2, %	16.18	O2, %	15.26
FUEL RATE, LB/HR		FUEL RATE, LB/HR	9.9	CONCENTRATIONS, DRY BASIS		HC, PPM	218	HC, PPM	185	HC, PPM	161	HC, PPM	34.9
THROTTLE ANGLE, DEG		THROTTLE ANGLE, DEG	15.2	CONCENTRATIONS, DRY BASIS		NOX, PPM	251	NOX, PPM	190	NOX, PPM	129	NOX, PPM	119
CONCENTRATIONS, DRY BASIS		CONCENTRATIONS, DRY BASIS		SMOKE % OPACITY	3.0	EMISSION RATES, G/HR	104.2	EMISSION RATES, G/HR	98.2	EMISSION RATES, G/HR	95.2	EMISSION RATES, G/HR	104.1
CO, %		CO, %		CO	20.3	CO	20.3	CO	17.5	CO	15.0	CO	190.8
CO2, %		CO2, %		HC	72.2	HC	72.2	HC	55.5	HC	37.1	HC	34.7
O2, %		O2, %		NOX+		NOX+		NOX+		NOX+		NOX+	21.2
HC, PPM		HC, PPM											138.6
NOX, PPM		NOX, PPM											
SMOKE % OPACITY		SMOKE % OPACITY	3.0										
EMISSION RATES, G/HR		EMISSION RATES, G/HR											
CO		CO											
HC		HC											
NOX+		NOX+											

* CORRECTED SAE J816B
+ CORRECTED FOR HUMIDITY

ENGINE: 1978 VV 90-CID DIESEL

FUEL CODE:	7807	118.01	119.01	123.01	124.01	125.01	127.01
TEST NUMBER	1	1	1	1	1	1	1
DATA SOURCE CODE							
TEST DATE	2/23/78	2/23/78	2/23/78	2/23/78	2/23/78	2/24/78	2/24/78
BAROMETER, MMHG	748.7	749.9	748.7	748.7	748.7	739.5	739.5
HUMIDITY, GRAINS/LB	41	41	43	43	43	51	51
TEMPERATURE, F	77	77	76	77	81	76	76
ENGINE SPEED, RPM	1000	1650	2000	2000	2000	2000	2000
TORQUE, FT-LB	.2	.2	.38.6	.39.5	.31.6	1.3.2	1.1
POWER, BHP*	.0	.0	11.8	14.7	11.8	5.0	.4
FUEL RATE, LB/HR	1.1	1.5.6	6.9	5.6	3.3	2.0	
THROTTLE ANGLE, DEG	4.4	17.5	18.2	16.5	13.6	11.6	
CONCENTRATIONS, DRY BASIS							
CO, %	.0460	.0404	.0299	.0291	.0260	.0298	
CO2, %	2.23	7.64	7.56	6.31	3.37	2.01	
O2, %	17.57	10.79	10.56	12.08	15.86	17.53	
HC, PPM	301	716	662	459	237	224	
NOX, PPM	69	192	205	169	128	49	
SMOKE % OPACITY							
CO	.0	.0	.5	.0	.5	.0	
EMISSION RATES, G/HR							
CO	19.5	27.0	24.8	23.6	23.3	26.9	
HC	6.3	23.6	27.0	18.3	10.5	10.0	
NOX+	4.4	19.5	25.9	20.9	17.8	6.9	
OIL TEMPERATURE, F	179	171	203	205	203	197	
OIL PRESSURE, PSI	36	71	59	56	60	64	
COLANT TEMPERATURE, F	170	173	180	182	179	175	
EXHAUST PRESSURE, IN. H2O	.0	6.0	9.0	8.0	7.0	6.0	
EXHAUST TEMPERATURE, F	225	633	686	586	355	241	
EXHAUST FLOW RATE, LB/HR	95.7	158.1	196.4	195.1	195.5	194.2	

* CORRECTED SAE J816B
+ CORRECTED FOR HUMIDITY

ENG:NE: 1978 NY 90-C-10 DIESEL

~~CORRECTED SAE J8168
CORRECTED FOR HUMIDITY~~

ENGINE: 1978 VW 90-CID DIESEL
 FUEL CODE: 7807

TEST NUMBER	142.01	144.01	145.01	146.01	147.01	148.01
DATA SOURCE CODE	1	1	1	1	1	1
TEST DATE	2/24/78	2/24/78	2/24/78	2/24/78	2/24/78	2/27/78
BAROMETER, MMHG	739.5	739.5	739.5	739.5	739.5	741.0
HUMIDITY, GRAINS/LB	46	46	46	46	46	61
TEMPERATURE, F	77	77	77	77	77	76
ENGINE SPEED, RPM	4500	4500	5000	5000	5000	1000
TOQUE, FT-LB	39.0	5.2	30.6	12.8	5.1	33.8
POWER, BHP*	33.1	4.4	28.8	12.1	4.8	6.4
FUEL RATE, LB/HR	17.5	7.9	17.1	11.0	9.0	3.1
THROTTLE ANGLE, DEG	23.0	12.7	26.2	21.5	20.6	10.8
CONGNTRATIONS, DRY BASIS						
CO, %	0.895	0.580	.0767	.0741	.0866	.0313
CO2, %	8.36	3.68	7.80	4.96	3.95	7.00
O2, %	9.33	15.71	10.15	13.91	15.15	11.21
HC, PPM	686	270	495	366	347	349
NOX, PPM	431	183	358	228	143	177
SMOKE, % OPACITY	4.0	2.0	2.0	1.5	1.5	.5
EMISSION RATES, G/HR						
CO	169.1	112.3	151.9	147.6	176.0	12.6
HC	63.9	25.8	48.3	36.0	34.8	6.8
NOX+	124.6	54.3	108.6	69.7	44.6	11.3
OIL TEMPERATURE, F	240	249	261	262	258	181
OIL PRESSURE, PSI	87	85	83	83	85	35
COOLANT TEMPERATURE, F	187	181	187	182	182	181
EXHAUST PRESSURE, IN. H2O	48.0	0	51.0	45.0	43.0	2.0
EXHAUST TEMPERATURE, F	877	488	851	629	543	480
EXHAUST FLOW RATE, LB/HR	445.7	440.8	465.3	461.5	461.5	93.4

* CORRECTED SAE J816B
 + CORRECTED FOR HUMIDITY

ENGINES | **1978 W/ 90-CID DIESEL**

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TEST NUMBER	SOURCE CODE	149.01	156.01	157.01	159.01
TEST DATE		1	1	1	1
BAROMETER, MMHG		2/27/78	2/27/78	2/27/78	3/ 6/78
HUMIDITY, GRAINS/LB		46	46	42	40
TEMPERATURE, F		76	76	76	74
ENGINE SPEED, RPM		1600	1600	1000	1650
DISQUE, FT-LB		27.1	18.2	18.0	30.9
OWER, BHP*		5.1	3.4	3.4	9.5
UEL RATE, LB/HR		2.7	2.0	1.9	4.8
THROTTLE ANGLE, DEG		10.0	7.7	8.0	16.4
CONCENTRATIONS, DRY BASIS					
CO, %		0.363	0.301	0.334	0.463
CO2, %		5.80	4.56	4.62	5.87
O2, %		12.81	15.34	15.48	12.62
HC, PPM		429	349	505	857
NOX, PPM		141	138	143	154
EMISSION % OPACITY					
EMISSION RATES, G/HR		0	0	0	0
CO		15.4	12.2	12.3	34.0
HC		9.0	7.0	9.2	31.1
NOX+		9.1	8.6	8.0	16.8
EXHAUST TEMPERATURE, F					
EXHAUST PRESSURE, PSI		181	182	177	188
COOLANT TEMPERATURE, F		36	34	38	55
EXHAUST PRESSURE, IN. H2O		176	177	173	179
EXHAUST TEMPERATURE, F		2.0	3.0	3.0	4.0
EXHAUST FLOW RATE, LB/HR		418	336	348	519
		95.8	96.2	95.5	156.8

* CORRECTED SAE J816B
+ CORRECTED FOR HUMIDITY

ENGINE: 1978 VW 90-CID DIESEL MOTORING DATA

FUEL CODE:	7807	TEST NUMBER	164.01	165.01	166.01	167.01	168.01	169.01
DATA SOURCE CODE	1		1	1	1	1	1	1
TEST DATER	3/16/78		3/16/78	3/16/78	3/16/78	3/16/78	3/16/78	3/16/78
SALINOMETER, MMHG	753.8	GRAINS/LB	753.8	753.8	753.8	753.2	753.2	753.2
HUMIDITY, %	39		67	74	74	74	74	74
TEMPERATURE, F	74		74	74	74	74	74	74
ENGINE SPEED, RPM	1000		1500	2000	1000	1500	2000	2000
Torque, FT-LB	-20.9		-22.4	-23.4	-20.2	-21.4	-23.8	-23.8
POWER, BHP*	3.7		6.1	8.6	3.7	5.9	8.8	8.8
FUEL RATE, LB/HR	1.2		1.0	1.0	1.0	1.0	1.0	1.0
THROTTLE ANGLE, DEG	.5		.5	.5	.5	.5	.5	.5
CONCENTRATIONS, DRY BASIS								
CO, %	.0305		.0032	.0152	.0000	.0000	.0000	.0000
CO2, %	.17		.08	.14	.01	.01	.01	.01
O2, %	20.61		20.78	20.70	21.00	21.00	21.00	21.00
HC, PPM	1128		469	705	1	1	1	1
NOX, PPM	6		3	3	1	1	1	1
SMOKE % OPACITY	0		0	0	0	0	0	0
EMISSION RATES, G./HR								
CO	18.9		0	.4	0	0	0	0
HC	34.6		0	.8	0	0	0	.4
NOX+	.5		0	0	0	0	0	1.2
OIL TEMPERATURE, F	174		171	176	180	184	184	184
OIL PRESSURE, PSI	39		66	85	36	55	75	75
COOLANT TEMPERATURE, F	165		165	167	173	173	172	172
EXHAUST PRESSURE, IN. H2O	1.0		1.0	1.0	1.0	1.0	1.0	1.0
EXHAUST TEMPERATURE, F	173		100	94	80	82	89	89
EXHAUST FLOW RATE, LB/HR	57.5		0	202.2	0	0	0	202.2

* CORRECTED SAE J816B
+ CORRECTED FOR HUMIDITY

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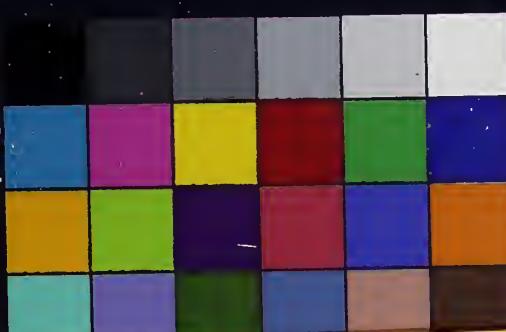
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Aug 17, 2015



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