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MEASUREMENT OF WHEEL/RAIL FORCES
AT THE WASHINGTON METROPOLITAN
AREA TRANSIT AUTHORITY

Volume II. Test Report

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JULY 1980

INTERIM REPORT

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16. Abstract Under the direction of the Urban Mass Transportation Authority (UMTA) measurements of wheel/rail forces were made in August 1979 by the Transportation Systems Center (TSC) with the assistance of Battelle Columbus Laboratories to determine the causes of excessive wheel/rail wear experienced by the Washington Metropolitan Area Transit Authority (WMATA) Metrorail System. In addition to measuring the absolute magnitude of the wheel/rail forces, it was the intent to compare alternative methods for relieving wheel/rail wear. For tight gage the average flange force between the leading outer wheel and the high rail of an 800-foot radius curve was 9400 pounds, unworn cylindrical profile; 6300 pounds, unworn tapered profile; 7900 pounds, worn cylindrical profile. For widened gage the average flange force was 6300 pounds, unworn cylindrical profile; 5500 pounds, unworn tapered profile. On the basis of these results it was recommended that cylindrical wheels be replaced by tapered wheels and tight gage curves be widened to standard gage. This report consists of two volumes: <ul style="list-style-type: none"> o Volume I, The Analysis Report, analyzes the data and presents conclusions and recommendations. o Volume II, The Test Report, describes the wayside sites and instrumentation and presents the wheel/rail load data from the test runs in a tabular format. 					
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PREFACE

This report describes measurements made of wheel/rail forces on the Washington Metropolitan Area Transit Authority (WMATA) Metrorail System. It describes the sites, the instrumentation, and the procedures used to conduct the tests; and presents the measurements in tabular form.

The test program was sponsored by the U.S. Department of Transportation (DOT), Urban Mass Transportation Administration (UMTA), through the Office of Rail and Construction Technology of the Office of Technology Development and Deployment. The work was performed by the Transportation Systems Center (TSC) with the assistance of the Battelle Columbus Laboratories.

METRIC CONVERSION FACTORS

Approximate Conversions to Metric Measures				Approximate Conversions from Metric Measures			
Symbol	When You Know	Multiply by	To Find	Symbol	When You Know	Multiply by	To Find
LENGTH							
m	meters	1.1	yards	m	meters	0.9	meters
ft	feet	0.3	meters	cm	centimeters	2.5	inches
yd	yards	0.9	meters	m	meters	39	inches
mi	miles	1.6	kilometers	km	kilometers	0.6	miles
AREA							
m ²	square meters	1.1	square yards	m ²	square centimeters	15	square inches
ft ²	square feet	0.09	square meters	m ²	square meters	1.2	square yards
yd ²	square yards	0.8	square meters	ha	hectares	2.5	acres
ac	acres	0.4	hectares				
MASS (weight)							
g	grams	2.2	ounces	g	grams	0.035	ounces
lb	pounds	0.45	kilograms	kg	kilograms	2.2	pounds
oz	ounces	0.03	kilograms	ton	metric tons	1.1	short tons
VOLUME							
l	liters	1.05	quarts	ml	milliliters	0.035	fluid ounces
qt	quarts	0.95	liters	ml	milliliters	10	fluid ounces
gal	gallons	3.8	liters	l	liters	0.26	gallons
cu ft	cubic feet	0.028	cubic meters	l	liters	0.034	quarts
cu yd	cubic yards	0.76	cubic meters	cu m	cubic meters	1.35	cubic yards
TEMPERATURE (exact)							
°F	Fahrenheit temperature	$(F - 32) \times \frac{5}{9}$	Celsius temperature	°C	Celsius temperature	$C \times \frac{9}{5} + 32$	Fahrenheit temperature

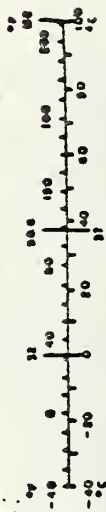
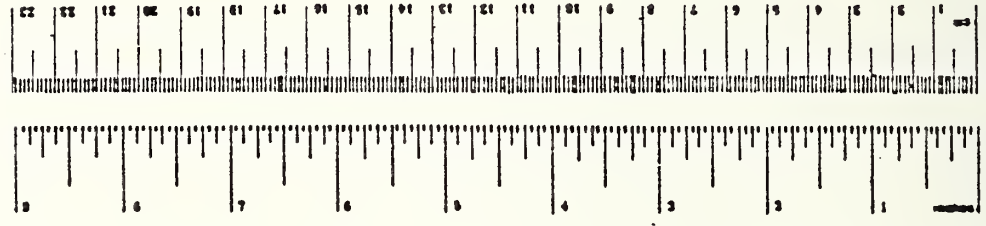


TABLE OF CONTENTS

<u>Section</u>		<u>Page</u>
1	INTRODUCTION.....	1
2	TEST SITE DESCRIPTION.....	2
	2.1 Primary Test Site.....	2
	2.2 Secondary Test Site.....	2
3	WAYSIDE INSTRUMENTATION.....	5
	3.1 Transducers.....	5
	3.2 Data Acquisition System.....	5
	3.3 Field Data Reduction System.....	5
	3.4 Transducer Calibration.....	10
4	DESCRIPTION OF TESTS.....	13
	4.1 National Airport Test Site.....	13
	4.2 Brentwood Shop Test Site.....	13
	4.3 Revenue Traffic.....	13
5	TEST RESULTS.....	14
	5.1 National Airport Test Site.....	14
	5.2 Brentwood Shop Test Site.....	15
	5.3 Revenue Traffic Measurements.....	15
	APPENDIX A - TRACK MEASUREMENTS AT NATIONAL AIRPORT TEST SITE.....	A-1
	APPENDIX B - TABULATED WHEEL/RAIL LOAD DATA FROM WAYSIDE MEASUREMENTS.....	B-1
	APPENDIX C - TABULATED WHEEL/RAIL LOAD DATA FROM SELECTED REVENUE TRAFFIC.....	C-1
	APPENDIX D - REPORT OF NEW TECHNOLOGY.....	D-1

LIST OF ILLUSTRATIONS

<u>Figure</u>		<u>Page</u>
1	RAIL HEAD CROSS SECTIONS FROM HIGH RAIL, CURVE 1, NEAR NATIONAL AIRPORT SITE (REPLACED IN MARCH 1979).....	3
2	PLAN VIEW OF NATIONAL AIRPORT TEST SITE.....	4
3	STRAIN GAGE CIRCUITS FOR MEASURING LATERAL AND VERTICAL WHEEL/RAIL LOADS.....	6
4	SIGNAL PATH FOR ONE DATA CHANNEL.....	7
5	DATA REDUCTION SYSTEM BLOCK DIAGRAM.....	8
6	EXAMPLE OF ON-SITE DATA PROCESSING.....	9
7	TYPICAL CIRCUIT CALIBRATION X-Y PLOTS.....	11
8	ON-BOARD DATA FROM NATIONAL AIRPORT TEST SITE, MAXIMUM ACCELERATION FROM 25 MPH THROUGH ZONE.....	16
9	ON-BOARD DATA FROM NATIONAL AIRPORT TEST SITE, COASTING AT 35 MPH THROUGH ZONE.....	16

LIST OF TABLES

<u>Table</u>	<u>Page</u>
A-1 TRACK MEASUREMENTS AT NATIONAL AIRPORT TEST SITE.....	A-1/A-2
B-1 WASHINGTON NATIONAL AIRPORT SITE, 8/15/79, TAPERED WHEELS (1:20) ON LEAD CAR (#1041) CYLINDRICAL WHEELS ON TRAILING CAR (#1040), DRY RAIL.....	B-1
B-2 NATIONAL AIRPORT SITE, 8/16/79, CYLINDRICAL WHEELS ON LEAD CAR (#1040), TAPERED WHEELS (1:20) ON TRAILING CAR (#1041), DRY RAIL...	B-7
B-3 NATIONAL AIRPORT SITE, 8/17/79, CYLINDRICAL WHEELS ON LEAD CAR (#1040), TAPERED WHEELS (1:20) ON TRAILING CAR (#1041), DRY RAIL (HUMID, 60°F → 50°F) THROUGH RUN 17-15.....	B-12
B-4 NATIONAL AIRPORT SITE, 8/18/89, TAPERED WHEELS (1:20) ON LEAD CAR (#1041), CLINDRICAL WHEELS ON TRAILING CAR (#1040), DRY RAIL THROUGH RUN 18-6.....	B-19
B-5 NATIONAL AIRPORT SITE, 8/19/79, SAME TRAIN DIRECTION AS 18TH; DRY RAIL THROUGH RUN 19-5, 75°F, 75% HUMIDITY.....	B-24
B-6 BRENTWOOD SITE, 8/21/79, CYLINDRICAL WHEELS LEADING SOUTHBOUND, TAPERED LEADING NORTHBOUND.....	B-30
B-7 NATIONAL AIRPORT SITE, 8/22/79, WIDER GAGE (SEE TABLE A-1), DRY RAIL THROUGH RUN 22-11, TEMP 60°-55°, HUMIDITY 95%, TAPERED WHEELS ON LEADING CAR (SOUTHBOUND).....	B-44
C-1 DATA FROM REVENUE TRAINS, NATIONAL AIRPORT TEST SITE.....	C-1

1. INTRODUCTION

The Washington Metropolitan Area Transit Authority (WMATA) has noted excessive rail wear on certain portions of its Metrorail system trackage. Accelerated wear rates were found on curves with radii less than 1000 ft, representing about 0.7 percent (1200 ft) of the total system trackage. A study of rail wear was conducted by DeLeuw, Cather and Company to determine some of the factors involved in these rail wear conditions. Preliminary investigation by several interested agencies, including the Urban Mass Transportation Administration (UMTA), the Transportation Systems Center (TSC), and Battelle's Columbus Laboratories (BCL), showed several potential problem areas in the Metrorail operation:

- o Use of 1/4-inch tight gage (56-1/4 inch gage for radii >1425 ft, 56-1/2 inch for radii 755 to 1425 ft) compared to standard transit practice
- o Limited use of restraining rail on short-radius curves
- o Lack of curve lubricators
- o Unbalanced speeds on curves
- o Rigidity of long (87-inch) wheelbase trucks
- o Use of cylindrical wheels on trucks.

As part of a general investigation of the Metrorail wheel/rail wear problem, a field measurement program was jointly sponsored by WMATA and UMTA to assess wheel/rail loads and vehicle dynamic response through selected test sites. Battelle participated in this test program under a technical task directive from TSC by measuring W/R loads from wayside instrumentation, and recording data from several onboard transducers. This summary report describes the wayside sites and instrumentation, and presents the wheel/rail load data from test runs in a tabular format.

2. TEST SITE DESCRIPTION

Several potential test sites were considered for the field measurement program. Representatives from WMATA, UMTA, TSC and Battelle examined these sites in mid-May of 1979 to choose a primary test site. Candidate choices were sites in the tunnel near Metro Center and Potomac Station (concrete invert track construction), at National Airport, New Carrollton, and the Brentwood Shop (wood-tie track construction). Factors such as rail wear condition, train operations, accessibility, and feasibility of changes to the track were considered in the choice of a primary site.

2.1 PRIMARY TEST SITE

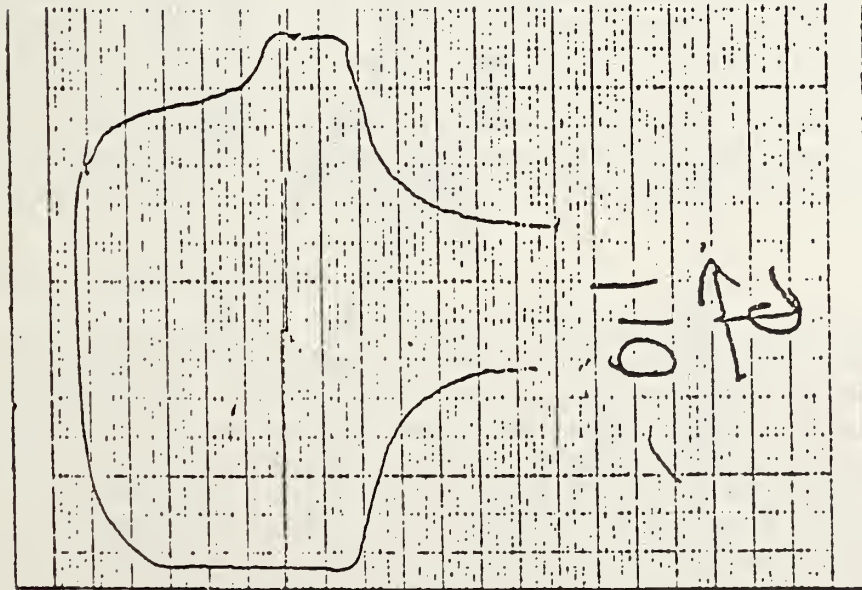
A curve near Washington's National Airport was chosen as the primary test site for this measurement program. This curve, designated curve 1 on track C2 on the track charts, starts on a 242-ft spiral in the tunnel just past the Crystal City station, and consists of an 800-ft radius ($7^{\circ} 10'$) curve of 907-ft length on a 4 percent ascending grade into the station at National Airport. The test site in the body of the curve was located past the tunnel exit on wood-tie track at a point of maximum high-rail wear. A 4-inch superelevation on this curve allows a maximum speed of 40 mph (4-inch unbalance) although in present operation revenue trains approach this point at about 25 mph, brake to a stop on the curve, then enter the station under manual control. The track at this site consists of 115 lb/yd rail on 1:40-cant tie plates, wood ties in good condition on 27-inch centers, ties boxed with Fair rail anchors and 4 cut spikes per tie, and good ballast.

Rail wear measurements were made by DeLew, Cather during December 1978 at this location. Rail head cross sections corresponding to gage-side wear of 10/32 and 18/32 inch in this site are shown in Figure 1. This rail was replaced in March 1979, at which time the gage-side wear ranged from 1/2 to 3/4 inch. The new rail already showed (as of May 1979) wear on the order of 2/32 to 3/32 inch. Examination of the other track, curve 2 on track C1 (815-ft radius), showed little evidence of head wear from trains on the descending grade toward Crystal City station.

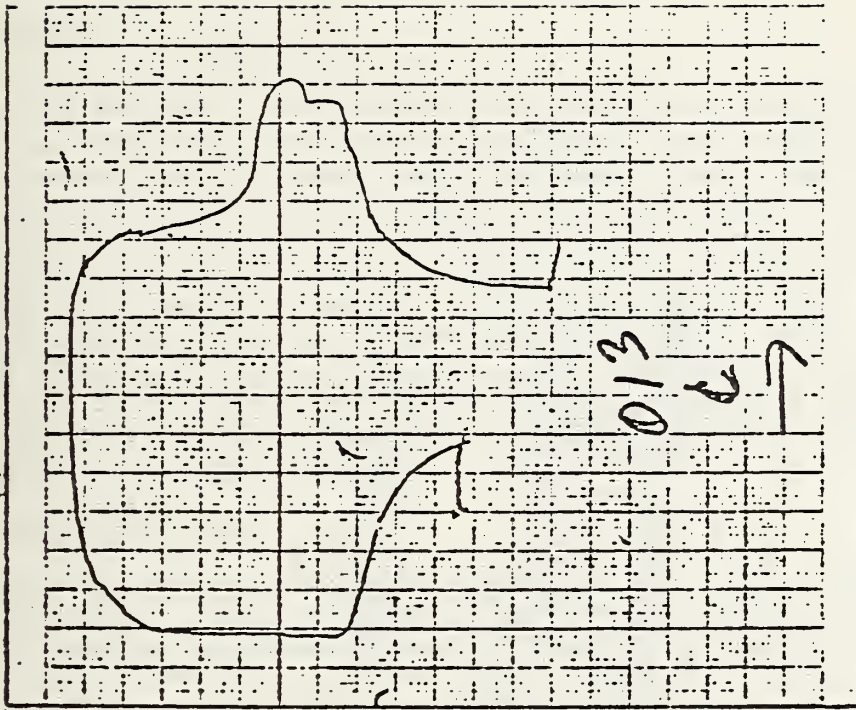
Seven points for measuring vertical and lateral wheel/rail loads were instrumented at this primary test site. One high-rail point was instrumented at the end of the spiral (beginning of the body of the curve) within the tunnel. The other six points were located midway in the curve, centered on the point of maximum rail wear. Three high rail and three low rail measurement points were spaced at approximately one truck wheelbase (axle spacing) distance, as shown in Figure 2. Standard load-measurement strain gage patterns, as will be described in Section 3, were used for these tests. A list of physical measurements of the test site (track gage, etc.) is given in Appendix A.

2.2 SECONDARY TEST SITE

A secondary test site was chosen to provide measurements under higher-speed service. Curve 47, with a 1527-ft radius, a 3-inch superelevation, and a programmed speed of 53 mph, was chosen for this purpose. Vertical and lateral measurement points on both high and low rails within a single crib were instrumented. This location, near the Brentwood Shops, is also wood-tie track construction on ballast, similar to the National Airport site.



a. 10/32-inch wear



b. 18/32-inch wear

FIGURE 1. RAIL HEAD CROSS SECTIONS FROM HIGH RAIL, CURVE 1, NEAR NATIONAL AIRPORT SITE (REPLACED IN MARCH 1979)

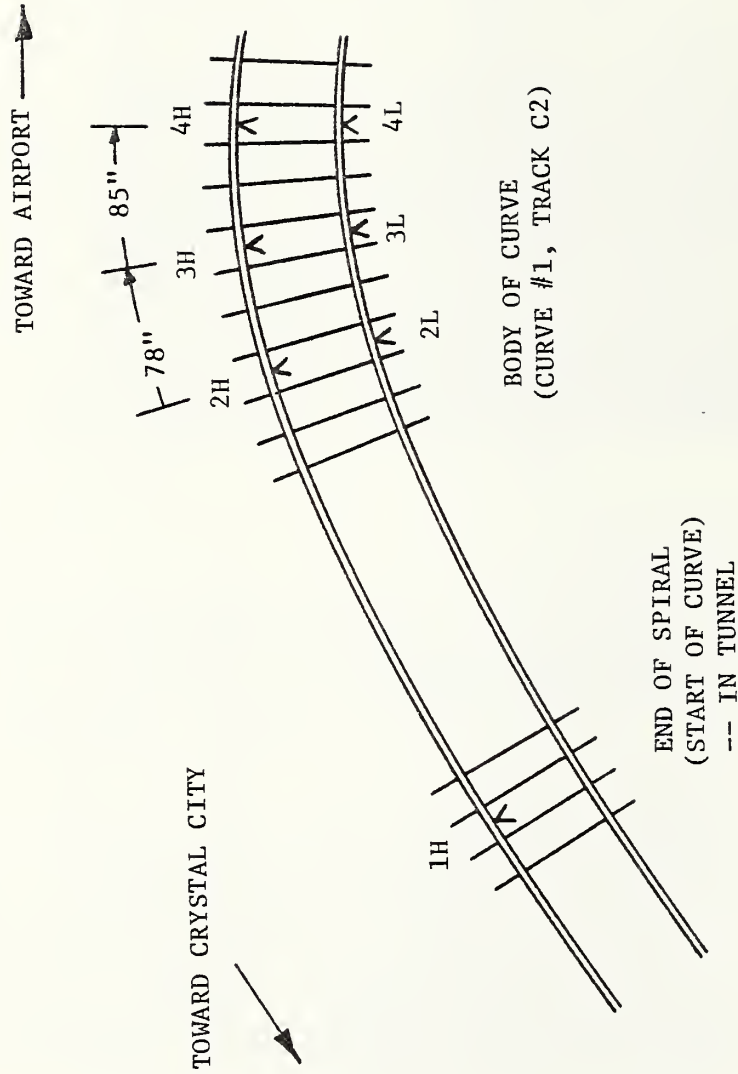


FIGURE 2. PLAN VIEW OF NATIONAL AIRPORT TEST SITE

3. WAYSIDE INSTRUMENTATION

3.1 TRANSDUCERS

Vertical and lateral wheel/rail loads were measured using the strain gage patterns of Figure 3. Weldable strain gage coupons, manufactured by Hitec, were used for this application: a single-element (HBW-35-125-610GP-TR) for the lateral circuits, and a double-element chevron (HBWS-35-125-6-3TR) for the vertical circuits. To install the gages, about 4-inch wide, smooth patches were ground on both sides of the rail web and base to remove all rust and mill scale. A small die grinder was then used to finish-grind each gage coupon and relief strap site. A scribing fixture was used to mark accurately the gage locations on either side of the rail. Weldable gage coupons were then applied using a special electric-discharge spot welder (100-watt-second rating) designed for this purpose. Integral leads from the gages were routed to standard 4-conductor shielded instrumentation cables to the signal conditioning amplifier.

3.2 DATA ACQUISITION SYSTEM

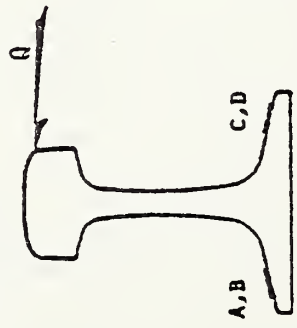
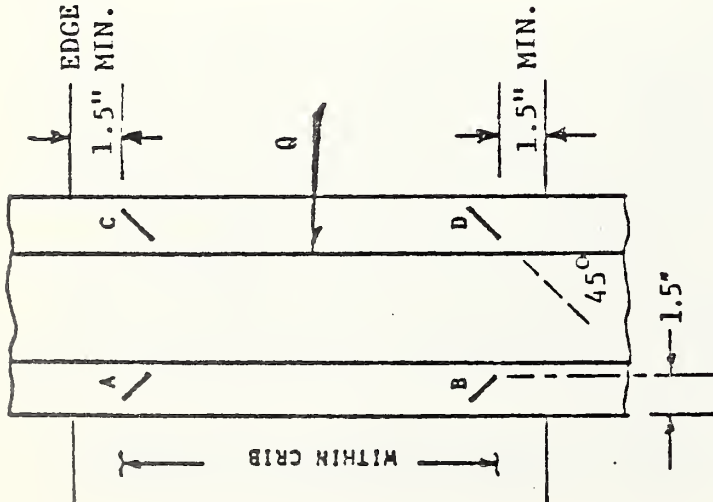
Battelle's field data acquisition system included Ectron Model 418 (M-420 system) signal conditioning amplifiers for the strain gage circuits. This system frequently utilizes frequency-division multiplexing to expand its channel capacity beyond the limits imposed by a single, 14-track, magnetic tape recorder. In the normal operating configuration, the system can accommodate 14 analog data channels in real-time from the transducer through the entire signal path until stored as a processed, engineering value in micro-computer memory. To accommodate more than 14 channels, the signal conditioned, analog signals are frequency modulated using voltage controlled oscillators (VCO) and summed together in groups of 14 channels which can then be recorded on a single track of the 14 track recorder. A schematic of this signal path is shown in Figure 4. In these tests, however, the limited number of wayside data channels allowed recording the analog signals on FM tape channels directly, at a substantially lower tape speed (1-7/8 ips versus 30 ips in the multiplexed configuration). An edge track on the tape was reserved for voice commentary during tests. A Sangamo SABRE VI (Wide-Band Group II) tape recorder was used with this system.

3.3 FIELD DATA REDUCTION SYSTEM

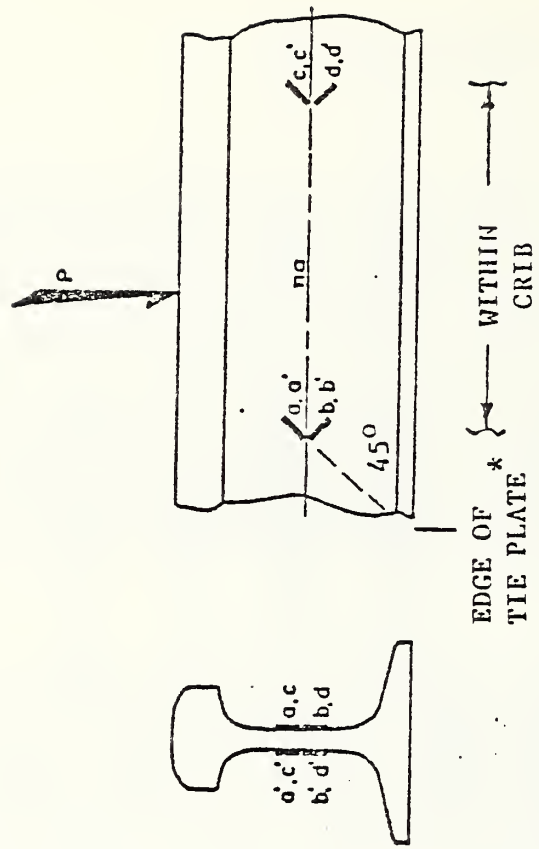
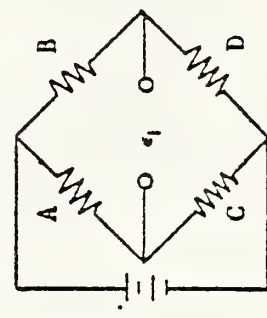
The data reduction system used was a dual processor microcomputer with Motorola 6800 hardware. As shown in Figure 5, the front-end processor is dedicated to driving an A/D converter from a machine language code to optimize the throughput rate of the system. Based on threshold values and master/slave designations of the input channels, short bursts of data are converted (at a rate of about 20 kHz) and transferred through the Peripheral Interface Adaptors (PIA) to the back-end processor. This unit, programmed in high level language, stores the data in a 48 kbyte RAM. After the run is completed, the back-end processor selects peak values of vertical and lateral load from each segment of time history, converts them to engineering units, and writes out a complete table of values simultaneously to the digital cassette and to the printer. A sample table is shown in Figure 6.

The first column of the table contains the axle numbers. In the next 14 columns, the vertical and lateral loads are printed in hundreds of pounds

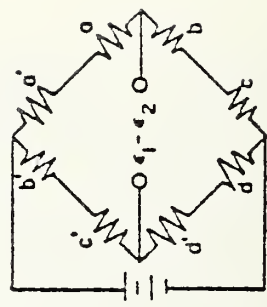
EDGE OF TIE PLATE
 1.5" MIN. (ADD "RUN" OF RAIL TO
 APPROPRIATE END)



a. LATERAL LOAD-MEASURING CIRCUIT



* PROJECTED LINE OF
 GAGES TO FALL WITHIN
 CRIB AREA



b. VERTICAL LOAD-MEASURING CIRCUIT

FIGURE 3. STRAIN GAGE CIRCUITS FOR MEASURING LATERAL AND VERTICAL WHEEL/RAIL LOADS

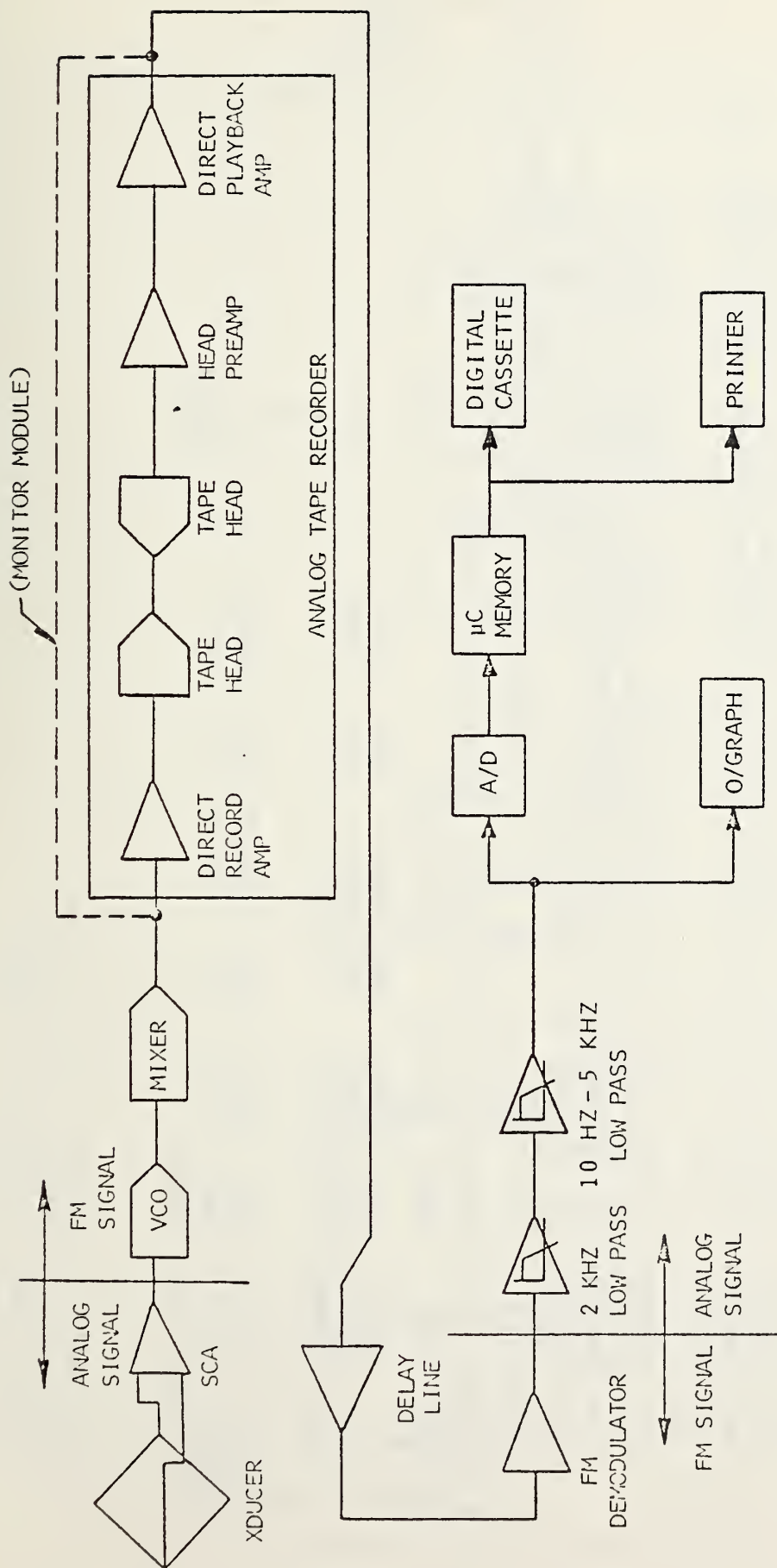


FIGURE 4. SIGNAL PATH FOR ONE DATA CHANNEL

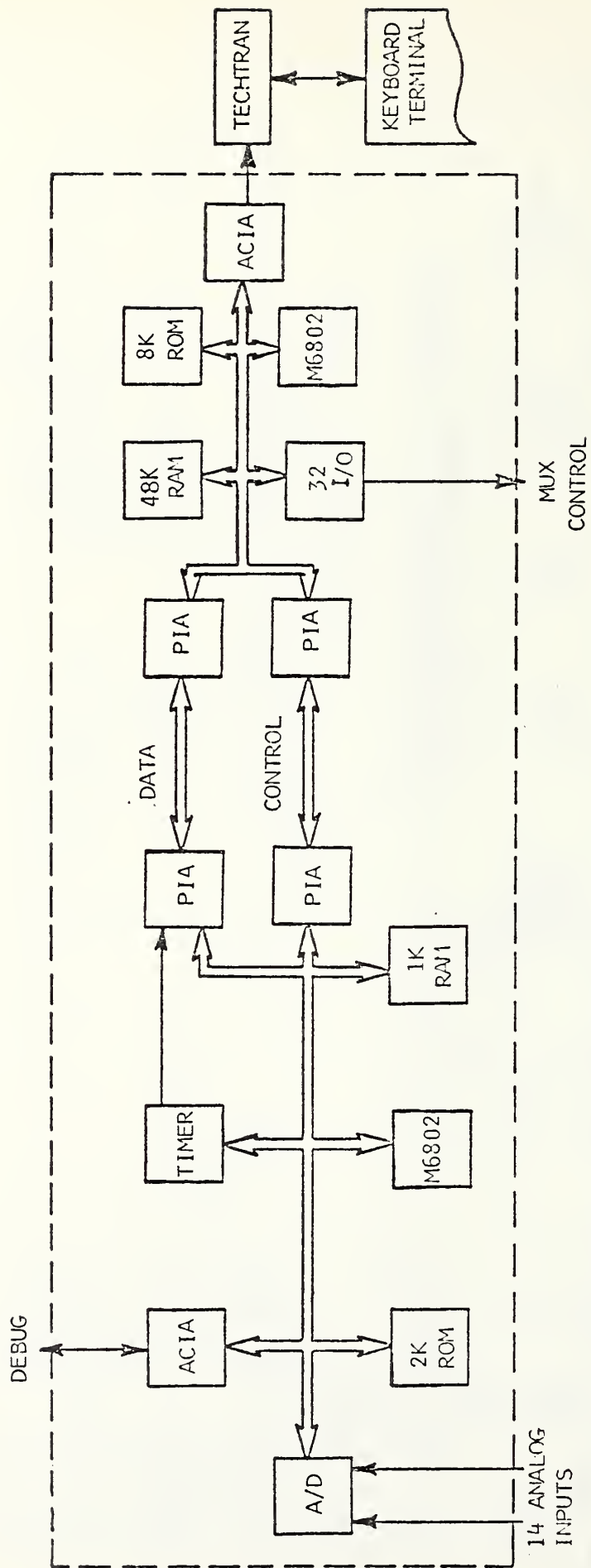


FIGURE 5. DATA REDUCTION SYSTEM BLOCK DIAGRAM

for each measurement location (crib number) and high or low rail. Note that channels L1-HI and V4-L0 were inoperative, the latter reading a minus saturation level at the time. In the final 4 channels, the high-rail L/V ratios are printed in one-hundredths. Before- and after-train zeros are also printed out by the on-site terminal. Zero offsets are accommodated on a run-by-run basis, and gains are verified by processing shunt calibration steps as a simulated run. System resolution for these tests was approximately 200 lb lateral (5 v. = 25.4 kips), 400 lb vertical (5 v. = 50.8 kips) for the full range of the force transducers. The main programs are "burned" into PROMs, except for the setup tables which are loaded from cassette tape. This allows for on-line configuration changes during the course of the testing.

3.4 TRANSDUCER CALIBRATION

Calibration of the load-measuring strain gage circuits on the rail was accomplished by applying known loads through a special load fixture and comparing the input loads to the response of the rail circuitry under test. The contact points on the fixture simulate the two-point contact normally found with a standard 1:20 tapered wheel when flanged. The loading fixture has two vertical load columns coupled with a lateral column through calibrated clevis pin load cells located on top of the loading heads. The alignment of the two loading fixture heads is controlled by the lateral column. This lateral column has a calibrated load cell resistant to large bending moments which monitors the magnitude of the lateral load. All three loads are applied through hydraulic actuators with hand pumps. Load cell outputs and rail circuits under test were signal-conditioned and monitored on X-Y plotters to provide direct plots of circuit response using identical cabling, calibration resistors and other circuitry which could influence circuit response. The procedure for calibrating the rail circuits at one crib (either or both rails) requires spotting the reaction vehicle (in this case a ballasted flat car) over the test location with the loading fixture directly centered in the crib.

The X-Y plotters are scaled against the shunt calibration resistor response of the circuits under test and the reference load cells. All zeros are set with no loads applied. The hydraulic pumps controlling the vertical loads on both rails are cycled until a nominal 12-kip load exists on each rail. The vertical circuits will respond directly to this input and the lateral circuits will show a small response, usually negative, which indicates the nominal "crosstalk" at the 0.4 inch location of the loading shoe. While holding the 12-kip vertical load, the lateral load pump is cycled until 8 to 10 kips is reached. The lateral circuits respond directly to this with some perceptible nonlinearities due to the rail rotation experienced in conventional cut spike track. Once the maximum lateral load is achieved, the process is reversed until all loads are removed.

Circuit sensitivity for the lateral rail circuits is determined by the slope of a curve drawn from the initial zero to the terminal slope. This can be seen in Figure 7, a typical plot of circuit response. The vertical axis sensitivity on the X-Y plotter is set by arbitrarily adjusting the full step shunt calibration to 20 major divisions (10 inches) above the zero position. The sensitivity for any individual circuit is then determined by extending the terminal slope of the curve to the shunt cal line. The same general procedure is applied to the vertical circuits, but the linearity and crosstalk are so small that the sensitivity can be determined directly by

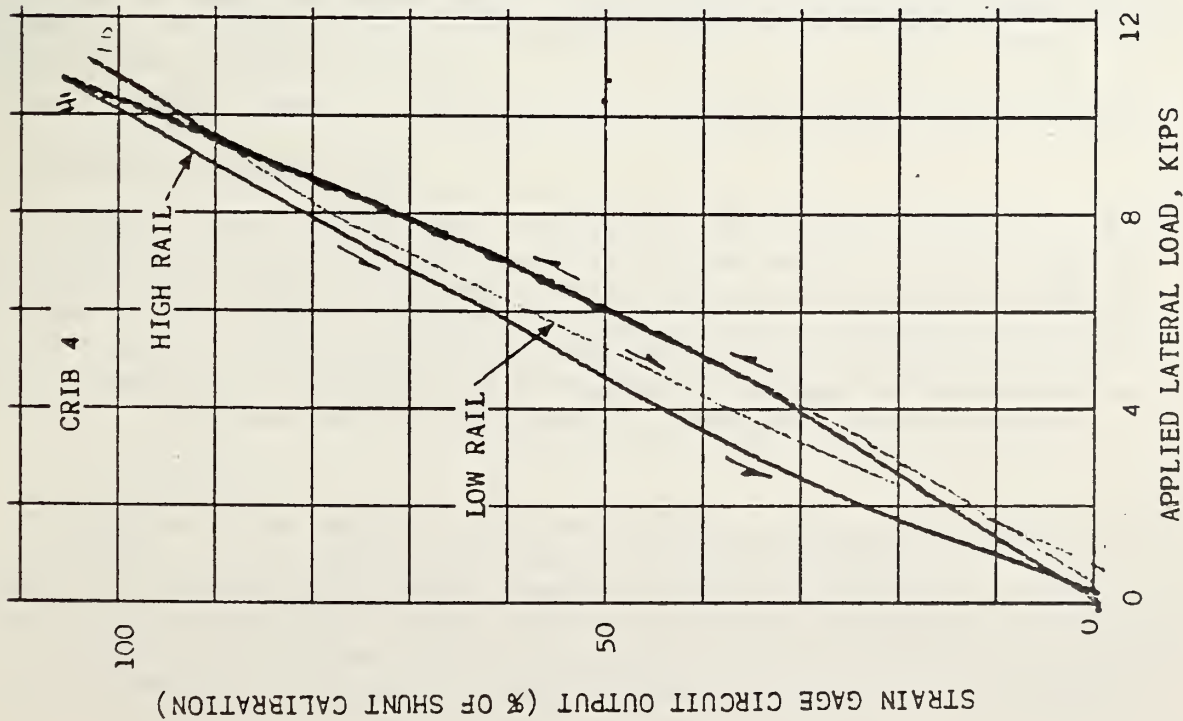
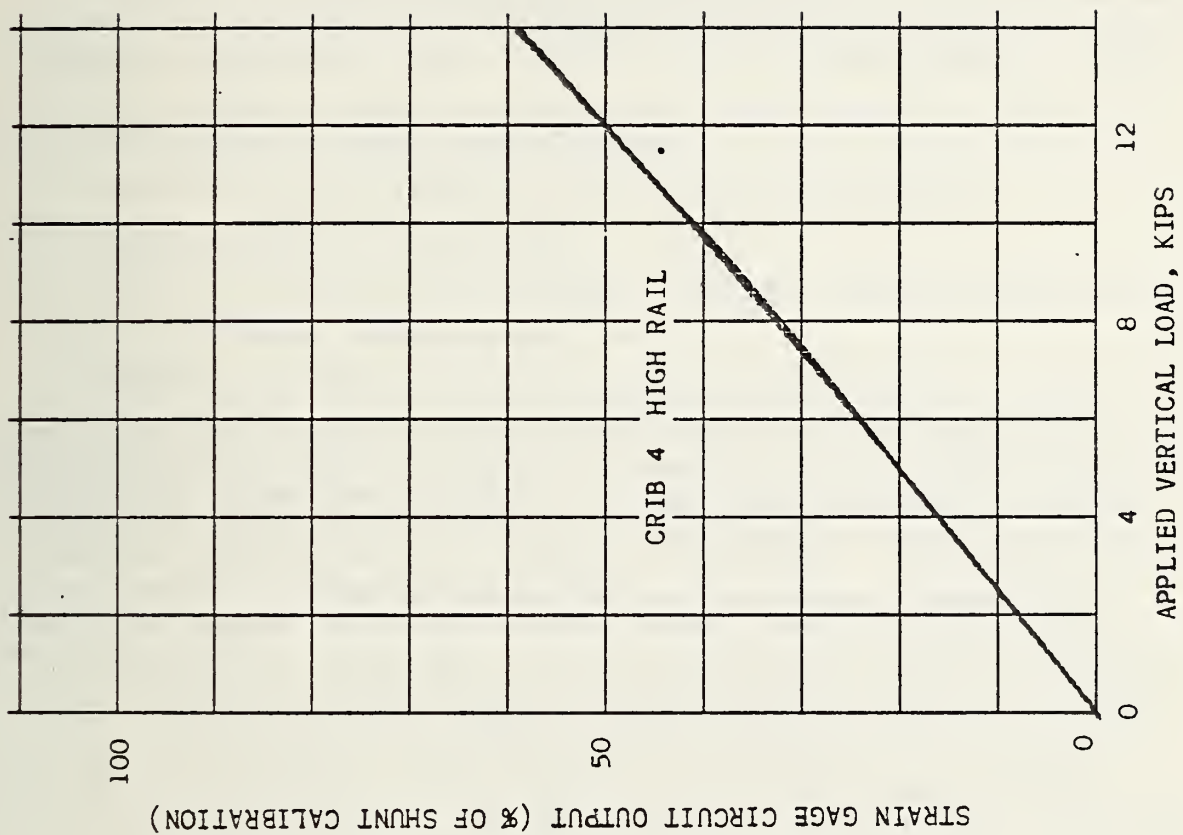


FIGURE 7. TYPICAL CIRCUIT CALIBRATION X-Y PLOTS

inspection. By relating the circuit sensitivity directly to the shunt cal step (while noting the cal resistor values), it is not necessary to identify specific gains or voltages within the data acquisition system--only that the dynamic range of the data channel is not exceeded.

4. DESCRIPTION OF TESTS

4.1 NATIONAL AIRPORT TEST SITE

The main series of tests were conducted at the National Airport test site. Test variables included the following:

- o Cylindrical wheels versus tapered (1:20) wheel profiles
- o Operating speeds (5 to 40 mph)
- o Operating conditions (acceleration, coasting, braking through site)
- o Dry rail versus lubricated rail
- o Standard gage (56-1/4 to 56-1/2 inch) versus wide gage (57 inch).

A two-car test consist of standard Metrorail cars, one equipped with the standard cylindrical wheels, the other with tapered (1:20 profile) wheels, was provided for these tests by WMATA. During the test series the consist was run in both directions, with the cylindrical-wheeled car leading on some days, and the tapered-wheeled car leading on other days. Two acceleration rates were tested: 1.5 mph per second (P3) and 3.0 mph per second (P4). Similarly, two braking rates were tested: normal service braking (B3) and maximum braking (B4). Almost all test runs were conducted in the southbound direction, upgrade toward the National Airport station. Speeds across the instrumented section therefore tended to vary substantially from the nominal test speed. On "coasting" runs, for example, the speed of the last axle through the site (at crib 4) was found to be 2 to 3 mph slower than the first axle into the site, at crib 2. The actual speed at the site could vary by as much as 5 mph from the "run speed" stated in the log, depending on exactly where the power was applied or shut off, or where the brakes were applied (including the brake response time). Hard braking from higher speeds (the B4 designation) was found to reduce train speed from 10 to 13 mph between first and last axles through the site.

Actual train speeds for each run were recorded on the on-board charts.

4.2 BRENTWOOD SHOP TEST SITE

A single series of tests was conducted at the Brentwood Shop test site. All test variables with the exception of wide gage were included in runs at this higher-speed curve. The two-car train was run through the instrumented track section in a rapid succession of tests, first in one direction, then the other, so that a total of 36 test runs was completed within a 3-hour period. Tests at this location were conducted in a light to moderate rain, so that wet rail conditions were encountered throughout the test period.

4.3 REVENUE TRAFFIC

In addition to recordings of the test train, measurements of wheel loads under revenue consists were also recorded. These trains were 6- or 8-car consists. At the National Airport test site, revenue consists approached the instrumented section at 20-25 mph, slowing to 5-10 mph by the time they passed the test site, and sometimes braking to a stop on the instrumented section. At the Brentwood Shop test site, revenue consists passed at the programmed speed of 53 mph.

5. TEST RESULTS

5.1 NATIONAL AIRPORT TEST SITE

Tabulated results from wayside measurements are given in Appendix B. The lateral wheel/rail loads listed in the tables represent the net load on the rail, which on the high-rail consisted of oppositely-directed flange and tread creep force vectors. The flange force (tending to force the high rail outward from the center of curvature) can be substantially higher, therefore, than the recorded net force. Runs under nominal conditions (standard gage, dry rail) showed a typical pattern of lateral wheel/rail curving forces: the highest lateral forces were recorded under the lead axle on a truck, directed outward from the track centerline on both the high and low rail, while substantially lower lateral loads were recorded under trailing-axle wheels. With increasing speed, lateral loads were noted to increase under the lead outer, high-rail wheel, and decrease under the lead inner, low-rail wheel. Trailing outer wheel lateral loads were also found to increase with increasing speed. Lead outer wheel lateral loads were found to be generally higher with the cylindrical wheels. Maximum values of 8.8 kips (an L/V ratio of 0.69) with cylindrical profiles, and 5.4 kips (an L/V ratio of 0.41) with tapered profiles were recorded during these tests. In general, lead outer wheel lateral loads with cylindrical profiles ranged consistently up to 6.0 kips (L/V ratios up to 0.50), while few lateral loads with tapered profiles exceeded 5.0 kips (L/V ratios of 0.40).

Heavy application of a lubricant to both high and low rails in the main instrumentation array (cribs 2 through 4) resulted in the expected drop in lateral load levels: no loads over 4.0 kips were recorded during these runs on 8-17-79. It was noted that even the rail running surface was contaminated during these runs. Lubricated-rail runs were repeated on 8-18-79, but with care taken not to contaminate the running surface. In these runs, lateral loads ranged to 6.8 kips (L/V to 0.57) under the cylindrical wheels, and 6.5 kips (L/V to 0.54) under the tapered wheels in the main array. Lateral loads to 7.4 and 7.0 kips, respectively, were recorded at the end of the spiral. Lubed-rail runs on the following day (8-19-79) resulted in lateral loads in the main array up to 9.8 kips (L/V to 0.79) under cylindrical profiles, 8.8 kips (L/V to 0.62) under tapered profiles.

A complete set of runs was made with wide gage conditions. Generally lower lateral loads were noted during these runs, although isolated values up to 7.0 kips (L/V of 0.45) under cylindrical profiles, 6.0 kips (L/V of 0.44) under tapered profiles were recorded.

One problem was encountered with the on-site tabulation of wayside data from the National Airport site. Maximum values of lateral and vertical load at a particular location (crib) are determined from 20 samples of each load pulse, with the A/D converter triggered by the threshold level of one of the vertical load circuits. Because crib 3 was somewhat wider than the other cribs (nominally 18 inches), and the A/D converter was found to occasionally retrigger on the same axle after the 20 samples, resulting in a "false" axle with incorrect load data. Most of these instances occurred when the train slowed down drastically through the test site. Data have been corrected in most of these cases by use of available oscillograph traces of these runs. Uncorrected data are noted in the tables of Appendix B.

On-board measurements of the relative truck-to-car-body angle showed a high degree of repeatability through the test zone. Two examples of these measurements are shown in Figures 8 and 9 for two different run conditions. Truck angle measurements were obtained from a string-pot displacement transducer mounted outboard of the truck bolster casting, approximately 35 inches from the center of rotation. In the right-hand, 800-ft radius curve, a nominal truck angle of 1.9 degrees (less the "angle of attack" relative to the rails) is expected. Increasing angle of attack, therefore, is a negative-going variation in the string-pot signal of Figures 8 and 9.

5.2 BRENTWOOD SHOP TEST SITE

Tabulated results from test runs at the Brentwood Shop test site are given in Appendix B, Table B-6. Lateral wheel/rail loads on this 1527-ft radius ($3^{\circ} 45'$) curve were quite low, with maximum values of 2.7 kips on the high rail, 2.5 kips on the low rail, and a maximum high-rail L/V ratio of 0.24 being measured. These low-level lateral wheel/rail forces appear to be more-or-less random events, possibly due to the wet rail condition at the time of the test.

5.3 REVENUE TRAFFIC MEASUREMENTS

Data from selected revenue consist measurements are included in Appendix C. Lateral wheel/rail loads up to 5.6 kips were measured at the center of the array (crib 3) on the high rail, with L/V ratios up to 0.47; while somewhat higher loads up to 6.5 kips were measured on the low rail. At the Brentwood Shop test site, revenue consists developed low lateral loads, with a maximum of 2.4 kips and an L/V ratio of 0.29 on the high rail.

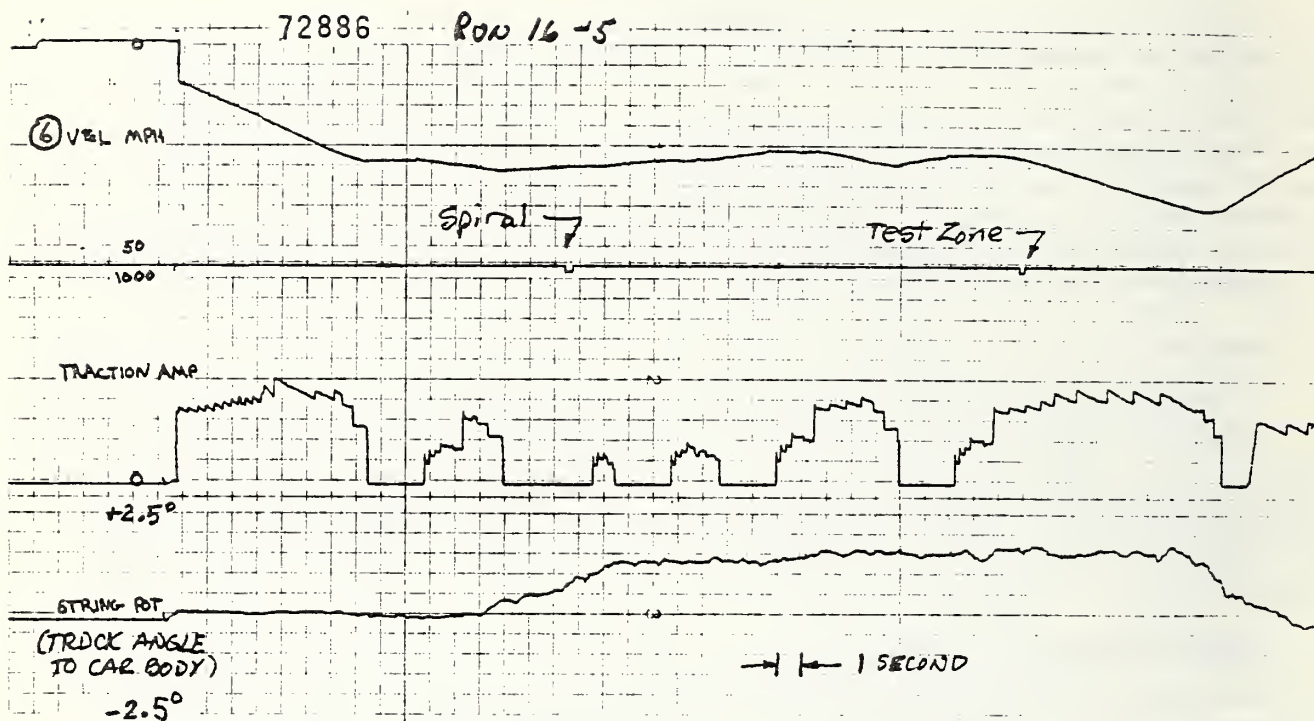


FIGURE 8. ON-BOARD DATA FROM NATIONAL AIRPORT TEST SITE, MAXIMUM ACCELERATION FROM 25 MPH THROUGH ZONE

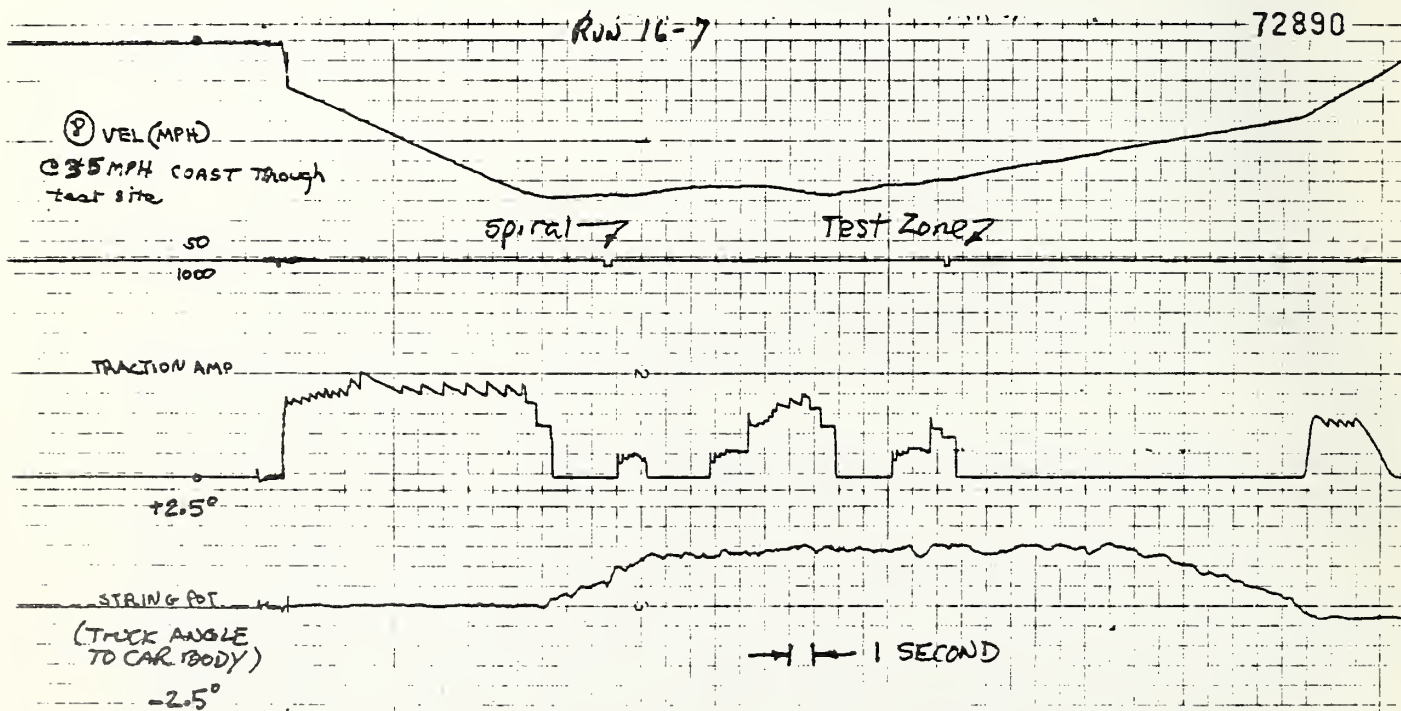


FIGURE 9. ON-BOARD DATA FROM NATIONAL AIRPORT TEST SITE, COASTING AT 35 MPH THROUGH ZONE

APPENDIX A

TRACK MEASUREMENTS AT NATIONAL AIRPORT TEST SITE

TABLE A-1. TRACK MEASUREMENTS AT NATIONAL AIRPORT TEST SITE

	Station No. (5 ft. Intervals)	Track Gage* (in.)	Stringline (62 ft. Chord) [#] (in.)	High Rail Head Wear (1/16th inch)
	12	56-7/8	8	2
Toward	11	15/16	8	1
Tunnel	10	7/8	7-15/16	2
	9 High Rail Joint	13/16	8-1/16	1
	8	3/4	7-13/16	2
	7	13/16	7-14/16	1
	6	13/16	8	2
	5	7/8	8-3/16	3
	4	3/4	8-1/16	2
	3	13/16	8-2/16	2
	2 High Rail Joint	57-1/16	8-5/16	2
	1	57-1/16	8-1/16	5
	0 Center of Site	57	7-14/16	4
	1	56-15/16	7-15/16	3
	2	13/16	7-13/16	2
	3	13/16	7-9/16	2
	4	13/16	7-5/16	2
	5	13/16	7-5/16	2
	6 High Rail	7/8	7-9/16	2
	7	7/8	7-10/16	2
	8	13/16	8-2/16	1
Toward	9	13/16	8-2/16	2
Airport	10	3/4	8	2
	11	13/16	8	2
	12	13/16	7-13/16	2

* After gage widening (runs of 8/22/79), measured with WMATA gage bar.

Ave. of two measurements.

APPENDIX B

TABULATED WHEEL/RAIL LOAD DATA
FROM WAYSIDE MEASUREMENTS

TABLE B-1. WASHINGTON NATIONAL AIRPORT SITE, 8/15/79, TAPERED WHEELS (1:20) ON LEAD CAR (#1041) CYLINDRICAL WHEELS ON TRAILING CAR (#1040), DRY RAIL

Run	Direction	Speed*	Mode
15-1	S	3	Motor overload--stopped at site
15-2	S	10	Coast through site
15-3	S	25	" " "
15-4	S	40	" " "
15-5	S	18	Accel. 0-18 at site
15-6	S	24	Accel. 0-24 at site
15-7	S	10	Accel. 3 mph/sec (P4) at site
15-8	S	25	" " " " "
15-9	S	35	" " " " "
15-10	S	35	" " " " "
15-11	S	25	" " " " "
15-12	S	35	Coast through site
15-13	S	40**	Max. hard brake (B4) at site
15-14	S	40	" " " " " "
15-15	S	25	Accel. 1.5 mph/sec (P3) at site

*Speeds on Tables B-1 - B-7 are intended speeds not actual speeds.

**Missed site due to brake response

W/R LOADS IN LB x 100, L/V RATIOS x .01

RUN 15-2

AXLF	V1	L1	V2	L2	V2	L2	V3	L3	V3	L3	V4	L4	V4	L4	L/V	L/V	L/V	L/V	L/V
NO	HI	HI	HI	LO	LO	LO	HI	LO	LO	LO	HI	HI	LO	LO	1HI	2HI	3HI	4HI	
001	104	020	096	024	128	048	100	024	120	036	096	016	000	032	019	025	024	016	
002	112	004	096	000	124	008	096-004	116-008	096	004	000	000	000	000	003	000-004	004		
003	112	032	112	028	116	048	112	024	104	032	112	024	000	028	028	025	021	021	
004	120	004	112-008	124	012	112	028	096	032	112-004	000	004	000	004	003-007	025-003			
005	120	032	104	032	108	048	112-004	116-008	104	028	000	044	000	044	026	030-003	026		
006	112	004	104	004	120	024	104-004	112-004	104	004	000	008	000	008	003	003-003	003		
007	112	036	096	036	124	048	108	036	100	040	100	032	000	048	032	037	033	032	
008	104	004	096	004	136	024	104	000	112	008	104-004	000	012	003	004	000-003			

RUN 15-3

AXLE	V1	L1	V2	L2	V2	L2	V3	L3	V3	L3	V4	L4	V4	L4	L/V	L/V	L/V	L/V	L/V
NO	HI	HI	HI	LO	LO	LO	HI	LO	LO	LO	HI	HI	LO	LO	1HI	2HI	3HI	4HI	
001	120	020	104	024	120	044	124	014	136	044	112	016	000	024	016	023	011	014	
002	128	008	112	000	112	004	115	000	120	000	112	008	000-004	004	006	000	000	007	
003	120	024	112	024	112	044	120	022	129	038	120	020	000	020	020	021	018	016	
004	120	008	112-004	116	004	126-008	123	000	112-004	000	004	000	004	004	006-003	006-003			
005	128	032	112	036	112	048	126	088	140	060	112	032	000	040	025	032	069	028	
006	120	004	104	004	116	020	110	000	120	014	112	008	000	008	003	003	000	007	
007	120	036	104	032	128	048	115	036	124	052	112	036	000	040	030	030	031	032	
008	112	008	104	004	132	020	103	000	131	022	104	004	000	012	007	003	000	003	

RUN 15-4

AXLE	V1	L1	V2	L2	V2	L2	V3	L3	V3	L3	V4	L4	V4	L4	L/V	L/V	L/V	L/V	L/V
NO	HI	HI	HI	LO	LO	LO	HI	LO	LO	LO	HI	HI	LO	LO	1HI	2HI	3HI	4HI	
001	136	024	128	024	088	028	156	024	096	000	140	016	000	008	017	018	015	011	
002	144	012	144	004	088-004	152	012	088-016	088-016	140	016	000-008	000-008	008	008	002	007	011	
003	136	028	112	028	100	032	148	028	116	032	144	028	000	016	020	025	018	019	
004	136	012	136	008	100-004	144	008	108-016	108-016	132	008	000-008	000-008	008	008	005	005	006	
005	144	040	112	044	096	036	140	056	112	048	132	036	000	024	027	039	040	027	
006	136	008	120	003	104	012	128	016	116	000	124	008	000	000	005	006	012	006	
007	144	032	128	028	096	032	160	040	112	040	136	028	000	020	022	021	025	020	
008	136	008	136	008	100	012	140	016	108	000	132	004	000	004	005	005	011	003	

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16. Abstract Under the direction of the Urban Mass Transportation Administration (UMTA), measurements of wheel/rail forces were made in August 1979 by the Transportation Systems Center (TSC) with the assistance of Battelle Columbus Laboratories to determine the causes of excessive wheel/rail wear experiences by the Washington Metropolitan Area Transit Authority (WMATA) Metrorail System during its first three years of operation. In addition to measuring the absolute magnitude of the wheel/rail forces, it was the intent to compare alternative methods for relieving wheel/rail wear at WMATA and other transit properties. Measurements of the wheel/rail forces were made at the Washington National Airport Test Site and the Brentwood Shop Test Site. This report describes the results of that effort. The study found that for tight gage, the average flange force between the leading outer wheel and the high rail of an 800-foot radius curve was 9400 pounds, unworn cylindrical profile; 6300 pounds, unworn tapered profile; and 7900 pounds, worn cylindrical profile. For widened gage, the average flange force was 6300 pounds, unworn cylindrical profile and 5500 pounds, unworn tapered profile. On the basis of these results, it was recommended that cylindrical wheels be replaced by tapered wheels and tight gage curves be widened to standard gage. This report consists of two volumes. This report, Volume II, describes the wayside sites and instrumentation and presents the wheel/rail load data from the test runs in a tabular format.					
17. Key Words Rail Dynamics; Rapid Rail Transit; Urban Transit Vehicles; Vehicle Dynamics; Washington Metropolitan Area Transit Authority; Wear Reduction; Wheel/Rail Forces; Wheel/Rail Wear; WMATA			18. Distribution Statement Available to the public through the National Technical Information Service, Springfield, Virginia 22161.		
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RUN 15-11

AXLE	V1	L1	V2	L2	V2	L2	V3	L3	V3	L3	V4	L4	V4	L4	L/V	L/V	L/V	L/V	L/V
NO	HI	HI	HI	LO	LO	LO	HI	HI	LO	LO	HI	HI	LO	LO	1HI	2HI	3HI	4HI	
001	112	032	104	024	116	048	116	036	128	052	108	028	000	036	028	023	031	025	
002	128	008	112	004	120	008	112	004	120	-008	112	008	000	-004	006	003	003	007	
003	128	036	112	028	112	048	124	036	116	048	120	040	000	032	028	025	029	033	
004	136	008	120	004	112	008	124	-004	124	-008	128	008	000	000	005	003	-003	006	
005	120	040	112	044	104	048	124	056	116	056	112	044	000	040	033	039	045	039	
006	128	008	104	004	112	016	116	008	116	008	116	012	000	004	006	003	006	010	
007	128	032	120	040	112	044	128	052	124	056	124	040	000	032	025	033	040	032	
008	128	008	112	008	112	016	124	012	128	008	120	016	000	004	006	007	009	013	

RUN 15-12

AXLE	V1	L1	V2	L2	V2	L2	V3	L3	V3	L3	V4	L4	V4	L4	L/V	L/V	L/V	L/V	L/V
NO	HI	HI	HI	LO	LO	LO	HI	HI	LO	LO	HI	HI	LO	LO	1HI	2HI	3HI	4HI	
001	112	028	112	024	092	036	144	036	100	040	132	000	000	020	025	021	025	000	
002	128	008	136	008	096	-004	140	012	100	-012	136	000	000	-008	006	005	008	000	
003	120	036	112	032	104	036	144	036	112	040	140	000	000	020	030	028	025	000	
004	128	012	128	008	104	-004	140	008	108	-012	132	000	000	-008	009	006	005	000	
005	120	044	120	040	096	036	144	052	112	044	128	000	000	028	036	033	036	000	
006	120	008	120	008	104	012	128	016	116	004	124	000	000	000	006	006	012	000	
007	136	044	120	032	096	032	152	036	108	036	136	000	000	020	032	026	023	000	
008	136	012	120	008	100	012	136	012	108	000	132	000	000	000	008	006	008	000	

RUN 15-13

AXLE	V1	L1	V2	L2	V2	L2	V3	L3	V3	L3	V4	L4	V4	L4	L/V	L/V	L/V	L/V	L/V
NO	HI	HI	HI	LO	LO	LO	HI	HI	LO	LO	HI	HI	LO	LO	1HI	2HI	3HI	4HI	
001	104	028	136	024	088	032	156	028	096	000	136	000	000	012	026	017	017	000	
002	120	008	152	008	092	-008	152	012	092	-016	140	000	000	-008	006	005	007	000	
003	112	040	120	028	104	032	144	040	120	040	136	000	000	020	035	023	027	000	
004	120	012	136	008	104	008	144	012	112	-012	132	-000	000	-008	010	005	008	-000	
005	120	044	120	040	096	036	144	044	120	040	140	-000	000	016	036	033	030	-000	
006	120	008	112	008	100	012	128	012	120	000	124	-000	000	000	006	007	009	-000	
007	128	040	136	024	096	028	156	024	128	032	144	-000	000	016	031	017	015	-000	
008	120	012	136	004	100	012	128	004	112	000	124	-000	000	004	010	002	003	-000	

TABLE B-2. NATIONAL AIRPORT SITE, 8/16/79, CYLINDRICAL WHEELS
ON LEAD CAR (#1040), TAPERED WHEELS (1:20) ON
TRAILING CAR (#1041), DRY RAIL

Run	Direction	Speed	Mode
16-1	S	25*	Accel. 3 mph/sec (P4) at site
16-2	S	25*	" " " " " "
16-3	S	35*	" " " " " "
16-4	S	35*	" " " " " "
16-5	S	25	Accel. 3 mph/sec (P4) at site
16-6	S	10	" " " " " "
16-7	S	35	Coast through site
16-8	S	40	Max. normal (service) brake (B3) at site
16-9	S	25	Accel. (P4) through site
16-10	S	40	Max. hard brake (B4) at site
16-11	S	3	Slow roll-by (overload, stopped)

* Motor current switching problems

RUN 16-7

AXLE	V1	L1	V2	L2	V2	L2	V3	L3	V3	L3	V4	L4	V4	L4	L/V	L/V	L/V	L/V	L/V
NO	HI	HI	HI	HI	LO	LO	HI	HI	LO	LO	HI	HI	LO	LO	1HI	2HI	3HI	4HI	
001	142	047	114	045	092	035	146	062	106	045	138	039	000	025	033	039	042	028	
002	124	003	112	005	106	011	132	015	116	011	126	006	000	002	002	004	011	004	
003	126	038	112	031	098	030	134	045	114	041	126	038	000	024	030	027	033	030	
004	118	009	106	005	102	011	120	013	118	012	114	005	000	004	007	004	010	004	
005	138	031	112	025	112	032	138	041	112	040	126	031	000	024	022	022	029	024	
006	128	010	112	003	106	003	124	010	122	009	122	007	000	006	007	002	008	005	
007	128	028	106	023	102	032	130	035	104	036	122	028	000	021	021	021	026	022	
008	126	010	110	002	100	002	120	006	116	009	116	002	000	003	007	001	005	001	

RUN 16-8

AXLE	V1	L1	V2	L2	V2	L2	V3	L3	V3	L3	V4	L4	V4	L4	L/V	L/V	L/V	L/V	L/V
NO	HI	HI	HI	HI	LO	LO	HI	HI	LO	LO	HI	HI	LO	LO	1HI	2HI	3HI	4HI	
001	150	044	126	038	084	026	184	054	086	021	166	042	000	012	029	030	029	025	
002	132	006	122	005	088	001	140	014	084	001	136	010	000	002	004	004	010	007	
003	128	040	108	027	102	026	144	036	132	036	132	036	000	016	031	025	025	027	
004	126	011	110	004	104	001	122	013	116	001	114	007	000	001	008	003	010	006	
005	148	038	110	021	112	022	138	030	128	026	132	023	000	014	025	019	021	017	
006	136	014	106	004	104	008	126	009	122	013	120	007	000	010	010	003	007	005	
007	132	032	104	018	098	022	132	024	106	019	132	023	000	013	024	017	018	017	
008	132	012	090	005	092	003	112	001	106	008	108	004	000	001	009	005	000	003	

RUN 16-9

AXLE	V1	L1	V2	L2	V2	L2	V3	L3	V3	L3	V4	L4	V4	L4	L/V	L/V	L/V	L/V	L/V
NO	HI	HI	HI	HI	LO	LO	HI	HI	LO	LO	HI	HI	LO	LO	1HI	2HI	3HI	4HI	
001	124	042	106	052	112	044	128	063	124	058	118	043	000	040	033	049	049	036	
002	108	004	092	004	124	019	112	007	126	024	118	004	000	009	003	004	006	003	
003	114	031	106	033	104	037	128	049	112	051	120	038	000	036	027	031	038	031	
004	106	007	098	004	112	014	116	008	120	018	118	003	000	009	006	004	006	002	
005	118	024	110	026	112	039	126	045	122	052	118	031	000	030	020	023	035	026	
006	112	003	106	002	112	007	120	006	116	006	122	005	000	004	002	001	005	004	
007	105	027	093	026	108	038	120	039	118	047	116	035	000	028	025	026	032	030	
008	106	016	102	005	106	003	114	005	118	007	116	003	000	001	005	004	004	002	

TABLE B-3. NATIONAL AIRPORT SITE, 8/17/79, CYLINDRICAL WHEELS ON LEAD CAR (#1040), TAPERED WHEELS (1:20) ON TRAILING CAR (#1041), DRY RAIL (HUMID, 60°F → 50°F) THROUGH RUN 17-15

Run	Direction	Speed	Mode
17-1	S	40	Coast through site
17-2	S	40	" " "
17-3	S	40	" " "
17-4	S	40	" " "
17-5	S	40	" " "
17-5B	N	10	Slow reverse through site
17-6	S	40	Constant power
17-7	S	10	Accel. 3 mph/sec (P4) through site
17-8	S	24	" " " " " "
17-9	S	17	" " " " " "
17-10	S	12	" " " " " "
17-11	S	25	Constant power
17-12	S	25	" "
17-13	S	0→	Lead axle over crib #3, 2nd axle over crib #2, P4 accel.
17-14	S	0→	Lead axle over crib #2, P4 accel.
17-15	S	0	Static tests
-----	Rails heavily greased from crib #2 to crib #4, high and low rail, side of head only (Amoco Rykon Premium #2EF lubricant)		
17-16	S	40	Coasting through site
-----	Running surface now contaminated		
17-17	S	40	Coasting through site
17-18	S	25	" " "
17-19	S	16	Accel. 3 mph/sec (P4) through site

TABLE B-4. NATIONAL AIRPORT SITE, 8/18/89, TAPERED WHEELS
 (1:20) ON LEAD CAR (#1041), CYLINDRICAL WHEELS
 ON TRAILING CAR (#1040), DRY RAIL THROUGH RUN 18-6.

Run	Direction	Speed	Mode
18-1	S	40	Coast through site
18-2	S	25	" " "
18-3	S	25	" " "
18-4	S	25	Accel. 3 mph/sec (P4) through site
18-5	S	40	Brake through site (B4)
18-6	N	7	Slow roll-by
-----	Light lubrication of rail		
18-7	S	40	Coast through site
18-8	S	25	Coast through site
-----	Heavy lubrication of rail		
18-9	S	40	Coast through site
18-10	S	25	" " "
18-11	S	25	Accel. 3 mph/sec (P4) through site
18-12	S	35	" " " " " "
18-13	S	40	Brake through site (B4)
18-14	S	40	" " " "

RUN 18-14

AXLE NO	V1 HI	V2 HI	L2 HI	V2 LO	L2 LO	V3 HI	L3 HI	V3 LO	L3 LO	V4 HI	L4 HI	V4 LO	L4 LO	L/V 1HI	L/V 2HI	L/V 3PI	L/V 4HI
001	124-001	124	027	098	035	156	053	124	043	142	025-	000	021	000	021	033	017
002	142-001	142	007	094-	009	140	016	096-	017	140	009-	000	019	000	004	011	006
003	126-001	126	023	108	034	144	034	122	032	140	025-	000	025	000	018	023	017
004	130-000	130-	002	092-	010	130-	003	098-	014	122	004-	000	032	000-	001-	002	003
005	114-001	114	032	110	040	144	062	116	042	130	038-	000	032	000	028	043	029
006	102-001	102	005	098	010	116	012	112	014	116	005-	000	037	000	004	010	004
007	116-001	116	024	116	040	122	058	142	054	122	037-	000	036	000	020	047	030
008	104-001	104	005	112	012	104	009	118	020	100	000-	000	008	000	004	006	000

TABLE B-5. NATIONAL AIRPORT SITE, 8/19/79, SAME TRAIN DIRECTION
AS 18TH; DRY RAIL THROUGH RUN 19-5, 75°F, 75% HUMIDITY

Run	Direction	Speed	Mode
19-1	S	40	Coast through site
19-2	S	25	" " "
19-3	S	25	" " "
19-4	S	25	Accel. 3 mph/sec (P4) through site
19-5	S	40	Brake (B4) through site
-----	Lubrication of rail		
19-6	S	40	Coast through site
19-7	S	25	" " "
19-8	S	25	Accel. (P4) through site
19-9	S	35	" " " "
19-10	S	40	Brake (B4) " "
19-11	S	25	Accel. (P4) through site
19-12	S	10	" " " "
19-13	S	15	Accel. 1.5 mph/sec (P3) through site
19-14	S	15	" " " " " "
19-15	S	35	Coast through site
19-16	S	15	" " "

RUN 19-1

AXLE NO	V1 HI	V1 L1 HI	V2 HI	V2 L2 HI	V2 L2 LO	V3 HI	V3 L3 HI	V3 L3 LO	V4 HI	V4 L4 HI	V4 L4 LO	L/V 1HI	L/V 2HI	L/V 3HI	L/V 4HI	
001	126	000	126	018	076	021	152	046	116	018	000	000	000	014	030	000
002	154	000	156	009	088-007	144	018	104-014	000	000	000	000	000	005	012	000
003	120	000	120	024	098	026	142	054	122	032	000	000	000	020	038	000
004	142	000	142	008	104-007	138	022	118-016	000	000	000	000	000	005	015	000
005	132	000	132	046	098	035	146	078	146	036	000	000	000	034	053	000
006	128	000	128	005	102	008	136	018	120	009	000	000	000	003	013	000
007	136	000	136	047	080	031	154	082	108	032	000	000	000	034	053	000
008	138	000	138	002	102	013	142	020	114	010	000	000	000	001	014	000

RUN 19-3

AXLE NO	V1 HI	V1 L1 HI	V2 HI	V2 L2 HI	V2 L2 LO	V3 HI	V3 L3 HI	V3 L3 LO	V4 HI	V4 L4 HI	V4 L4 LO	L/V 1HI	L/V 2HI	L/V 3HI	L/V 4HI	
001	104	000	104	020	110	039	130	029	126	036	000	000	000	019	022	000
002	110	000	110-002	106	000	116	003	116-007	000	000	000	000	000	001	002	000
003	112	000	112	023	112	040	136	028	134	039	000	000	000	020	020	000
004	116	000	116-003	104	003	118-001	118-006	000	000	000	000	000	000	002	000	000
005	112	000	112	037	106	041	134	051	134	049	000	000	000	033	038	000
006	102	000	102-003	108	017	114	005	118	020	000	000	000	000	002	004	000
007	106	000	106	027	118	037	130	047	132	051	000	000	000	025	036	000
008	092	000	092-002	118	015	103	103	005	128	022	000	000	000	002	004	000

RUN 19-4

AXLE NO	V1 HI	V1 L1 HI	V2 HI	V2 L2 HI	V2 L2 LO	V3 HI	V3 L3 HI	V3 L3 LO	V4 HI	V4 L4 HI	V4 L4 LO	L/V 1HI	L/V 2HI	L/V 3HI	L/V 4HI	
001	100-001	100	025	112	043	118	042	128	048	000	000	000	001	025	035	000
002	106-001	106-003	114	005	116	003	120-007	000	000	000	000	000	000	002	002	000
003	110-001	110	030	112	043	130	041	112	045	000	000	000	000	027	031	000
004	122-001	122-005	110	003	130	003	124-008	000	000	000	000	000	000	004	002	000
005	103-001	108	047	100	043	134	057	112	047	000	000	000	000	043	042	000
006	106-001	106-003	104	016	119	008	124	018	000	000	000	000	000	002	006	000
007	114-001	114	036	100	035	134	052	114	046	000	000	000	000	031	038	000
008	114-001	114	004	110	013	128	010	128	017	000	000	000	000	003	007	000

TABLE B-6. BRENTWOOD SITE, 8/21/79, CYLINDRICAL WHEELS LEADING SOUTHBOUND, TAPERED LEADING NORTHBOUND

Run	Direction	Speed	Mode
21-1	S	3	Slow roll-by (light rain)
21-2	N	3	" "
21-3	S	40	Coast through site
21-4	N	40	" " "
21-5	S	40	Brake (B4) through site (moderate rain)
21-6	N	40	" " " "
21-7	N	25	Accel. 1.5 mph/sec (P3) through site
21-8	S	25	" " " " " "
21-9	N	25	Accel. 3.0 mph/sec (P4) through site
21-10	S	25	" " " " " "
21-11	N	0-10	" " " " " "
21-12	S	0-12	" " " " " "
21-13	N	0-25	" " " " " "
21-14	S	0-25	" " " " " "
21-15	N	10	" " " " " "
21-16	S	10	" " " " " "
21-17	N	50	Coast through site
21-18	S	50	" " "
21-19	N	55	Brake (B4) through site
21-20	S	55	" " " "
-----	Lubricate high rail (EP #3 grease)		
21-21	N	40	Brake (B4) through site
21-22	S	40	" " " "
21-23	N	25	Coast through site
21-24	S	25	" " "
21-25	N	55	Brake (B4) through site
21-26	S	55	" " " "

TABLE B-6. Continued

Run	Direction	Speed	Mode
21-27	N	35	Accel. (P4) through site
21-28	S	35	" " " "
-----	Lubricate low rail (EP #3 grease)		
21-29	N	40	Coast through site
21-30	S	40	Coast through site
21-31	N	25	" " "
21-32	S	25	" " "
21-33	N	25	" " "
21-34	S	25	" " "
21-35	N	10	" " "
21-36	S	10	" " "

RUN 21-1

AXLE	V1	L1	V2	L2	V2	L2	V3	L3	V3	L3	V4	L4	V4	L4	L/V	L/V	L/V	L/V	L/V
NO	HI	HI	HI	HI	LO	LO	HI	HI	LO	LO	HI	HI	LO	LO	1HI	2HI	3HI	4HI	
001	086	001	084	014	024	025	000	000	030	000	00	000	000	000	001	016	00	000	
002	088	001	086-032	116	036	000	000	000	000	000	000	000	000	000	001-002	00	000		
003	100	001	098	022	100	023	000	000	030	000	000	000	000	000	001	022	000	000	
004	094	001	092-010	102	012	000	000	000	000	000	000	000	000	000	001-010	000	000		
005	002	001	090-010	116	016	000	000	000	030	000	000	000	000	000	001-011	000	000		
006	096	001	094-004	106-005	000	000	000	000	000	000	000	000	000	000	001-004	000	000		
007	084	001	082-006	114	010	000	000	000	030	000	000	000	000	000	001-007	000	000		
008	086	001	084-005	106-003	000	000	000	000	000	000	000	000	000	000	001-005	000	000		

RUN 21-2

AXLE	V1	L1	V2	L2	V2	L2	V3	L3	V3	L3	V4	L4	V4	L4	L/V	L/V	L/V	L/V	L/V
NO	HI	HI	HI	HI	LO	LO	HI	HI	LO	LO	HI	HI	LO	LO	1HI	2HI	3HI	4HI	
001	120	001	120-007	109	012	000	000	000	000	000	000	000	000	000	000-005	000	000		
002	118	001	118-008	106	010	000	000	000	030	000	000	000	000	000	000-006	000	000		
003	114	001	114-002	108-005	000	000	000	000	030	000	000	000	000	000	000-001	000	000		
004	122	001	122-006	106	013	000	000	000	030	000	000	000	000	000	000-004	000	000		
005	122	001	122	008	099	012	000	000	030	000	000	000	000	000	000	006	000		
006	114	001	114-007	104	007	000	000	000	030	000	000	000	000	000	000-006	000	000		
007	112	001	112	012	112	019	000	000	030	000	000	000	000	000	000	010	000		
008	104	001	104-003	120	005	000	000	000	030	000	000	000	000	000	000-002	000	000		

RUN 21-3

AXLE	V1	L1	V2	L2	V2	L2	V3	L3	V3	L3	V4	L4	V4	L4	L/V	L/V	L/V	L/V	L/V
NO	HI	HI	HI	HI	LO	LO	HI	HI	LO	LO	HI	HI	LO	LO	1HI	2HI	3HI	4HI	
001	096	001	094-007	109	004	000	000	000	000	000	000	000	000	000	001-007	000	000		
002	110	001	108	005	106	005	000	000	030	000	000	000	000	000	000	004	000		
003	098	001	096	011	096	005	000	000	000	000	000	000	000	000	001	011	000		
004	102	001	100-008	106	005	000	000	000	030	000	000	000	000	000	000-008	000	000		
005	098	001	096	005	104	014	000	000	000	000	000	000	000	000	001	005	000		
006	108	001	106	002	102-005	000	000	000	030	000	000	000	000	000	000	001	000		
007	104	001	102	010	098	011	000	000	000	000	000	000	000	000	000	009	000		
008	104	001	102-006	096	003	000	000	000	030	000	000	000	000	000	000-005	000	000		

RUN 21-16

AXLE	V1	L1	HI	V2	L2	HI	L2	V2	L2	LO	V3	L3	HI	L3	V3	L3	LO	V4	L4	HI	L4	V4	L4	LO	L/V	L/V	L/V	L/V	L/V
NO	HI	HI	HI	HI	HI	LO	LO	HI	HI	LO	HI	LO	HI	LO	HI	LO	LO	HI	LO	HI	LO	LO	LO	LO	1HI	2HI	3HI	4HI	
001	090	001	090-003	114	014	090	000	090	000	090	000	000	000	000	000	000	000	000	000	000	000	000	000	000	001-003	000	000	000	000
002	084	001	084-005	116	003	030	000	000	000	000	000	000	000	000	000	000	000	000	000	000	000	000	000	000	001-005	000	000	000	000
003	094	001	094	008	104	017	000	000	000	000	000	000	000	000	000	000	000	000	000	000	000	000	000	000	001	008	000	000	000
004	098	001	098-003	114	004	000	000	000	000	000	000	000	000	000	000	000	000	000	000	000	000	000	000	000	001-003	000	000	000	000
005	096	001	098	008	096	010	000	000	000	000	000	000	000	000	000	000	000	000	000	000	000	000	000	000	001	008	000	000	000
006	000	001	090-006	102	006	000	000	000	000	000	000	000	000	000	000	000	000	000	000	000	000	000	000	000	001-006	000	000	000	000
007	090	001	090	009	104	011	000	000	000	000	000	000	000	000	000	000	000	000	000	000	000	000	000	000	001	010	000	000	000
008	090	001	090-001	114	005	000	000	000	000	000	000	000	000	000	000	000	000	000	000	000	000	000	000	000	001-001	000	000	000	000

RUN 21-17

AXLE	V1	L1	HI	V2	L2	HI	L2	V2	L2	LO	V3	L3	HI	L3	V3	L3	LO	V4	L4	HI	L4	V4	L4	LO	L/V	L/V	L/V	L/V	L/V	
NO	HI	HI	HI	HI	HI	LO	LO	HI	HI	LO	HI	LO	HI	LO	HI	LO	LO	HI	LO	HI	LO	LO	LO	LO	1HI	2HI	3HI	4HI		
001	106	001	106-004	104	007	000	000	000	000	000	000	000	000	000	000	000	000	000	000	000	000	000	000	000	000-003	000	000	000	000	
002	108	001	108-001	108	000	000	000	000	000	000	000	000	000	000	000	000	000	000	000	000	000	000	000	000	000	000	000	000	000	000
003	104	001	104	020	098	011	000	000	000	000	000	000	000	000	000	000	000	000	000	000	000	000	000	000	000	000	000	000	000	000
004	098	001	098-009	106	008	000	000	000	000	000	000	000	000	000	000	000	000	000	000	000	000	000	000	000	001-009	000	000	000	000	000
005	104	001	104-006	104	013	000	000	000	000	000	000	000	000	000	000	000	000	000	000	000	000	000	000	000	000-005	000	000	000	000	000
006	104	001	106-002	108	007	000	000	000	000	000	000	000	000	000	000	000	000	000	000	000	000	000	000	000	000-001	000	000	000	000	000
007	106	001	106-002	106	009	000	000	000	000	000	000	000	000	000	000	000	000	000	000	000	000	000	000	000	000-001	000	000	000	000	000
008	108	001	108-005	104	002	000	000	000	000	000	000	000	000	000	000	000	000	000	000	000	000	000	000	000	000-004	000	000	000	000	000

RUN 21-18

AXLE	V1	L1	HI	V2	L2	HI	L2	V2	L2	LO	V3	L3	HI	L3	V3	L3	LO	V4	L4	HI	L4	V4	L4	LO	L/V	L/V	L/V	L/V	L/V		
NO	HI	HI	HI	HI	HI	LO	LO	HI	HI	LO	HI	LO	HI	LO	HI	LO	LO	HI	LO	HI	LO	LO	LO	LO	1HI	2HI	3HI	4HI			
001	114	001	114-009	094	007	000	000	000	000	000	000	000	000	000	000	000	000	000	000	000	000	000	000	000-007	000	000	000	000	000		
002	108	001	108-006	076	006	000	000	000	000	000	000	000	000	000	000	000	000	000	000	000	000	000	000	000-005	000	000	000	000	000		
003	106	001	106-004	096	010	000	000	000	000	000	000	000	000	000	000	000	000	000	000	000	000	000	000	000	000-003	000	000	000	000	000	
004	106	001	106	009	102	011	000	000	000	000	000	000	000	000	000	000	000	000	000	000	000	000	000	000	000	000	000	000	000	000	
005	116	001	114	012	084	005	000	000	000	000	000	000	000	000	000	000	000	000	000	000	000	000	000	000	000	010	000	000	000	000	
006	108	001	108	015	068	008	000	000	000	000	000	000	000	000	000	000	000	000	000	000	000	000	000	000	000	013	000	000	000	000	
007	120	001	120	020	100	010	000	000	000	000	000	000	000	000	000	000	000	000	000	000	000	000	000	000	000	000	016	000	000	000	000
008	106	001	106	001	104	003	000	000	000	000	000	000	000	000	000	000	000	000	000	000	000	000	000	000	000	000	000	000	000	000	000

RUN 21-29

AXLE	V1	L1	V2	L2	V2	L2	V3	L3	V3	L3	V4	L4	V4	L4	L/V	L/V	L/V	L/V	L/V	L/V
NO	HI	LO	HI	LO	HI	LO	HI	LO	HI	LO	HI	LO	HI	LO	1HI	2HI	3HI	4HI	3HI	4HI
001	106	000	106	015	104	014	030	000	030	000	000	000	000	000	000	006	014	000	000	000
002	106	000	106	001	104	001	030	000	000	000	000	000	000	000	000	000	000	000	000	000
003	110	000	110	027	094	015	000	000	000	000	000	000	000	000	000	000	024	000	000	000
004	100	001	100	010	106	012	000	000	030	000	000	000	000	000	000	001	010	000	000	000
005	102	000	102	003	108	013	000	000	000	000	000	000	000	000	000	000	002	000	000	000
006	110	001	110	003	098	007	000	000	000	000	000	000	000	000	000	000	002	000	000	000
007	102	000	102	013	096	014	000	000	030	000	000	000	000	000	000	000	012	000	000	000
008	104	000	104	006	100	001	000	000	030	000	000	000	000	000	000	000	005	000	000	000

RUN 21-30

AXLE	V1	L1	V2	L2	V2	L2	V3	L3	V3	L3	V4	L4	V4	L4	L/V	L/V	L/V	L/V	L/V	L/V
NO	HI	LO	HI	LO	HI	LO	HI	LO	HI	LO	HI	LO	HI	LO	1HI	2HI	3HI	4HI	3HI	4HI
001	108	000	106	006	086	011	000	000	030	000	000	000	000	000	000	000	005	000	000	000
002	100	000	098	002	096	005	000	000	030	000	000	000	000	000	000	000	002	000	000	000
003	102	000	100	012	094	015	000	000	030	000	000	000	000	000	000	000	012	000	000	000
004	096	000	094	003	096	008	000	000	000	000	000	000	000	000	000	000	003	000	000	000
005	110	000	106	019	084	011	000	000	000	000	000	000	000	000	000	000	017	000	000	000
006	094	001	094	004	098	000	000	000	000	000	000	000	000	000	000	001	004	000	000	000
007	112	000	110	024	092	017	000	000	030	000	000	000	000	000	000	000	021	000	000	000
008	096	000	094	003	098	000	000	000	030	000	000	000	000	000	000	000	003	000	000	000

RUN 21-32

AXLE	V1	L1	V2	L2	V2	L2	V3	L3	V3	L3	V4	L4	V4	L4	L/V	L/V	L/V	L/V	L/V	L/V
NO	HI	LO	HI	LO	HI	LO	HI	LO	HI	LO	HI	LO	HI	LO	1HI	2HI	3HI	4HI	3HI	4HI
001	098	000	098	005	098	011	000	000	000	000	000	000	000	000	000	000	005	000	000	000
002	092	001	092	004	100	005	000	000	030	000	000	000	000	000	000	001	004	000	000	000
003	098	000	096	004	104	012	000	000	030	000	000	000	000	000	000	000	004	000	000	000
004	094	001	094	002	108	007	000	000	030	000	000	000	000	000	000	001	002	000	000	000
005	102	001	102	016	098	012	000	000	030	000	000	000	000	000	000	000	009	000	000	000
006	094	000	094	004	102	000	000	000	000	000	000	000	000	000	000	000	004	000	000	000
007	096	000	096	016	104	016	000	000	030	000	000	000	000	000	000	000	016	000	000	000
008	088	000	088	003	114	000	000	000	030	000	000	000	000	000	000	000	003	000	000	000

TABLE B-7. NATIONAL AIRPORT SITE, 8/22/79, WIDER GAGE (SEE TABLE A-1), DRY RAIL THROUGH RUN 22-11, TEMP 60°-55°, HUMIDITY 95%, TAPERED WHEELS ON LEADING CAR (SOUTHBOUND)

Run	Direction	Speed	Mode
22-1	N	5	Slow roll-by backward
22-2	S	40	Coast through site
22-3	N	40	Coast through site backward
22-4	S	40	Brake (B4) through site
22-5	S	25	Accel. 3 mph/sec (P4) through site
22-6	S	25	Accel. 1.5 mph/sec (P3) through site
22-7	S	10	Accel. (P4) from site
22-8	S	25	" " " "
22-9	S	40	Brake (B4) through site
22-10	S	25	Coast through site
22-11	S	35	Accel. (P4) through site
-----	Lubricate high rail		
22-12	S	40	Coast through site
22-13	S	40	Brake (B4) through site
22-14	S	25	Accel. (P4) " "
22-15	S	25	Accel. (P3) " "
22-16	S	10	Accel. (P4) " "
22-17	S	25	Accel. (P4) " "
22-18	S	40	Brake (B4) " "
22-19	S	25	Coast through site
22-20	S	35	Accel. (P4) through site
-----	Lubricate low rail		
22-21	S	40	Coast through site
22-22	S	40	Coast " "
22-23	S	25	Accel. (P4) through site
22-24	S	25	Accel. (P3) " "
22-25	S	10	Accel. (P4) " "
22-26	S	25	" " " "
22-27	S	40	Brake (B4) " "
22-28	S	25	Coast through site
22-29	S	35	Accel. (P4) through site
22-30	S	40	Coast through site

APPENDIX C

TABULATED WHEEL/RAIL LOAD DATA
FROM SELECTED REVENUE TRAFFIC

TABLE C-1. DATA FROM REVENUE TRAINS, NATIONAL AIRPORT TEST SITE

RUN 15-19

AXLE	V1	L1	V2	L2	V2	L2	V3	L3	V3	L3	V4	L4	V4	L4	L/V	L/V	L/V	L/V
NO	HI	HI	HI	HI	LO	LO	HI	HI	LO	LO	HI	HI	LO	LO	1HI	2HI	3HI	4HI
001	124	000	124	039	074	029	146	048	090	046	130	043	000	025	000	031	032	033
002	123	000	123	033	092	010	130	012	084	031	128	013	000	000	000	006	009	010
003	116	000	116	038	082	032	138	051	098	054	122	046	000	024	000	032	036	037
004	120	000	124	006	096	011	120	012	098	030	120	010	000	000	000	004	010	038
005	103	000	108	025	078	021	130	041	096	042	122	035	000	019	000	023	031	028
006	120	000	120	005	092	010	118	013	080	000	112	012	000	001	000	004	011	010
007	123	000	123	027	076	024	152	031	092	026	132	034	000	018	000	021	020	025
008	124	000	124	007	096	010	120	006	086	000	112	004	000	004	000	005	005	003
009	128	000	128	031	084	031	144	037	106	037	126	033	000	028	000	024	025	030
010	116	000	116	009	092	012	116	005	090	000	114	006	000	002	000	007	004	005
011	104	000	114	033	092	037	123	035	114	043	112	032	000	033	000	031	027	034
012	096	000	096	006	092	014	104	009	102	016	100	006	000	005	000	006	008	006
013	104	000	104	030	092	037	116	039	102	046	106	030	000	032	000	028	033	028
014	083	000	033	004	096	015	100	006	096	015	106	005	000	002	000	004	006	004
015	096	000	096	013	100	033	110	030	114	045	104	033	000	031	000	018	027	031
016	096	000	096	003	092	014	100	001	104	014	100	004	000	005	000	003	001	004
017	100	000	100	029	102	043	116	040	120	057	108	033	000	032	000	029	034	030
018	096	000	096	005	096	017	098	004	102	020	100	003	000	005	000	005	004	003
019	096	000	096	034	096	042	108	044	116	053	102	038	000	035	000	035	040	037
020	083	000	083	005	100	016	092	004	106	023	096	003	000	003	000	005	004	003
021	096	000	096	029	096	039	103	044	112	052	108	031	000	034	000	030	040	028
022	084	000	034	005	100	016	092	004	102	022	096	004	000	007	000	005	004	004
023	092	000	092	019	110	033	104	030	114	041	096	023	000	033	000	020	029	023
024	080	000	080	003	108	015	084	000	110	016	086	004	000	005	000	003	000	004

RUN 15-25

AXLE	V1	L1	V2	L2	V2	L2	V3	L3	V3	L3	V4	L4	V4	L4	L/V	L/V	L/V	L/V
NO	HI	HI	HI	HI	LO	LO	HI	HI	LO	LO	HI	HI	LO	LO	1HI	2HI	3HI	4HI
001	132	000	128	034	074	030	154	042	100	048	134	042	000	025	000	026	027	031
002	144	000	140	004	096	013	138	010	086	013	132	006	000	003	000	002	007	004
003	116	000	112	033	079	029	138	048	100	047	124	042	000	023	000	029	034	033
004	124	000	120	006	094	011	122	013	086	010	118	011	000	001	000	005	010	009
005	103	000	104	017	084	022	128	037	106	045	112	037	000	022	000	016	028	033
006	120	000	116	001	094	011	112	010	094	010	110	009	000	002	000	000	008	008
007	112	004	108	027	076	026	144	029	092	032	128	035	000	020	003	025	020	027
008	120	000	116	003	038	011	118	010	078	001	112	008	000	002	000	002	006	007
009	116	000	116	035	076	031	148	041	096	040	126	039	000	026	000	030	027	030
010	120	000	116	002	090	012	118	009	090	012	110	005	000	004	000	001	007	004
011	100	000	100	023	086	030	122	033	112	046	104	033	000	027	000	028	027	031
012	104	000	100	002	088	013	100	037	106	012	098	006	000	003	000	002	007	006
013	100	000	100	035	090	036	122	046	110	050	106	037	000	031	000	035	037	034
014	092	000	088	004	090	017	098	006	100	019	094	004	000	004	000	004	006	004
015	096	000	092	027	094	041	118	032	112	052	110	036	000	034	000	029	027	032
016	092	000	088	004	034	015	102	009	104	019	100	003	000	008	000	004	000	003
017	096	000	092	019	094	036	116	035	092	040	104	024	000	027	000	020	030	023
018	100	000	096	004	086	006	102	001	100	008	102	004	000	004	000	004	000	003
019	088	000	084	021	096	039	104	032	100	044	094	026	000	030	000	025	030	027
020	092	000	088	002	086	006	094	002	096	008	092	003	000	003	000	002	002	003
021	092	000	088	022	094	042	110	036	104	050	102	030	000	030	000	025	032	029
022	080	000	076	002	090	015	090	004	102	020	092	003	000	006	000	002	004	003
023	096	000	092	026	100	043	103	031	120	050	100	023	000	036	000	028	028	028
024	084	000	080	004	106	016	100	000	104	023	112	004	000	008	000	005	000	003

TABLE C-1. Continued

RUN 15-26

AXLE NO	V1 HI	L1 HI	V2 HI	L2 HI	V2 LO	L2 LO	V3 HI	L3 HI	V3 LO	L3 LO	V4 HI	L4 HI	V4 LO	L4 LO	L/V 1HI	L/V 2HI	L/V 3HI	L/V 4HI
001	120	004	124	035	064	024	154	041	072	031	132	041	000	019	003	023	026	031
002	124	000	124	004	088	012	128	011	070	011	126	010	000	002	000	003	008	007
003	116	004	112	035	078	030	136	047	088	047	126	045	000	024	003	031	034	035
004	108	000	108	007	092	012	110	011	084	010	108	007	000	003	000	006	010	006
005	104	000	104	017	086	033	134	035	108	048	122	041	000	027	000	016	026	033
006	104	000	104-004	090	009	104	006	096	012	108	007	000	001	000-003	005	006		
007	124	034	124	032	076	027	144	032	094	034	132	038	000	021	003	025	022	028
008	124	034	124-006	090	016	120-002	096	014	118	004	000	003	003	003-004-001	003			
009	116	000	116	032	086	034	142	035	106	043	130	034	000	023	000	027	024	026
010	116	004	116	003	038	014	112	007	096	014	114	003	000	003	003	002	006	002
011	100	004	100	032	094	040	114	032	110	047	110	032	000	023	004	032	028	029
012	088	000	088	008	092	014	100	007	094	013	094	006	000	005	000	009	007	006
013	092	000	092	023	096	035	110	033	116	046	102	031	000	027	000	025	030	030
014	084	000	084	003	084	013	096	004	106	015	092	003	000	004	000	003	004	003
015	088	000	092	024	098	043	112	034	116	053	104	036	000	037	000	026	030	034
016	092	004	092	003	094	015	098-003	104	016	098	003	000	006	004	003-003	003		
017	100	000	100	035	102	046	112	041	116	056	106	035	000	034	000	035	036	033
018	084	000	084	006	100	019	094	005	106	023	100	004	000	006	000	007	005	004
019	096	000	100	034	094	041	108	033	114	056	106	038	000	035	000	034	035	035
020	084	000	084	004	102	018	096	004	118	023	096	003	000	008	000	004	004	003
021	092	000	088	029	092	036	108	047	110	051	100	032	000	031	000	032	043	032
022	084	000	084	005	100	016	090	004	104	018	092	004	000	003	000	005	004	004
023	092	000	092	018	106	036	106	024	118	041	102	022	000	030	000	019	022	021
024	080	000	080-003	106	015	086-002	106	019	088	003	000	007	000-003-002	003				

RUN 16-12

AXLE NO	V1 HI	L1 HI	V2 HI	L2 HI	V2 LO	L2 LO	V3 HI	L3 HI	V3 LO	L3 LO	V4 HI	L4 HI	V4 LO	L4 LO	L/V 1HI	L/V 2HI	L/V 3HI	L/V 4HI
001	122-007	122	040	070	029	152	047	096	051	132	048	000	025-005	032	030	036		
002	128-007	128	006	092	014	136	011	090	012	130	013	000	002-005	004	008	010		
003	110-007	110	044	082	032	140	056	110	054	120	047	000	025-006	040	040	039		
004	122-007	122	014	100	017	124	010	096	011	112	009	000	005-005	011	008	008		
005	098-007	098	023	082	025	130	044	096	049	112	039	000	017-007	028	033	034		
006	110-006	110	012	090	016	114	012	088	011	108	011	000	002-005	010	010	010		
007	120-006	120	034	032	027	148	035	098	038	126	041	000	019-005	028	023	032		
008	114-007	114	014	088	018	118	005	068	012	106	003	000	007-006	012	004	002		
009	126-006	126	034	074	028	146	036	090	041	124	036	000	025-004	026	024	029		
010	114-007	114	018	086	023	120-001	086	015	116	005	000	005-006	015	000	004			
011	102-007	102	035	036	036	124	040	110	054	106	037	000	031-006	034	032	034		
012	088-007	088	017	090	026	100	009	100	017	092	006	000	007-007	019	009	006		
013	092-006	094	030	092	037	116	040	112	053	106	035	000	032-006	031	034	033		
014	084-007	084	013	086	020	100	007	098	016	096	007	000	004-008	015	007	007		
015	094-007	094	023	092	032	118	036	110	048	108	036	000	029-007	024	030	033		
016	090-007	088	015	090	026	102	004	102	016	100	003	000	007-007	017	003	003		
017	098-007	098	032	104	045	122	045	118	062	106	035	000	037-007	032	036	033		
018	094-007	094	019	100	028	102	004	106	024	104	004	000	007-007	020	003	003		
019	088-007	088	039	094	043	112	050	112	061	100	043	000	037-007	044	044	043		
020	088-007	088	014	104	022	096	005	110	025	092	003	000	009-007	015	005	003		
021	096-007	096	031	094	040	110	046	110	055	104	034	000	029-007	032	041	032		
022	080-006	080	005	094	018	094	005	098	021	090	003	000	003-007	006	005	003		
023	088-007	088	021	106	033	104	036	112	049	094	027	000	033-007	023	034	028		
024	078-006	080	003	106	017	086	004	110	019	084	004	000	006-007	003	004	004		

TABLE C-1. Continued

RUN 16-17

AXLE NO	V1 HI	L1 HI	V2 HI	L2 HI	V2 LO	L2 LO	V3 HI	L3 HI	V3 LO	L3 LO	V4 HI	L4 HI	V4 LO	L4 LO	L/V 1HI	L/V 2HI	L/V 3HI	L/V 4HI
001	120	000	122	034	070	031	148	036	078	042	134	034	000	023	000	027	024	025
002	136	000	136	004	090	013	138	016	072	008	128	012	000	004	000	002	011	009
003	108	000	108	027	080	031	138	040	104	050	116	032	000	026	000	025	028	027
004	120	000	120	024	092	012	120	014	076	006	110	011	000	002	000	003	011	010
005	104	000	102	024	094	027	136	036	110	044	124	035	000	020	000	023	026	028
006	110	000	110	002	092	013	116	010	088	009	108	008	000	003	000	001	008	007
007	128	000	128	028	078	024	140	028	102	038	132	034	000	018	000	021	020	025
008	118	000	118	005	082	013	120	001	082	009	110	004	000	007	000	004	000	003
009	128	000	128	046	082	036	138	048	108	051	128	043	000	024	000	035	034	033
010	112	000	112	004	088	015	114	006	102	018	114	003	000	008	000	003	005	002
011	098	000	098	034	090	038	118	039	104	049	108	035	000	030	000	034	033	032
012	088	000	088	004	086	016	098	009	098	012	096	007	000	006	000	004	009	007
013	098	000	098	020	098	029	110	032	110	041	104	019	000	014	000	020	029	018
014	122	000	122	004	098	006	120	002	102	010	116	008	000	002	000	003	001	006
015	092	000	094	020	094	031	110	036	102	043	104	026	000	025	000	021	032	025
016	096	000	096	003	088	008	100	002	102	006	102	003	000	002	000	003	002	002
017	098	000	098	031	106	047	110	046	122	064	104	036	000	038	000	031	041	034
018	086	000	086	006	100	020	096	006	108	019	100	005	000	006	000	006	006	005
019	090	000	090	034	098	045	108	050	116	058	104	038	000	034	000	037	046	036
020	086	000	086	006	102	020	094	009	108	017	098	004	000	010	000	006	009	004
021	086	000	088	016	102	040	102	034	126	055	098	010	000	032	000	018	033	010
022	102	000	102	003	102	010	102	006	098	008	128	010	000	006	000	002	005	007
023	084	000	084	018	110	041	096	032	114	046	088	023	000	033	000	021	033	026
024	082	000	080	002	108	006	082	002	106	008	086	004	000	002	000	002	002	004
025	092	000	092	034	112	049	102	042	112	059	098	033	000	043	000	036	041	033
026	082	000	082	005	114	021	086	006	110	026	090	004	000	010	000	006	006	004
027	090	000	090	034	094	042	098	036	094	054	096	028	000	042	000	037	036	029
028	086	000	086	012	106	025	000	000	000	000	094	001	000	012	000	013	000	001
029	090	000	090	034	090	042	000	000	000	000	092	029	000	034	000	037	000	031
030	088	000	088	011	104	026	000	000	000	000	094	003	000	010	000	012	000	003
031	086	000	086	033	102	043	000	000	000	000	094	031	000	041	000	038	000	032
032	082	000	082	003	114	022	000	000	000	000	090	002	000	012	000	003	000	002

TABLE C-1. Continued

RUN 16-18

AXLE NO	V1 HI	V1 LO	L1 HI	L1 LO	V2 HI	V2 LO	L2 HI	L2 LO	V3 HI	V3 LO	L3 HI	L3 LO	V4 HI	V4 LO	L4 HI	L4 LO	L/V 1HI	L/V 2HI	L/V 3HI	L/V 4HI
001	126	000	126	037	066	025	154	039	076	037	134	037	134	037	000	016	000	029	025	027
002	130	000	130	003	086	010	130	010	072	010	132	015	132	015	000	002	000	002	007	011
003	116	000	118	040	080	031	134	041	098	046	120	037	120	037	000	020	000	033	030	030
004	106	000	106	009	092	013	116	015	076	010	112	009	112	009	000	004	000	008	012	008
005	112	000	112	026	080	026	138	037	110	045	122	038	122	038	000	019	000	023	026	031
006	110	000	110	004	088	014	114	010	086	014	112	009	112	009	000	004	000	003	008	008
007	122	000	122	035	078	026	142	039	094	043	130	036	130	036	000	015	000	028	027	027
008	110	000	110	017	084	016	114	002	094	014	108	003	108	003	000	008	000	015	001	002
009	116	000	116	035	084	029	136	048	106	045	124	041	124	041	000	023	000	030	035	033
010	102	000	102	013	090	019	110	006	098	020	108	005	108	005	000	007	000	012	005	004
011	096	000	096	031	090	036	118	039	114	058	110	038	110	038	000	028	000	032	033	034
012	086	000	086	021	090	020	096	007	100	018	094	005	100	094	000	009	000	024	007	005
013	094	000	094	033	096	031	122	048	118	049	108	040	108	040	000	029	000	035	039	037
014	086	000	086	016	098	020	096	005	114	024	096	003	114	024	000	009	000	018	005	003
015	094	000	094	027	094	034	114	046	116	055	110	040	110	040	000	032	000	028	040	036
016	094	000	094	015	094	022	098	001	108	022	102	003	102	003	000	010	000	015	001	002
017	104	000	104	034	094	042	120	044	114	065	110	035	110	035	000	034	000	032	036	031
018	090	000	090	020	098	027	102	006	102	023	108	004	108	004	000	009	000	022	005	003
019	092	000	092	032	096	043	110	048	110	062	104	037	104	037	000	038	000	034	043	035
020	084	000	084	016	100	028	092	004	106	022	096	005	106	022	000	008	000	019	004	005
021	094	000	094	033	096	046	112	046	120	062	108	032	108	032	000	036	000	035	041	029
022	080	000	080	004	098	019	090	004	100	026	094	004	100	026	000	007	000	005	004	004
023	092	000	092	020	110	036	100	031	108	047	098	024	108	047	000	033	000	021	031	024
024	080	000	080	017	106	029	086	002	110	022	088	002	110	022	000	011	000	021	002	002
025	086	000	088	036	106	043	096	047	104	057	094	033	104	057	000	040	000	040	048	035
026	082	000	082	013	110	024	000	000	000	000	090	003	000	090	000	009	000	015	000	003
027	094	000	094	035	090	040	000	000	000	000	100	038	100	038	000	040	000	037	000	038
028	090	000	090	014	110	026	000	000	000	000	100	001	100	001	000	013	000	015	000	001
029	088	000	088	035	090	042	000	000	000	000	090	027	000	090	000	040	000	039	000	030
030	098	000	098	012	104	026	000	000	000	000	100	004	000	100	004	000	000	012	000	004
031	090	000	090	033	102	042	000	000	000	000	098	037	000	098	000	041	000	036	000	037
032	082	000	082	004	114	024	000	000	000	000	088	001	000	088	000	013	000	000	004	000

TABLE C-1. Continued

RUN 16-21

AXLE NO	V1 HI	V1 L1 HI	V2 HI	V2 L2 HI	V2 LO	V2 L2 LO	V3 HI	V3 L3 HI	V3 LO	V3 L3 LO	V4 HI	V4 L4 HI	V4 LO	L/V 1HI	L/V 2HI	L/V 3HI	L/V 4HI
001	112	006	112	047	076	031	136	058	098	051	122	044	000	005	041	042	036
002	118	006	118	066	094	015	120	009	098	017	118	011	000	005	005	007	009
003	104	006	104	035	082	026	130	052	100	048	110	043	000	005	033	040	039
004	108	006	108	005	094	015	112	011	092	013	108	010	000	005	004	009	009
005	110	006	110	039	078	027	128	051	100	046	116	040	000	005	035	039	034
006	112	006	112	005	090	014	110	012	090	011	112	010	000	005	004	010	008
007	114	006	116	035	078	025	138	040	106	048	124	040	000	005	030	028	032
008	112	006	114	005	086	014	116	007	088	013	106	005	000	005	004	006	004
009	126	006	126	037	074	026	148	042	092	044	126	039	000	004	029	028	030
010	110	006	110	004	086	015	118	008	088	014	112	007	000	005	003	006	006
011	102	006	102	032	094	039	116	038	102	050	108	040	000	005	031	032	037
012	088	006	088	004	088	016	098	008	102	018	094	005	000	006	004	008	005
013	100	006	100	030	094	032	122	039	110	051	108	033	000	006	030	031	030
014	090	006	090	003	088	015	100	006	108	016	098	005	000	006	003	006	005
015	098	006	098	029	100	040	118	041	114	058	110	039	000	006	028	034	035
016	092	006	090	003	096	019	098	004	108	021	102	004	000	006	003	004	003
017	104	006	104	034	098	044	114	045	114	061	108	037	000	005	032	039	034
018	090	006	090	004	098	022	096	003	104	025	100	001	000	006	004	003	001
019	094	006	094	032	092	042	106	044	110	060	102	036	000	006	034	041	035
020	082	006	082	055	100	019	088	004	106	027	092	003	000	007	006	004	003
021	092	006	092	022	094	036	110	039	124	055	102	023	000	006	023	035	022
022	082	006	082	003	100	019	088	003	098	021	094	004	000	007	003	003	004
023	090	006	090	027	108	043	098	036	110	054	094	032	000	006	030	036	034
024	084	006	084	005	106	021	086	004	110	025	088	000	000	012	007	005	004
025	094	006	094	042	116	048	102	046	106	061	098	033	000	006	044	045	033
026	084	006	084	002	118	025	088	042	082	046	090	002	000	007	002	047	002
027	090	006	090	035	090	041	100	043	090	054	096	035	000	006	038	043	036
028	092	006	092	005	102	022	090	039	068	042	094	002	000	006	005	043	002
029	088	006	088	032	088	039	100	043	090	052	098	033	000	006	036	043	033
030	090	006	090	007	102	023	092	004	104	027	096	001	000	006	007	004	001
031	090	006	090	029	102	041	098	041	104	056	096	035	000	006	031	041	036
032	086	006	086	006	110	023	006	000	000	000	088	000	000	006	006	000	000

TABLE C-1. Continued

RUN 16-23

AXLE NO	V1 HI	L1 HI	V2 HI	L2 HI	V2 LO	L2 LO	V3 HI	L3 HI	V3 LO	L3 LO	V4 HI	L4 HI	V4 LO	L4 LO	L/V 1HI	L/V 2HI	L/V 3HI	L/V 4HI
001	120	000	110	032	070	026	140	045	086	044	124	039	000	021	000	027	032	031
002	122	000	120	035	090	011	124	013	078	010	122	012	000	003	000	004	010	009
003	114	000	112	043	082	028	132	048	088	050	114	041	000	019	000	039	036	035
004	112	000	110	003	100	011	112	014	086	012	116	010	000	003	000	007	012	008
005	103	000	106	024	076	026	126	041	098	045	112	033	000	021	000	022	032	033
006	116	000	112	004	096	039	103	011	082	003	108	010	000	003	000	013	010	009
007	116	000	116	026	072	026	142	039	086	041	126	039	000	019	000	022	027	030
008	124	000	122	005	094	008	120	007	052	006	116	007	000	003	000	004	005	006
009	118	000	116	035	074	026	144	041	086	036	130	042	000	021	000	030	028	032
010	110	000	108	002	086	013	112	010	082	011	110	003	000	003	000	001	008	007
011	102	000	102	031	082	029	126	037	106	047	110	037	000	025	000	030	029	033
012	102	000	100	003	088	015	106	010	100	015	102	008	000	003	000	003	009	007
013	096	000	096	032	086	026	120	046	114	049	104	035	000	025	000	033	038	033
014	090	000	088	003	094	012	100	003	112	013	094	008	000	001	000	003	008	008
015	096	000	096	023	092	029	116	031	104	045	110	033	000	025	000	023	026	030
016	092	000	090	002	084	013	100	001	102	015	098	003	000	007	000	002	001	003
017	102	000	100	030	102	039	118	033	102	052	110	035	000	029	000	030	032	031
018	084	000	082	003	088	013	094	003	106	023	086	002	000	007	000	003	003	002
019	088	000	086	030	092	040	108	041	110	057	100	035	000	035	000	034	037	035
020	086	000	084	004	090	018	092	004	102	021	096	004	000	009	000	004	004	004
021	090	000	088	017	094	031	112	038	108	047	100	027	000	025	000	019	033	027
022	086	000	084	004	092	016	088	004	098	018	090	003	000	007	000	004	004	003
023	088	000	086	019	110	044	102	032	116	056	096	026	000	038	000	022	031	027
024	084	000	082	004	106	016	084	003	106	021	088	003	000	007	000	004	003	003

RUN 16-24

AXLE NO	V1 HI	L1 HI	V2 HI	L2 HI	V2 LO	L2 LO	V3 HI	L3 HI	V3 LO	L3 LO	V4 HI	L4 HI	V4 LO	L4 LO	L/V 1HI	L/V 2HI	L/V 3HI	L/V 4HI
001	124	000	122	042	078	029	154	051	104	053	136	046	000	029	000	034	033	033
002	128	000	124	003	096	015	136	011	102	014	126	008	000	003	000	002	008	006
003	108	000	106	033	084	030	134	046	112	051	116	043	000	027	000	031	034	037
004	116	000	114	006	094	013	118	012	104	014	108	009	000	003	000	005	010	008
005	110	000	110	033	088	031	138	045	110	046	122	042	000	023	000	030	032	034
006	108	000	106	005	094	017	110	003	110	020	106	003	000	007	000	004	007	002
007	120	000	118	031	090	033	138	031	112	043	124	033	000	031	000	026	022	026
008	103	000	106	006	090	016	118	002	102	016	116	004	000	007	000	005	001	003
009	112	000	112	035	090	034	134	041	110	049	122	037	000	027	000	031	030	030
010	100	000	098	003	088	016	114	005	104	019	108	004	000	007	000	003	004	003
011	098	000	096	022	100	035	122	034	118	049	110	035	010	029	000	022	027	031
012	092	000	090	004	092	016	100	001	102	017	100	004	000	007	000	004	001	004
013	094	000	092	030	096	038	116	045	114	057	100	033	000	033	000	032	038	033
014	090	000	088	005	100	021	098	005	108	024	098	002	000	007	000	005	005	002
015	094	000	092	035	102	044	112	046	122	061	104	039	000	041	000	038	041	037
016	090	000	088	005	106	020	094	004	110	024	098	003	000	011	000	005	004	003
017	098	000	096	006	100	048	114	054	118	065	106	040	000	039	000	037	047	037
018	088	000	086	005	106	021	100	002	112	027	100	002	000	009	000	005	002	002
019	092	000	090	037	092	043	108	051	106	060	102	042	000	039	000	041	047	041
020	086	000	084	005	102	020	098	005	108	025	102	002	000	009	000	005	005	001
021	086	000	084	030	092	043	106	044	100	054	094	028	000	031	000	035	041	029
022	092	000	088	005	096	013	098	005	102	013	096	005	000	001	000	005	005	005
023	092	000	090	011	102	032	108	022	126	040	100	014	000	029	000	012	020	014
024	086	000	084	005	102	007	090	002	102	004	088	002	000	001	000	005	002	002

APPENDIX D
REPORT OF INVENTIONS

The work on this project was accomplished using instrumentation in a conventional manner. Neither the instrumentation configuration nor its application is so uniquely innovative as to constitute a basis for an invention disclosure.

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